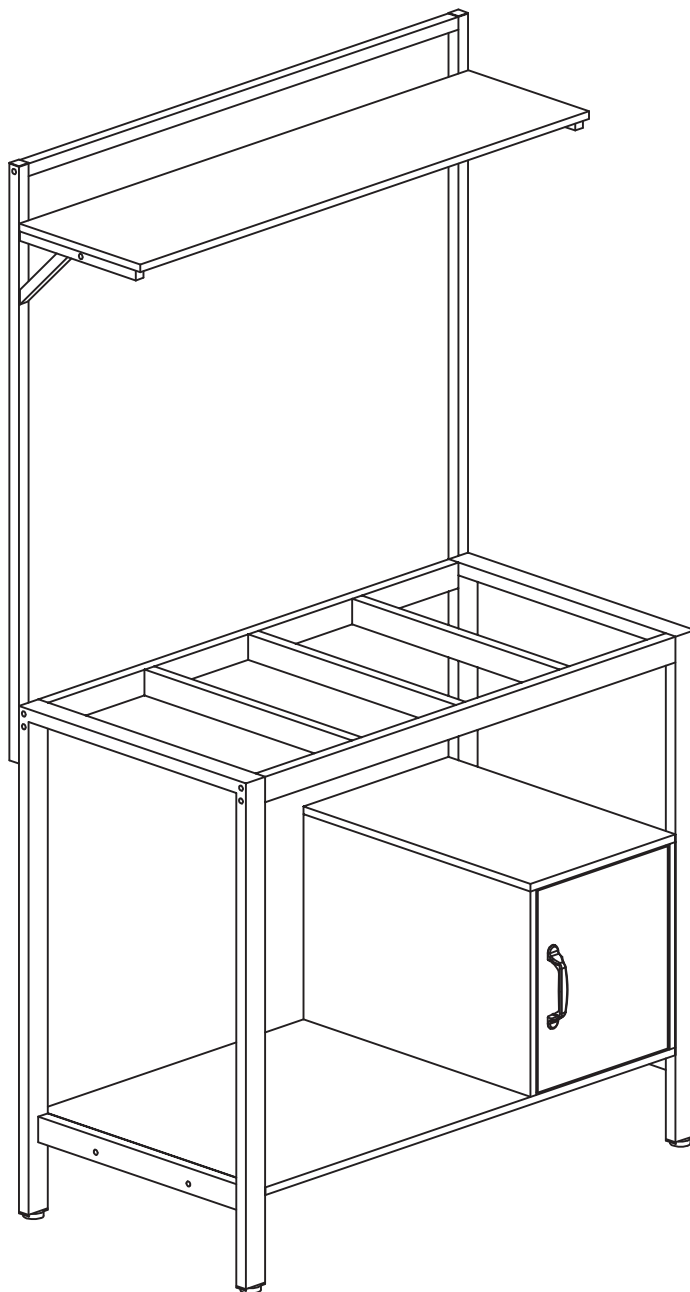
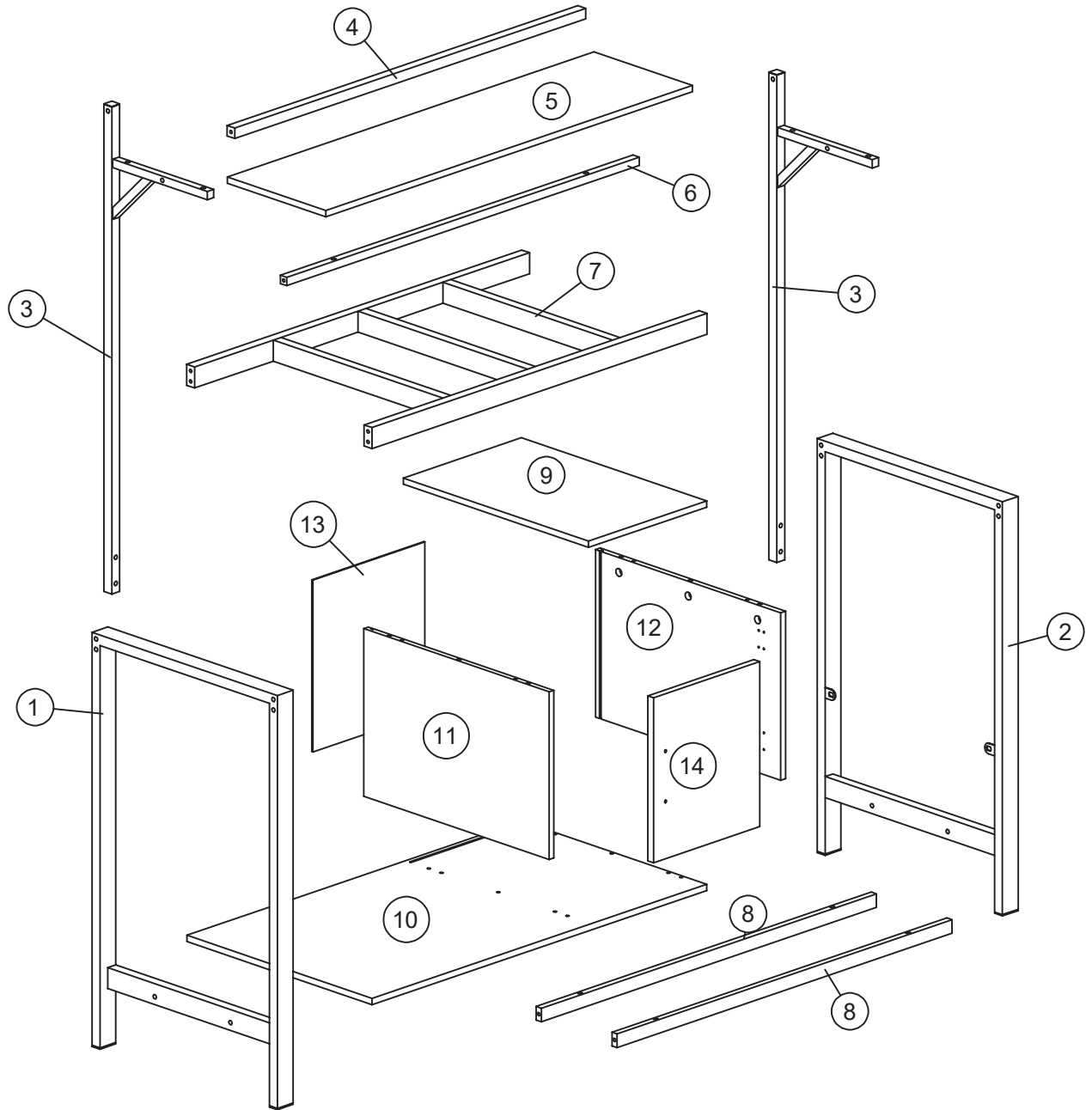
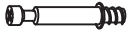


















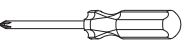




Assembly Instructions

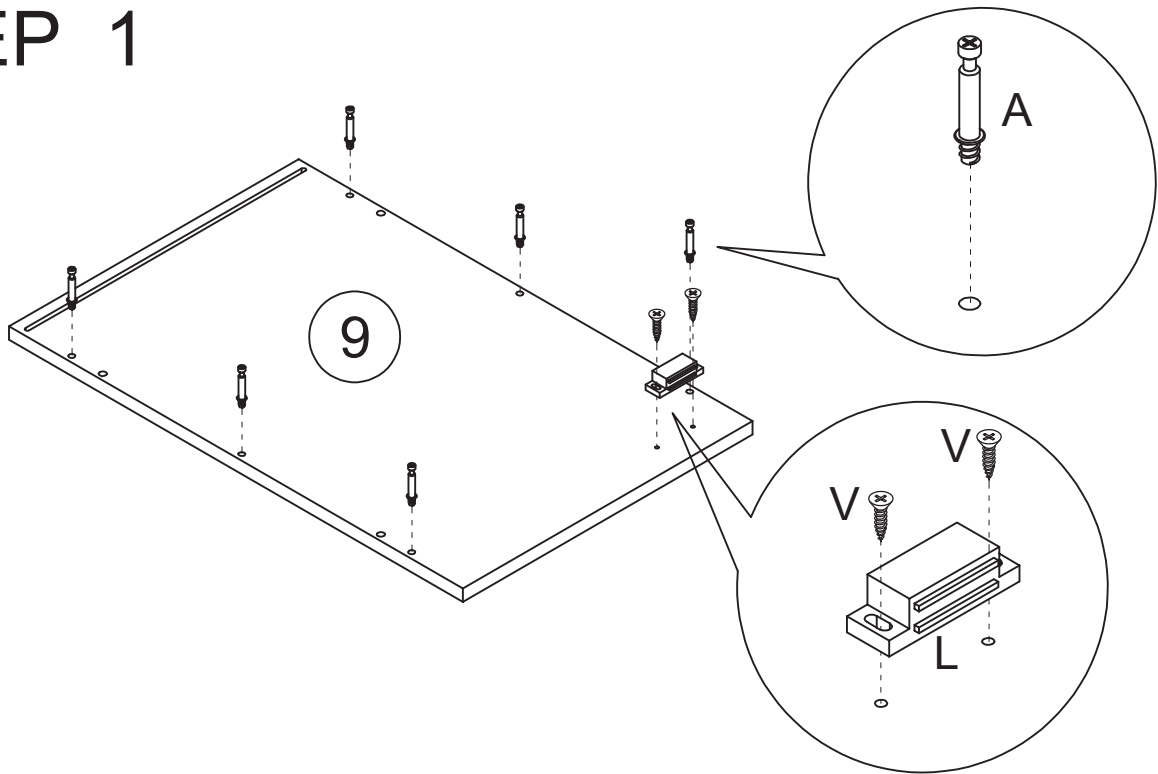


Two people are recommended for assembly

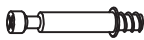




A	X6+1	B	X6+1	C	X6+1	D	X8+1	E	X2	F	X14+3
											
Ø6x35mm		Ø15x10mm		Ø7x37mm		Ø 6x30mm				Φ 3.5x12mm	
G	X2+1	H	X6+1	I	X8+1	J	X8+1	K	X8+1	L	X1
											
M6x10mm		M6x25mm		M6x35mm		M6x40mm		M6x60mm		46x16x14mm	
M	X1	N	X1	O	X2+1	P	X2+1	Q	X2	R	X2
											
45x12x1mm				M4x18mm		4*35mm		Φ 6*30mm		180*25mm	
S	X4	T	X1	U	X1	V	X2+1				
											
				M4		Φ 3.5x14mm					

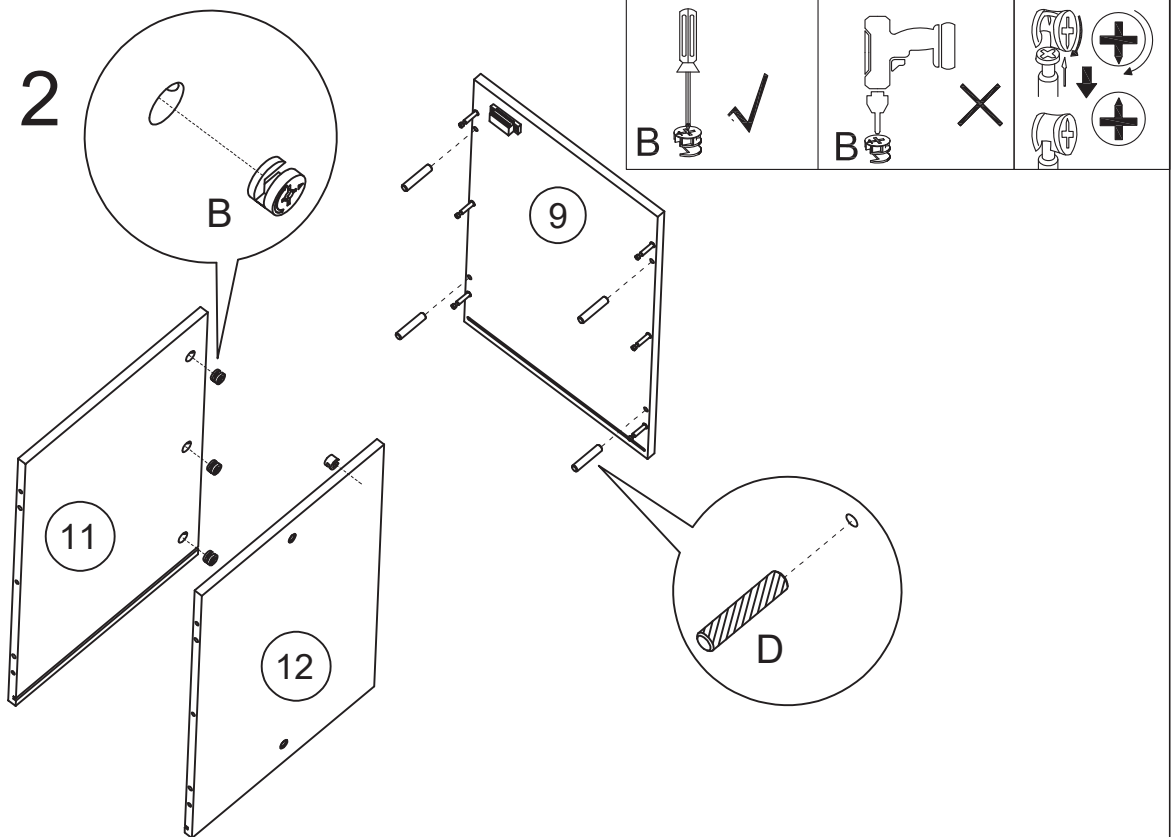
STEP 1



Step 1: Install Cam Bolt A*6 into Part #9 as shown. Also install Catch Hardware L with Screws V x2 as shown.

A	X6	V	X2	L	X1
					
Ø6x35mm		Φ3.5x14mm		46x16x14mm	

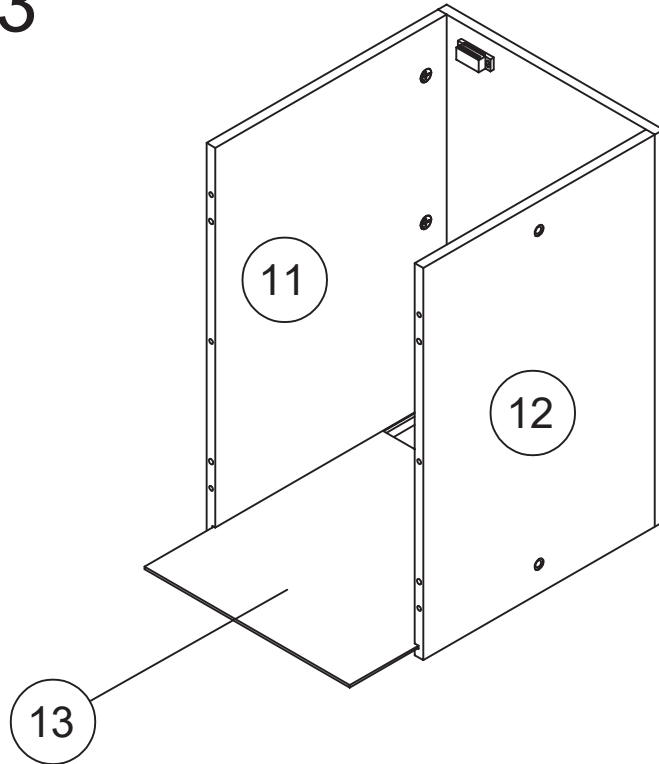
STEP 2



Step 2: Put dowel D*4 in Part #9. Put B*3 in Part #11 and B*3 in Part #12. Connect Part #9 with Part #11 & Part #12 by lining up Cam bolts & nuts. Then Turn all B to secure connection.

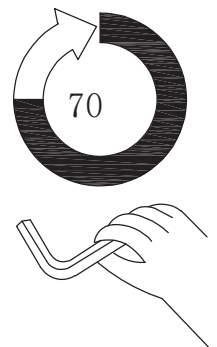
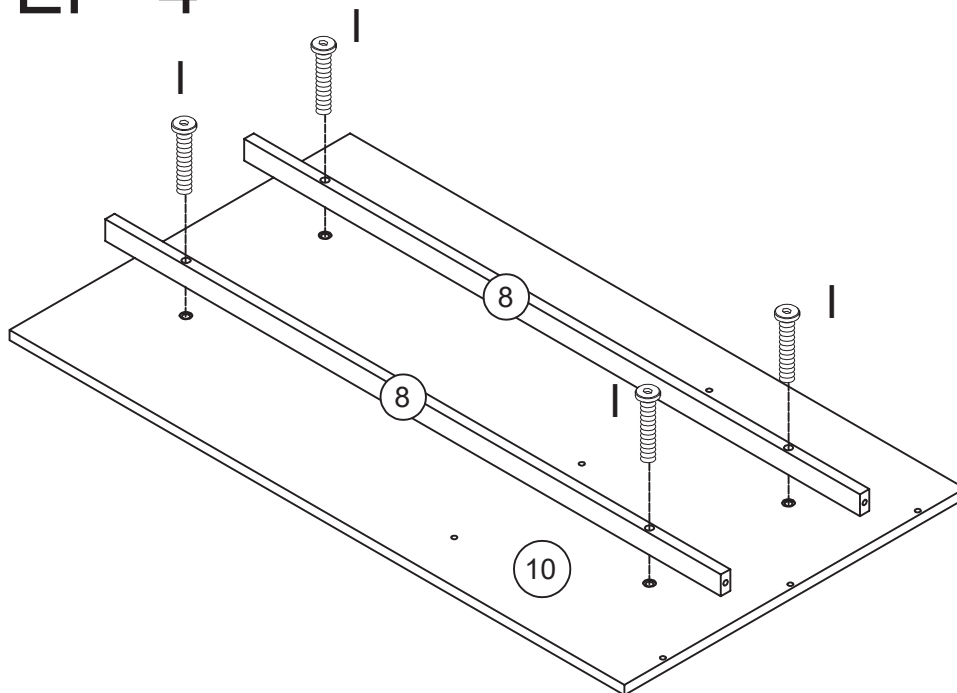
B	X6	D	X4
			
Ø15x10mm		Ø6x30mm	

STEP 3





Step 3: Slide back panel Part #13 into the assembled unit as shown.

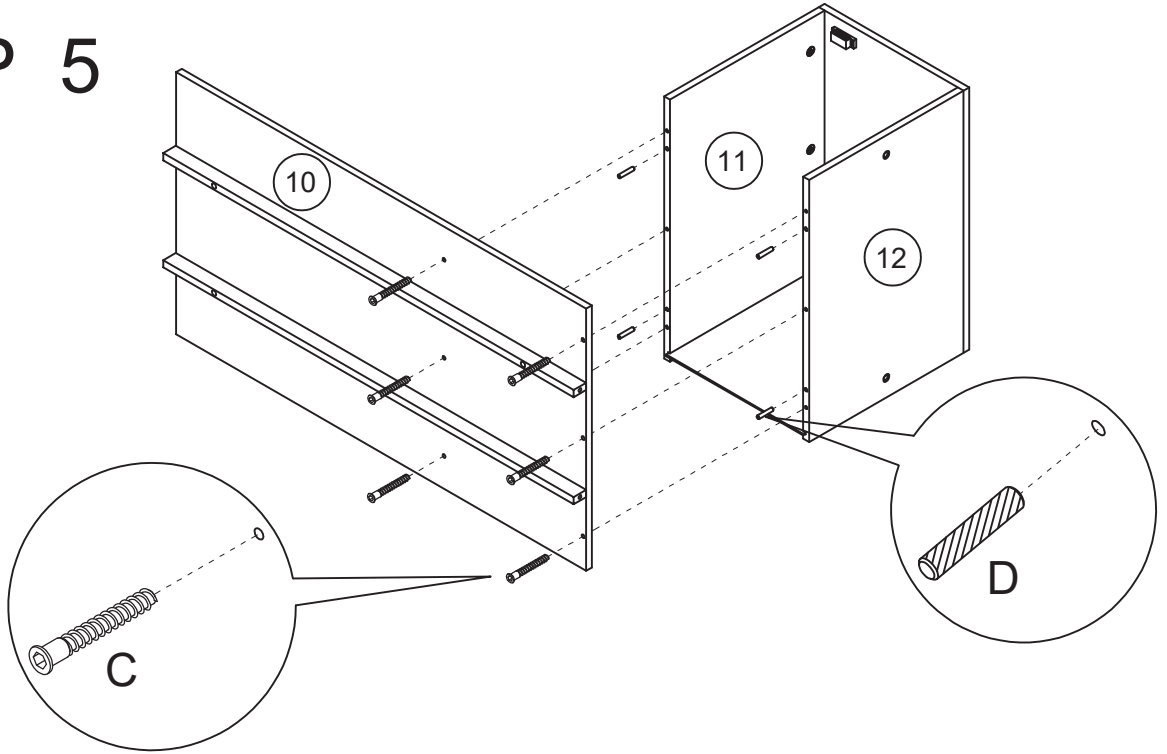
STEP 4



Step 4: Install two Rails - Part #8 on Part #10 using 4 bolts as shown.

I	X4	U	X1
			
M6x35mm		M4	

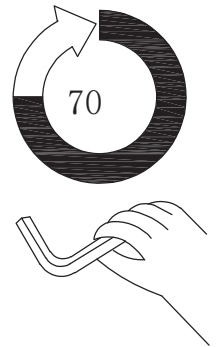
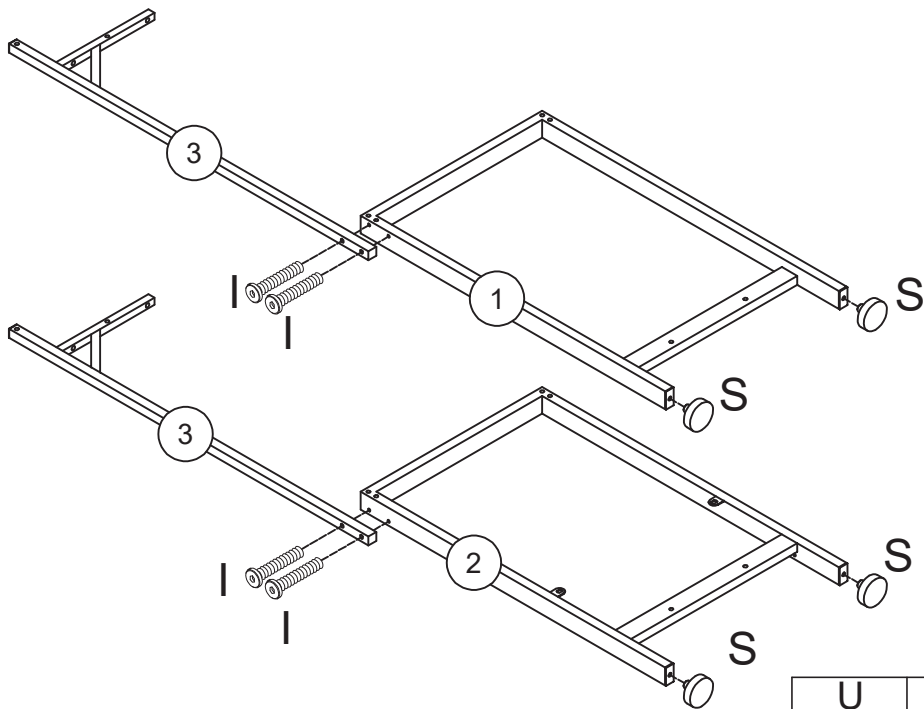
STEP 5



Step 5: Put D*4 dowels into assembled unit (Part #11 and Part #12) as shown. Connect Part #10 to the assembled unit with C*6 hardware as shown. Please align the screw holes before tightening all screws C. Easier with the help of another person.

U	X1	C	X6	D	X4
M4		Ø 7x37mm		Ø 6x30mm	

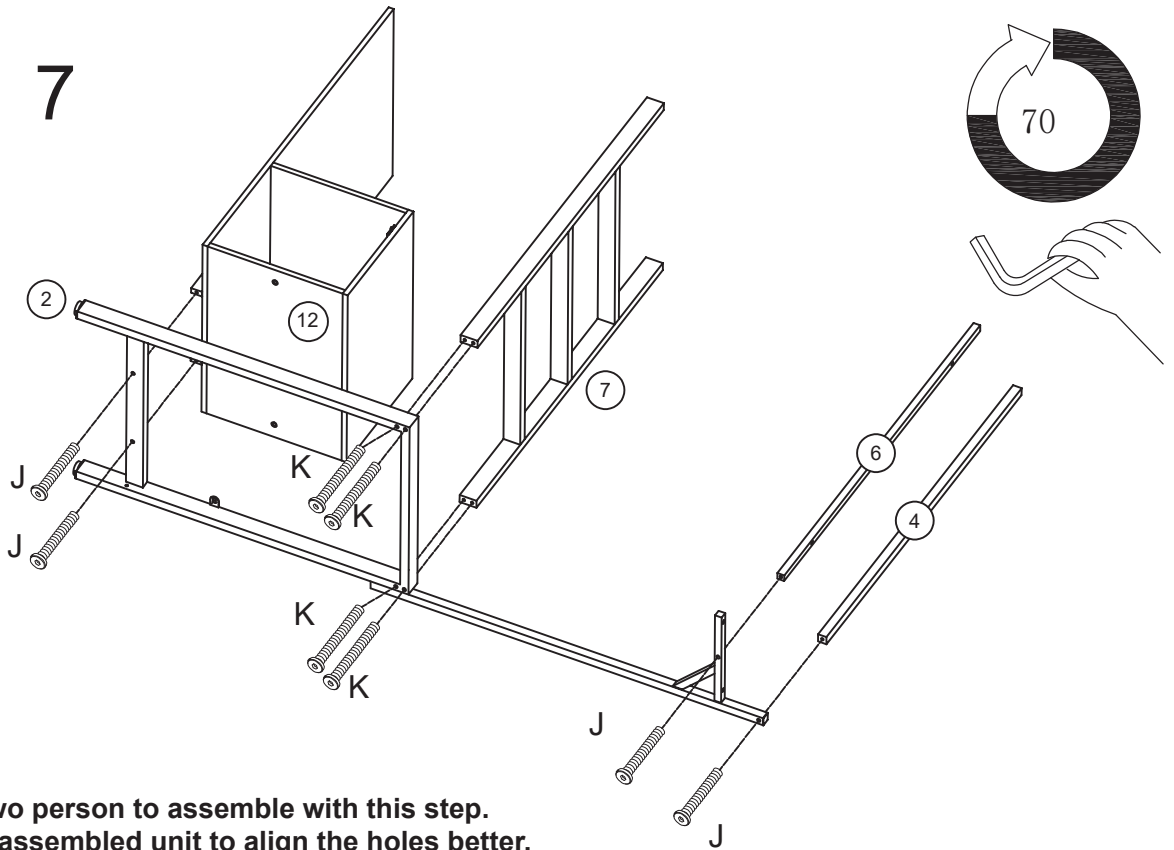
STEP 6



Step 6: Attach Part #3 to Part #1 and then 2nd Part #3 to Part #2 using I*2 hardware as shown. Insert adjustable feet S*4 as shown.

I	X4	S	X4
M6x35mm			
U	X1		
M4			

STEP 7

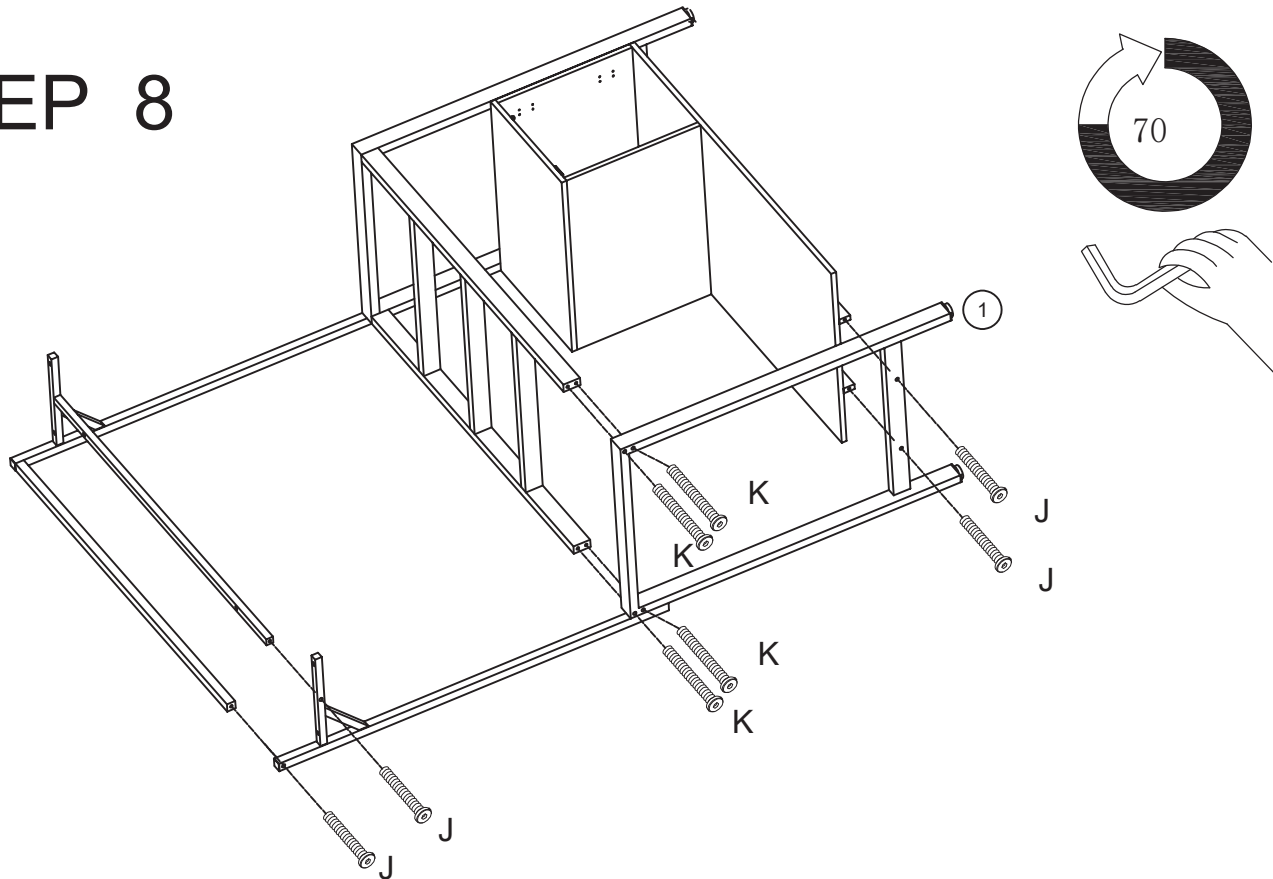


Remind: Suggest two person to assemble with this step.
Lift up the assembled unit to align the holes better.

J	X4	K	X4
M6x40mm		M6x60mm	

Step 7: Assemble Part 2 to previous assembled unit, also to part 7, part 6 and part 4, J*4 and K*4 as shown. Do not tighten before all screws are in their places.

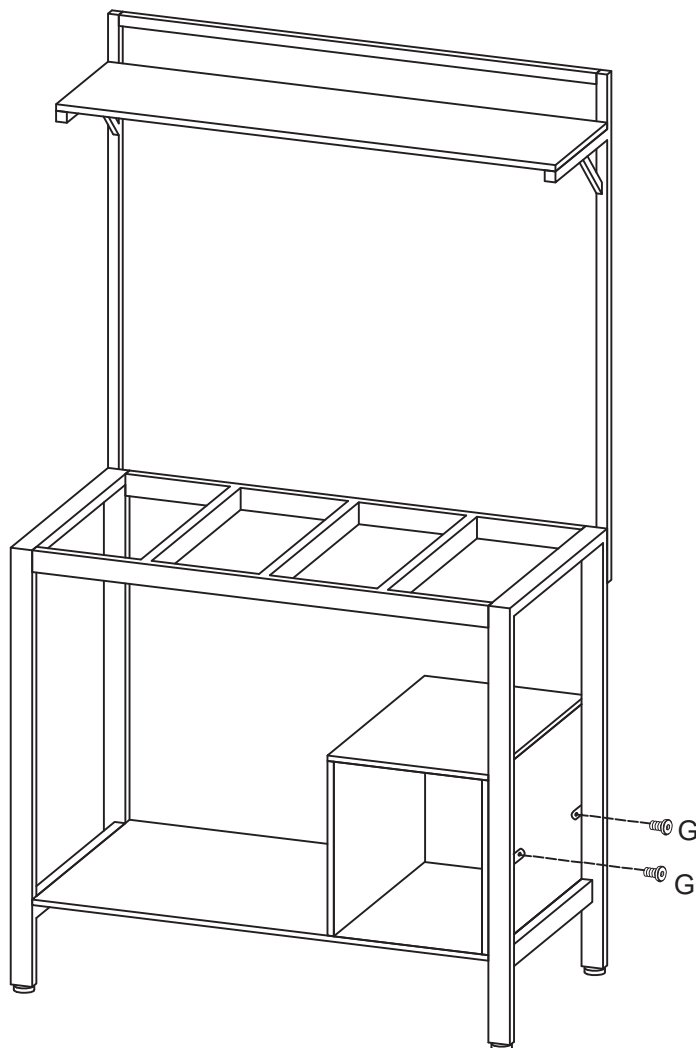
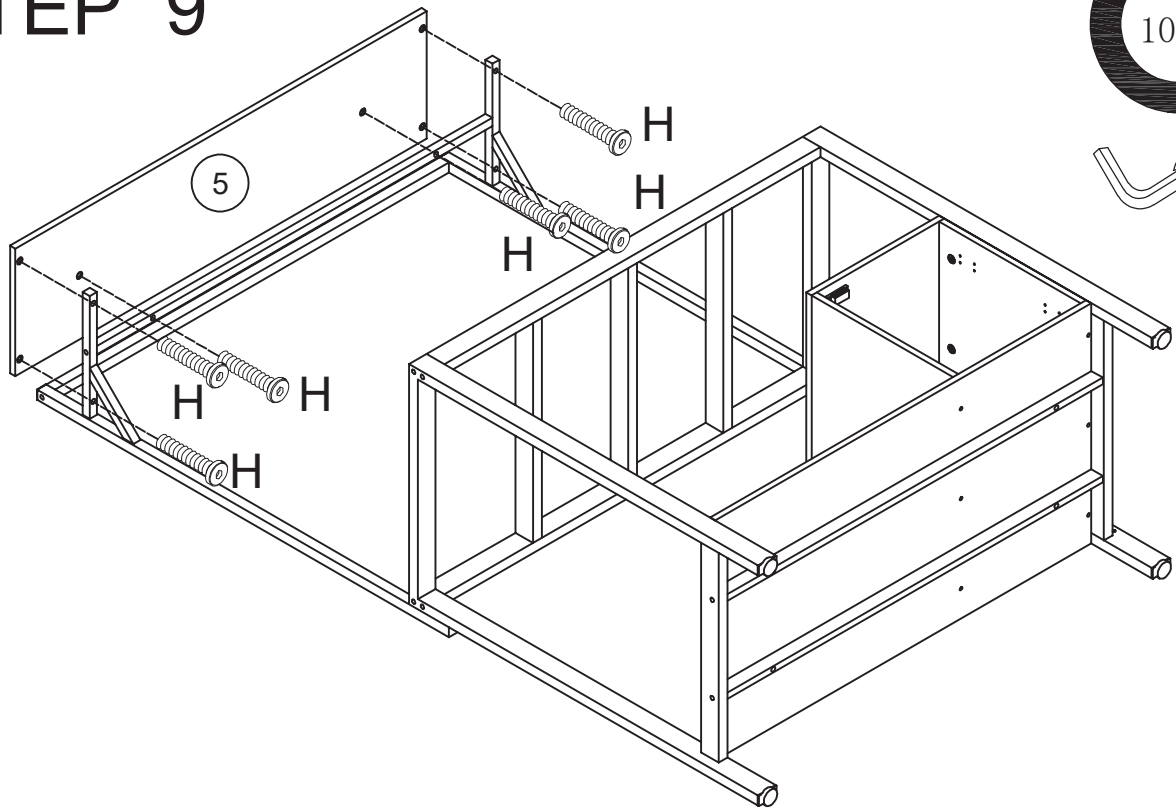
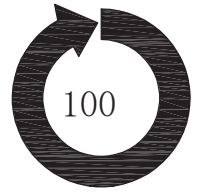
STEP 8





Step 8: Attach the other side Part #1 to the assembled unit with J*4 and K*4 as shown. Do not tighten before all screws are in their places.

J	X4	K	X4
M6x40mm		M6x60mm	

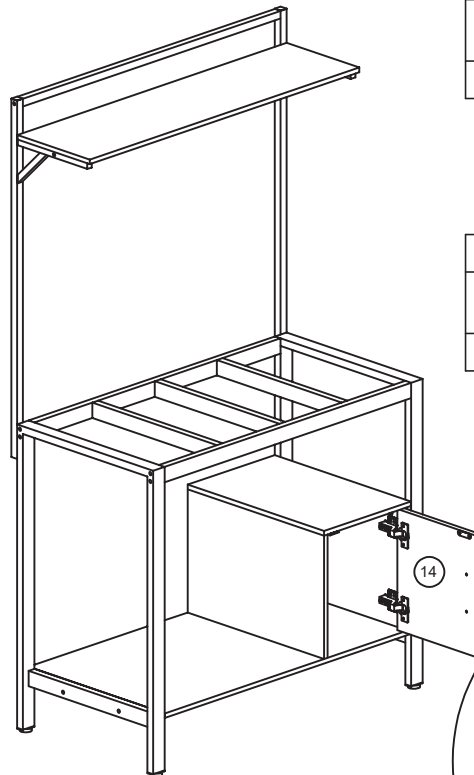
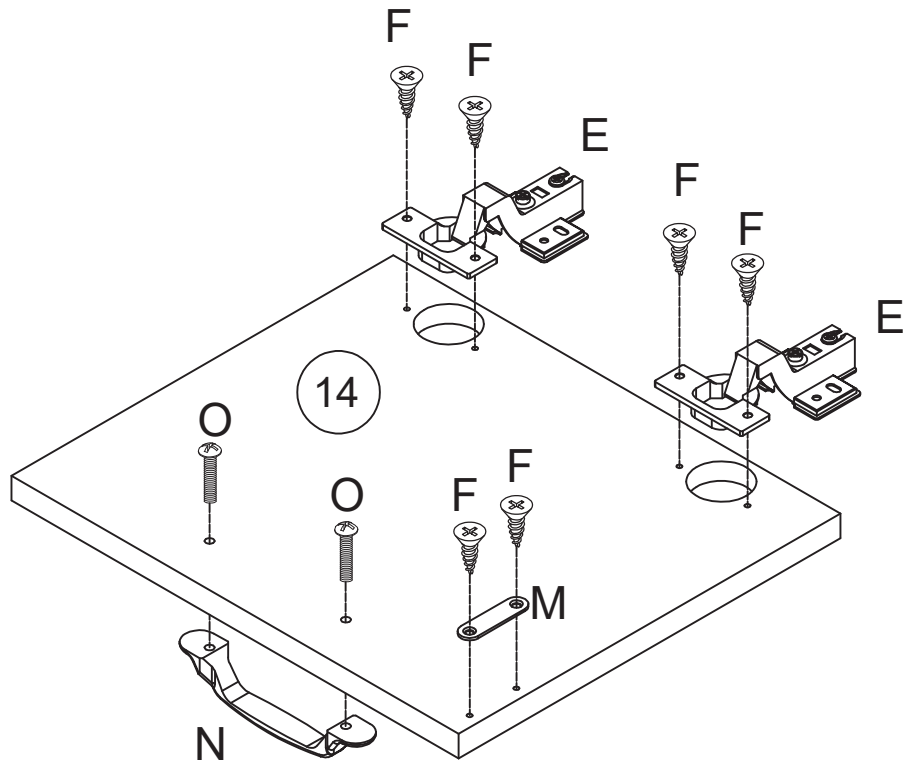
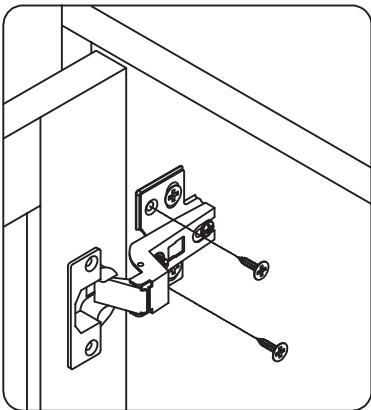
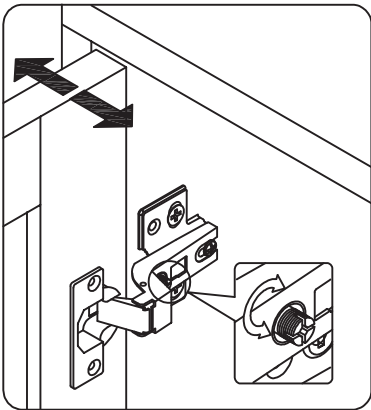
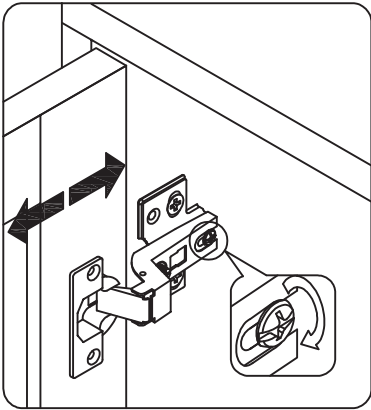
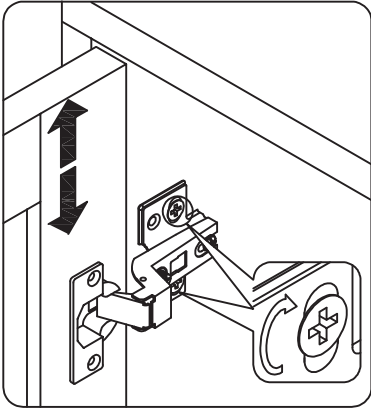
STEP 9








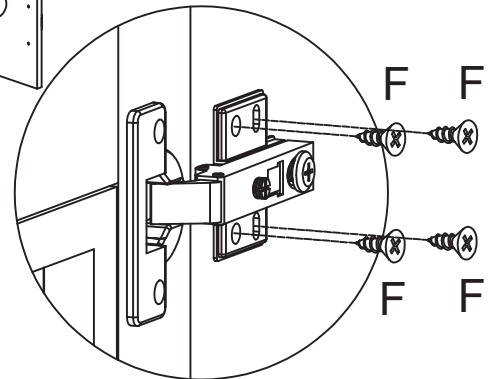
Step 9: Install the top board part #5 to the unit using H*6 hardware as shown.
 Adding screws G*2 as shown to further reinforce the cabinet with the metal structure.

G	X2
	
M6x10mm	
H	X6
	
M6x25mm	

STEP 10

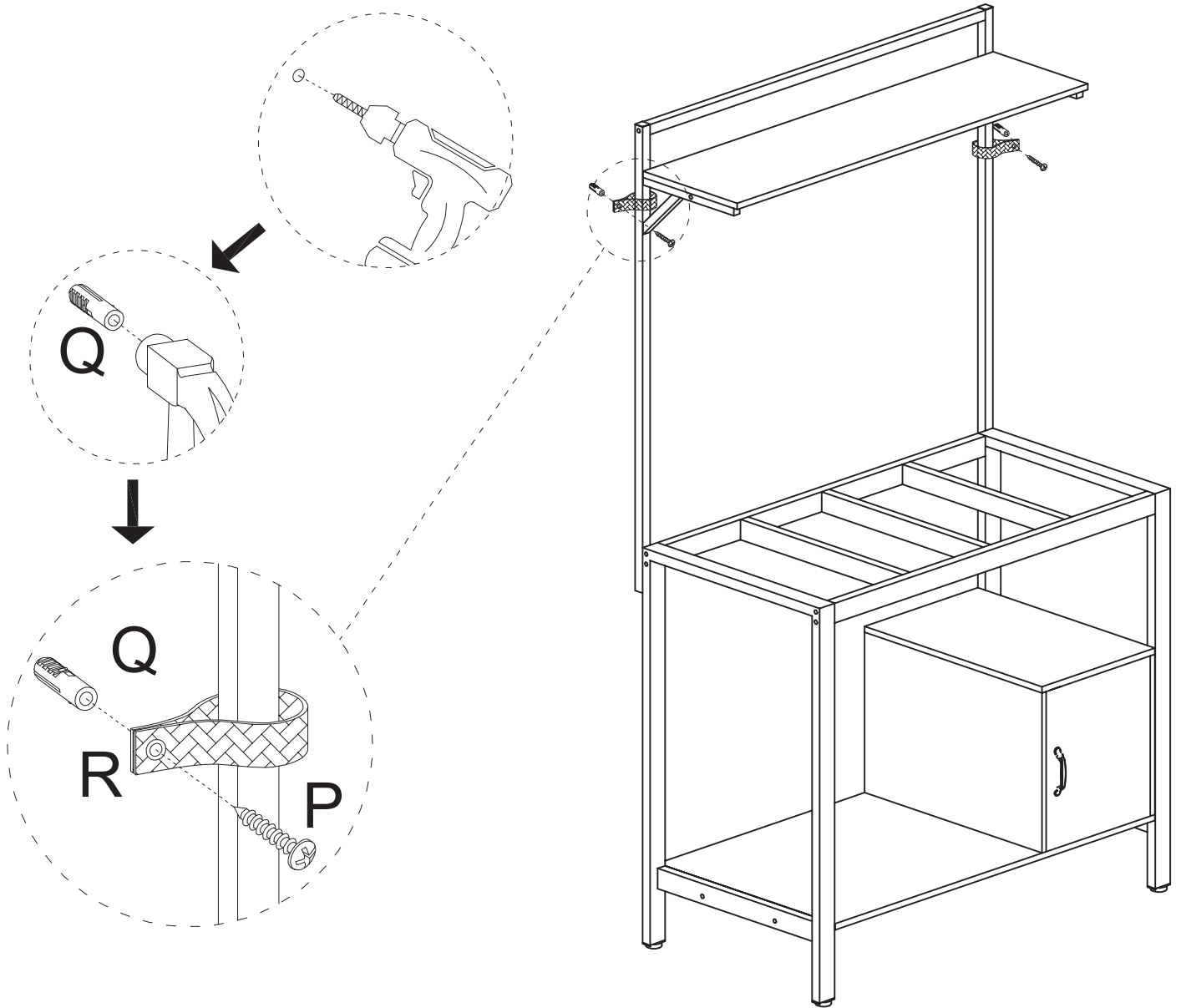


E	X2	F	X14
			
		$\Phi 3.5 \times 12 \text{mm}$	
		M	X1
			
		45x12x1mm	
N	X1	O	X2
			
		M4x18mm	






Step 10: Now assemble the door hardware with Part E using F*2 each, Part M using F*2, Part N using O*2 as shown. Then attach the door hinges to the cabinet using F*4 each.

STEP 11



Step 11: We have designed the product with anti-fall straps. Pls install the as shown to the wall for security (if have children / pets at home)

	P	X2		
				
			4*35mm	
Q	X2	R	X2	
				
		Φ6*30mm		180*25mm

Enjoy the unit!

