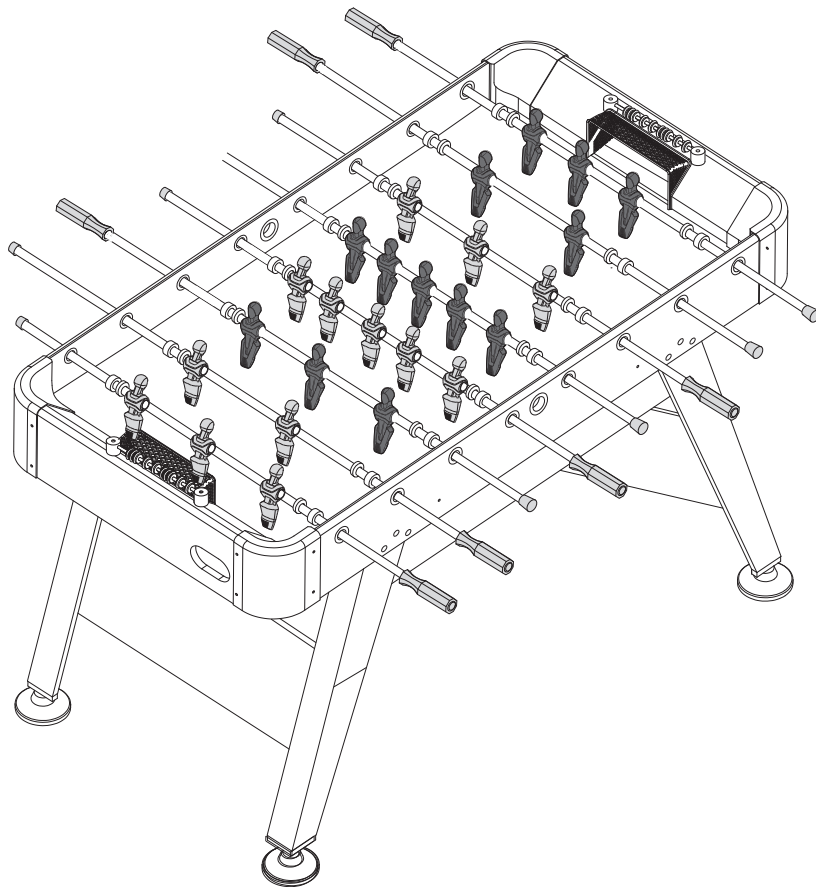


INSTRUCTION MANUAL

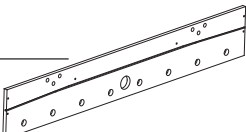
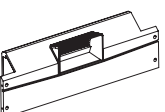
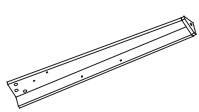

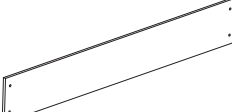
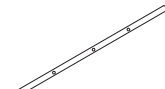


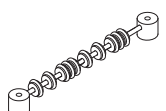






Missing parts, damages, and any other problems, please contact us via email.




raycheesport@gmail.com

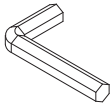
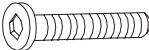

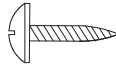

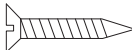

PARTS IDENTIFIER

PART NUMBER		1	FOR FIG. 1	FIG NUMBER	
PART				QUANTITY	
PART NAME		Side Apron		x2	
2	FOR FIG. 1, 3		x2	3	FOR FIG. 2
End Apron		Playfield		x1	
4	FOR FIG. 5		x2	5	FOR FIG. 5
Left Leg		Right Leg		x2	
6	FOR FIG. 4		x2	7	FOR FIG. 7
Support Brace		End Leg Panel		x2	
8	FOR FIG. 6		x2	9	FOR FIG. 10
Side Leg Panel		2-Hole Rod		x2	
10	FOR FIG. 10		x4	11	FOR FIG. 10
3-Hole Rod		5-Hole Rod		x2	
12	FOR FIG. 10		x16	13	FOR FIG. 10
Rod Washer		Foam Bumper		x16	
14	FOR FIG. 12		x8	15	FOR FIG. 12
Handle		Rod End Cap		x8	
16	FOR FIG. 9		x2	17	FOR FIG. 11
Scorer		Player A- White		x13	
18	FOR FIG. 11		x13	19	FOR FIG. 11
Player B- White		Player C-White		x13	
20	FOR FIG. 11		x13	21	FOR FIG. 11
Player A-Black		Player B-Black		x13	
22	FOR FIG. 11		x13	23	FOR FIG. 6
Player C- Black		Leg Leveler		x4	
24	FOR FIG. 8		x2	25	FOR FIG. 8
Left Apron Corner		Right Apron Corner		x2	





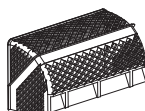
ACCESSORIES

22		x2
Soccer Ball		

HARDWARE

A1		x1	A2	FOR FIG. 5		x12	A3	FOR FIG. 5		x12	A4	FOR FIG. 4		x4
Allen Key			1/4"x1-1/8" Bolt			1/4" Washer			4x35mm Round Head Screw					
A5	FOR FIG. 8		x16	A6	FOR FIG. 1, 3, 9		x12	A7	FOR FIG. 6, 7		x16			
4x12mm Screw			4x35mm Flat Head Screw			4x15mm Screw								

PRE-INSTALLED PARTS

P1	FOR FIG. 1		x16	P2	FOR FIG. 1		x2	P3	FOR FIG. 5		x16	P4	FOR FIG. 1, 3		x2
Plastic Rod Bushing				Plastic Ball Entry Rim				T - Nut				Ball Return Cover			
P5	FOR FIG. 1, 3		x2												
Goal Box															

BEFORE ASSEMBLY

1. Find a clean, level place to begin the assembly of your product.
2. Verify that you have all listed parts as shown on the parts list pages. If any parts are missing, call our customer service.

ASSEMBLY

FIG. 1

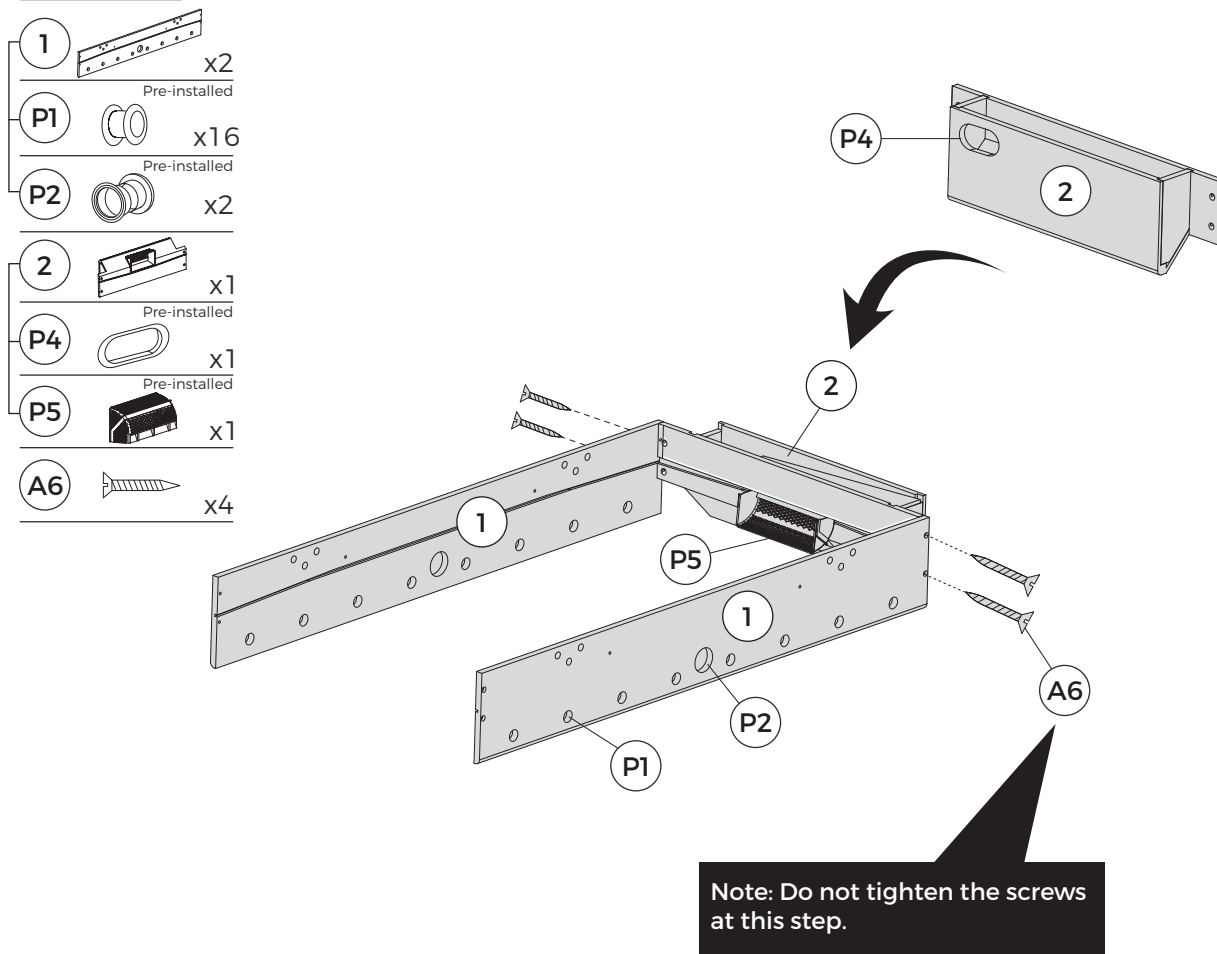
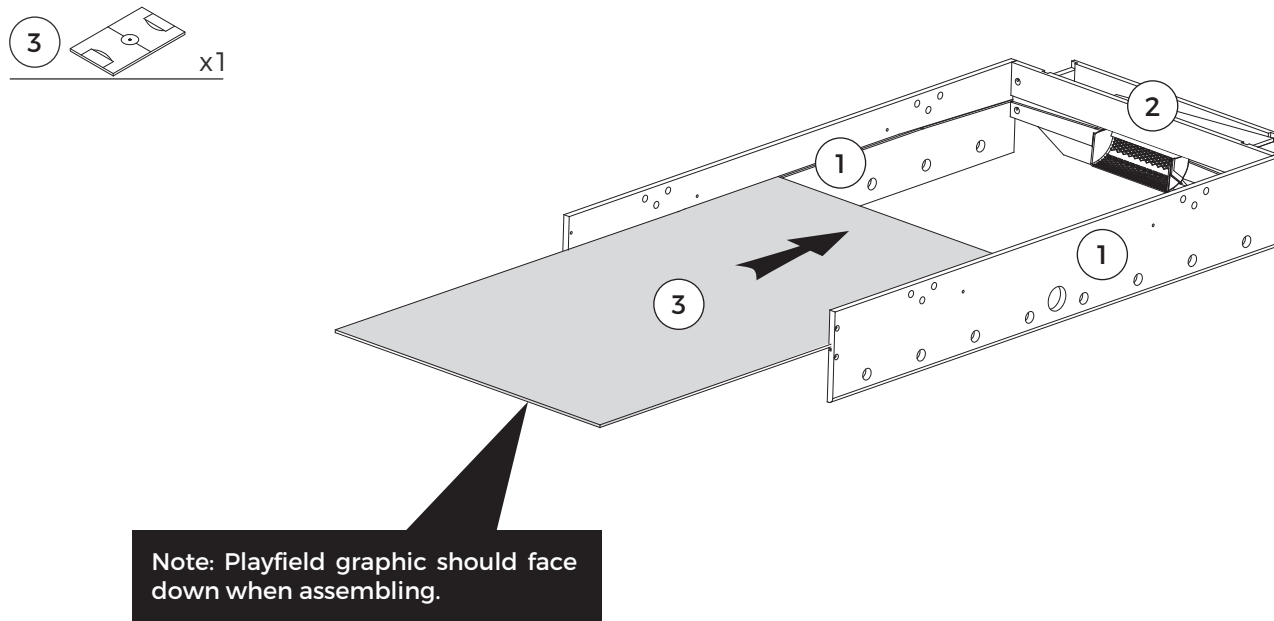






FIG. 2



ASSEMBLY

FIG. 3

- | | | |
|----|---|----|
| 2 |  | x1 |
| P4 |  | x1 |
| P5 |  | x1 |
| A6 |  | x4 |

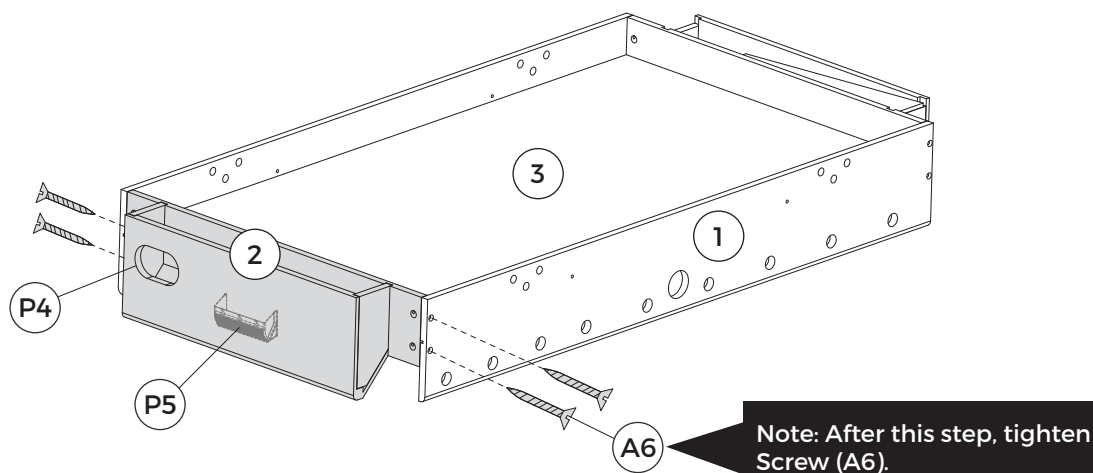




FIG. 4

- | | | |
|----|---|----|
| 6 |  | x2 |
| A4 |  | x4 |

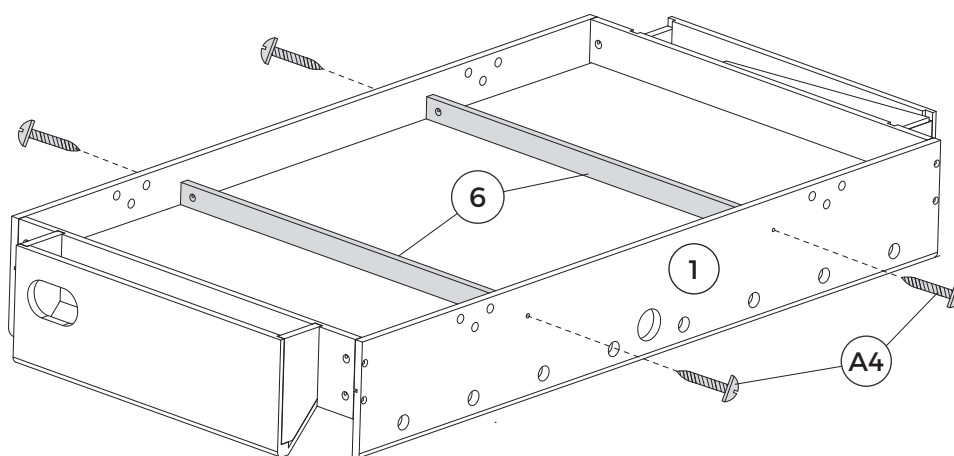






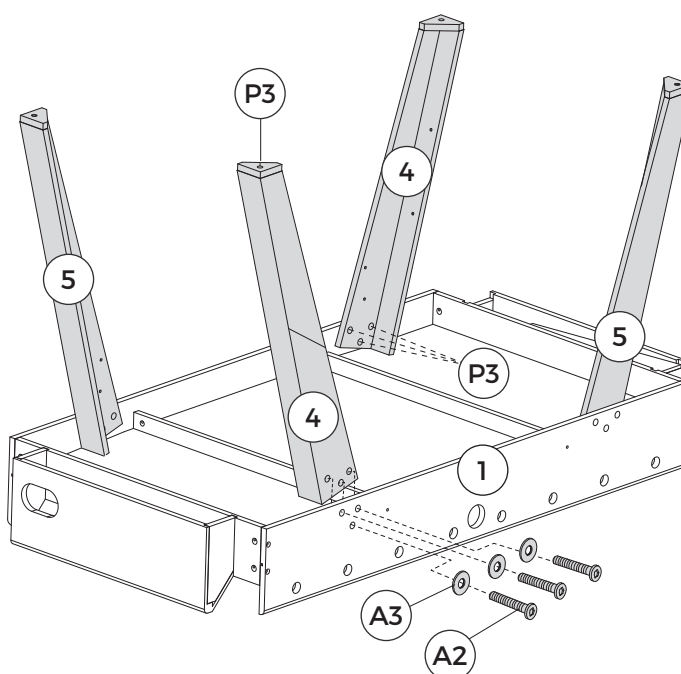


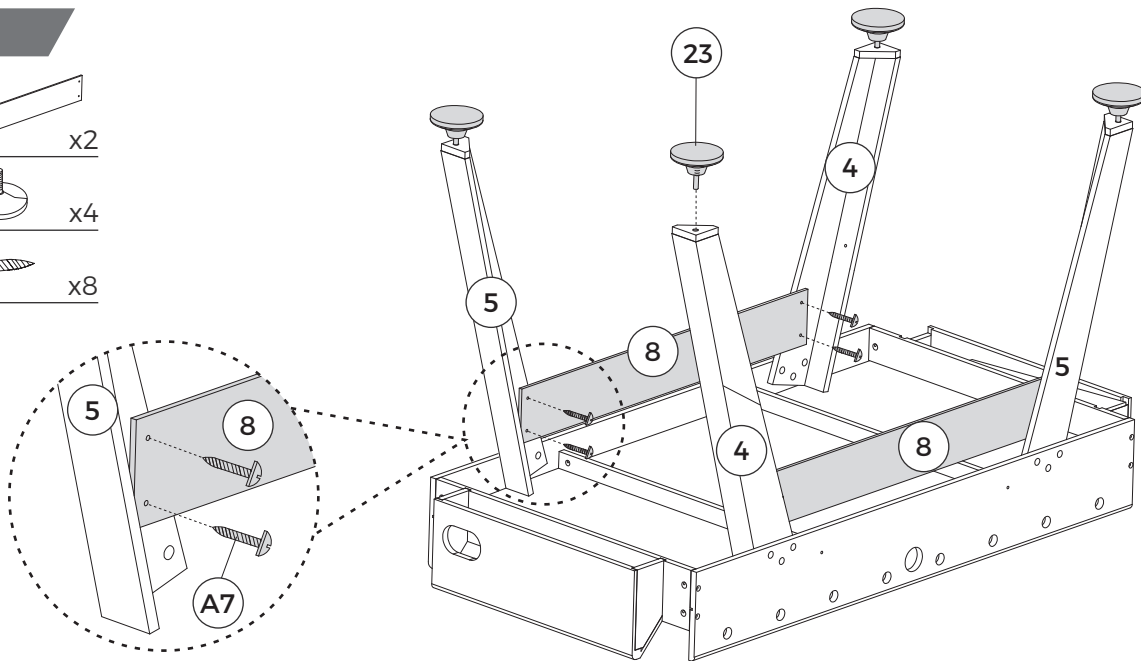
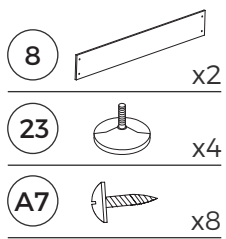
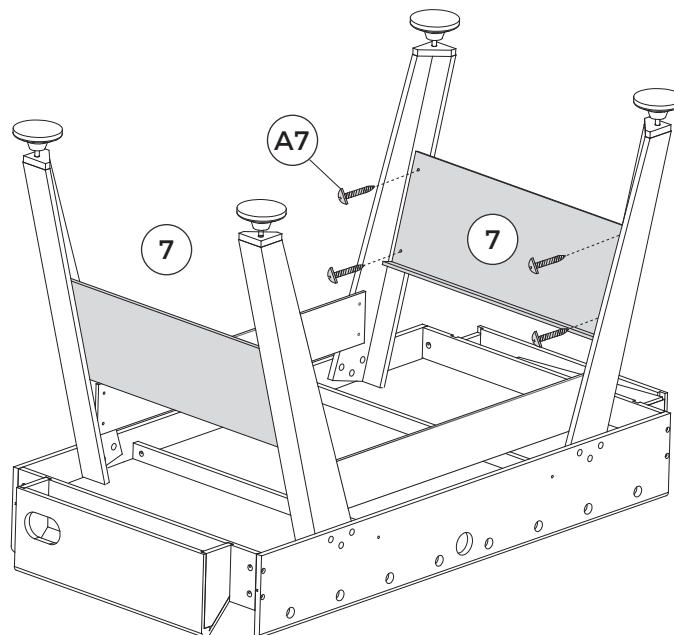
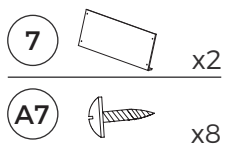
FIG. 5

- | | | |
|----|---|-----|
| 4 |  | x2 |
| 5 |  | x2 |
| P3 |  | x16 |
| A1 |  | x1 |
| A2 |  | x12 |
| A3 |  | x12 |

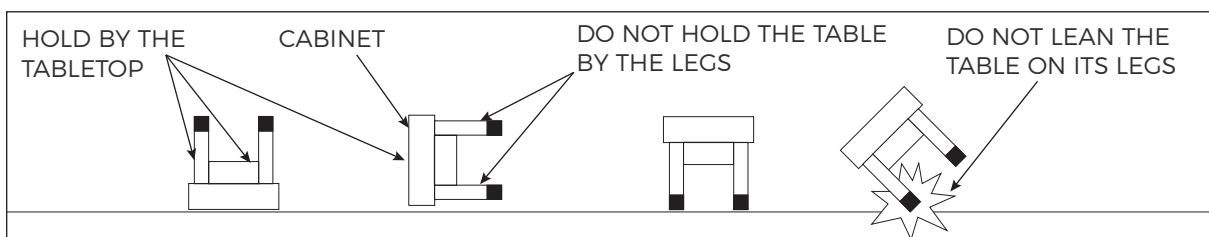


Note: DO NOT over tighten bolts.

ASSEMBLY

FIG. 6

FIG. 7


Note: Go back and make sure that all connections are tight.






⚠ CAUTION

Two strong adults are recommended to turn over the table as shown.

1. Lift the table off the ground.
2. Turn the table over.
3. Place it on all feet at the same time on the ground.

ASSEMBLY

FIG. 8

- 24  x2
- 25  x2
- A5  x16

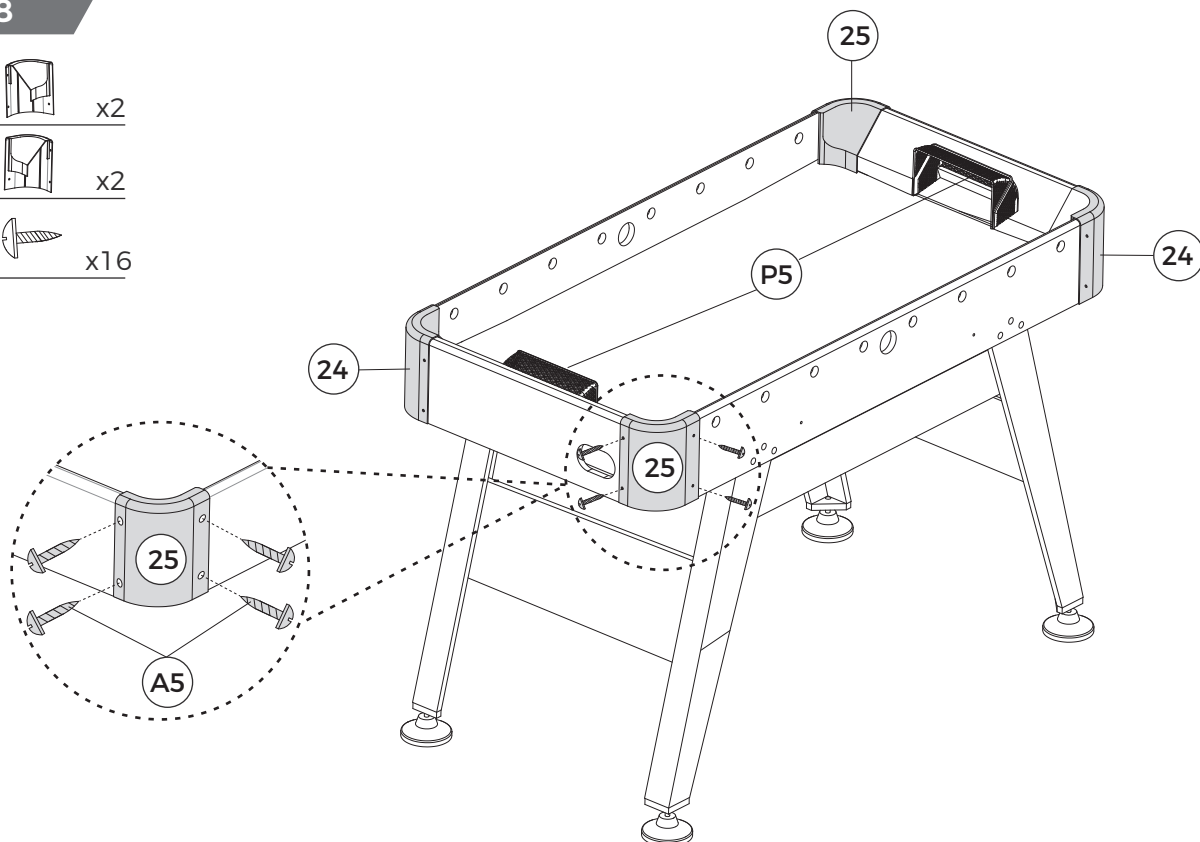


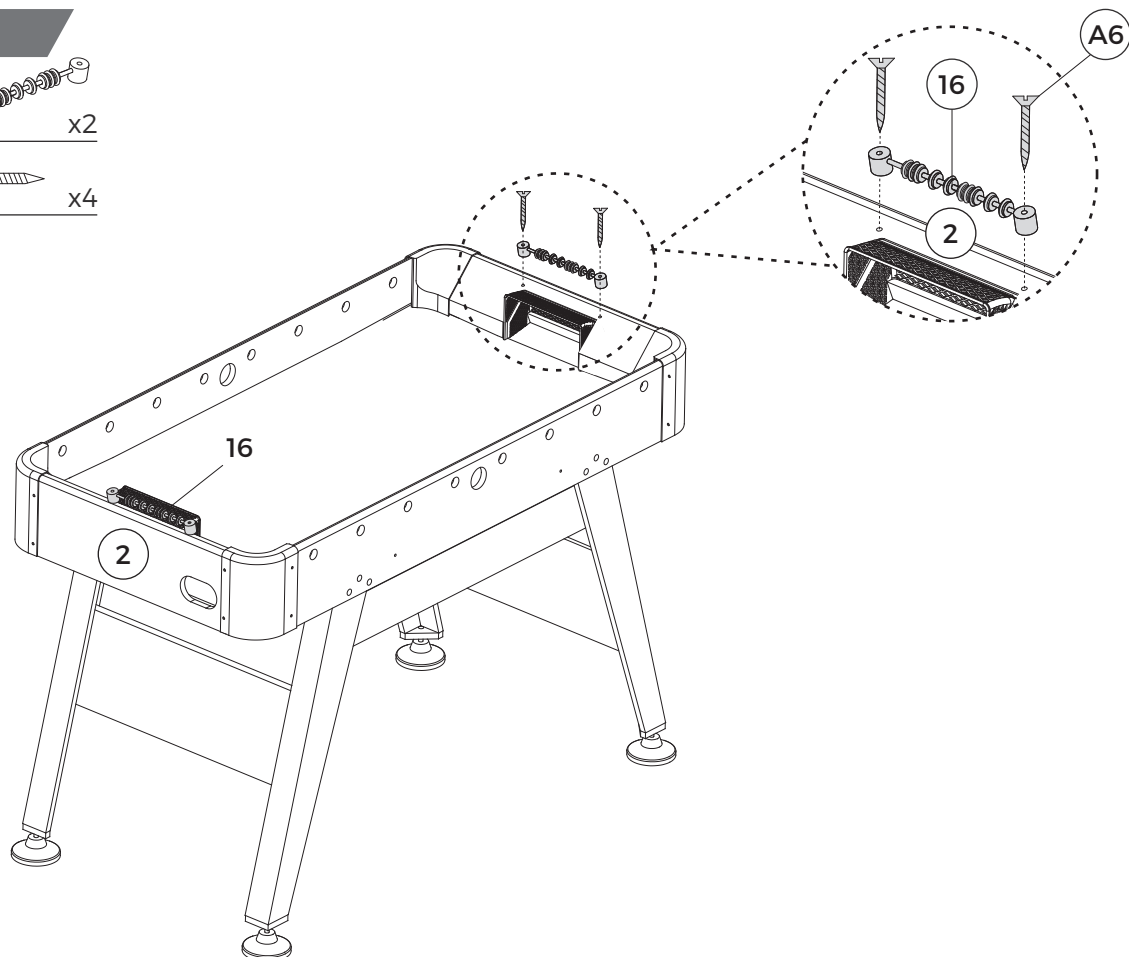


FIG. 9

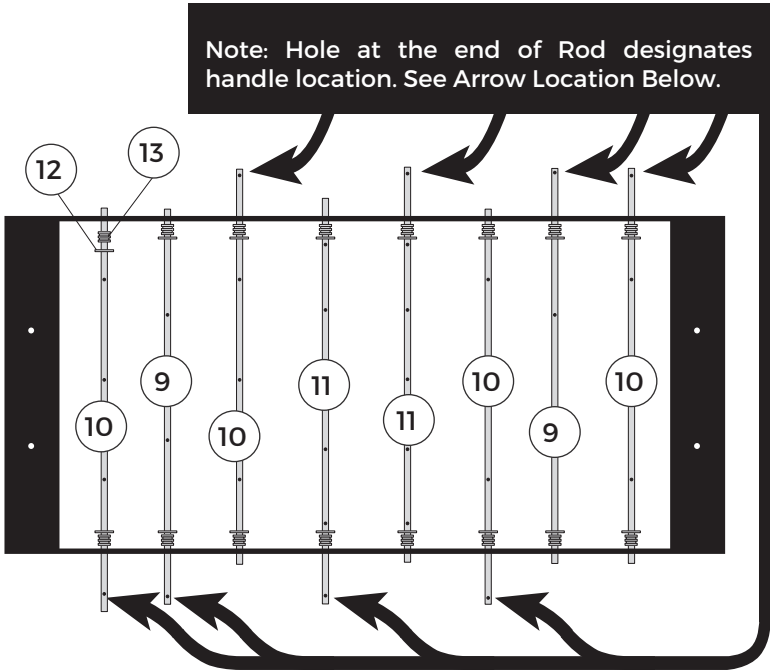
- 16  x2
- A6  x4



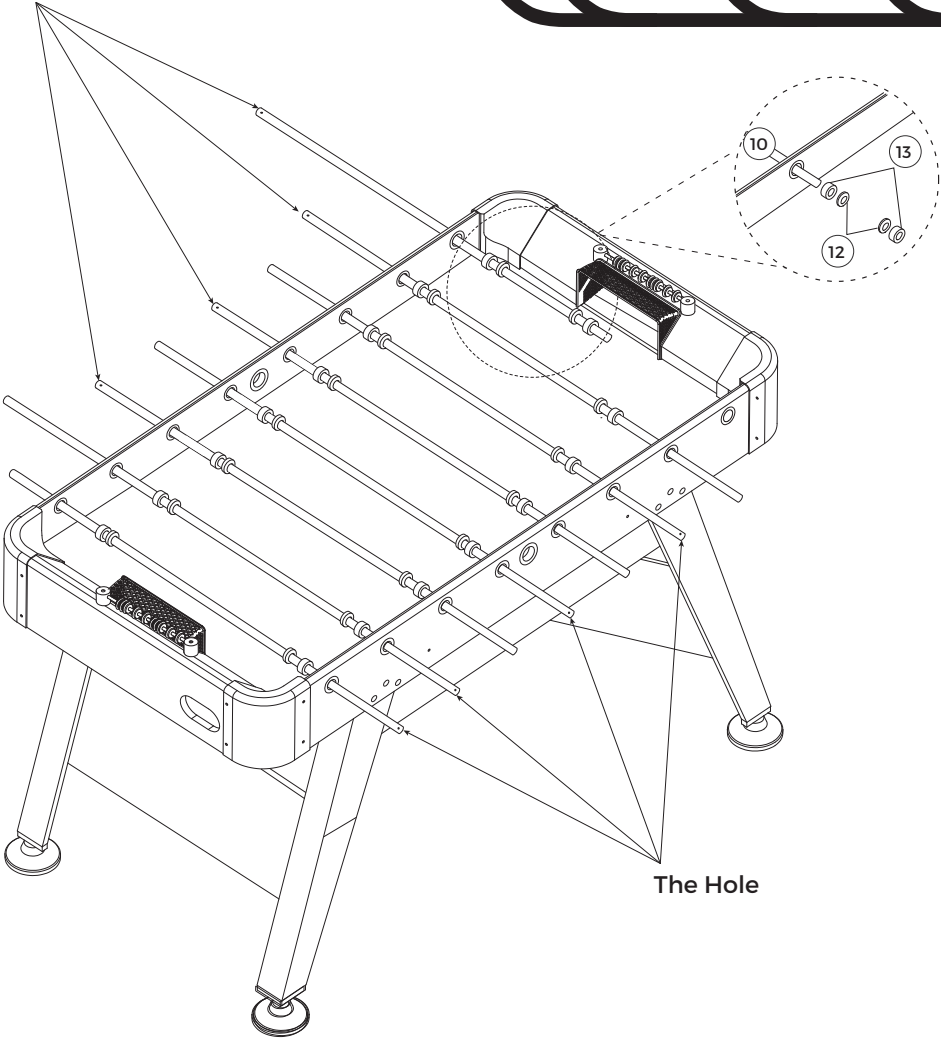
ASSEMBLY

FIG. 10

- 9 x2
- 10 x4
- 11 x2
- 12 x16
- 13 x16









The Hole



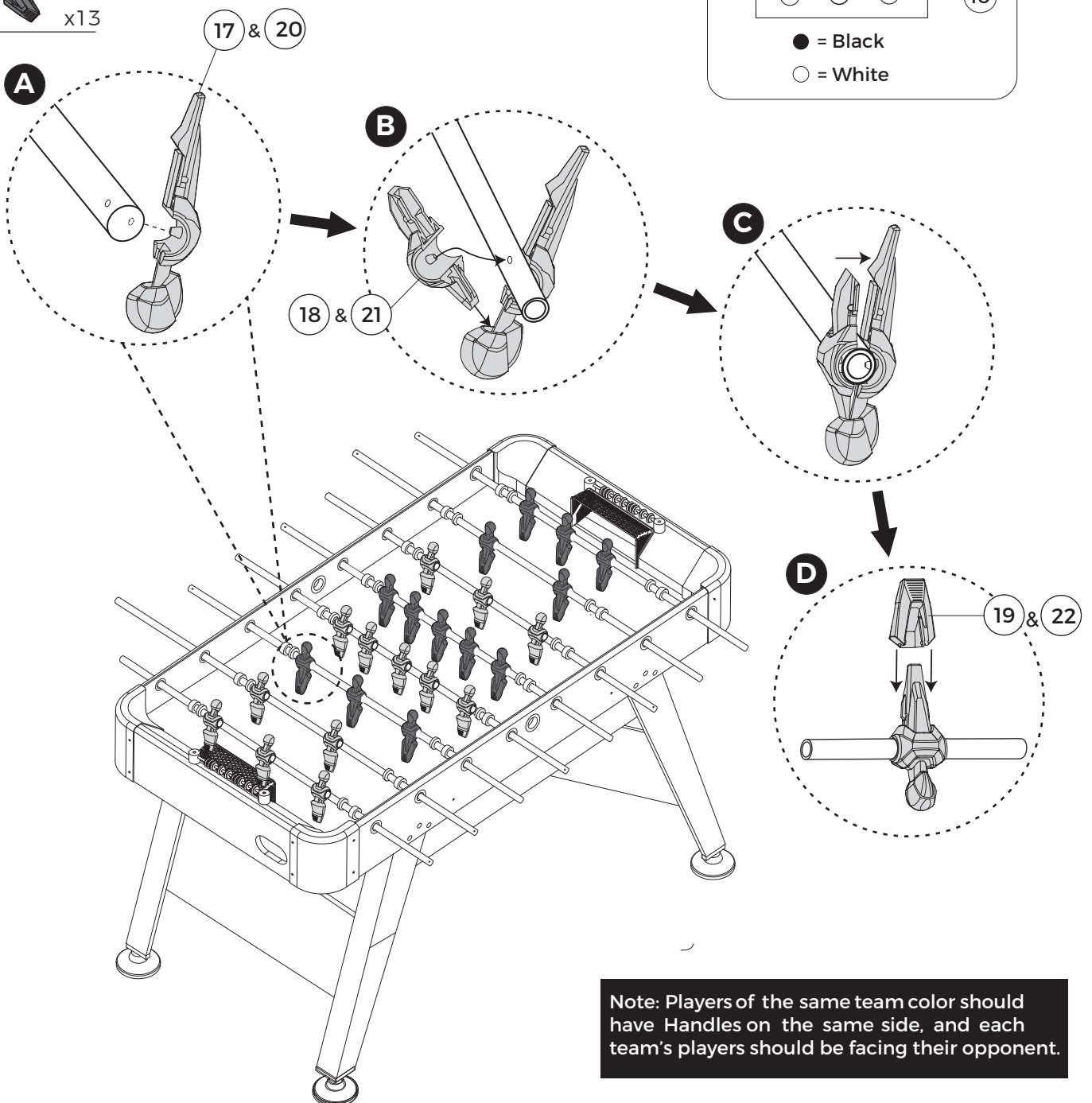
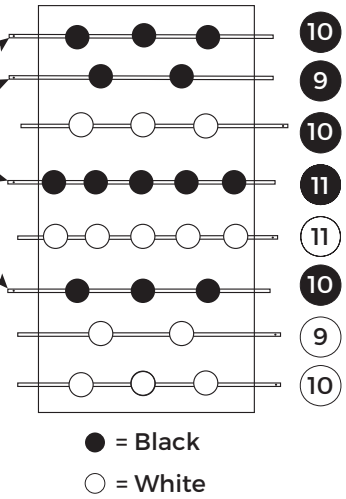
ASSEMBLY

FIG. 11

- (17)  x13
- (18)  x13
- (19)  x13
- (20)  x13
- (21)  x13
- (22)  x13



Note: The Rods have a hole at the end where their Handles will go.

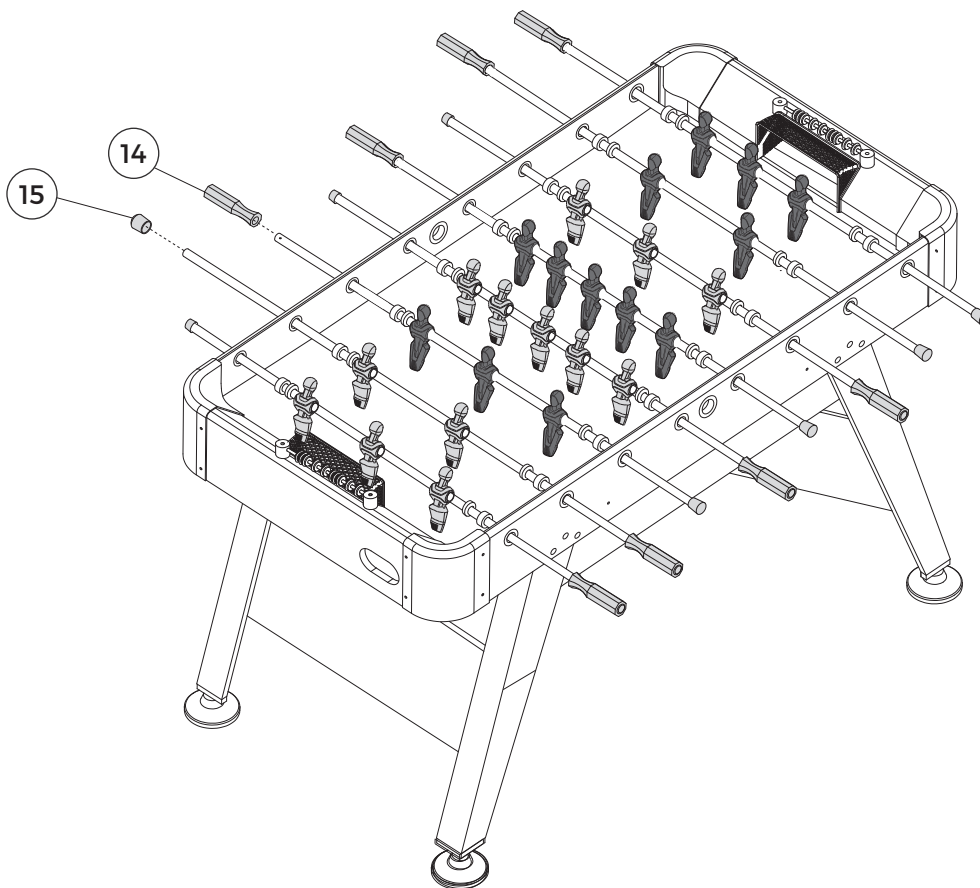
Order of players
(Overhead View)



ASSEMBLY

FIG. 12

- 14  x8
- 15  x8



Missing parts, damages, and any other problems, please contact us via email.

 raycheesport@gmail.com