

# Manual de montagem Assembly manual Manual de montaje

## Mesa de Jantar / Dinner Table / Mesa de Cenar

### Montagem

Recomenda-se a leitura prévia das instruções de montagem e profissionais especializados para montar.

### Assistência

Caso ocorra problema com algum dos componentes, sublinhe-o, identifique o problema e retorne esta relação, via fax ou meio de comunicação disponível para o representante.

Assinatura do cliente

### Assembly

Before the assembling is recommended to read carefully the assembly instruction by professional assemblers.

### Assistance

If happen problems with any component, underline the same, identify the problem and send back this relation immediately, by fax or other way.

Client signature

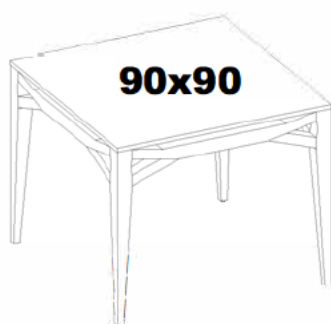
### Montaje

Se recomienda la lectura previa de las instrucciones de montaje y profesionales especializados para montarlos.

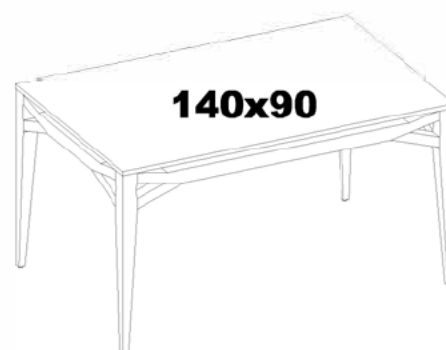
### Asistencia

Caso sucedan problemas con alguno de los componentes, subraye el componente, identifique el problema, y retorne esta copia via fax u otro medio de comunicación posible.

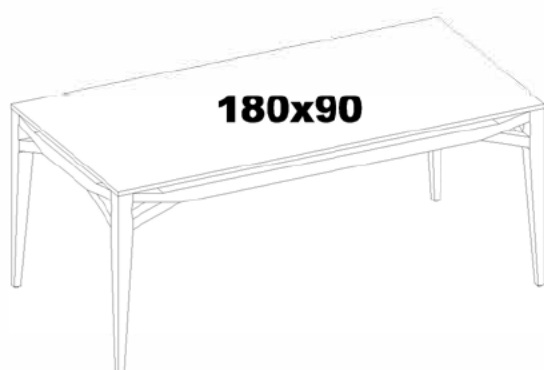
Assinatura del cliente



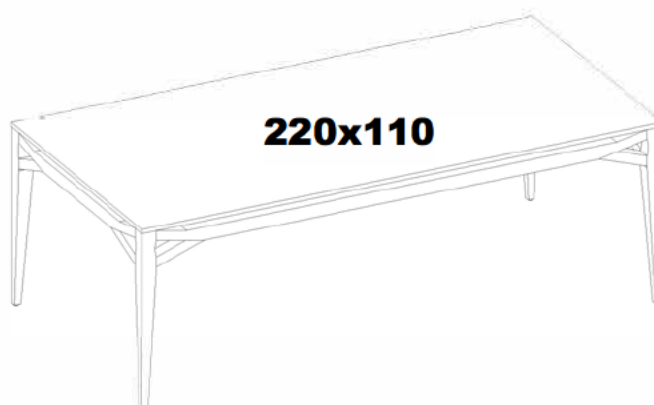
**90x90**



**140x90**

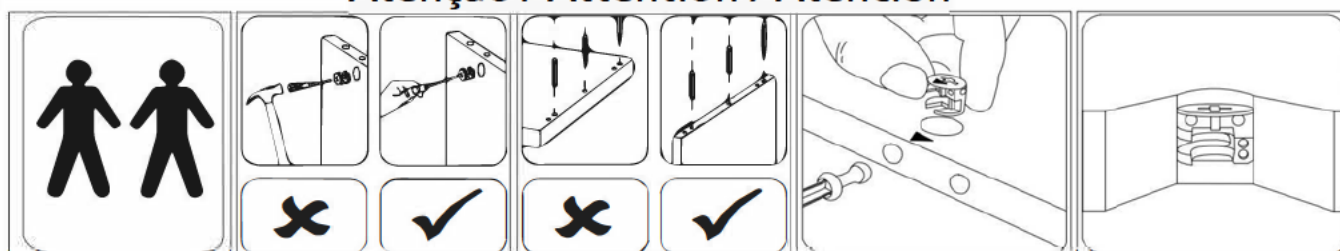


**180x90**



**220x110**

## Atenção / Attention / Atención



A Herval se reserva o direito de efetuar alterações nos produtos de suas linhas sem aviso prévio, quando entender necessário.

Herval reserves the right to effect modifications in the products, without previous advice, when understand necessary.

Herval se reserva el derecho de hacer las modificaciones que juzgue necesarias en sus productos, sin aviso previo, cuando lo crea necesario.

**RELAÇÃO DE COMPONENTES / PARTS LIST / LISTA DE COMPONENTES**
**VOLUME 1**

| SEQ._EMB. | LETRA | LACA | AUTO_BRILHO | COURO_RECONST. | LÁMINADO | PEÇA | PART | PIEZA | MED/MEASURE/MED | QTDE |
|-----------|-------|------|-------------|----------------|----------|------|------|-------|-----------------|------|
| 01        | A     | -    | -           | -              | 120737E  | PE   | LEG  | PATA  | 727.0x80.0x60.0 | 2    |
| 02        | A     | -    | -           | -              | 120737E  | PE   | LEG  | PATA  | 727.0x60.0x60.0 | 2    |

**90x90**
**VOLUME 2**

| SEQ._EMB. | LETRA | LACA | AUTO_BRILHO | COURO_RECONST. | LÁMINADO | PEÇA           | PART            | PIEZA         | MED/MEASURE/MED | QTDE |
|-----------|-------|------|-------------|----------------|----------|----------------|-----------------|---------------|-----------------|------|
| 01        | D     | -    | -           | -              | 120744E  | UNIAO          | UNION           | UNIÓN         | 790.0x80.0x30.0 | 2    |
| 02        | C     | -    | -           | -              | 120746E  | TRAV. MENOR    | SMALL BYSTREET  | TRAVESA MENOR | 780.0x80.0x55.0 | 2    |
| 03        | B     | -    | -           | -              | 120752E  | TRAV. C/ BUCHA | HIGHER BYSTREET | TRAVESA MAYOR | 780.0x80.0x55.0 | 2    |
| 04        | E     | -    | -           | -              | 120735E  | CANTONEIRA     | CORNER          | CANTONEIRA    | 213.7x55.0x40.0 | 8    |
| AO LADO   | -     | -    | -           | -              | K073008  | KIT ACESSÓRIOS | ACESSORY KIT    | KIT ACESORIOS | xx              | 1    |

**140x90**
**VOLUME 2**

| SEQ._EMB. | LETRA | LACA | AUTO_BRILHO | COURO_RECONST. | LÁMINADO | PEÇA           | PART            | PIEZA         | MED/MEASURE/MED  | QTDE |
|-----------|-------|------|-------------|----------------|----------|----------------|-----------------|---------------|------------------|------|
| 01        | B1    | -    | -           | -              | 120750E  | TRAV. MAIOR    | HIGHER BYSTREET | TRAVESA MAYOR | 1280.0x80.0x55.0 | 2    |
| 02        | C     | -    | -           | -              | 120746E  | TRAV. MENOR    | SMALL BYSTREET  | TRAVESA MENOR | 780.0x80.0x55.0  | 2    |
| 02        | D     | -    | -           | -              | 120744E  | UNIAO          | UNION           | UNIÓN         | 790.0x80.0x30.0  | 1    |
| 03        | D     | -    | -           | -              | 120744E  | UNIAO          | UNION           | UNIÓN         | 790.0x80.0x30.0  | 1    |
| 03        | E     | -    | -           | -              | 120735E  | CANTONEIRA     | CORNER          | CANTONEIRA    | 213.7x55.0x40.0  | 8    |
| 04        | D     | -    | -           | -              | 120744E  | UNIAO          | UNION           | UNIÓN         | 790.0x80.0x30.0  | 1    |
| AO LADO   | -     | -    | -           | -              | K073006  | KIT ACESSÓRIOS | ACESSORY KIT    | KIT ACESORIOS | xx               | 1    |

**180x90**
**VOLUME 2**

| SEQ._EMB. | LETRA | LACA | AUTO_BRILHO | COURO_RECONST. | LÁMINADO | PEÇA           | PART            | PIEZA         | MED/MEASURE/MED  | QTDE |
|-----------|-------|------|-------------|----------------|----------|----------------|-----------------|---------------|------------------|------|
| 01        | B2    | -    | -           | -              | 120745E  | TRAV. MAIOR    | HIGHER BYSTREET | TRAVESA MAYOR | 1680.0x80.0x55.0 | 2    |
| 02        | C     | -    | -           | -              | 120746E  | TRAV. MENOR    | SMALL BYSTREET  | TRAVESA MENOR | 780.0x80.0x55.0  | 2    |
| 02        | D     | -    | -           | -              | 120744E  | UNIAO          | UNION           | UNIÓN         | 790.0x80.0x30.0  | 1    |
| 03        | D     | -    | -           | -              | 120744E  | UNIAO          | UNION           | UNIÓN         | 790.0x80.0x30.0  | 1    |
| 03        | E     | -    | -           | -              | 120735E  | CANTONEIRA     | CORNER          | CANTONEIRA    | 213.7x55.0x40.0  | 8    |
| 04        | D     | -    | -           | -              | 120744E  | UNIAO          | UNION           | UNIÓN         | 790.0x80.0x30.0  | 1    |
| AO LADO   | -     | -    | -           | -              | K073006  | KIT ACESSÓRIOS | ACESSORY KIT    | KIT ACESORIOS | xx               | 1    |

**220x110**
**VOLUME 2**

| SEQ._EMB. | LETRA | LACA | AUTO_BRILHO | COURO_RECONST. | LÁMINADO | PEÇA           | PART            | PIEZA         | MED/MEASURE/MED  | QTDE |
|-----------|-------|------|-------------|----------------|----------|----------------|-----------------|---------------|------------------|------|
| 01        | B3    | -    | -           | -              | 120739E  | TRAV. MAIOR    | HIGHER BYSTREET | TRAVESA MAYOR | 2080.0x80.0x55.0 | 2    |
| 02        | C1    | -    | -           | -              | 120738E  | TRAV. MENOR    | SMALL BYSTREET  | TRAVESA MENOR | 980.0x80.0x55.0  | 2    |
| 02        | D1    | -    | -           | -              | 120736E  | UNIAO          | UNION           | UNIÓN         | 990.0x80.0x30.0  | 1    |
| 03        | D1    | -    | -           | -              | 120736E  | UNIAO          | UNION           | UNIÓN         | 990.0x80.0x30.0  | 1    |
| 03        | E     | -    | -           | -              | 120735E  | CANTONEIRA     | CORNER          | CANTONEIRA    | 213.7x55.0x40.0  | 8    |
| 04        | D1    | -    | -           | -              | 120736E  | UNIAO          | UNION           | UNIÓN         | 990.0x80.0x30.0  | 1    |
| AO LADO   | -     | -    | -           | -              | K073006  | KIT ACESSÓRIOS | ACESSORY KIT    | KIT ACESORIOS | xx               | 1    |

**90x90**
**VOLUME 3**

| SEQ._EMB. | LETRA | LACA | AUTO_BRILHO | COURO_RECONST. | LÁMINADO | PEÇA  | PART | PIEZA | MED/MEASURE/MED  | QTDE |
|-----------|-------|------|-------------|----------------|----------|-------|------|-------|------------------|------|
| 01        | F     | -    | -           | -              | 120762E  | TAMPO | TOP  | SOBRE | 902.0x902.0x18.0 | 1    |

**140x90**
**VOLUME 3**

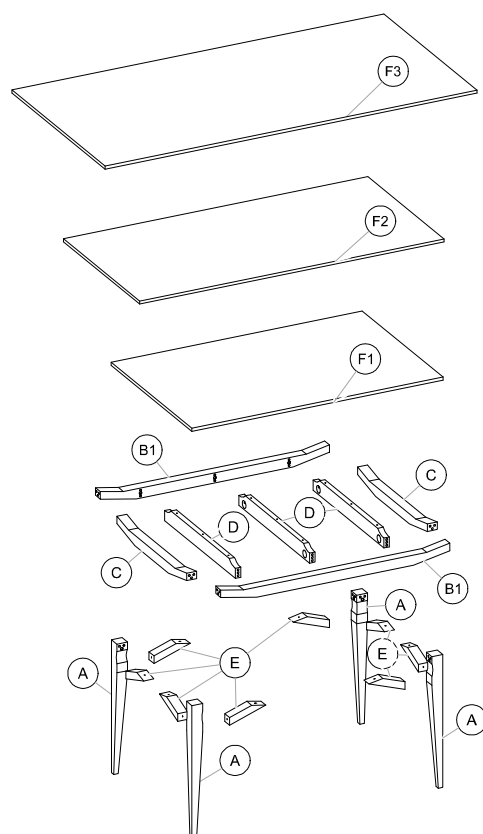
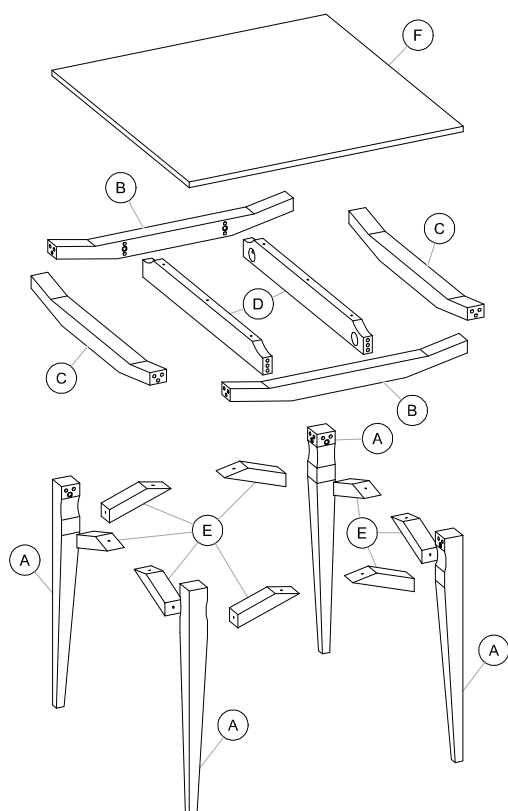
| SEQ._EMB. | LETRA | LACA | AUTO_BRILHO | COURO_RECONST. | LÁMINADO | PEÇA  | PART | PIEZA | MED/MEASURE/MED   | QTDE |
|-----------|-------|------|-------------|----------------|----------|-------|------|-------|-------------------|------|
| 01        | F1    | -    | -           | -              | 120749E  | TAMPO | TOP  | SOBRE | 1402.0x902.0x18.0 | 1    |

**180x90**
**VOLUME 3**

| SEQ._EMB. | LETRA | LACA | AUTO_BRILHO | COURO_RECONST. | LÁMINADO | PEÇA  | PART | PIEZA | MED/MEASURE/MED   | QTDE |
|-----------|-------|------|-------------|----------------|----------|-------|------|-------|-------------------|------|
| 01        | F2    | -    | -           | -              | 120743E  | TAMPO | TOP  | SOBRE | 1802.0x902.0x18.0 | 1    |

**220x110**
**VOLUME 3**

| SEQ._EMB. | LETRA | LACA | AUTO_BRILHO | COURO_RECONST. | LÁMINADO | PEÇA  | PART | PIEZA | MED/MEASURE/MED    | QTDE |
|-----------|-------|------|-------------|----------------|----------|-------|------|-------|--------------------|------|
| 01        | F3    | -    | -           | -              | 120734E  | TAMPO | TOP  | SOBRE | 2202.0x1102.0x18.0 | 1    |

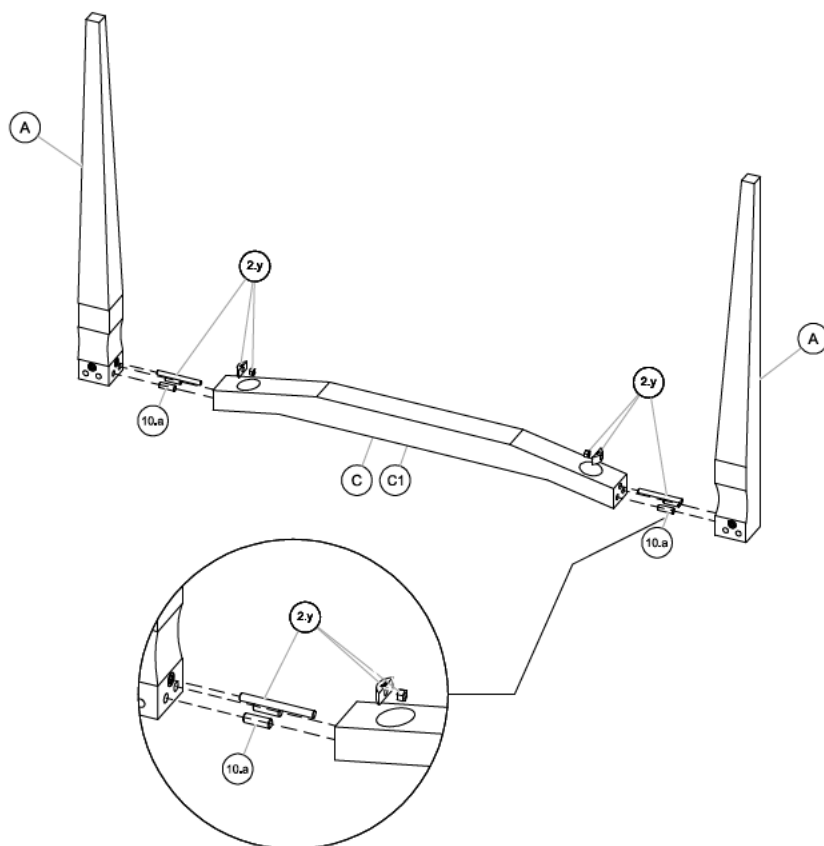


**RELAÇÃO DE COMPONENTES / PARTS LIST / LISTA DE COMPONENTES**
**KIT 90x90**

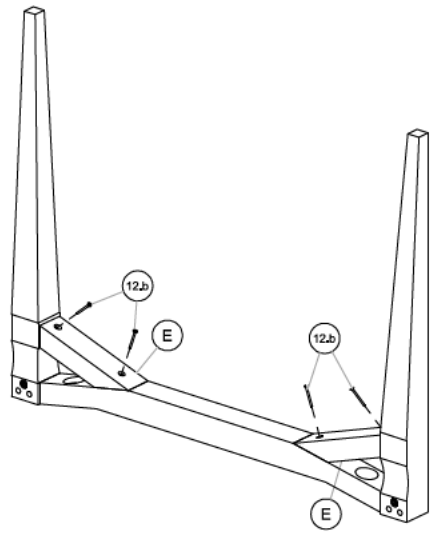
| REF.  | QTDE | PEÇA                           | PART                    | PIEZA                      | IMAGE                                                                               |
|-------|------|--------------------------------|-------------------------|----------------------------|-------------------------------------------------------------------------------------|
| 1.s   | 1    | CHAVE DE BOCA RETA 13 ABERT.   | KEY                     | CLAVE                      |  |
| 10.a  | 26   | CAVILHA MADEIRA 10X30          | 10X30 WODEN PLUG        | TARUGO 10X30               |  |
| 10.ac | 1    | SAQUINHO COLA BRANCA 20G       | GLUE                    | PEGAMENTO                  |  |
| 12.b  | 17   | PARAF.4 X 40 CAB.CHATA PHILIPS | TORNILLO 4 X 40MM       | SCREW 4 X 40MM             |  |
| 2.y   | 12   | FIXACAO DE LASTRO NR2          | BALLAST. FIXING SET N°2 | CONJ. MONT. DEL LASTRO N°2 |  |
| 20.c  | 6    | PARAFUSO 5 X 60 CAB.FLANGEADO  | SCREW 5 X 60MM          | TORNILLO 5 X 60MM          |  |
| 3.aa  | 4    | CANTONEIRA 18X18 ZA(7746)      | 18x18 CORNER            | CANTONERA 18x18            |  |
| 9.b   | 8    | PARAF.4 X 14 CAB.CHATA PHILIPS | TORNILLO 4 X 14MM       | SCREW 4 X 14MM             |  |

**RELAÇÃO DE COMPONENTES / PARTS LIST / LISTA DE COMPONENTES**
**KIT 140-180x90-220x110**

| REF.  | QTDE | PEÇA                           | PART                    | PIEZA                      | IMAGE                                                                                 |
|-------|------|--------------------------------|-------------------------|----------------------------|---------------------------------------------------------------------------------------|
| 1.s   | 1    | CHAVE DE BOCA RETA 13 ABERT.   | KEY                     | CLAVE                      |    |
| 10.a  | 30   | CAVILHA MADEIRA 10X30          | 10X30 WODEN PLUG        | TARUGO 10X30               |    |
| 10.ac | 1    | SAQUINHO COLA BRANCA 20G       | GLUE                    | PEGAMENTO                  |    |
| 12.b  | 17   | PARAF.4 X 40 CAB.CHATA PHILIPS | TORNILLO 4 X 40MM       | SCREW 4 X 40MM             |   |
| 2.y   | 14   | FIXACAO DE LASTRO NR2          | BALLAST. FIXING SET N°2 | CONJ. MONT. DEL LASTRO N°2 |  |
| 20.c  | 9    | PARAFUSO 5 X 60 CAB.FLANGEADO  | SCREW 5 X 60MM          | TORNILLO 5 X 60MM          |  |
| 3.aa  | 4    | CANTONEIRA 18X18 ZA(7746)      | 18x18 CORNER            | CANTONERA 18x18            |  |
| 9.b   | 8    | PARAF.4 X 14 CAB.CHATA PHILIPS | TORNILLO 4 X 14MM       | SCREW 4 X 14MM             |  |

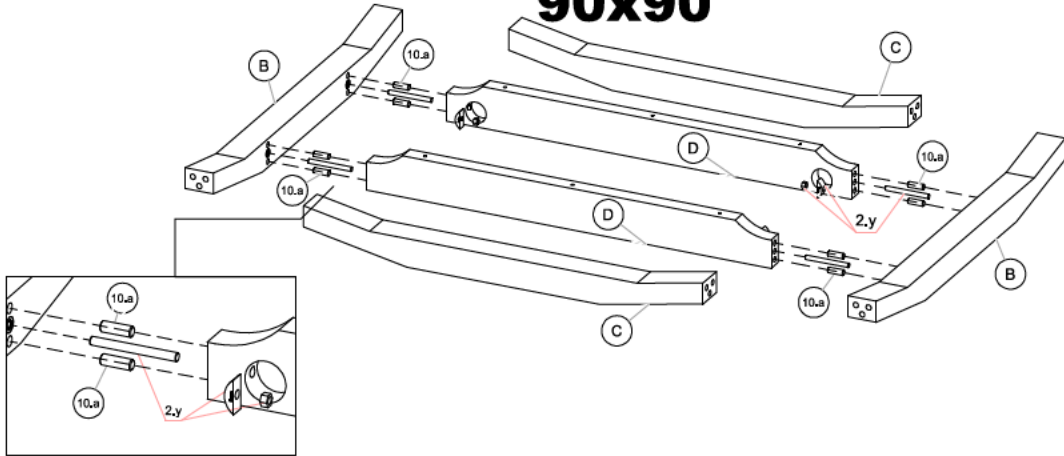
**Passo  
Step  
Paso**
**1**


Passo  
Step **2**  
Paso



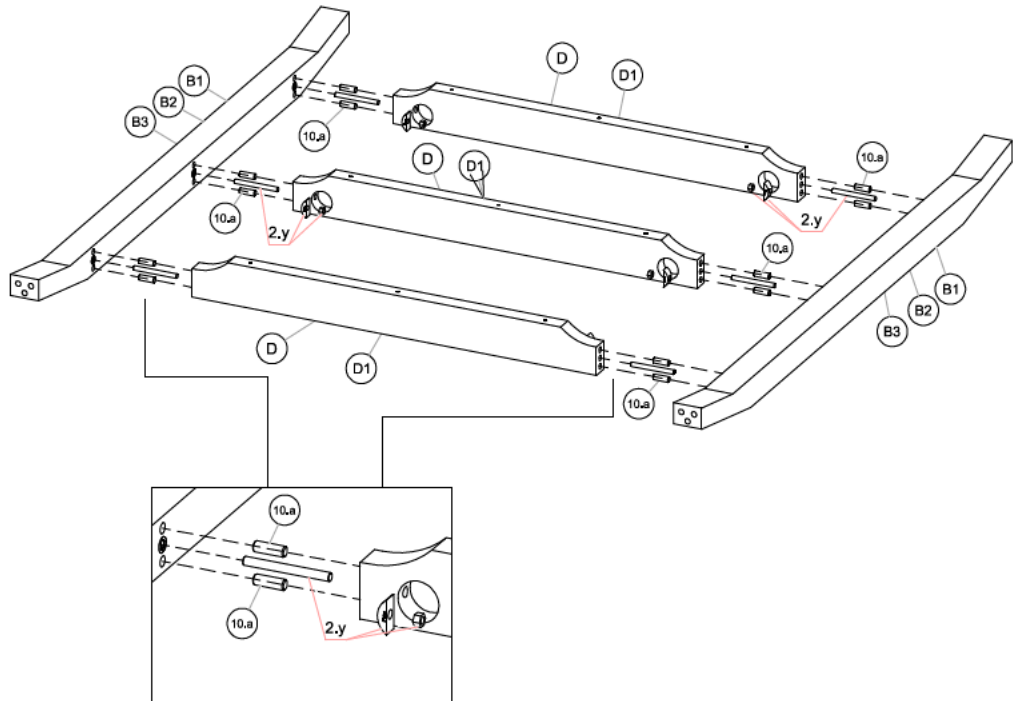
Passo  
Step **3**  
Paso

**90x90**



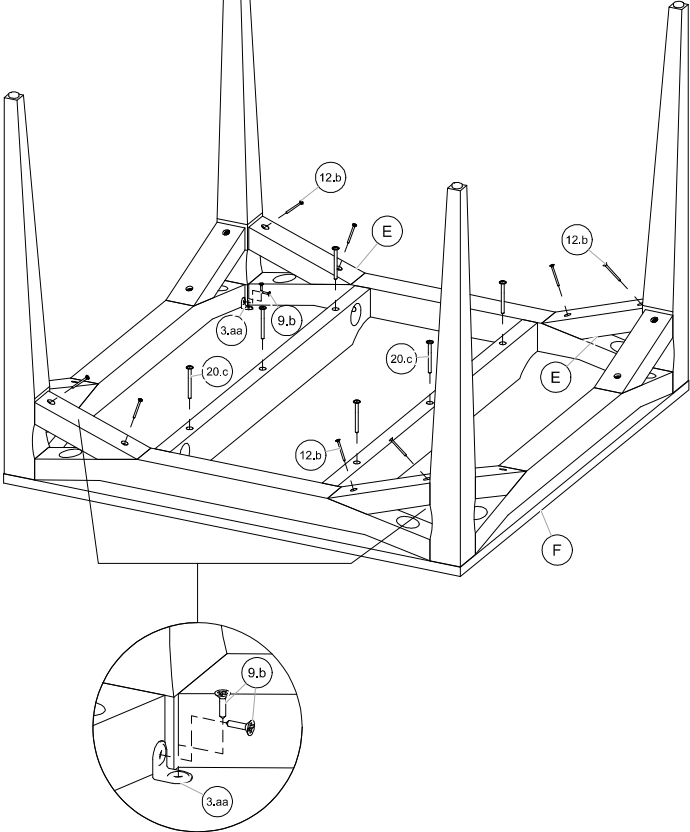
Passo  
Step **3**  
Paso

**140-180x90 - 220x110**



Passo  
Step **4**  
Paso

**90x90**



Passo  
Step **4**  
Paso

**140-180x90 - 220x110**

