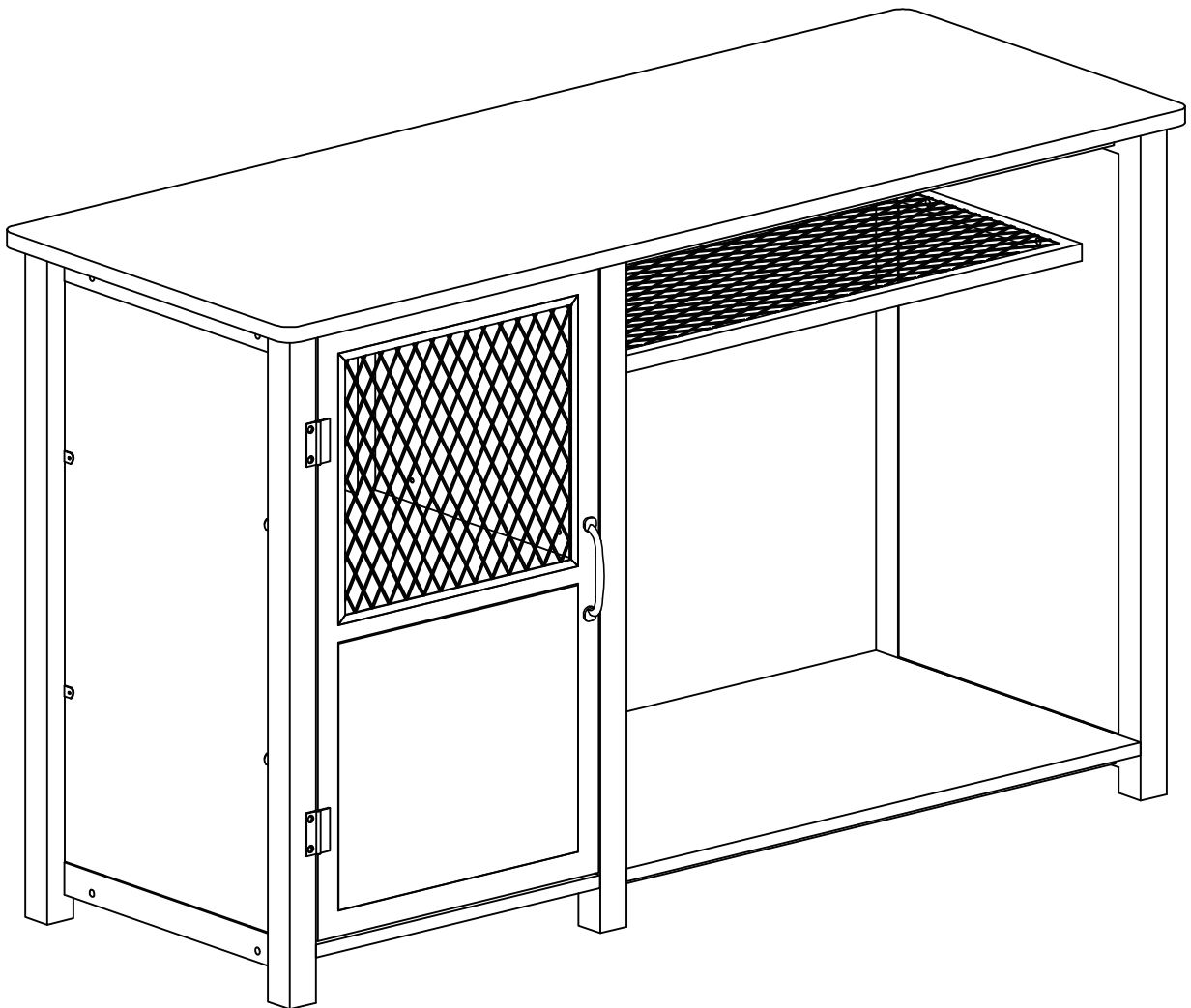
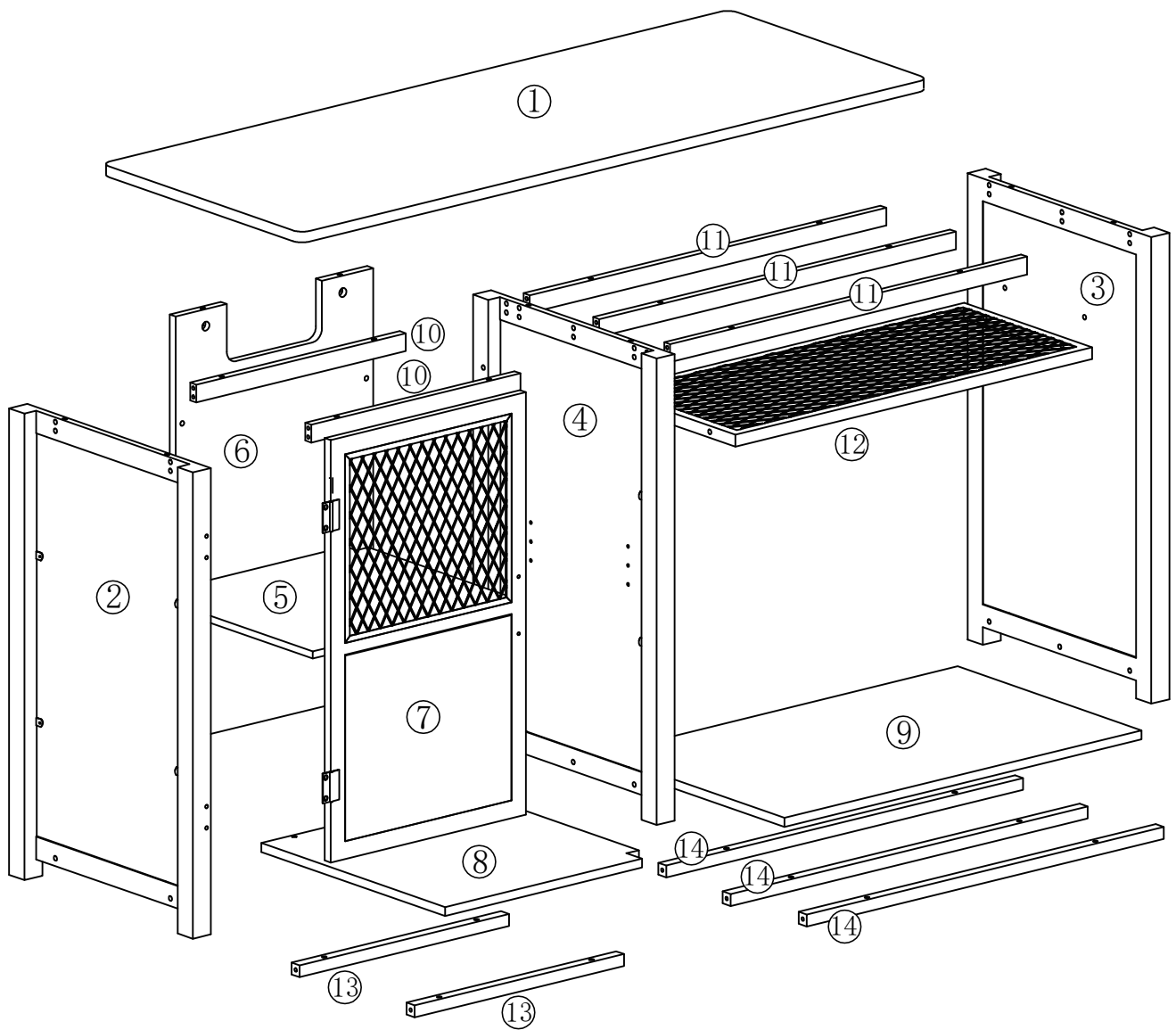
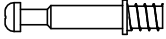


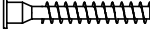






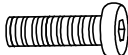


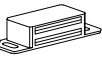




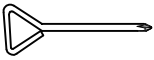
# Assembly Instructions



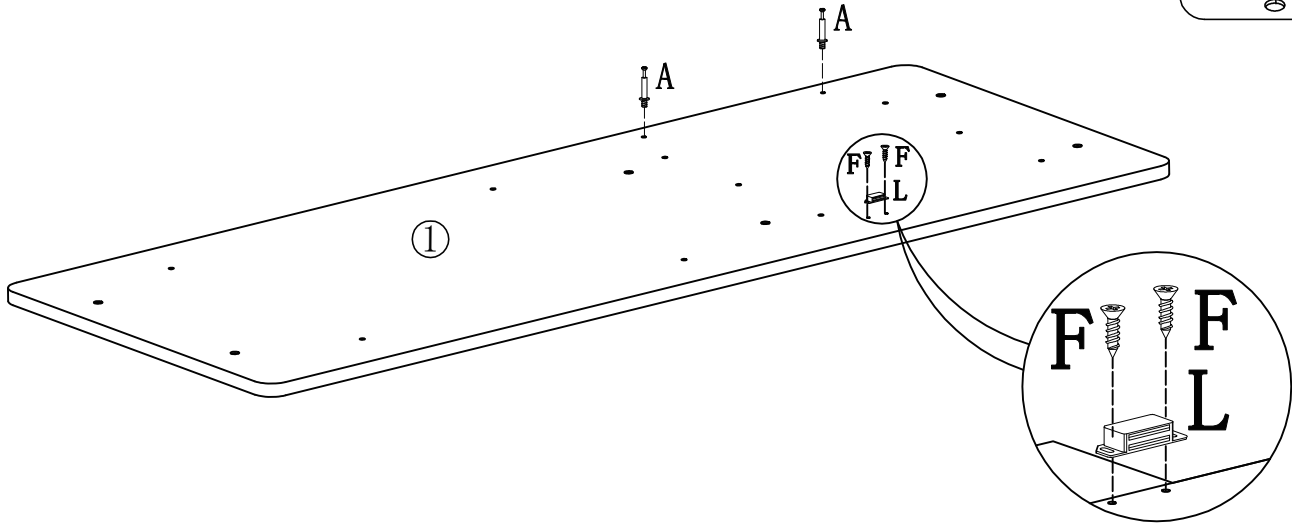
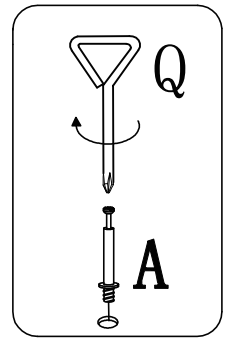
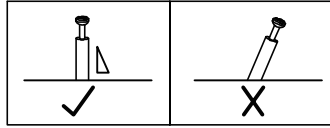


A	X2+1	B	X2+1	C	X4+1	D	X2+1	E	X1
									
Φ 6X35mm		Φ 15X10mm		Φ 5*13mm		Φ 7X47mm		M4X55mm	

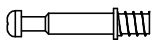

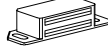
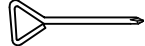
F	X2+1	G	X8+1	H	X4+1	I	X4+1	J	X40+1	K	X10+1
											
3.5*14mm		M6*10mm		M6*12mm		M6*18mm		M6*30mm		M6*40mm	

L	X1	M	X1	N	X2+1	O	X4	P	X1+1	Q	X1
											
54*23*14mm		130*20*23mm		M4*18mm		24*24*20mm		Φ 8X30mm		72*30*5mm	

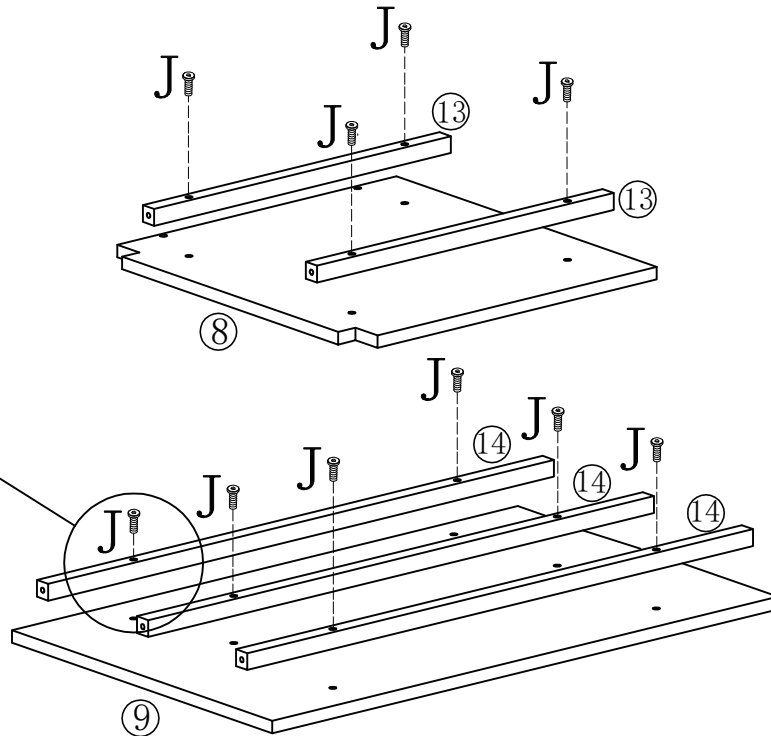
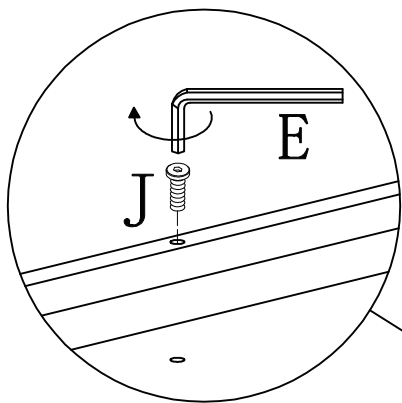
# STEP 1





Install Cam Screws A on outer edge of Part #1. Tighten straight as shown with provided Tool Q. Also install Catch Hardware L with Screws F x2 as shown.

A	X2	F	X2	L	X1	Q	X1
							
$\phi 6 \times 35$		3.5*14mm		54*23*14mm		72*30*5	

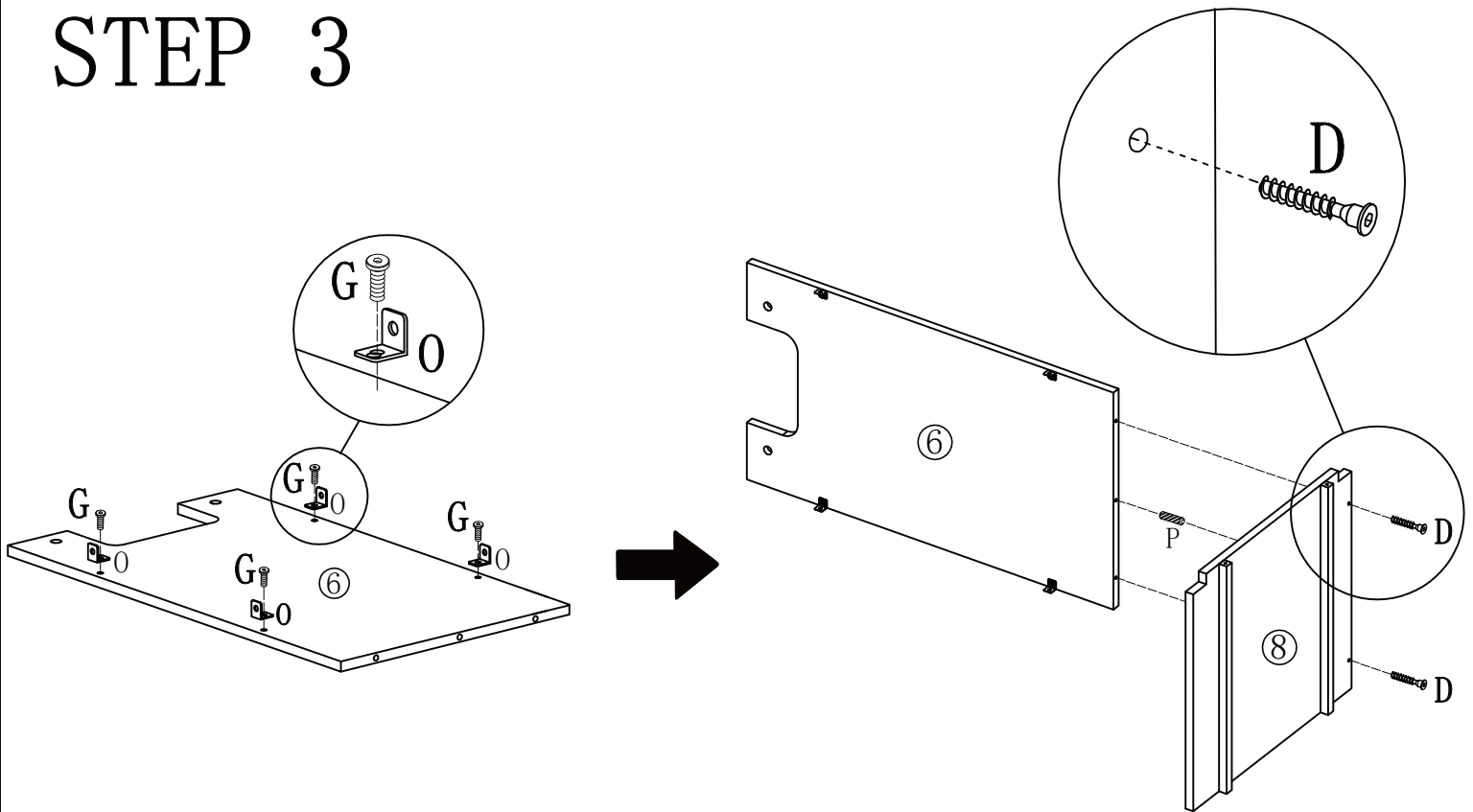
# STEP 2







Install Rails Parts #13 x2 each to Parts #8 & Rails Parts #14 x3 to Part#9 with Screws J x10 as shown. Use provided tool E to tighten.

J	X10	E	X1
			
M6X30mm		M4X55	

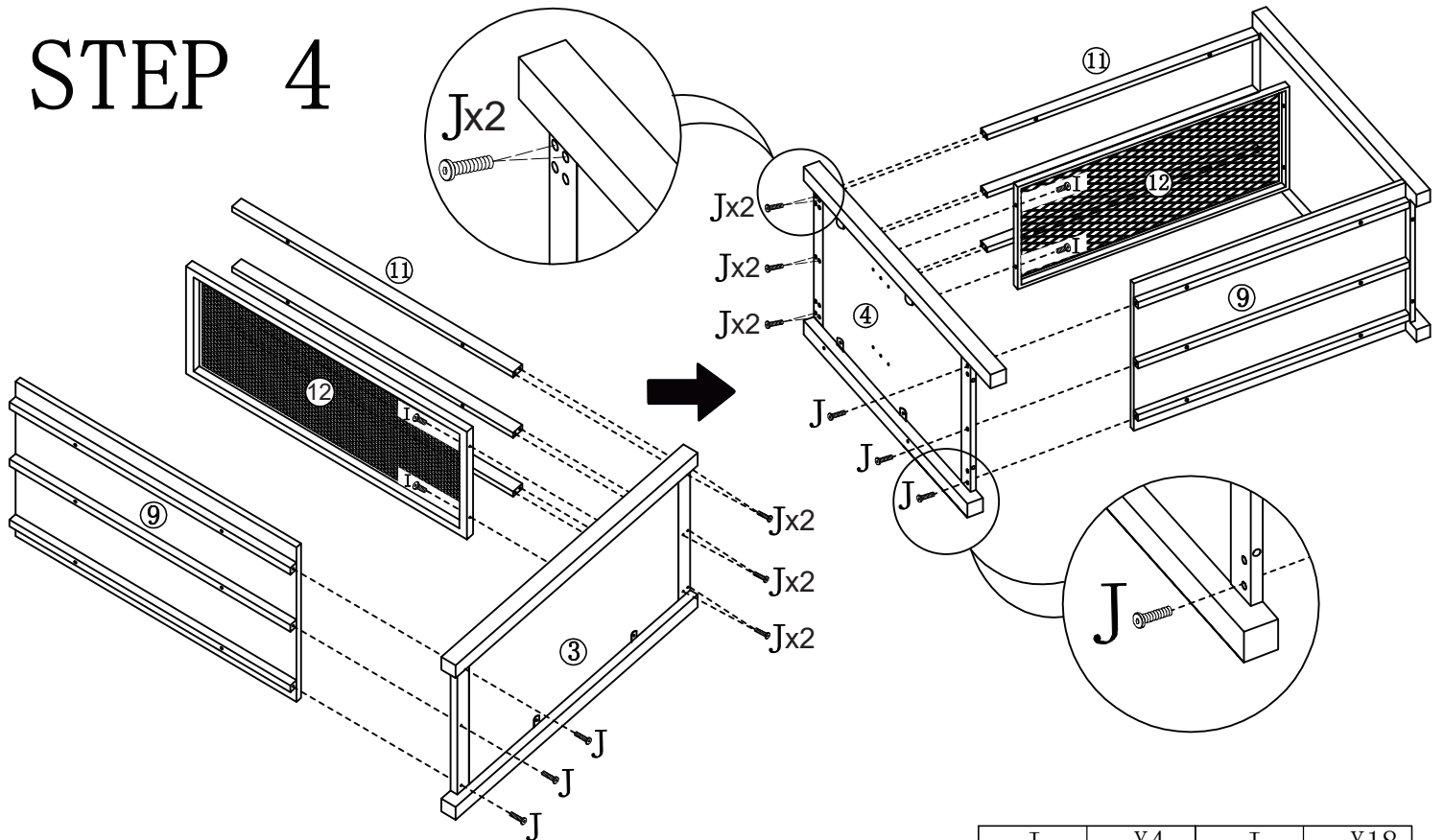
# STEP 3





Install Hardware brackets O to Part #6 x4 using screws G x4 as shown. Then attach Part #8 to Part #6 as shown. First put in Dowel P to Part #6 then slide on Part #8 and attach with Screws D x2.

G	X4	D	X2	O	X4	P	X1
							
M6*10mm		φ 7X47		24*24*20		φ 8X30mm	

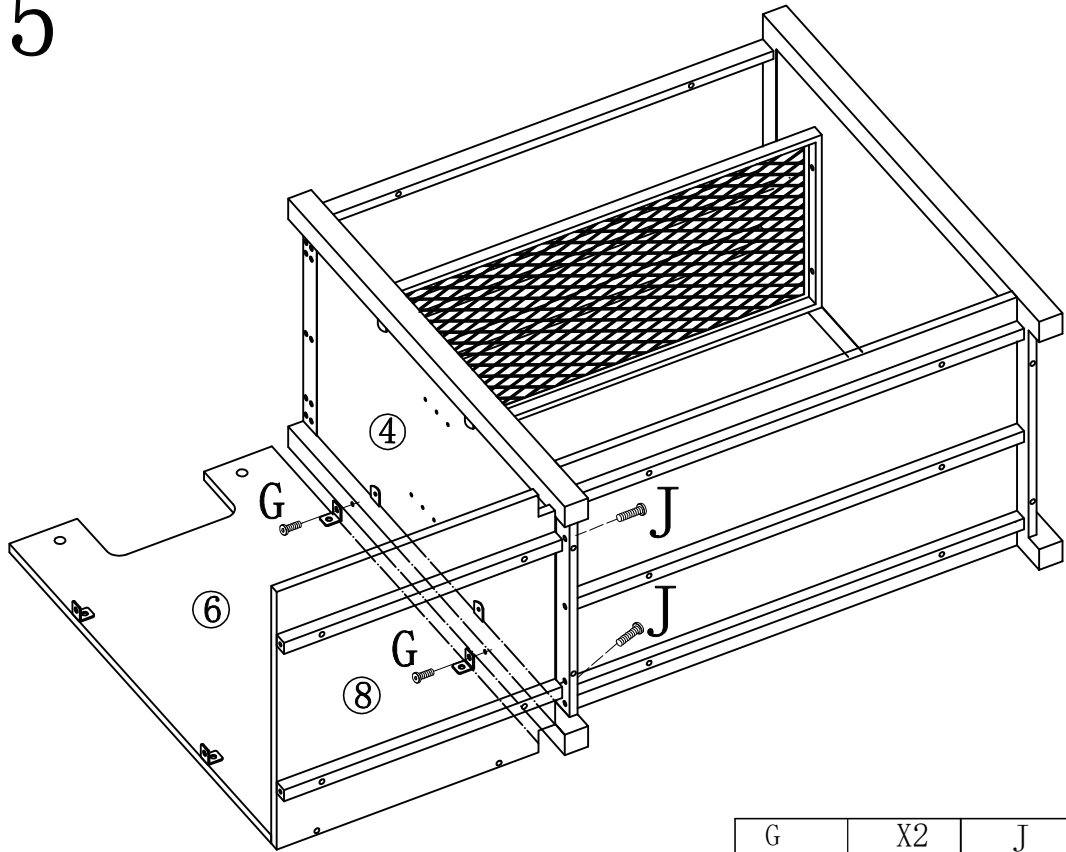
# STEP 4





Now attach Parts #11 x3 , #12, and #9 between Parts #4 & #3 as shown. Use screws J x18 and I x4 in holes as shown. Fully tighten all screws once parts are all together properly as in the diagram.

I	X4	J	X18
			
M6X18mm		M6X30mm	

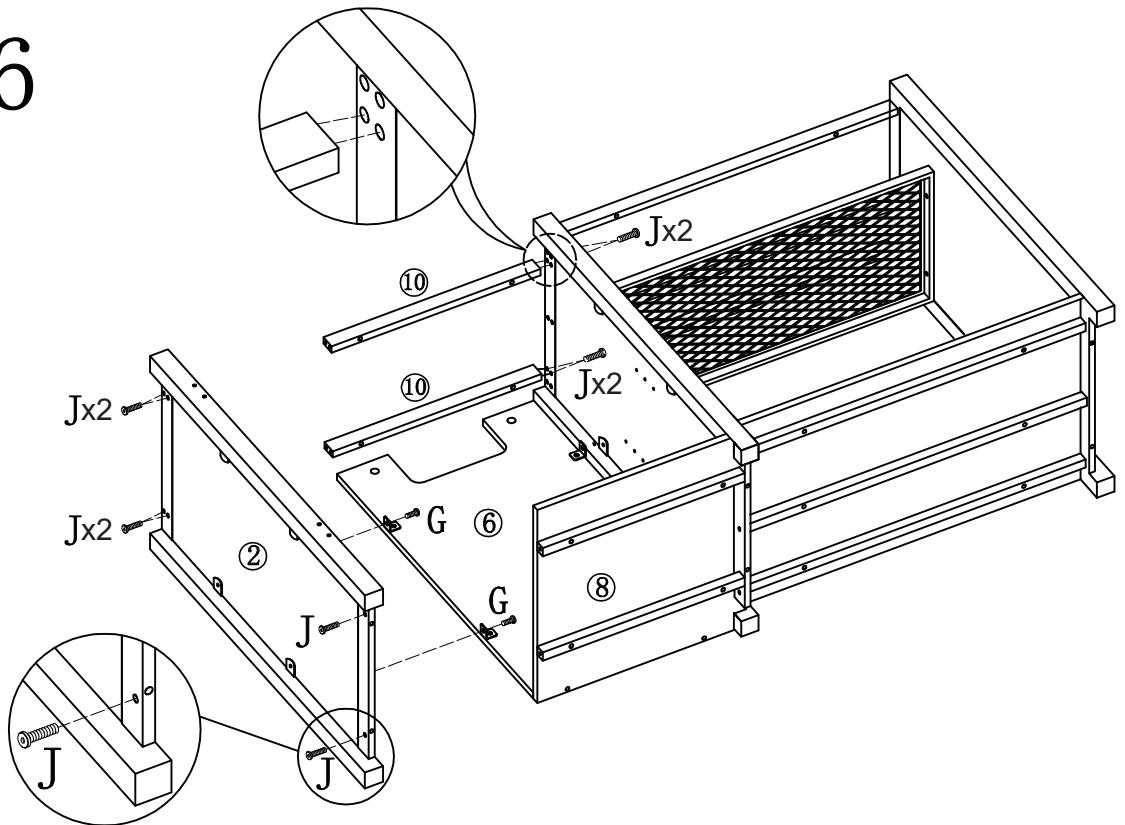
# STEP 5



Attach Part #6 to Part #4 using existing brackets and Screws G x2.  
Now also attach Part #8 to assembled unit as shown using Screws J x2.



G	X2	J	X2
			
M6X10mm		M6X30mm	

# STEP 6

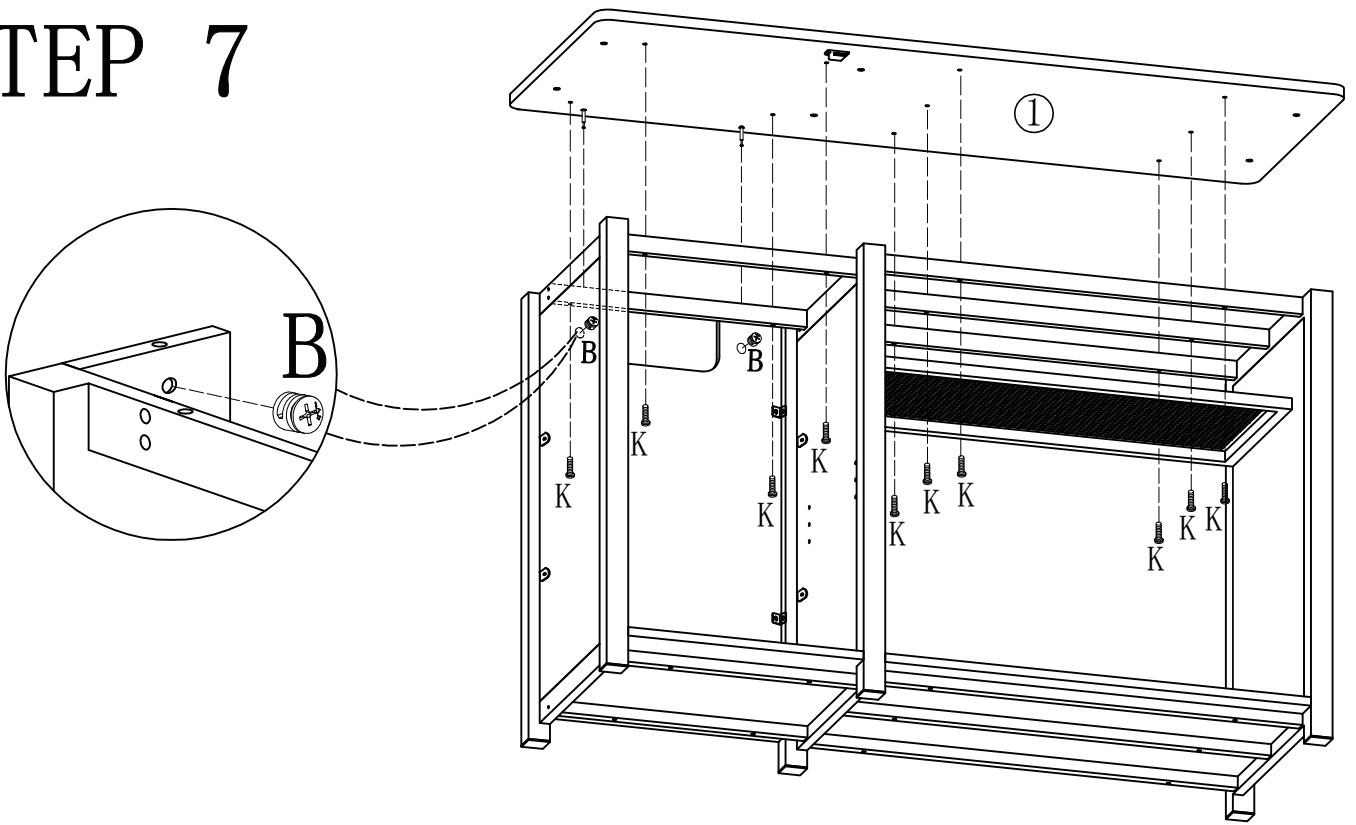


Next follow connection diagram carefully to attach Parts#10 x2, and #2 to the assembled unit. First, attach Parts #10 x2 to assembled unit Part #4 using Screws J x4 .


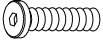
Then, attach side panel Part #2 to assembled unit using screws J x6 and screws G x2 into brackets as shown.

G	X2	J	X10
			
M6X10mm		M6X30mm	

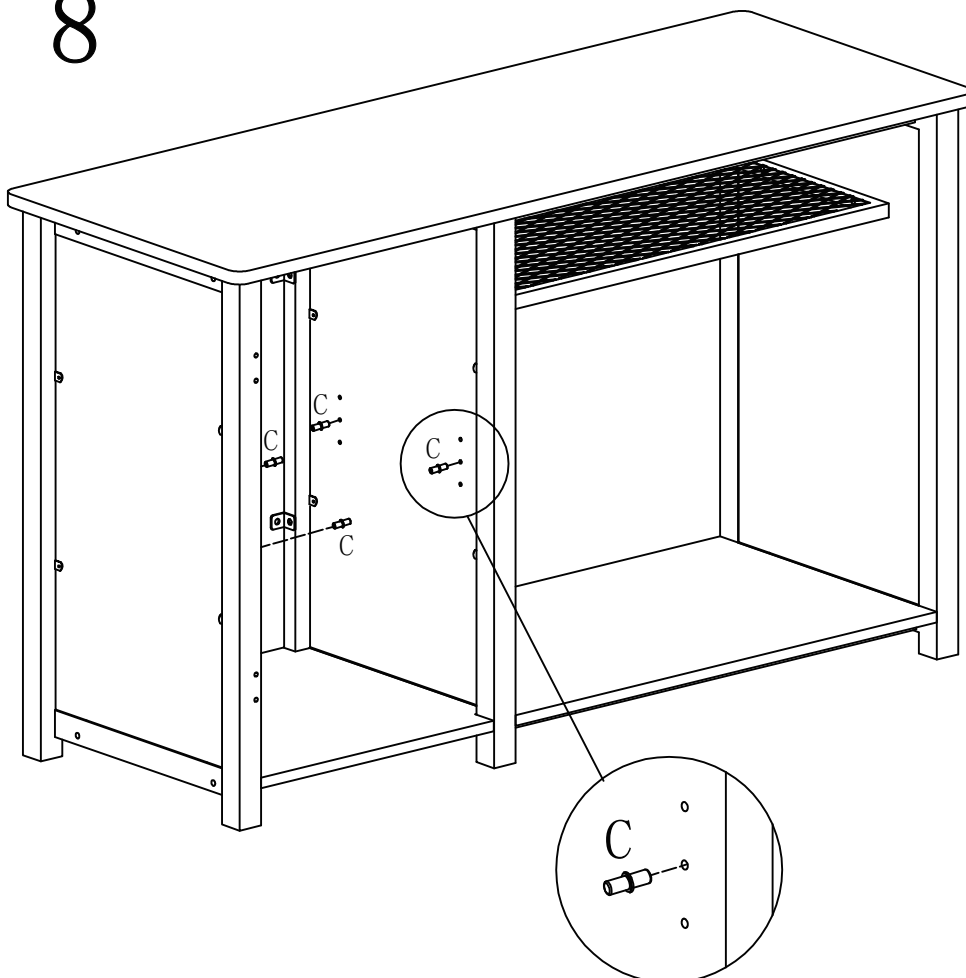
# STEP 7




Install Top on Unit. Put the unit upright. Insert Cam Connector Nuts Part B x2 into holes on back Panel #6. Slide Top Connector Screws A (previously installed in Step 1) into these Connector Nuts B x2. Lock in place. Use additional screws K x10 to secure top to the rails as shown.

B	X2	K	X10
			
φ 15X10		M6X40mm	

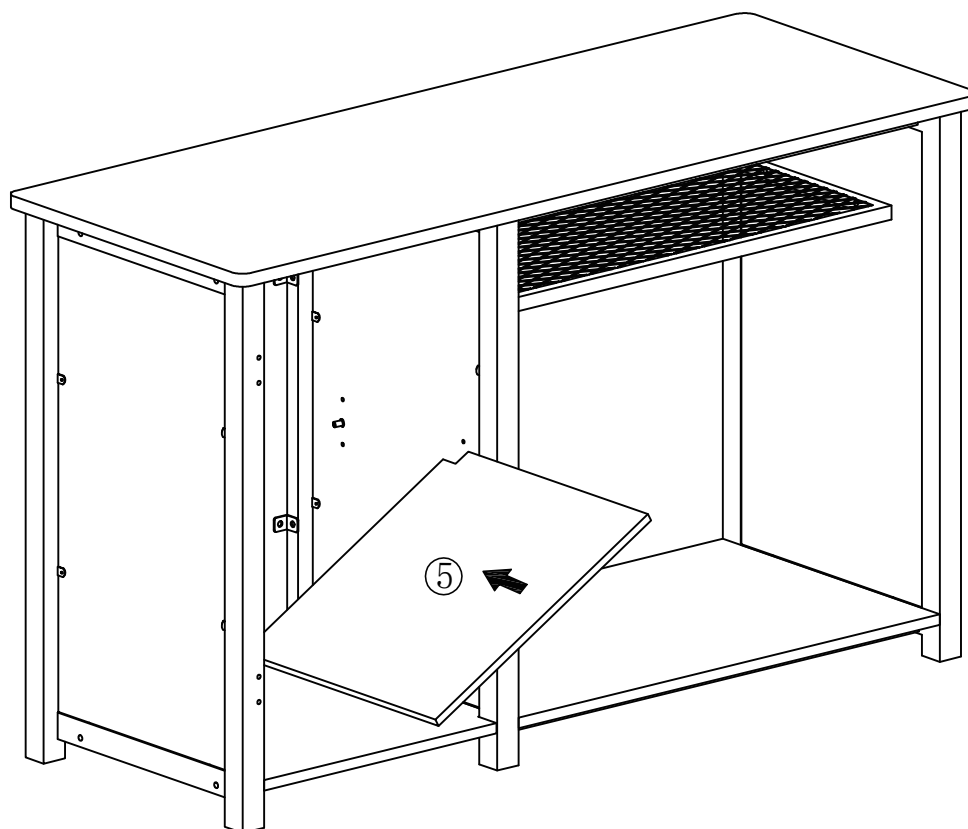
# STEP 8



Install Shelf Holder Pegs Part C x4 in holes of height desired for shelf.

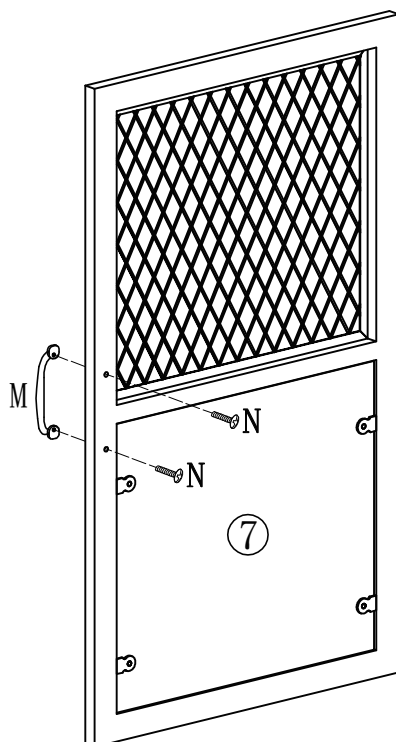
C	X4
	
φ 5*13mm	

# STEP 9





Slide Part #5 shelf into pegs.

# STEP 10

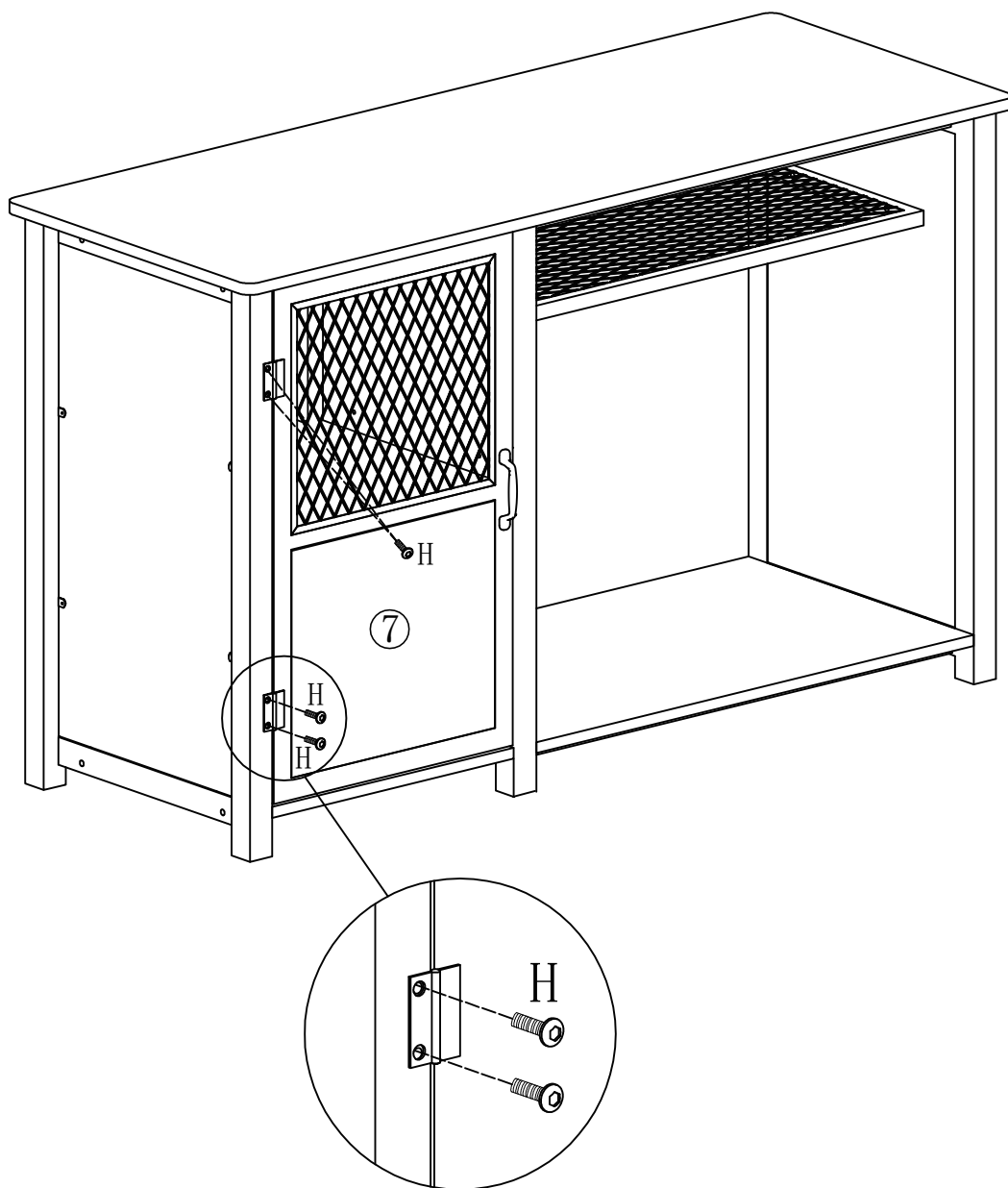


Attach Handle Part M to Door Part #7 using Screws N x2


M	X1	N	X2
			
130*20*23mm		M4*18mm	

# STEP 11

Enjoy your new stand !



Attach Part #7 Door to unit using screws H x4

H	X4
	
M6*12mm	