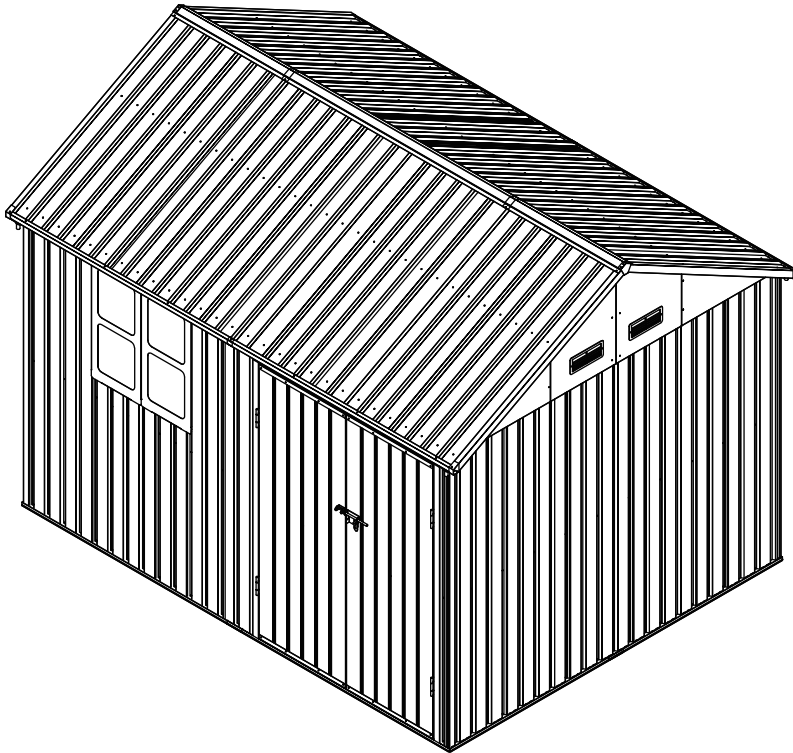


ASSEMBLY INSTRUCTION
ITEM#: MSS-97103/MSS-97103B



MSS-97103 CONTAINS 2 BOXES:

MSS-97103-A

MSS-97103-B

MSS-97103B CONTAINS 2 BOXES:

MSS-97103B-A

MSS-97103B-B

Arrive in 2 separate boxes and may not be part of the same shipment; please install the product after receiving all the packages.

Requires three or four people and takes 7-10 hours for installation.

Quick & Easy Assembly

Ridge Reinforced Walls

WARNING: READ INSTRUCTION MANUAL BEFORE ATTEMPTING TO ASSEMBLE OR OPERATE THIS PRODUCT.

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BEFORE YOU START

Owner's Manual

Prior to installation, it is important that you contact your local government authority to determine if building approval is required.

Please read carefully and make sure you understand this owner's manual as it includes important information and helpful tips which will make the installation easier and more enjoyable.

Assembly instructions

Instructions are included in this manual and contain all relevant information for your model building. Review all instructions before you begin. During assembly, follow the step sequence carefully to ensure proper installation. Please be aware: **this unit takes three or four people about one full day to complete.**

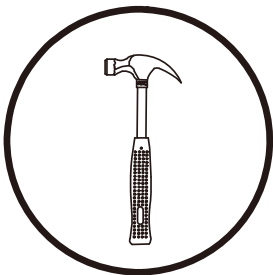
Parts

Check to be sure that you have all the necessary parts for the installation.

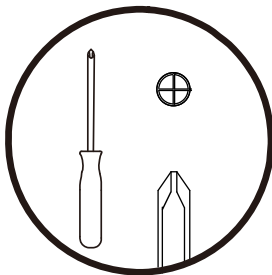
Separate contents of the carton by the part number while reviewing parts list.

Familiarize yourself with the hardware and fasteners for easier use during construction. These are packaged within the carton. Note that extra fasteners have been supplied for your convenience.

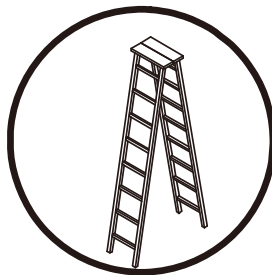
TOOLS REQUIRED



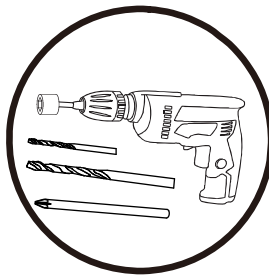
Hammer



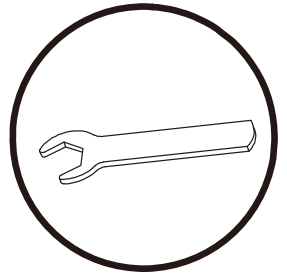
Screwdriver



Ladder



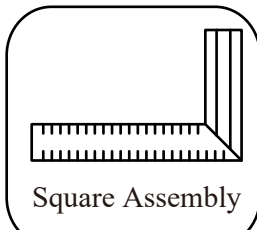
Electric screw driver



Wrench

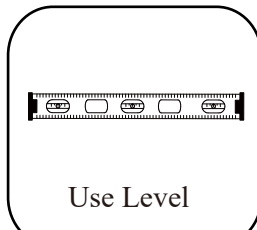


This identifies information that requires special attention. Improper assembly could lead to an unsafe or dangerous condition.



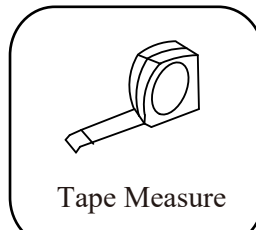
Square Assembly

Check that assembly is square before tightening bolts.

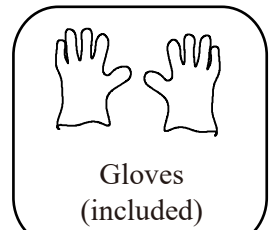


Use Level

Check that set or assembly is properly level before proceeding.



Tape Measure

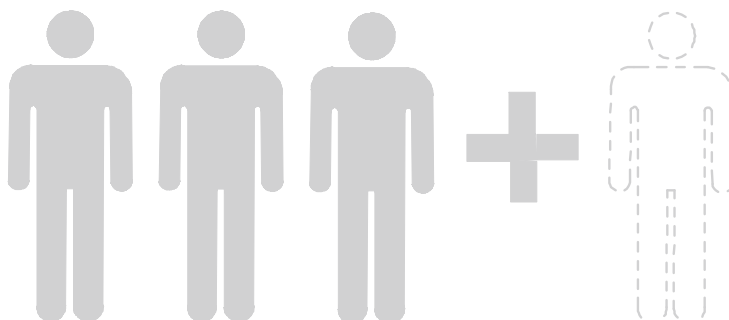


Gloves
(included)

IMPORTANT

How many people needed for the installation work?

Requires three or four people and takes 7-10 hours for installation.



PLAN AHEAD

Site Selection

Avoid overhanging trees as much as possible as leaves will make regular cleaning necessary and broken branches are a potential hazard.

Small trees, bushes or fences nearby can be helpful, acting as a wind break.

Site Preparation

The site must be prepared so that the base of the shed is level all round and checking with a spirit level is required.

The base can be constructed by treated timber or concrete, in order to stop the moisture getting into the shed.

The shed is not designed to be built on the lawn directly. Also the ground will get muddy during rainy days. If a concrete pad is made, it is important that this slopes towards the edges to prevent water ingress. Time must be allowed for any concrete or cement to dry before building the shed on top.

Bases can also be constructed from bricks, blocks, or mounted on a concrete pad.

The bricks or blocks should be cemented onto firm and level concrete footings and the greenhouse frame drilled and screwed to the base.

IMPORTANT NOTES:

Find someone to help you: it is much easier with someone to hold parts, pass tools ect. Also some steps require two people to lift structures together. This is not very heavy work so would suit most able-bodied people.

Allow plenty of time: rushing often causes errors and the re-doing of incorrect assemblies. If you have never built a shed before, it can take most of a day to carefully complete the construction.

Have the right tools in hand.

Safety clothing as recommended in the 'Tools' section.

Ideally let out the parts and check that all are present before commencing construction. Lay on cloths or plastic sheets if there is any risk of scratching the parts.

Tighten all nuts carefully, being sure not to miss any. Check the frame is square and using a spirit level to check that it is upright.

For your safety concern, please do not stand under the metal shed in heavy wind or snow days.

For safety, please use expansion screws to reinforce the posts to the ground.

DO NOT install the metal shed in heavy wind or snow days.

Please clear the snow off the roof in time if there is a heavy snowfall.

Make sure all screws are tightened before use. Repeat to confirm all screws, buckles and straps are tightened every 90 days.

Please keep all screws loose during the assembly process and tighten them after completing the installation.

Do not use or store objects in the Metal Shed with open flames or flammable chemicals.

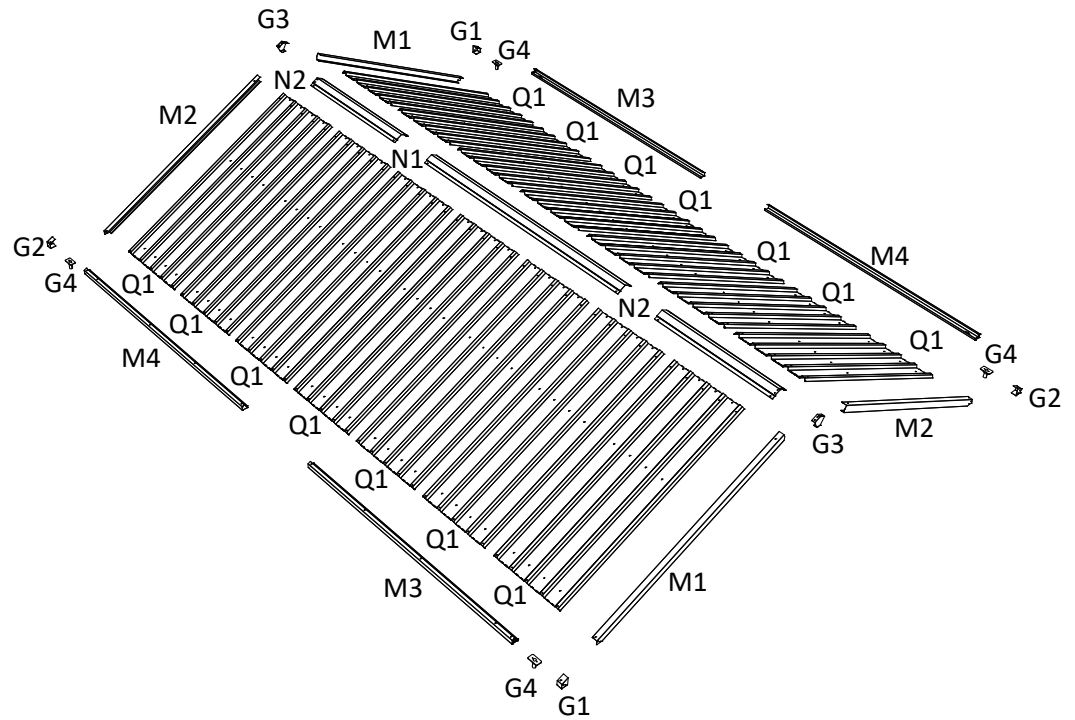
Please note that some parts have sharp edges and should be handled with gloves.

If any parts are missing, broken, damaged or worn, discontinue use of the product until repairs are made or factory replacement parts are installed.

Failure to install the product according to the manufacturer's instructions may void the warranty policy for this product.

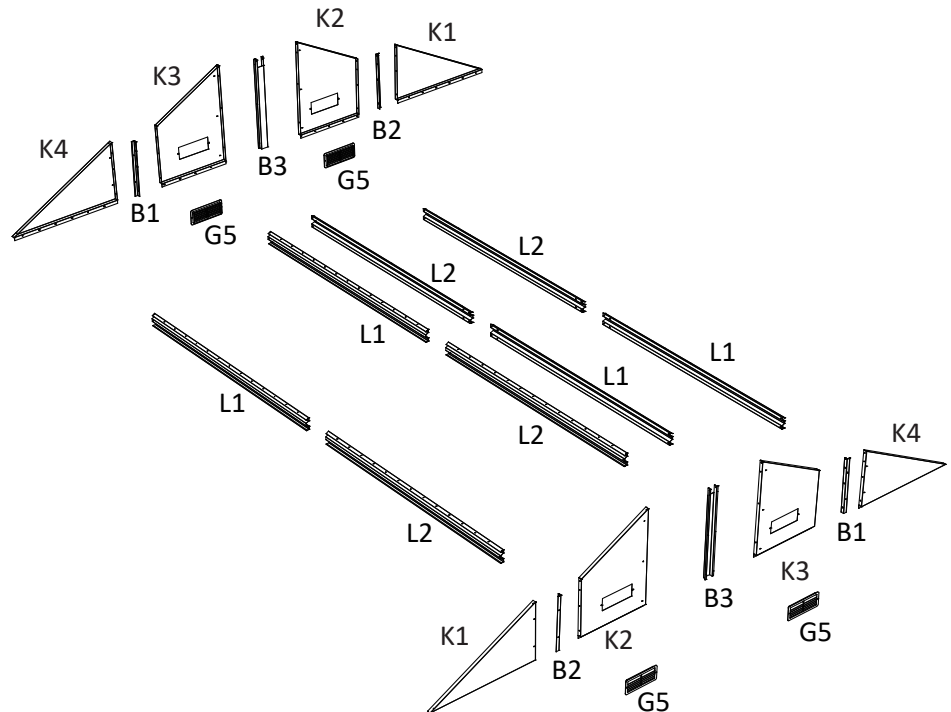
Shed top panels

No.	Qty.
G1	2
G2	2
G3	2
G4	4
M1	2
M2	2
M3	2
M4	2
Q1	14
N1	1
N2	2



Shed top frame

No.	Qty.
G5	4
B1	2
B2	2
B3	2
K1	2
K2	2
K3	2
K4	2
L1	4
L2	4

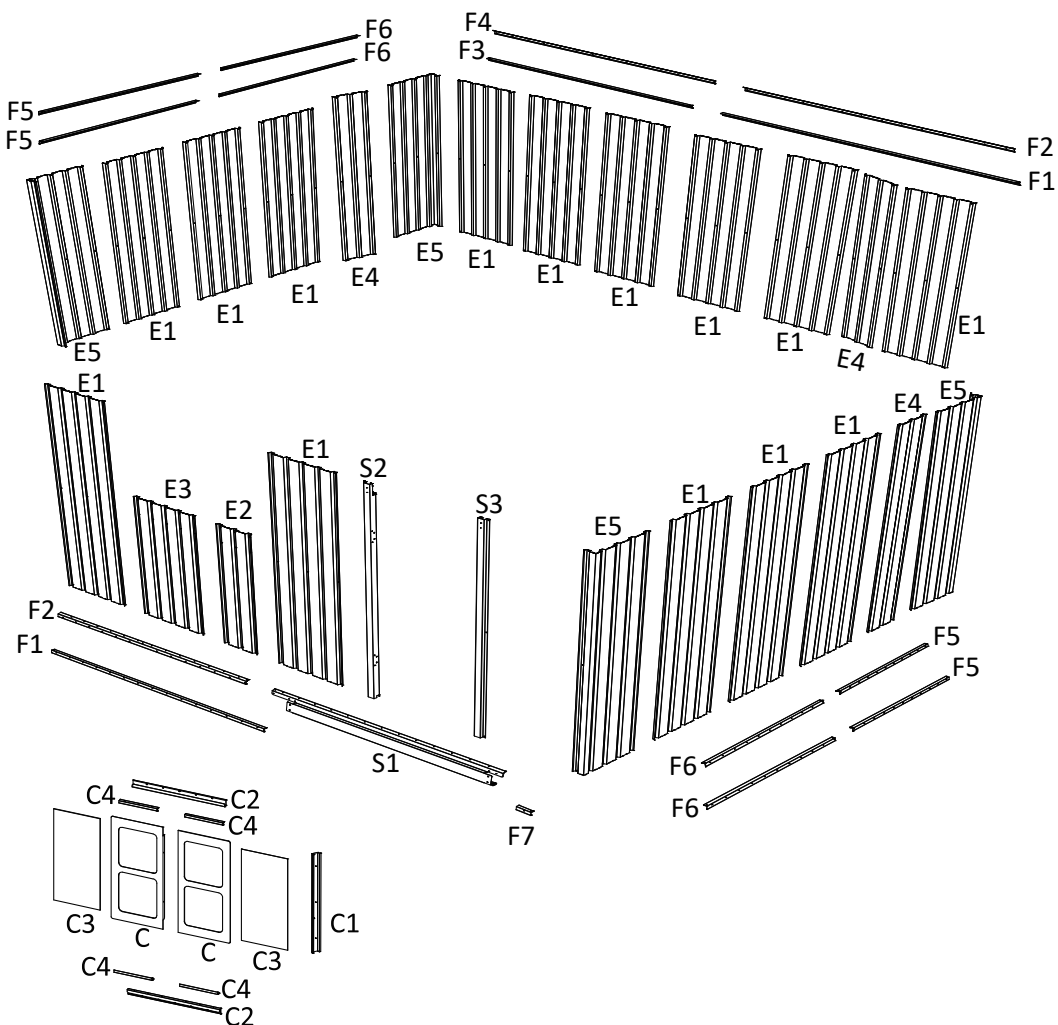


PARTS

Before installation, please place the parts in the position as shown in the figure below.

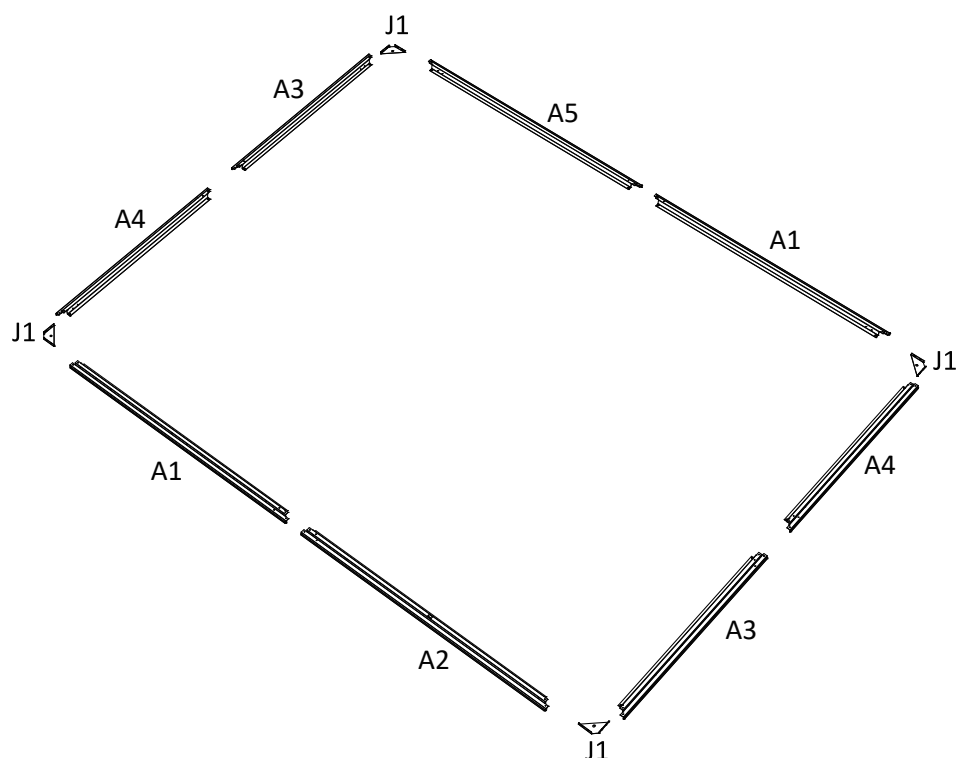
Shed Side Frames & Panels

No.	Qty.
C1	1
C2	2
C3	2
C4	4
C	2
F1	2
F2	2
F3	1
F4	1
F5	4
F6	4
F7	1
S1	1
S2	1
S3	1
E1	14
E2	1
E3	1
E4	3
E5	4



Shed base

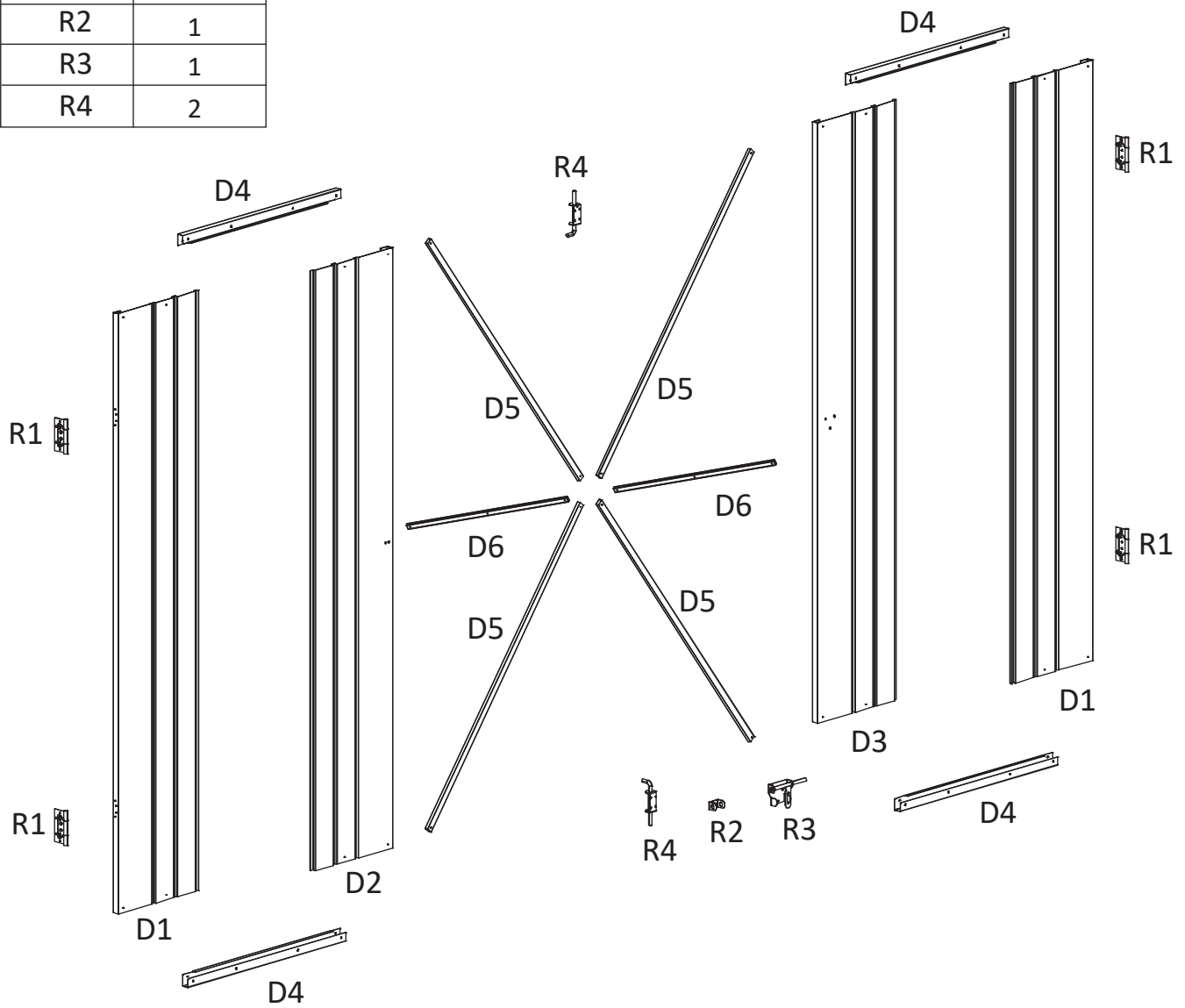
No.	Qty.
A1	2
A2	1
A3	2
A4	2
A5	1
J1	4



PARTS

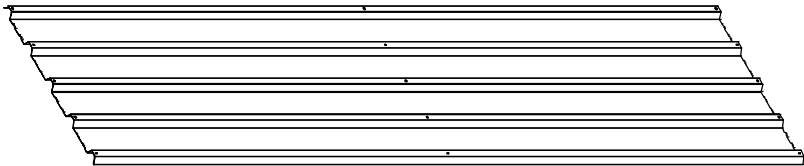
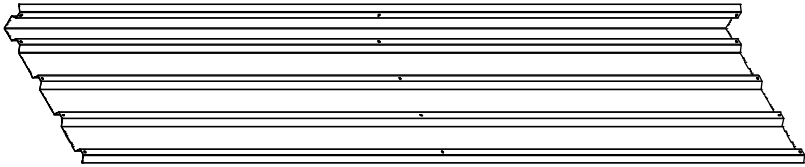
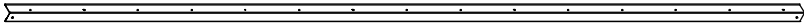
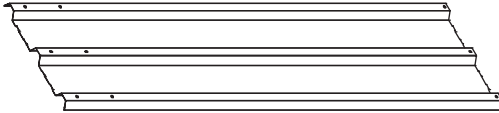
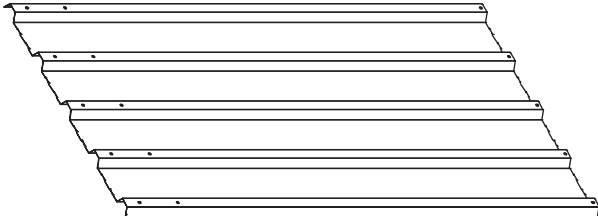
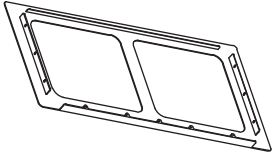
Before installation, please place the parts in the position as shown in the figure below.

Door	
No.	Qty.
D1	2
D2	1
D3	1
D4	4
D5	4
D6	2
R1	4
R2	1
R3	1
R4	2

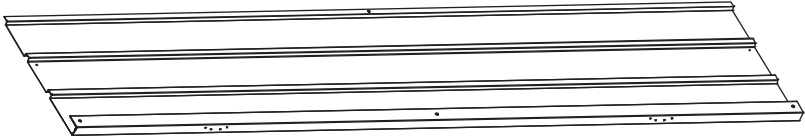
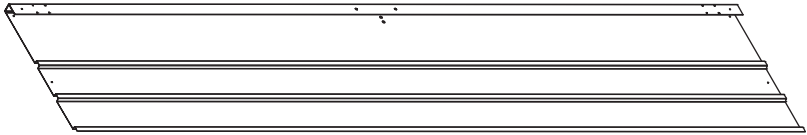
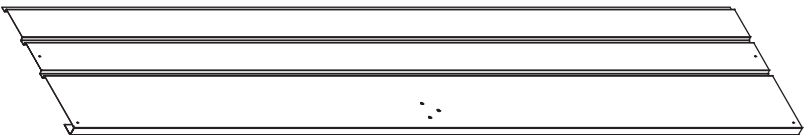


Parts list

Box 1- MSS-97103-A/ MSS-97103B-A

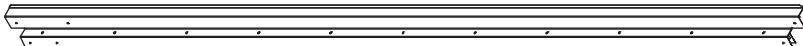
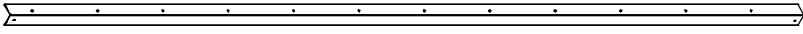
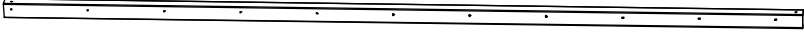
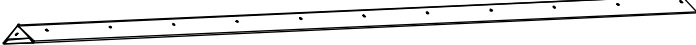
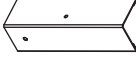
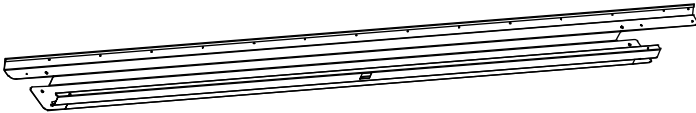
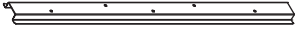
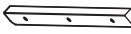
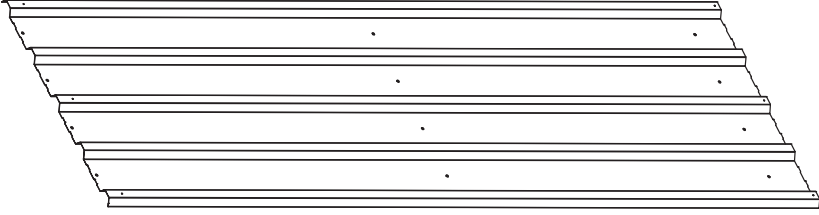
NO.	Qty	Part Image
A2	1	
E1	14	
E4	3	
E5	4	
F1	2	
E2	1	
E3	1	
C	2	
C3	2	
S2	1	
S3	1	

Box 1- MSS-97103-A/ MSS-97103B-A

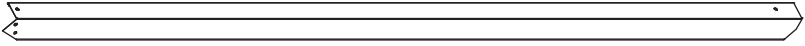
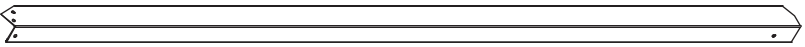
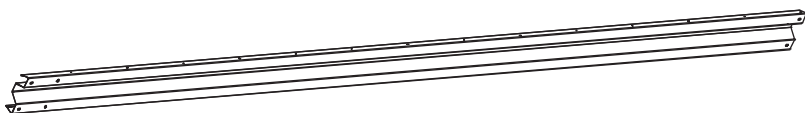
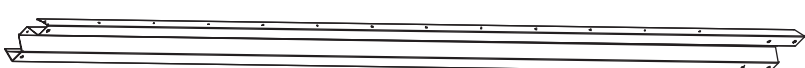
NO.	Qty	Part Image
D1	2	
D2	1	
D3	1	
M4	2	
M3	2	
N1	1	
N2	2	

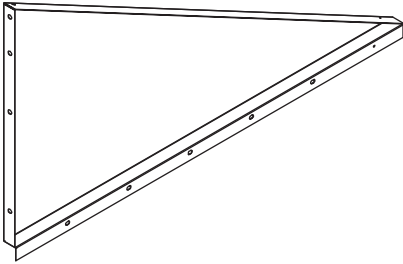
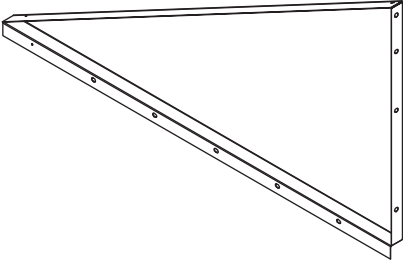
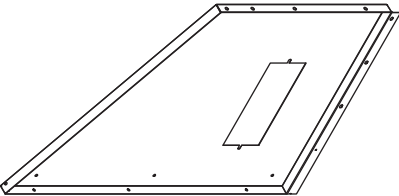
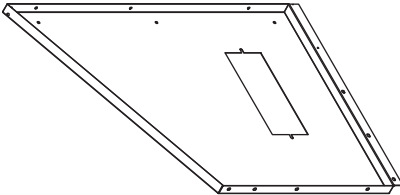
Parts list

Box 2- MSS-97103-B/ MSS-97103B-B

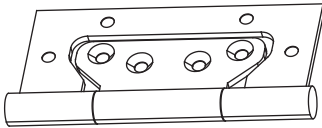
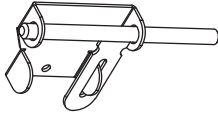
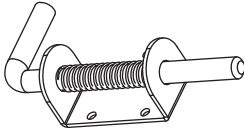
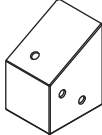
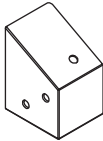
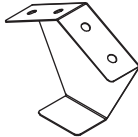
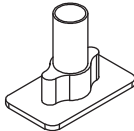
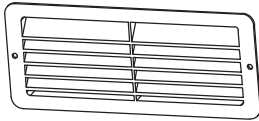
NO.	Qty	Part Image
A1	2	
A3	2	
A4	2	
A5	1	
F2	2	
F3	1	
F4	1	
F5	4	
F6	4	
F7	1	
S1	1	
C1	1	
C2	2	
C4	4	
Q1	14	

Box 2- MSS-97103-B/ MSS-97103B-B

NO.	Qty	Part Image
M1	2	
M2	2	
L1	4	
L2	4	
B1	2	
B2	2	
B3	2	
D4	4	
D5	4	
D6	2	

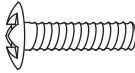
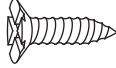
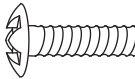
NO.	Qty	Part Image
K1	2	
K4	2	
K2	2	
K3	2	

Box 2- MSS-97103-B/ MSS-97103B-B

NO.	Qty	Part Image
R1	4	
R2	1	
R3	1	
R4	2	
G1	2	
G2	2	
G3	2	
G4	4	
G5	4	
Instruction Manual		
Hardware		

HARDWARE

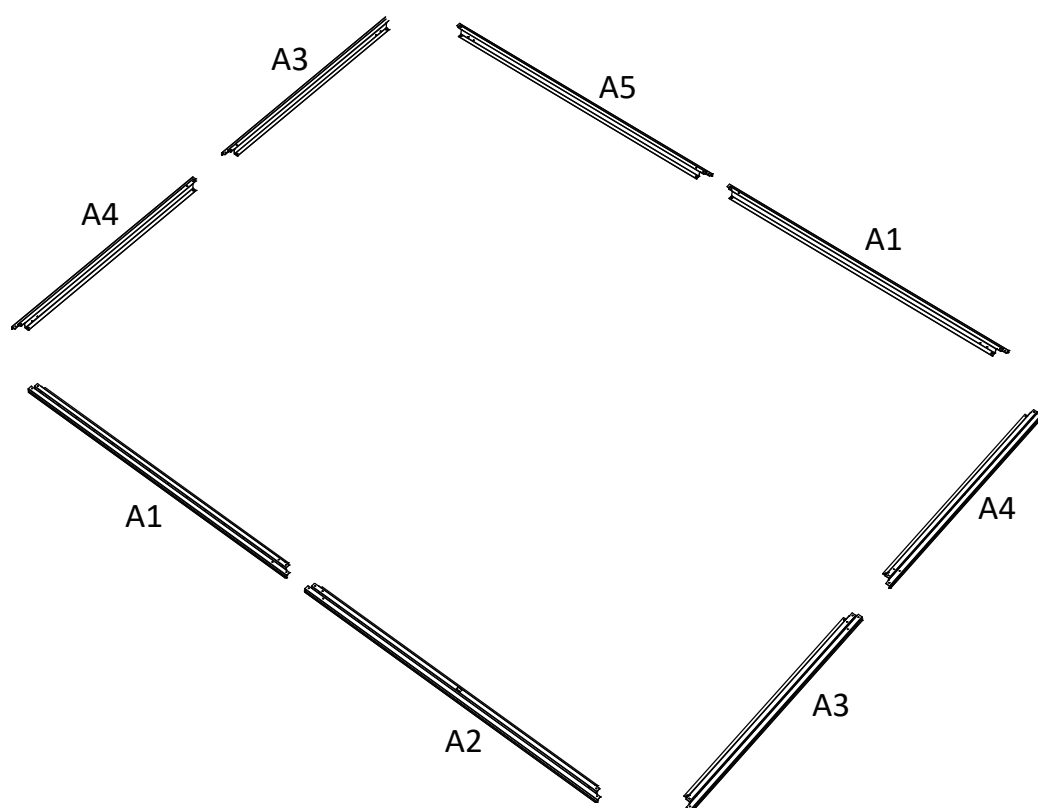
Box 2- MSS-97103-B/ MSS-97103B-B

Part	Description	Qty	Extra	Part Image
H1	M4*10mm bolt	593	30	
H2	M4*15mm bolt	71	4	
H3	M4 nut	71	4	
H4	M4.2*16mm bolt	16	2	
H5	M5*12mm bolt	16	2	
H6	M5 nut	21	2	
H7	M5*10mm bolt	5	1	
T1	Washer	581	35	
T2	Screw Cover	593	30	
J1	Corner Base	4	0	
J2	Stake	8	0	
J3	Expansion Bolt	4	0	

Base Exploded View

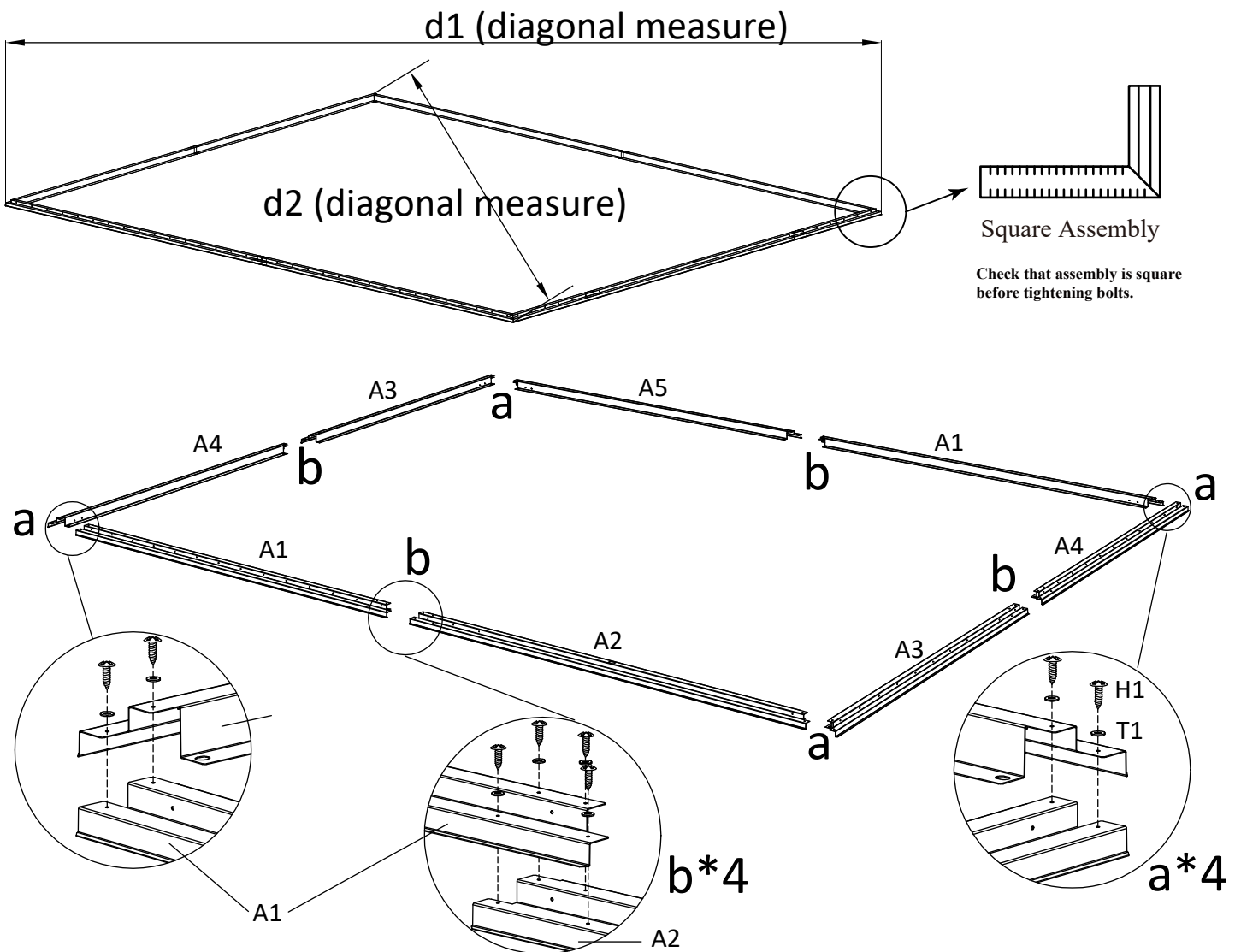
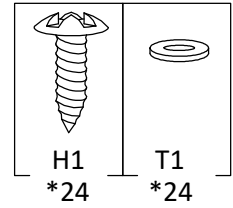
Before installation, please place the parts in the position as shown in the figure below.

Shed base	
No.	Qty.
A1	2
A2	1
A3	2
A4	2
A5	1



Step.1

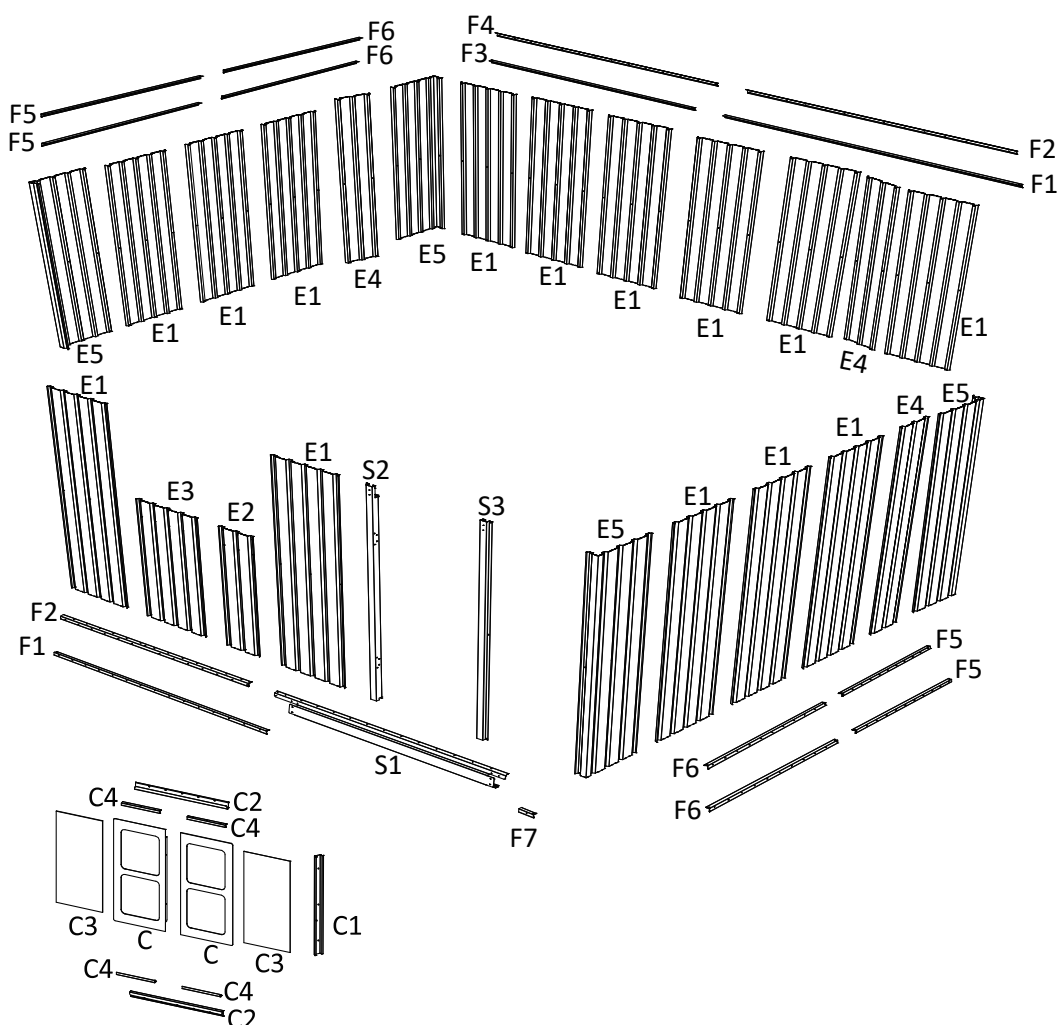
	A1*2
	A2*1
	A3*2
	A4*2
	A5*1



Note: Find the corresponding numbered parts and install them as shown in the picture. The shed base must be BOTH square AND level or the holes will not align. Make sure d1 equal to d2, when diagonal measurements are equal, the frame is square. (This is for avoiding misalignment of the doors or holes during the installation).

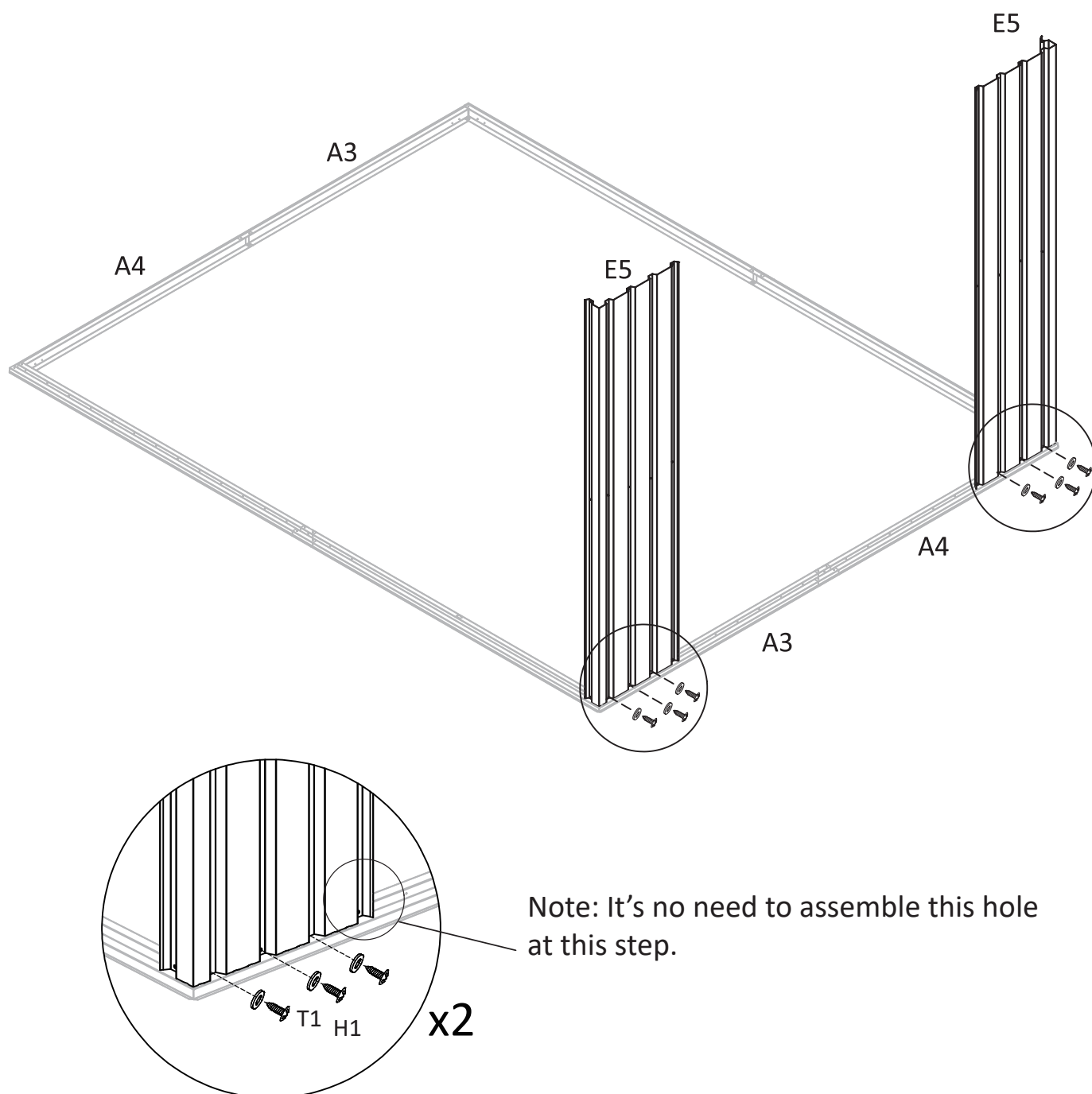
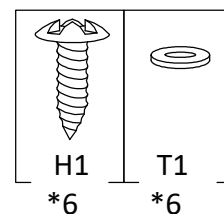
Shed Side Frames & Panels

No.	Qty.
C1	1
C2	2
C3	2
C4	4
C	2
F1	2
F2	2
F3	1
F4	1
F5	4
F6	4
F7	1
S1	1
S2	1
S3	1
E1	14
E2	1
E3	1
E4	3
E5	4



Note: The black/ brown side should be facing out.

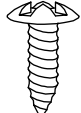
Step.2

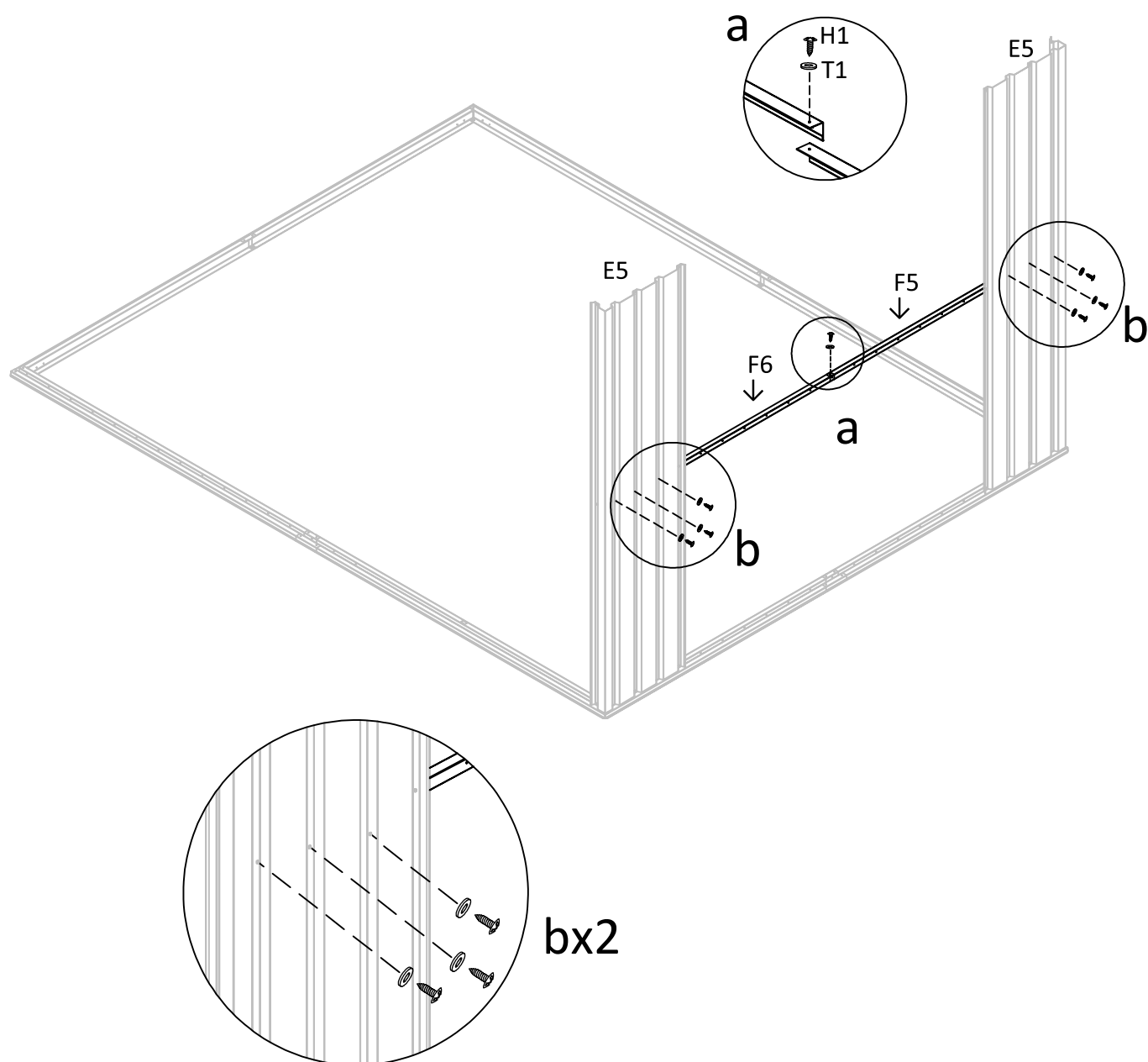


Install E5 on the base A3 and A4 using six H1 and six T1.

Step.3

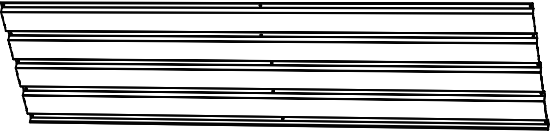
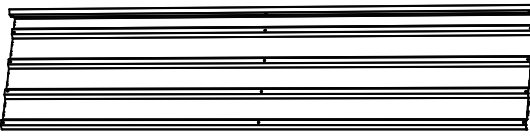
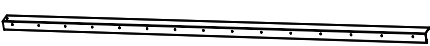
	F5*1
	F6*1

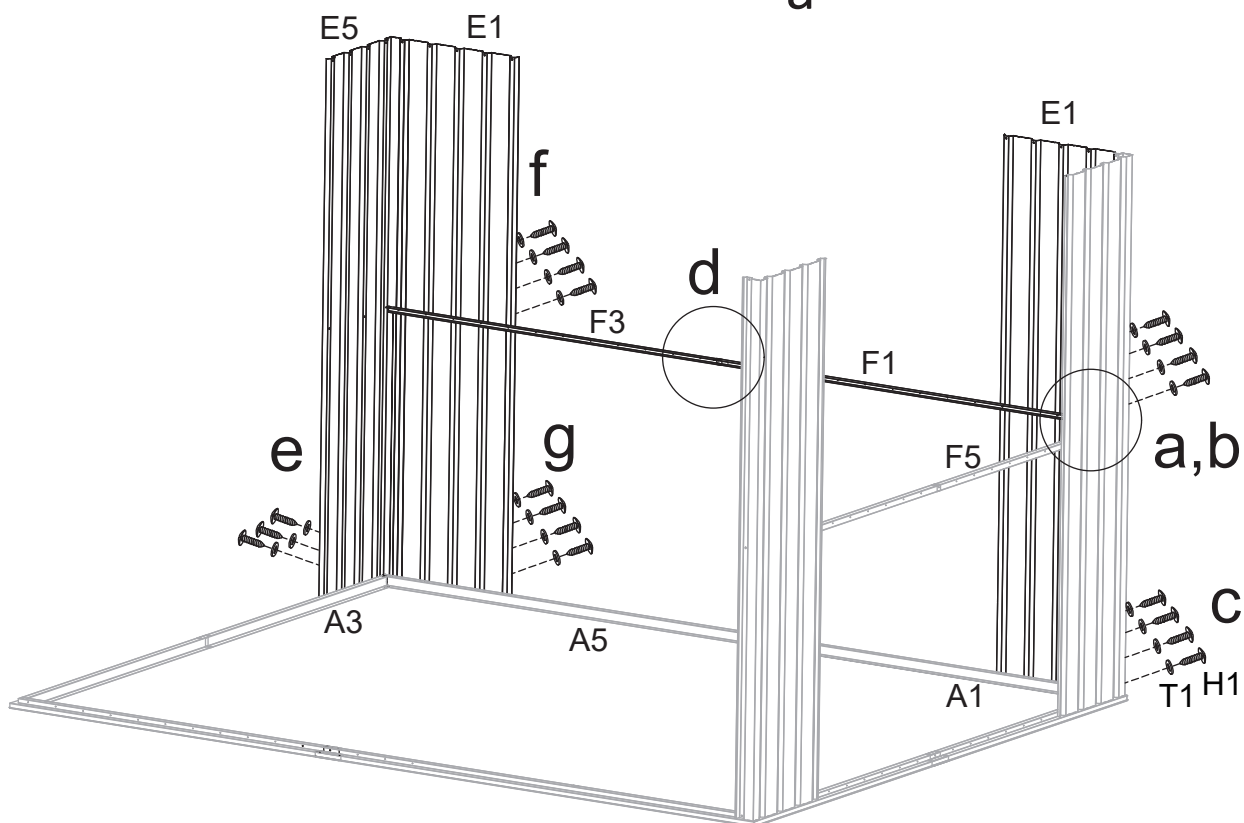
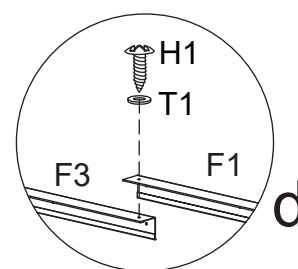
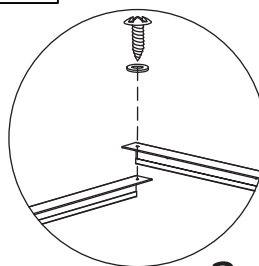
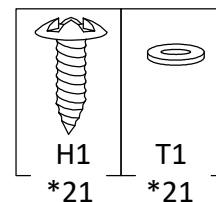
	
H1	T1
*7	*7



- a: Attach F5 to F6 using one H1 and one T1.
- b: Attach E5 to F5 using three H1 and three T1, attach E5 to F6 using three H1 and three T1.

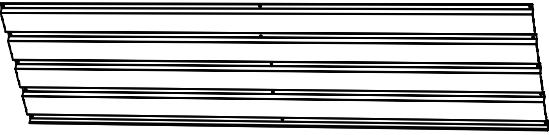
Step.4

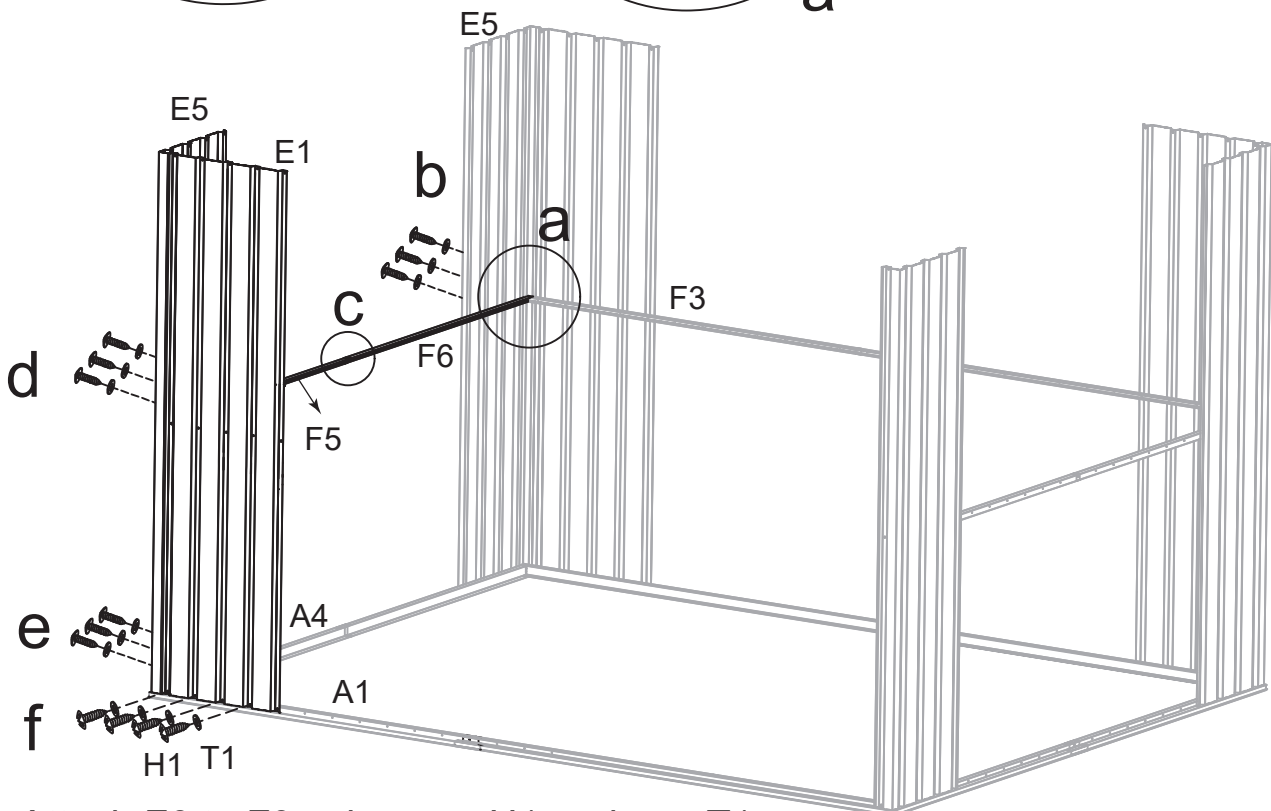
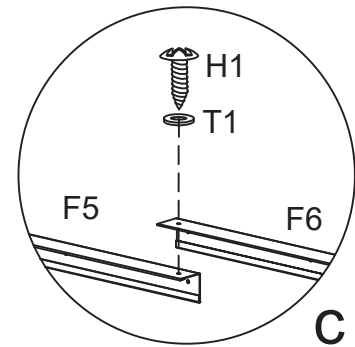
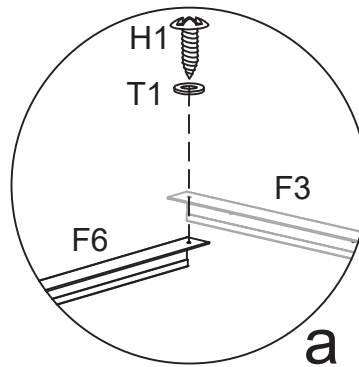
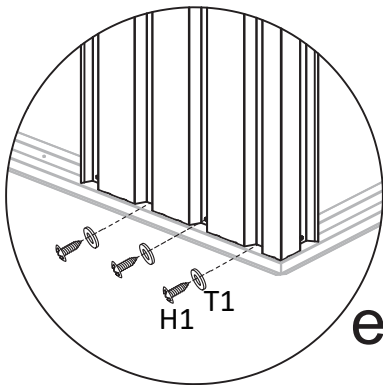
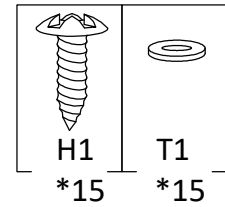
	E1*2
	E5*1
	F1*1
	F3*1



- a: Attach F1 to F5 using one H1 and one T1.
- b: Attach E5, E1 to F1 using four H1 and four T1.
- c: Attach E5, E1 to A1 using four H1 and four T1.
- d: Attach F3 to F1 using one H1 and one T1.
- e: Attach E5 to A3 using three H1 and three T1.
- f: Attach E5, E1 to F3 using four H1 and four T1.
- g: Attach E5, E1 to A5 using four H1 and four T1.

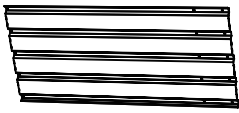
Step.5

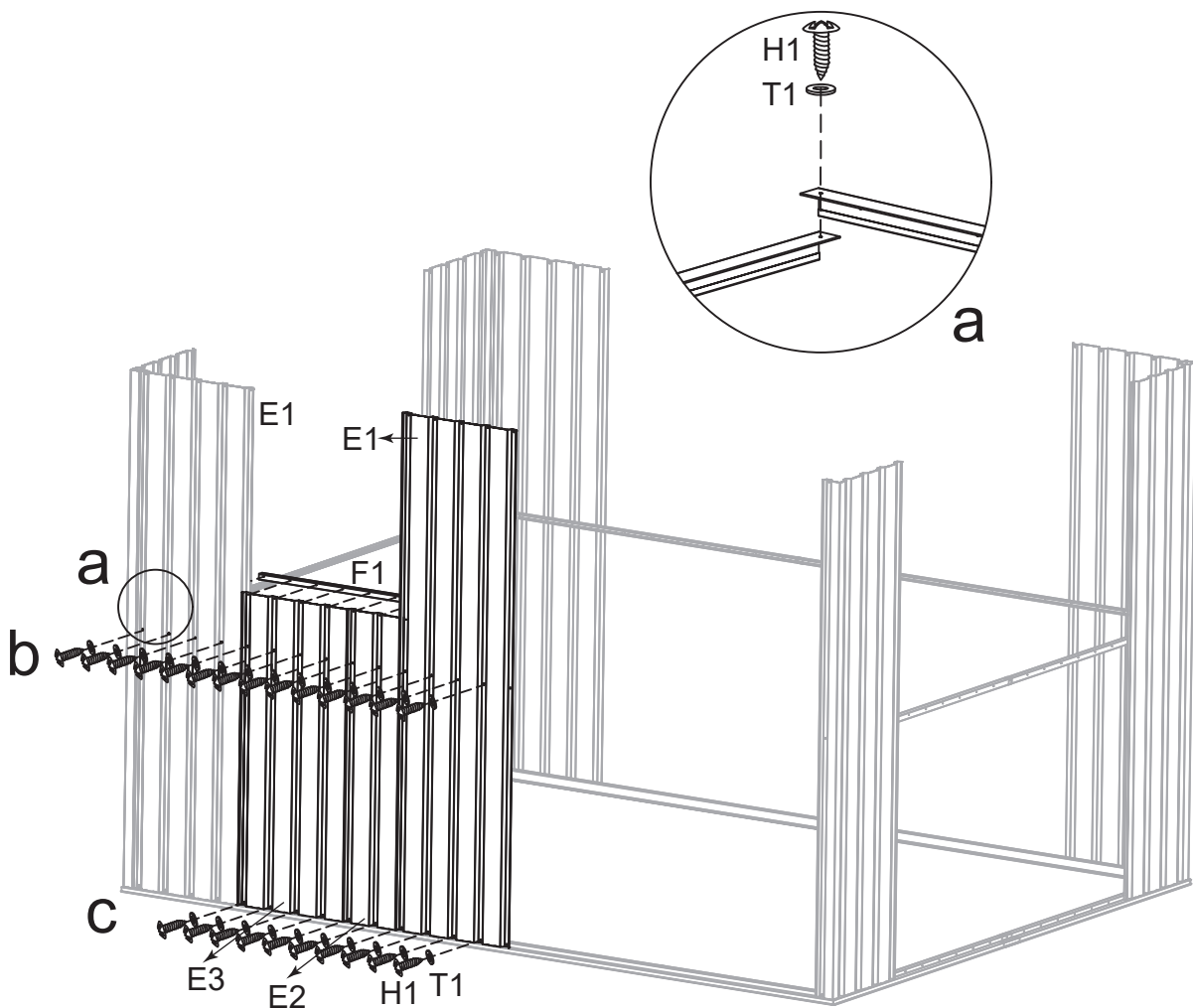
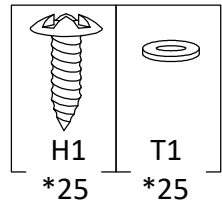
	E1*1
	E5*1
	F5*1
	F6*1



- a: Attach F6 to F3 using one H1 and one T1.
- b: Attach E5 to F6 using three H1 and three T1.
- c: Attach F5 to F6 using one H1 and one T1.
- d: Attach E5 to F5 using three H1 and three T1.
- e: Attach E5 to A4 using three H1 and three T1.
- f: Attach E5, E1 to A1 using four H1 and four T1.

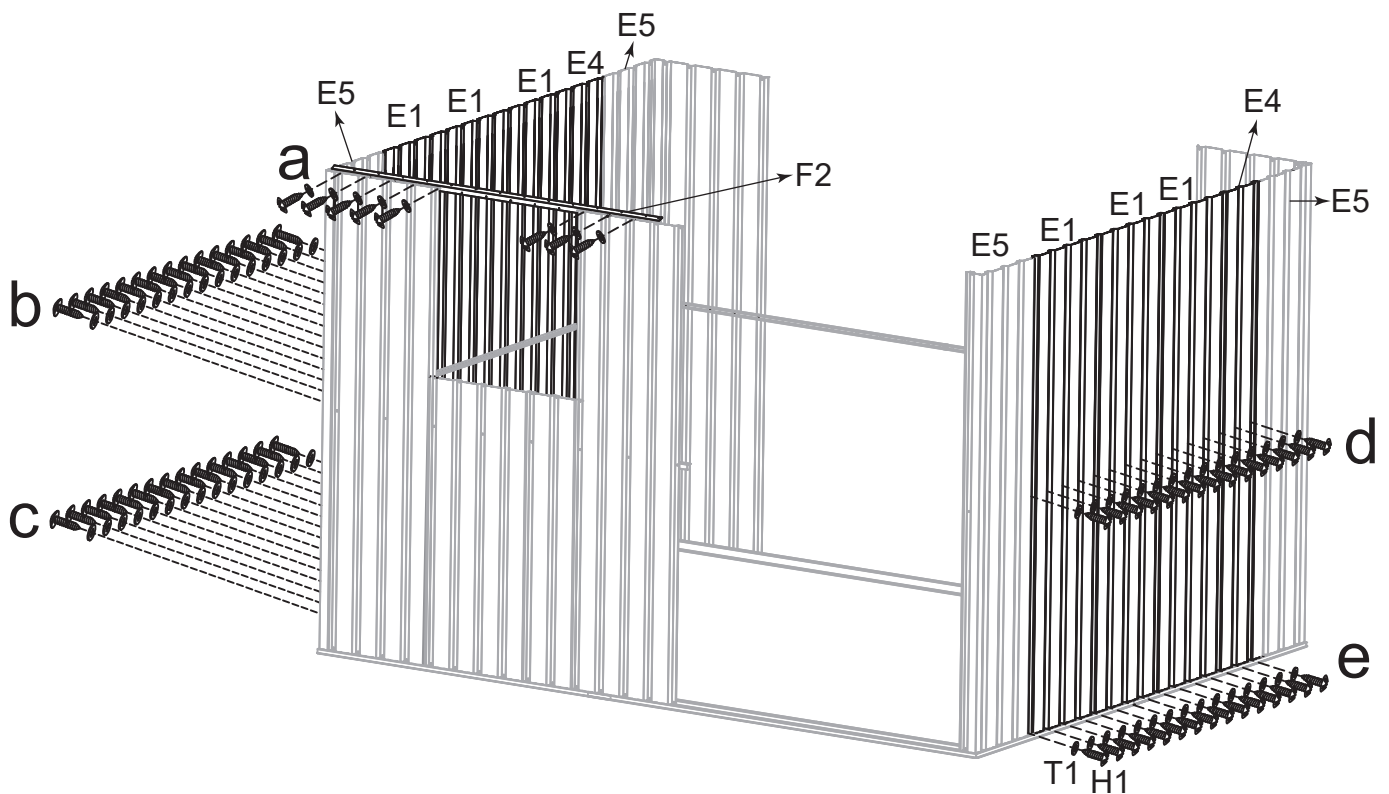
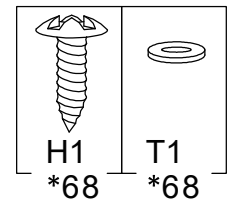
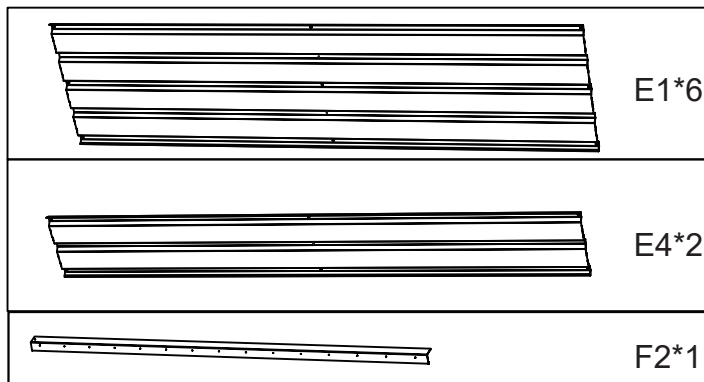
Step.6

	E1*1
	E2*1
	E3*1
	F1*1



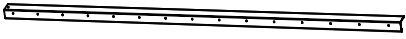
- a: Attach F1 to F5 using one H1 and one T1.
- b: Attach E5, E1, E3, E2, E1 to F1 using fourteen H1 and fourteen T1.
- c: Attach E1, E3, E2, E1 to A1 using ten H1 and ten T1.

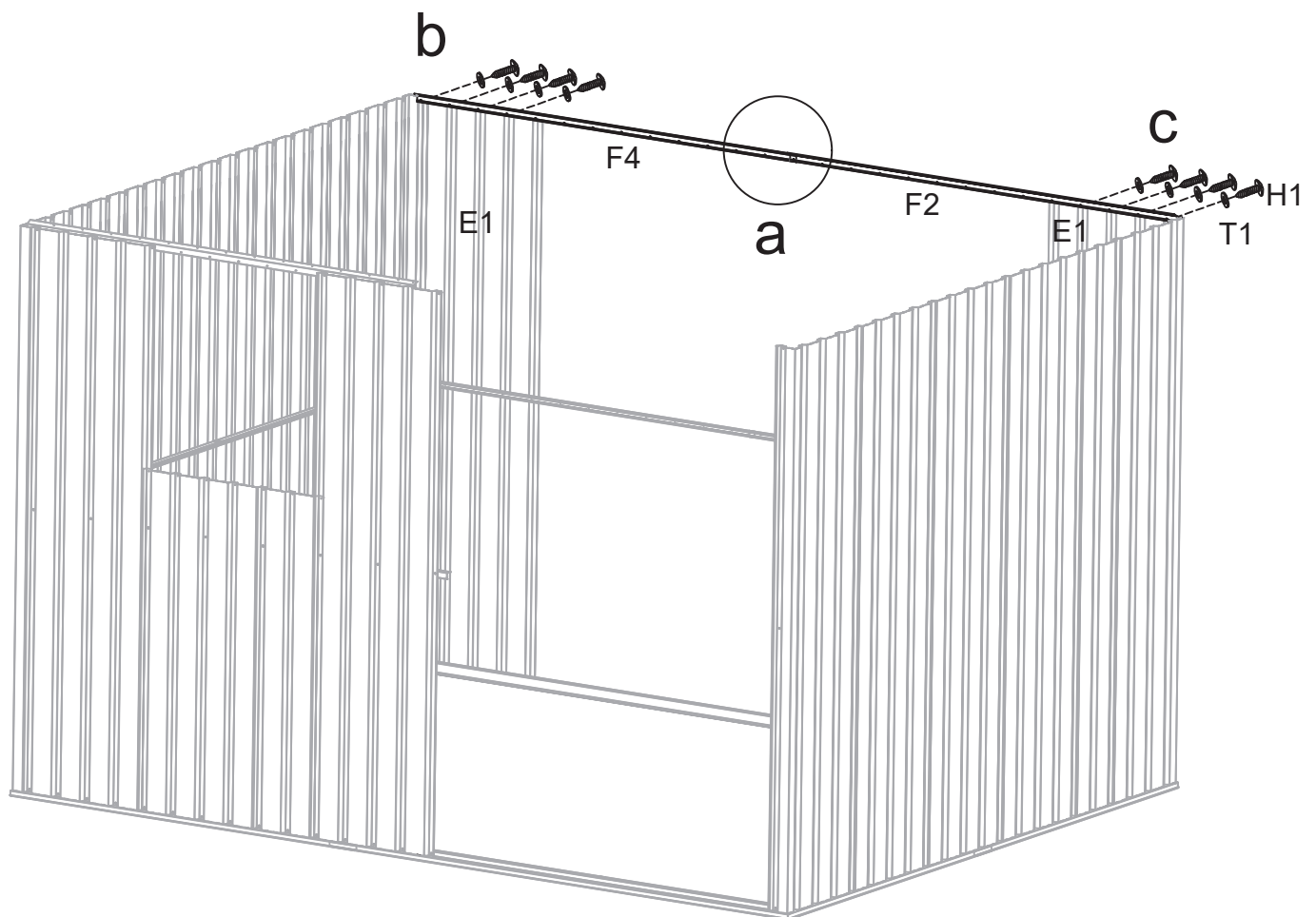
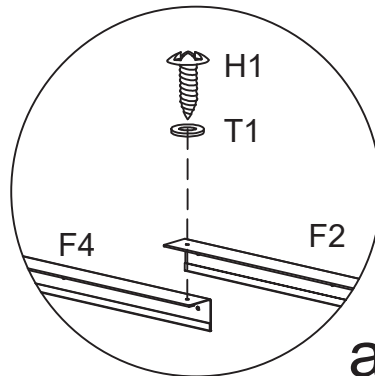
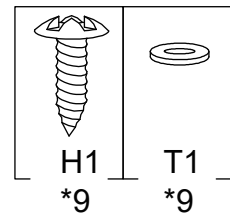
Step.7



- a: Attach E5, E1 to F2 using eight H1 and eight T1.
- b: Attach E5, E1, E4, E5 to F5, F6 using fifteen H1 and fifteen T1.
- c: Attach E5, E1, E4, E5 to A4, A3 using fifteen H1 and fifteen T1.
- d: Attach E5, E1, E4, E5 to F6, F5 using fifteen H1 and fifteen T1.
- e: Attach E5, E1, E4, E5 to A3, A4 using fifteen H1 and fifteen T1.

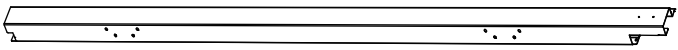
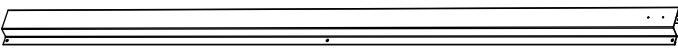
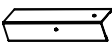
Step.8

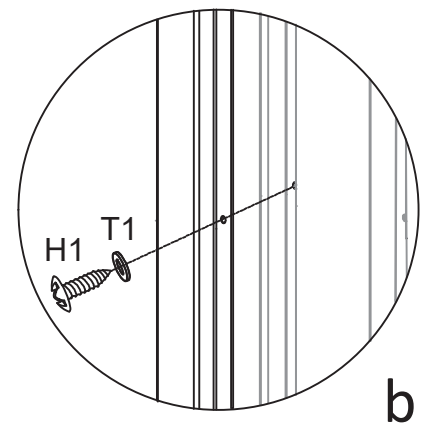
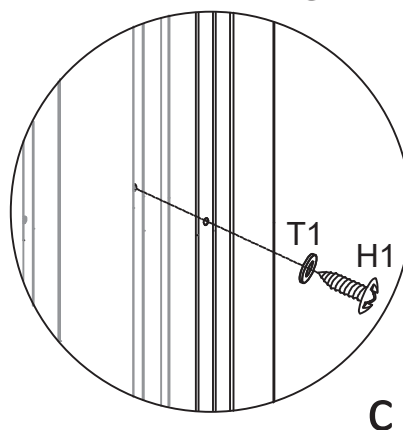
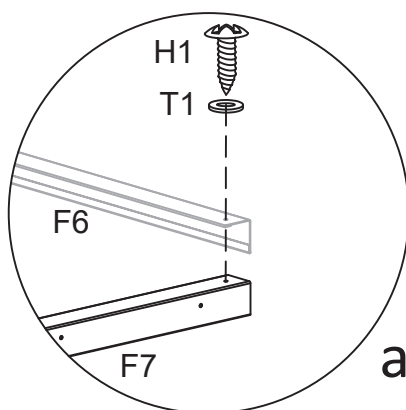
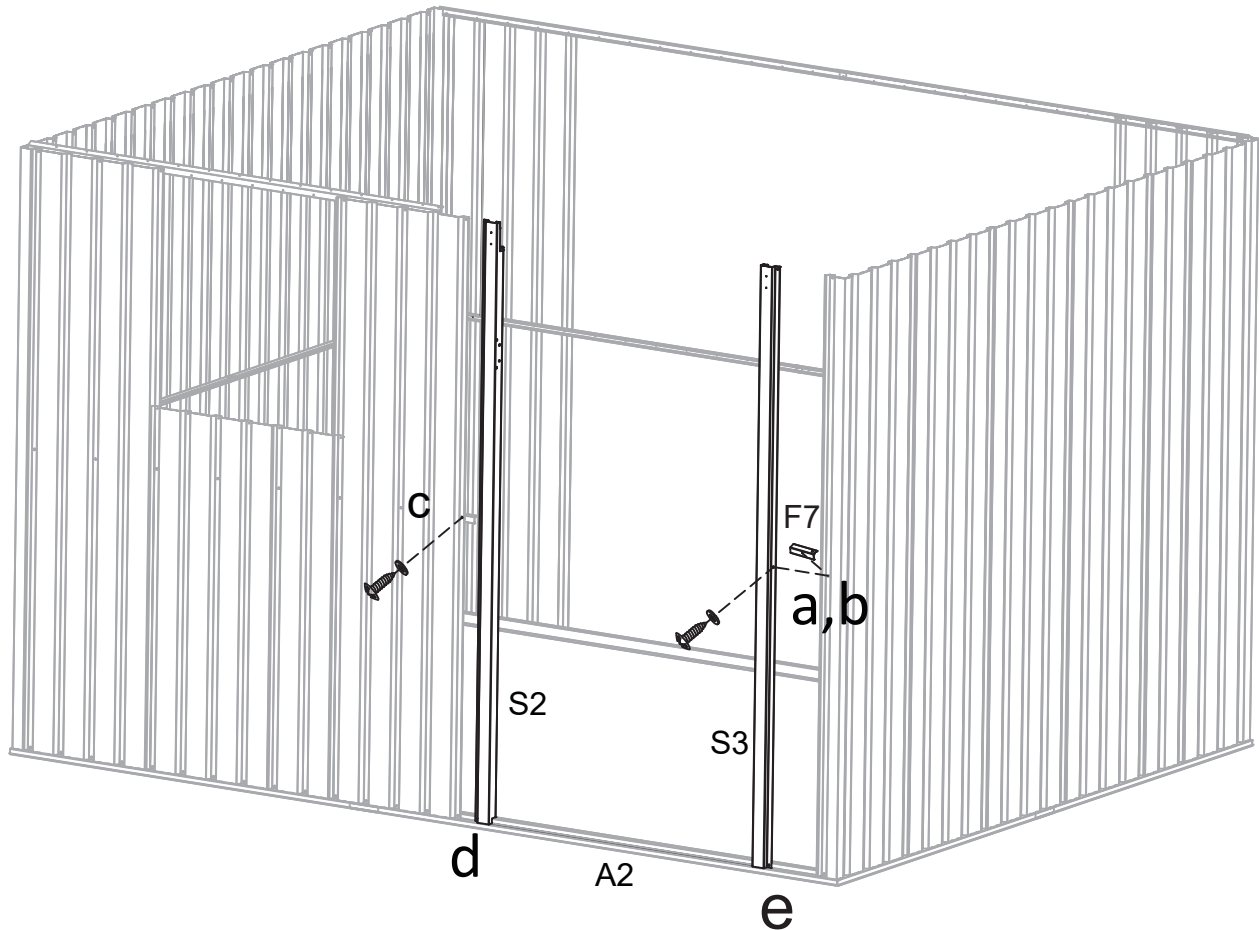
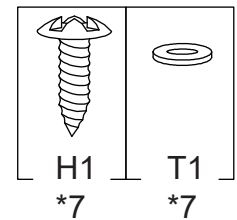
	F2*1
	F4*1



- a: Attach F2 to F4 using one H1 and one T1.
- b: Attach E5, E1 to F4 using four H1 and four T1.
- c: Attach E1, E5 to F2 using four H1 and four T1.

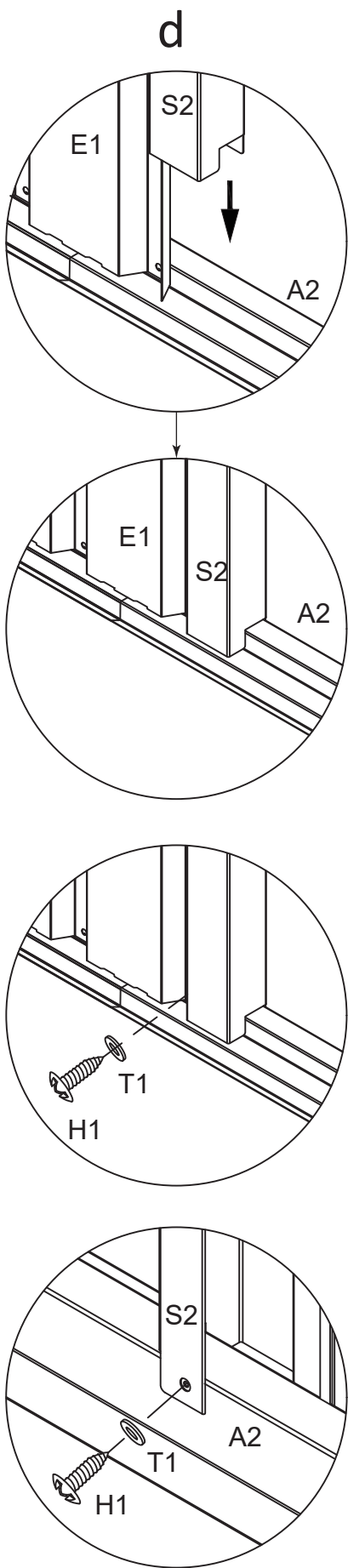
Step. 9

	S2*1
	S3*1
	F7*1



- a: Attach F7 to F6 using one H1 and one T1.
- b: Attach S3, E5 to F7 using one H1 and one T1.
- c: Attach S2, E1 to F1 using one H1 and one T1.
- d (outside): Attach S2, E1 to A2 using one H1 and one T1.
- d (inside): Attach S2 to A2 using one H1 and one T1.
- e (outside): Attach S3, E5 to A2 using one H1 and one T1.
- e (inside): Attach S3 to A2 using one H1 and one T1.

Step.9-2

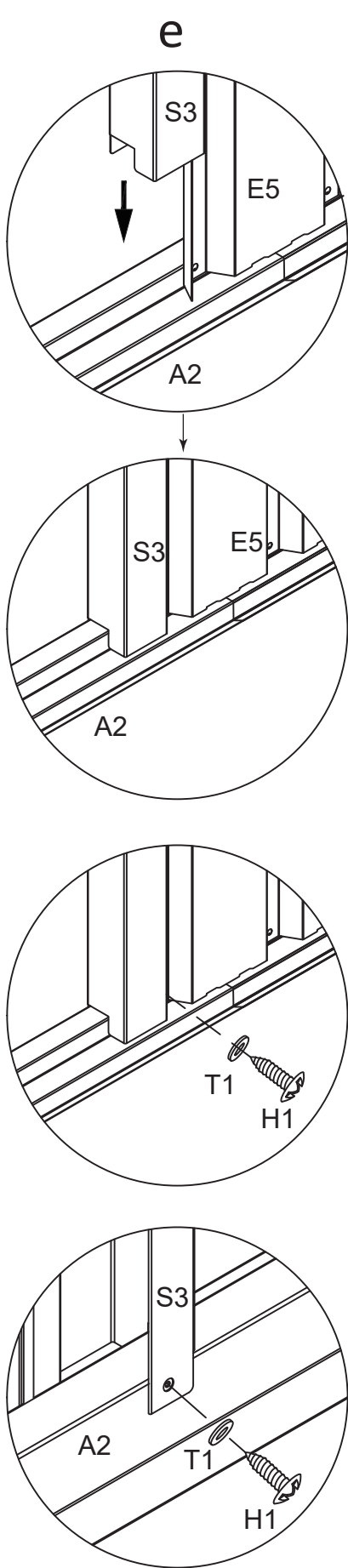


outside

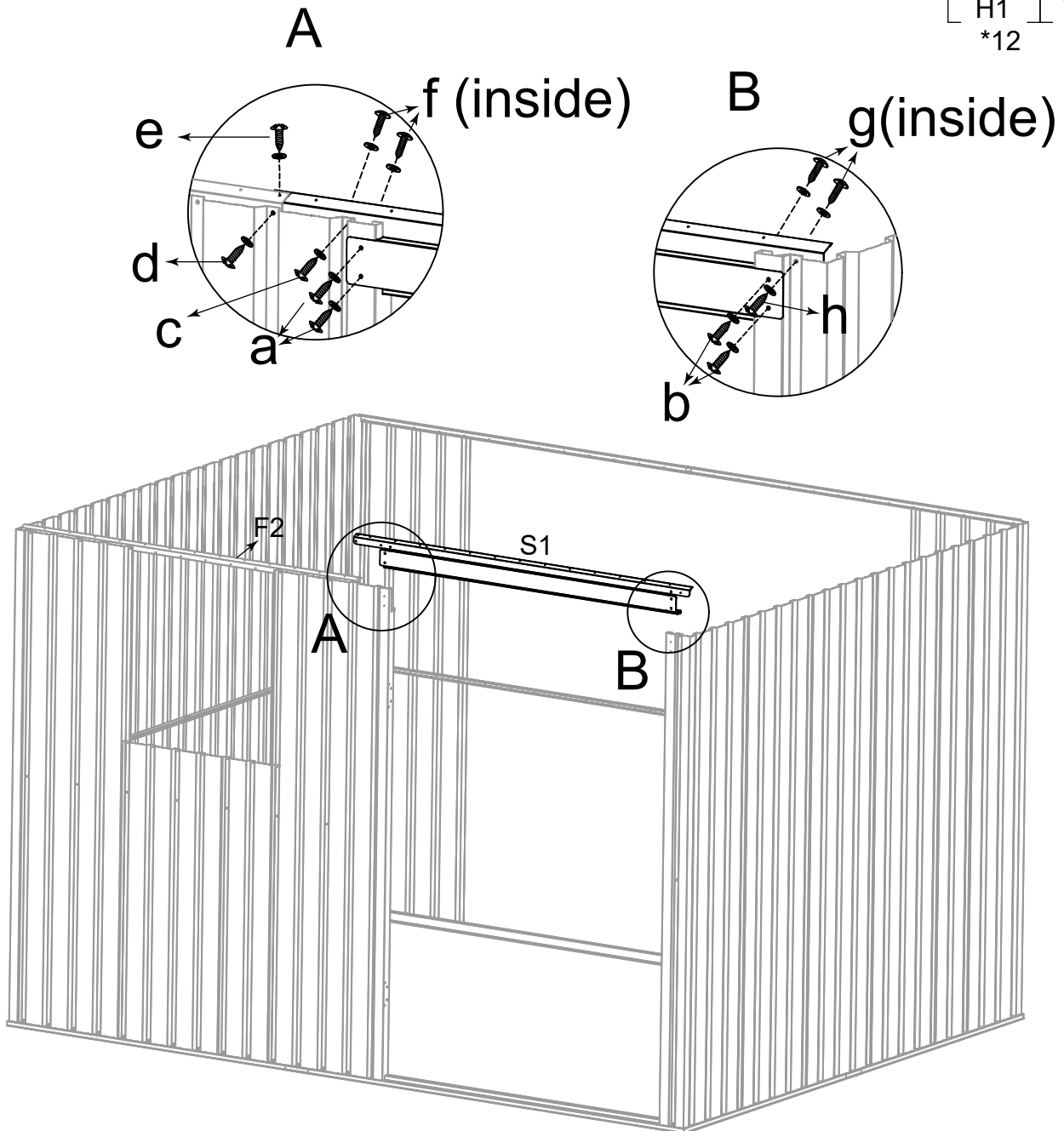
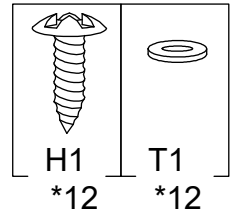
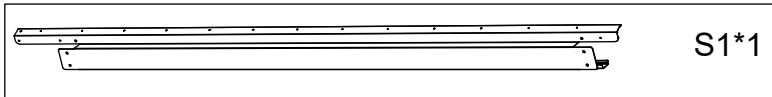
outside

outside

inside

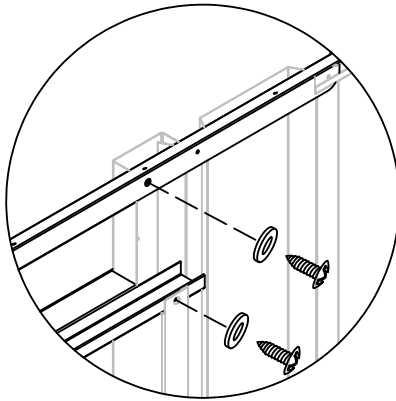


Step.10

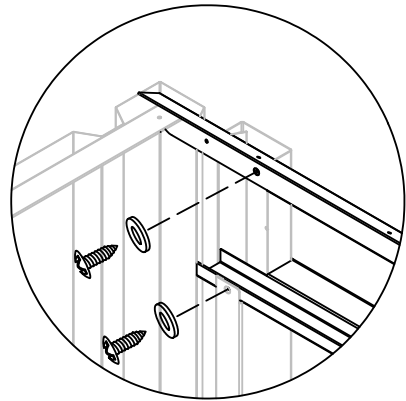


- a: Attach S1 to S2 using two H1 and two T1.
- b: Attach S1 to S3 using two H1 and two T1.
- c: Attach S2, E1 to S1 using one H1 and one T1.
- d: Attach E1 to F2, S1 using one H1 and one T1.
- e: Attach S1 to F2 using one H1 and one T1.
- h: Attach S3, E5 to S1 using one H1 and one T1.

Step.10-2



f (inside)



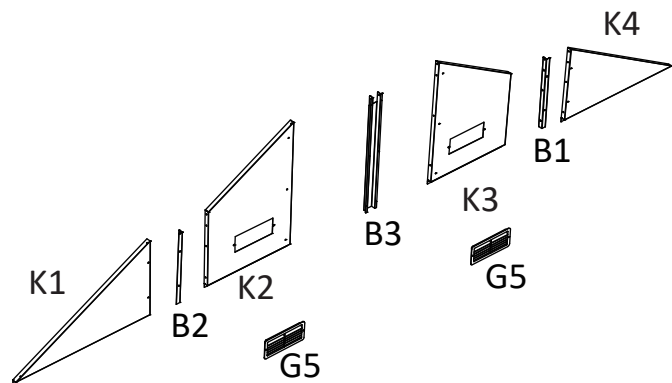
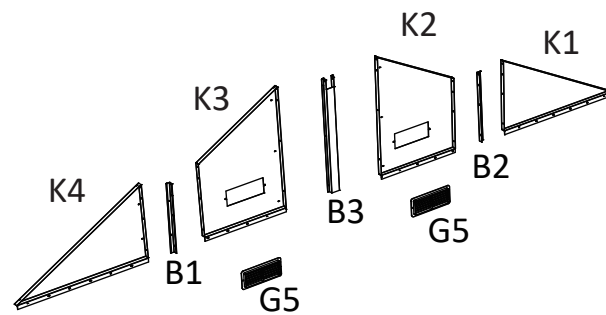
g (inside)

- f: Attach S2 to S1 using one H1 and one T1,
attach S1 to S2 using one H1 and one T1.
g: Attach S3 to S1 using one H1 and one T1,
attach S1 to S3 using one H1 and one T1.

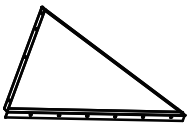
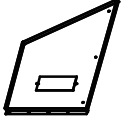
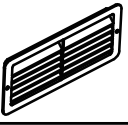
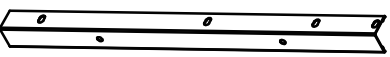
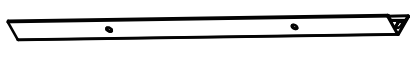
Triangular Panel Exploded View

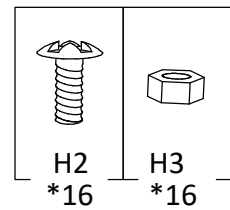
Before installation, please place the parts in the position as shown in the figure below.

Shed top frame	
No.	Qty.
G5	4
B1	2
B2	2
B3	2
K1	2
K2	2
K3	2
K4	2

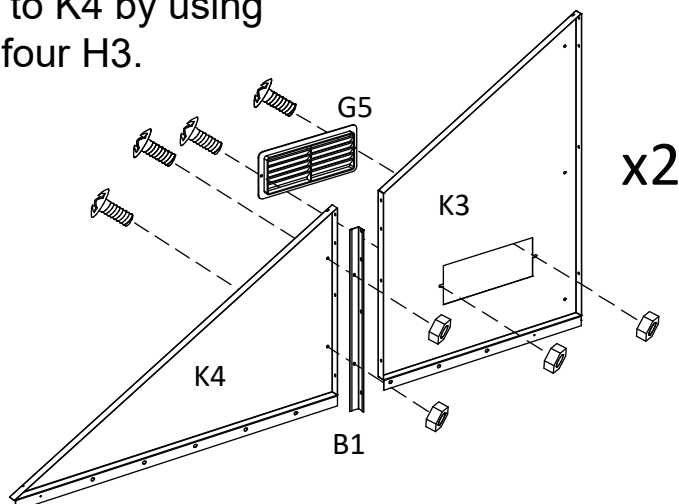
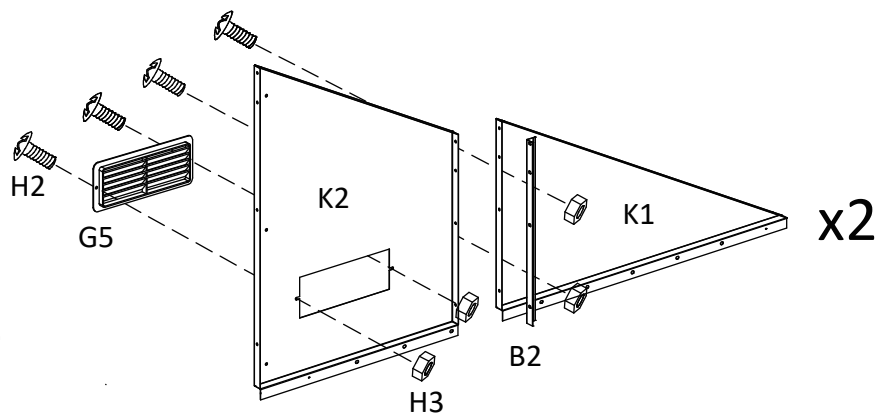


Step.11

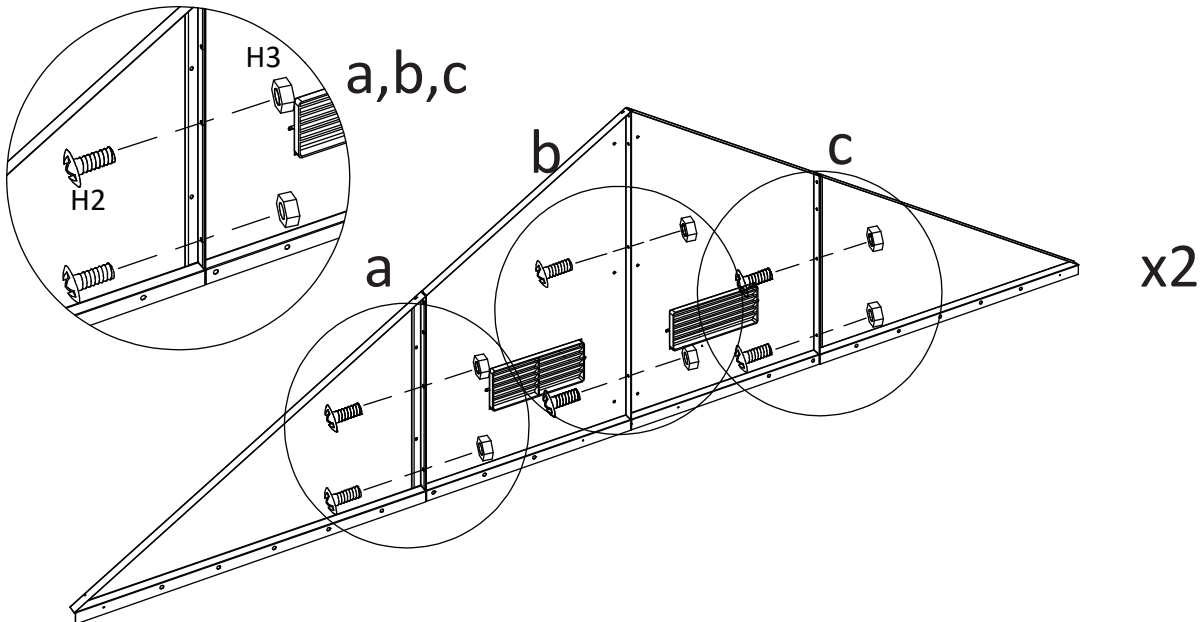
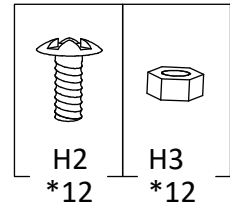
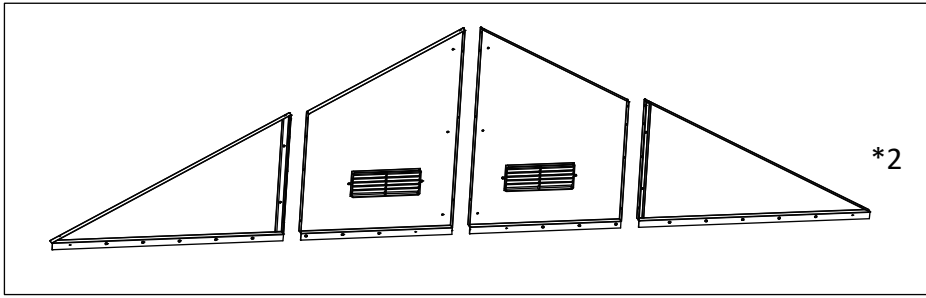
	K1*2
	K2*2
	K3*2
	K4*2
	G5*4
	B1*2
	B2*2



1. Attach G5 to K2/K3 by using eight H2 and eight H3.
2. Attach B2 to K1 by using four H2 and four H3.
3. Attach B1 to K4 by using four H2 and four H3.

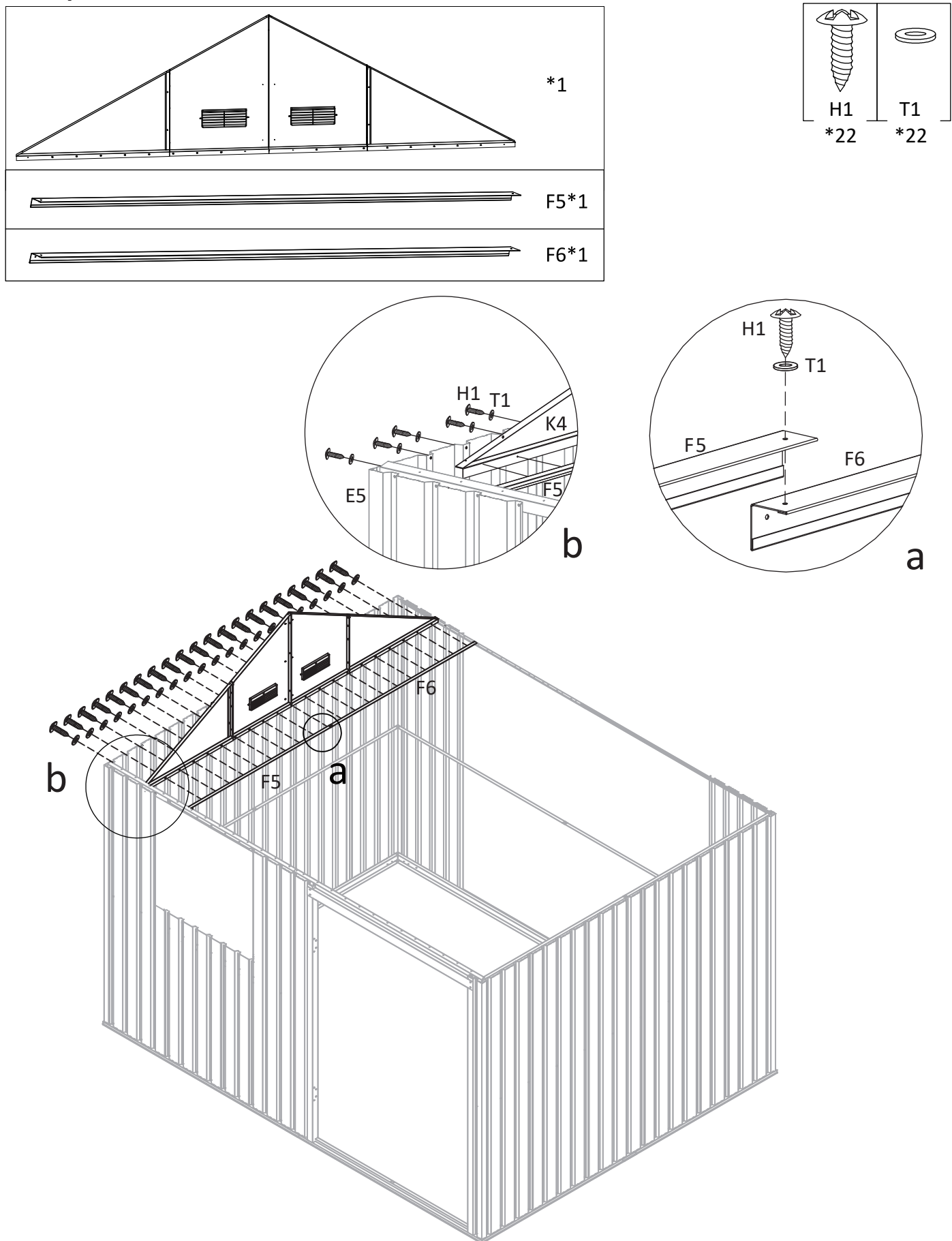


Step.12



- a: Attach K4, B1 with K3 by using four H2 and four H3.
 c: Attach K2, B2 with K1 by using four H2 and four H3.
 b: Attach K3 with K2 by using four H2 and four H3.

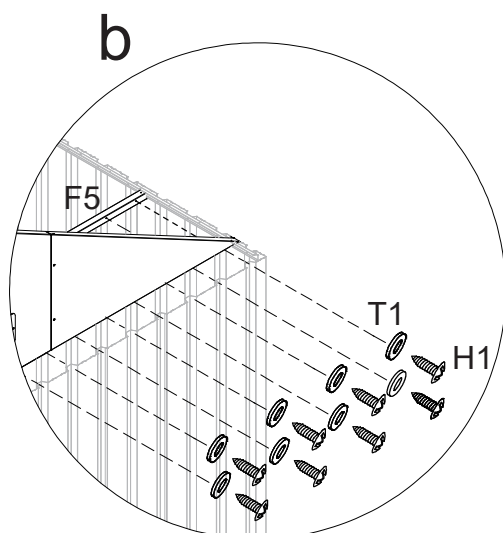
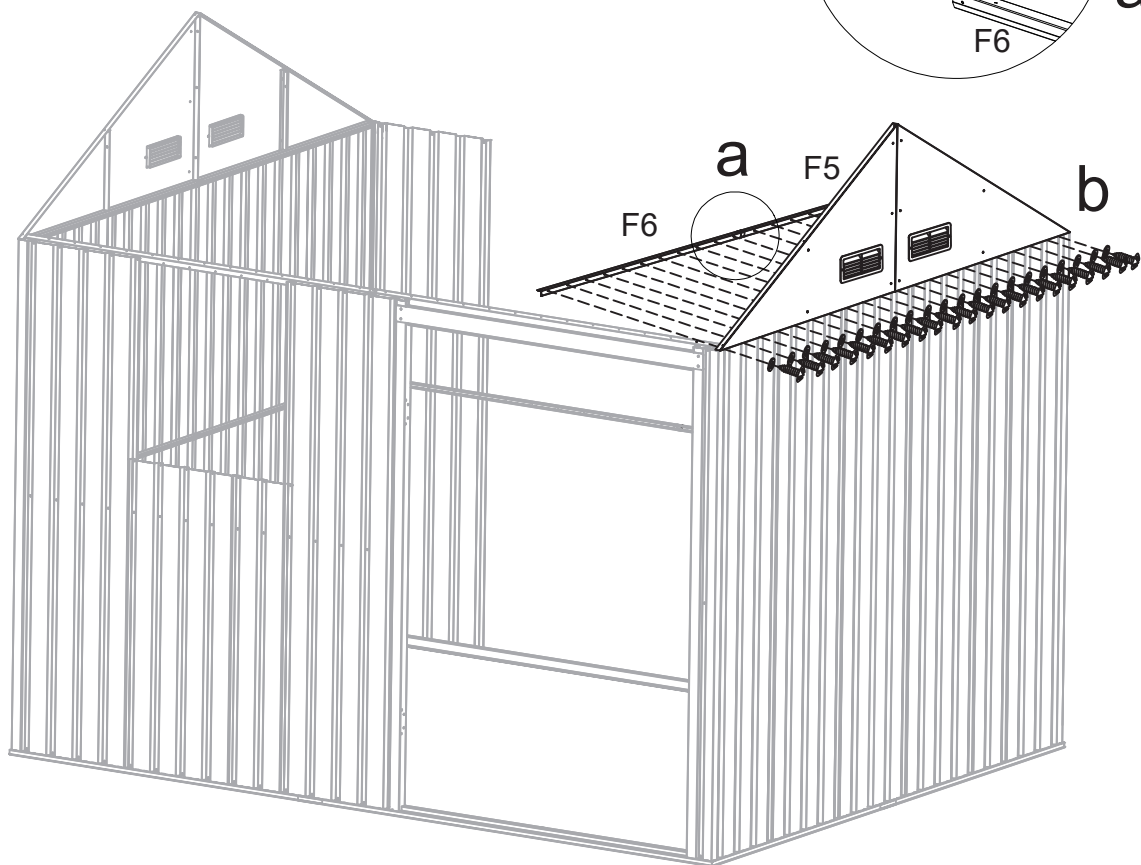
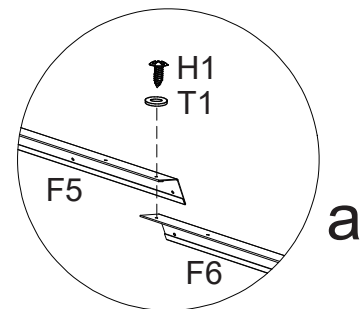
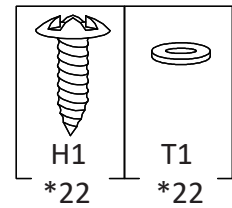
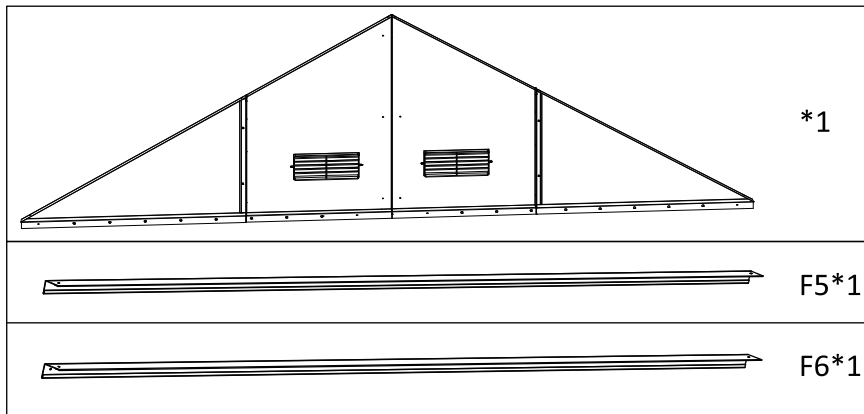
Step. 13



a: Attach F5 and F6 by using one H1 and one T1.

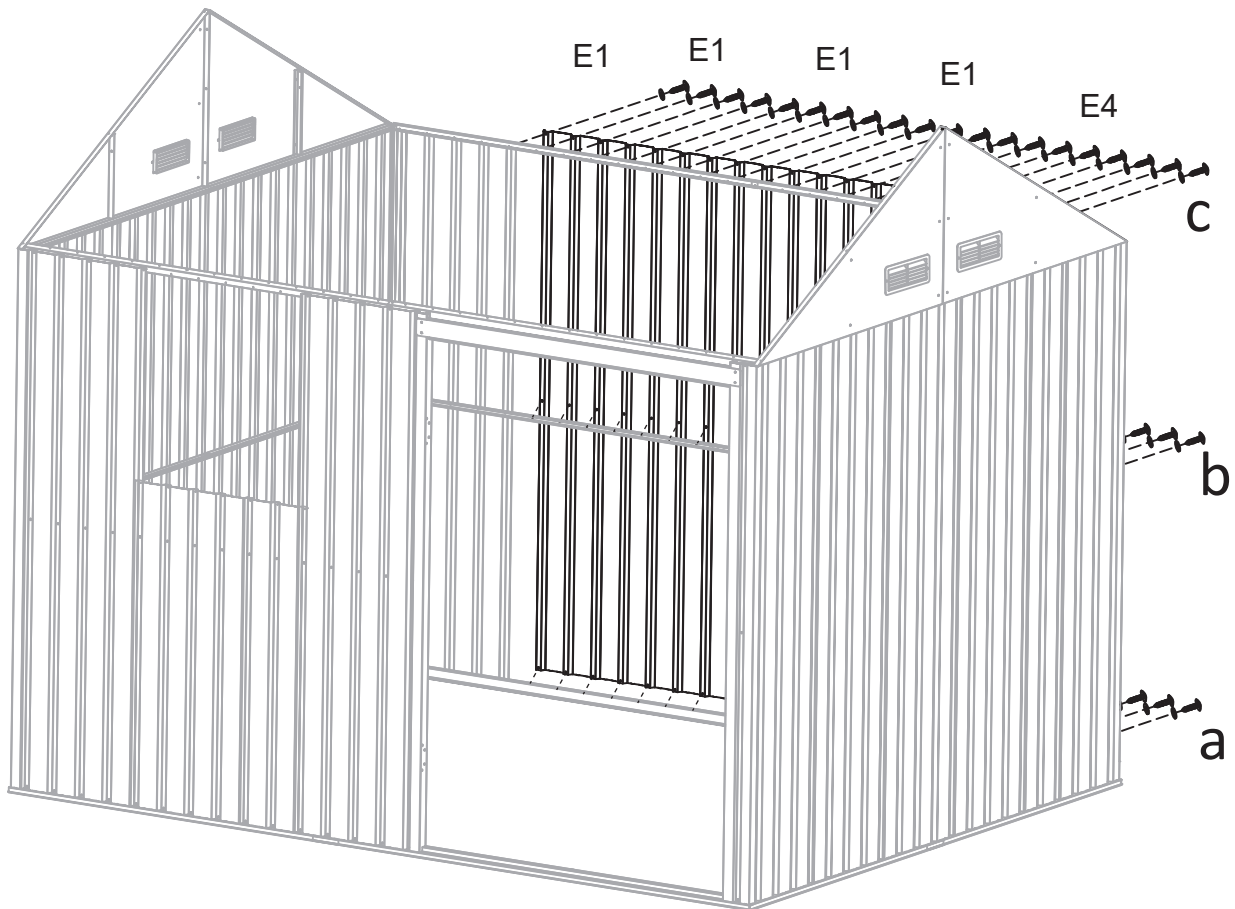
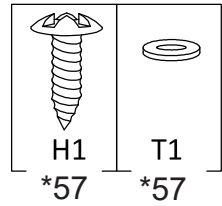
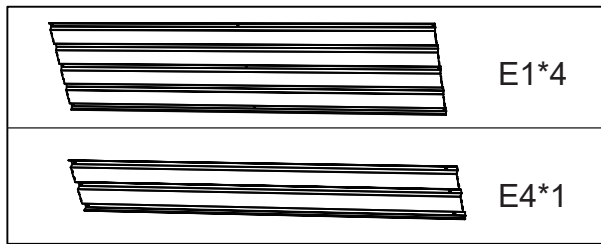
b: Attach E5, E4, E1, K1, K2, K3, K4 to F5 & F6 by using twenty one H1 and twenty one T1 (make sure K1/K2/K3/K4 between E5/E4/E2 and F5/F6).

Step.14



a: Attach F5 to F6 using one H1 and one T1.
 b: Attach E5, E1, E4, K1, K2, K3, K4 to F5 & F6 using twenty one H1 and twenty one T1.
 (Make sure K1/K2/K3/K4 between E5/E1/E4 and K1/K2/K3/K4.

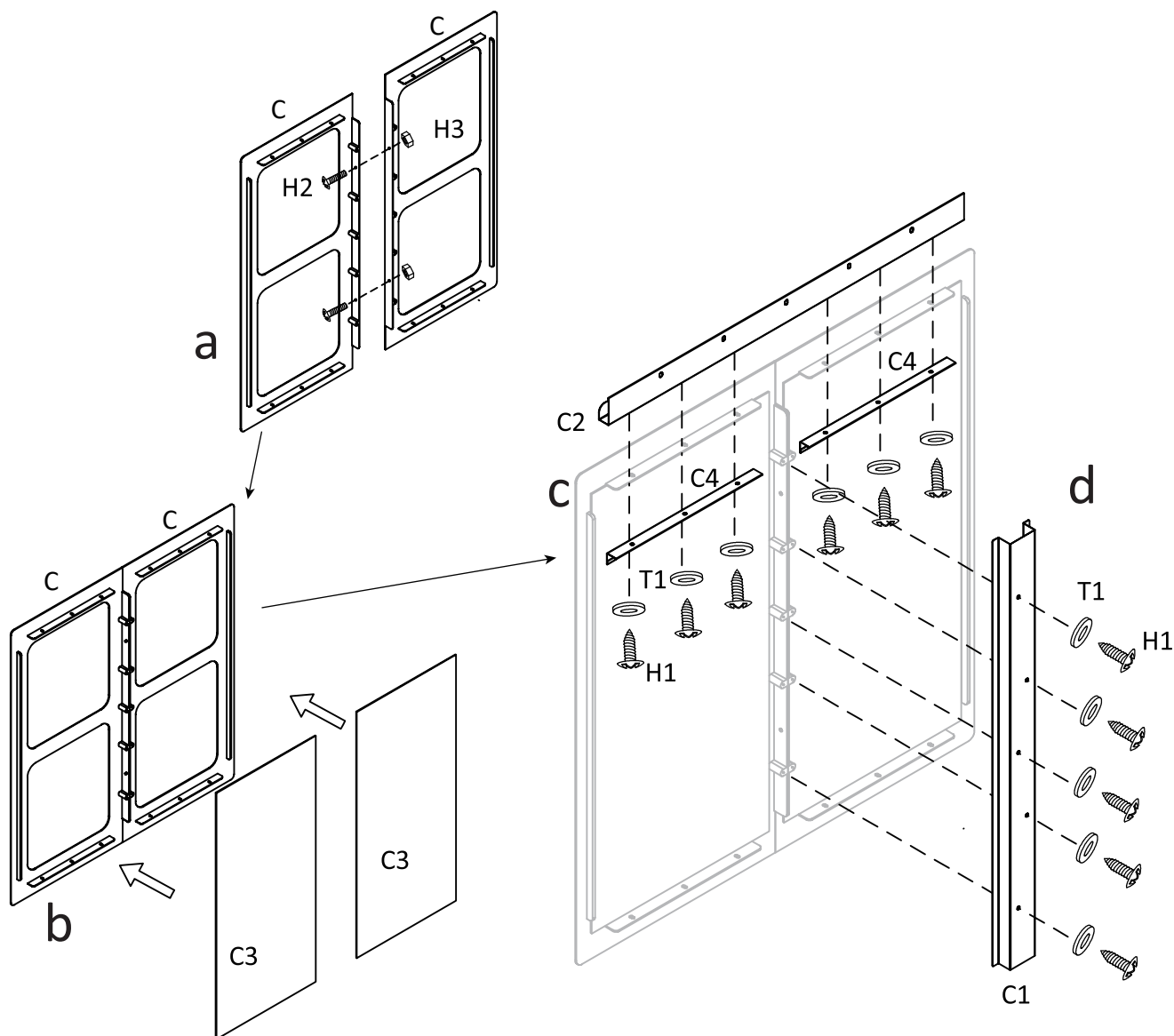
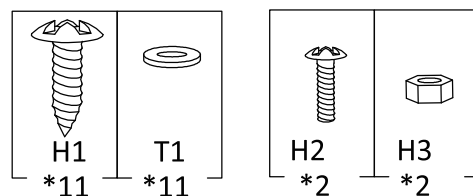
Step.15



- a: Attach E1, E4 to A1, A5 using nineteen H1 and nineteen T1.
- b: Attach E1, E4 to F1, F3 using nineteen H1 and nineteen T1.
- c: Attach E1, E4 to F4, F2 using nineteen H1 and nineteen T1.

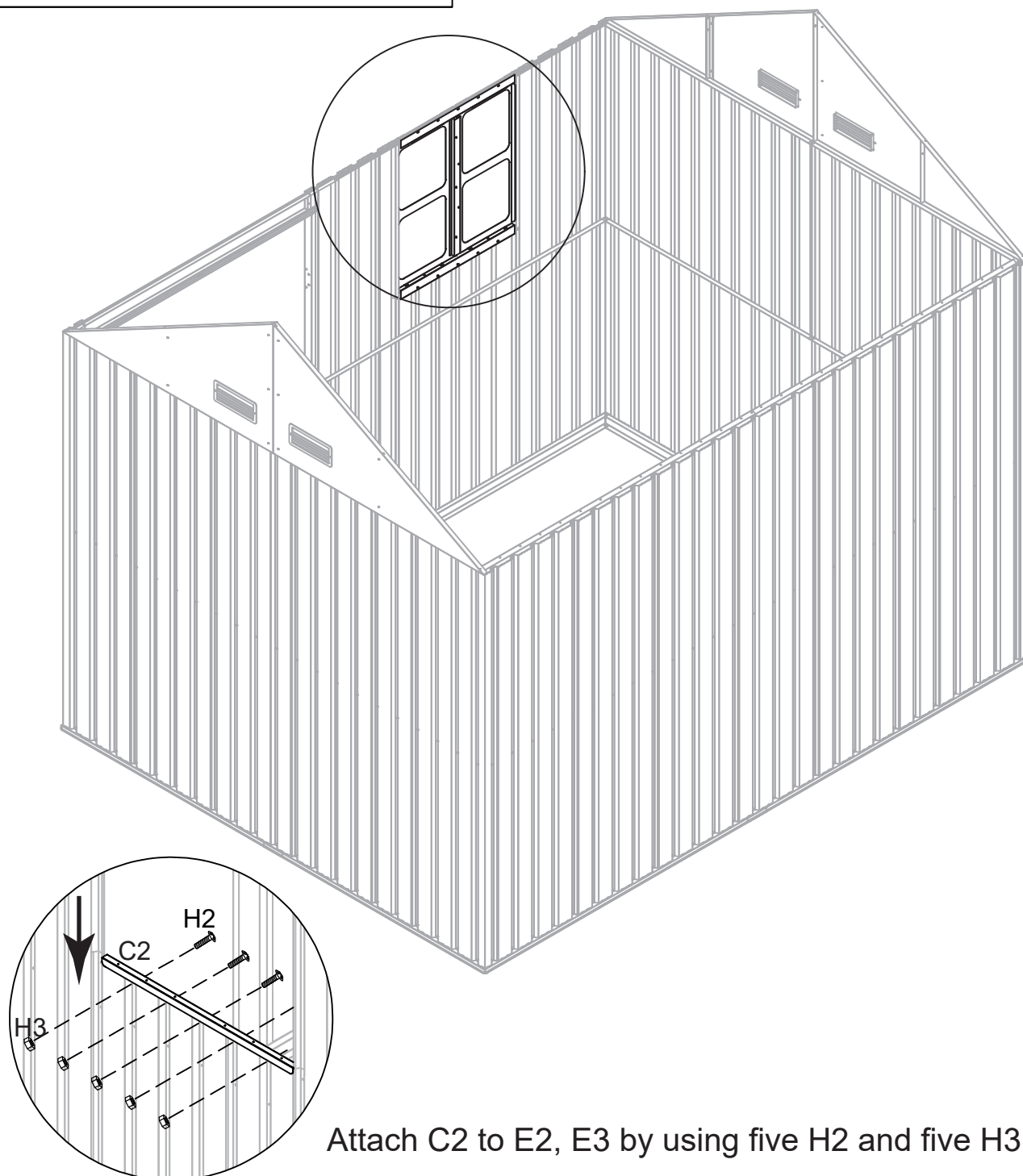
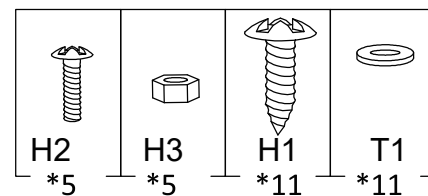
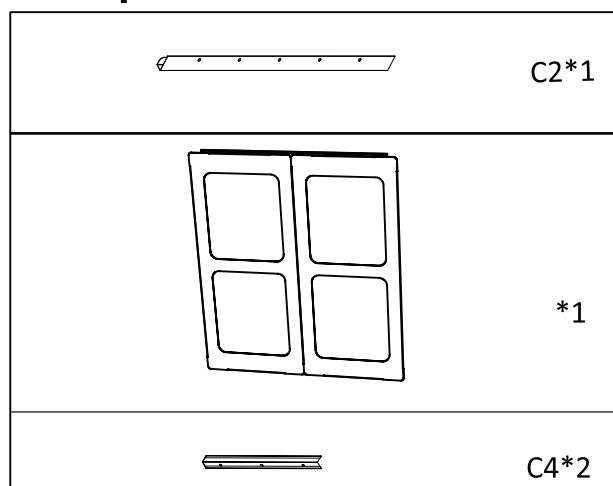
Step.16

	C*2
	C3*2
	C2*1
	C1*1
	C4*2



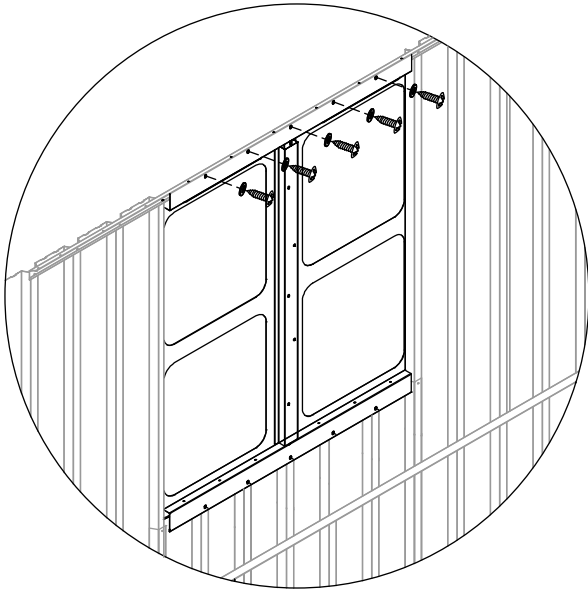
- a: Connect C to C by using two H2 and two H3.
 c: Attach C4, C to C2 by using six H1 and six T1.
 d: Attach C1 to C by using five H1 and five T1.

Step.17

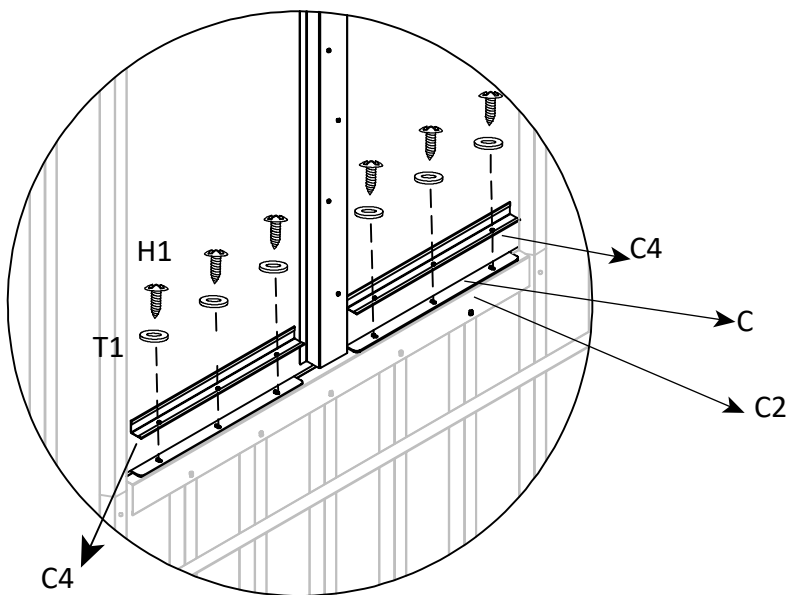


Step.17-2

inside



Attach C2 to F2 using five H1 and five T1.

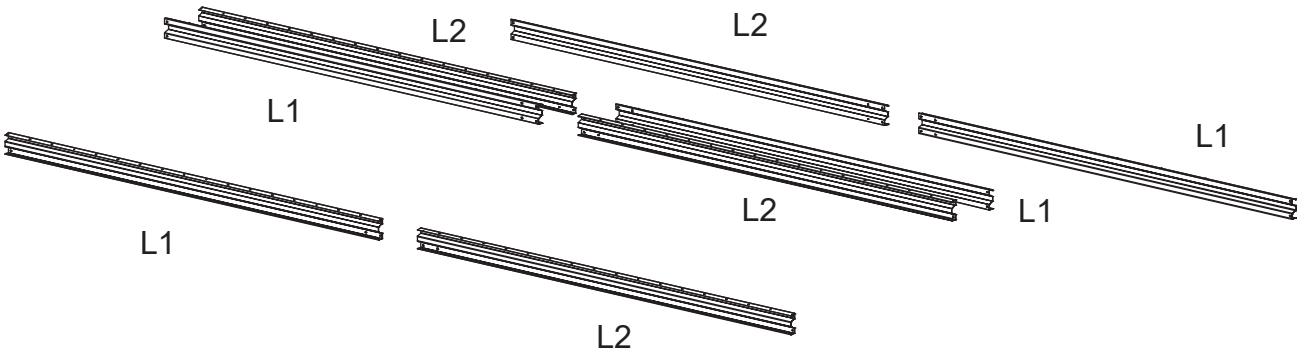


Attach C4, C to C2 using six H1 and six T1.

Top Frame Exploded View

Before installation, please place the parts in the position as shown in the figure below.

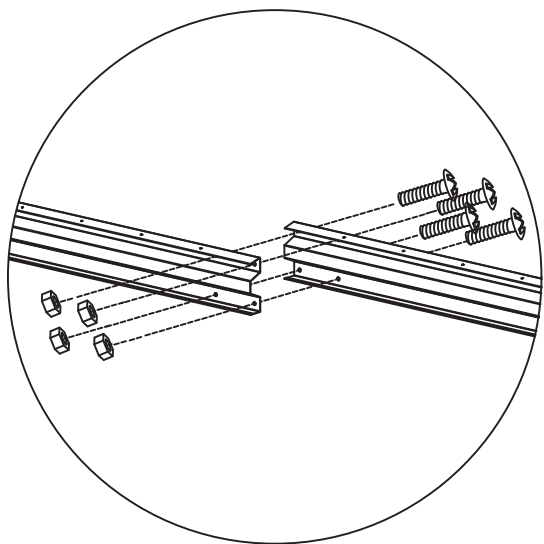
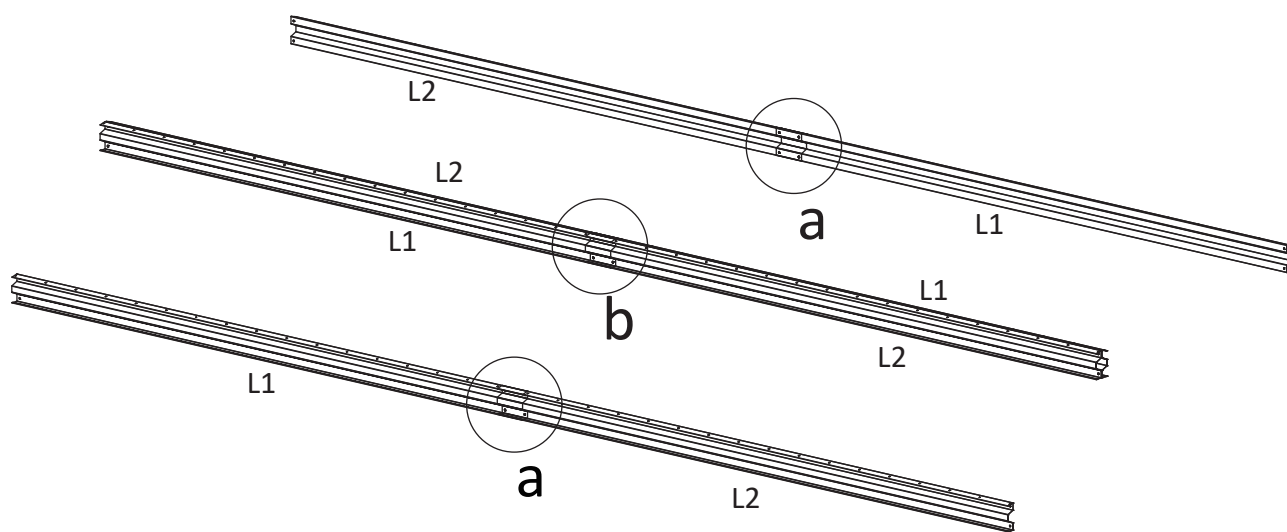
Shed top frame	
No.	Qty.
L1	4
L2	4



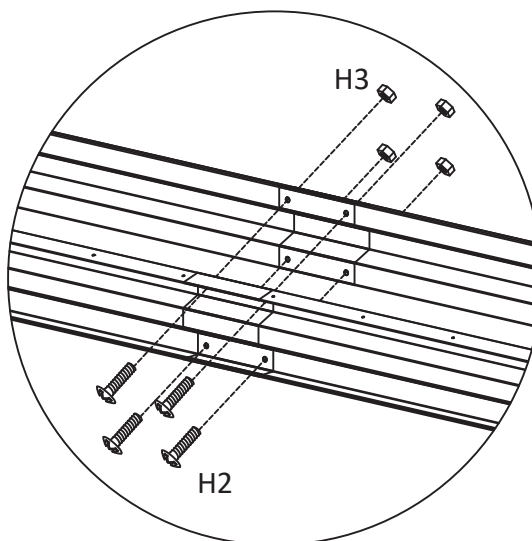
Step.18

	L1*4
	L2*4

	
H2	H3
*12	*12



ax2



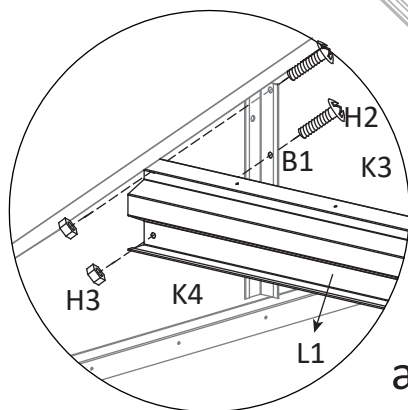
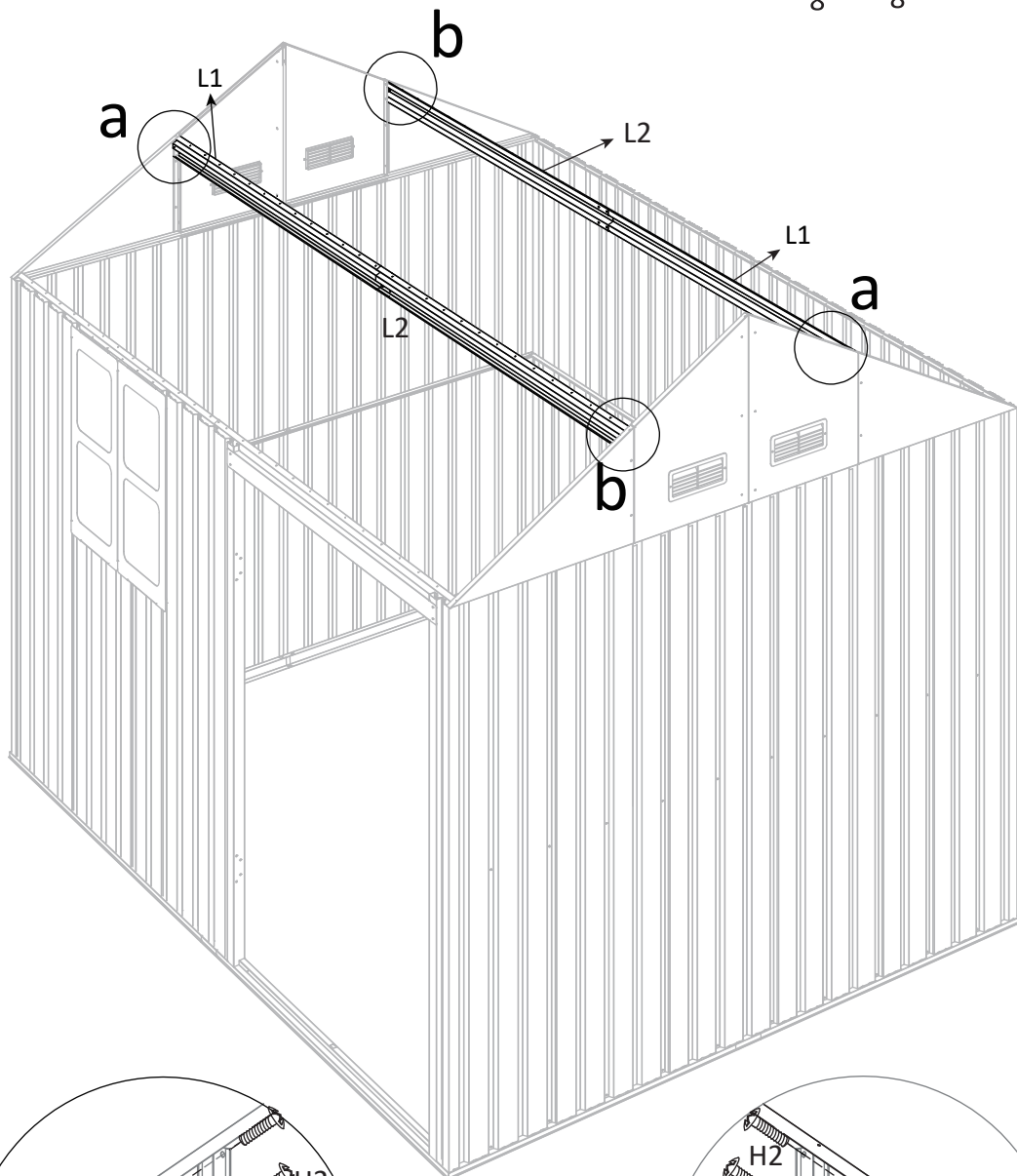
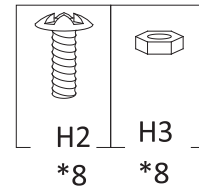
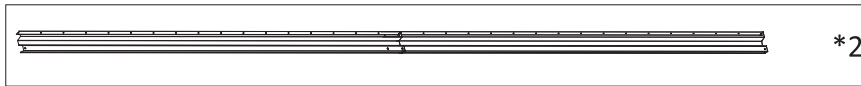
bx1

a: Attach L1 to L2 by using four H2 and four H3.

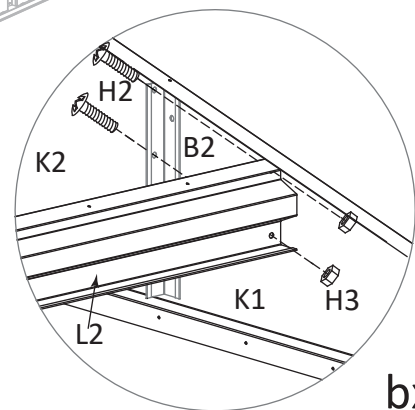
b: Attach L1, L2 to L2, L1 by using four H2 and four H3.

Note: DO NOT tighten the bolts at this step.

Step.19



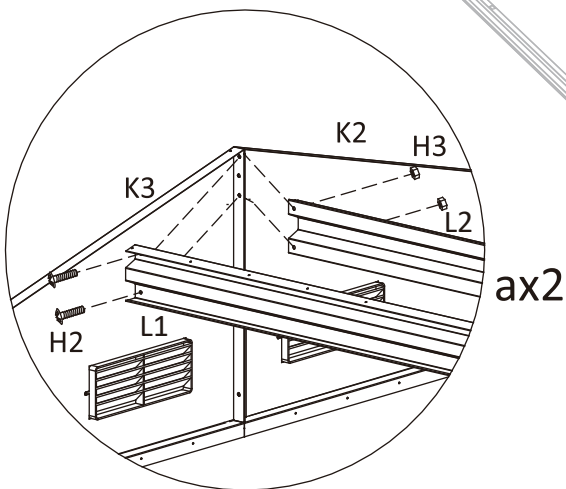
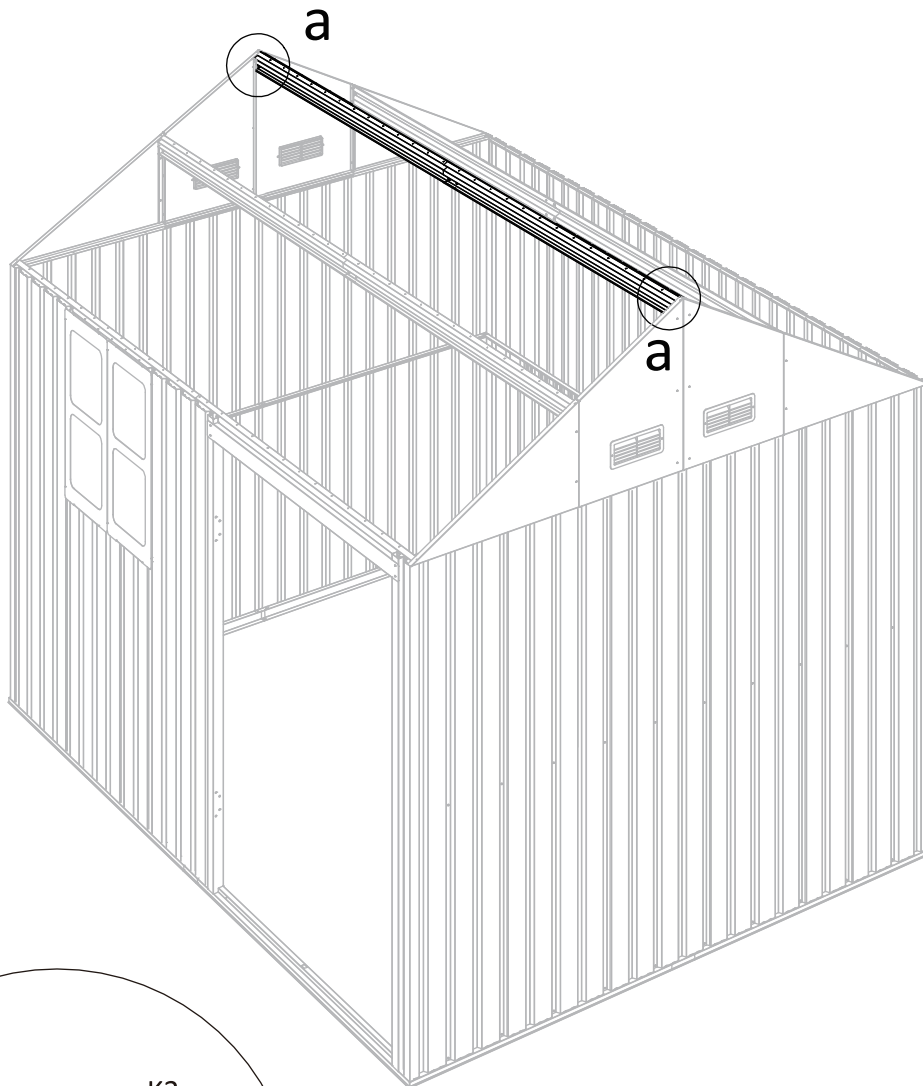
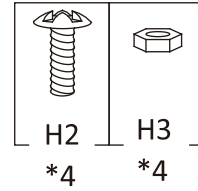
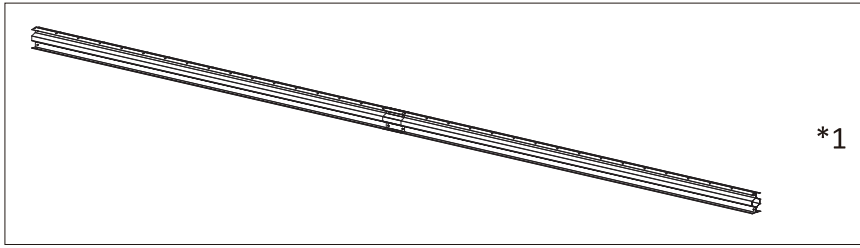
ax2



bx2

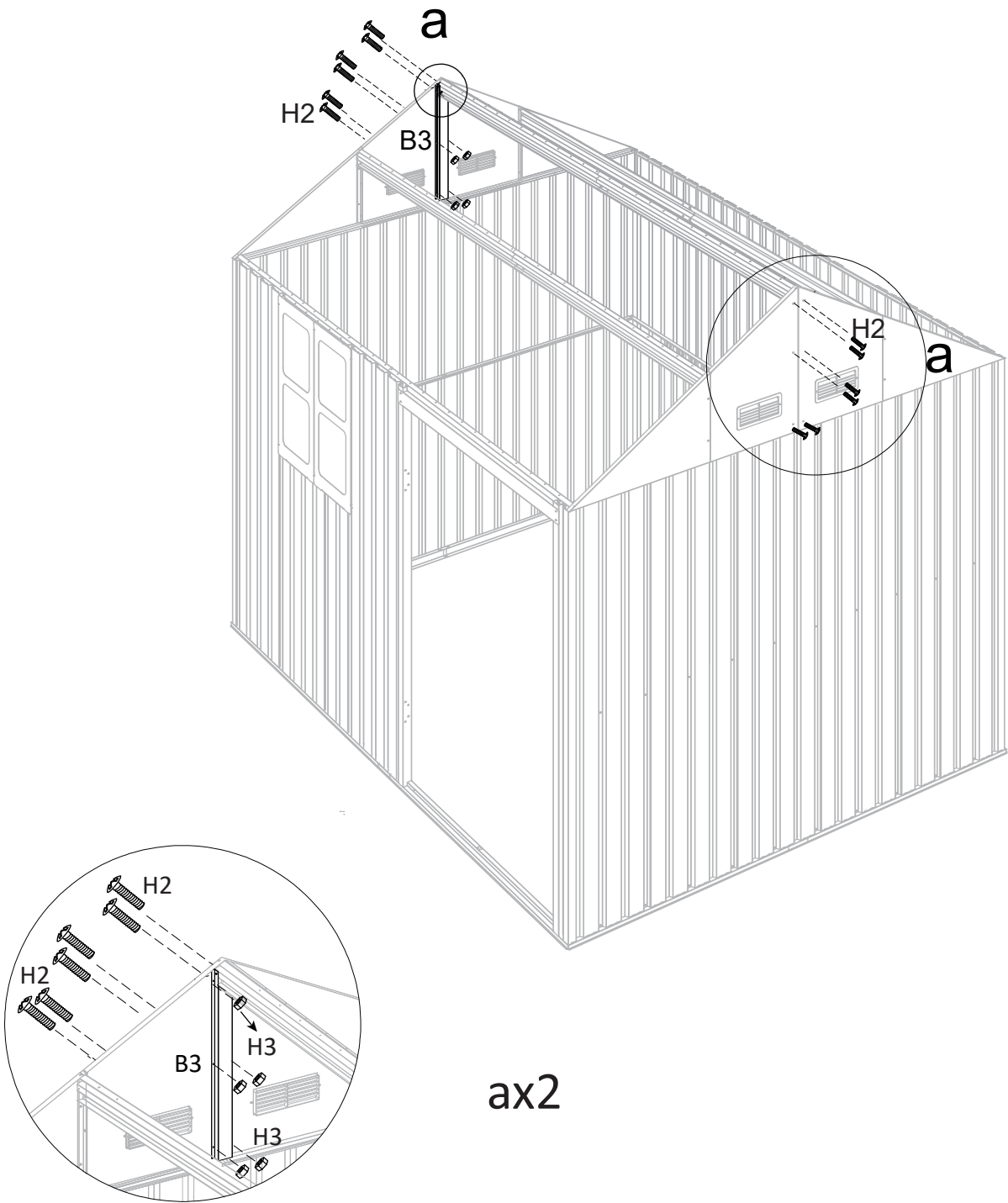
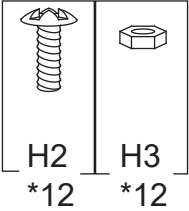
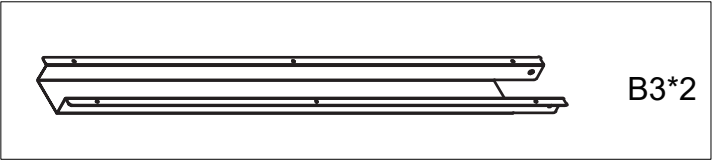
- a: Attach L1, B1, K4 and K3 using four H2 and four H3.
 b: Attach L2, B2, K1 and K2 using four H2 and four H3.

Step.20



a: Attach L1, K3, K2 to L2 using four H2 and four H3.
Note: Tighten the bolts from step 18 to step 20.

Step. 21

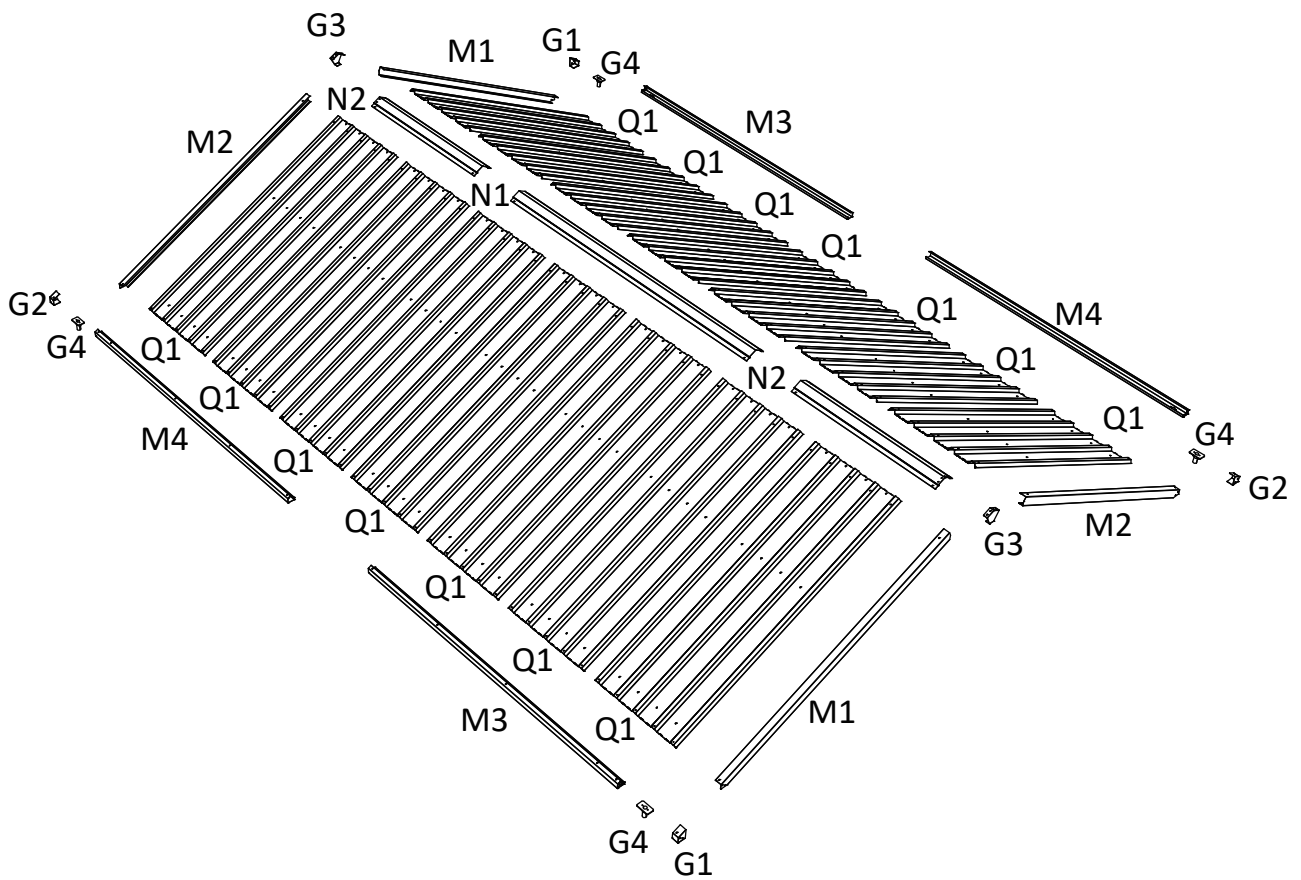


a: Attach K2, K3 to B3 using twelve H2 and twelve H3.

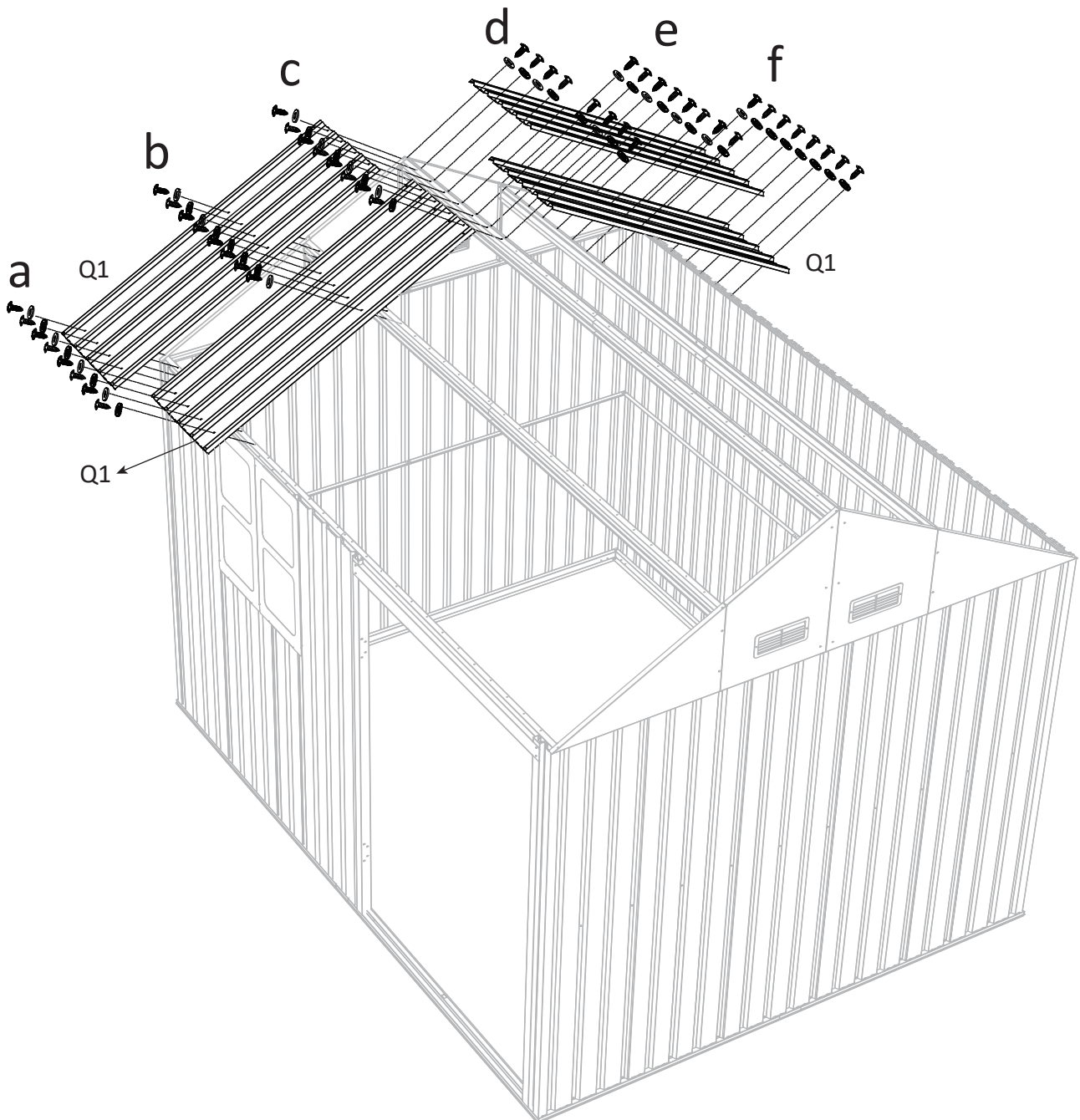
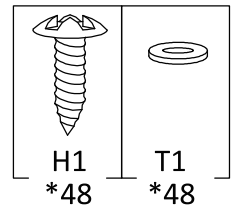
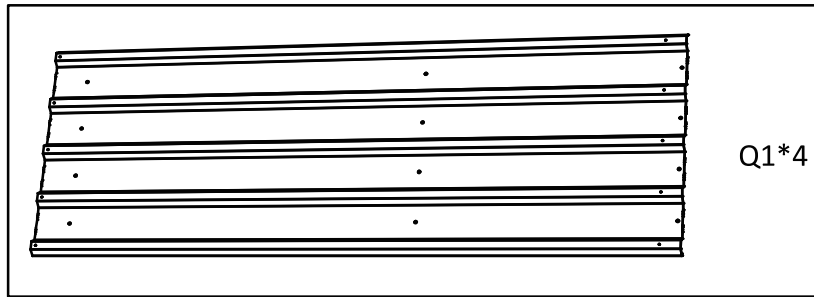
Top panels Exploded View

Before installation, please place the parts in the position as shown in the figure below.

Shed top panels	
No.	Qty.
G1	2
G2	2
G3	2
G4	4
M1	2
M2	2
M3	2
M4	2
Q1	14
N1	1
N2	2

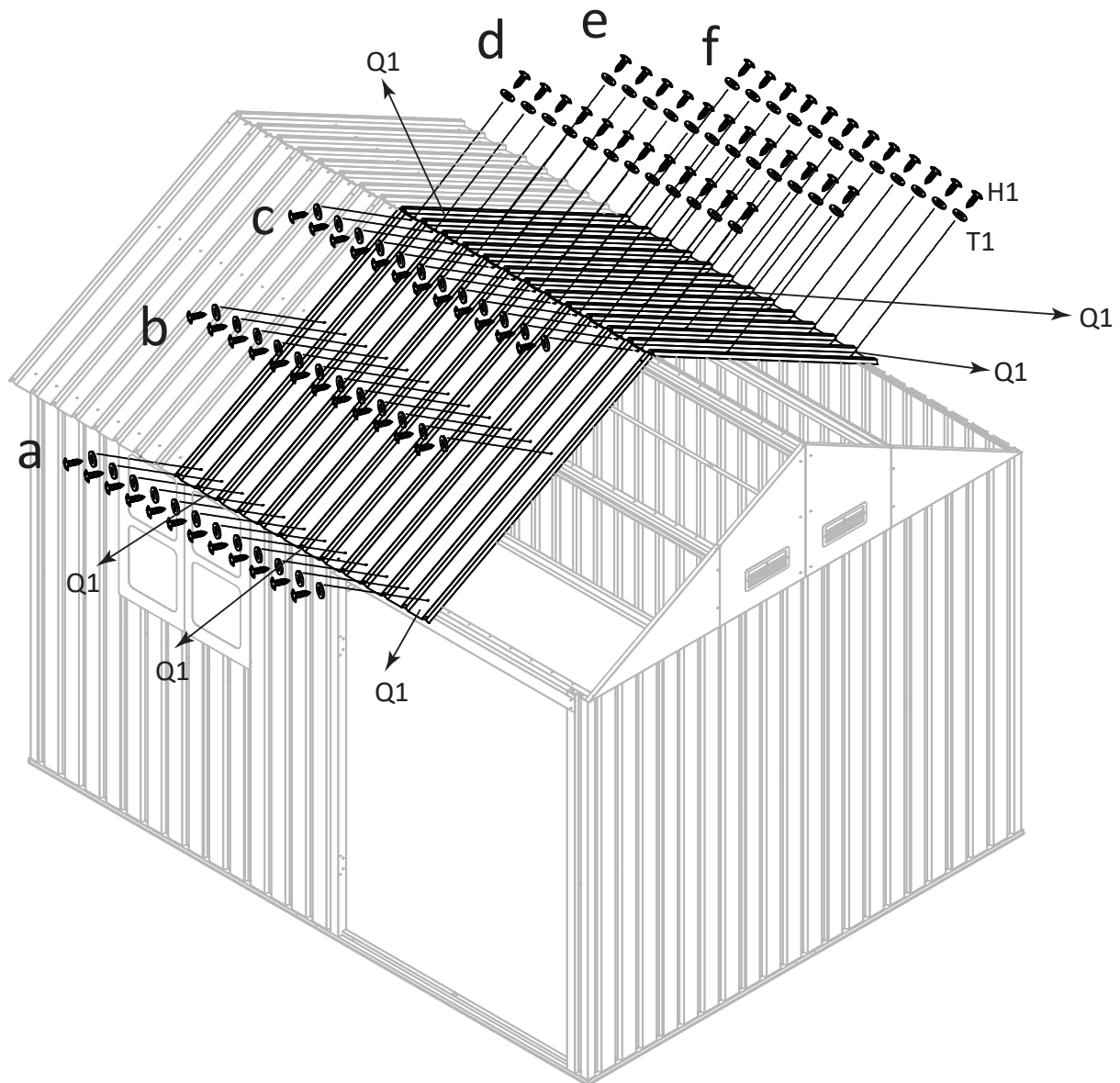
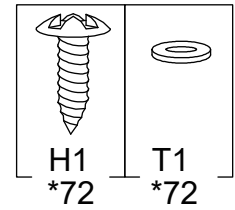
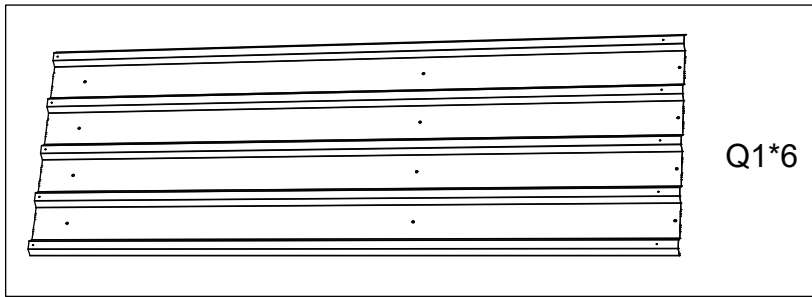


Step. 22



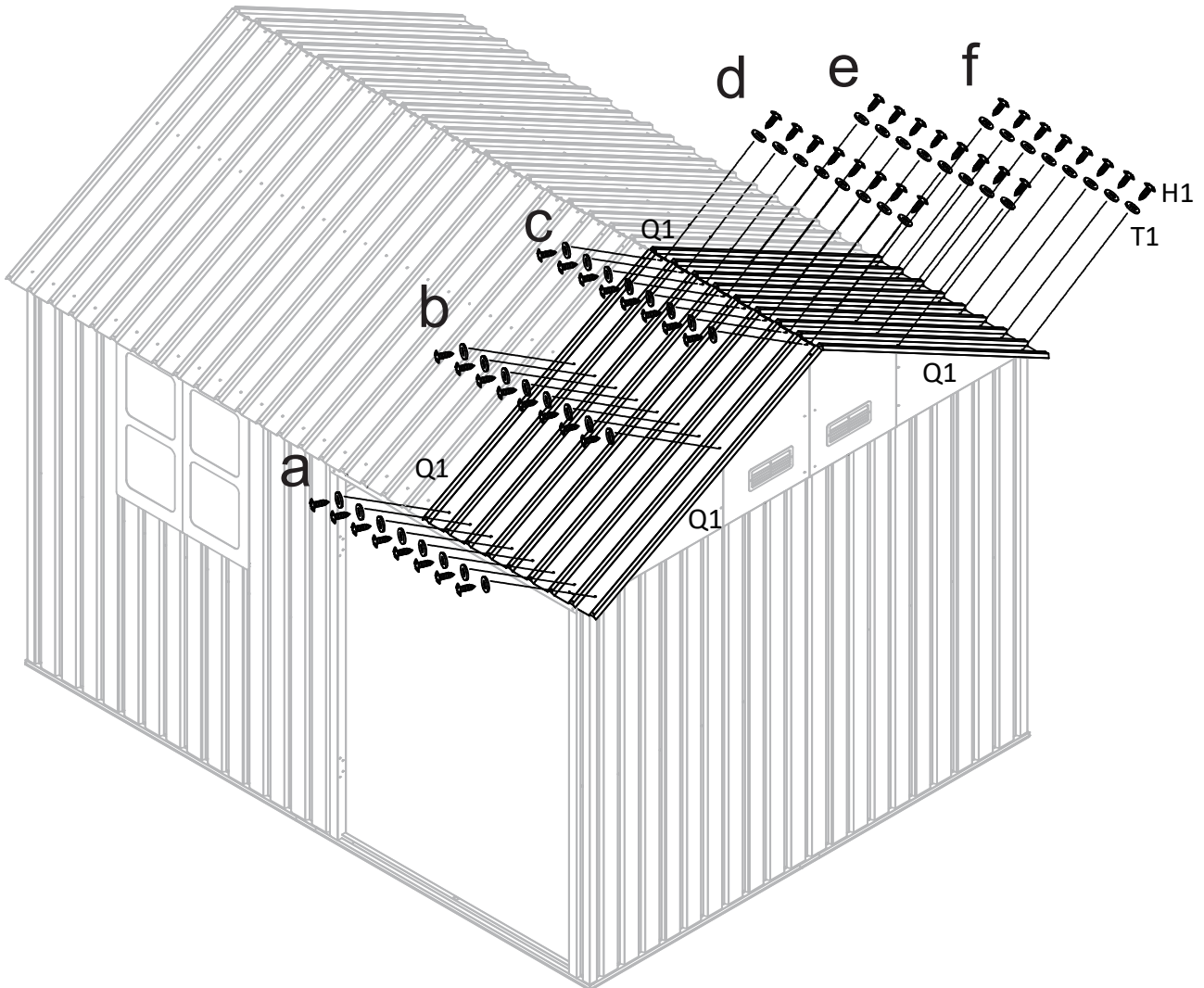
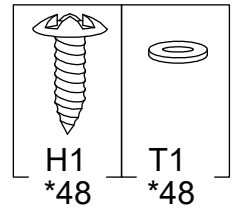
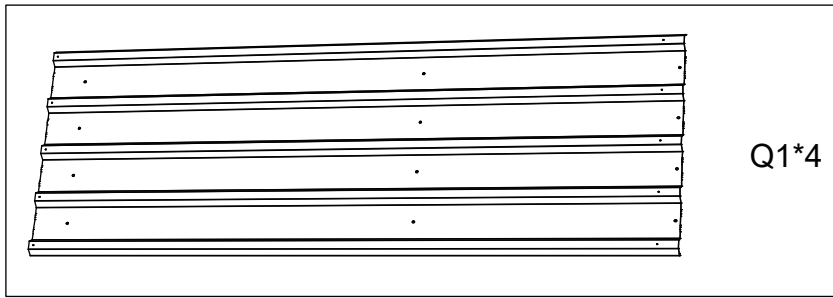
- a: Attach Q1 to K4, F2 using eight H1 and eight T1.
- b: Attach Q1 to K4, L1 using eight H1 and eight T1.
- c: Attach Q1 to K3, L1 using eight H1 and eight T1.
- d: Attach Q1 to K2, L2 using eight H1 and eight T1.
- e: Attach Q1 to K1, L2 using eight H1 and eight T1.
- f: Attach Q1 to K1, F4 using eight H1 and eight T1.

Step.23



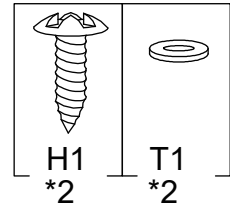
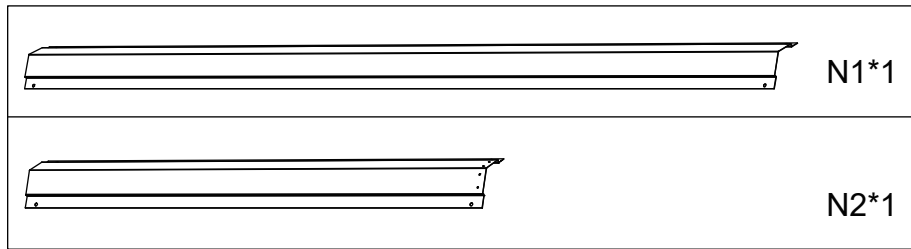
- a: Attach Q1 to F2 & S1 using twelve H1 and twelve T1.
- b: Attach Q1 to L1 & L2 using twelve H1 and twelve T1.
- c: Attach Q1 to L1 & L2 using twelve H1 and twelve T1.
- d: Attach Q1 to L2 & L1 using twelve H1 and twelve T1.
- e: Attach Q1 to L2 & L1 using twelve H1 and twelve T1.
- f: Attach Q1 to F4 & F2 using twelve H1 and twelve T1.

Step.24

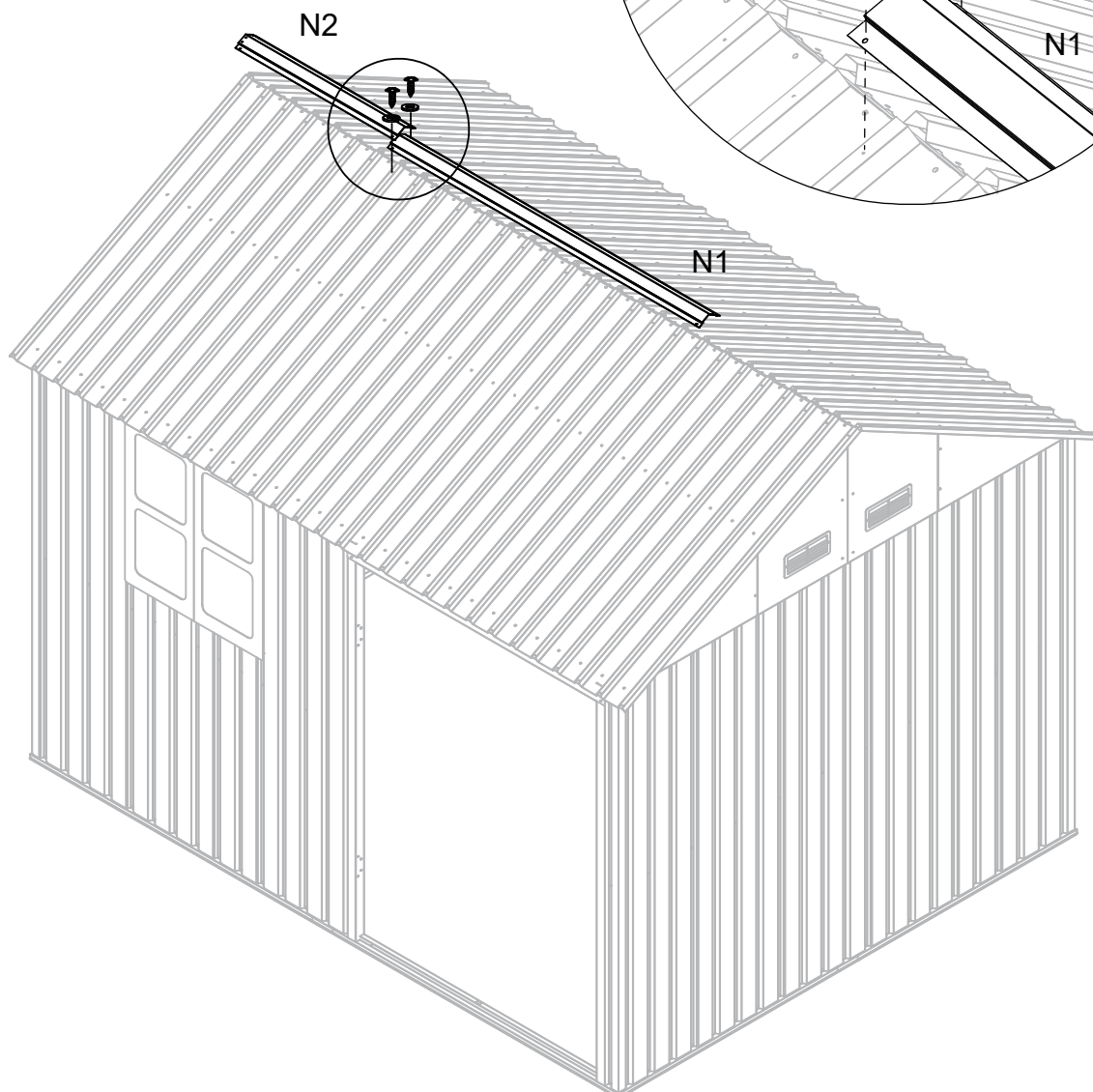
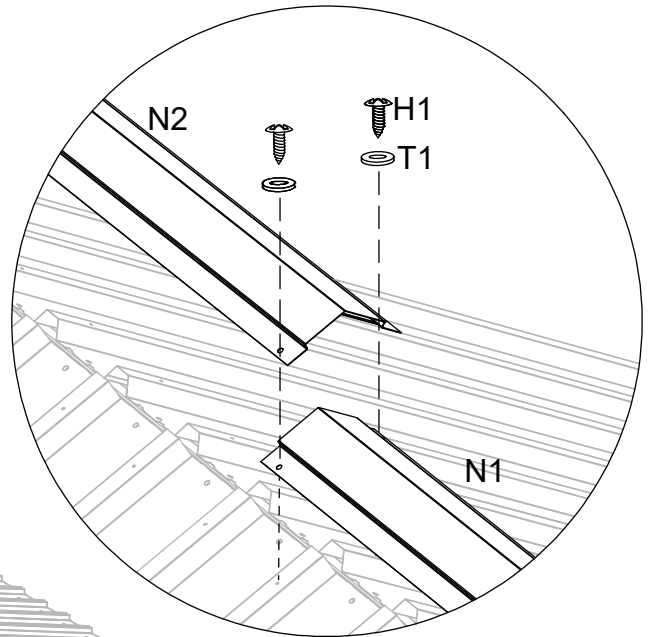


- a: Attach Q1 to S1 and K1 using eight H1 and eight T1.
- b: Attach Q1 to L2 and K1 using eight H1 and eight T1.
- c: Attach Q1 to L2 and K2 using eight H1 and eight T1.
- d: Attach Q1 to L1 and K3 using eight H1 and eight T1.
- e: Attach Q1 to L1 and K4 using eight H1 and eight T1.
- f: Attach Q1 to F2 and K4 using eight H1 and eight T1.

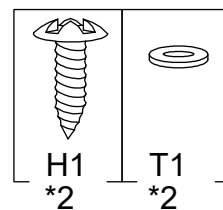
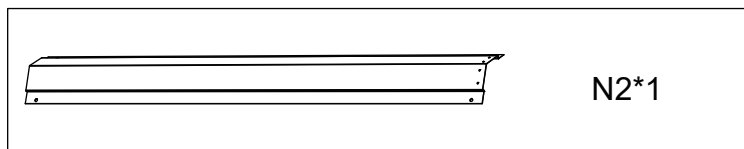
Step.25



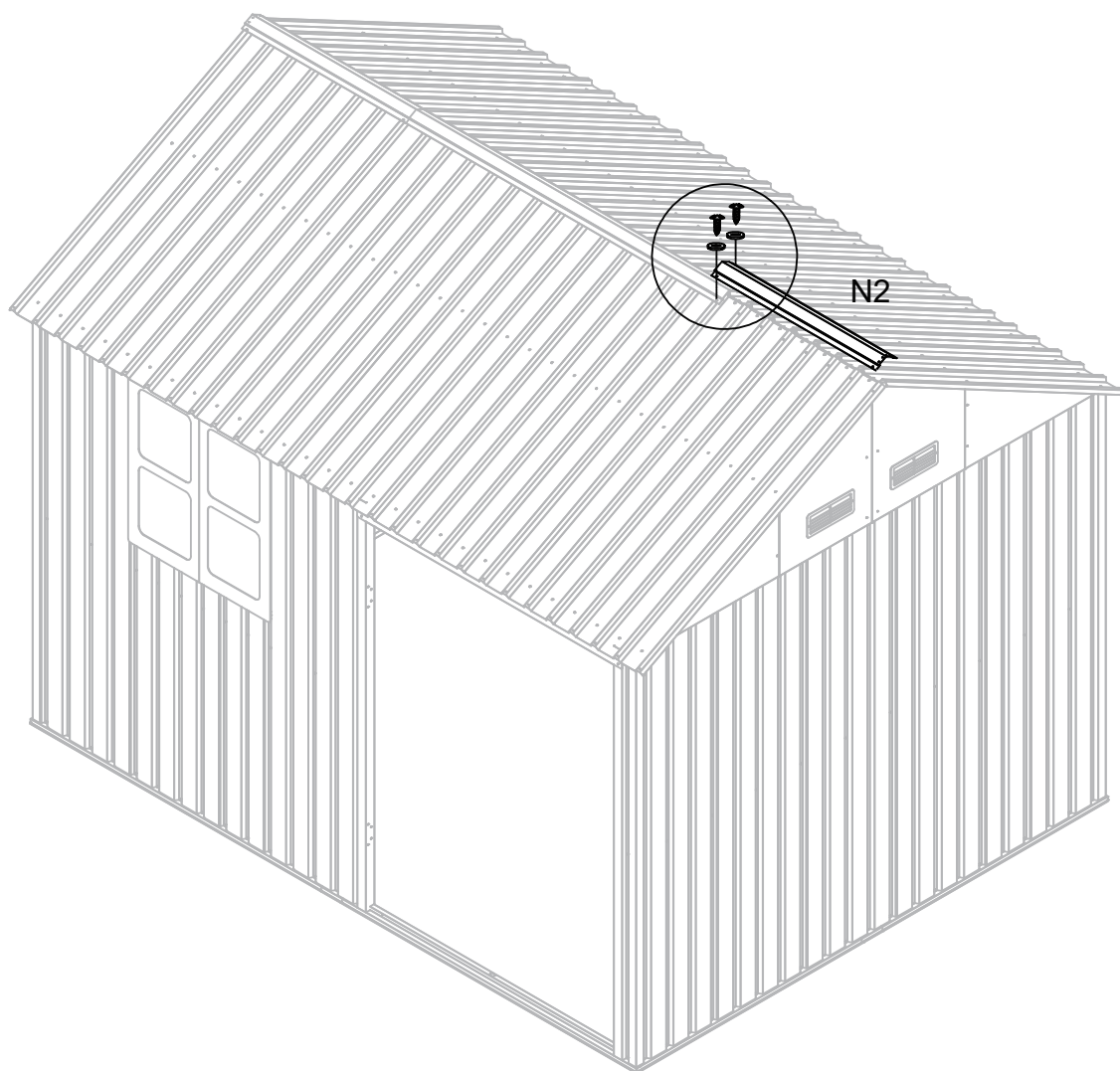
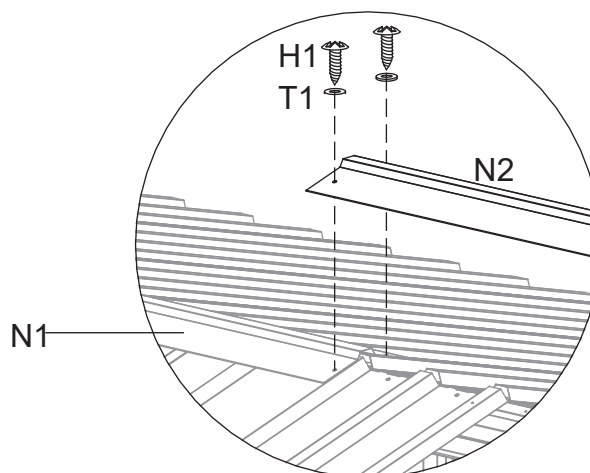
Attach N2, N1 to Q1 using
two H1 and two T1.



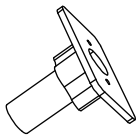
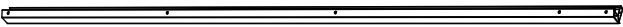
Step.26

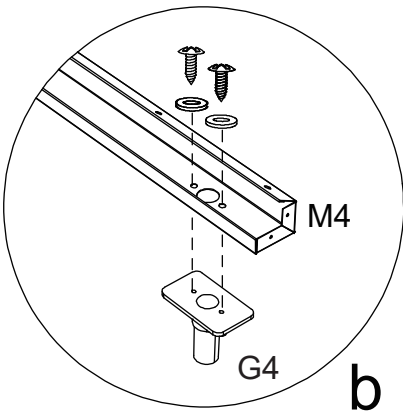
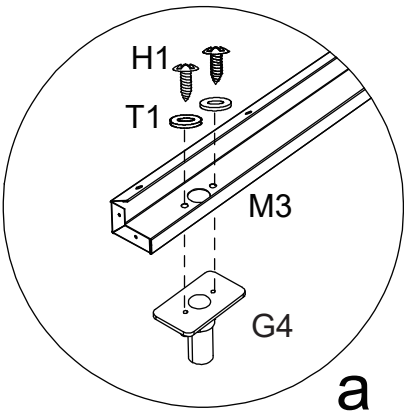
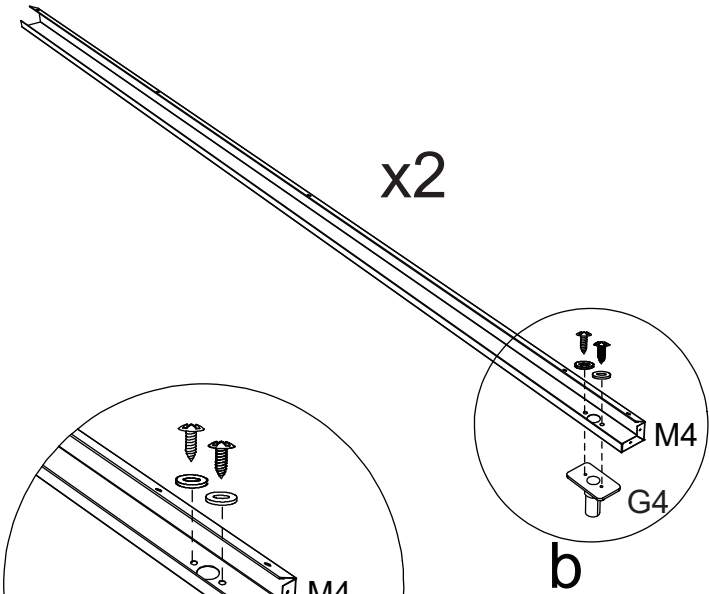
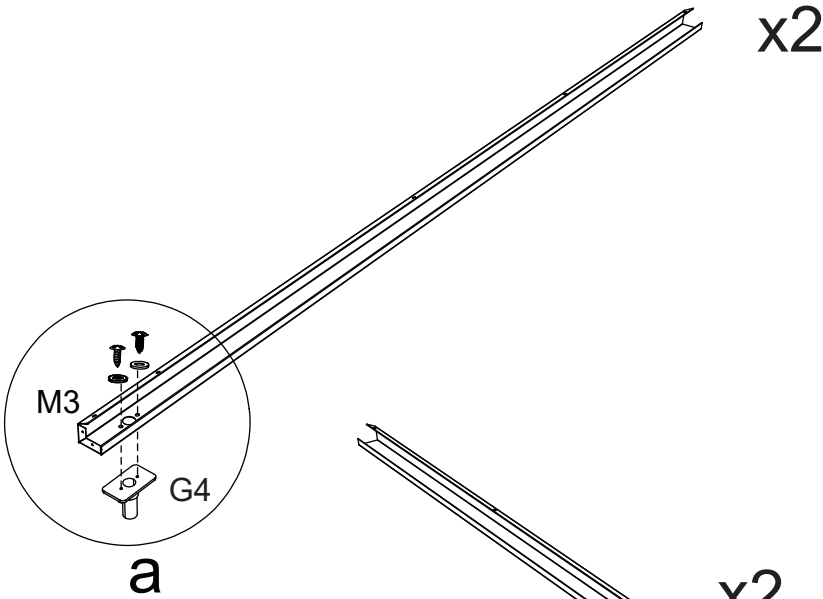
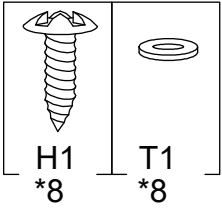


Attach N2, N1 to Q1 using two H1 and two T1.



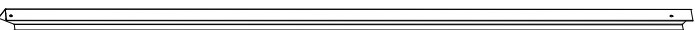
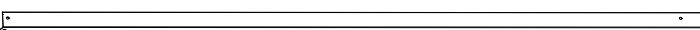
Step.27

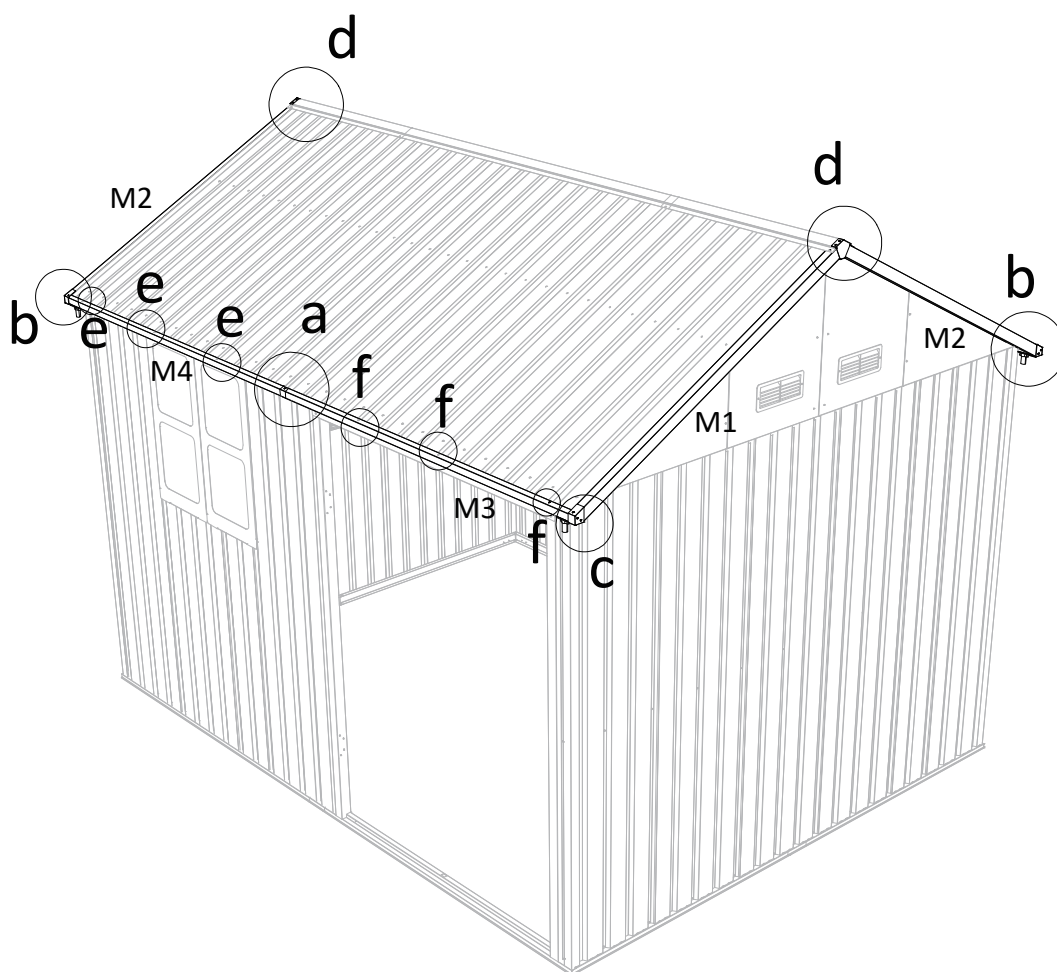
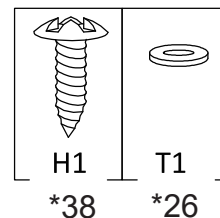
	G4*4
	M3*2
	M4*2



a: Attach G4 to M3 using four H1 and four T1.
b: Attach G4 to M4 using four H1 and four T1.

Step.28

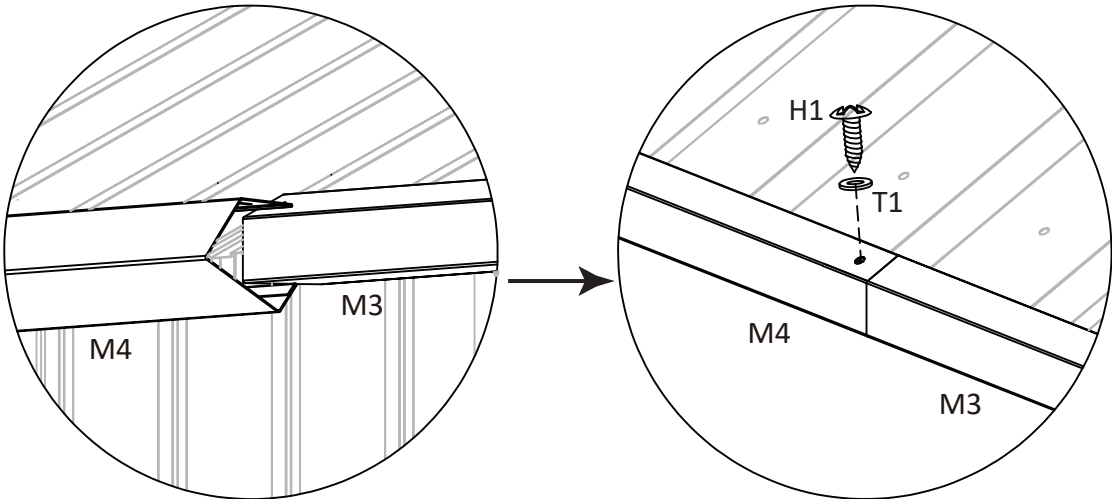
	*2
	*2
	M1*2
	M2*2
	G3*2
	G1*2
	G2*2



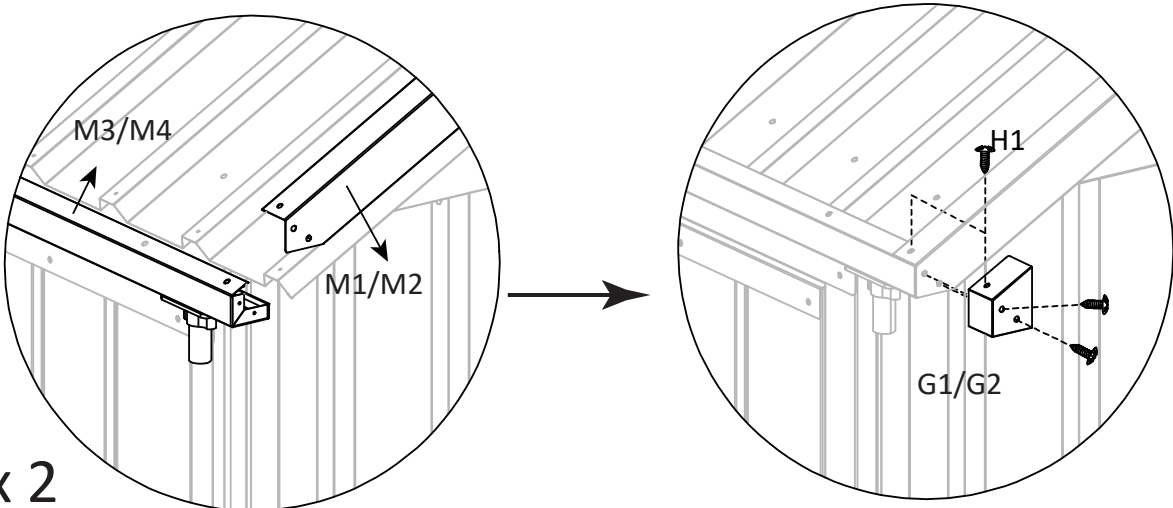
- a: Attach M4 to M3 by using two H1 and two T1.
- b: Attach G2, M2, M4 to Q1 by using six H1.
- c: Attach G1, M1, M3 to Q1 by using six H1.
- d: Attach N2, M1, M2 to Q1 using four H1 and four T1, attach G3, N2, M1, M2 to Q1 by using eight H1 and eight T1.
- e: Attach M4 to Q1 using six H1 and six T1.
- f: Attach M3 to Q1 using six H1 and six T1.

Step.28-2

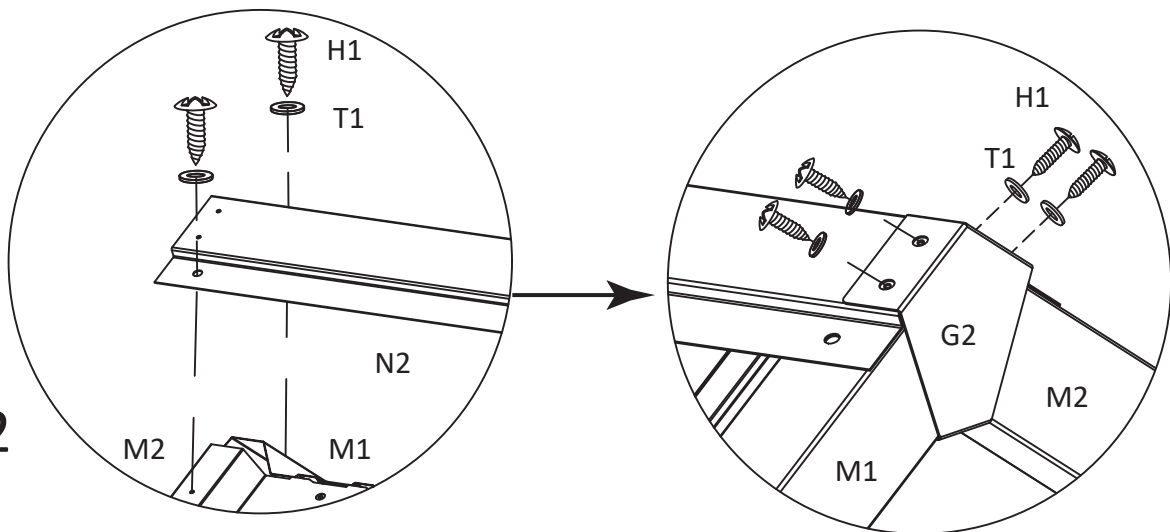
ax2



b&c x 2



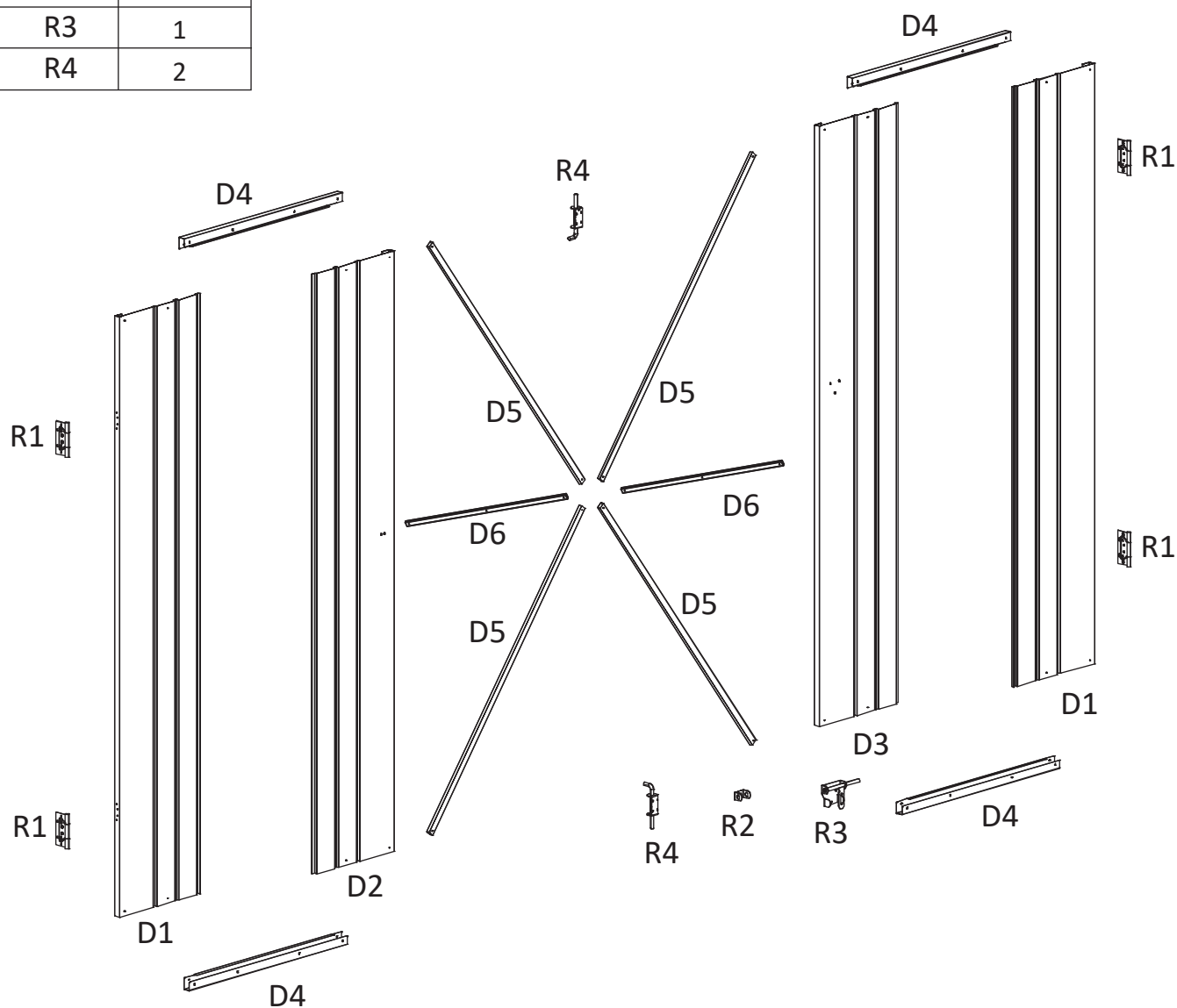
dx2



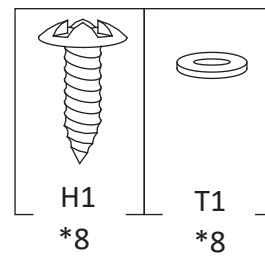
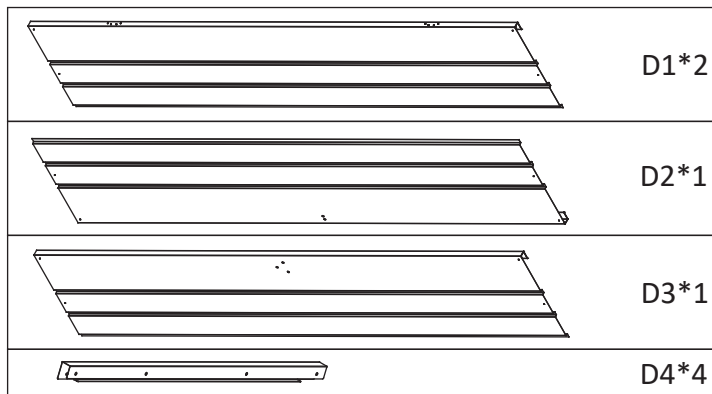
The Door Exploded View

Before installation, please place the parts in the position as shown in the figure below.

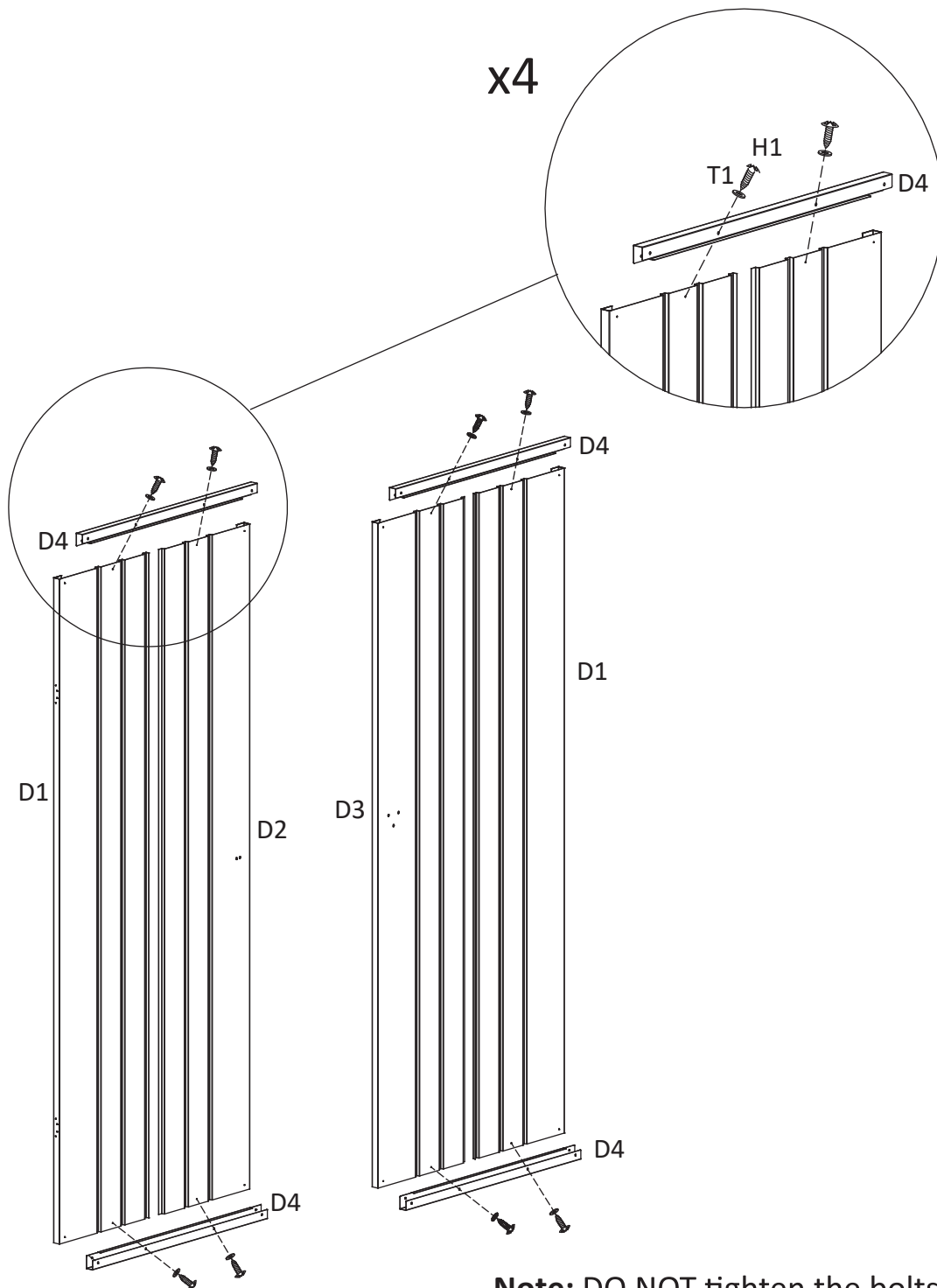
Door	
No.	Qty.
D1	2
D2	1
D3	1
D4	4
D5	4
D6	2
R1	4
R2	1
R3	1
R4	2



Step.29

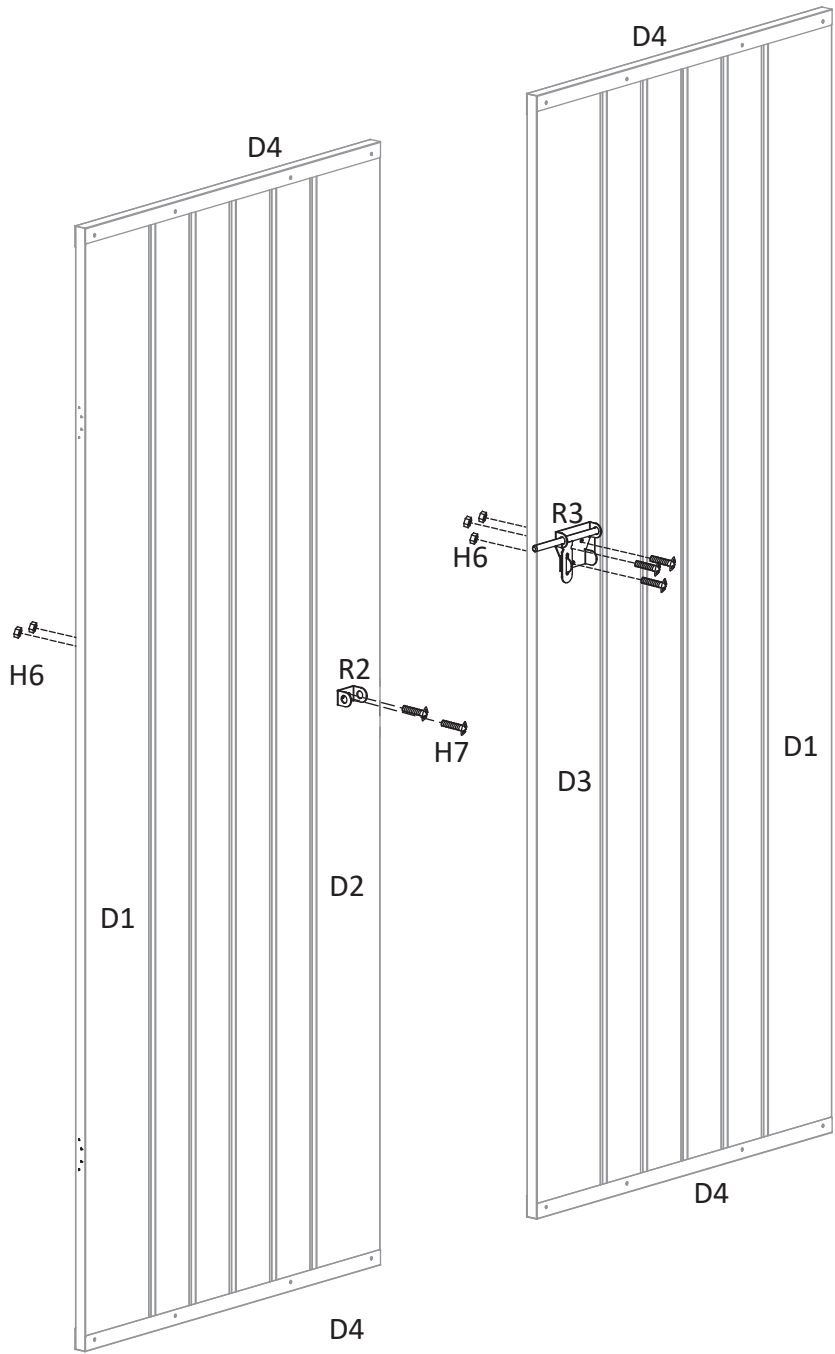
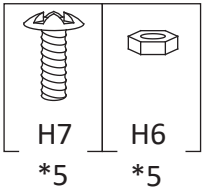
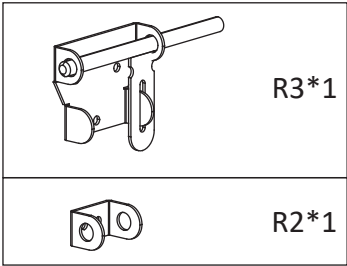


x4



Note: DO NOT tighten the bolts at this step.

Step.30



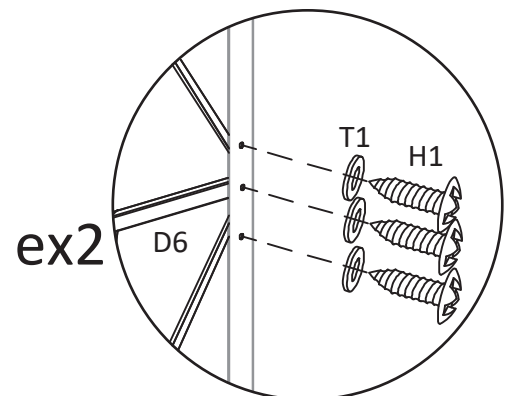
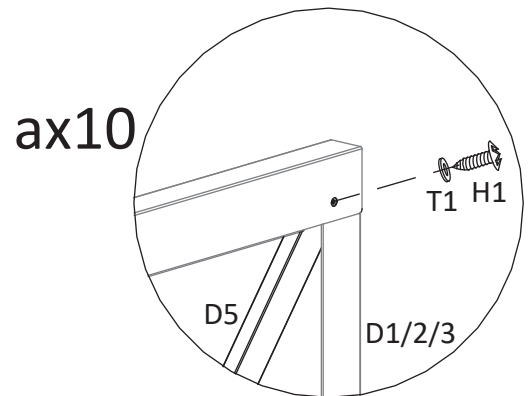
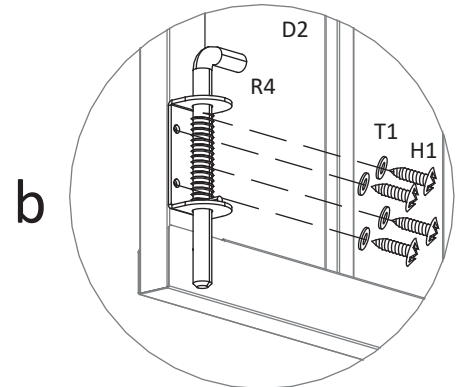
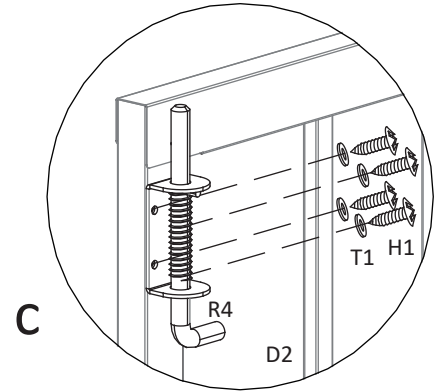
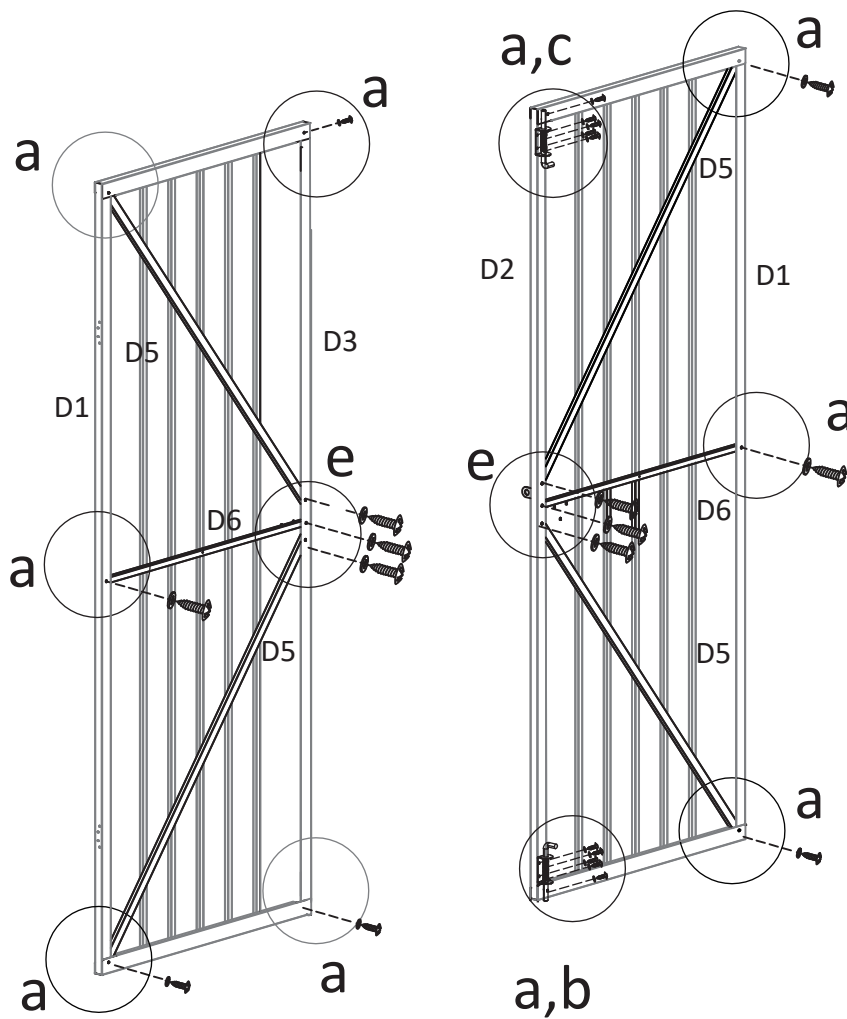
Attach R2 to D2 using two H7 and two H6.
Attach R3 to D3 using three H7 and H6.

Step.31

	D5*4
	D6*2
	R4*2

	
H1	T1
*34	*34

inside of door

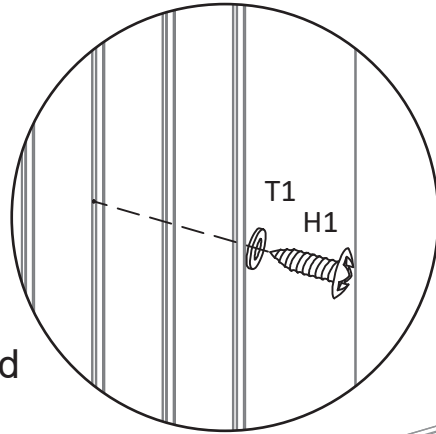
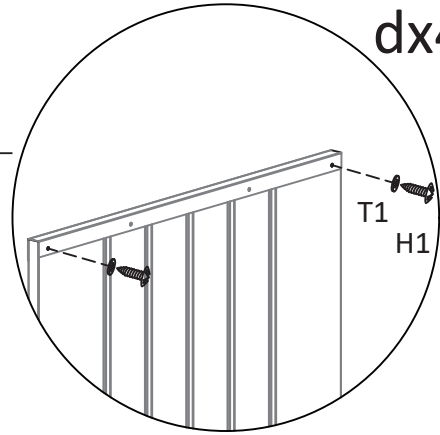


- a: Attach D4, D1 to D5 using four H1 and four T1.
attach D4 to D2/D3 using four H1 and four T1.
attach D1 to D6 using two H1 and two T1.
- b: Attach R4 to D2 using four H1 and four T1.
- c: Attach R4 to D2 using four H1 and four T1.
- e: Attach D2 to D5/D6 using three H1 and three T1,
attach D3 to D5/D6 using three H1 and three T1.

outside of door

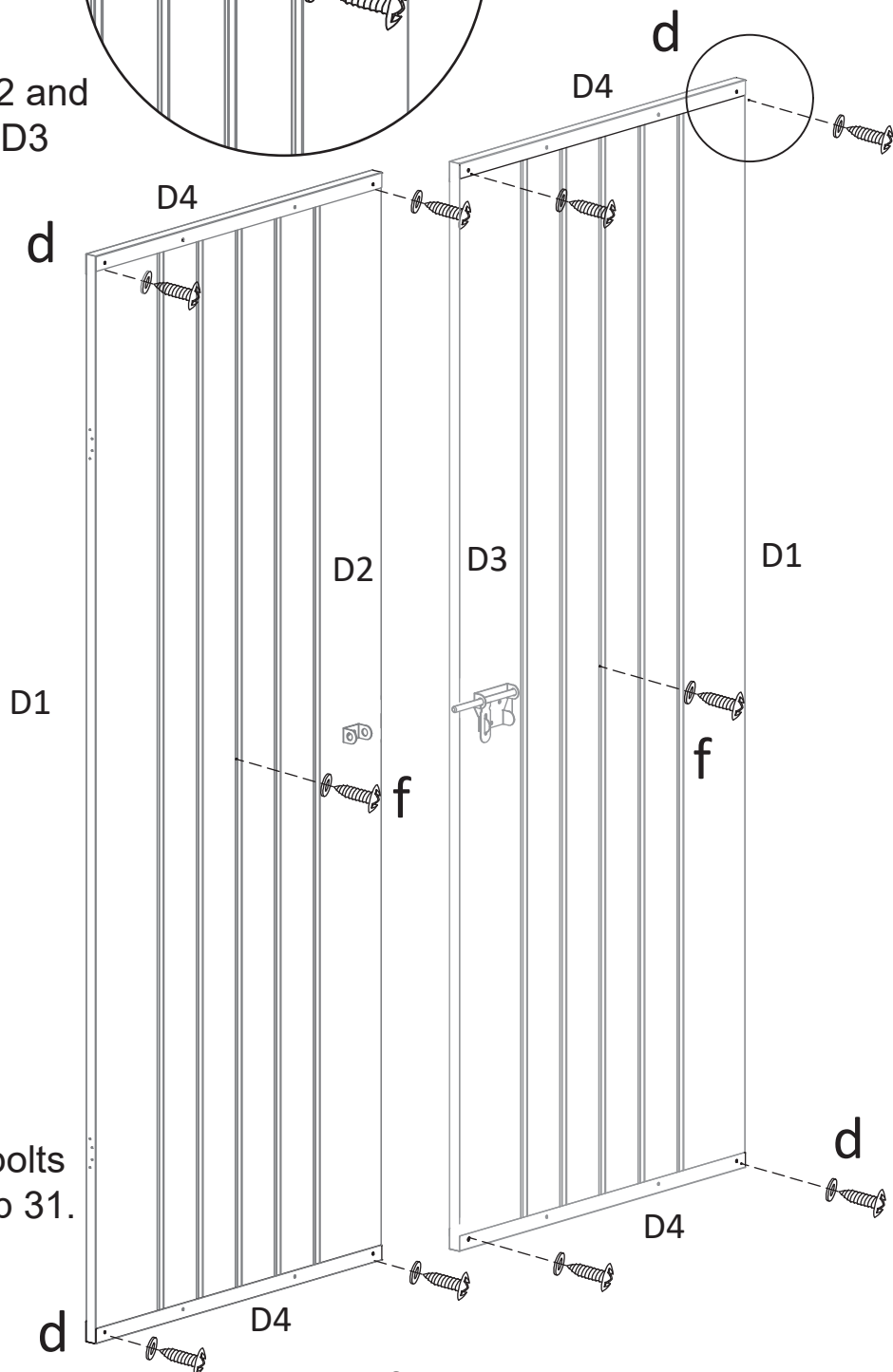
dx4

outside of door: attach D4
to D1/D2/D3 by using
eight H1 and T1.



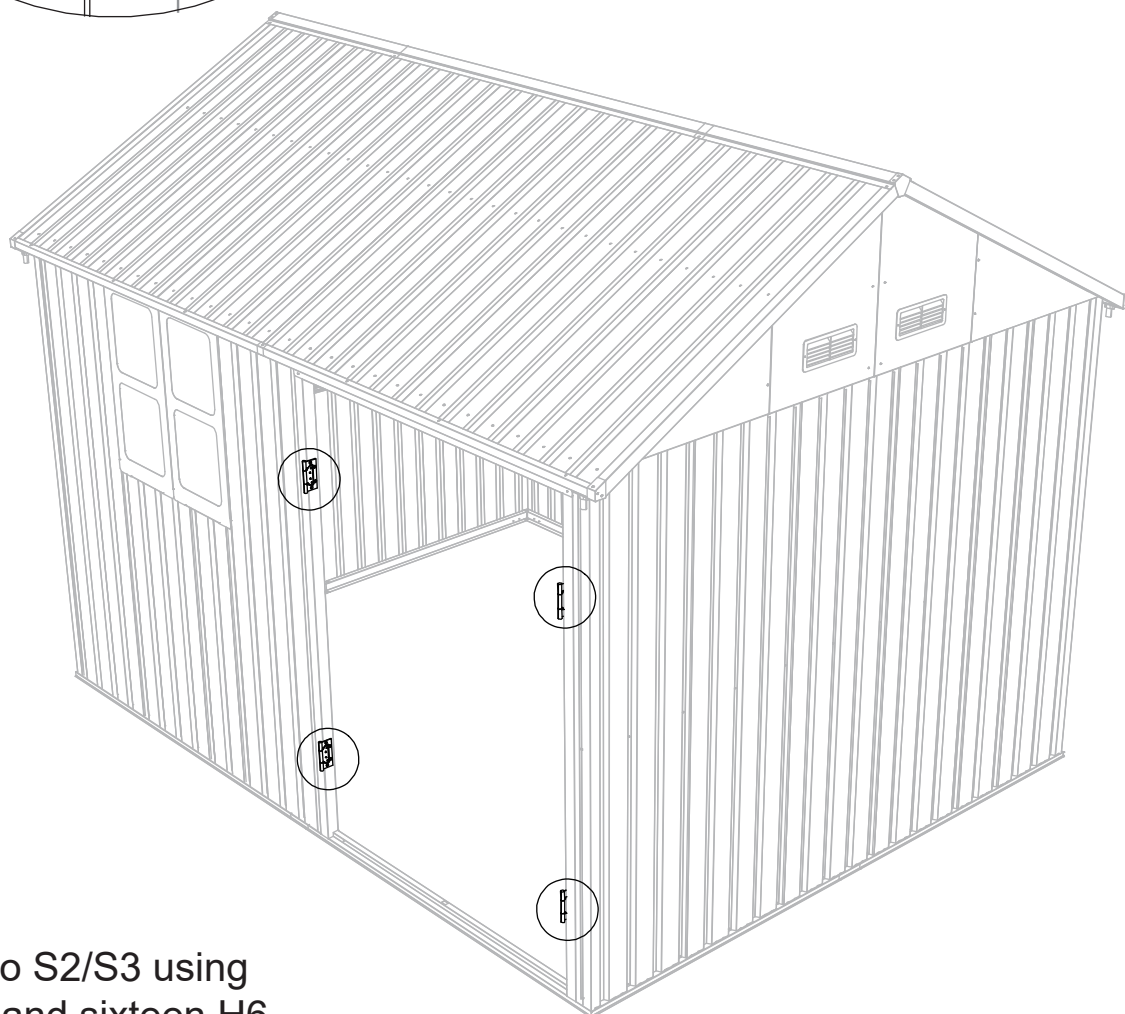
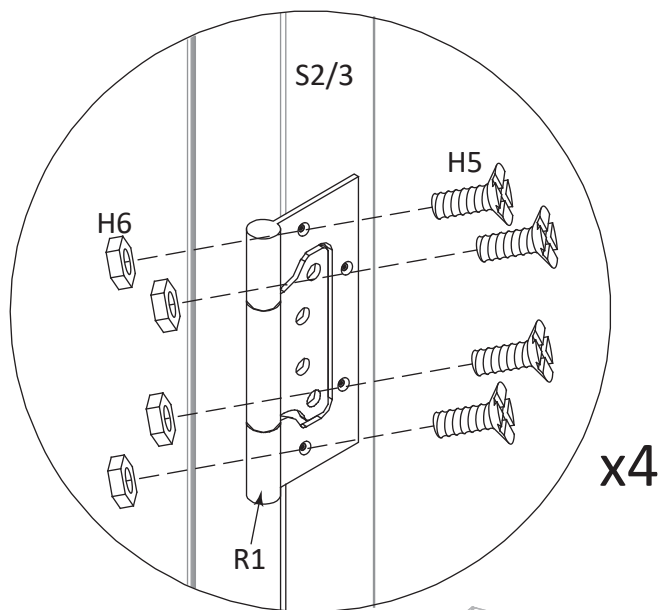
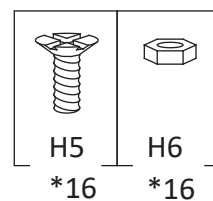
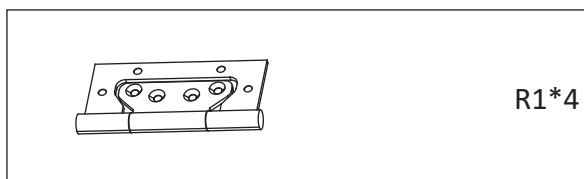
f x2

f: Attach D1,D2 and
D6. attach D1,D3
and D6.



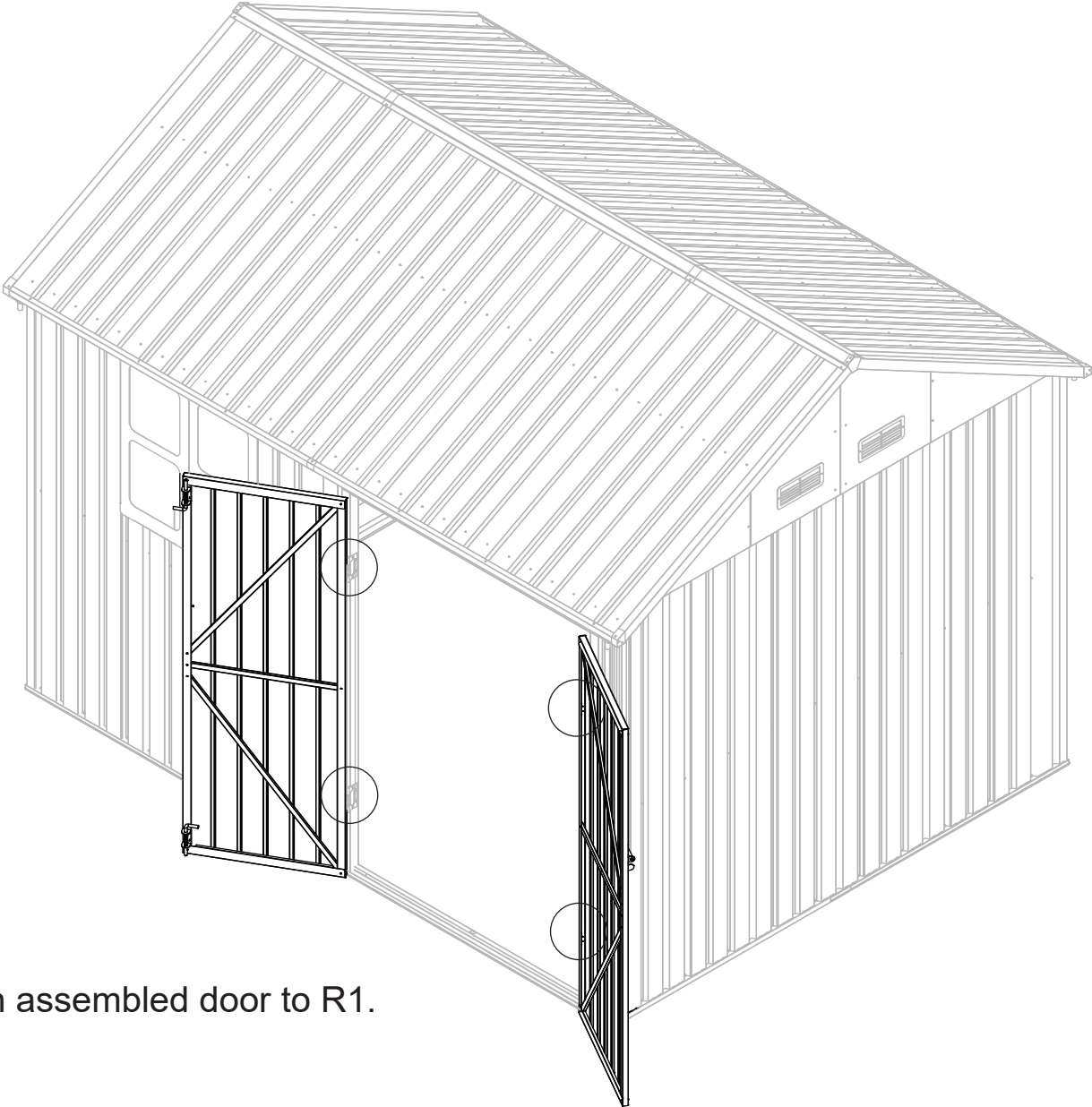
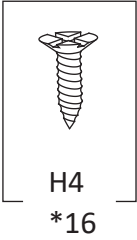
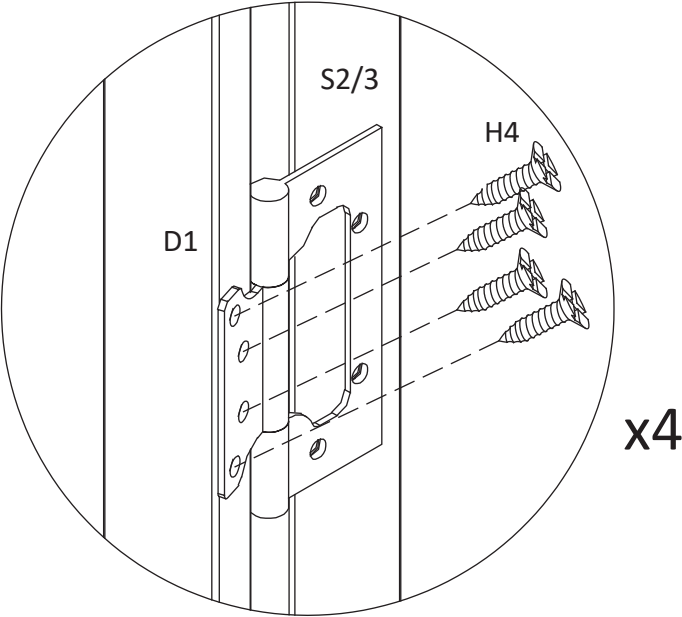
Note: Tighten the bolts
from step 29 to step 31.

Step.32



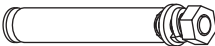
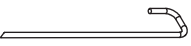
Attach R1 to S2/S3 using sixteen H5 and sixteen H6.

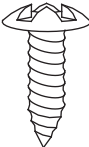
Step.33



Attach assembled door to R1.

Step.34

	J3*4
	J2*8
	J1*4

	
H1 *16	T1 *16

