

Assembly Manual

OFFICE CHAIR

2504

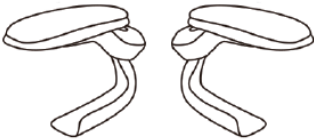
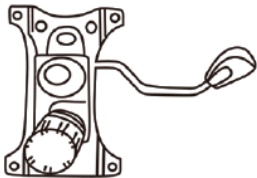
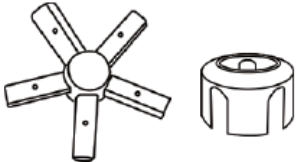


Please read this manual carefully before any operation and keep it properly for future use.

Product Overview



Accessories List

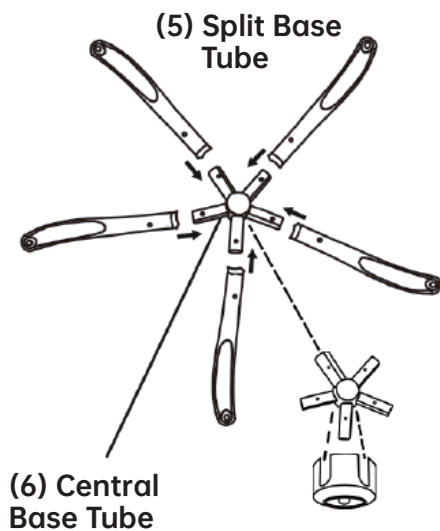
(1) Backrest 	(2) Seat Cushion 	(3) 2 Armrests 	(4) Mechanism 
(5) Split Base Tube 	(6) Central Base Tube 	(7) Gas Lift 	(8) 5 Castors 
(9) 4 Screws (M6*25mm) 	(10) 4 Screws (M6*35mm) 	(11) 4 Screws (M6*20mm) 	(12) 5 Screws (M6*20mm) 
(13) 4 Flat Gaskets 	(14) 2 Beveled De-corative Covers 	(15) 2 Flat Deco-rative Covers 	(16) Allen Driver 

Assembly Instruction

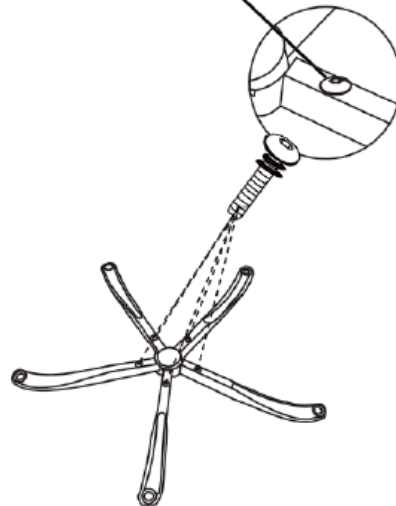
STEP 1

Assemble the Five-Star Base

Place the central base tube (6) on the floor. Align the five split base tubes (5) with the slots on the central base tube (6). Use five screws (12) and the Allen wrench (16) to tighten them securely.



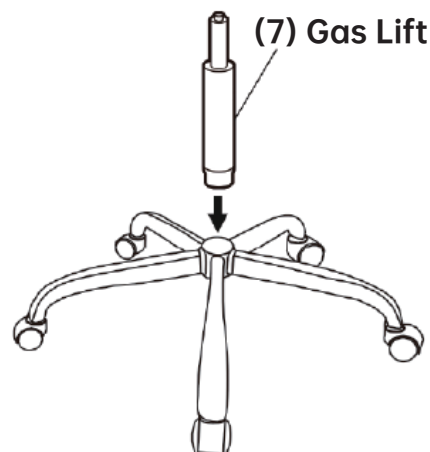
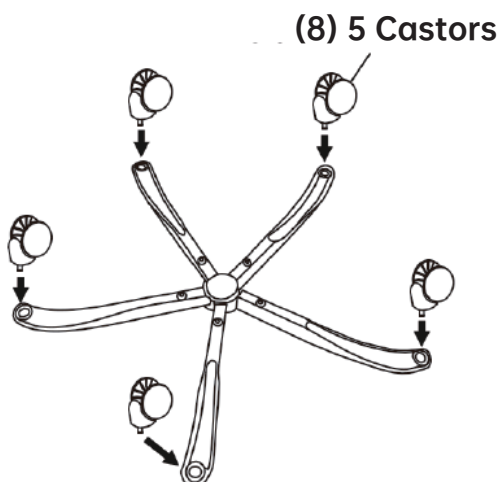
(12) 5 Screws
(M6*20mm)



STEP 2

Install Casters and Gas Lift

Insert each caster (8) into the holes at the ends of the base legs. Important: Press down firmly with your hand until each caster is fully inserted. Insert the gas lift (7) into the center hole of the base, with the thinner end facing upward.



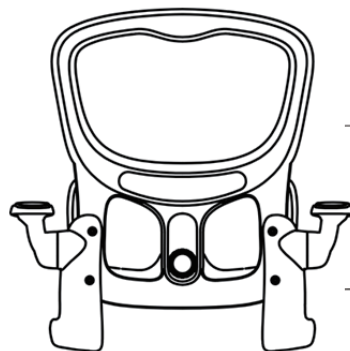
Assembly Instruction

STEP 3

Attach the Seat Cushion and Decorative Covers

Follow the diagram to attach the decorative covers to the seat cushion using the listed components.

(15) 2 Flat Decorative Covers



(1) Backrest

(3) 2 Armrests



(9) 4 Screws
(M6*25mm)

(14) 2 Beveled Decorative Covers



STEP 4

Attach the Armrests

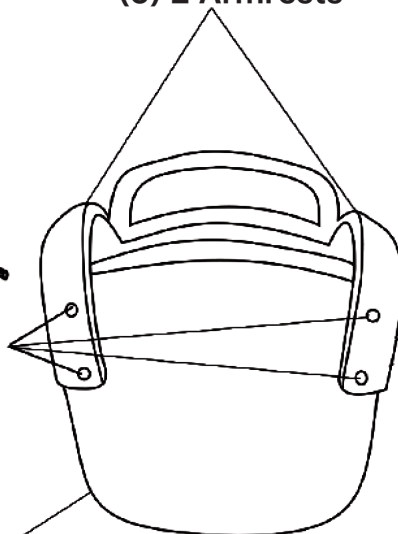
Align both armrests (3) with the designated screw holes on the seat. Secure them using screws (10) and flat washers (13).

(3) 2 Armrests

(10) 4 Screws
(M6*35mm)

(13) 4 Flat
Gaskets

(2) Seat Cushion

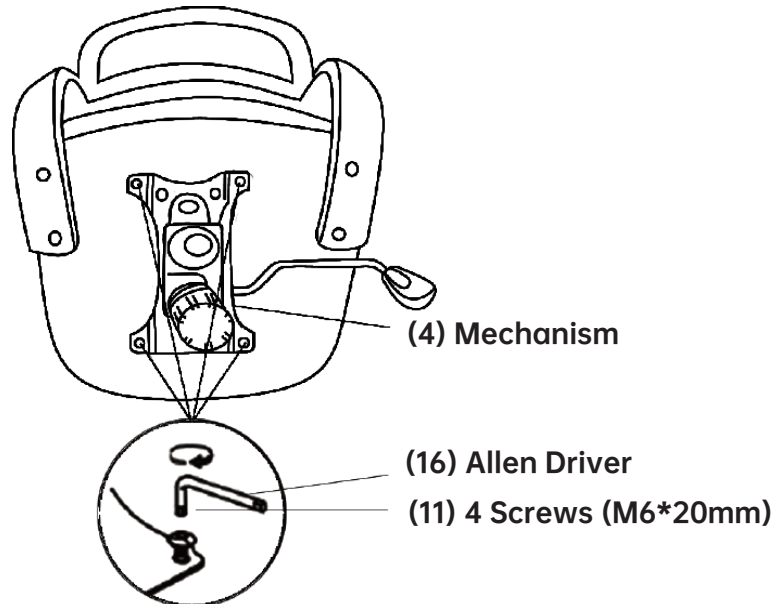


Assembly Instruction

STEP 5

Install the Lifting Mechanism

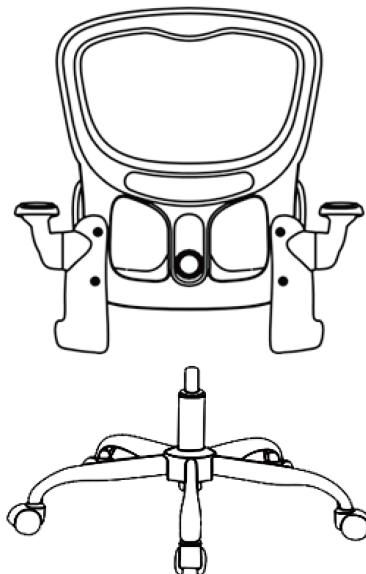
Place the lifting mechanism (4) onto the underside of the seat cushion (2). Secure it using four screws (11) and tighten them firmly with the Allen wrench (16).



STEP 6

Assemble the Chair Body

Hold the fully assembled upper part (seat cushion, backrest, armrests, and lifting mechanism). Align the hole on the bottom of the mechanism with the top of the gas lift (7). Push down vertically and firmly until the chair is securely fixed onto the gas lift.



Chair Safety Warnings

1. General Safety Warnings

- "This chair is designed for office or home use only. Do not use it for industrial, medical, or other unintended purposes."
 - "Maximum weight capacity: 330lbs. Exceeding this limit may cause structural failure and injury."
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2. Assembly Warnings

- "Follow the assembly instructions precisely. Incorrect assembly may lead to instability or collapse."
 - "Ensure all screws and bolts are fully tightened before use. Check periodically for looseness."
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3. Usage Warnings

- "Do not stand on the chair or use it as a step ladder. The chair is not designed to support dynamic loads."
 - "Avoid leaning back excessively or rocking the chair violently, as this may cause tipping."
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4. Adjustment Warnings

- "Adjust the seat height so your feet rest flat on the floor. Improper adjustment may cause posture-related injuries."
 - "Do not force any adjustable mechanisms (e.g., armrests, lumbar support) beyond their designed range."
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5. Maintenance Warnings

- "Use only mild cleaners. Harsh chemicals may damage materials or weaken structural integrity."
 - "Inspect the chair regularly for wear and tear (e.g., gas cylinder, wheels). Replace damaged parts immediately."
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