

## *Instructions for joining radiators*

### A. HOW TO DISTINGUISH THE RIGHT FROM THE LEFT HUB:



**Right-hand Hub**  
(Little point under the hub)



**Left-hand Hub**  
(without point under the hub)



**Right-hand nipples**  
(smooth side without  
shagreening)



**Left-hand nipples**  
(shagreened side)

### B. HOW TO JOIN ONE SECTION:

1. Screw the two nipples on one of the two sections you want to join, paying attention to the right-hand and left-hand side of the hub and nipples.

**The nipples must be screwed maximum one turn at this stage.**

2. Place the gaskets (o'rings) on the nipples, taking care that no dirt is on the hub.  
**Gaskets must be new, while, regarding nipples, you can use those from previous assembling or separating proceedings, provided that they are perfectly cleaned.**
3. Put the two sections close to each other so that the side with a point under the hub (right-hand hub) of one section and the side without the point (left-hand hub) of the other section are put one in front of the other.
4. With the key for joining sections, join the two sections like it is showed in the photograph:



While you screw the nipples, control that no dirt interpose between the o'ring and the hub.

**Screw alternatively both of the nipples, so that you do not deform the flat side of the hub.**

5. The advised locking strength is 7 Kgm.

Repeat steps from 1 to 4 to join each section.