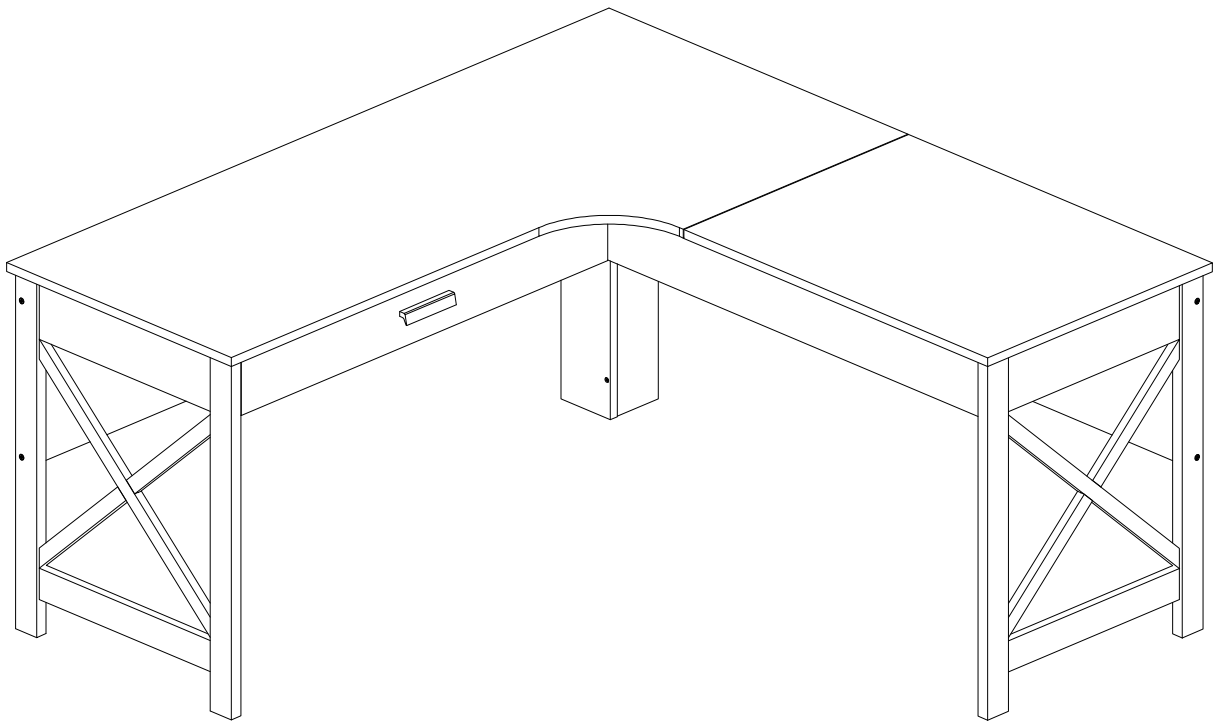


ASSEMBLY INSTRUCTIONS

Important Safety Instructions:

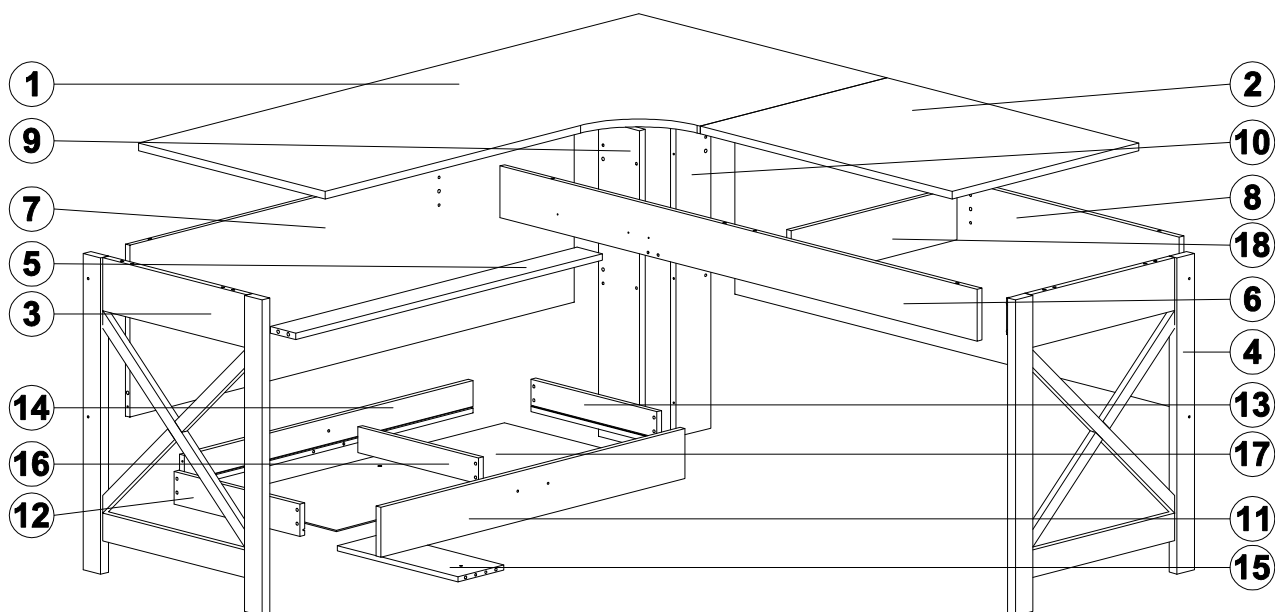
- Please read all instructions before beginning assembly
- Please make sure receive all the parcels to start the assembly
- For your safety and convenience, assembly by two people is recommended
- Use the parts and hardware lists to identify and separate each of the components included
- Save all packing materials until assembly is completed to avoid the accidental discarding of smaller parts or hardware



THANK YOU FOR PURCHASING

PARTS LIST

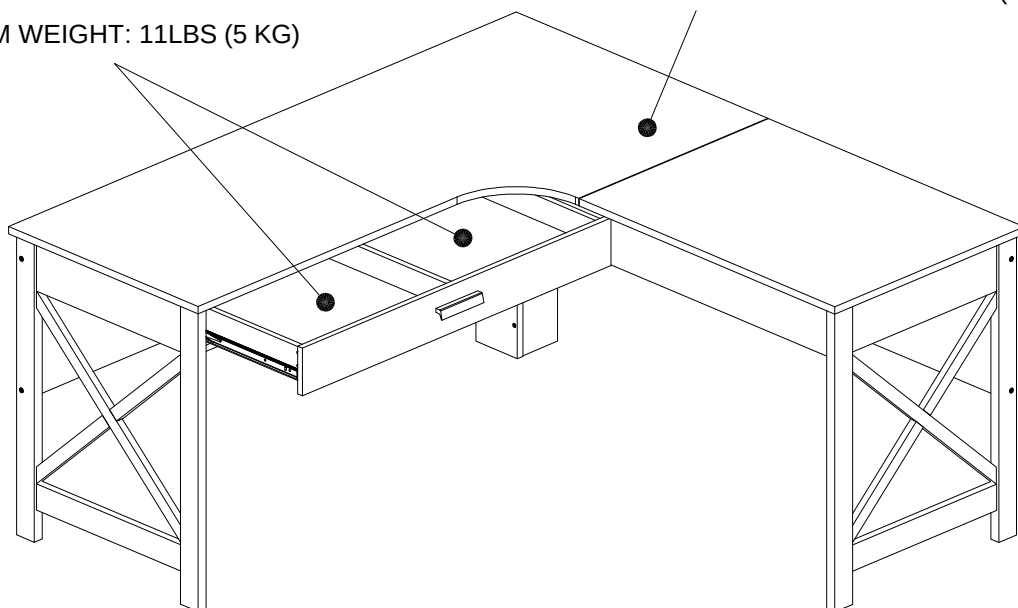
① X1	② X1	③ X1	④ X1	⑤ X1
⑥ X1	⑦ X1	⑧ X1	⑨ X1	⑩ X1
⑪ X1	⑫ X1	⑬ X1	⑭ X1	⑮ X1
⑯ X1	⑰ X1	⑱ X1		



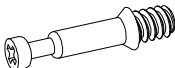
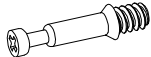
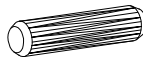
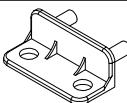
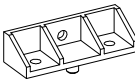
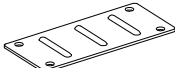
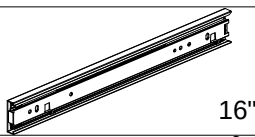
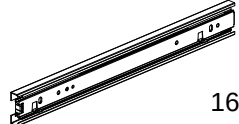
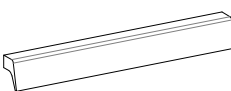
Maximum weight capacities

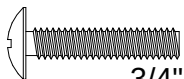
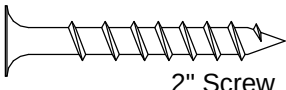
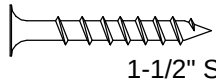
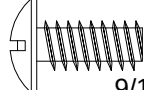
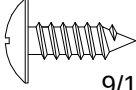
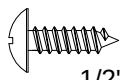
MAXIMUM WEIGHT: 11LBS (5 KG)

MAXIMUM WEIGHT: 150 LBS (68 KG)



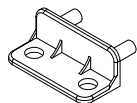
HARDWARE LIST

Name	Part	Qty.	Spare
A		17	1
B		17	1
C		2	1
D		2	1
E		2	1
F		16	1
G		3	
H		1	
I		1	
J	 16"	1	
K	 16"	1	
L	AK0201 	1	
	AK0234 		

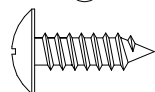
Name	Part	Qty.	Spare
M	 3/4" Bolt	2	1
N	 2-3/8" Screw	4	
O	 2" Screw	13	
P	 1-1/2" Screw	9	
R	 9/16" Screw	3	
S	 9/16" Screw	10	
T	 1/2" Screw	16	2

STEP 1

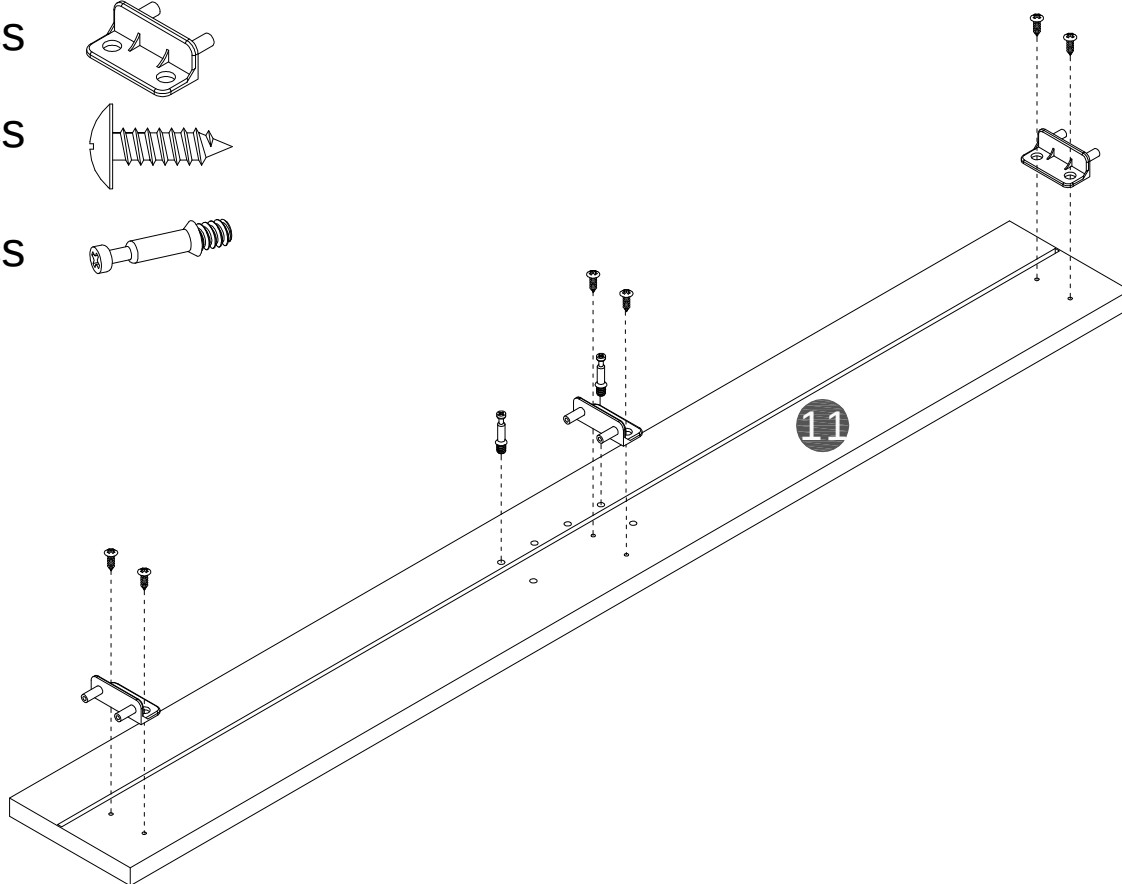
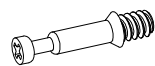
G x 3pcs



S x 6pcs

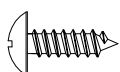


D x 2pcs

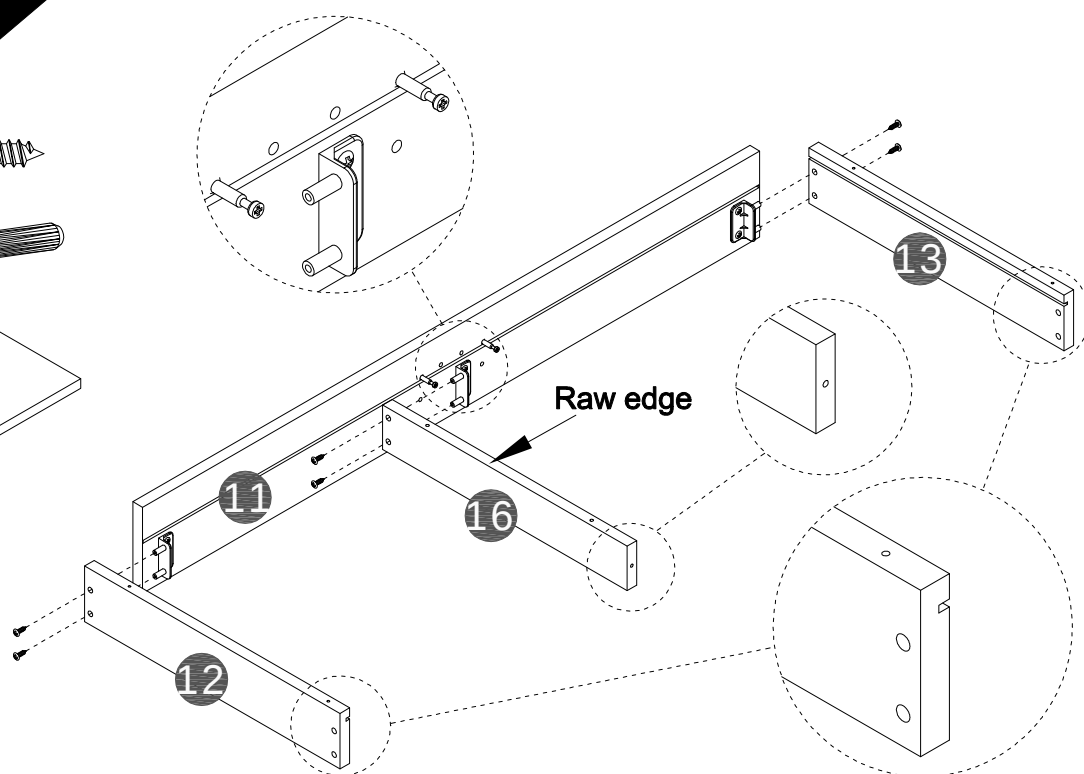
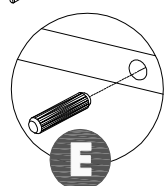
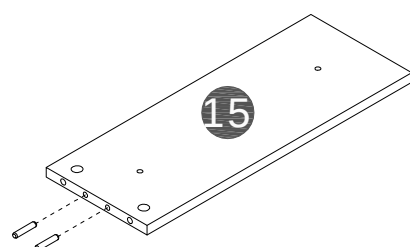


STEP 2

T x 6pcs

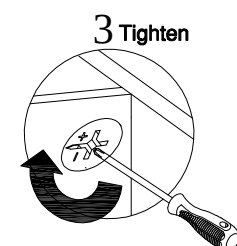
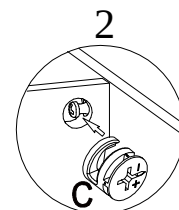
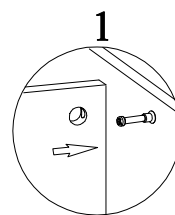
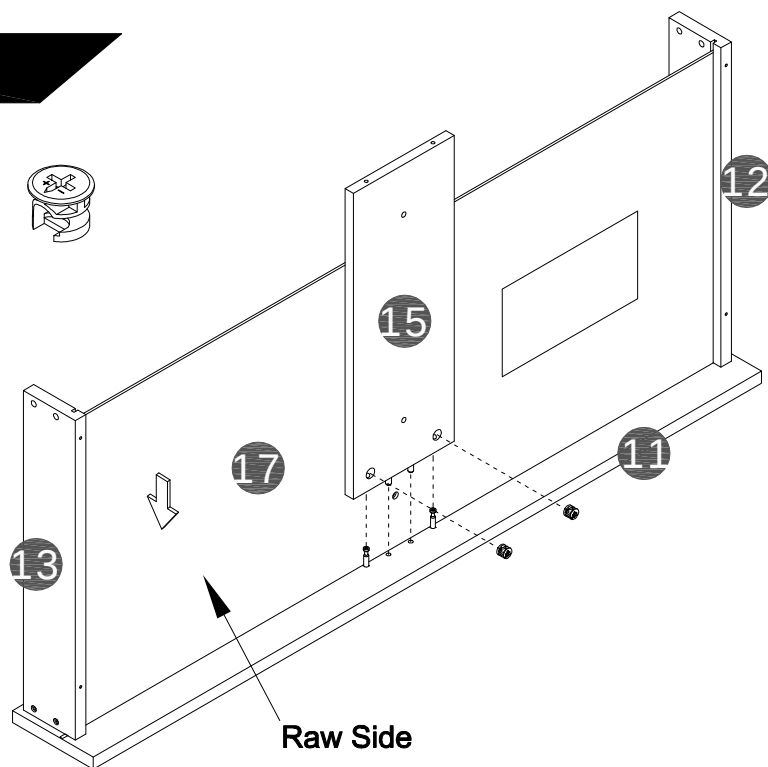


E x 2pcs



STEP 3

C x 2pcs

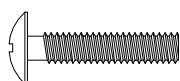


STEP 4

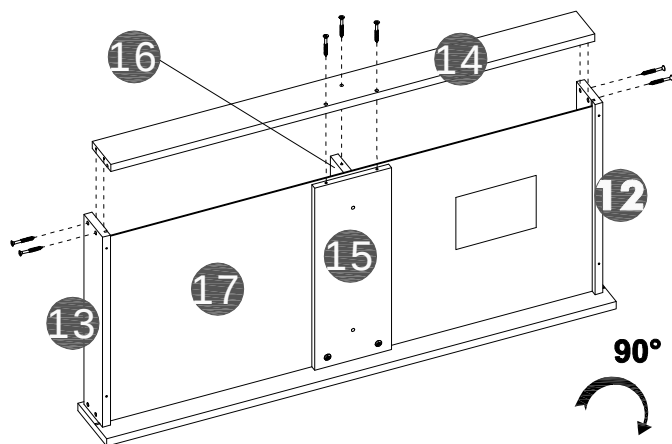
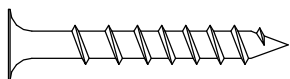
L x 1pc



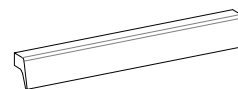
M x 2pcs



P x 7pcs



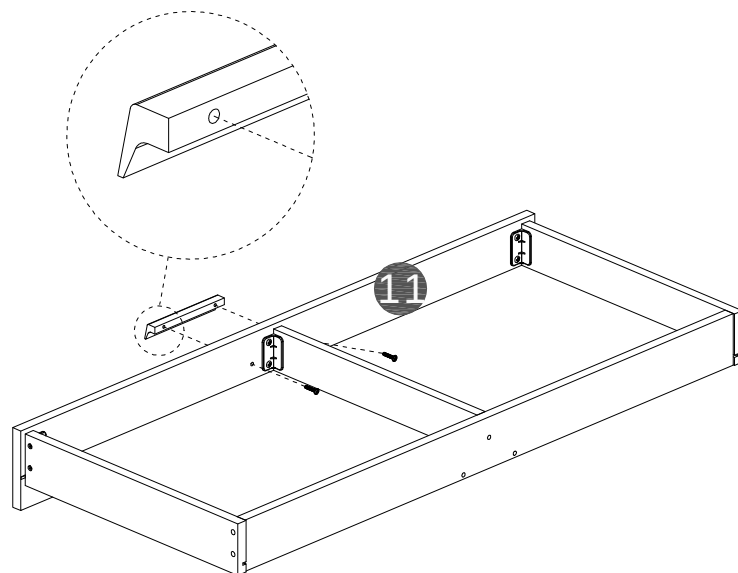
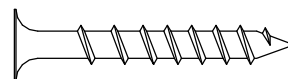
L x 1pc



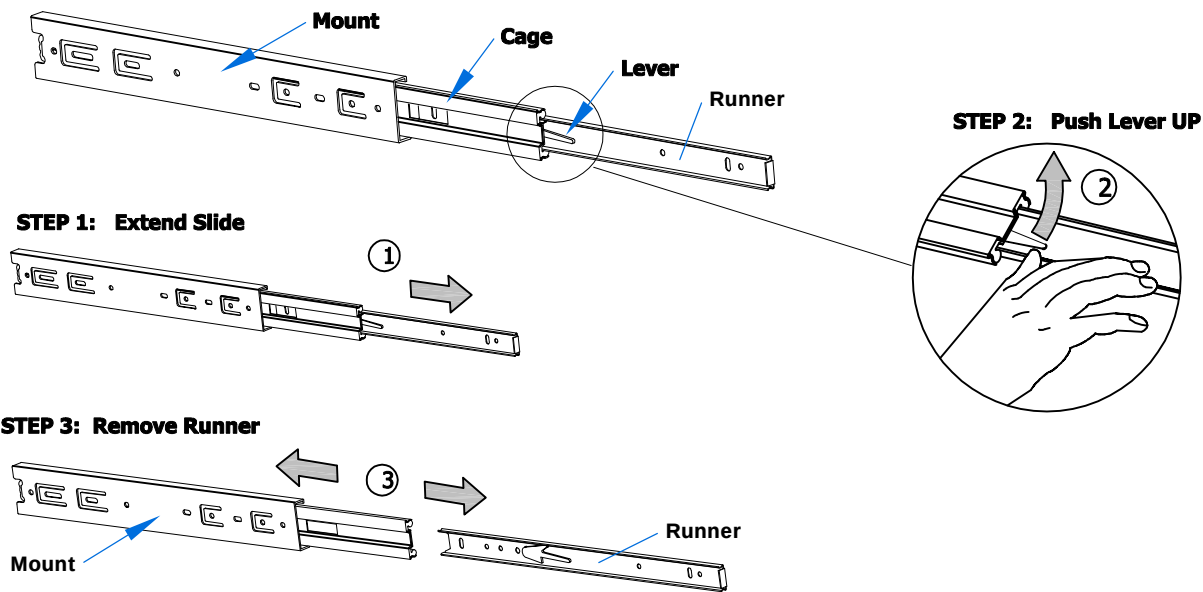
M x 2pcs



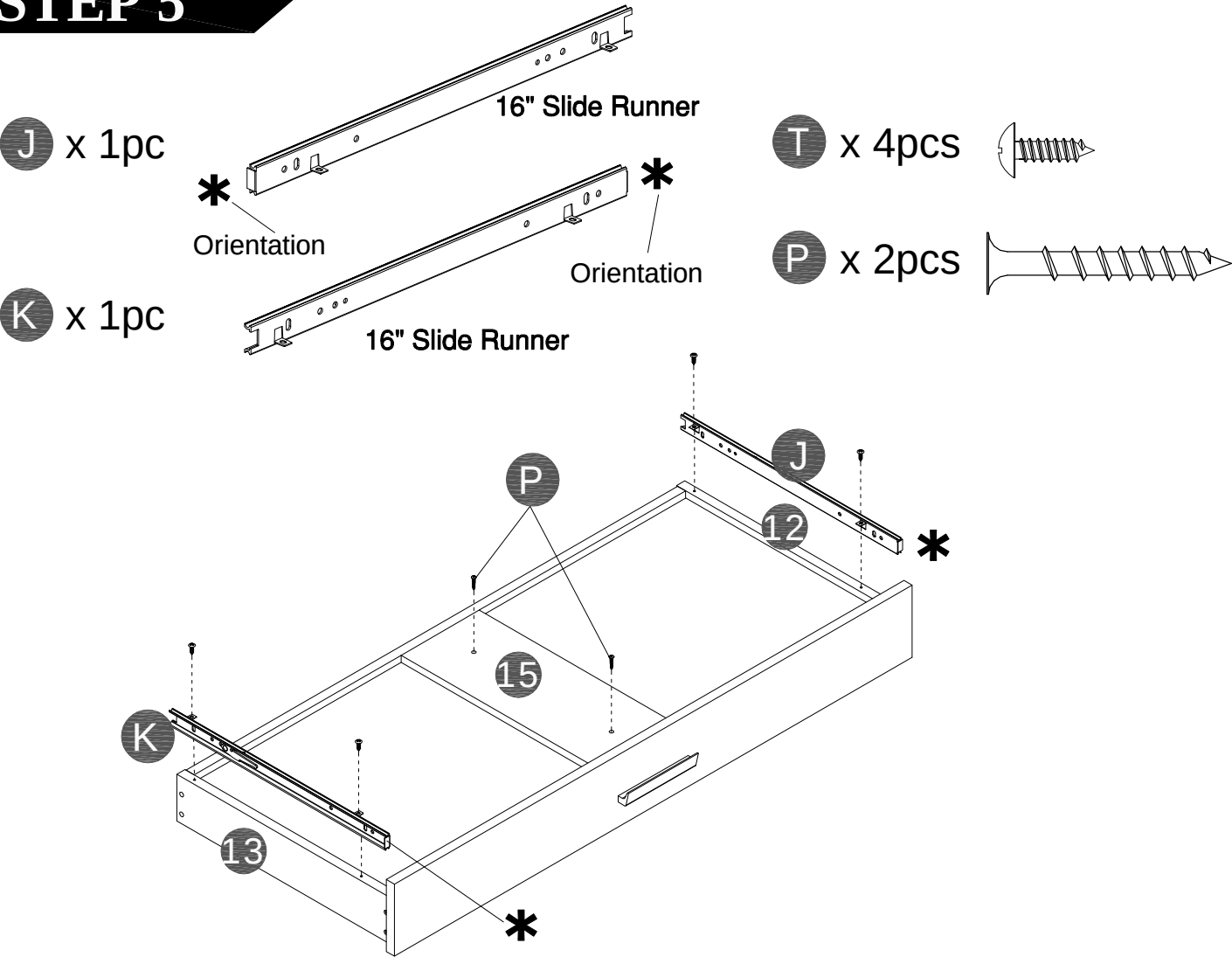
P x 7pcs



Slides Must Be Separated Before Assembly.
After Separated, Set Aside Until Needed for Assembly.



STEP 5



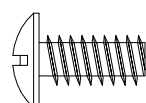
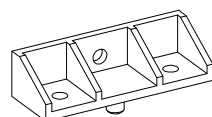
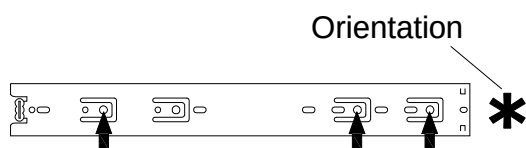
STEP 6

J x 1pc

K x 1pc

H x 1pc

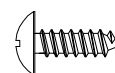
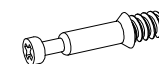
R x 1pc



F x 5pcs

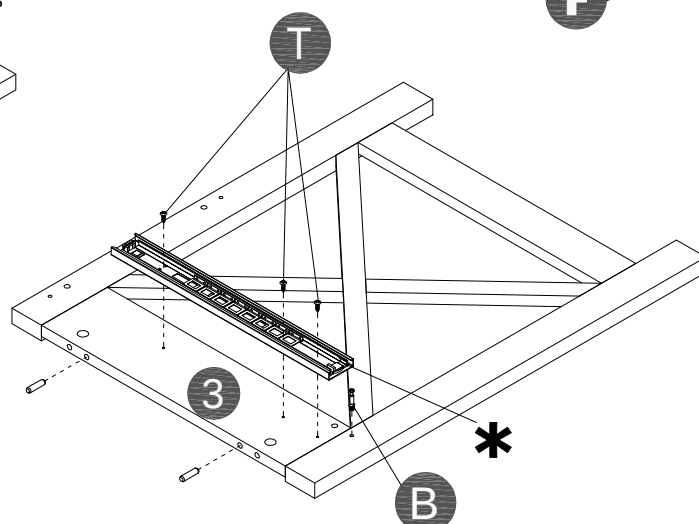
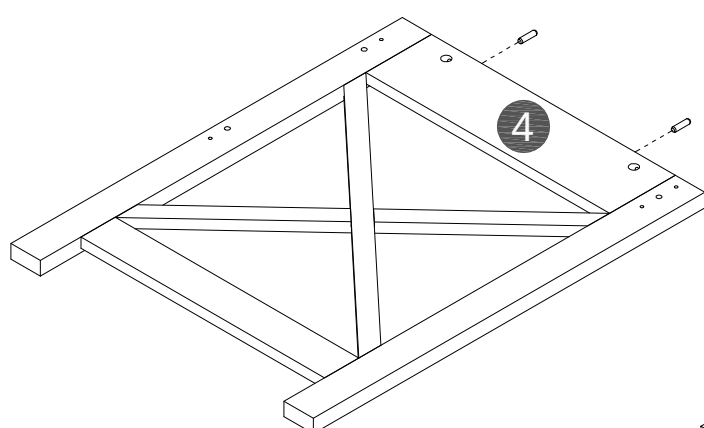
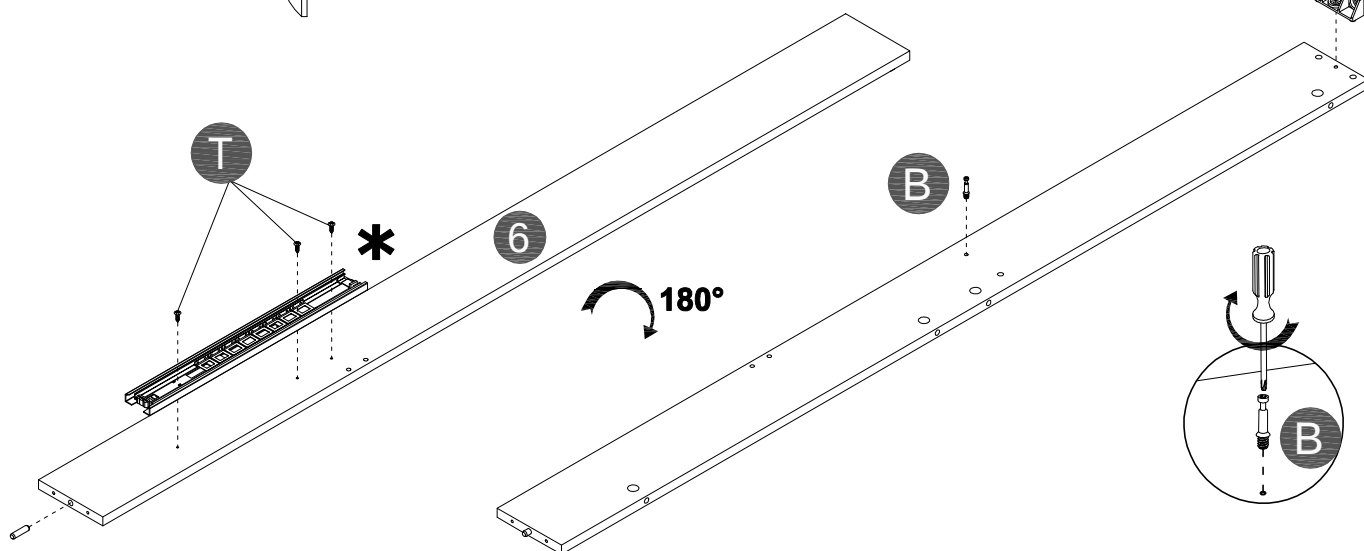
B x 2pcs

T x 6pcs



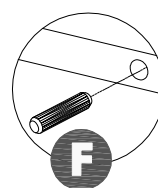
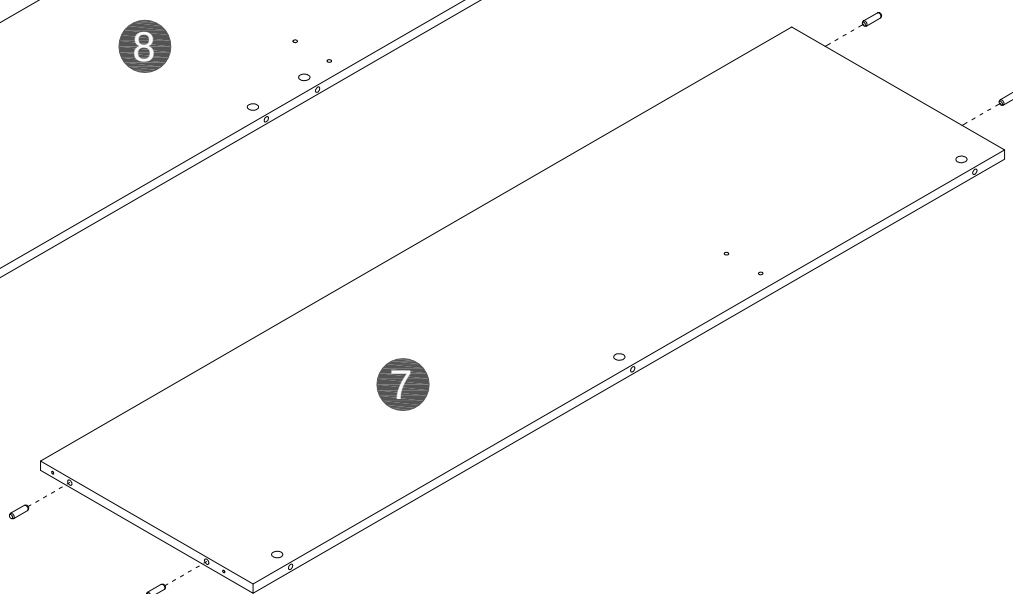
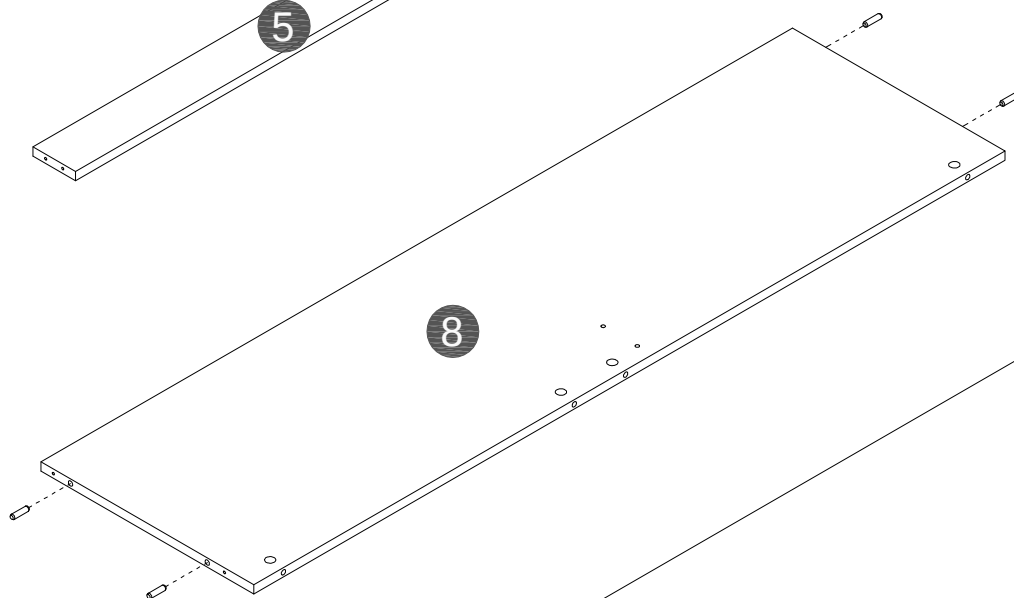
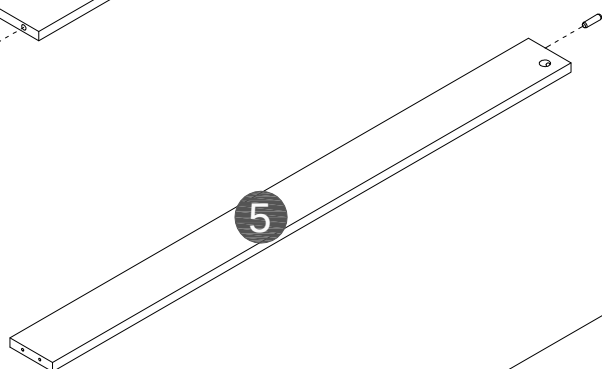
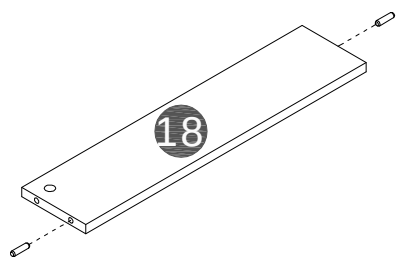
R

H



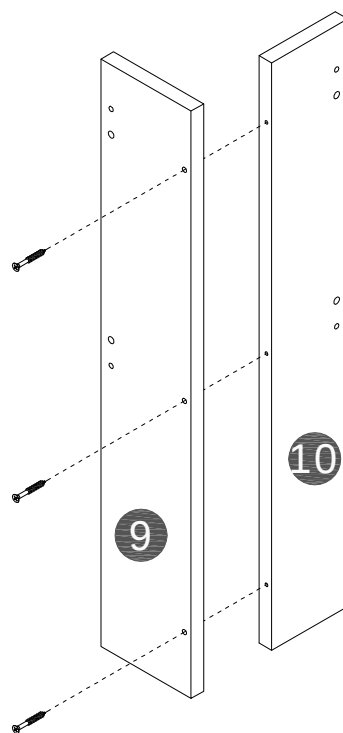
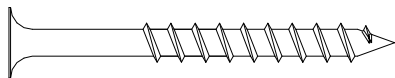
STEP 7

F x 11pcs 



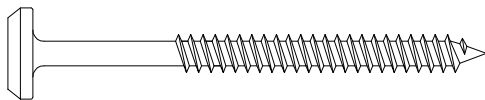
STEP 8

○ x 3pcs

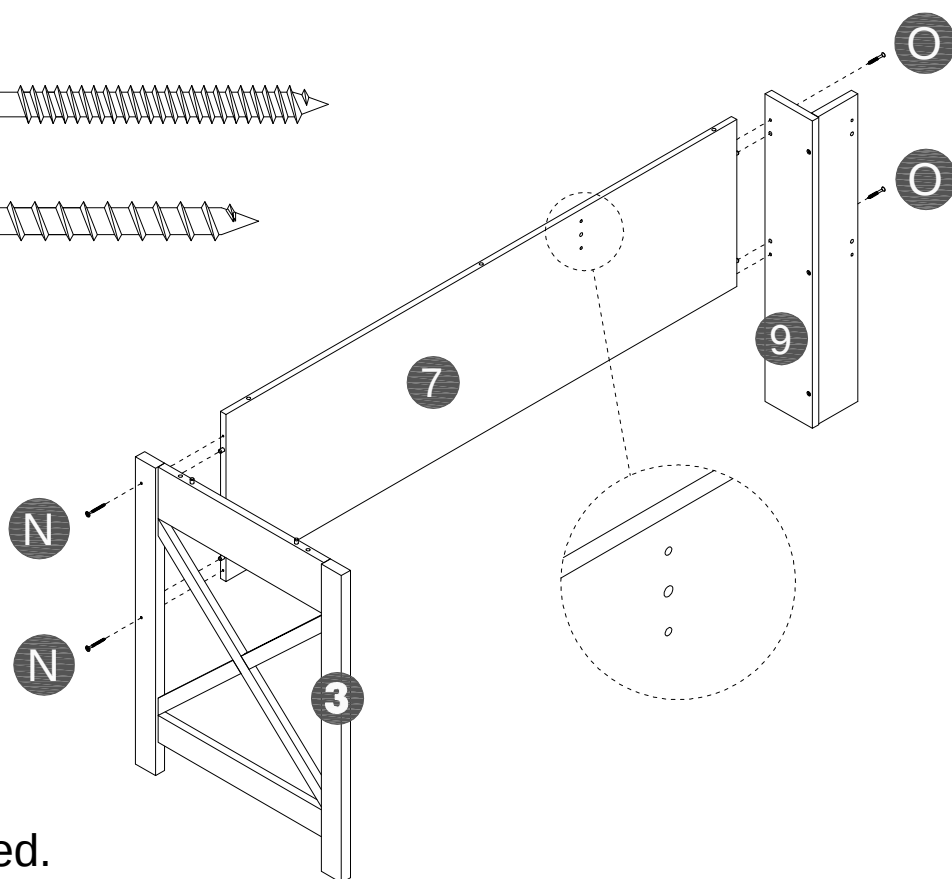
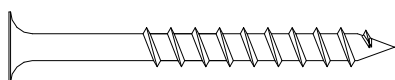


STEP 9

N x 2pcs



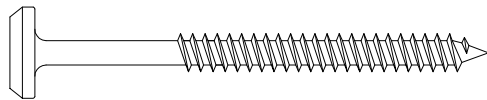
○ x 2pcs



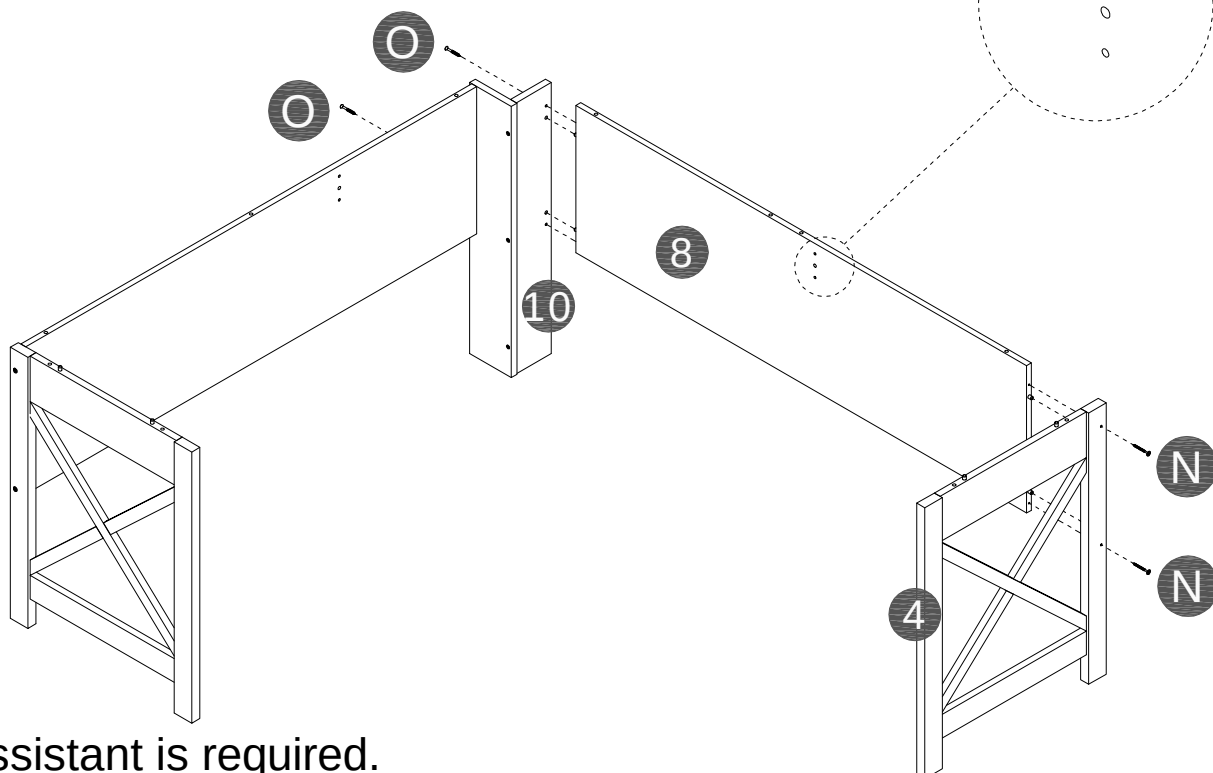
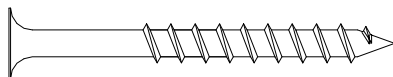
An assistant is required.

STEP 10

N x 2pcs



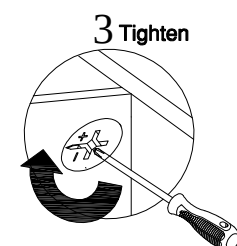
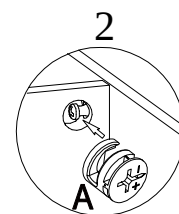
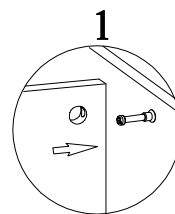
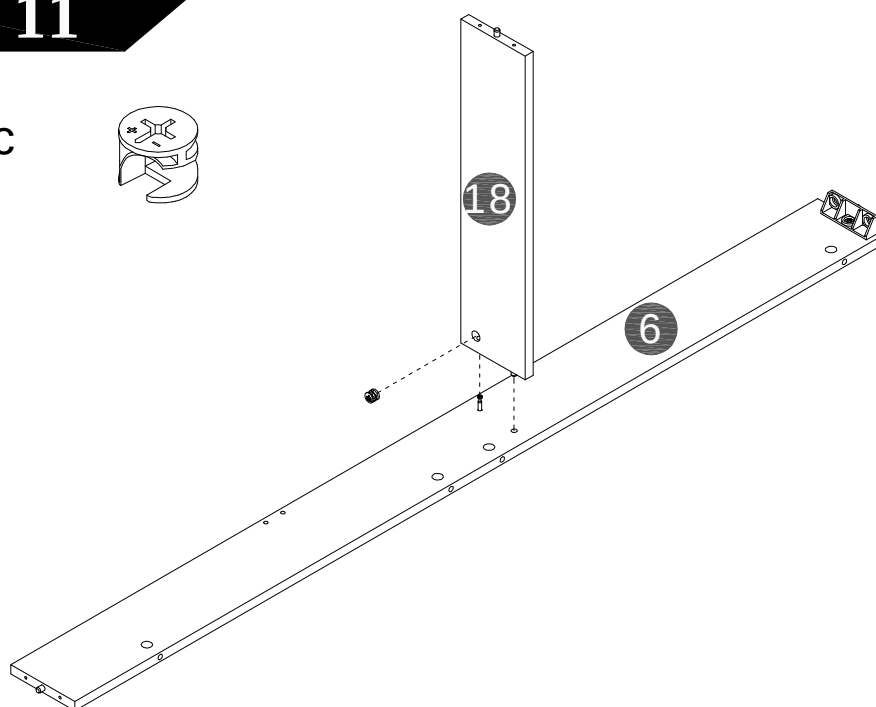
O x 2pcs



An assistant is required.

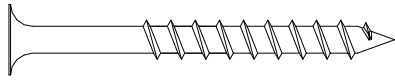
STEP 11

A x 1pc

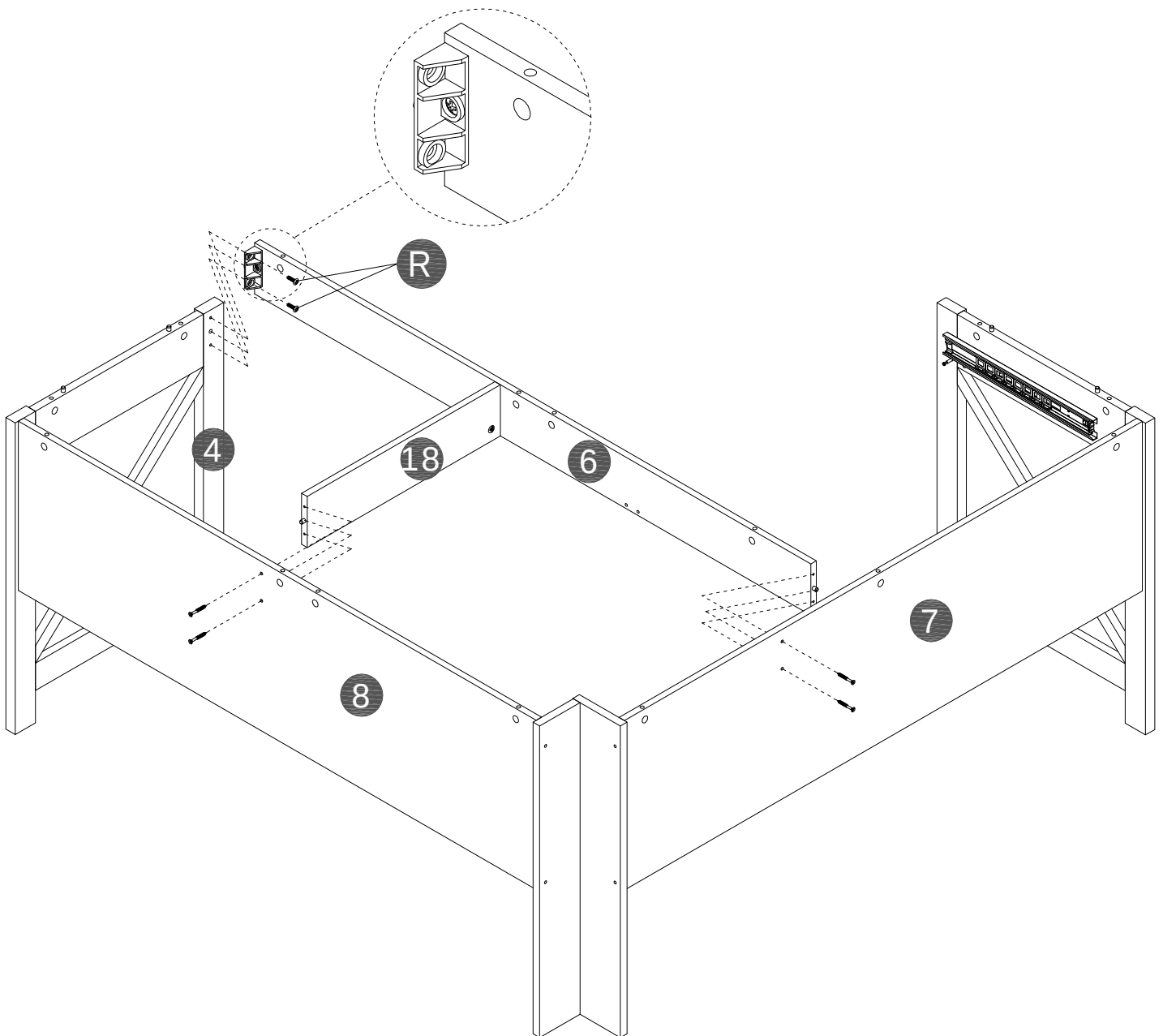
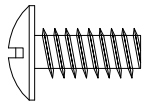


STEP 12

○ x 4pcs



● x 2pcs

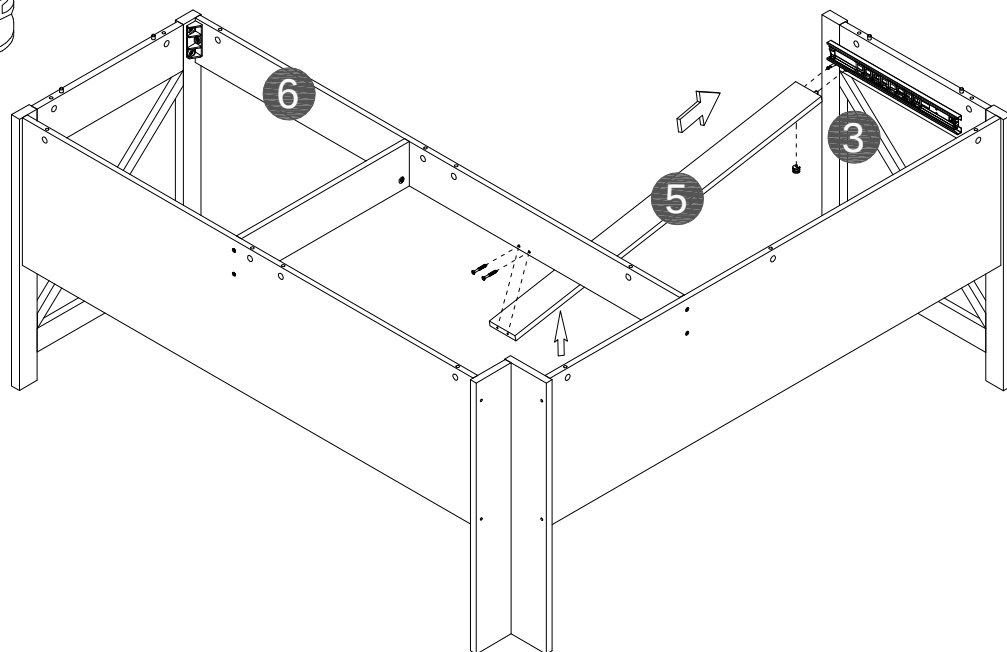
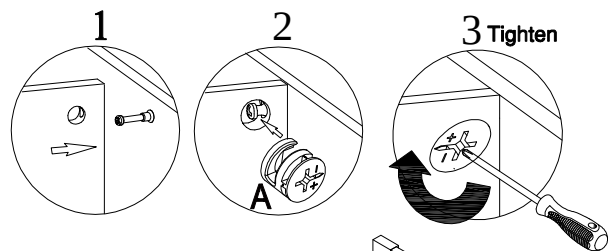
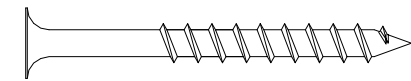


An assistant is required.

STEP 13

○ x 2pcs

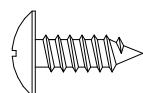
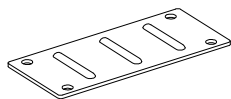
▲ x 1pc



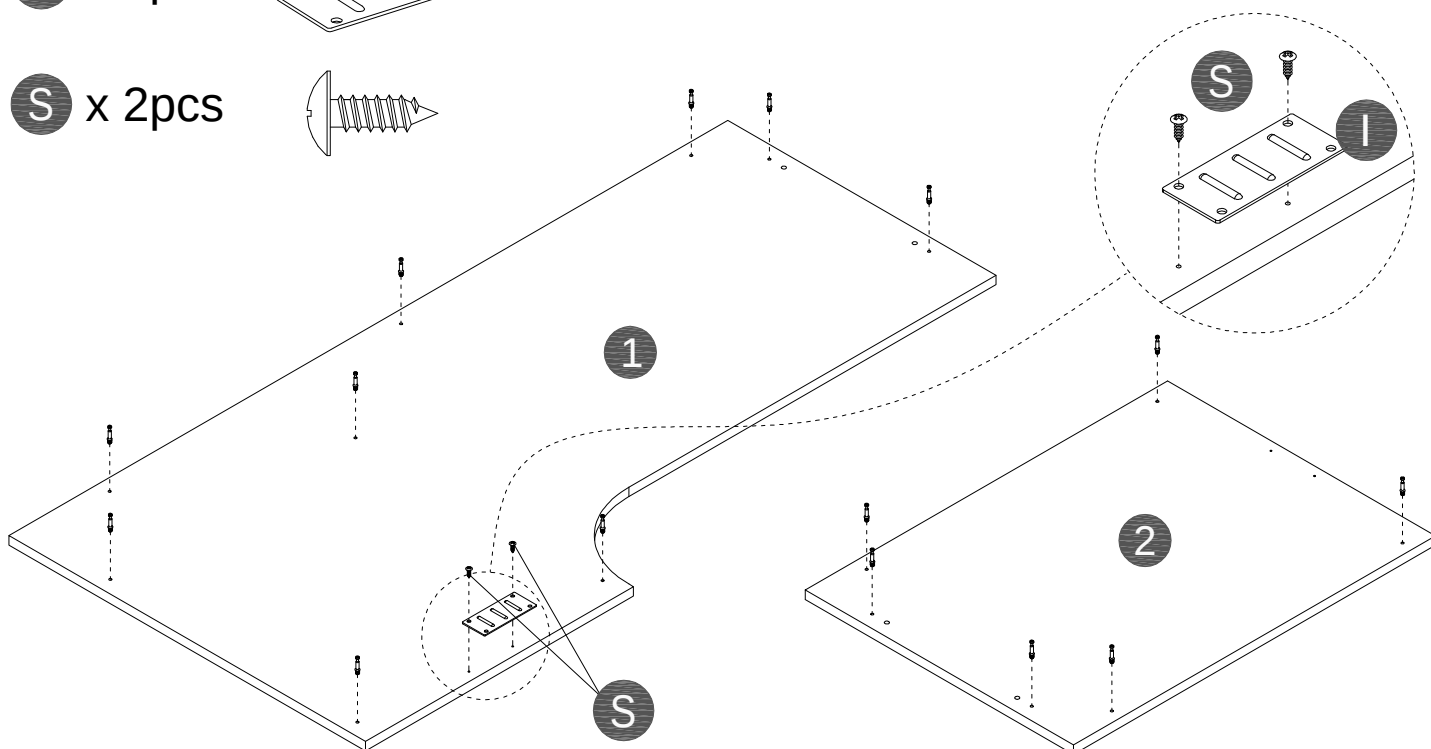
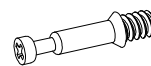
STEP 14

┐ x 1pc

⊙ x 2pcs

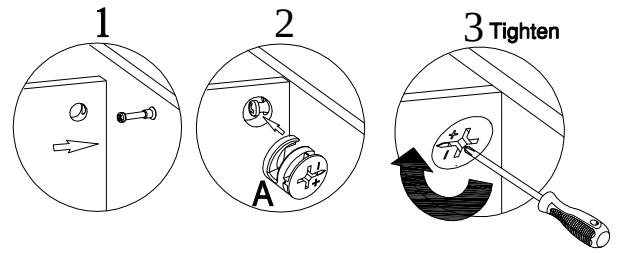


⊙ x 15pcs

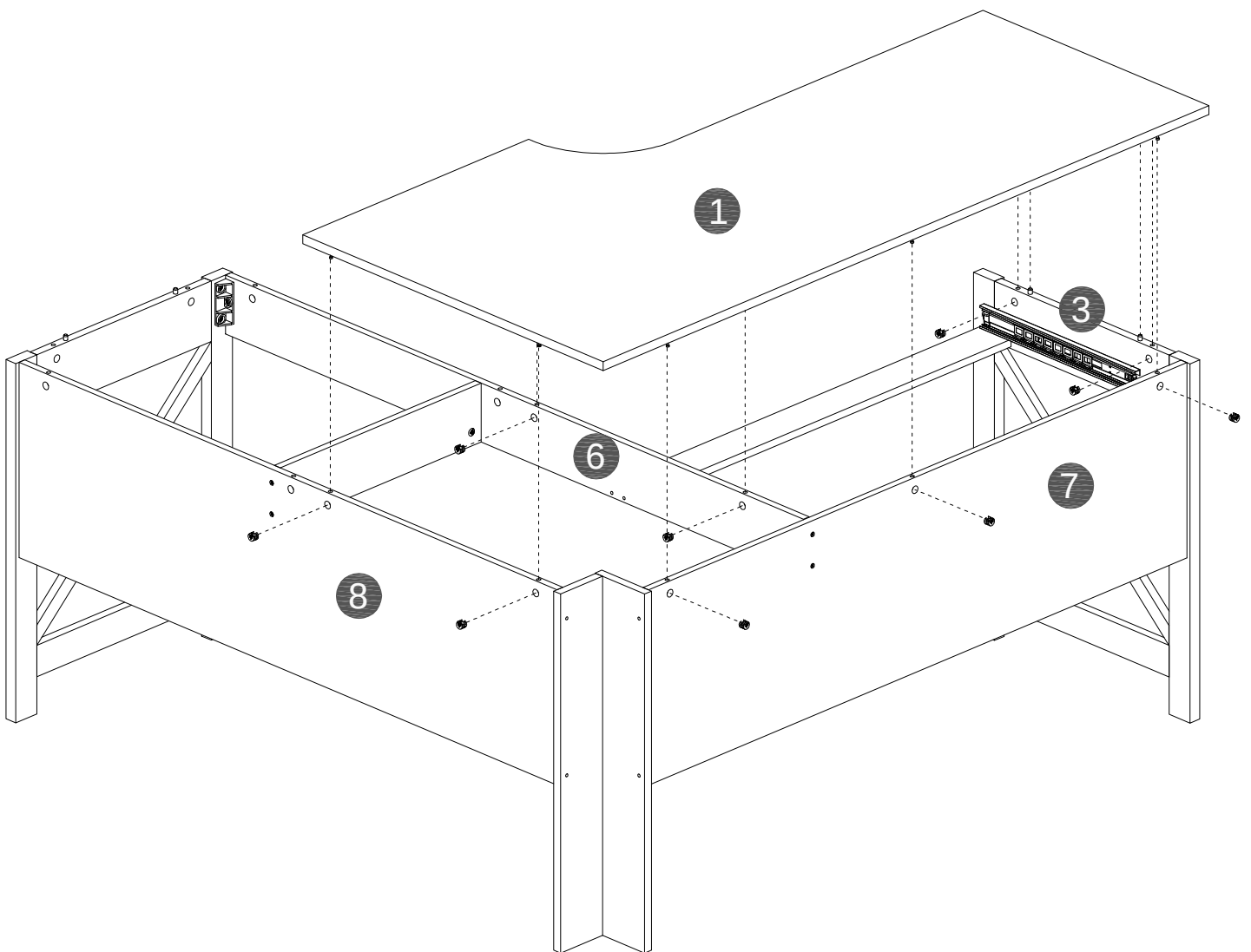


STEP 15

A x 9pcs



An assistant is required.

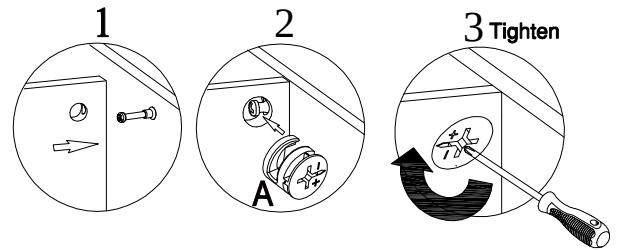
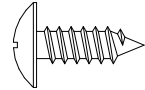


STEP 16

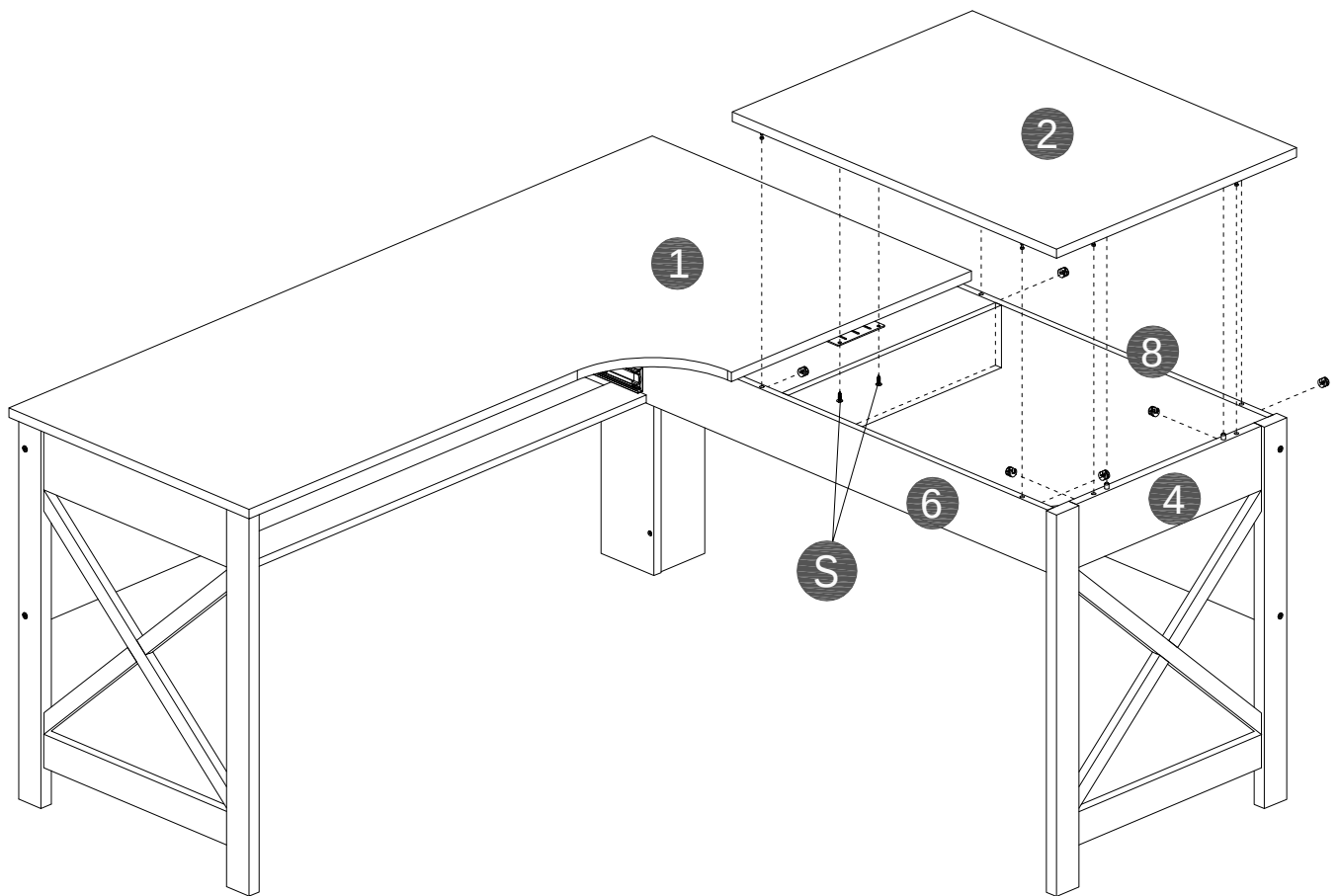
A x 6pcs



S x 2pcs



An assistant is required.



STEP 17

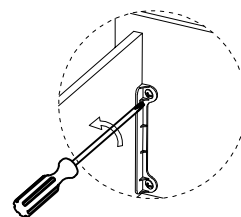
- Move unit to final location.
- Adjust drawer fronts as shown below.

Step1--Loosen screws on back of drawer front brackets as shown.

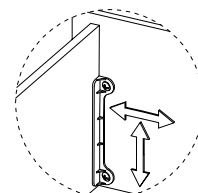
Step2--Position drawer front as required.

Step3--Tighten screws while holding drawer front in position.

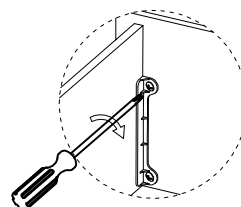
STEP 1.



STEP 2.



STEP 3.



DRAWER FRONT VIEW

