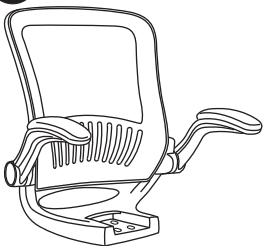
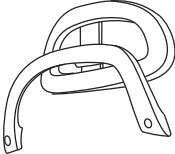
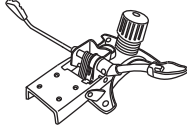


ASSEMBLE INSTRUCTION

1 X1	2 X1	3 X1	4 X1	5 X1
				
6 X1	7 X1	8 X5	10 X4  M6X18	12 X4  M8X25
		9 X1 	11 X2  M6X30	13 X2 

