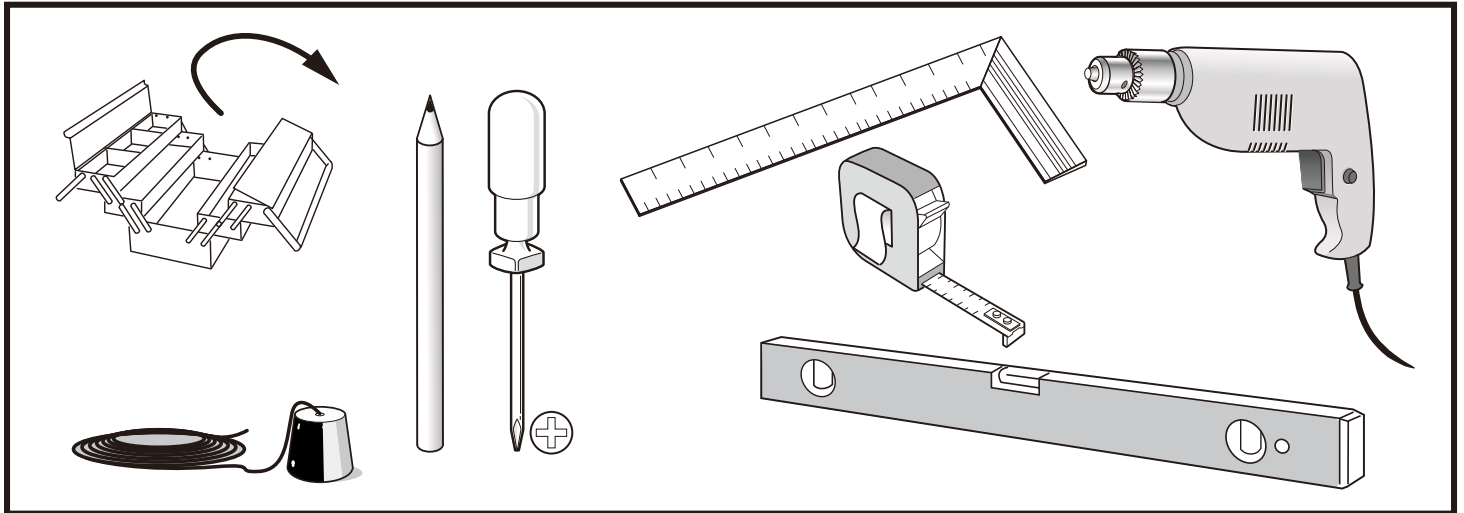


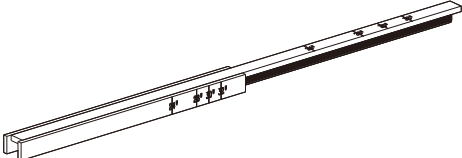
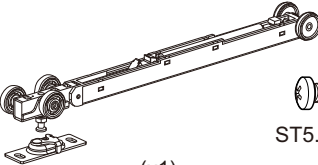
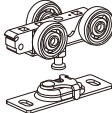
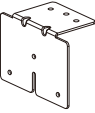
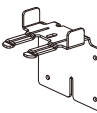
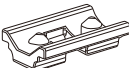
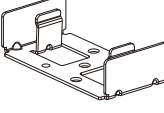
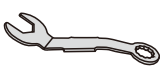
PRE-INSTALLATION

TOOLS REQUIRED

TSQAL03-6.6FT



HARDWARE INCLUDED

 (x1)	 (x1)	 ST5.5x32 (x2)	 (x1)	 ST5.5x32 (x2)
 (x1)	 ST4.2x19 (x3)	 (x1)	 ST4.2x19 (x1)	 (x2)
 (x4)	 ST4.2x19 (x8)	 (x2)	 (x2)	 ST4.2x13 (x2)
 ST3.5x32 (x3)	 (x1)	 (x1)		

INSTRUCTIONS

POCKET DOOR FRAME

MADE FOR 2"X4" STUD WALLS

For 1"(25mm) to 1-3/4"(45mm)
doors to 200 lbs.(100 kgs)

IMPORTANT

23"(584mm) Minimum Door Width
for Soft Close & Open.

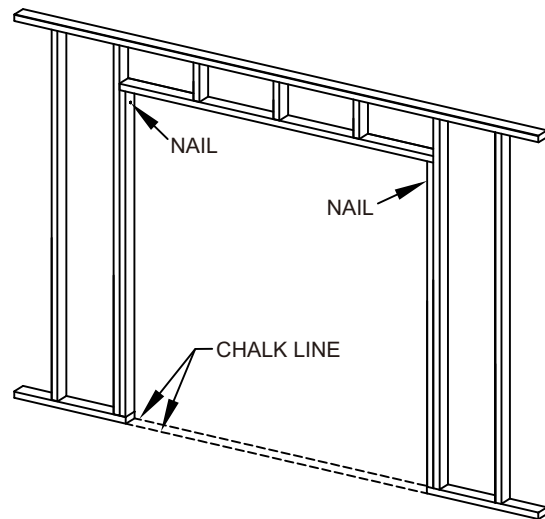
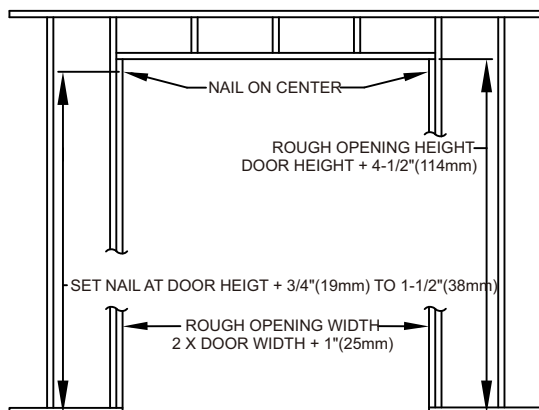
FOR 36"(913mm) X 80"(2,03m) Door ,Puerta ,Porte
**All purpose frames ,marked to cut to shorter lengths.

NOTE: Instructions are for a 80" (2,03m) door , if door is shorter ,lower header and cut bottom ends of Split Studs ,if door is taller than 80"(2m),order longer Split Studs and raise header.

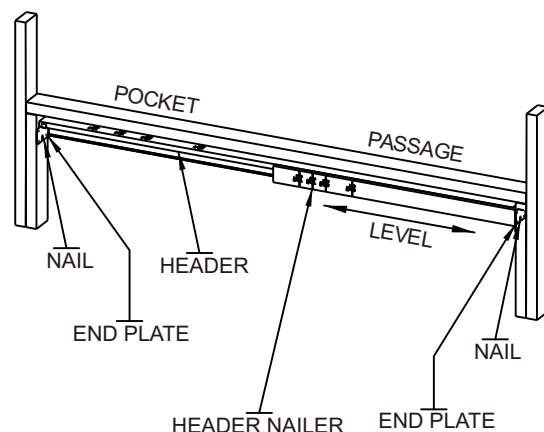
1 CONSTRUCT ROUGH OPENING Header must be **SQUARE** and **PLUMB** with studs and **LEVEL**. Minimum Height is 84 1/2"(2,14m) width is 2X Door width plus 1" (25mm).

2 Measure up from finished floor 80-3/4"(2.05m) or from sub-floor to 81-1/2"(2.07m). This will give 3/4"(19mm) to 1-1/2"(38mm) clearance under door. Mark each rough stud and drive a flat head nail on center, leaving 1/8"(3mm) protruding. (Frame header end brackets will rest on these nails).

3 Snap a chalk line on floor even with side jambs.



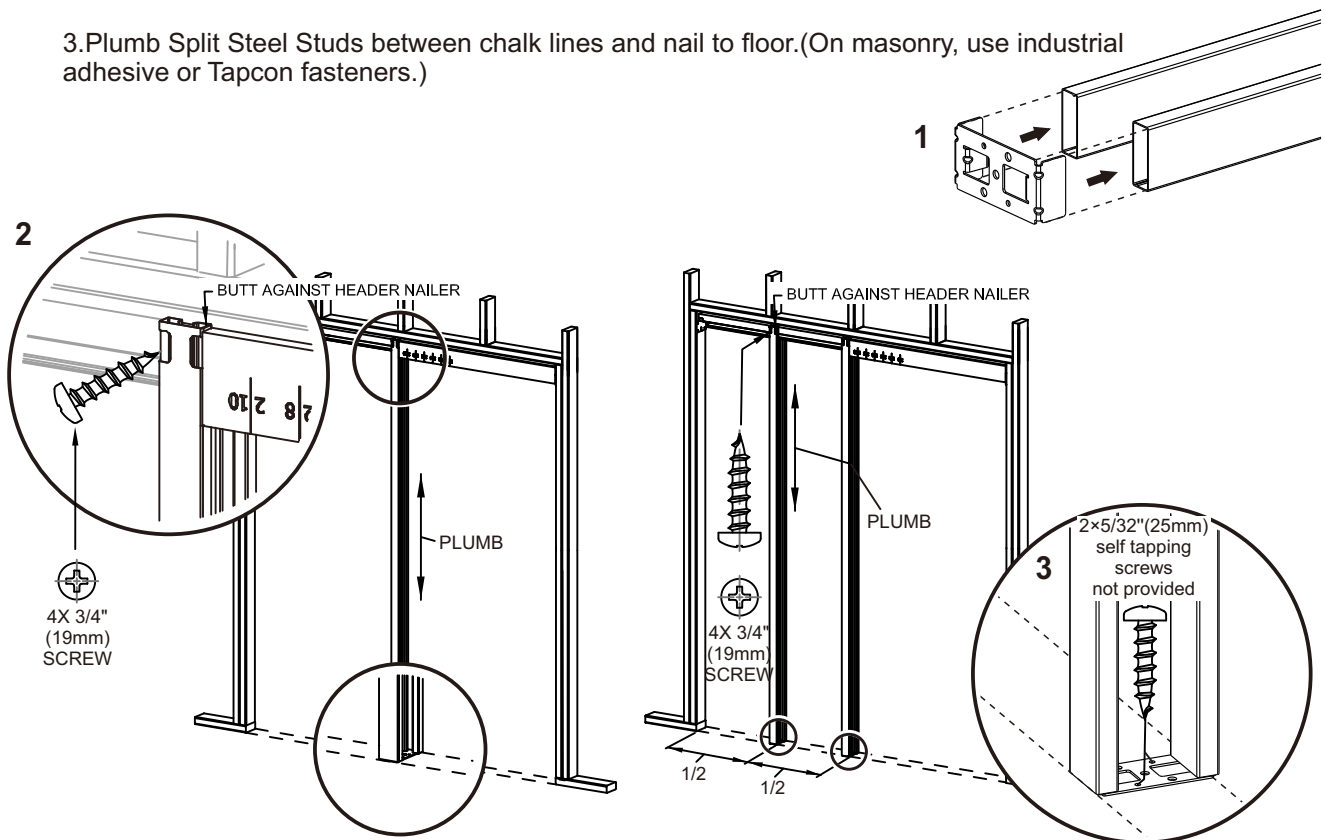
4 Slip slots in Frame Header End Plates over nails in rough studs. **LEVEL HEADER**. Set nails and drive nails through remaining holes in end plates. (If you have the 2/6"(761mm) or Universal Frame and using another size door, see cutting instructions on [page 4.](#))



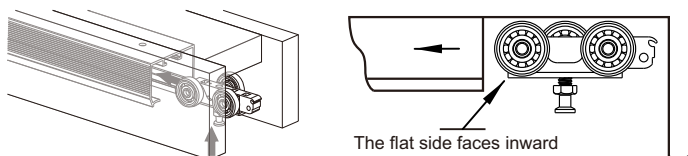
5 1.Slip fingers of Floor Plate into Split Steel Studs as shown.

2.Butt Split Steel Studs against header nailer And screw into place with two (2) 3/4"(19mm) X #8 Pan Head Screws. Attach other Split Steel Studs midway in "Pocket" opening.

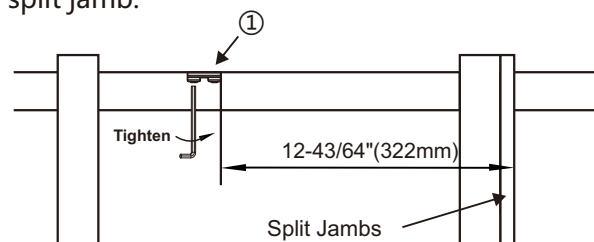
3.Plumb Split Steel Studs between chalk lines and nail to floor.(On masonry, use industrial adhesive or Tapcon fasteners.)



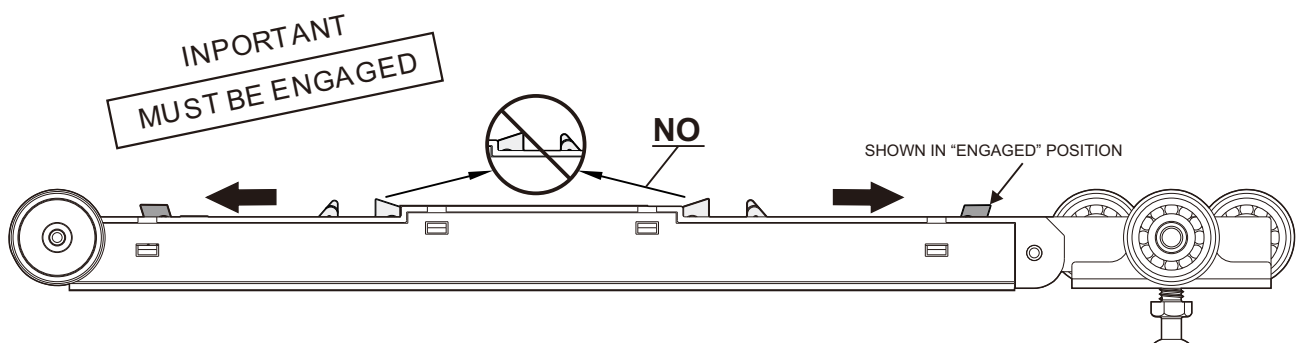
6 INSERT Ball Bearing Hanger Wheel assembly into Track.



7 Soft close Actuators/ triggers are 322mm far from split jamb.

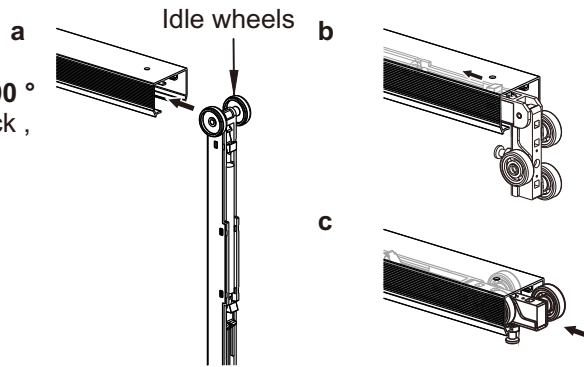


8 Engage Soft Close Dampener by pushing Dampener trigger 3 Wheel Roller. *This step is very important. **DAMPENER MUST BE ENGAGED*** or soft close will not work, Soft Close Dampener may be **DAMPENER** if installed incorrectly. Door will have to be removed and installation of Soft Close will have to begin again.

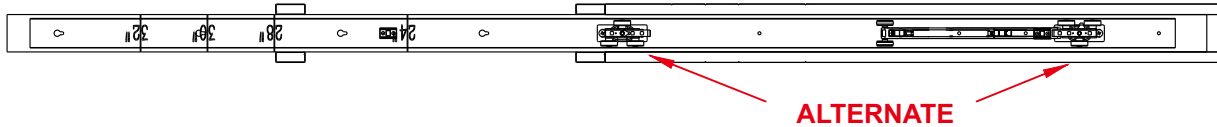


9 INSERT into Track.(Idle wheels first).

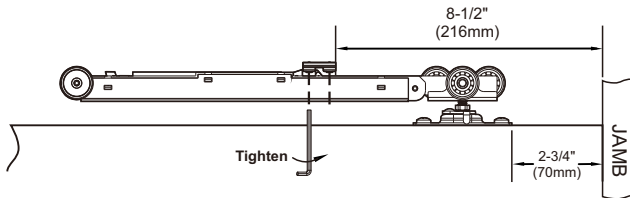
Rotate the hanger (three wheel part) to 90 ° and move soft close body first inside the track , then also move the hanger inside the track.



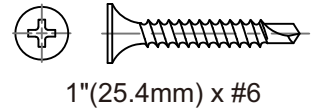
INSERT hangers into track alternating wheel.wheel position for even weight distribution.



10 Soft close trigger is located 216mm from Jamb 11 Apply desired wall material with 1"(25.4mm) X #6 Self drilling drywall screws. Use seven(7) screws per Split Steel Stud.



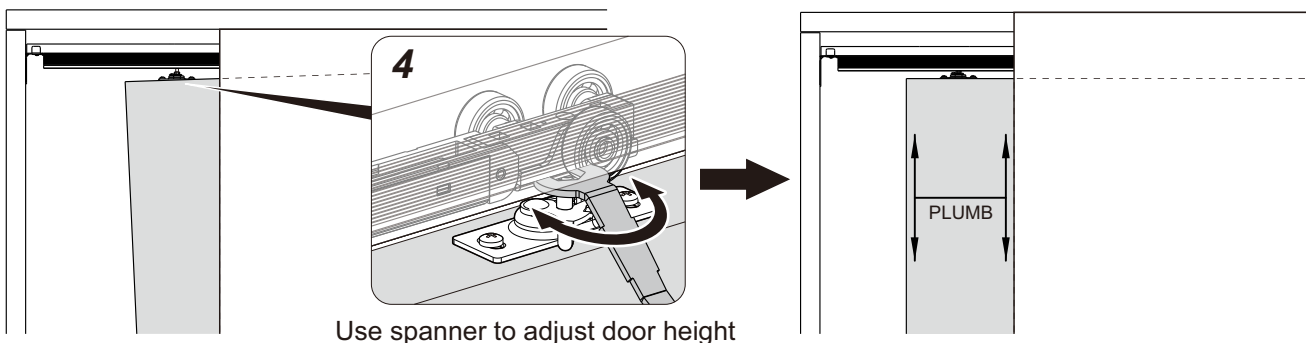
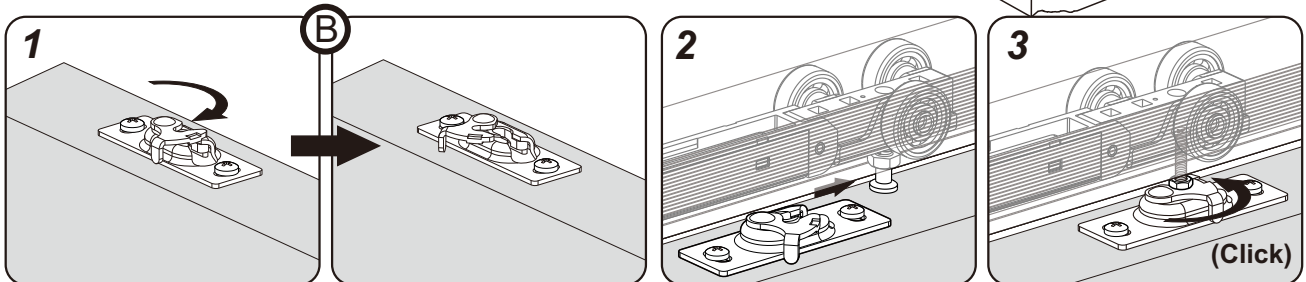
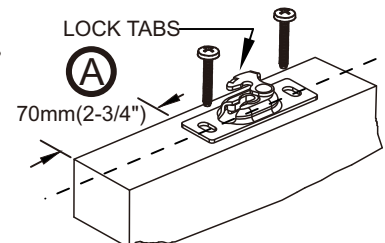
Remarks: Screws 1"x#6 for drywall pasterboard are not supplied.



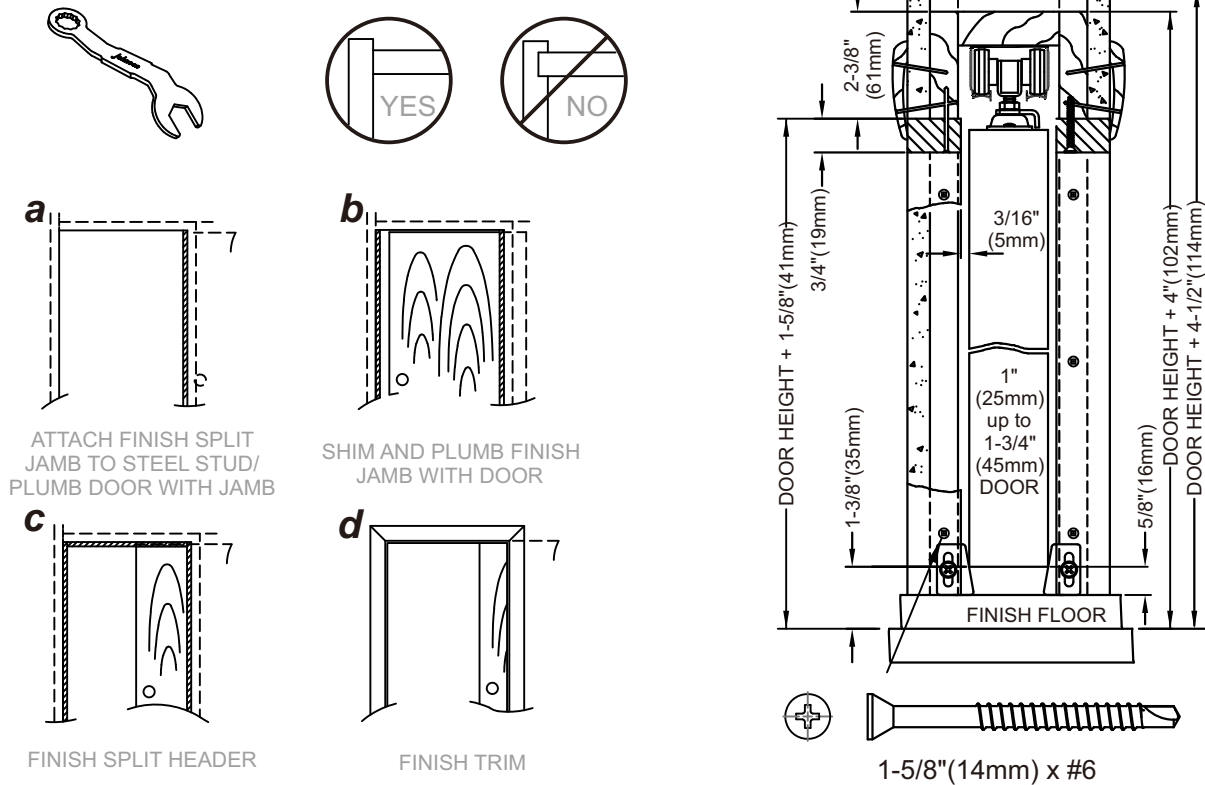
12 Seal all edges and face of door panel with paint or sealing stain.



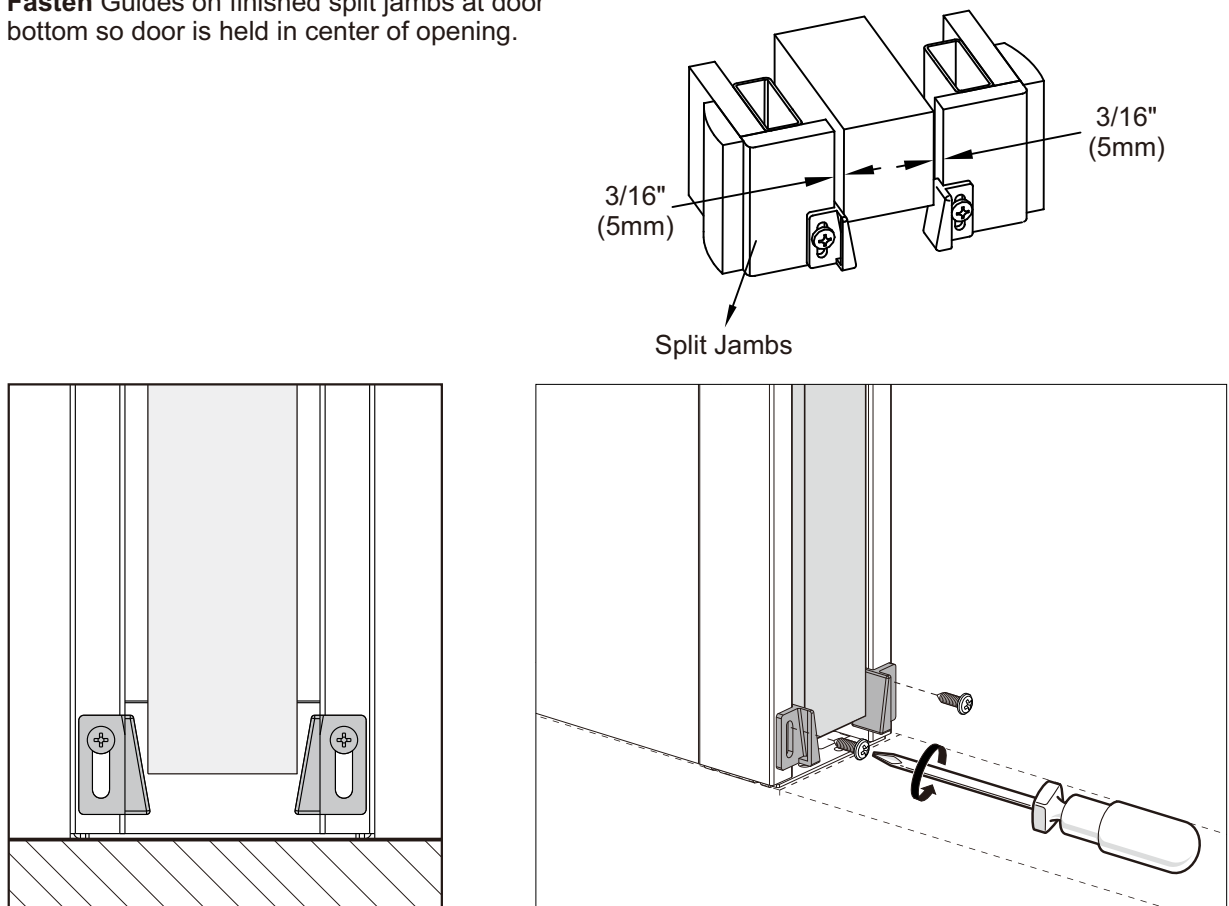
13 A/Attach door plate on top of door 2-3/4"(70mm) from each edge with lock tab on same side. B/Mount door by locating door plate under adjusting bolt of hanger. Lift door and push bolt into door plate. Repeat with other hanger/door plate.



- 14** Install finished jambs, split header and casing as shown. Fasten split header on lock lever sidewith screws for future door removal or adjustment. **DO NOT USE JAMBS WITH DADO'S.** Note: minimum 3/16" (5mm) clearance between jamb and door.



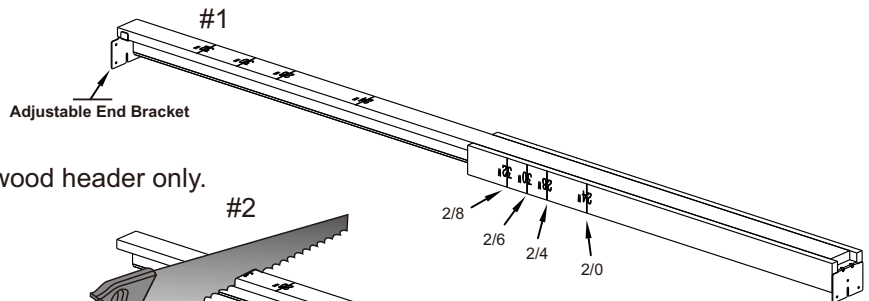
- 15** Fasten Guides on finished split jambs at door bottom so door is held in center of opening.



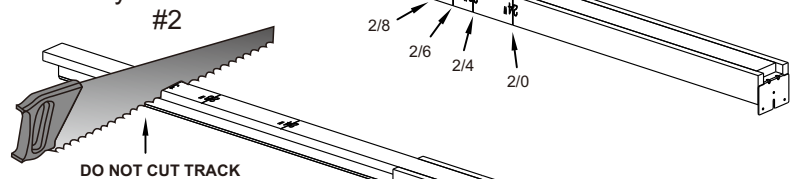
CUTTING INSTRUCTIONS POCKET DOOR FRAME HEADER

2/6"(762mm) and 3/0"(914mm) Pocket
Door Frames are marked for cutting to
shorter standard door widths.

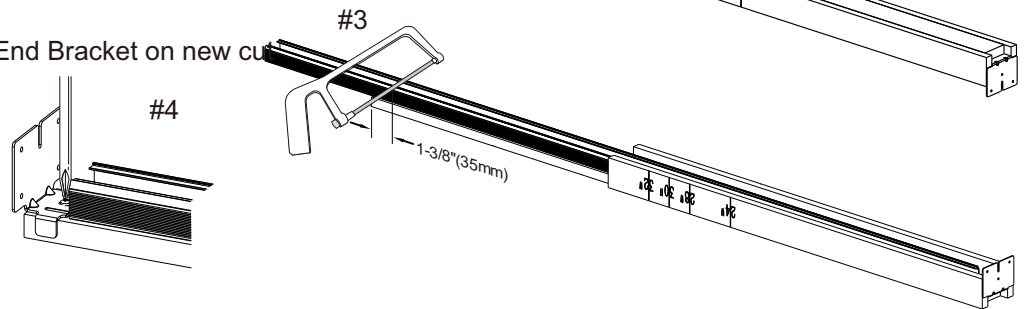
- 1** Remove Adjustable End Bracket.



- 2** At desired door size marking, cut wood header only.

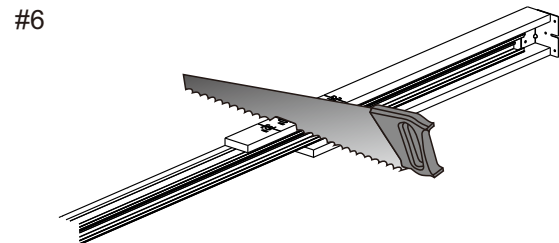
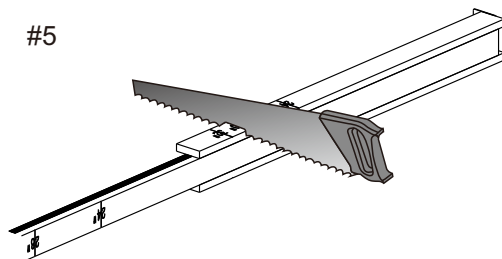


- 3** Turn header over and cut track
1-3/8"(35mm) shorter than header.



- 4** Replace Adjustable End Bracket on new cut end of header.

- 5** Turn Header on side and cut Header Trim Board ONLY at proper mark. Remove cut off end and discard.



- 6** Turn Header and cut other side.

Cutting header for other than standard door width: Measure door width and multiply by 2. Add 1"(25mm).
Mark header and cut (step #2). Cut track (Step #3). Measure door width. Add 1"(25mm).
Mark header Trim board and cut (step #5 & #6).
