

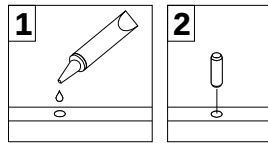
Assembly Instructions



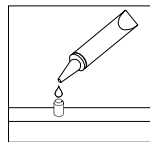
Please visit our website for the most current instructions, assembly tips, report damage, or request parts.

General Assembly Guidelines

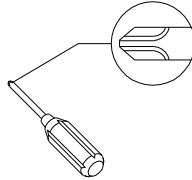
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



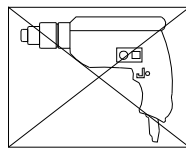
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



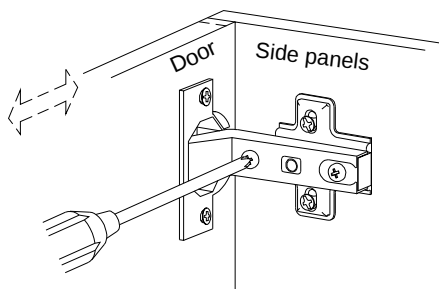
- VI. A Phillips head screwdriver is required for the assembly of this product .



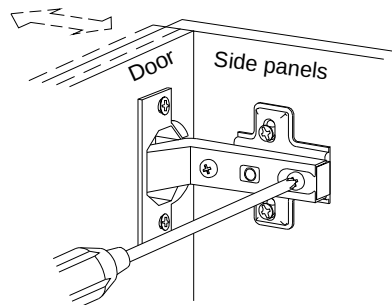
- VII. Power tools should not be used to assemble this product .



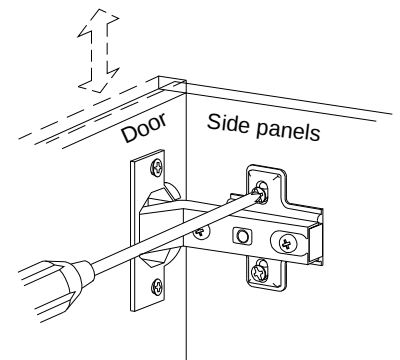
- VIII. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

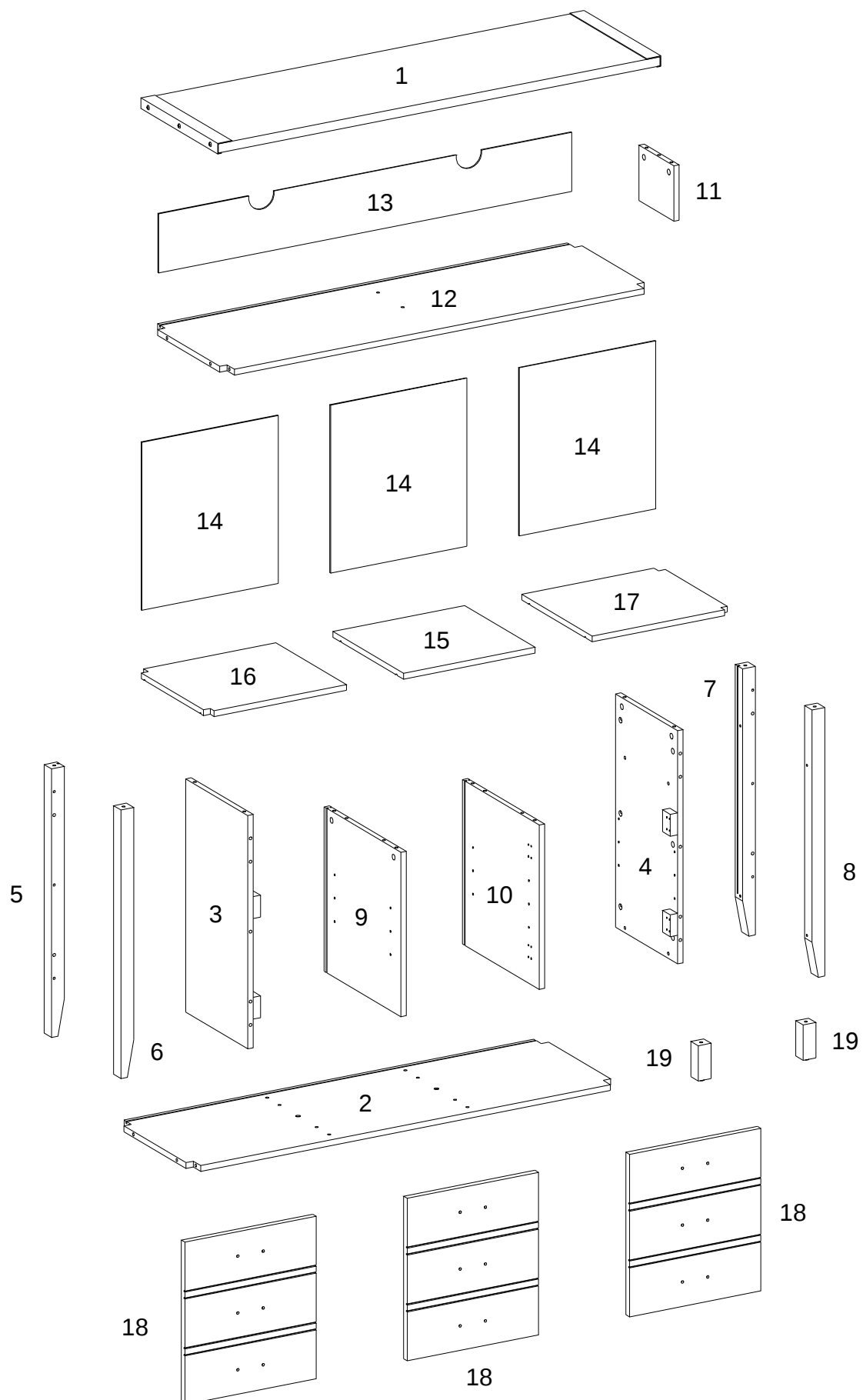


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment

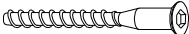
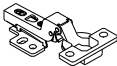
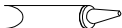


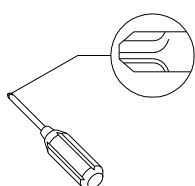
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List

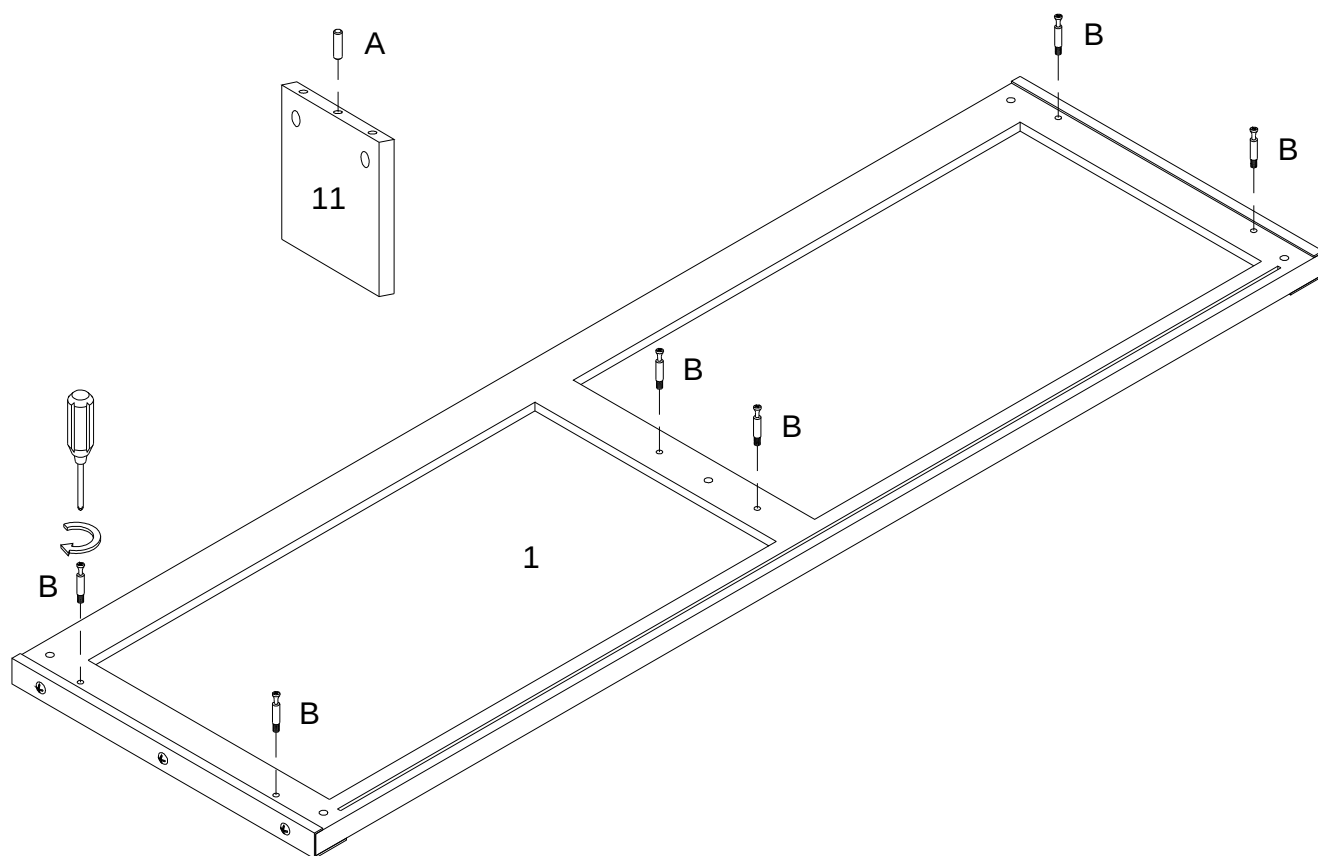
A		Ø8x30mm	Wooden dowel	29 pcs
B		Ø6x35mm	Cam bolt	30 pcs
C		Ø15x11mm	Cam lock	30 pcs
D		Ø30mm	Sticker	30 pcs
E		M 4	Hex Key	1 pcs
F		Ø6x50mm	Screw	8 pcs
G			Handle	9 pcs
H		Ø4x19mm	Handle Bolt	18 pcs
J			Shelf support pin	12 pcs
K			West hinge	6 pcs
L		Ø3.5x14mm	Screw	36 pcs
M			Plastic wedge	18 pcs
N		Ø3x17mm	Screw	18 pcs
P			Glue tube	1 pcs



Philips head screwdriver required for assembly
(not included)

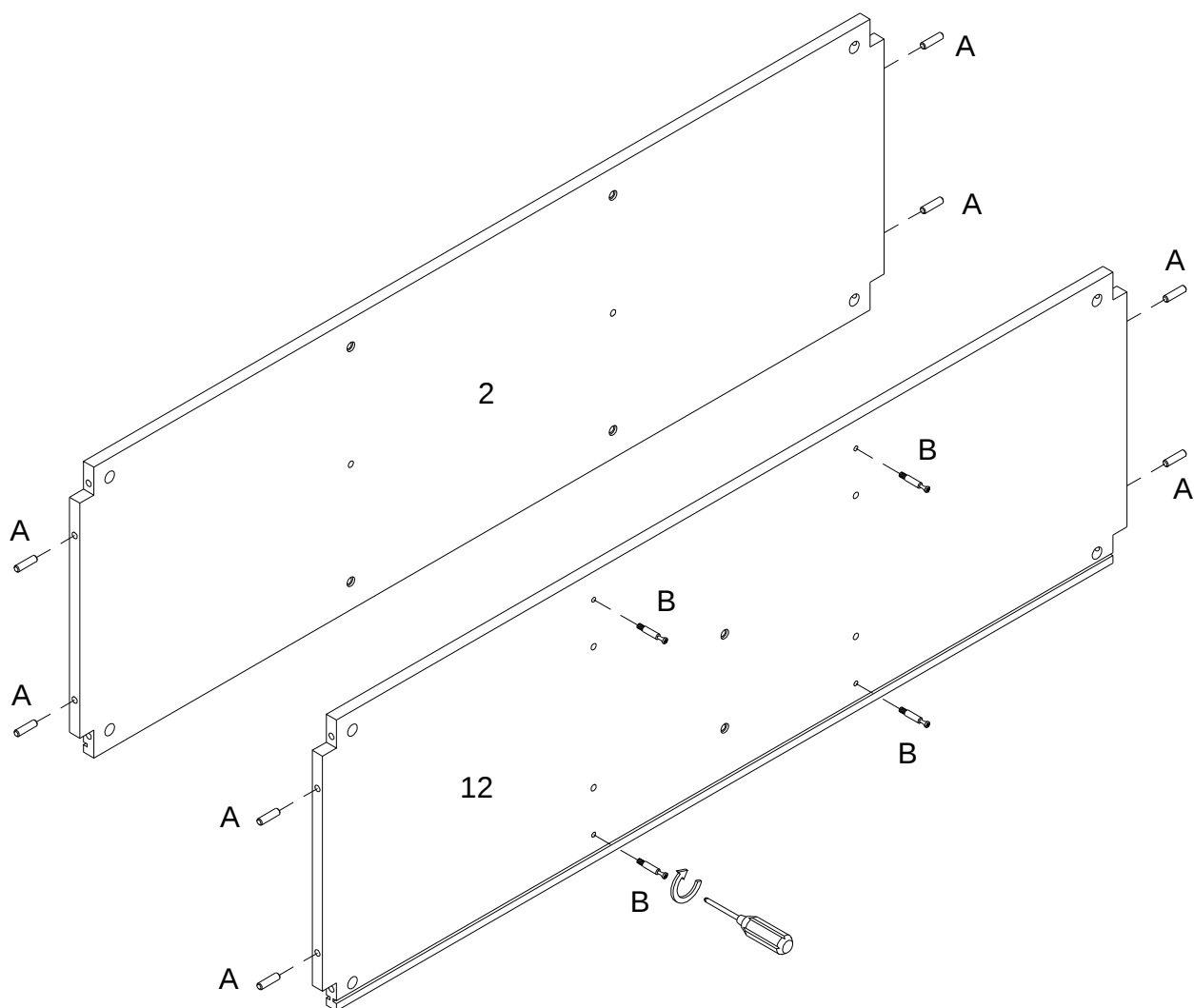
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



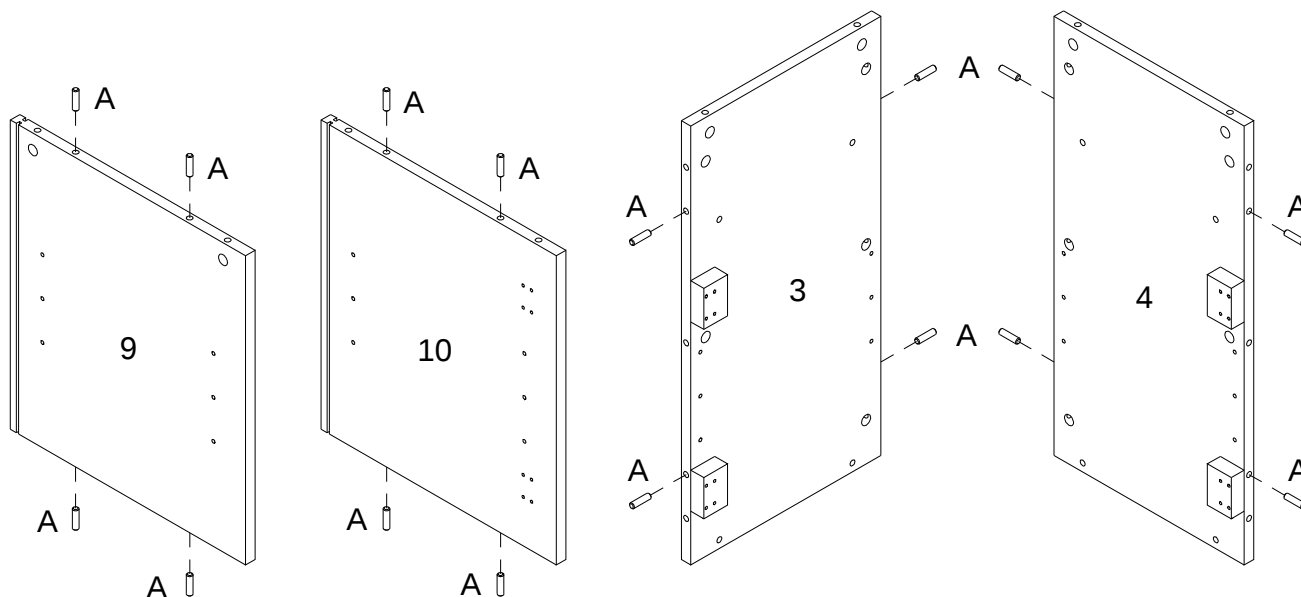
Insert wooden dowel (A) to part (11) ,using cam bolt (B) secure part (1) with Philips head screwdriver as per diagram.

Step 2



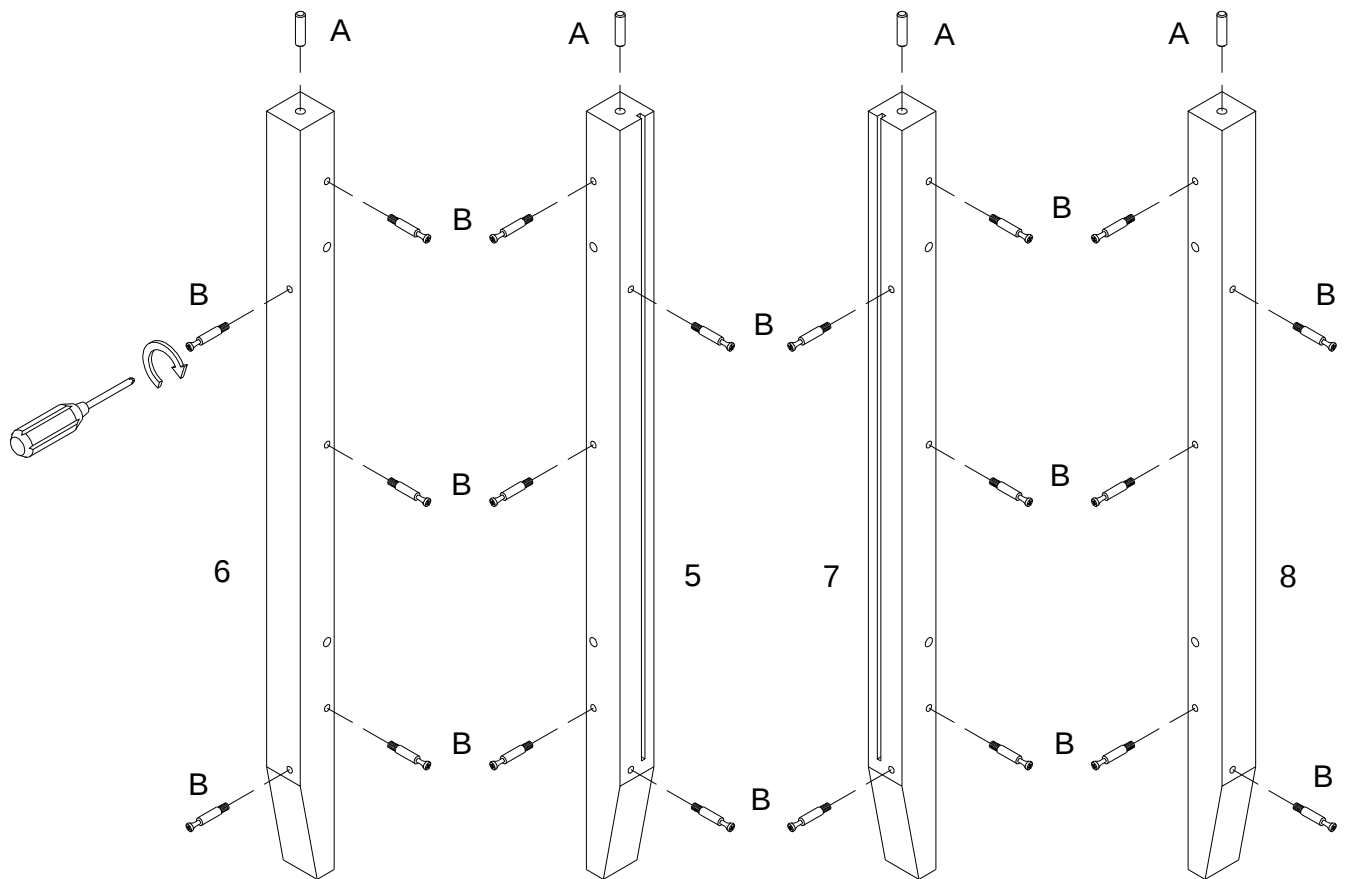
Insert wooden dowel (A) to parts (2,12) ,using cam bolt (B) secure part (12) with Philips head screwdriver as per diagram.

Step 3



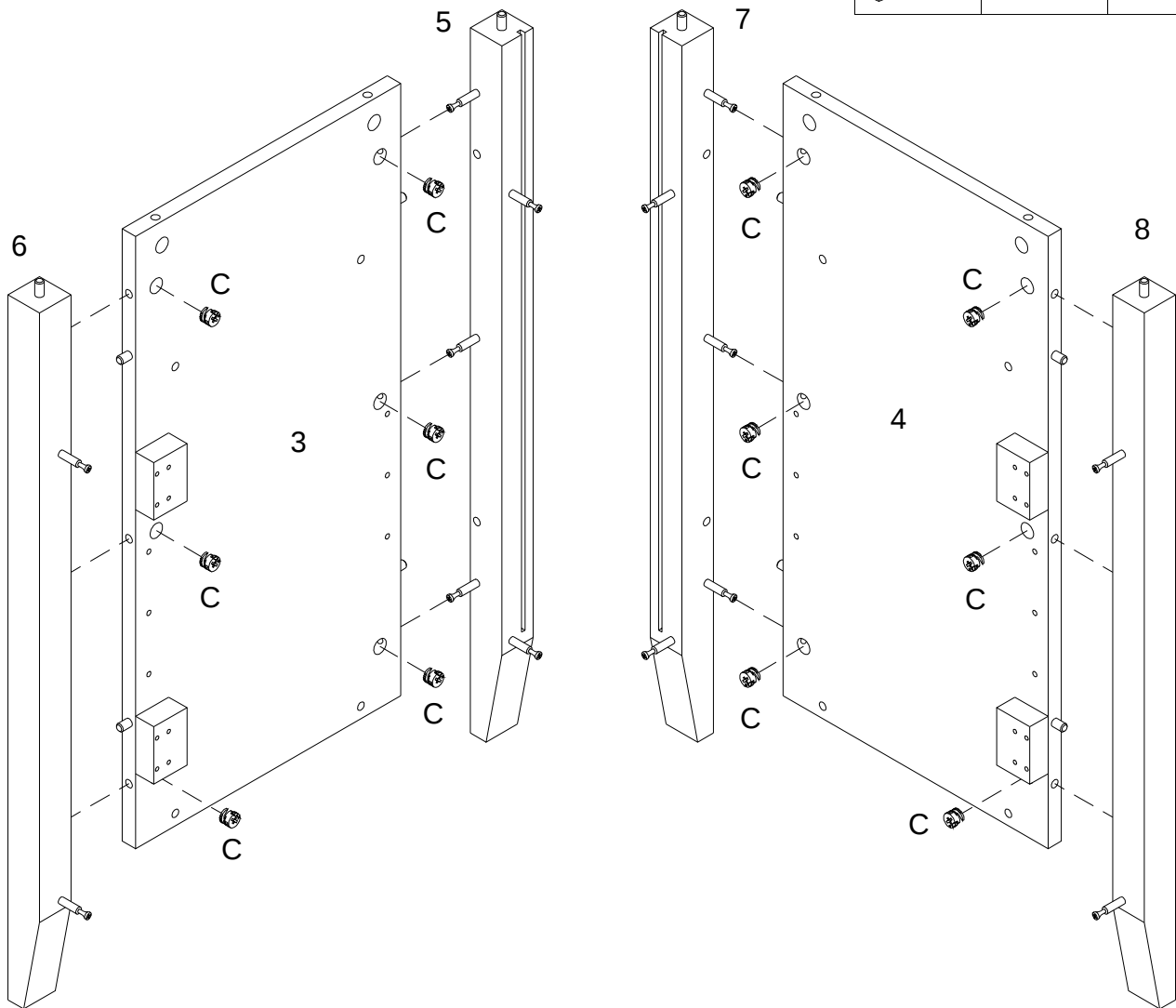
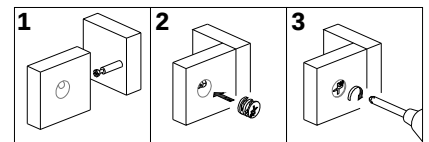
Insert wooden dowel (A) to parts (3,4,9,10) as per diagram.

Step 4



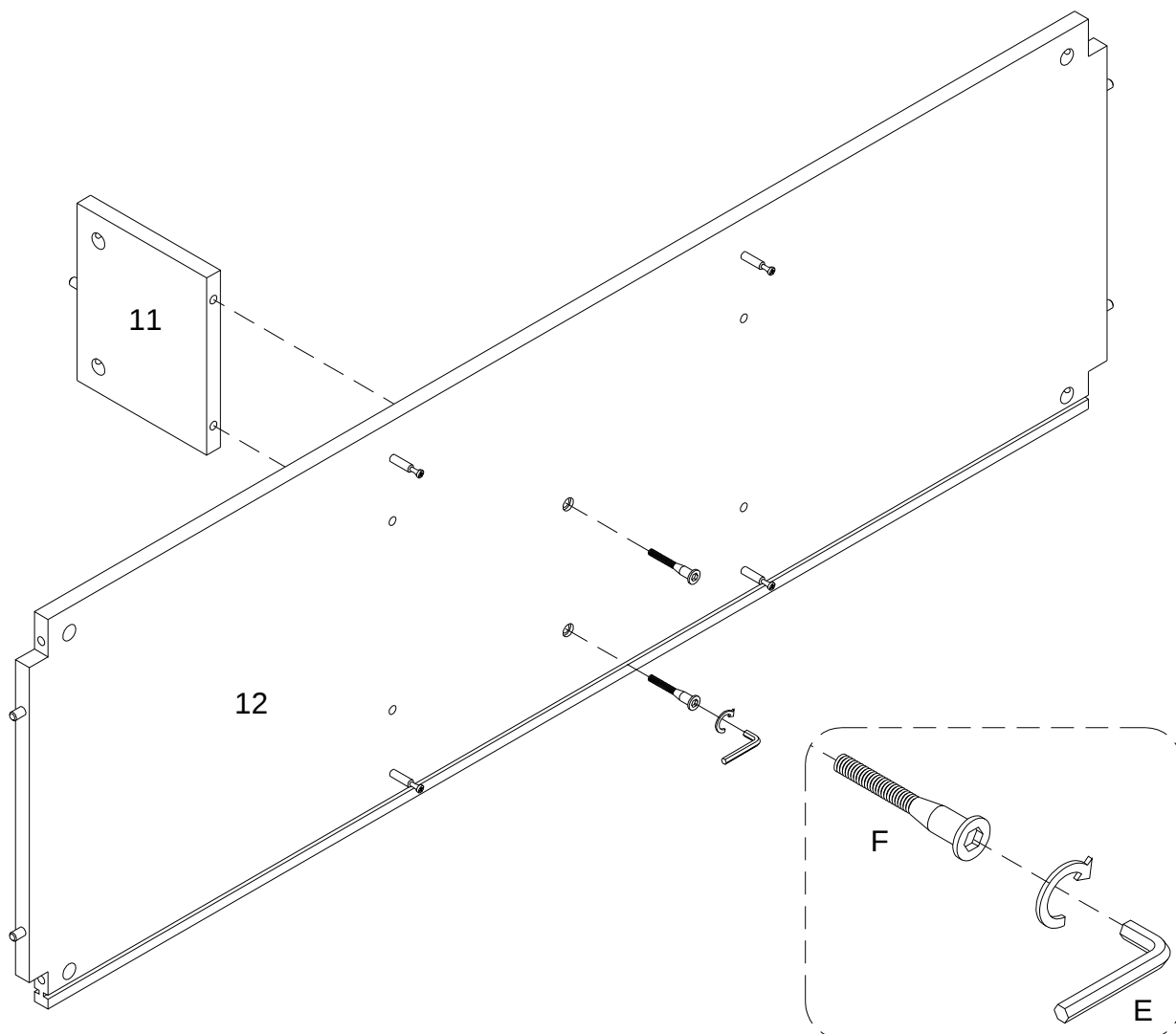
Insert wooden dowel (A) to parts (5,6,7,8) ,using cam bolt (B) secure parts (5,6,7,8) with Philips head screwdriver as per diagram.

Step 5



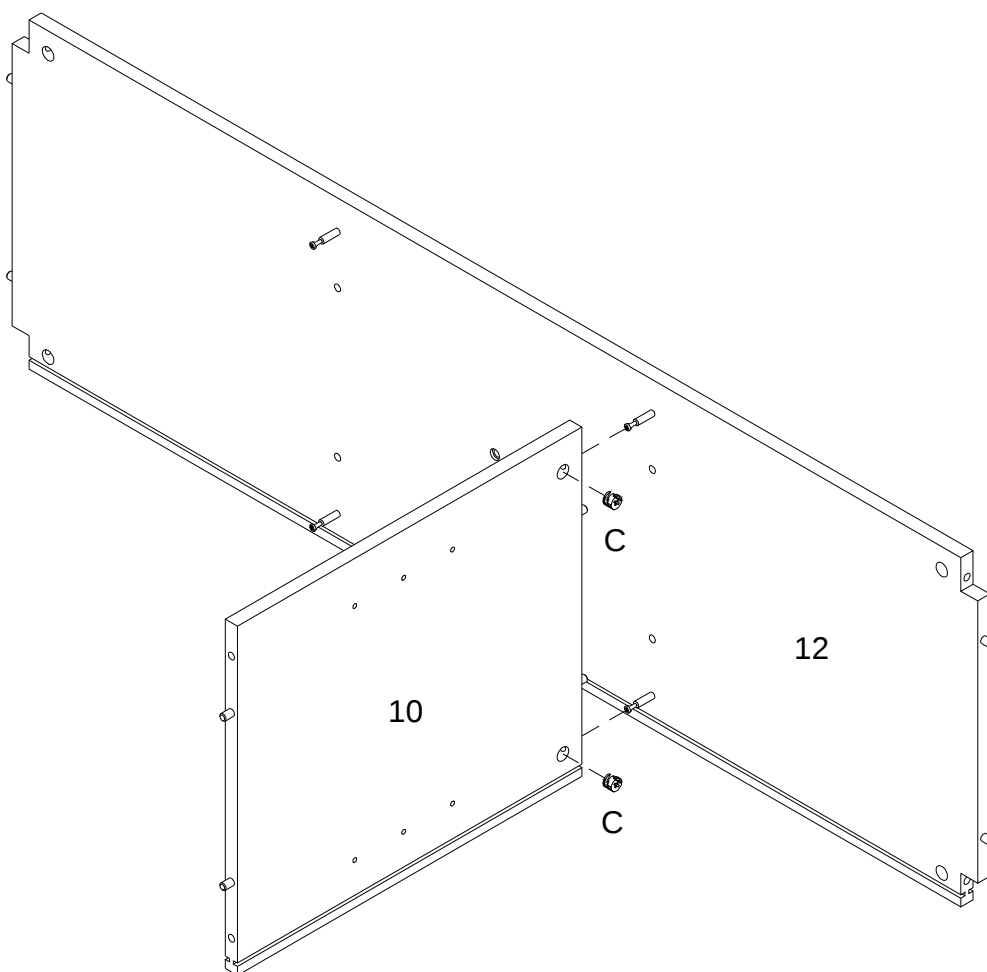
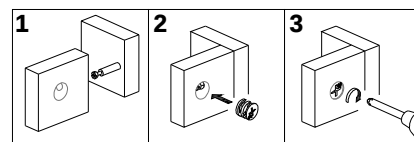
Using cam lock (C) secure parts (5,6) to part (3) ,parts (7,8) to part (4) with Philips head screwdriver as per diagram.

Step 6



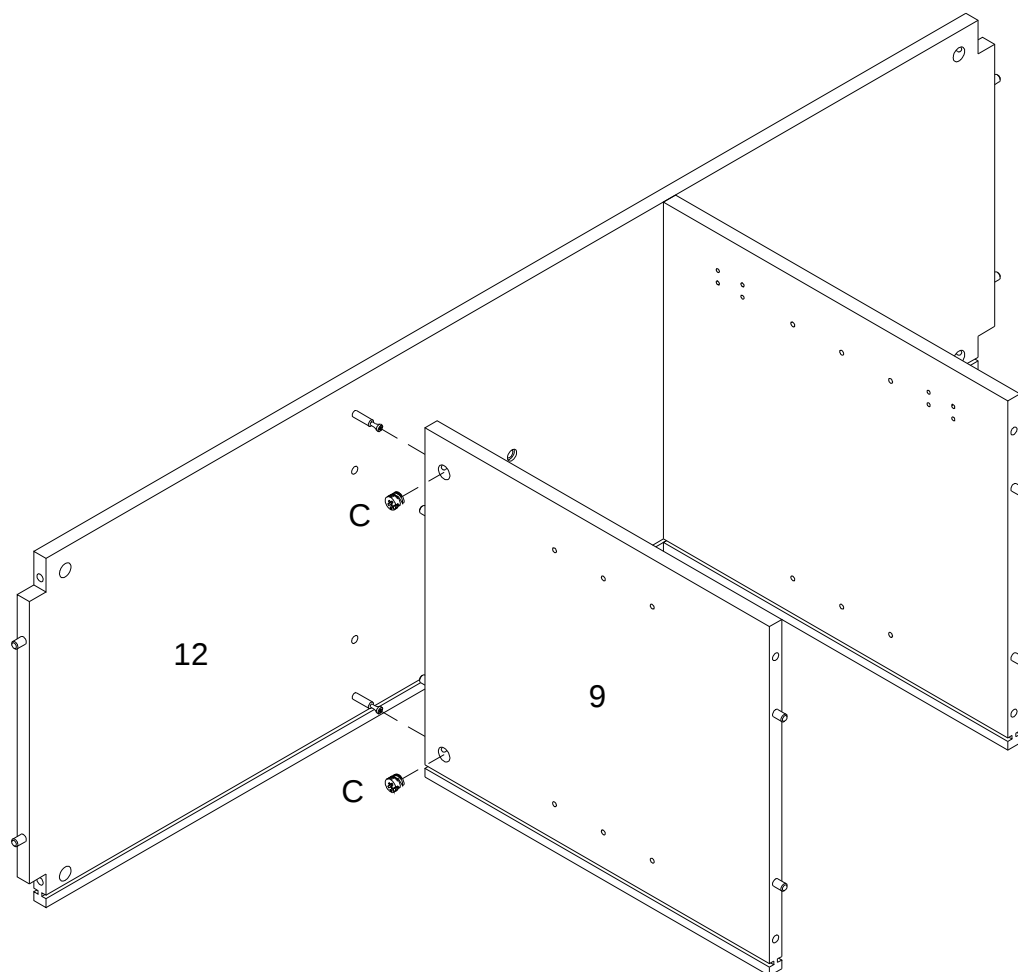
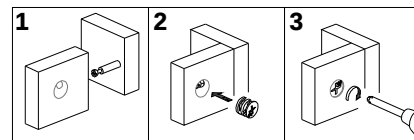
Using screw (F) secure part (12) into part (11) with hex key (E) as per diagram.

Step 7



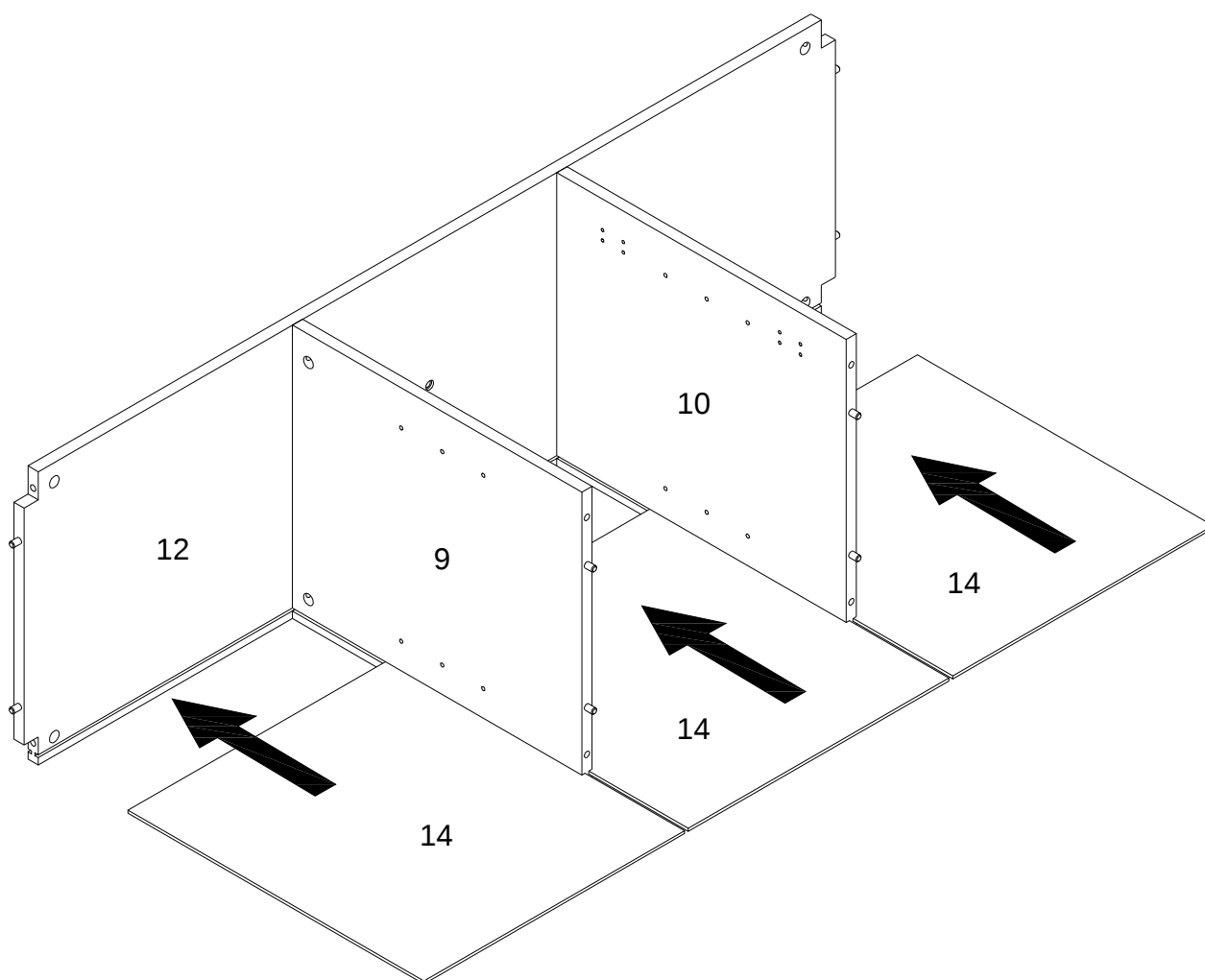
Using cam lock (C) secure part (10) into part (12) with Philips head screwdriver as per diagram.

Step 8



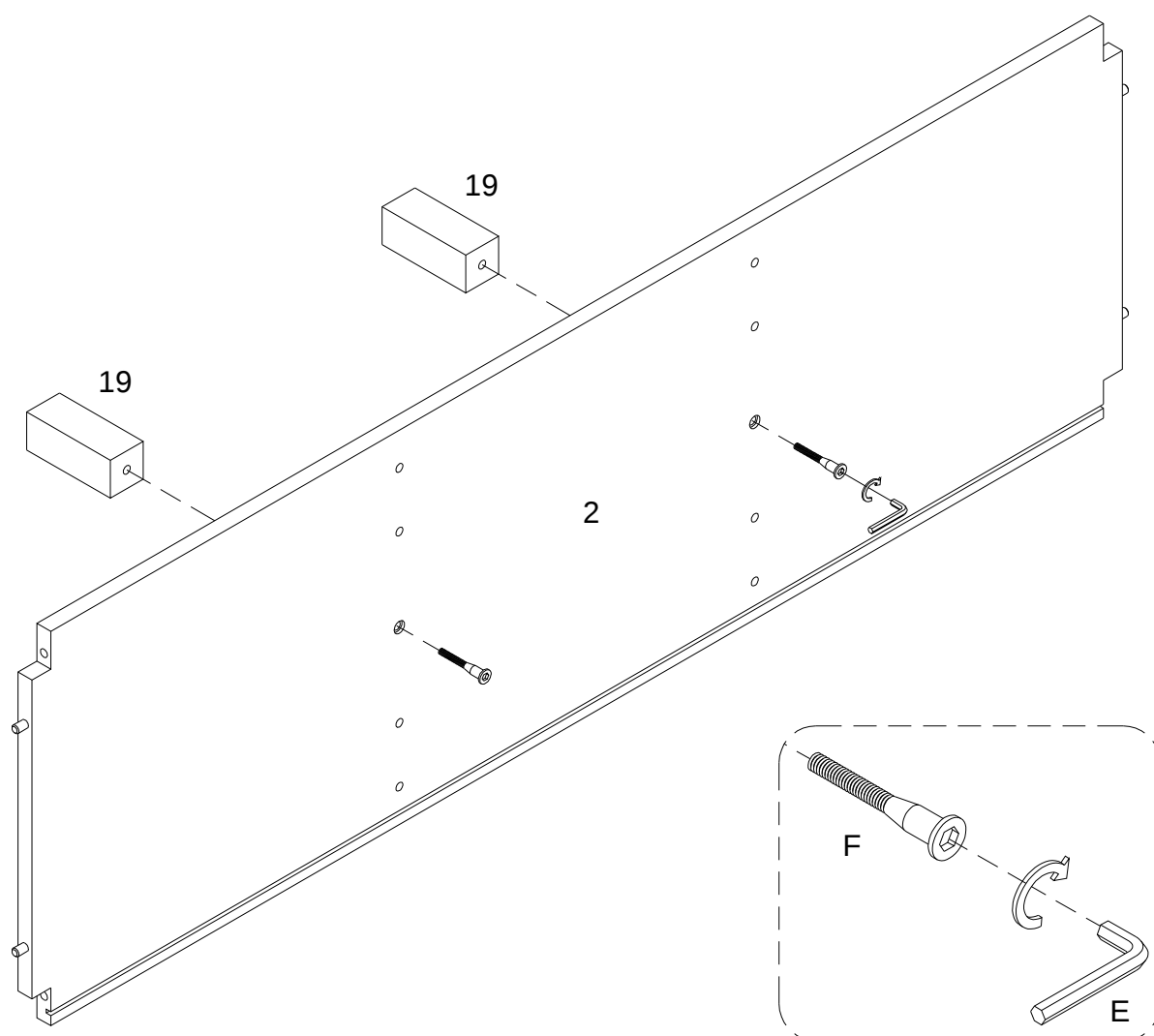
Using cam lock (C) secure part (9) into part (12) with Philips head screwdriver as per diagram.

Step 9



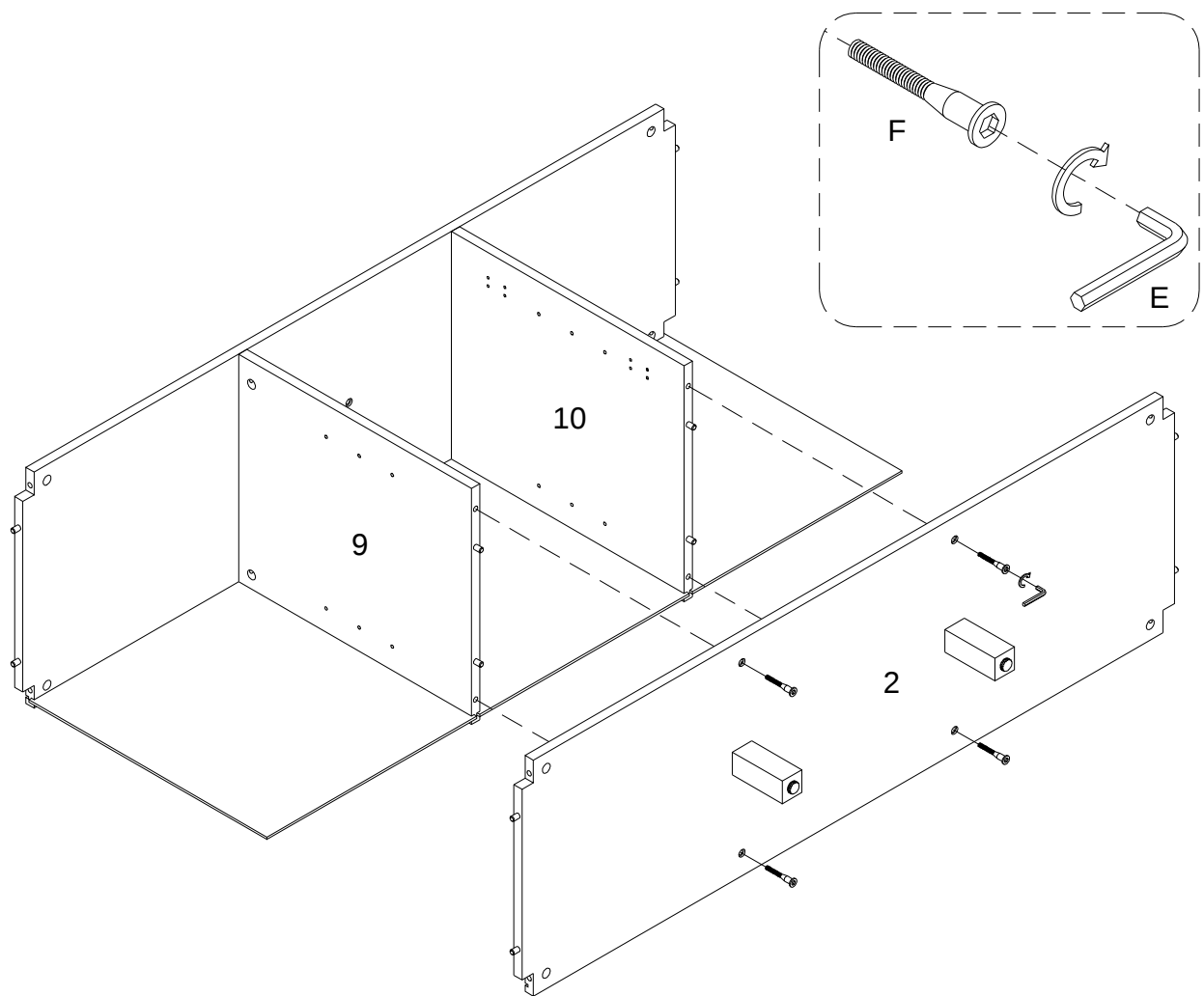
Put part (14) into parts (9,10,12) as per diagram.

Step 10



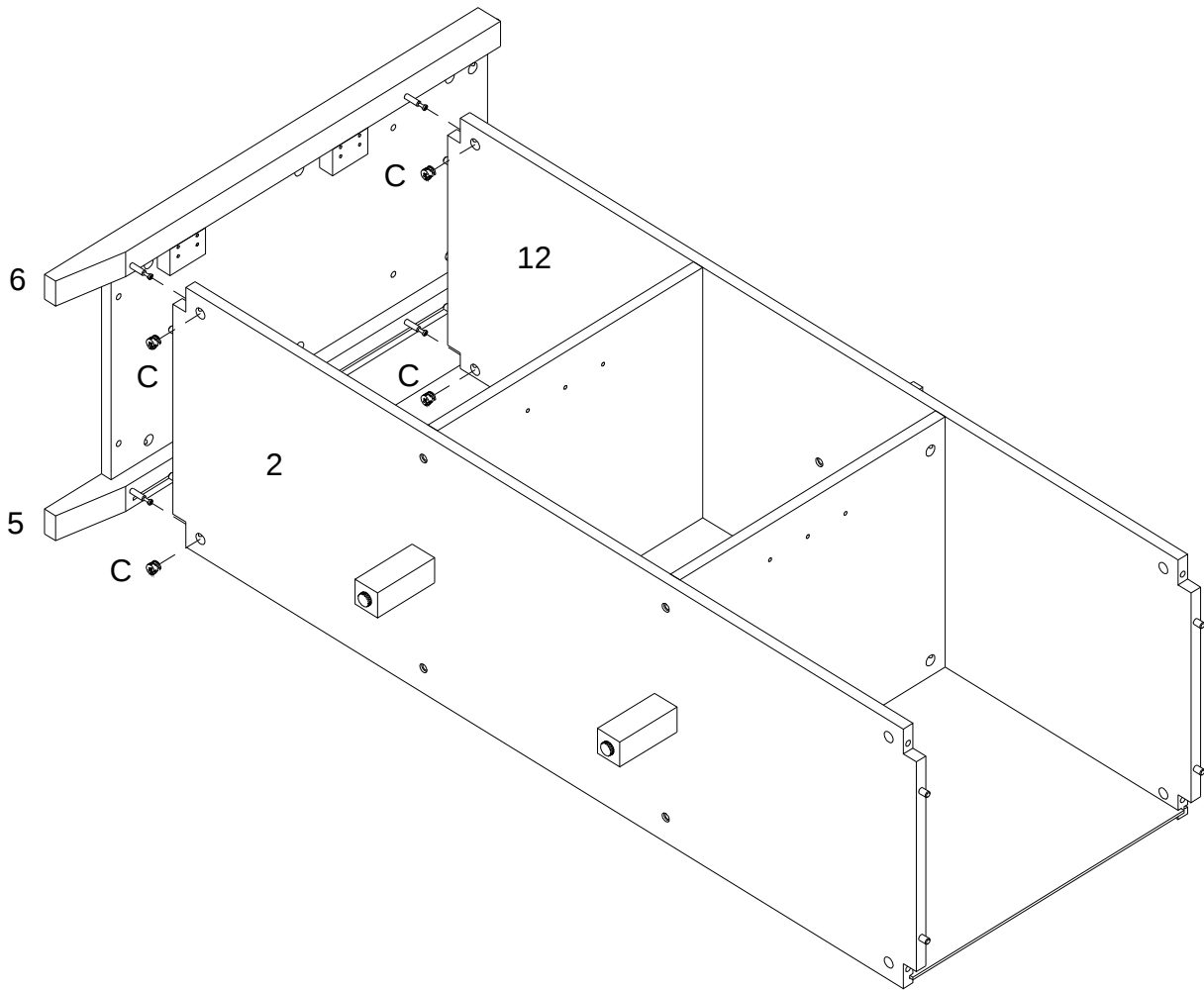
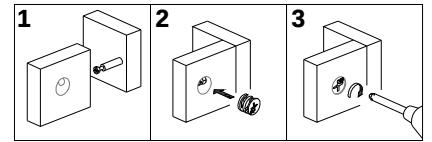
Using screw (F) secure part (2) into part (19) with hex key (E) as per diagram.

Step 11



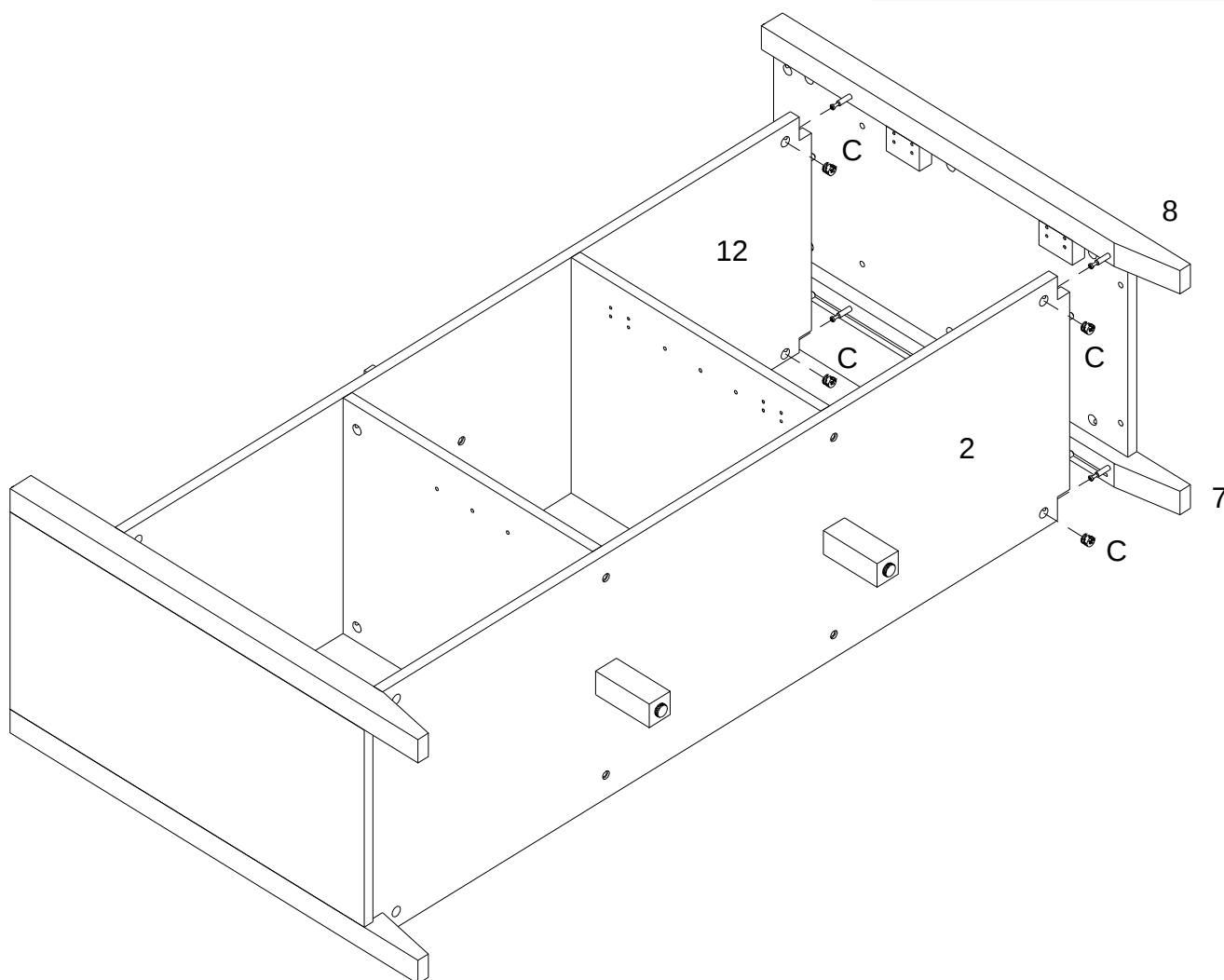
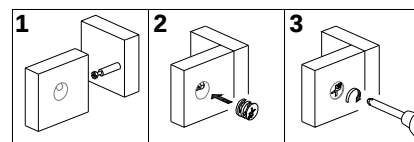
Using screw (F) secure part (2) into part (9,10) with hex key (E) as per diagram.

Step 12



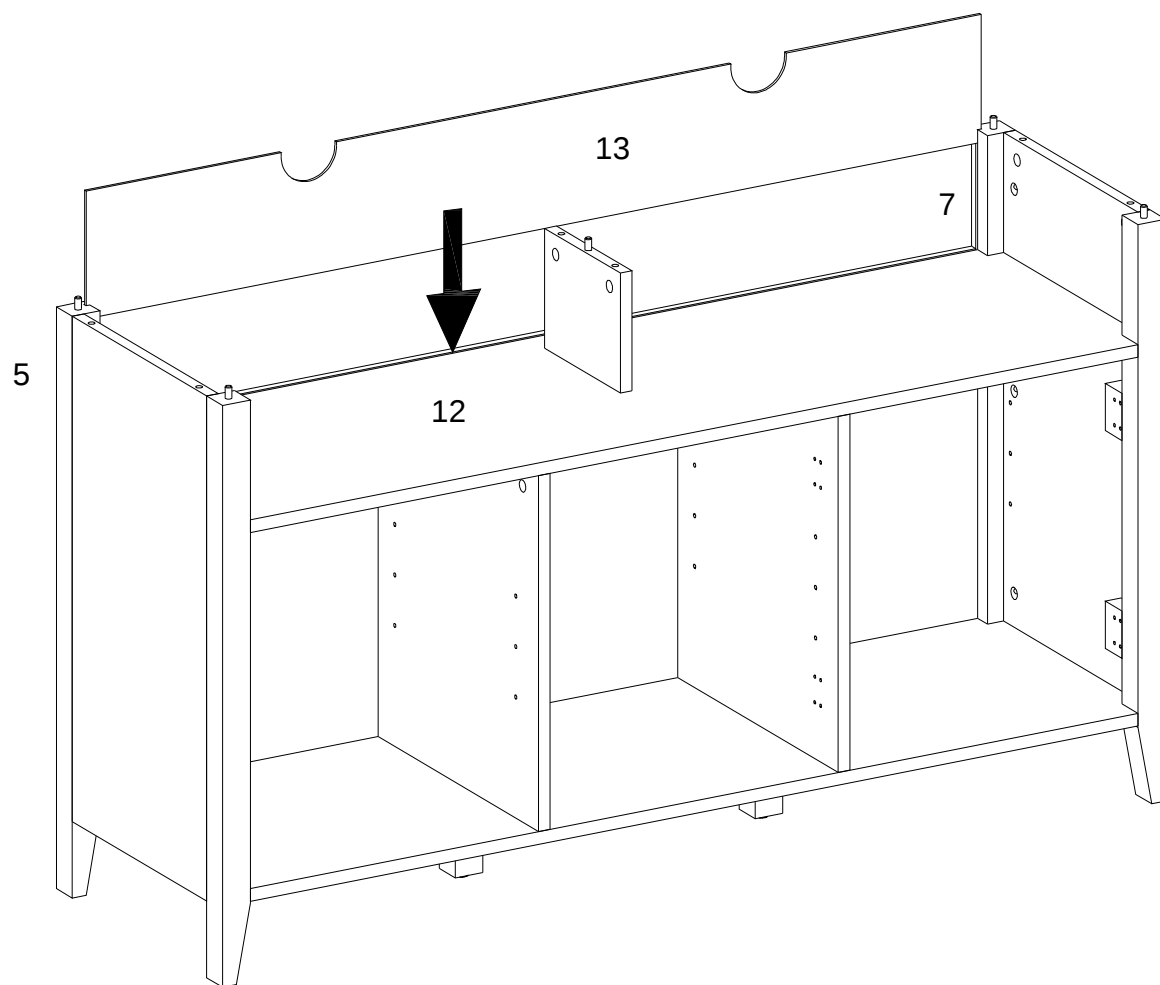
Using cam lock (C) secure parts (2,12) into parts (5,6) with Philips head screwdriver as per diagram.

Step 13



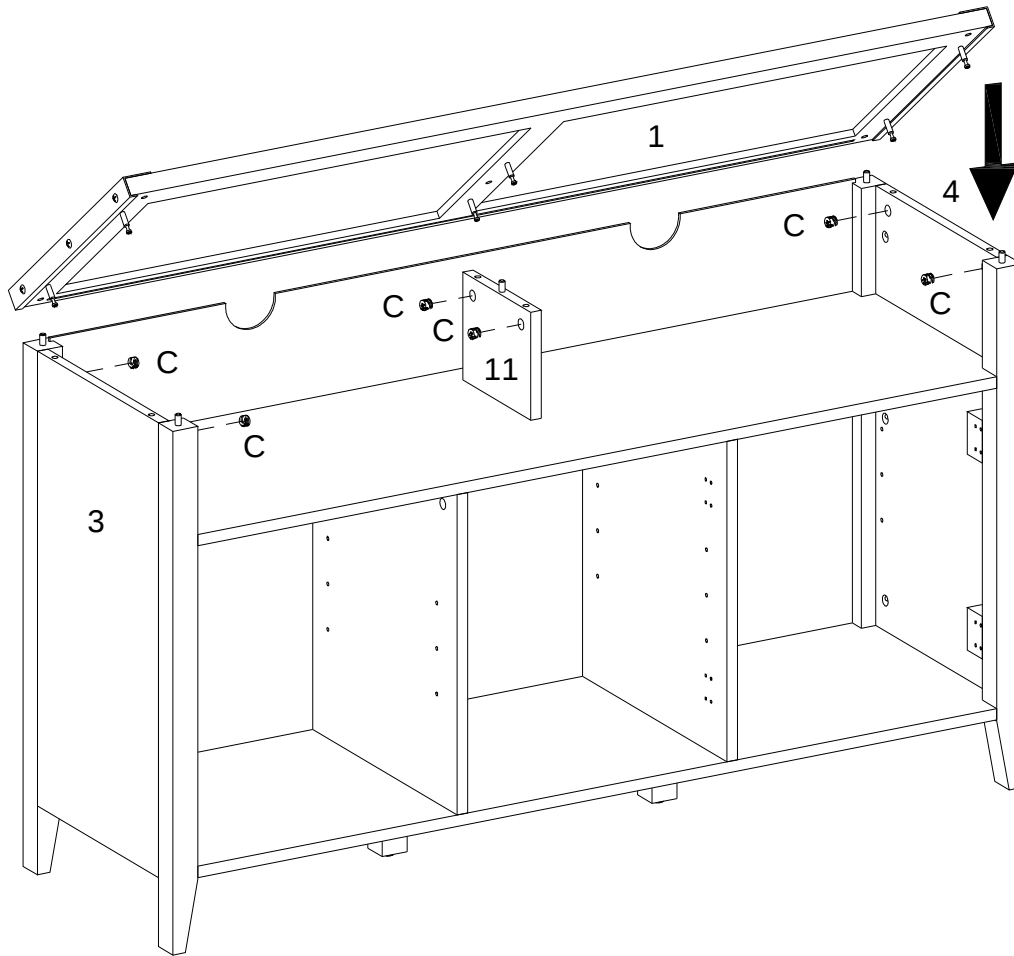
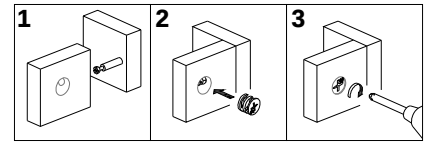
Using cam lock (C) secure parts (2,12) into parts (7,8) with Philips head screwdriver as per diagram.

Step 14



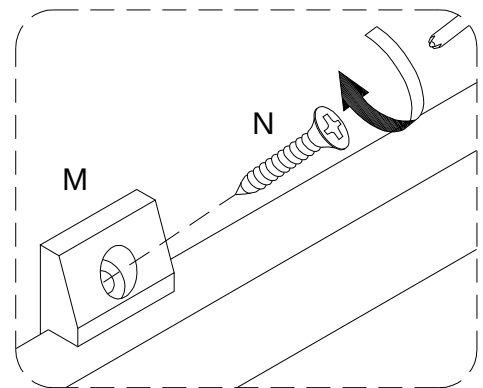
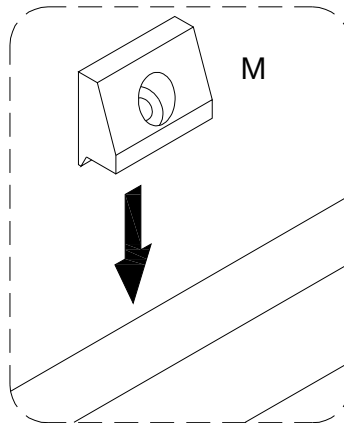
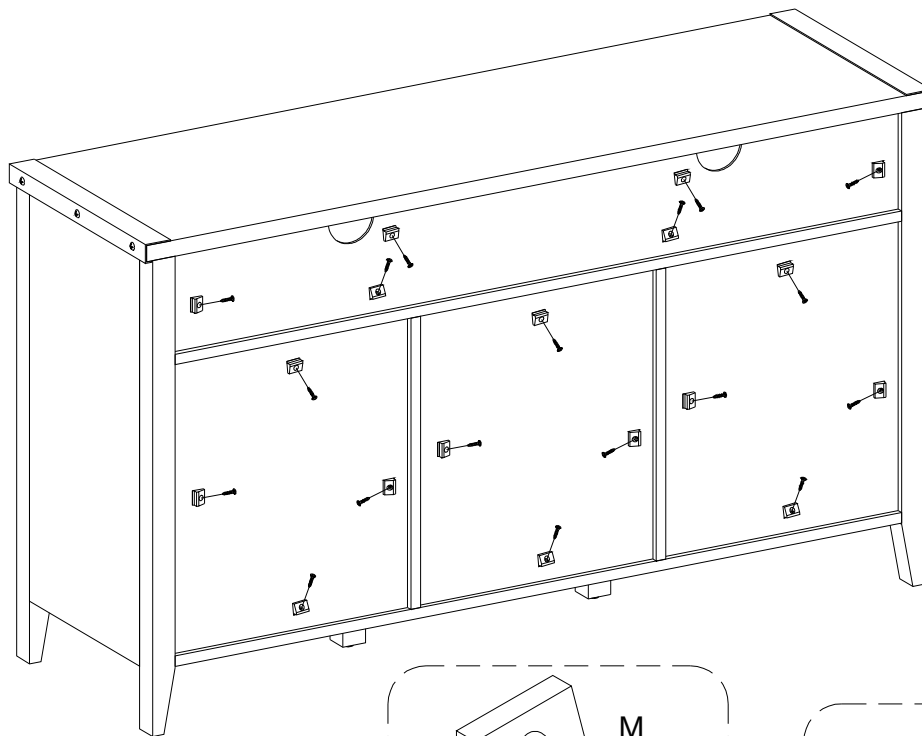
Put part (13) into parts (5,7) as per diagram.

Step 15



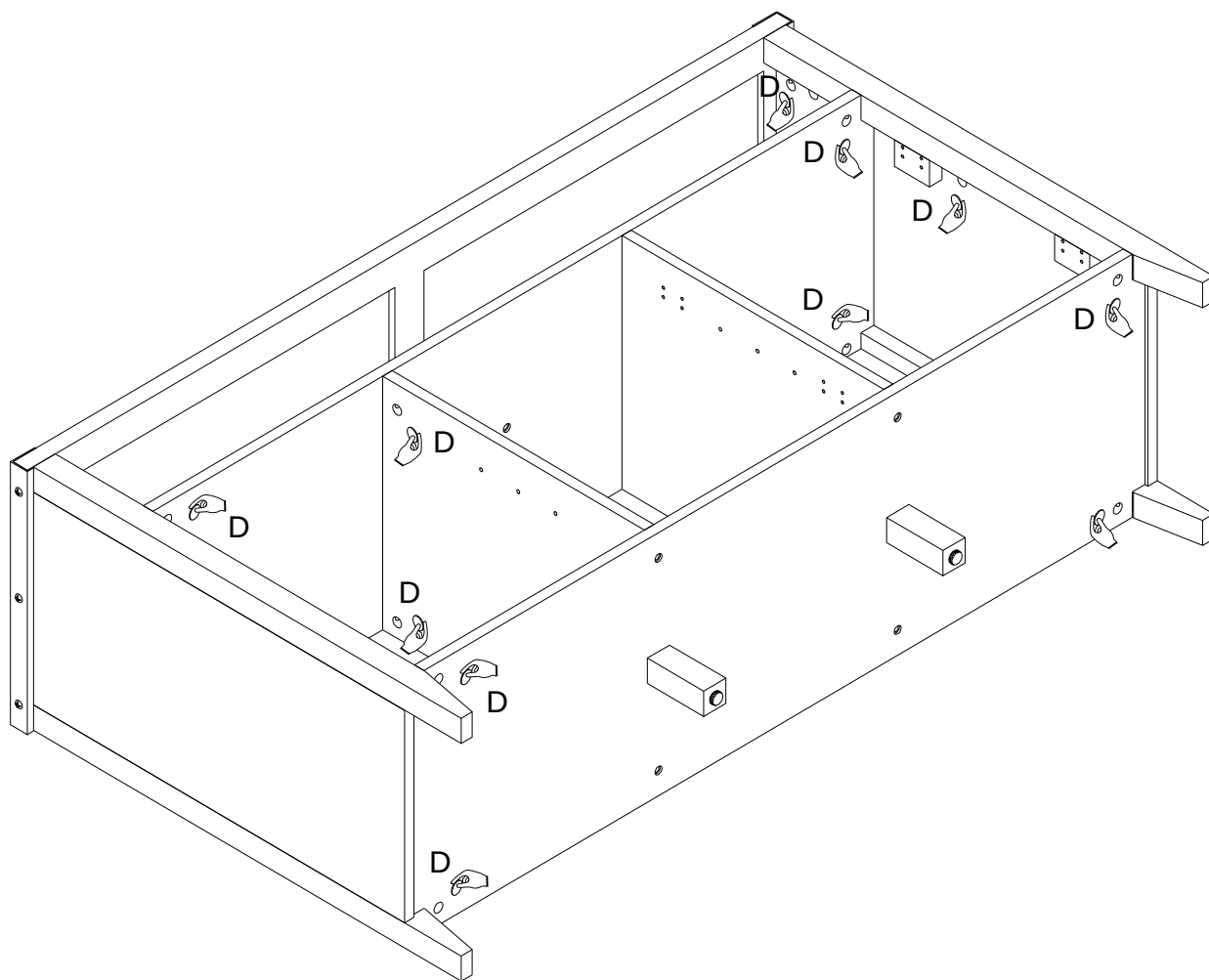
Using cam lock (C) secure part (1) into parts (3,4,11) with Philips head screwdriver as per diagram.

Step 16



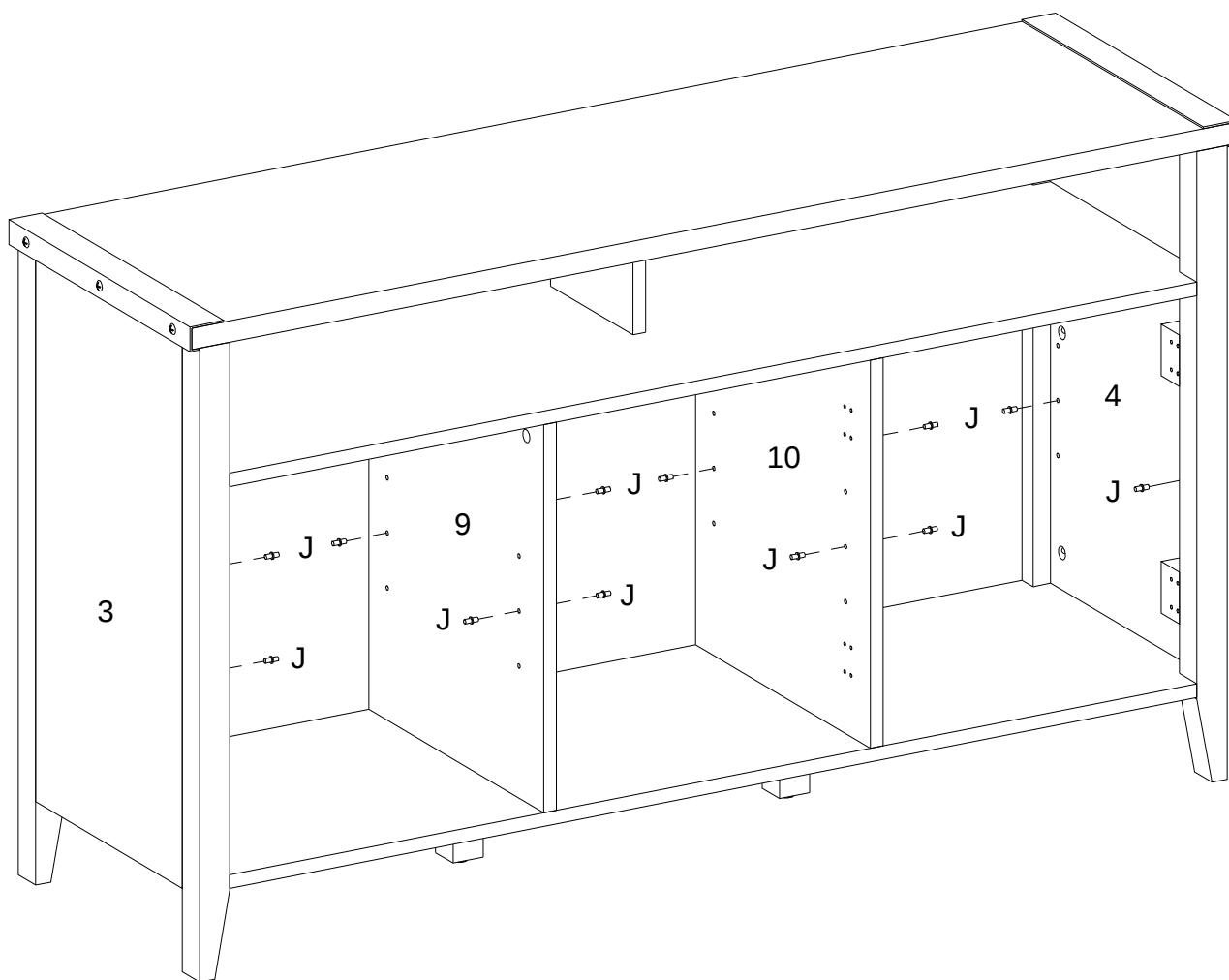
Using screw (N) secure plastic wedge (M) as per diagram.

Step 17



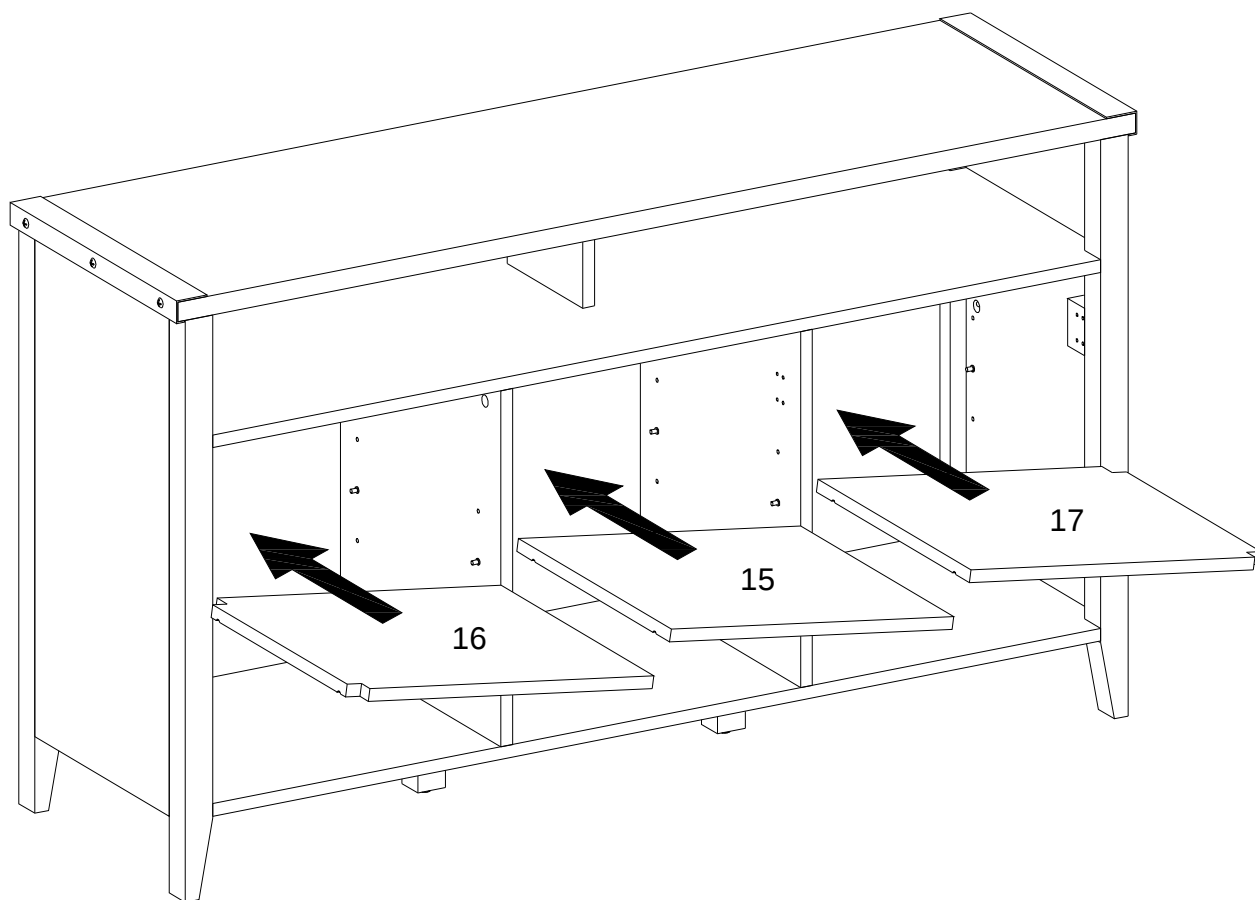
Place sticker (D) cover the holes as per diagram.

Step 18



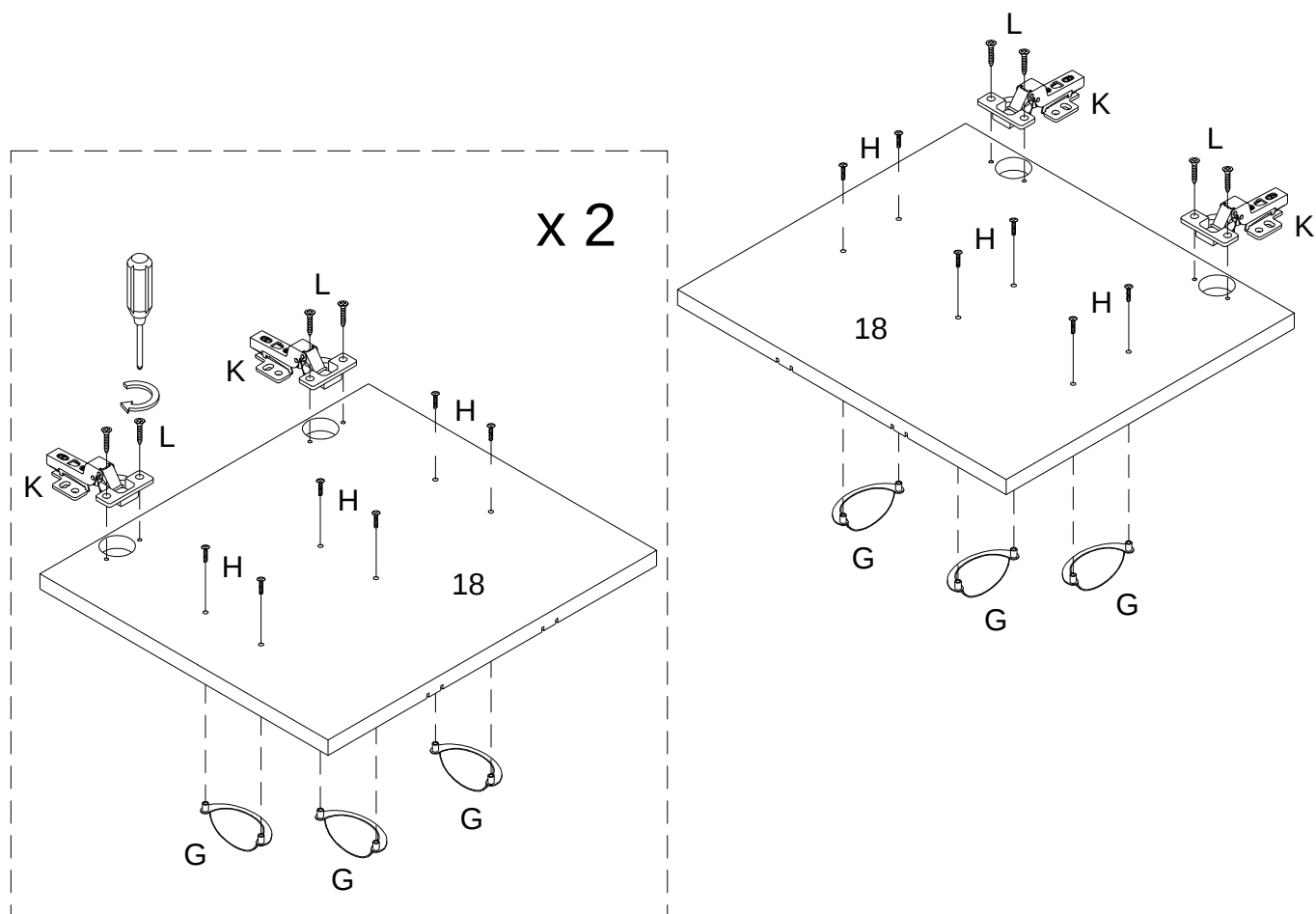
Insert the shelf support pin (J) as per diagram.

Step 19



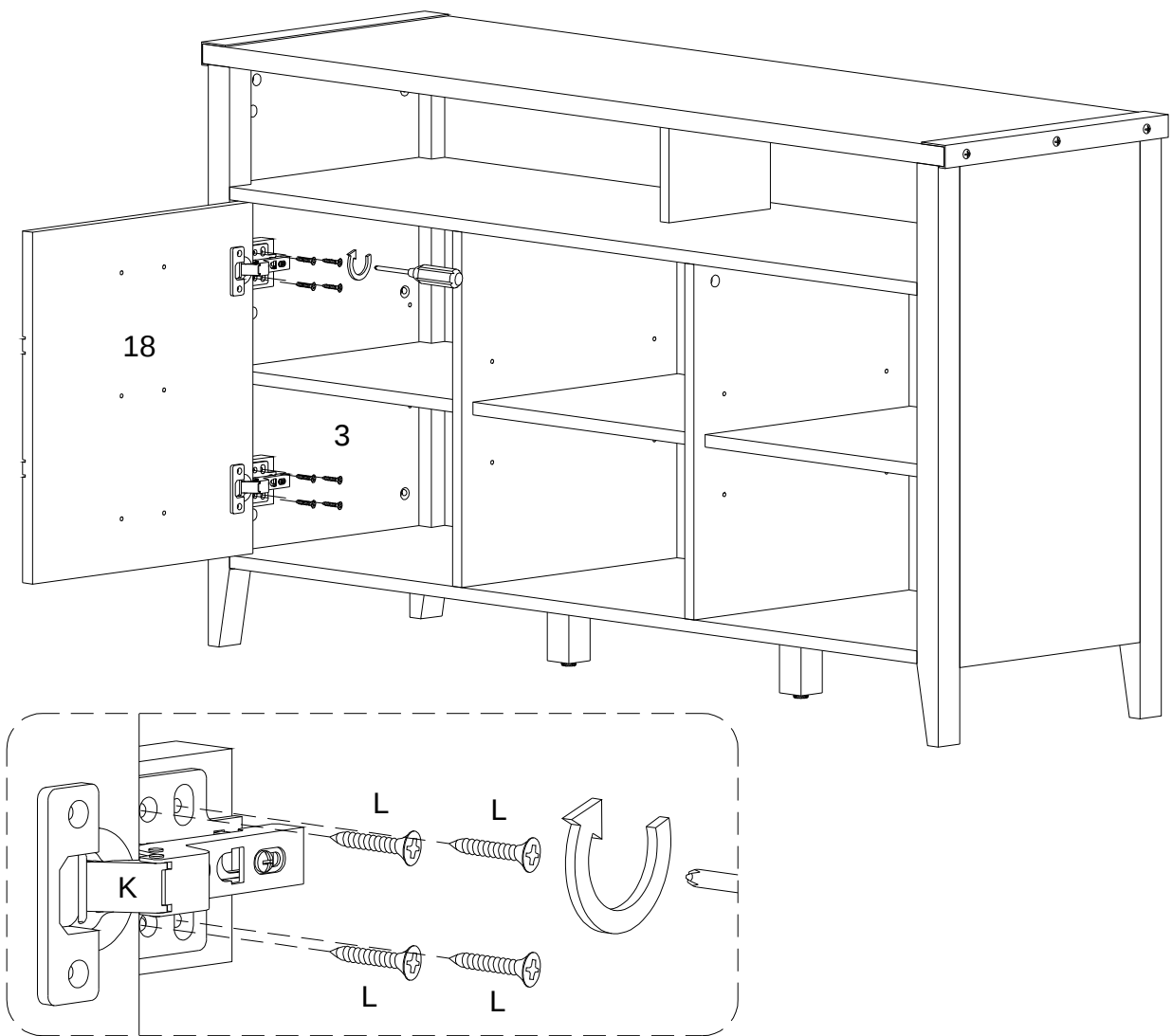
Put parts (15,16,17) as per diagram.

Step 20



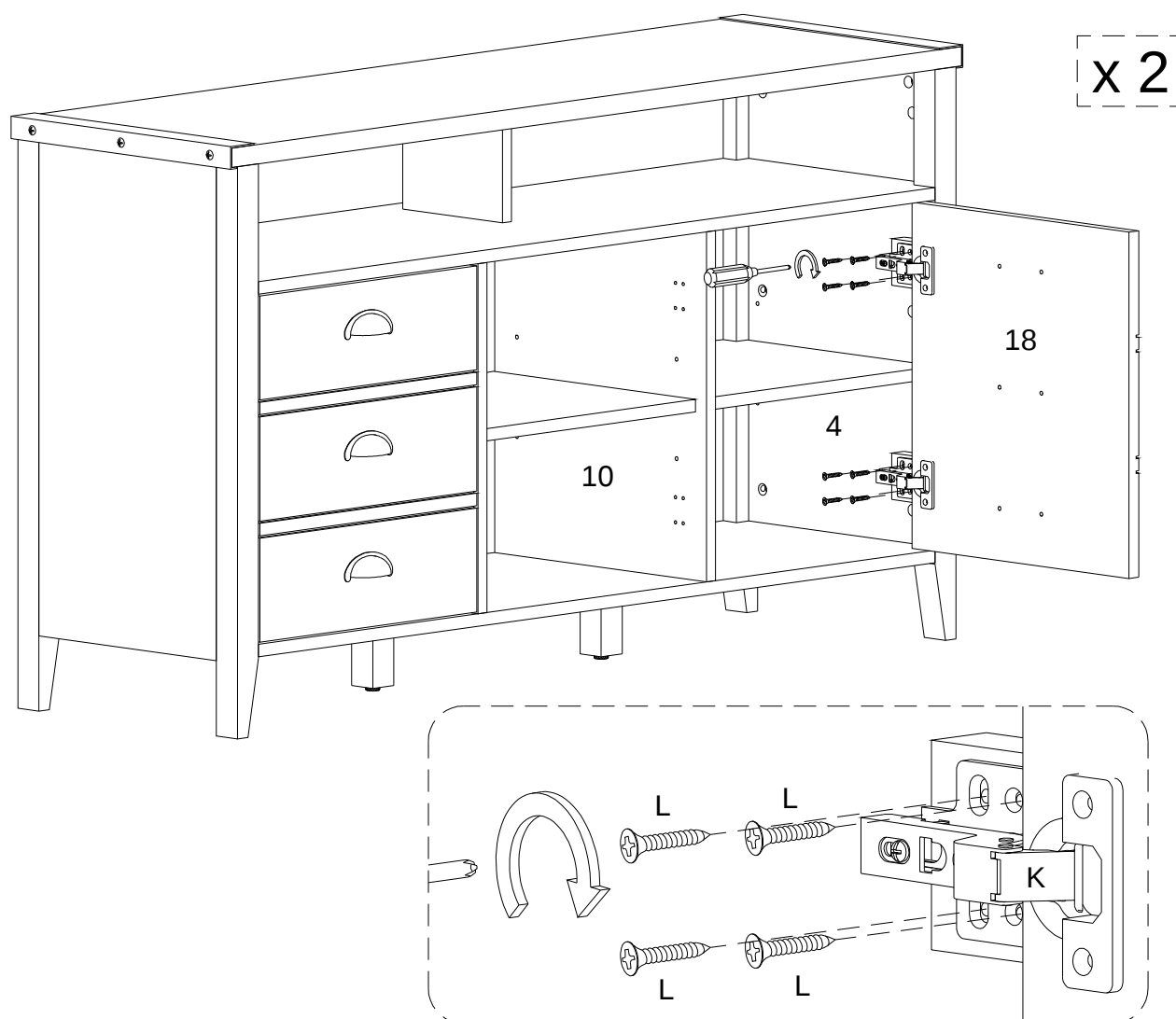
Using screw (L) secure west hinge (K) into part (18) , then using bolt (H) secure part (18) into handle (G) with Philips head screwdriver.

Step 21



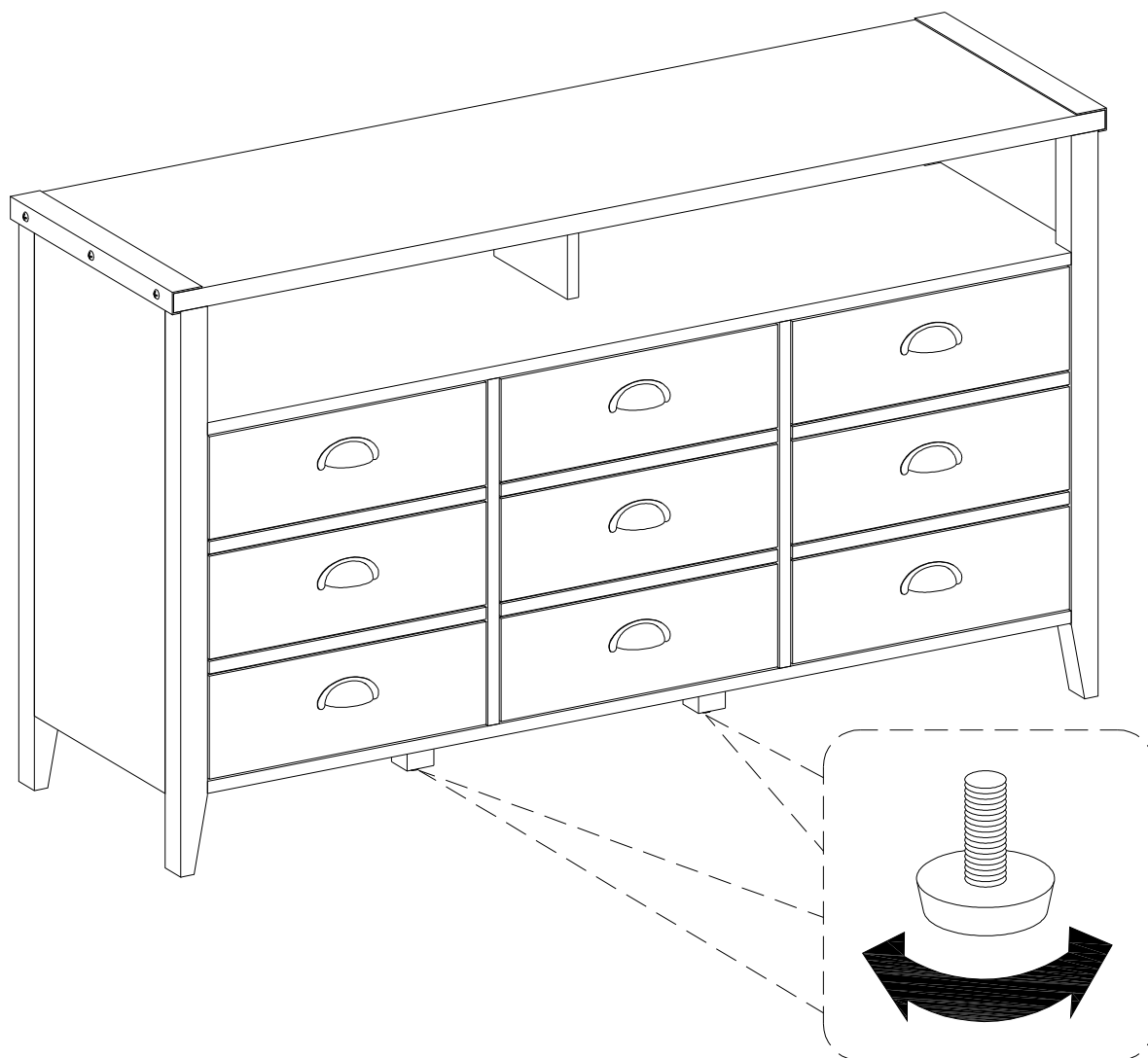
Using screw (L) secure west hinge (K) into parts (3,18) with Philips head screwdriver as per diagram.

Step 22



Using screw (L) secure west hinge (K) into parts (4,18) with Philips head screwdriver as per diagram.

Step 23



By adjusting the feet, ensure that the table is on the same level.

Step 24



Final Assembly