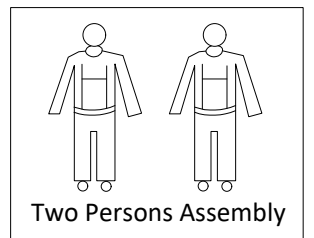
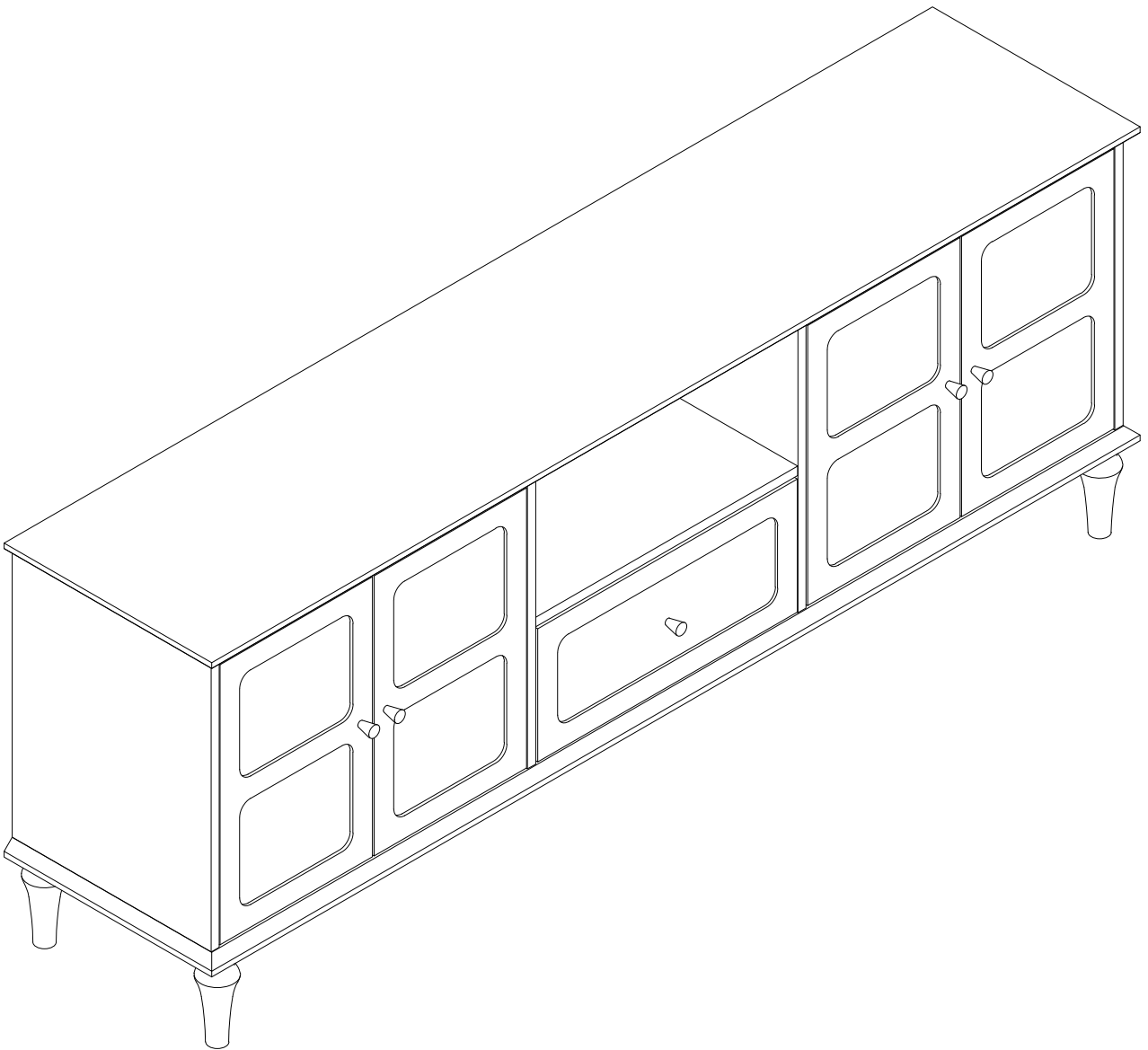
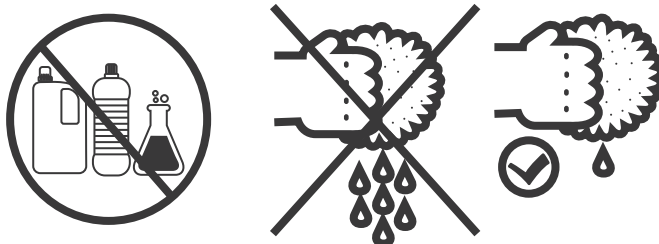
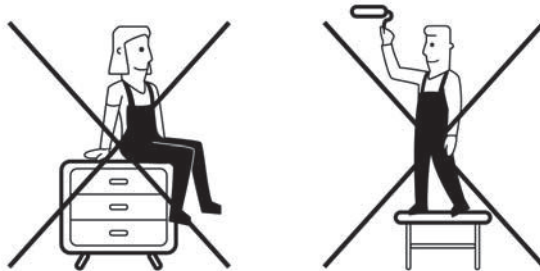
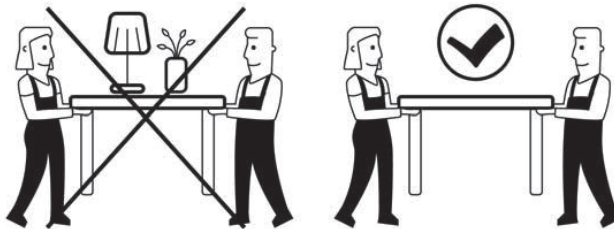
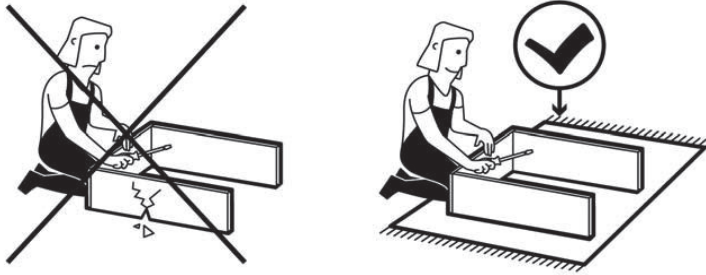
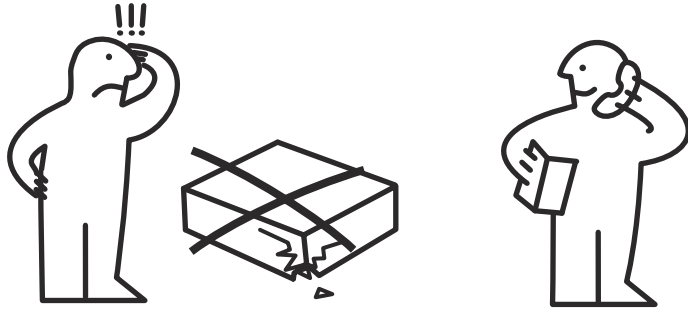
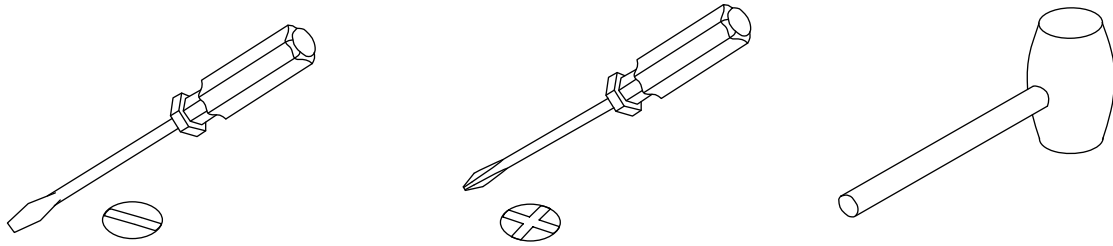


# ASSEMBLY INSTRUCTIONS



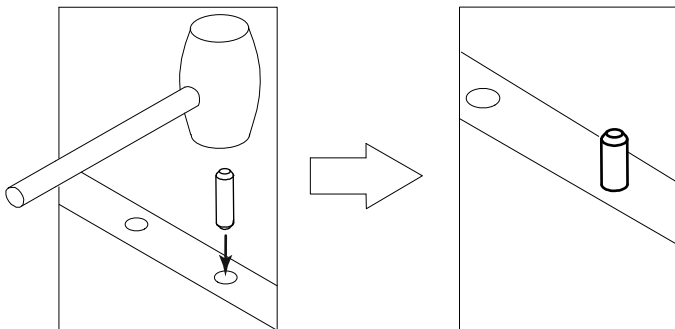


# ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



- \* Before discarding packing materials, please check all parts and hardware are presented.
- \* Please follow the instructions closely.
- \* After few days of initial assembly, the product may have acclimated to new environment, please tighten all hardware again.

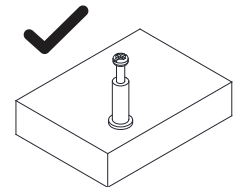
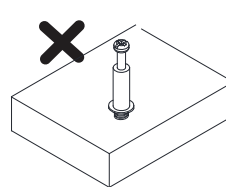
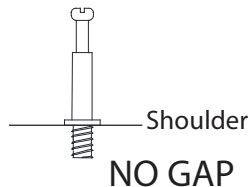
## Dowel Installation



Gently tap dowel into hole with rubber mallet.

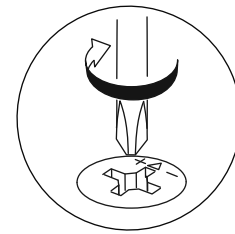
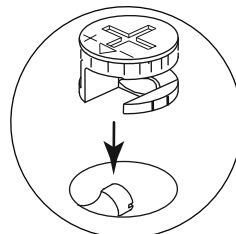
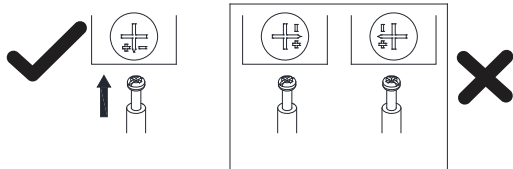
## CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten

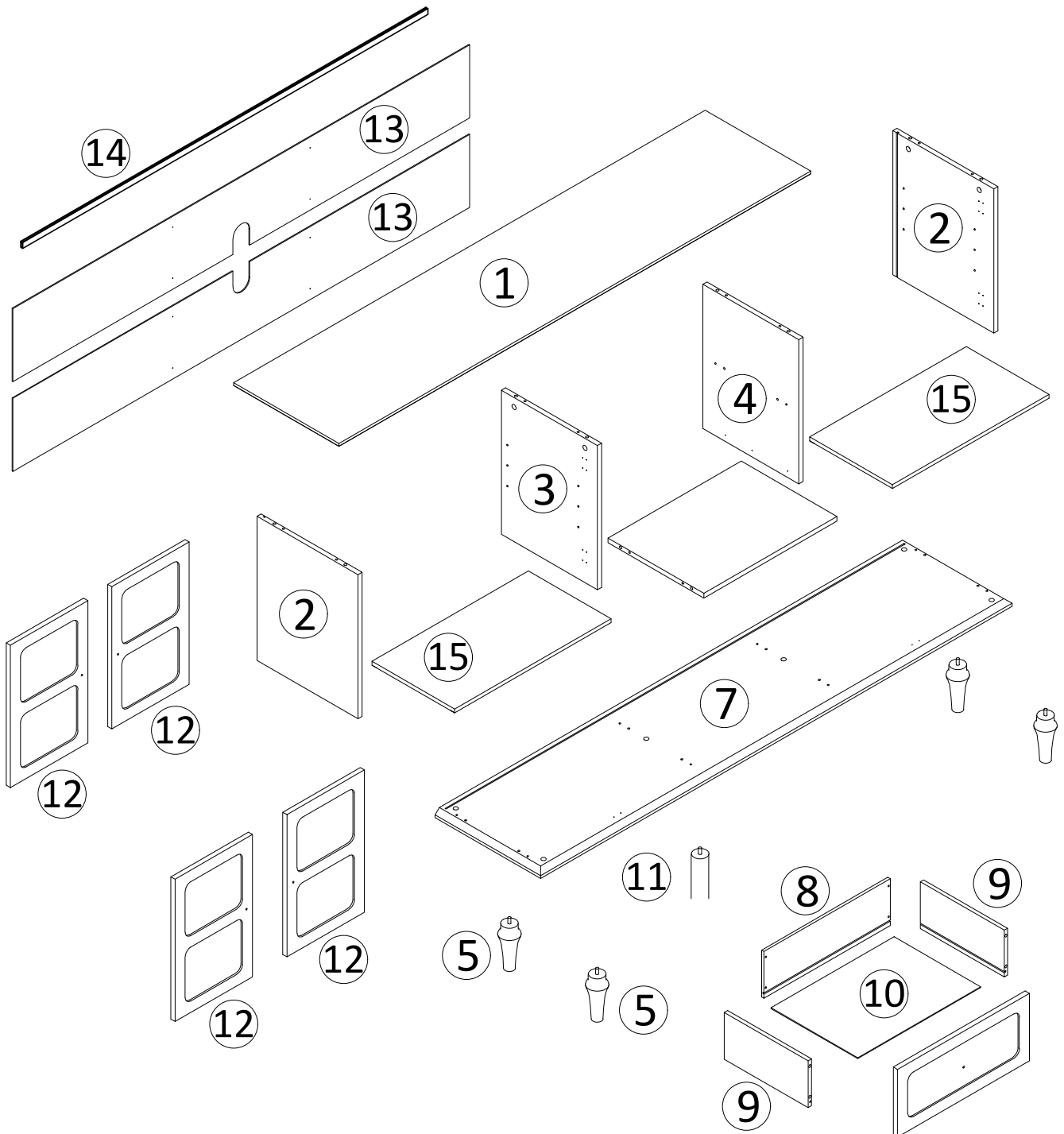


## WHEN FITTING CAMS

ENSURE STARTING POSITION IS CORRECT BEFORE YOU INSERT CONNECTING CAM-PILLAR TURN CLOCKWISE UNTIL SECURE



Laying out all the parts and hardware and identifying each part as shown below. It may help you when you assemble the item.



① × 1

② × 2

③ × 1

④ × 1

⑤ × 4

⑥ × 1

⑦ × 1

⑧ × 1

⑨ × 2

⑩ × 1

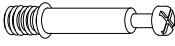

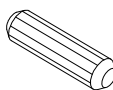
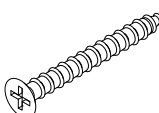
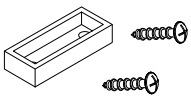
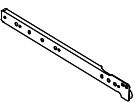

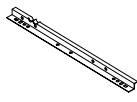
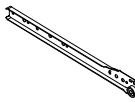



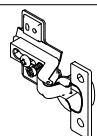
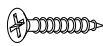




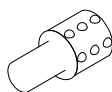

⑪ × 2

⑫ × 4

⑬ × 2

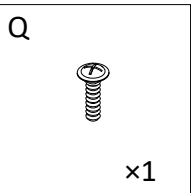
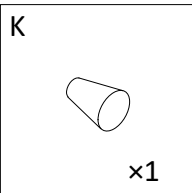
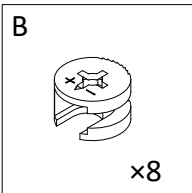
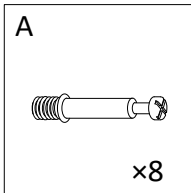
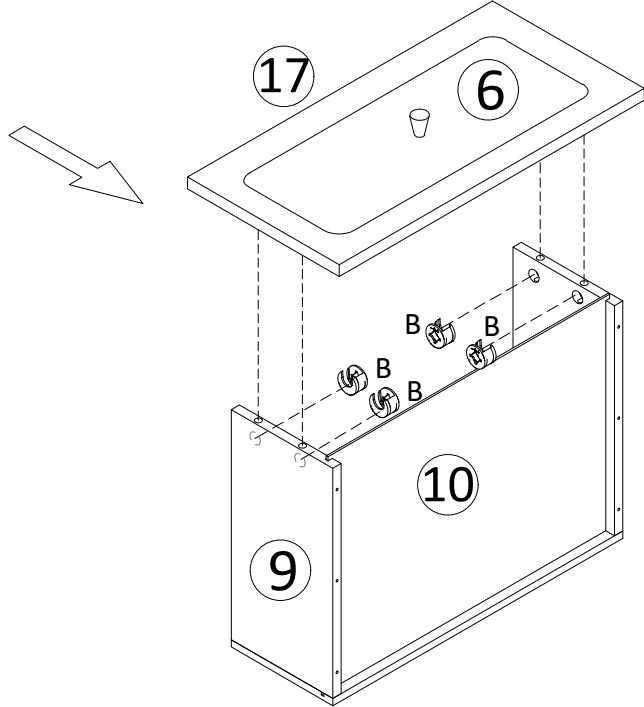
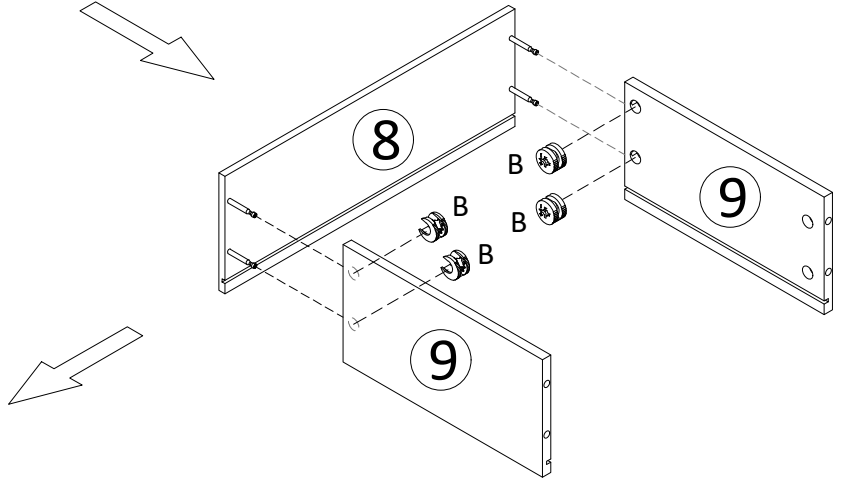
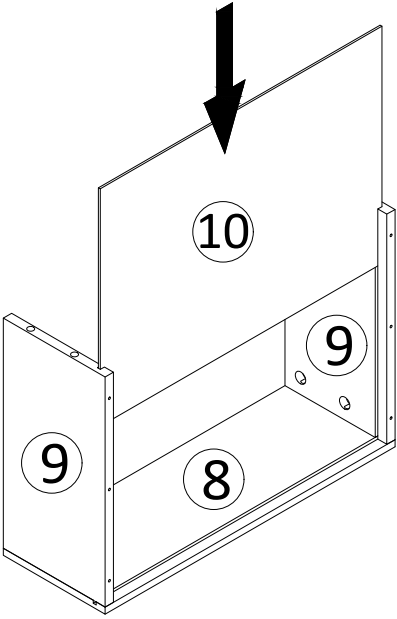
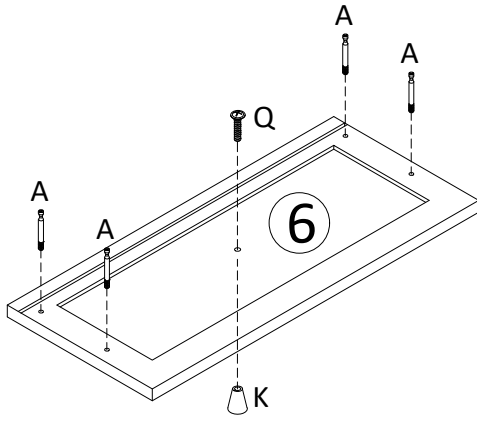
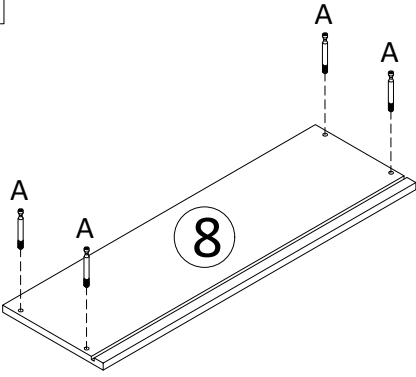
⑭ × 1

⑮ × 2

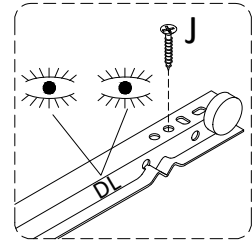
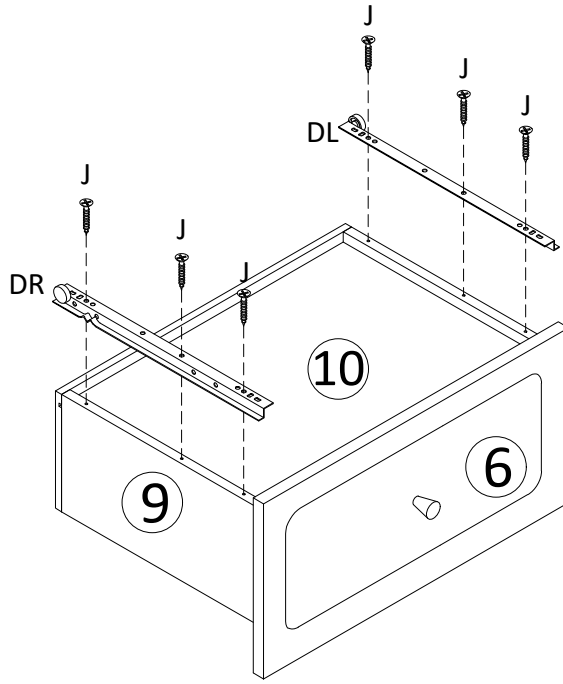
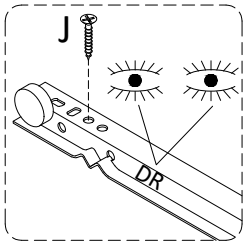
A	x24+2(Spare)	B	x24+2(Spare)	C	x20+2(Spare)	D	x4+1(Spare)	E	x4
									
φ6×27mm		φ15×9.5mm		φ6×30mm		FA4×40mm		FA3×12mm	
CL	x1	DL	x1	DR	x1	CR	x1	J	x12+2(Spare)
									
300mm		300mm		300mm		300mm		FA3×12mm	
K	x5	L	x4+1(Spare)	M	x8	N	x48+2(Spare)	O	x8
									
φ20×23mm		M4×20mm		φ26mm-L		FA4×12mm		FA3×16mm	
P	x8+1(Spare)	Q	x1+1(Spare)	R	x6	S	x8+1(Spare)	T	x4
									
FA3×12mm		M4×12mm		M6×15L-φ20×5T		φ5×14mm		φ21 Sticker	

1

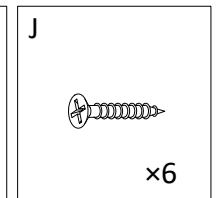
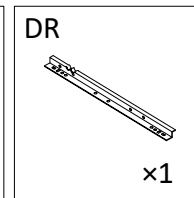
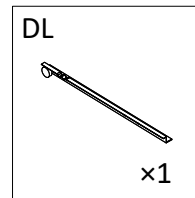
Turn the screws vertically from slow to fast.



2

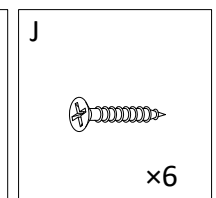
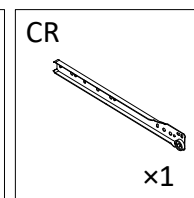
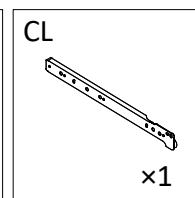
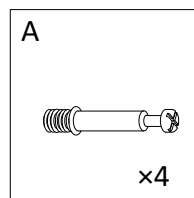
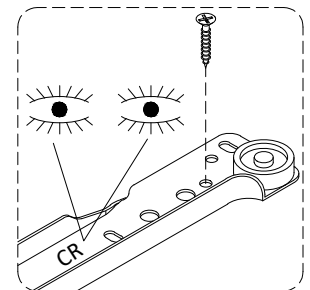
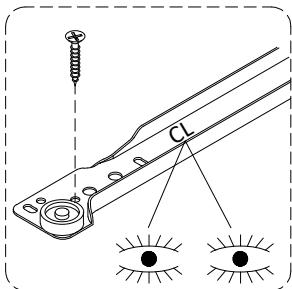
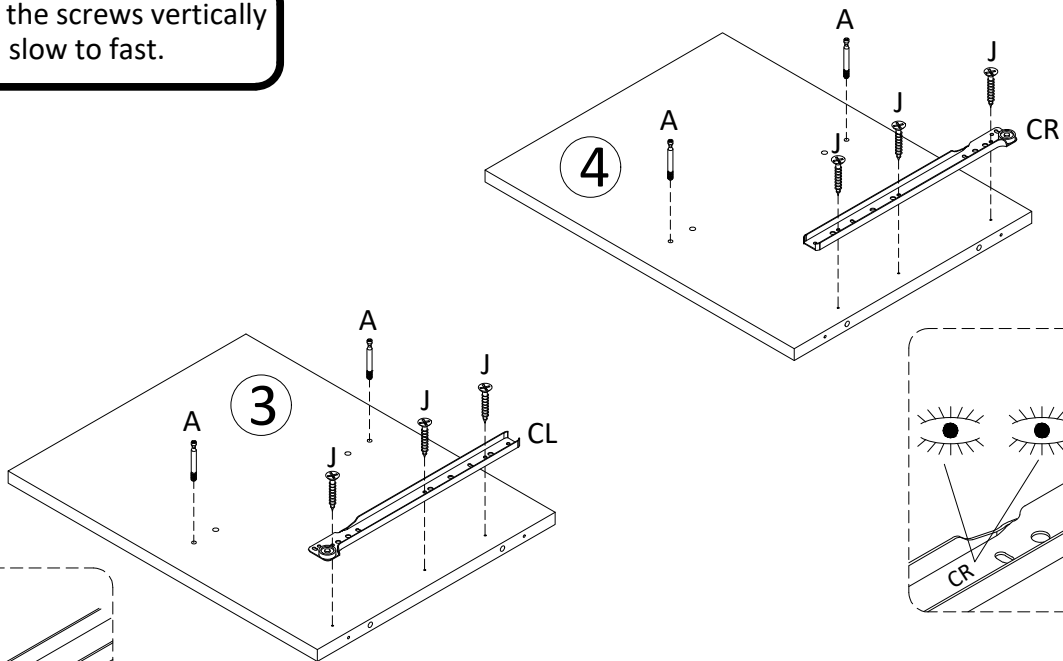


Turn the screws vertically from slow to fast.

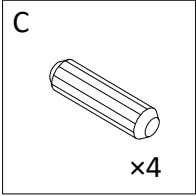
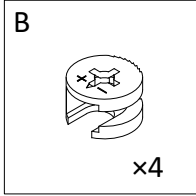
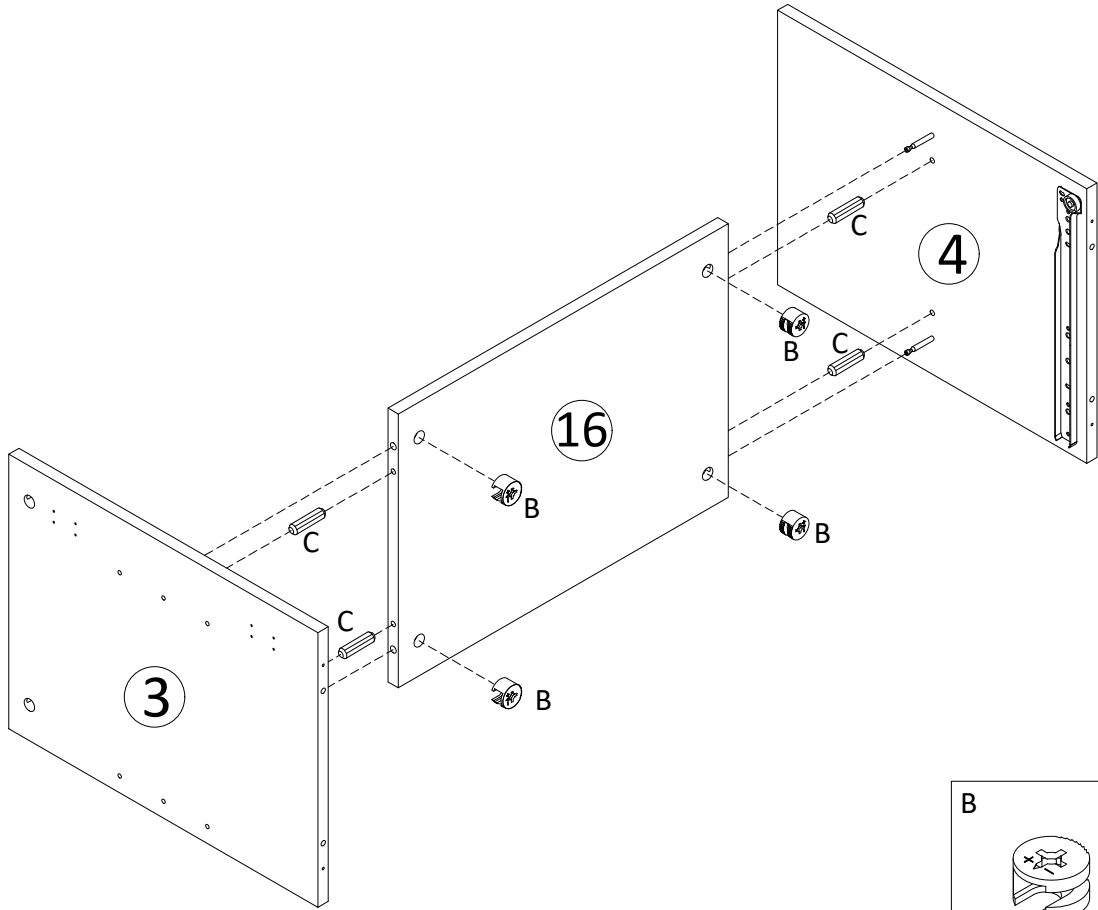


3

Turn the screws vertically from slow to fast.

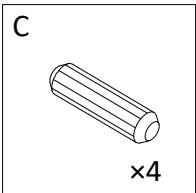
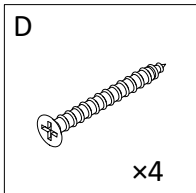
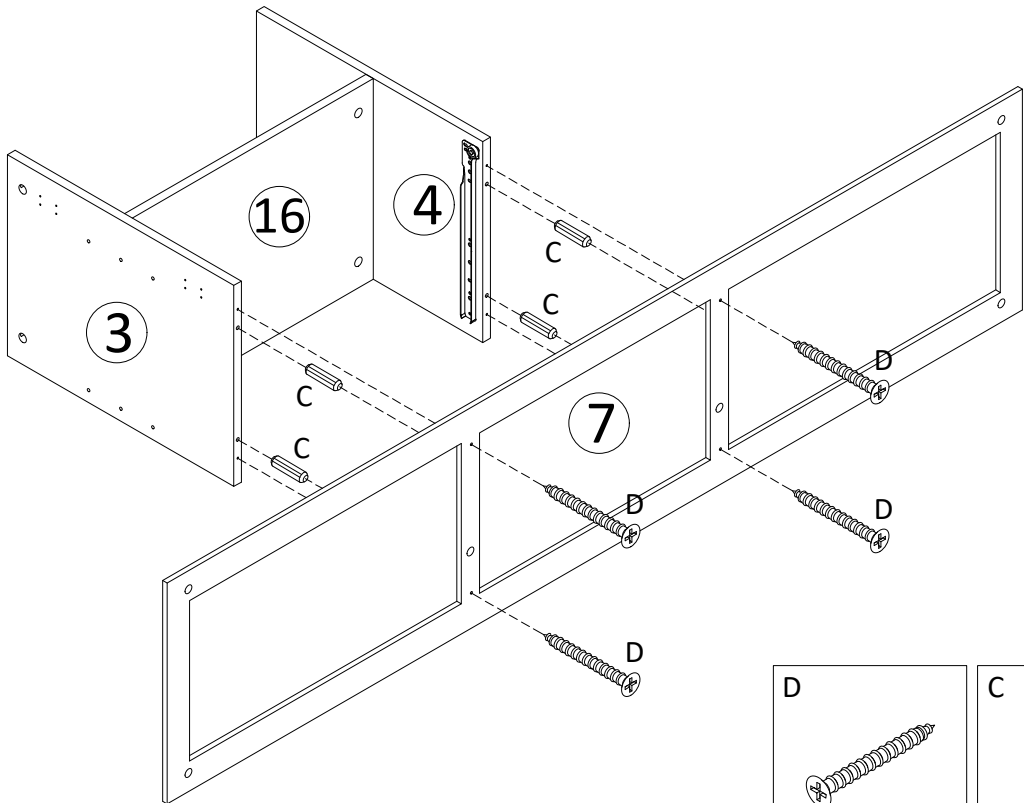


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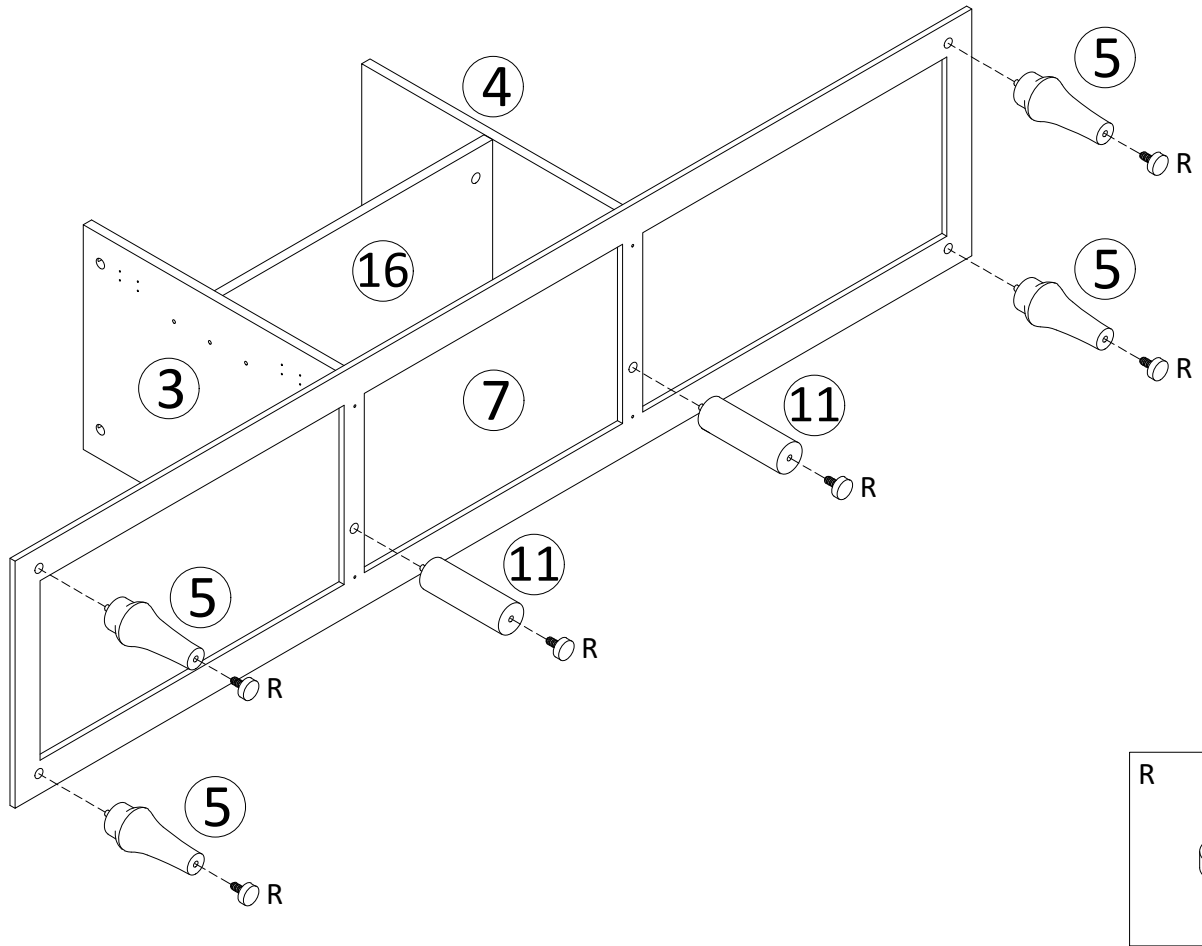


5

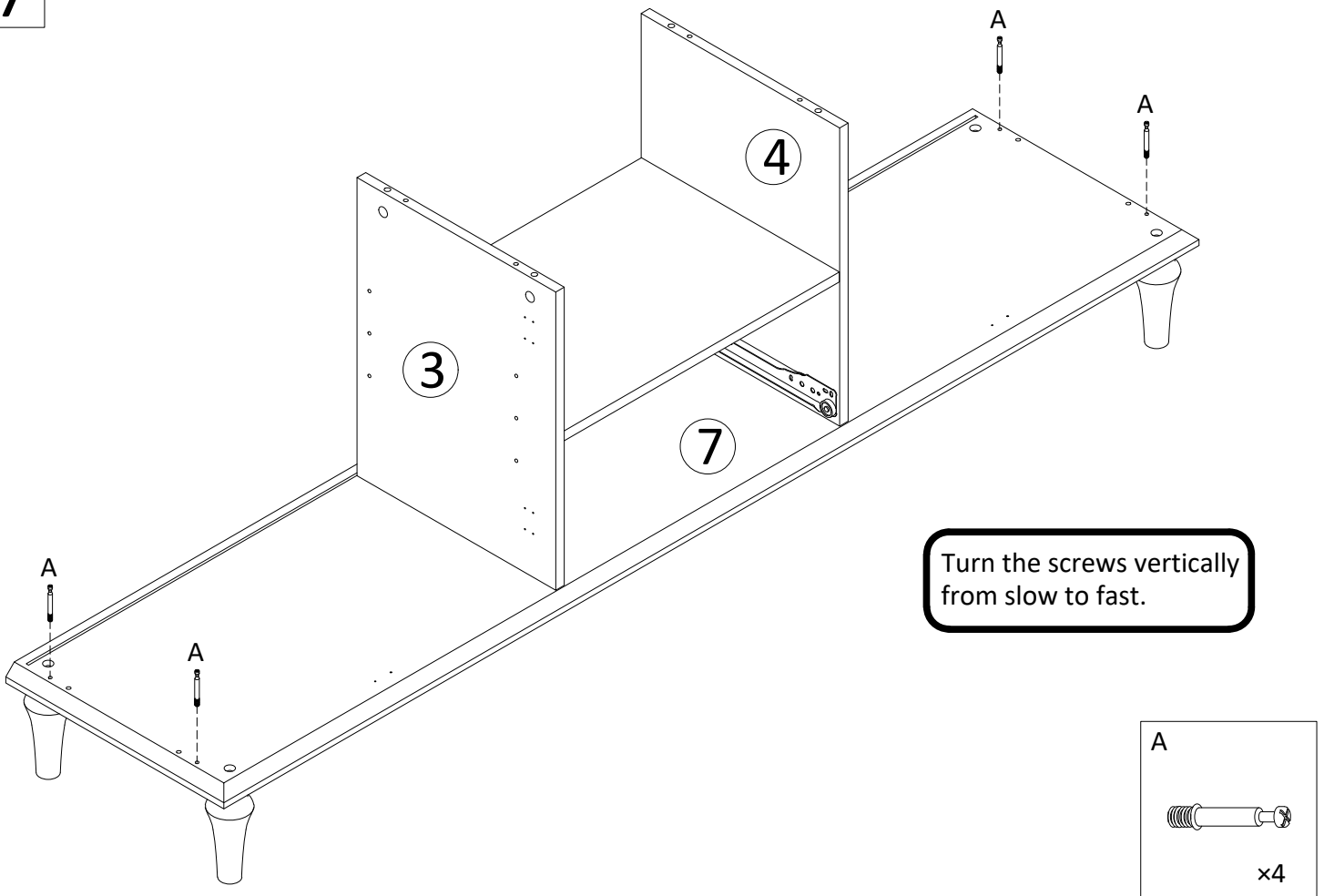
Turn the screws vertically from slow to fast.



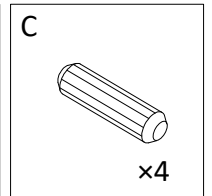
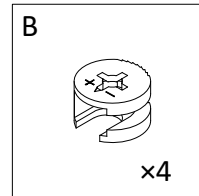
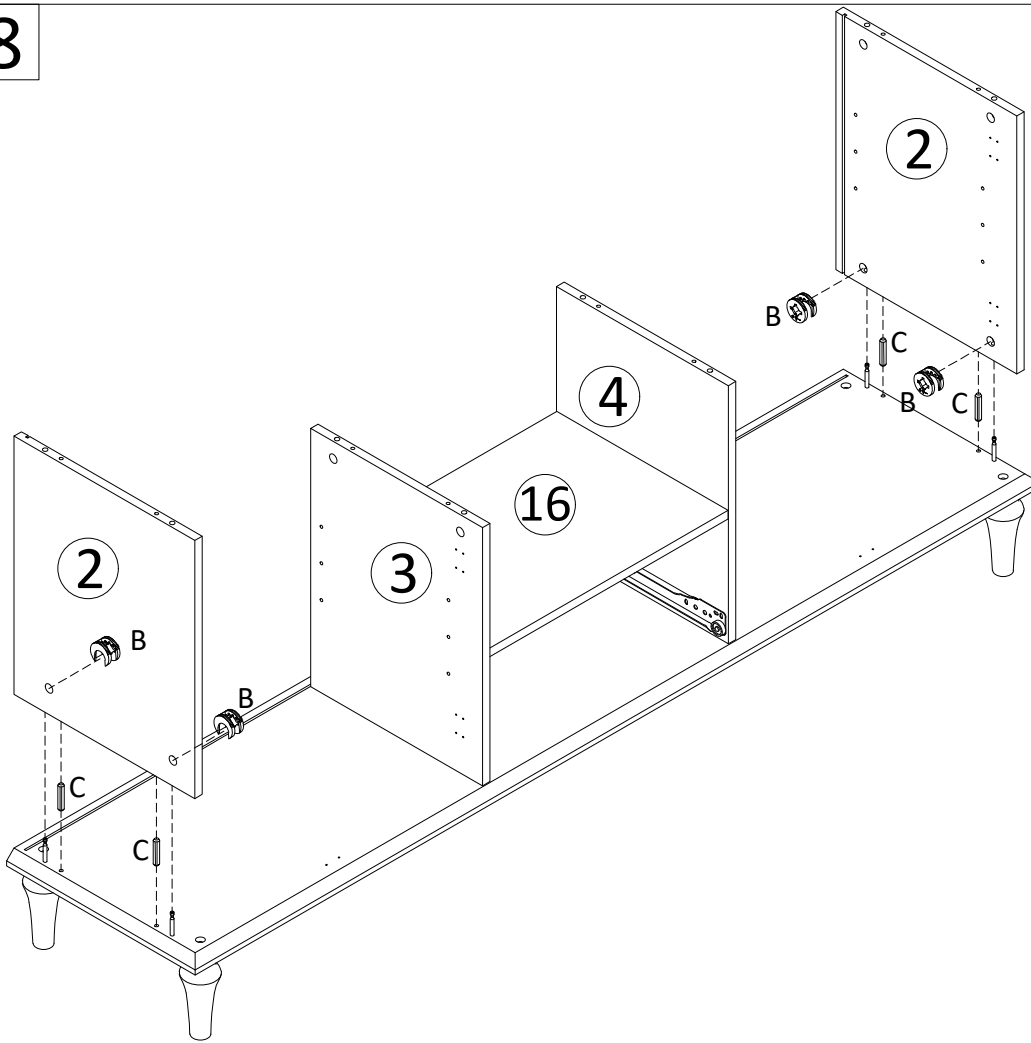
6



7

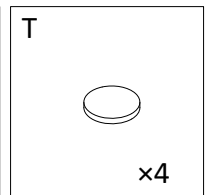
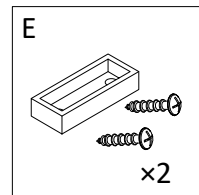
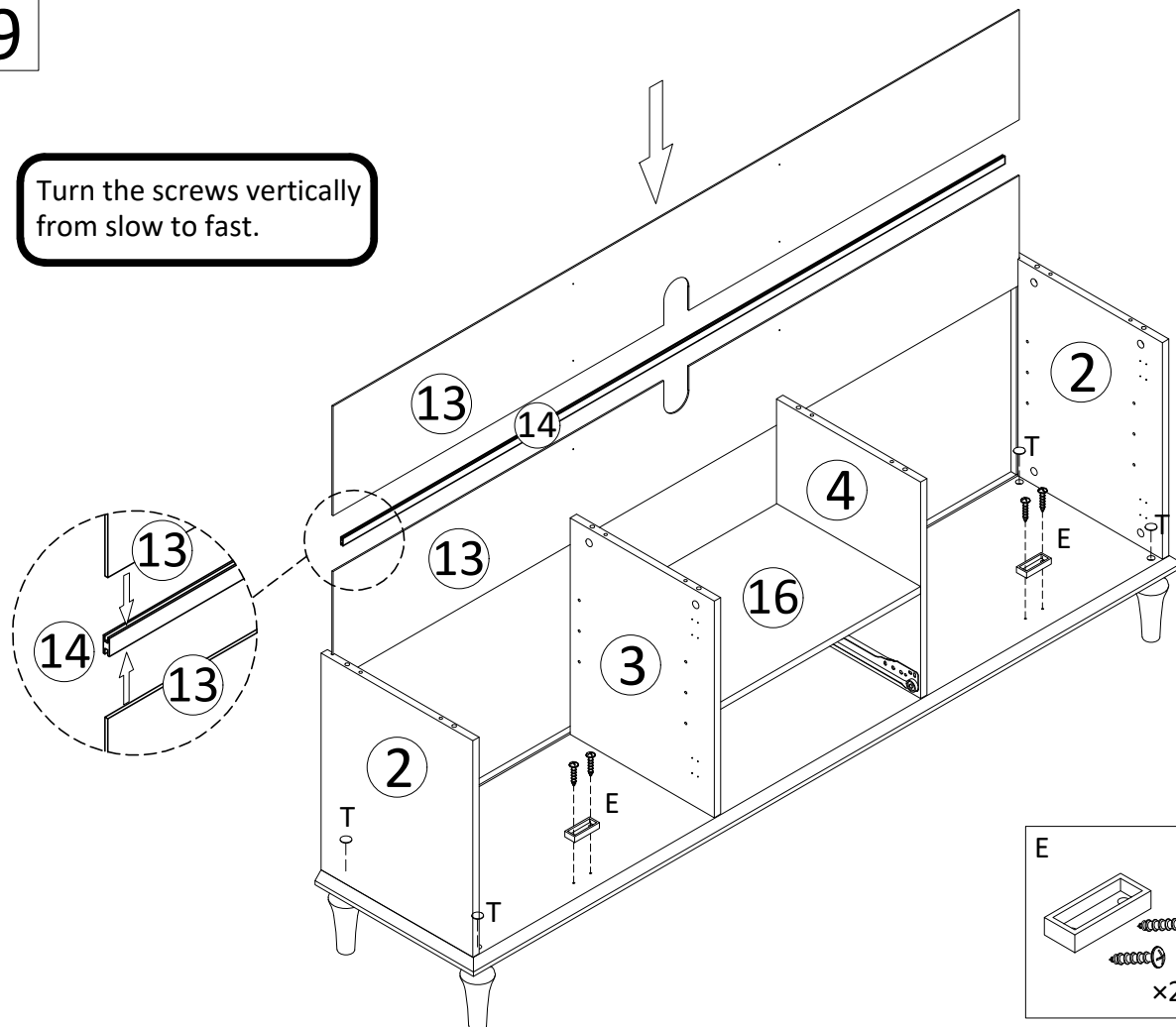


8



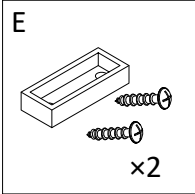
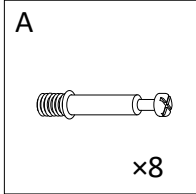
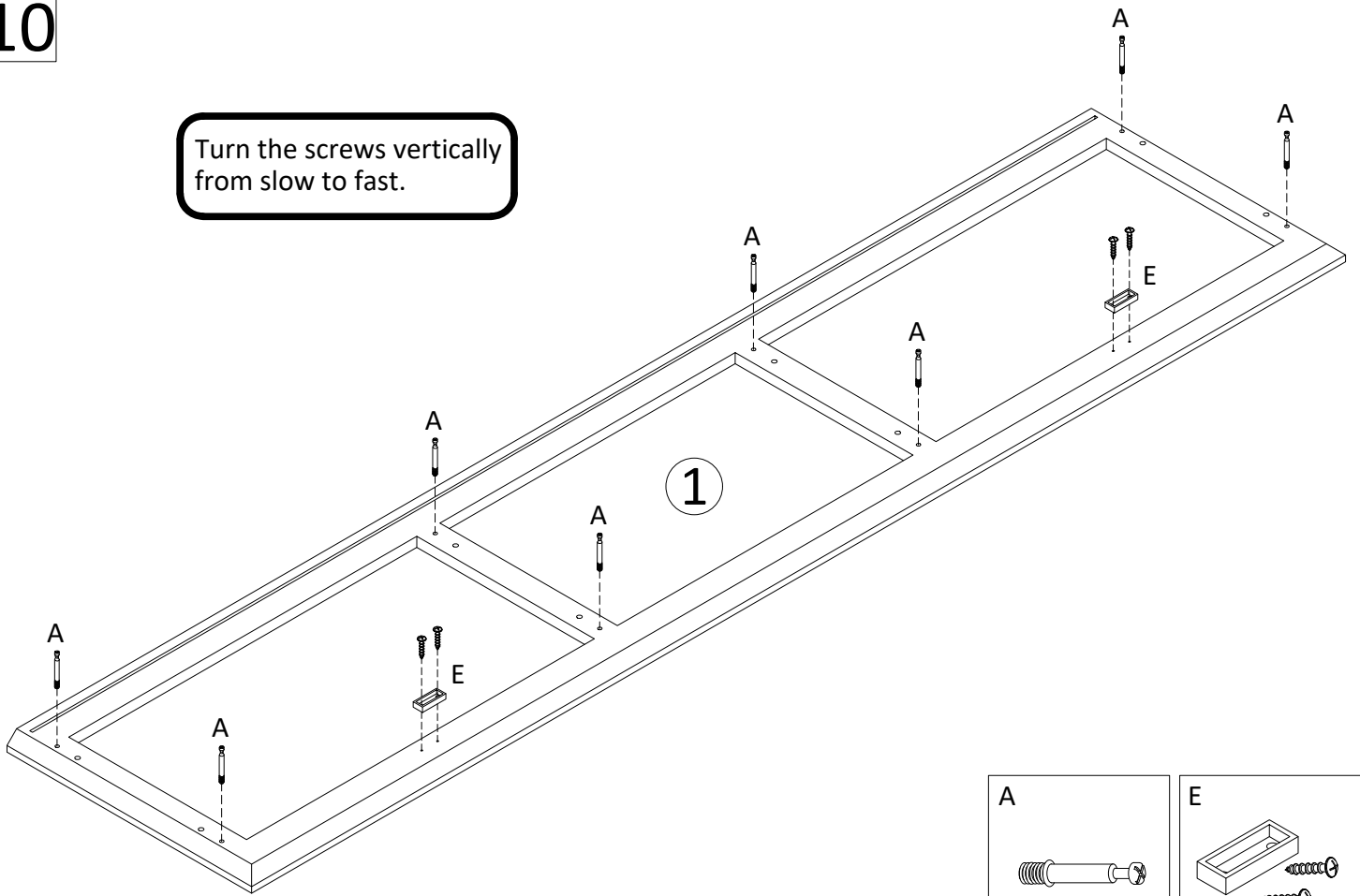
9

Turn the screws vertically from slow to fast.

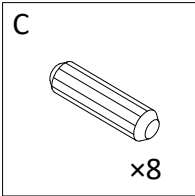
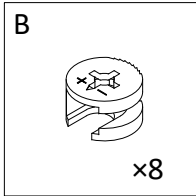
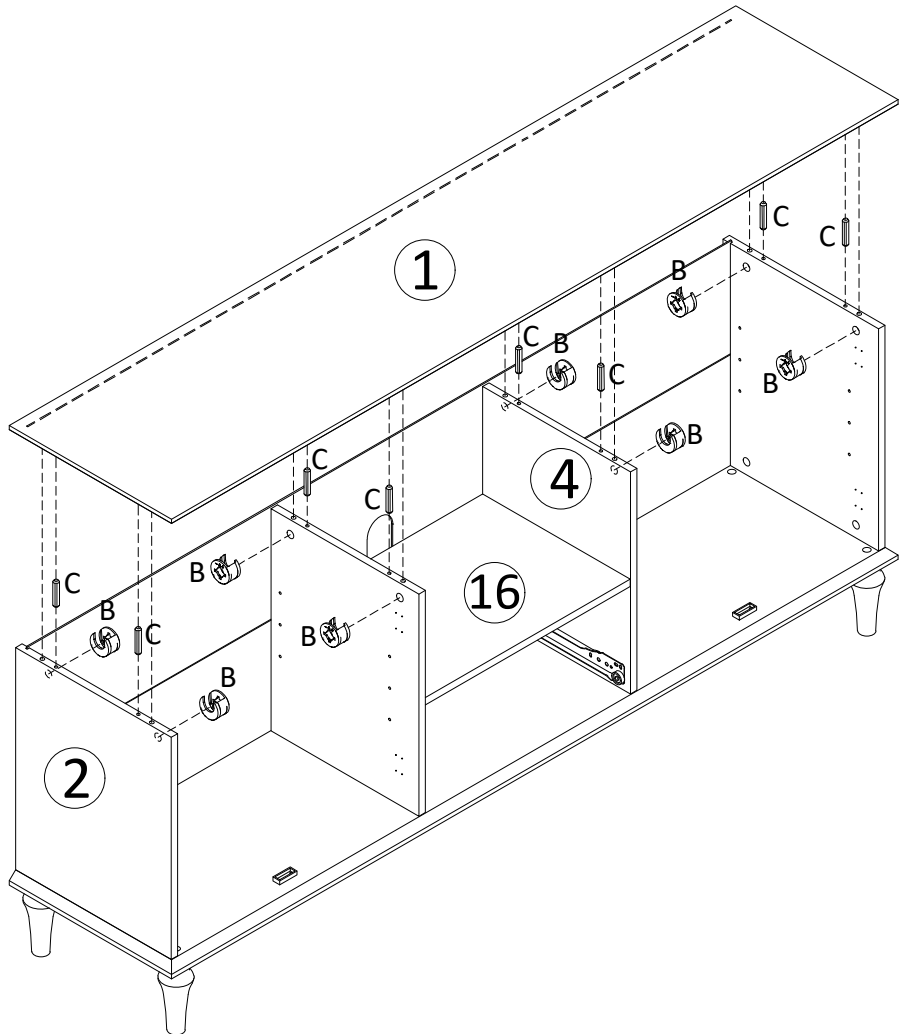


10

Turn the screws vertically  
from slow to fast.

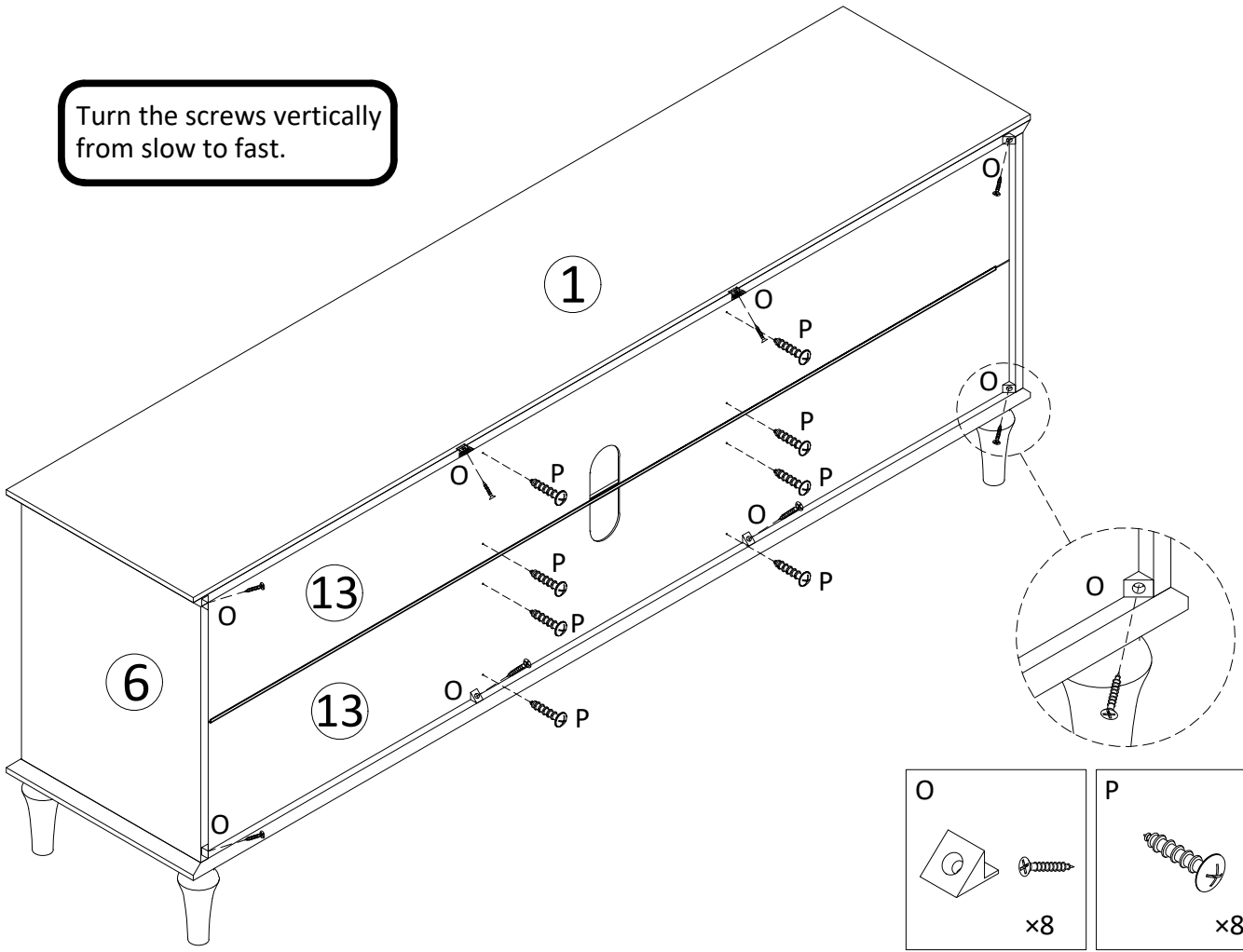


11

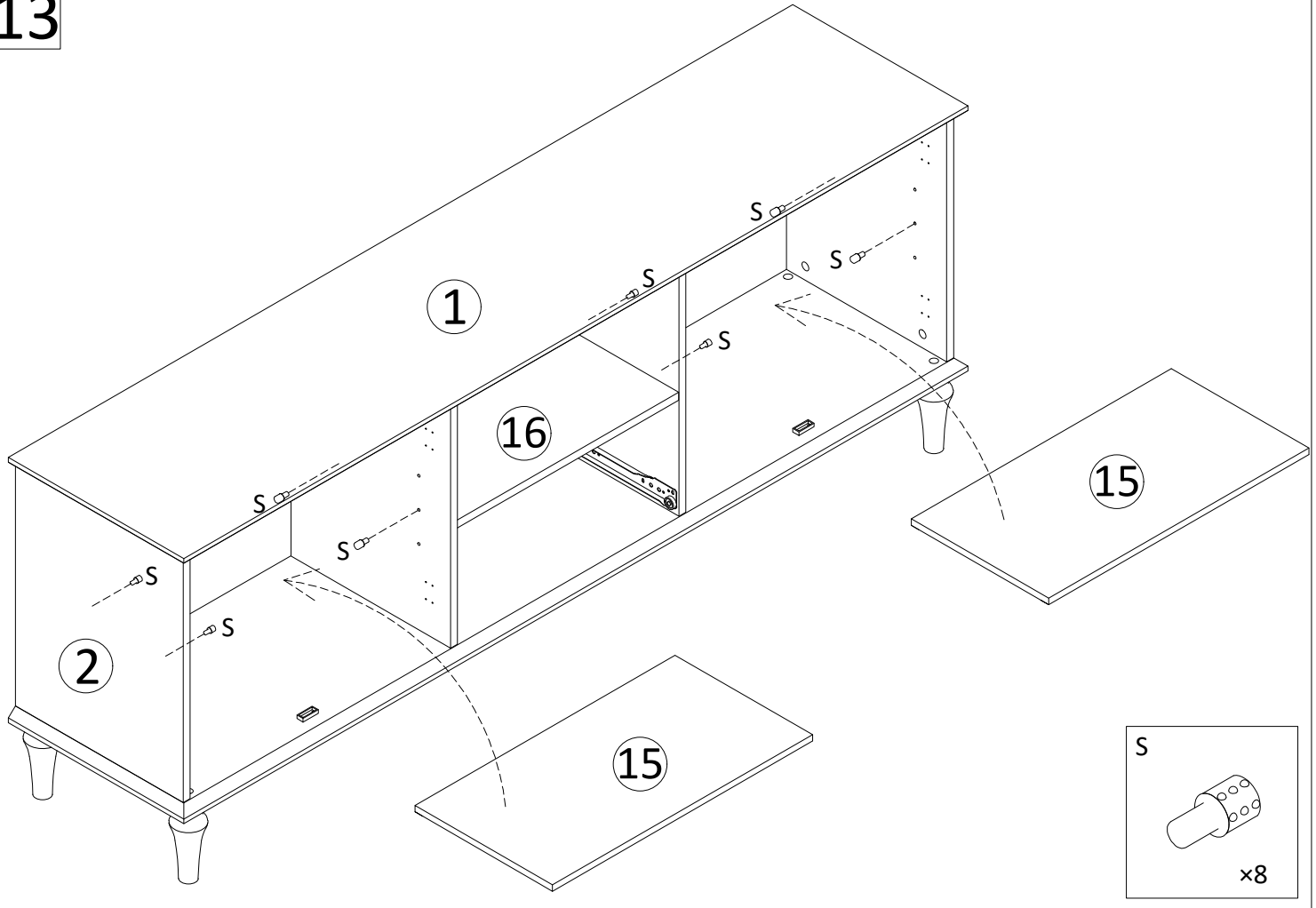


12

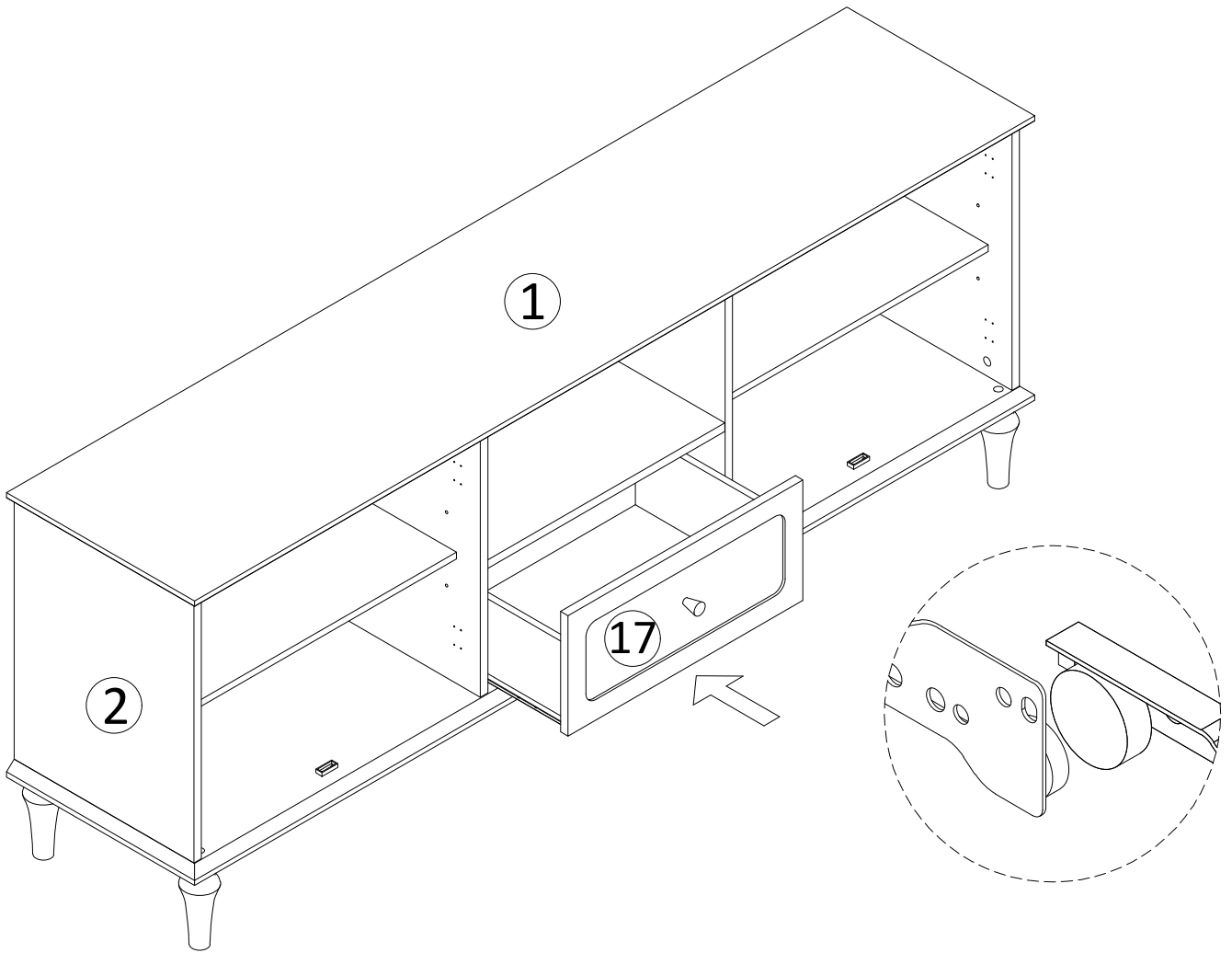
Turn the screws vertically from slow to fast.



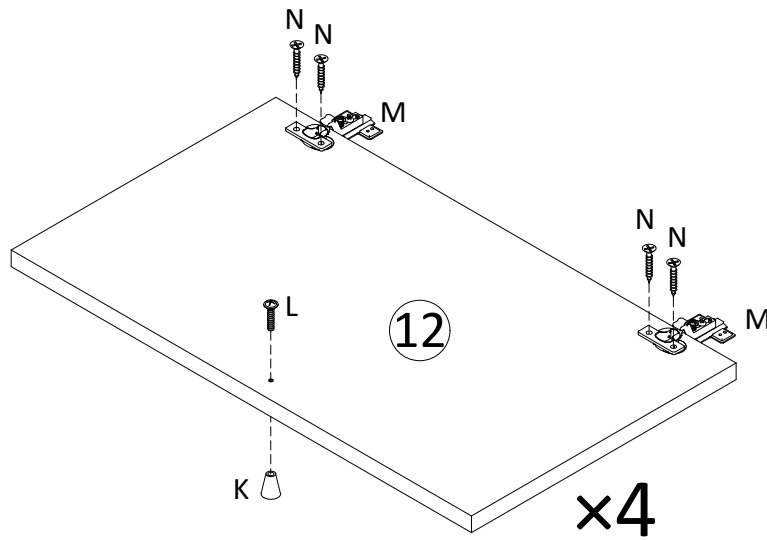
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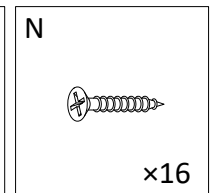
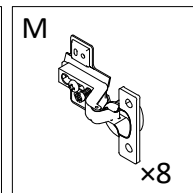
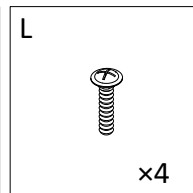
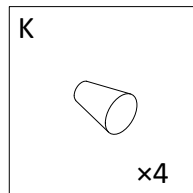
14



15

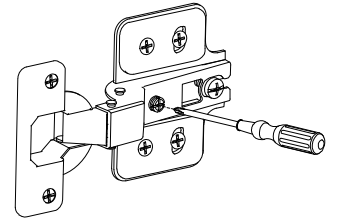
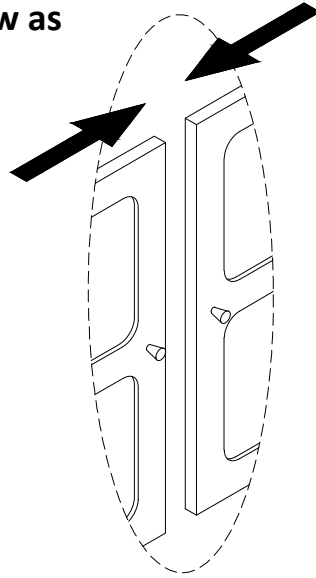
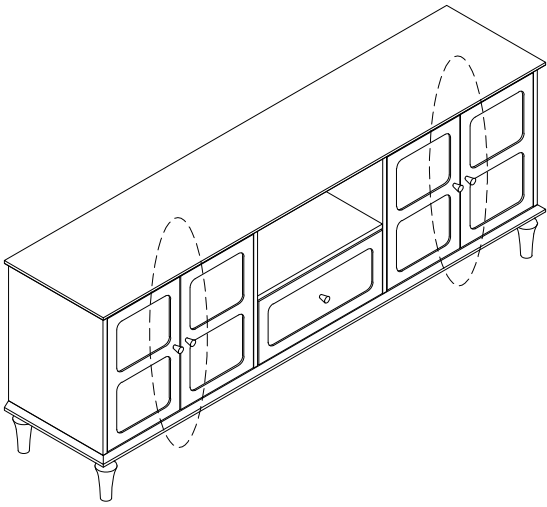


Turn the screws vertically  
from slow to fast.

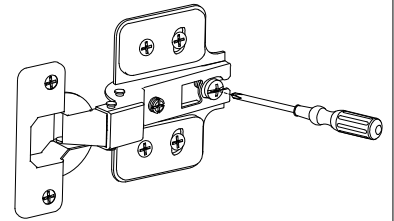
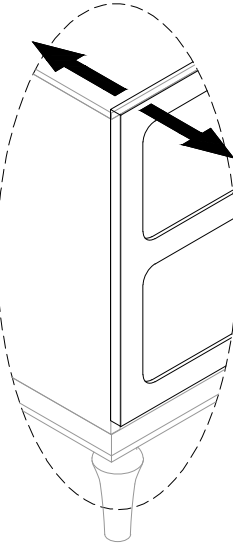
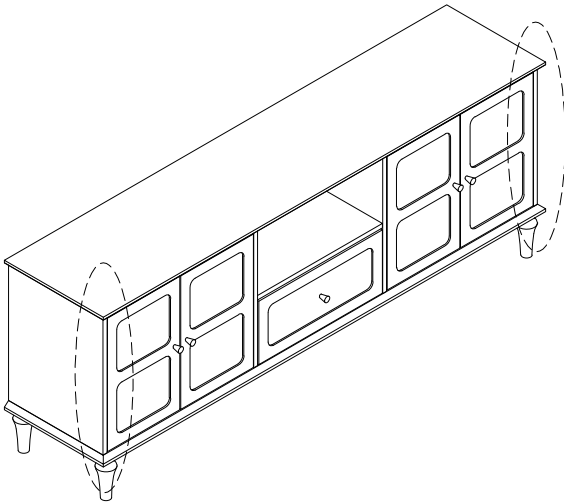




**17** Tips: If the gap between two doors is too far or close, please turning the screw as shown below.



Tips: Adjusting the screw as shown in the following picture can make the door move forward or backward.



Tips: Adjusting the levelers appropriately underneath the bottom of the foot can make the gaps between the door and frames of cabinet even.

