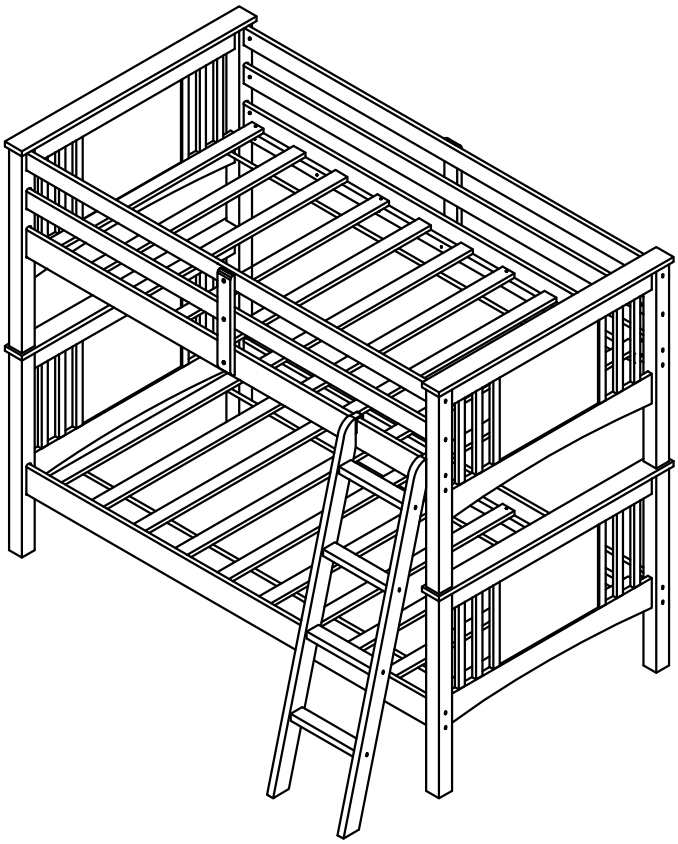
Assembly Instructions

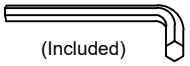


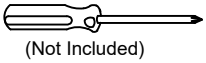
ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY ●●●●○ DIFFICULT

Tools Required For Assembly:

Allen Wrench  (Included)

Phillips Screwdriver  (Not Included)

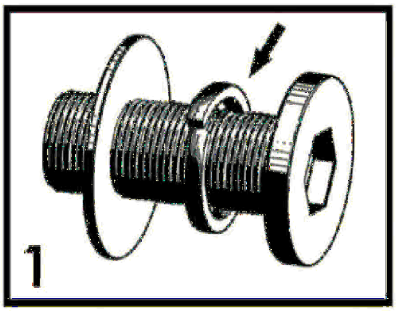


2 PERSONS RECOMMENDED

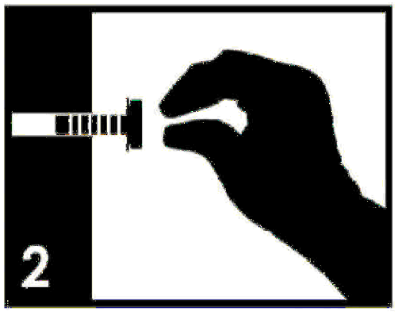
ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST,CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY.
PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

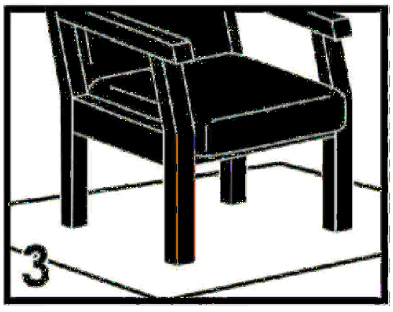
BASIC ASSEMBLY TECHNIQUES



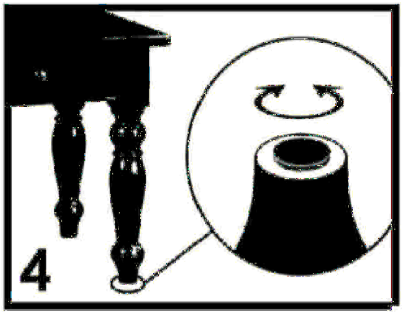
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



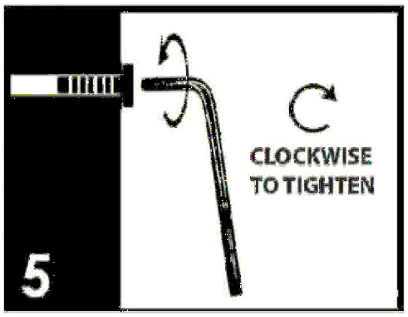
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



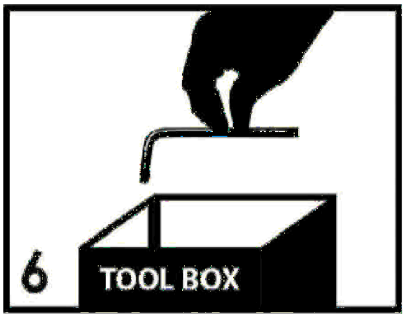
Use cardboard or carpet area when assembling furniture to prevent scratches .Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor. No dragging of products/parts.



Some furniture comes with height adjusetment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

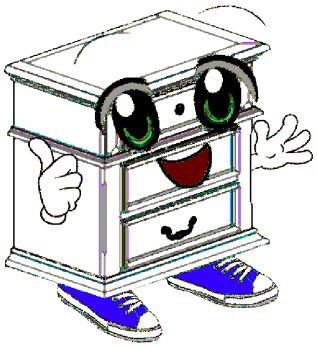


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE.THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.

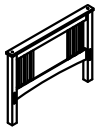
FURNITURE OF AMERICA.ALL RIGHTS RESERVED.



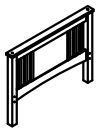
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

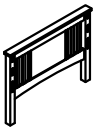
Parts List



#1 x 1pc
Lower End Guardrail(L)



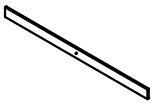
#2 x 1pc
Lower End Guardrail(R)



#3 x 2pcs
Upper End Guardrail(L/R)



#4 x 2pcs
Lower Side Rail



#5 x 2pcs
Upper Side Rail



#6 x 4pcs
Guardrail



#7 x 2pcs
Guardrail Support



#8 x 4pcs
Ladder Rung

Hardware List



#A x 24pcs
Bolt Ø1/4" x 4-3/8"



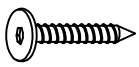
#B x 24pcs
Barrel Nut Ø1/4" x 1/2"



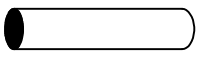
#C x 16pcs
Screw Ø4 x 30mm



#D x 6pcs
Bolt Ø1/4" x 1-3/16"



#E x 8pcs
Screw Ø1/4" x 2"



#F x 4pcs
Metal Dowel Ø3/8" x 3-1/2"

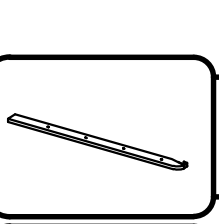


#G x 2pcs
Screw #4 x 20mm

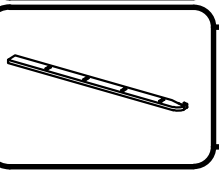


#H x 1pc
Allen Wrench 4mm

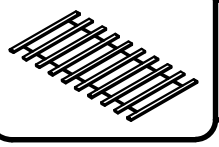
Parts List



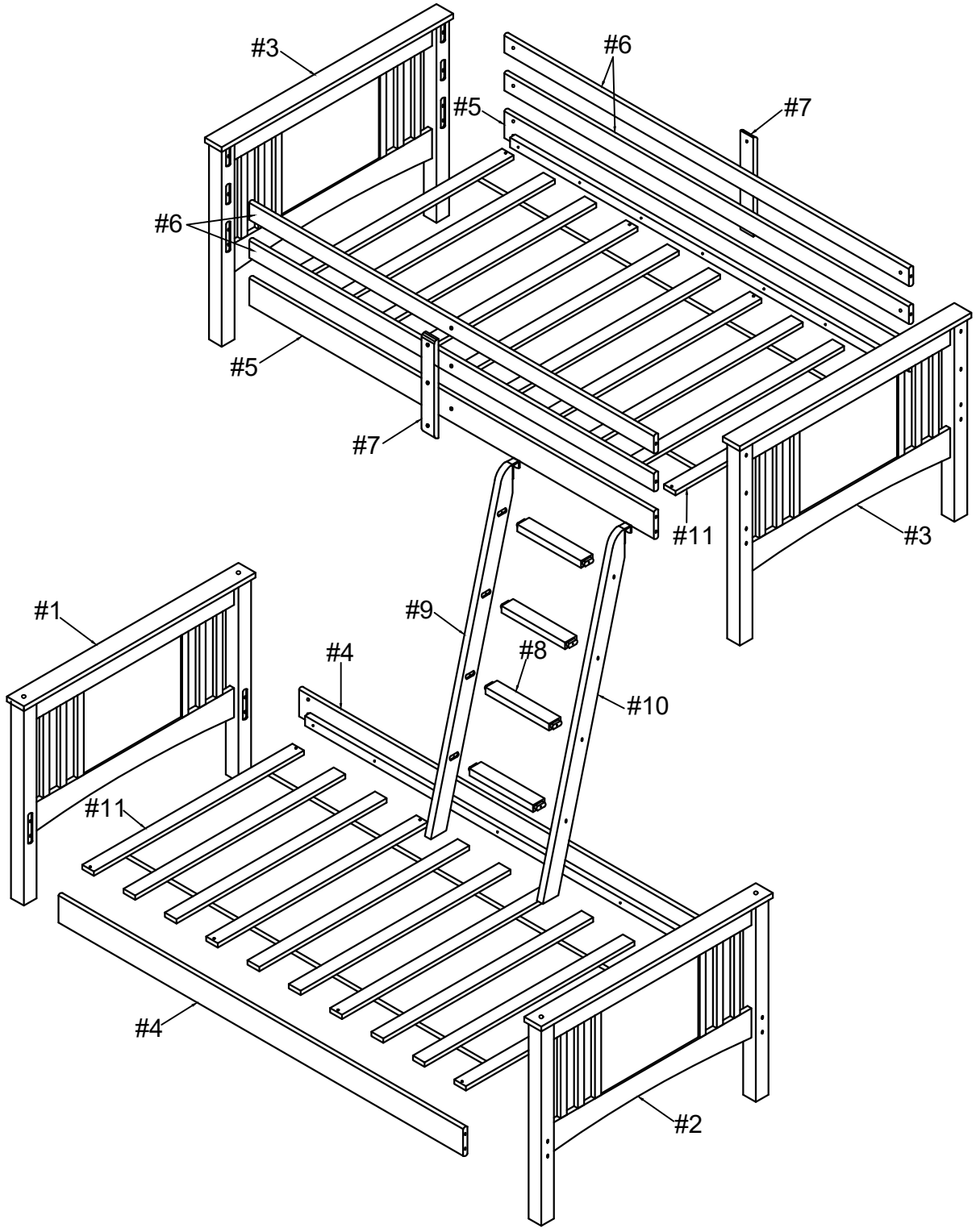
#9 x 1pc
Ladder Rail (Left)



#10 x 1pc
Ladder Rail (Right)



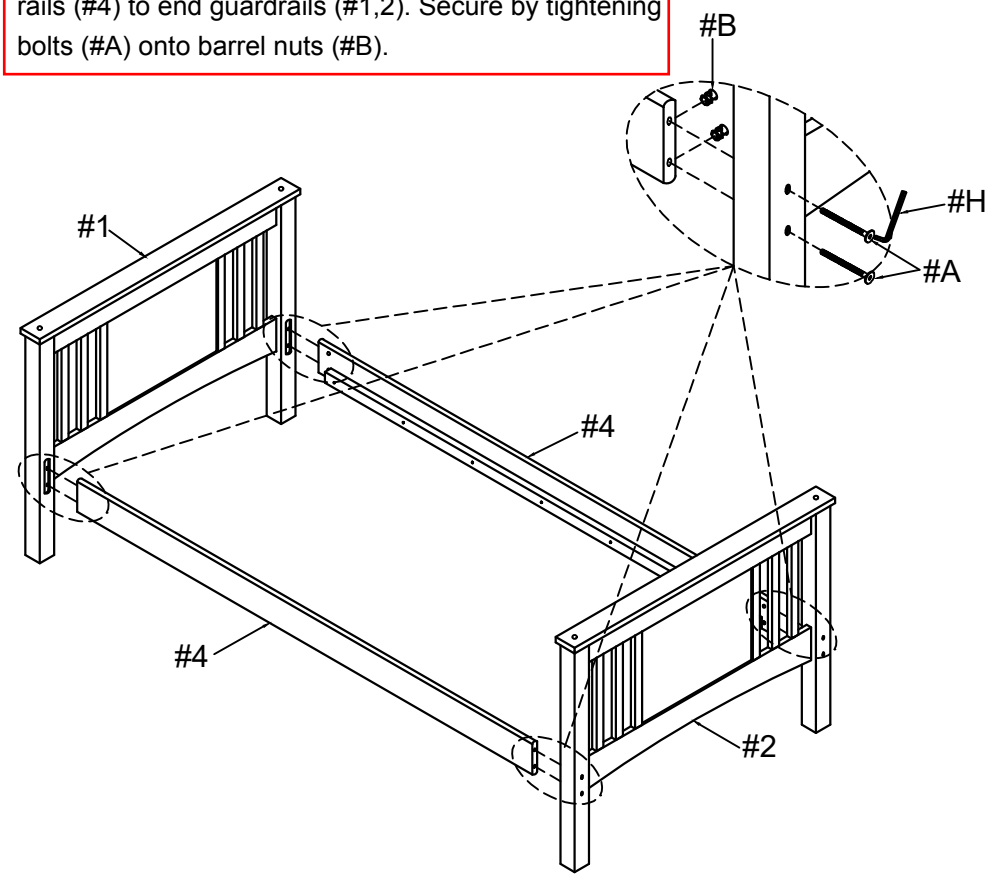
#11 x 2set
Twin Slat Kit (10pcs)





#A x 8pcs
#B x 8pcs

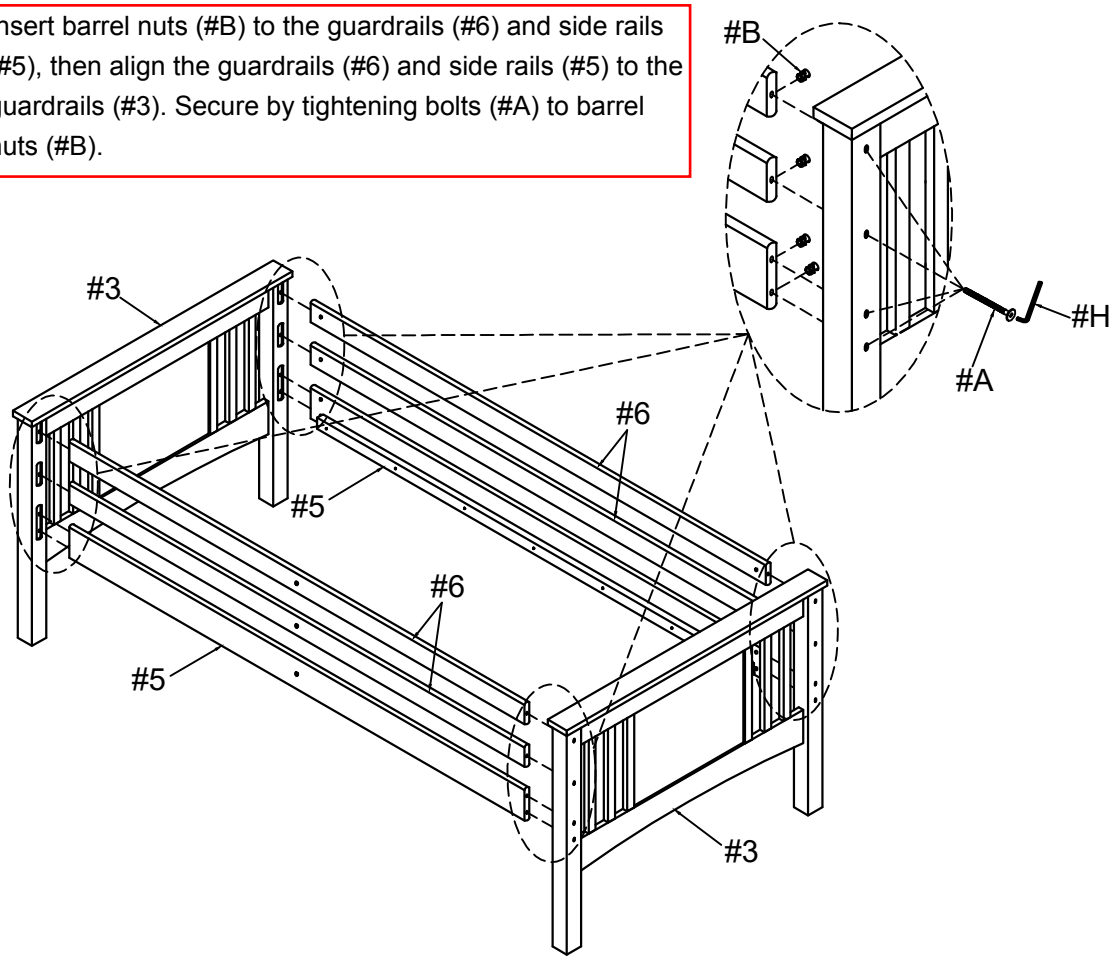
Insert barrel nuts (#B) to side rails (#4), then align side rails (#4) to end guardrails (#1,2). Secure by tightening bolts (#A) onto barrel nuts (#B).





#A x 16pcs
#B x 16pcs

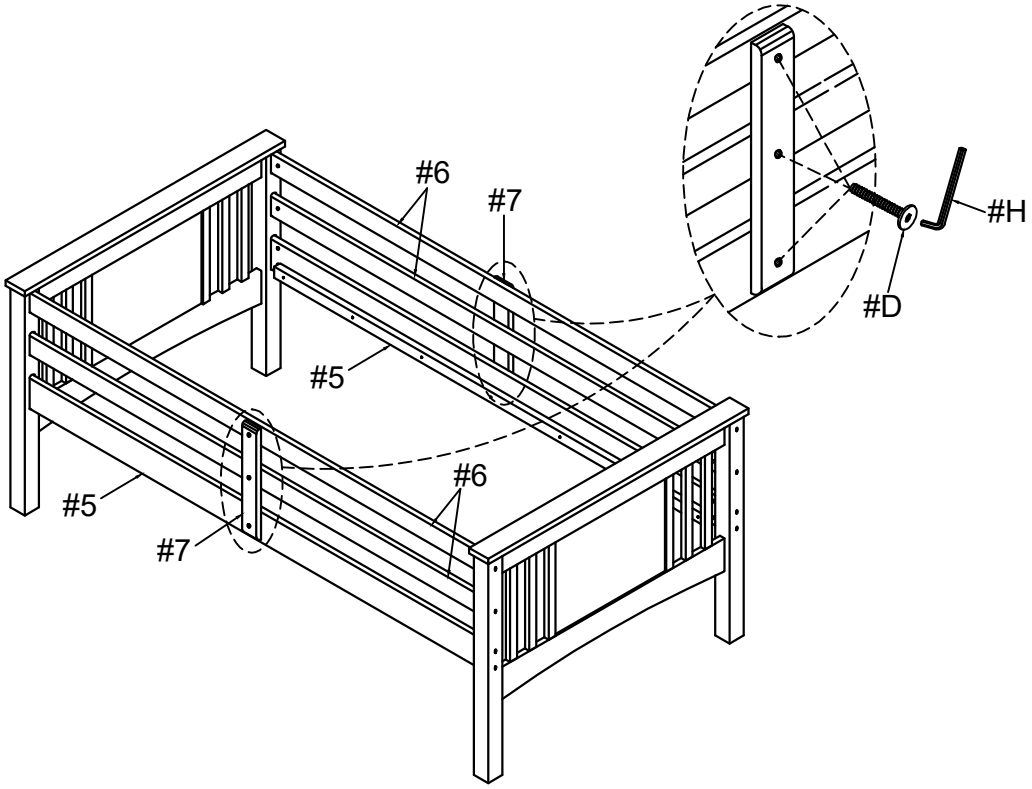
Insert barrel nuts (#B) to the guardrails (#6) and side rails (#5), then align the guardrails (#6) and side rails (#5) to the guardrails (#3). Secure by tightening bolts (#A) to barrel nuts (#B).





#D x 6pcs

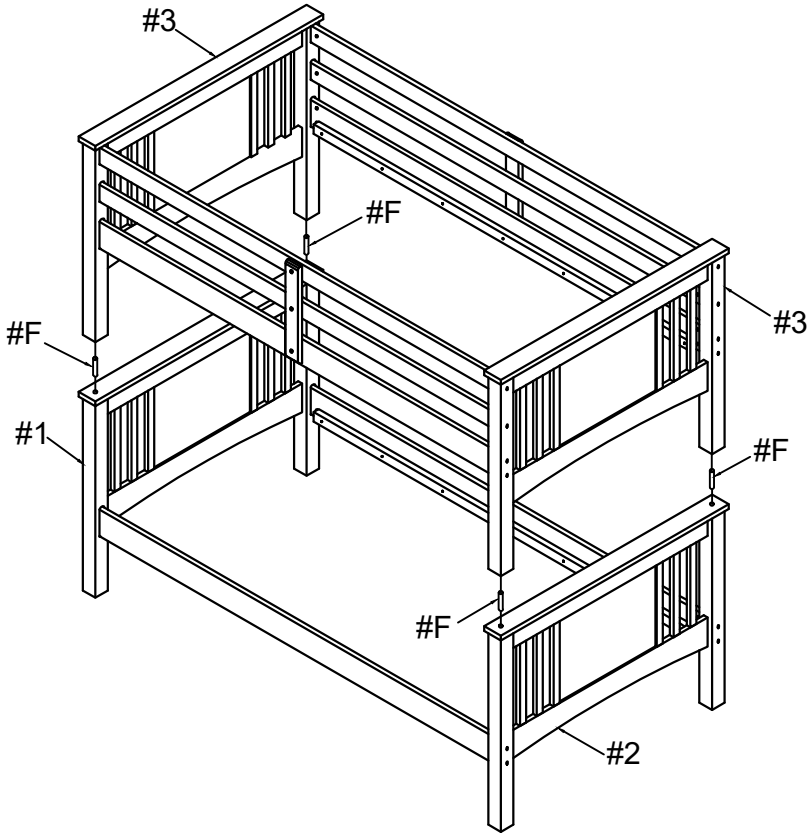
Align guardrail supports (#7) to the guardrails, then secure by using bolts (#D).





#F x 4pcs

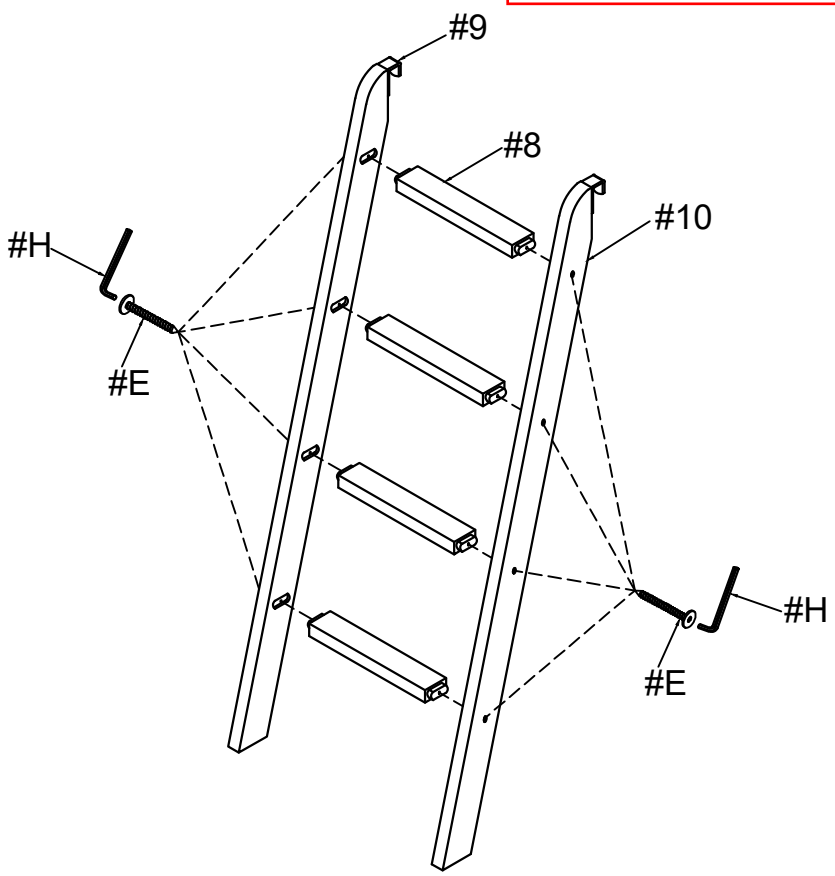
Insert dowels (#F) to the holes of the lower end guardrails (#1,2), then carefully align the top bunk to the lower bunk.





#E x 8pcs

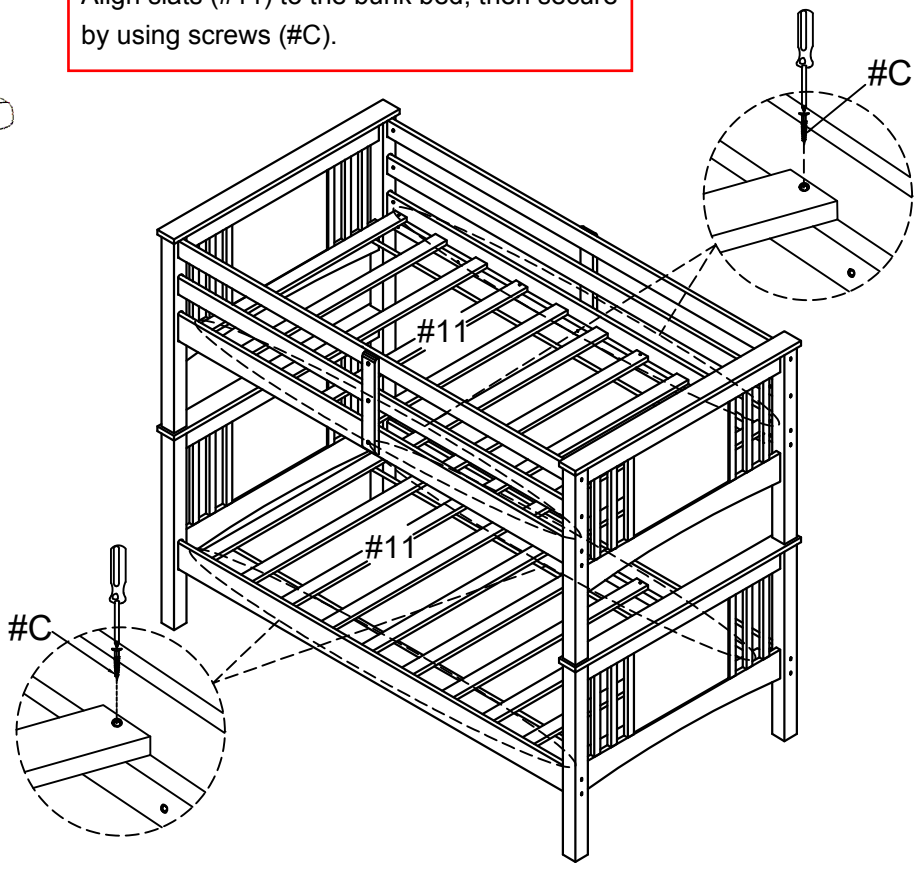
Align ladder rungs (#8) to the holes of the ladder rails (#9,10), then secure by using screws (#E).





#C x 16pcs

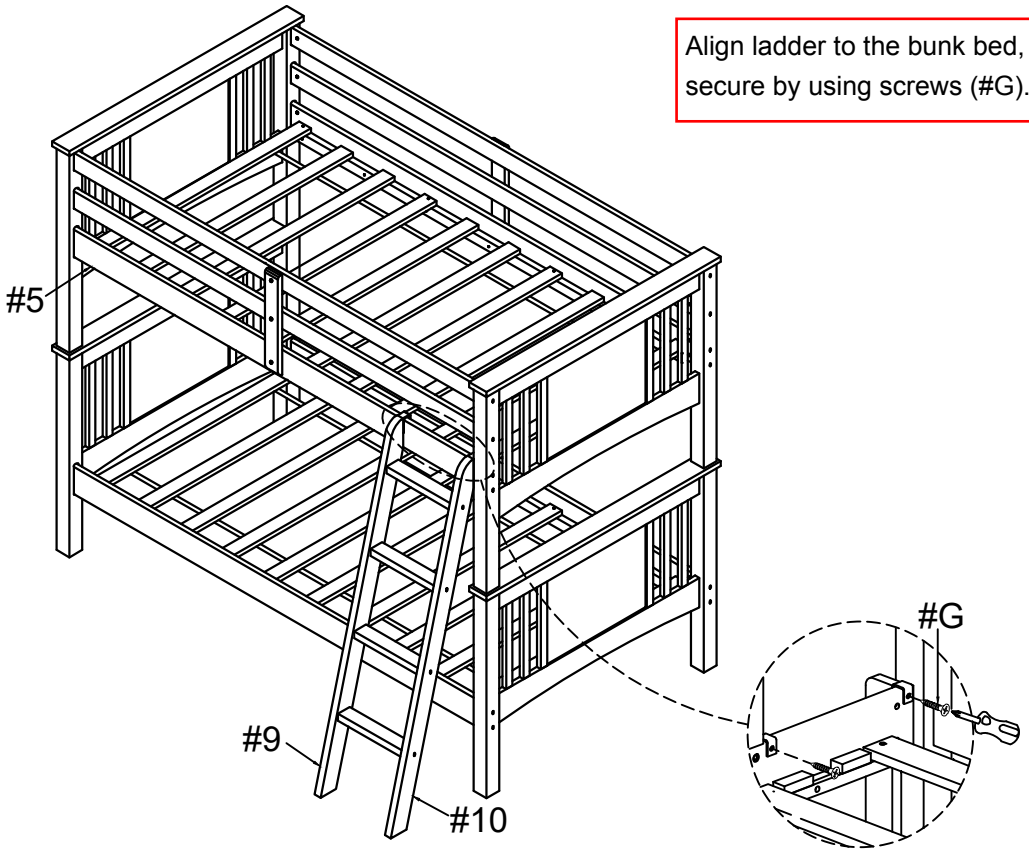
Align slats (#11) to the bunk bed, then secure by using screws (#C).



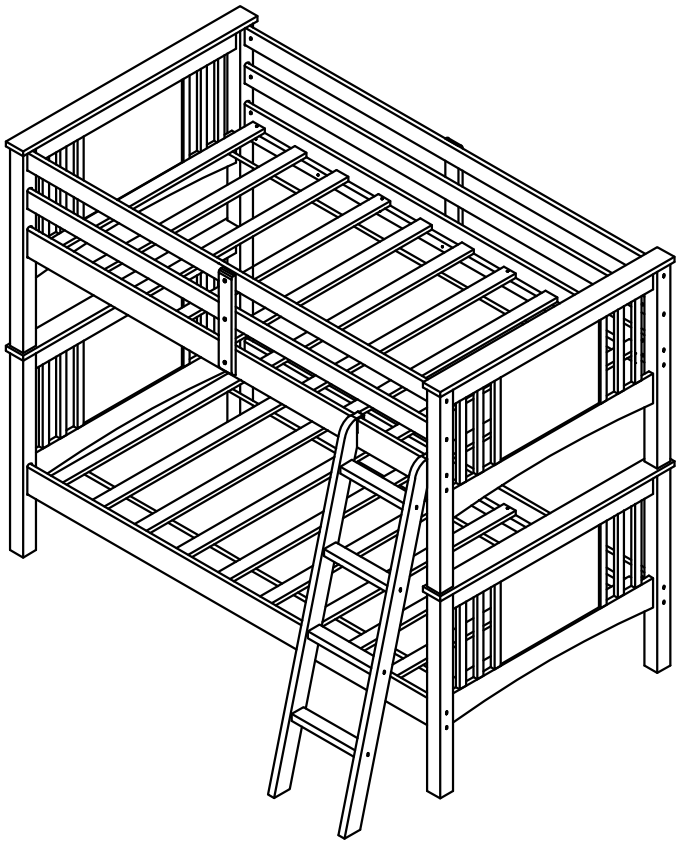


#G x 2pcs

Align ladder to the bunk bed, then secure by using screws (#G).







ASSEMBLY IS COMPLETED

Safety Warnings for Bunk Beds

1. Read and follow the information on the WARNINGS shown on the end structure of the upper bunk and on the carton.
2. Do not remove warning label from the bed.
3. Keep these instructions for future reference.
4. IMPORTANT: **Must use Bunkie mattress or Bunkie board**. The proper sizes for the **UPPER/LOWER TWIN-SIZE** Bunkie mattress or Bunkie board should be 74" long and 37½" - 38½" wide with no more than 6" thickness and for the **UPPER/LOWER FULL-SIZE** should be 74" long and 53" - 54" wide with no more than 6" thickness.
5. Surface of mattress must be at least 5 inches (127 mm) **BELOW** the upper edge of guardrails.
6. The **MAXIMUM** weight capacity for the upper bunk is not to exceed 175 lbs.
7. Do not allow children under 6 years of age to use the upper bunk.
8. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
9. DO NOT allow horseplay, rough playing or jumping on the beds and do not allow playing or hiding under the beds.
10. Always use the ladder for entering or leaving the upper bunk.
11. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
12. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
13. Always use the guardrails on both sides of the upper bunk.
14. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
15. The use of water or sleep flotation mattresses is prohibited.
16. No more than one person is allowed on the upper bunk at all times.



WARNING:
STRANGULATION HAZARD

Never attach or hang objects to any part of the bunk bed that are not designed for use with the bed. Objects such as hanger, hook, belt, bag, rope, string, etc. should not be used on or around the bunk bed.