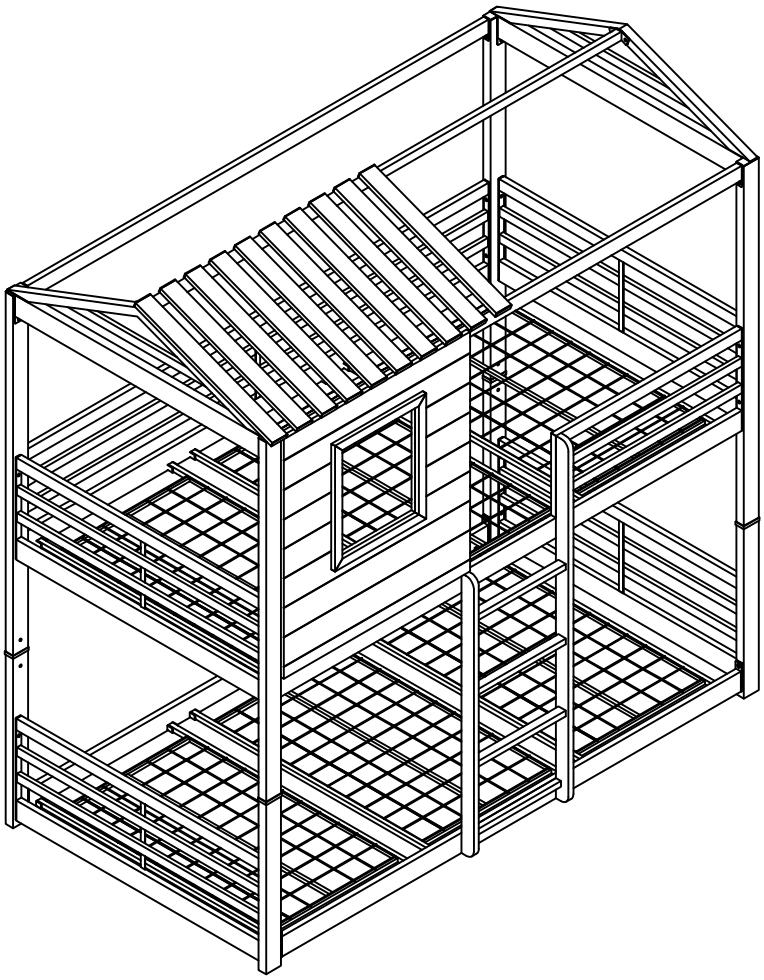
ASSEMBLY INSTRUCTIONS

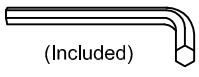


ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY ● ● ● ○ ○ DIFFICULT

Tools Required For Assembly:

Allen Wrench  (Included)

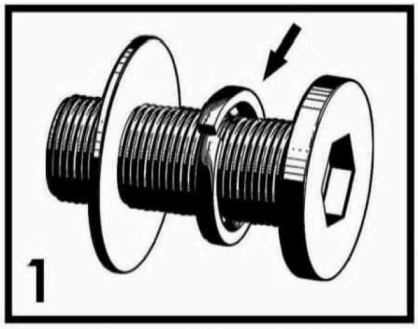


2 PERSONS RECOMMENDED

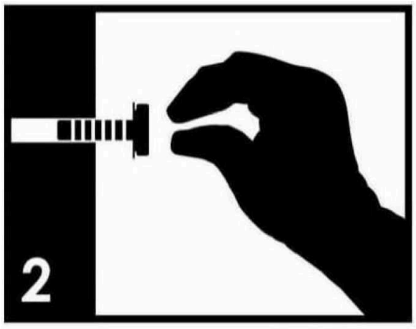
ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST,CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY.
PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

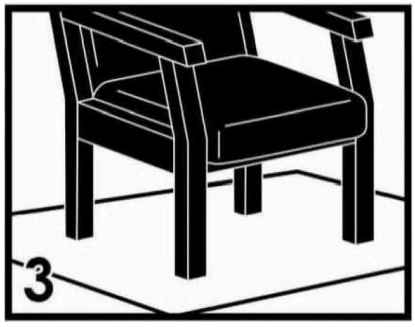
BASIC ASSEMBLY TECHNIQUES



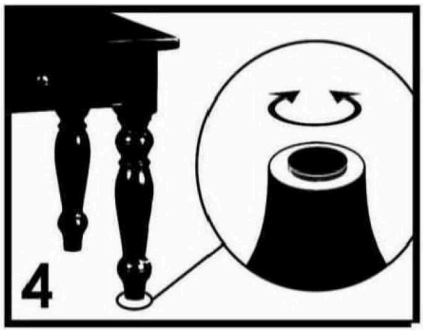
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



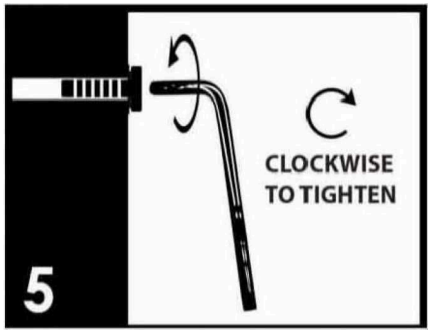
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



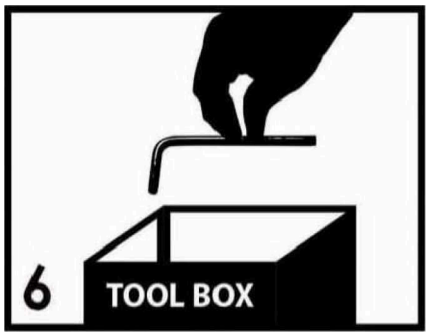
Use cardboard or carpet area when assembling furniture to prevent scratches . Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



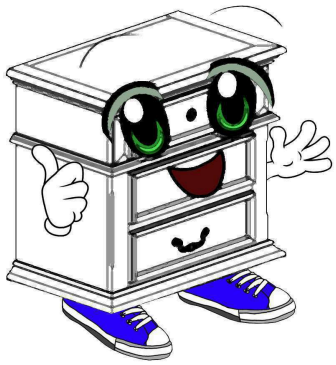
Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.



Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE.THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

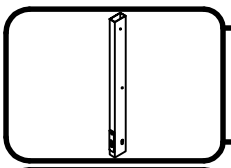
FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.

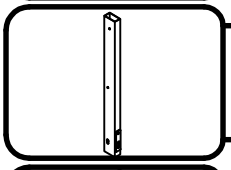


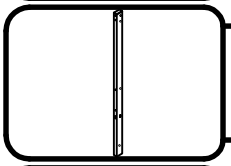
Before you begin, please read Page 2 of "Assembly and Care Advice".

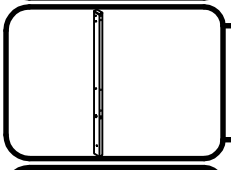
And remember, do not tighten until each step is completed or instructed.

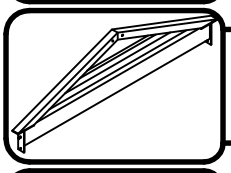
Parts List

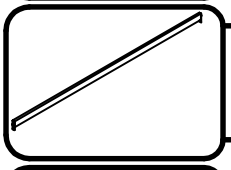

#1 x 2pcs
Support Bar 1

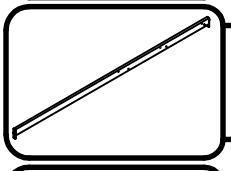

#2 x 2pcs
Support Bar 2

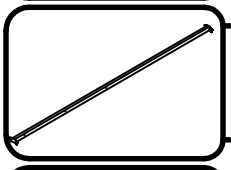

#3 x 2pcs
Support Bar 3

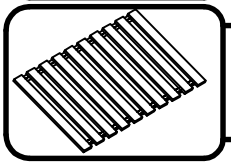

#4 x 2pcs
Support Bar 4


#5 x 2pcs
UP Side Frame

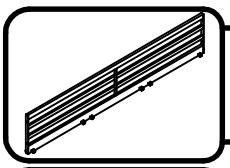

#6 x 1pc
Connect Bar 1

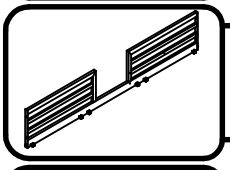

#7 x 1pc
Connect Bar 2

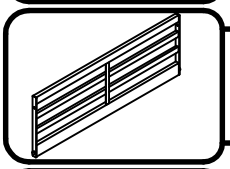

#8 x 1pc
Connect Bar 3

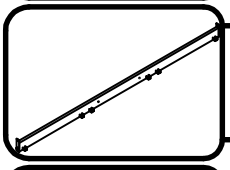

#9 x 1pc
Top Frame

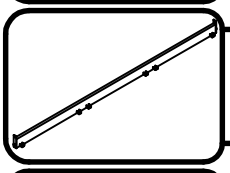
Parts List

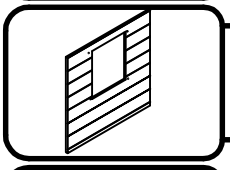

#10 x 1pc
Middle Back Guardrail

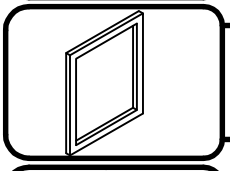

#11 x 1pc
Middle Front Guardrail

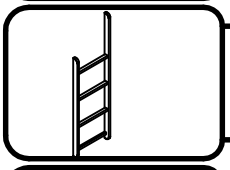

#12 x 4pcs
Side Frame

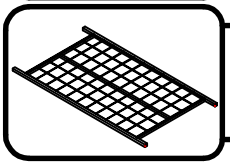

#13 x 1pc
Down Front Rail

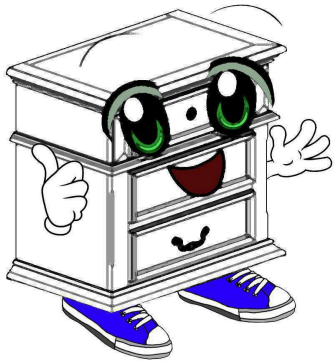

#14 x 1pc
Down Back Rail


#15 x 1pc
UP Bed Window


#16 x 1pc
Window Frame


#17 x 1pc
Ladder

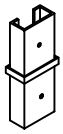

#18 x 3pcs
Slat



Before you begin, please read Page 2 of "Assembly and Care Advice".

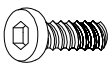
And remember, do not tighten until each step is completed or instructed.

Parts List

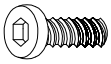


#19 x 4pcs
Support Bar Connect

Hardware List



#A x 64pcs
Bolt ϕ1/4"x5/8" (white)



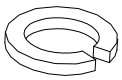
#B x 6pcs
Bolt ϕ1/4"x5/8" (black)



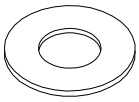
#C x 6pcs
Bolt ϕ1/4"x1" (white)



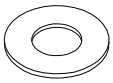
#D x 8pcs
Bolt ϕ1/4"x1-1/4" (white)



#E x 8pcs
Lock WasherØ16 (white)



#F x 78pcs
Flat Washer Ø16 (white)



#G x 6pcs
Flat Washer Ø16 (black)

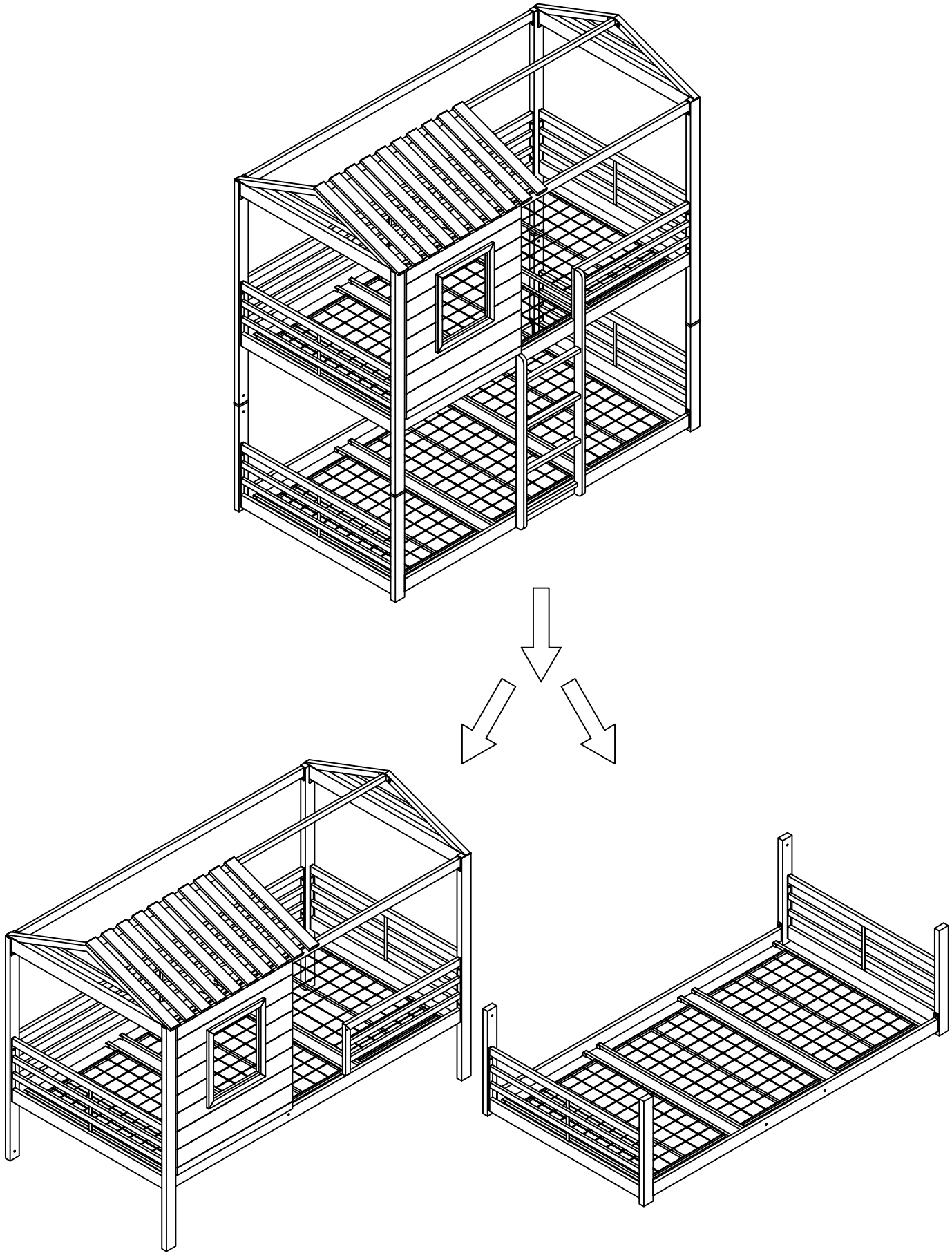


#H x 1pc
Allen Wrench

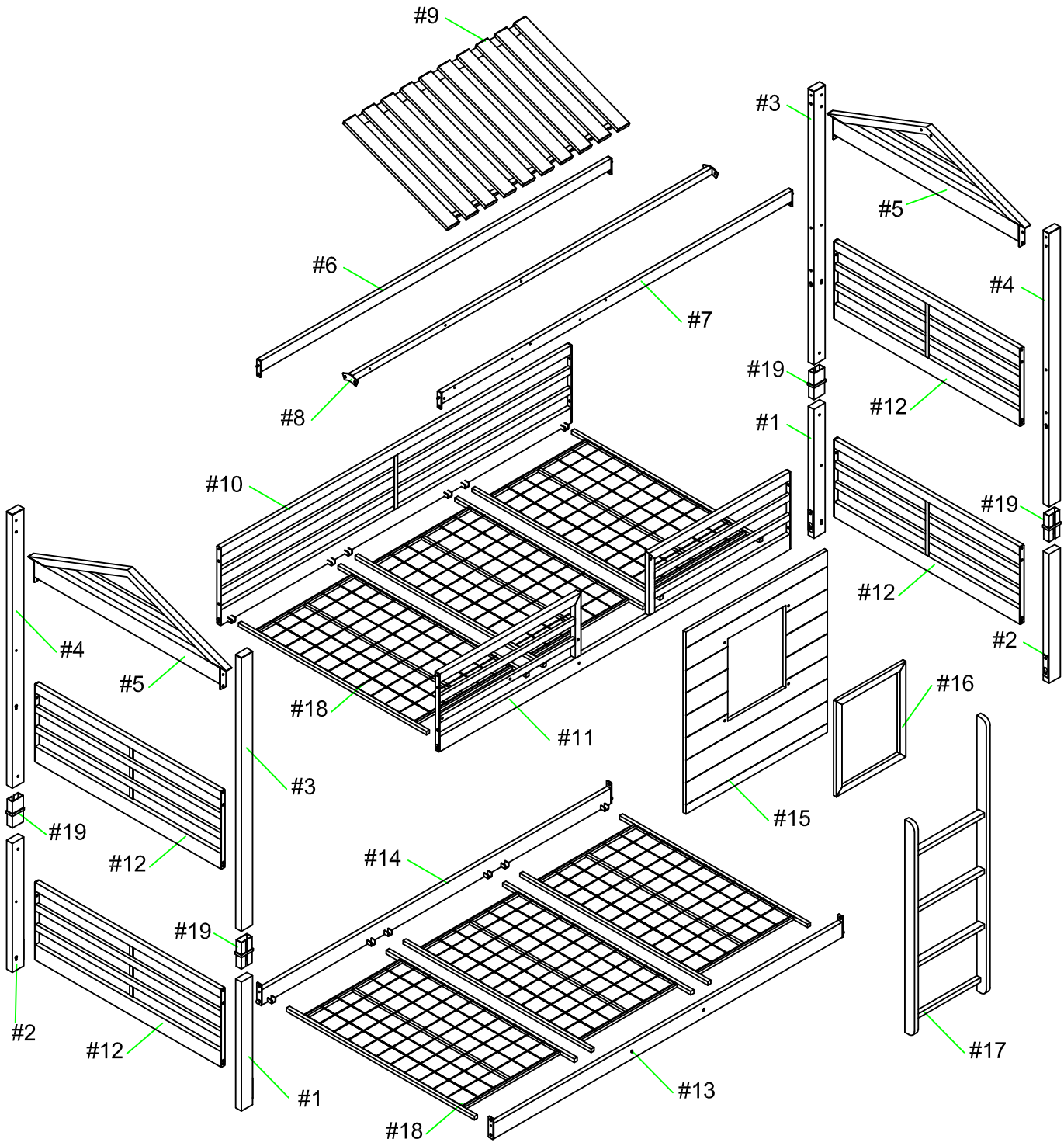


I x 8pcs
CAP

FLIP PANEL FUNCTION



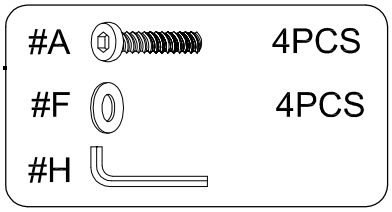
PARTS IDENTIFICATION

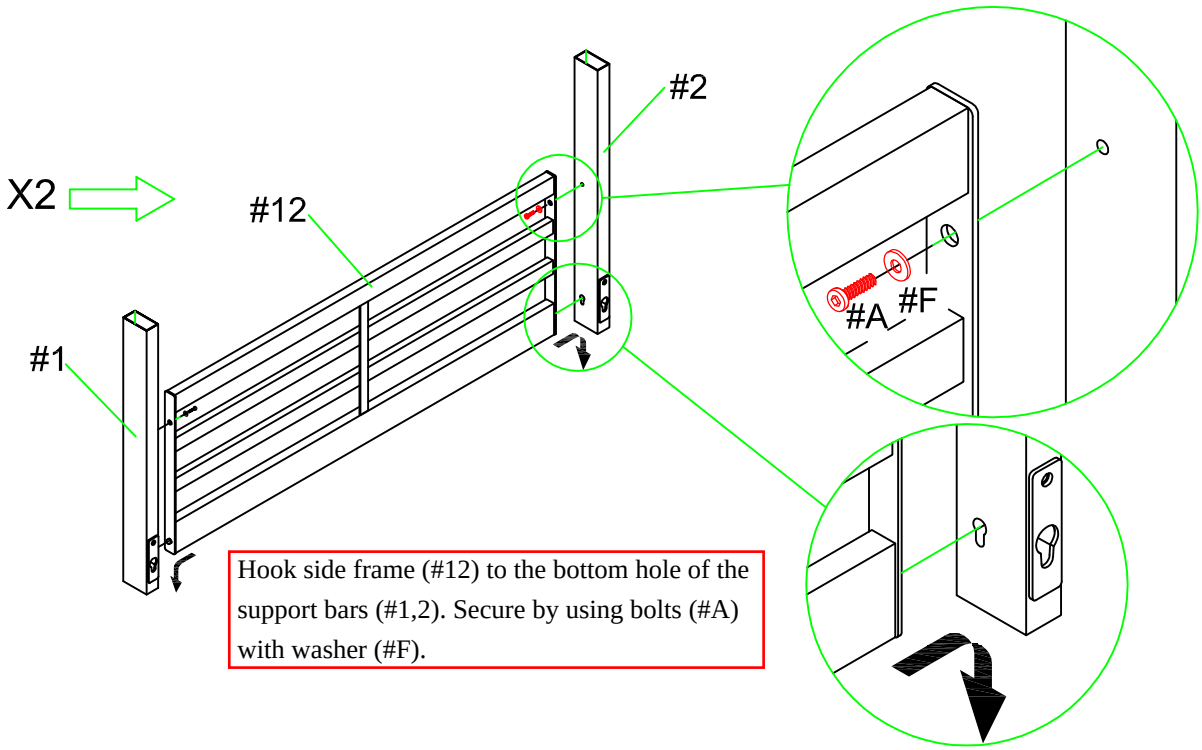




ASSEMBLY

Do not fully tighten all bolts until assembly is complete.
This will help all parts to assemble properly.

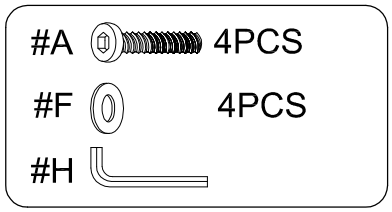




Hook side frame (#12) to the bottom hole of the support bars (#1,2). Secure by using bolts (#A) with washer (#F).



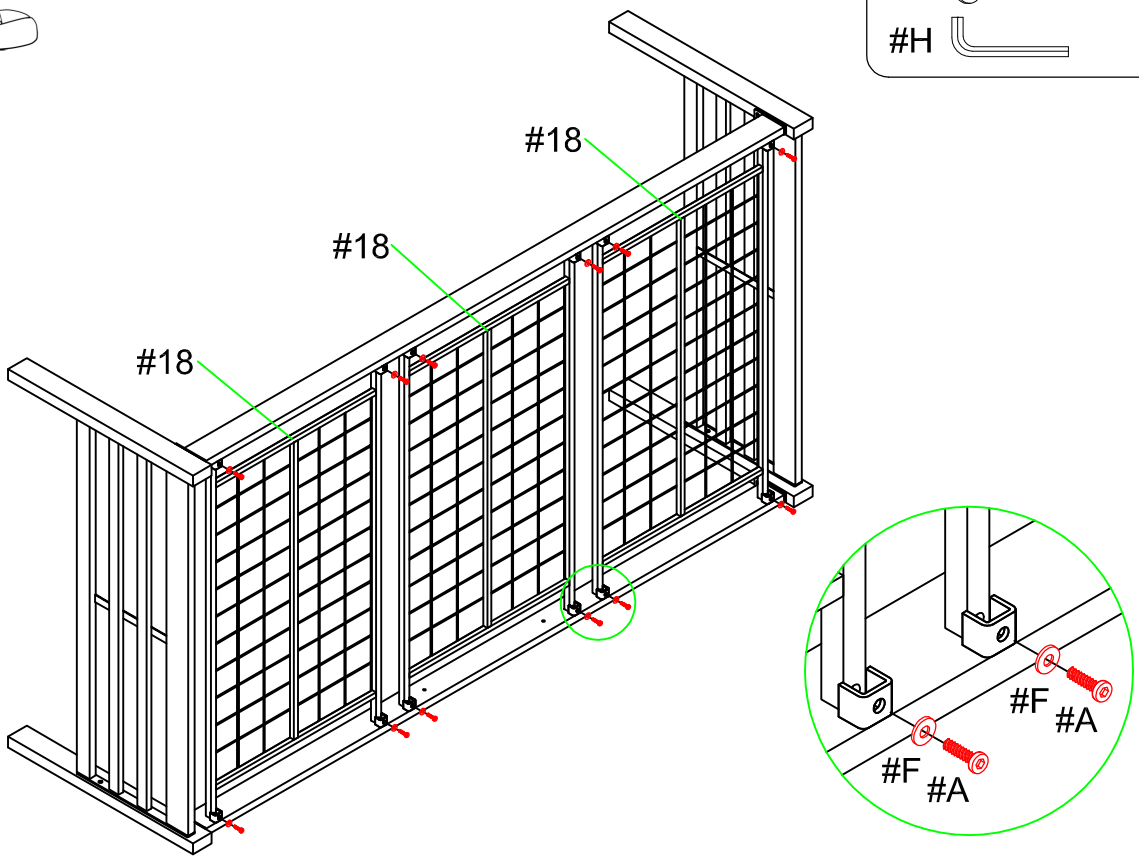
Align and latch the side rails (#13,14) to the holes of the HB/FB, then secure by using bolts (#A) with washer (#F).



#3

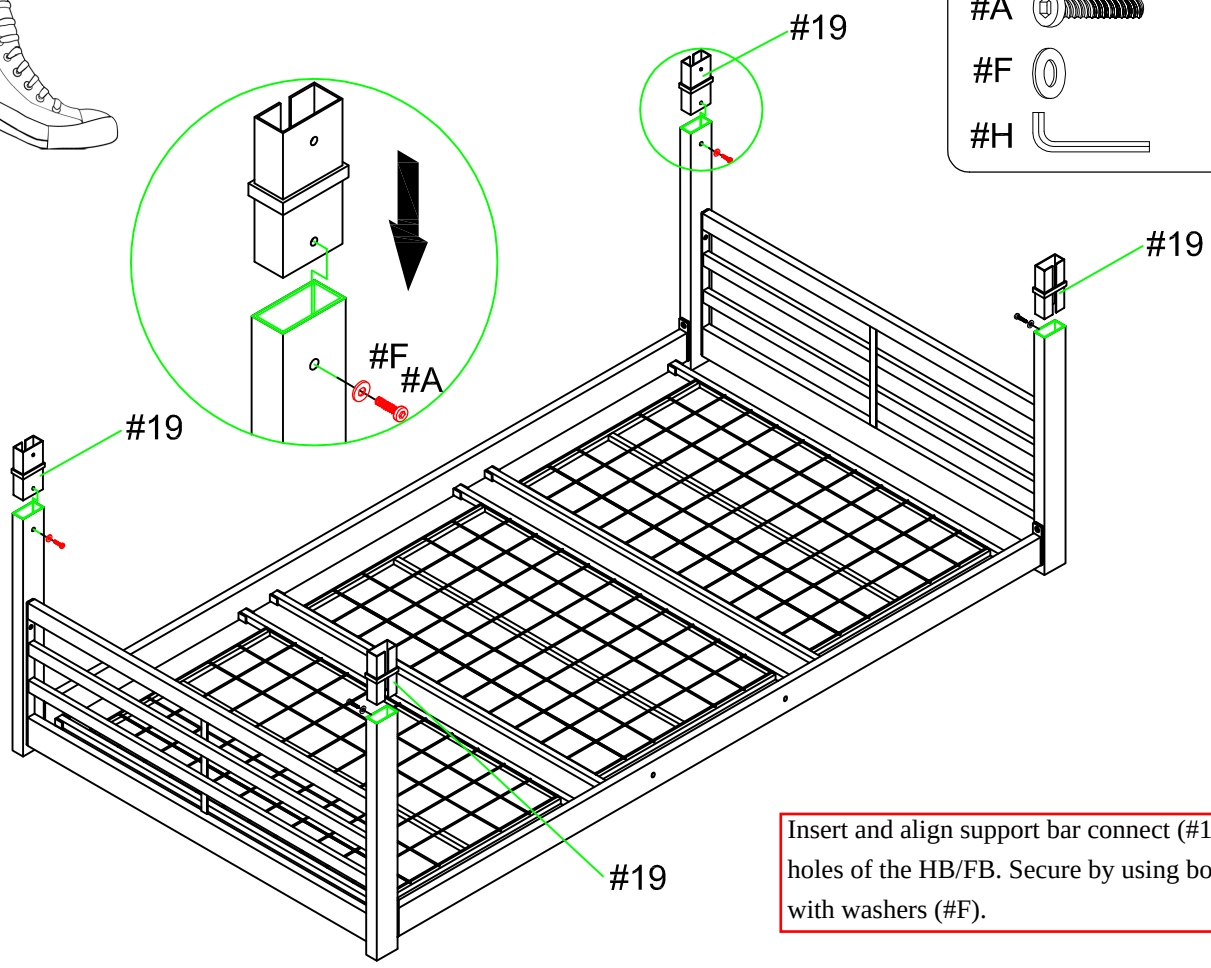
Align slats (#18) to the holes of the side rails, then secure by using bolts (#A) with washers (#F).

#A	12PCS
#F	12PCS
#H	



#4

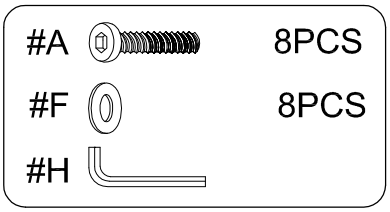
#A	4PCS
#F	4PCS
#H	

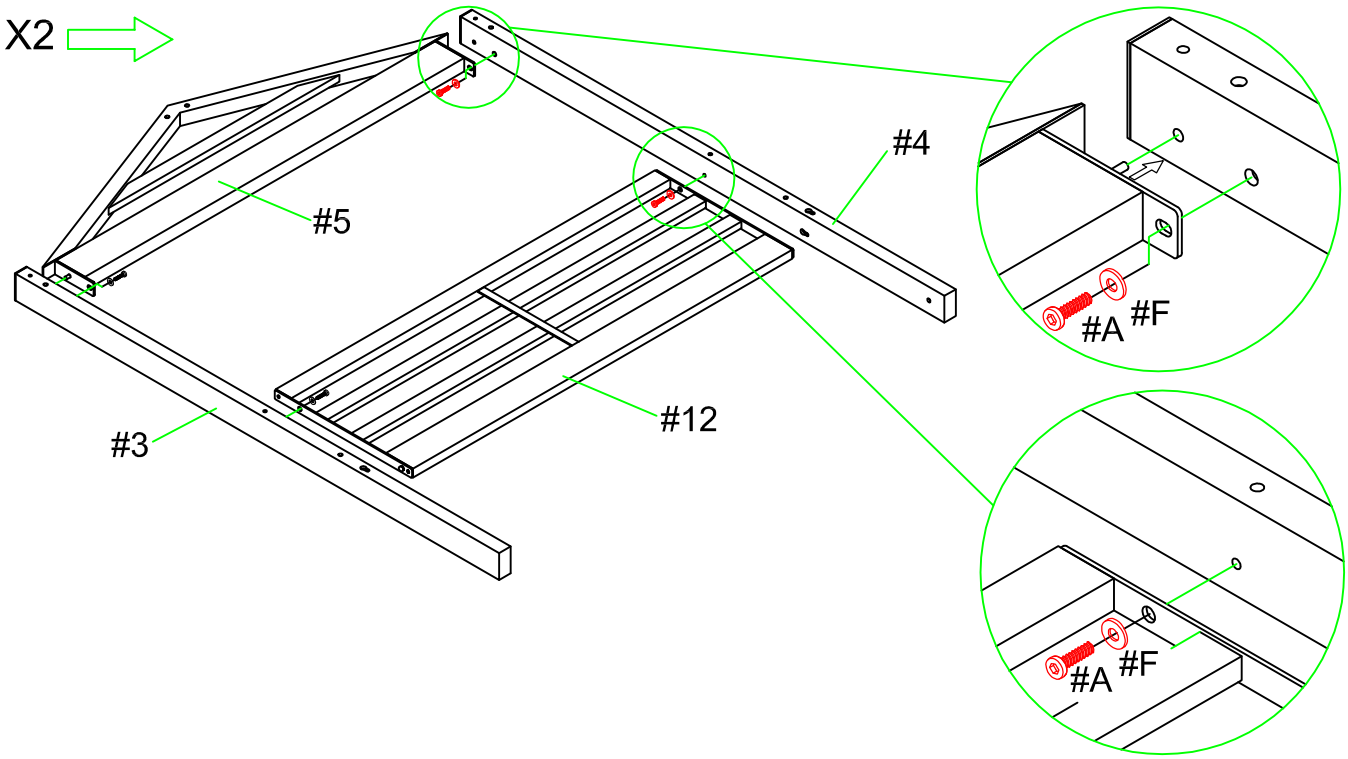


Insert and align support bar connect (#19) to the holes of the HB/FB. Secure by using bolts (#A) with washers (#F).



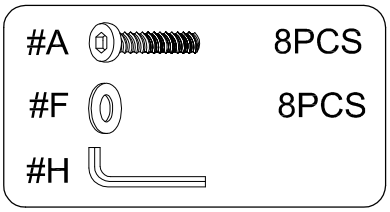
Align up side frame (#5) and side frame (#12) to the holes of the support bars (#3,4). Secure by using bolts (#A) and washers (#F).

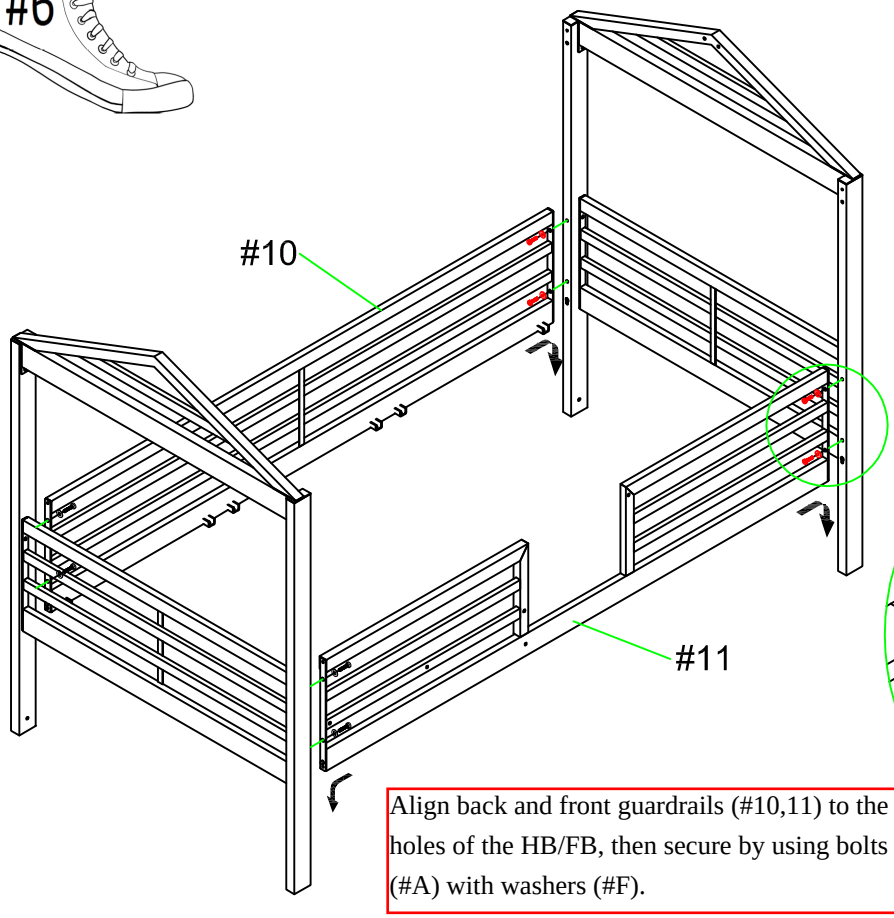


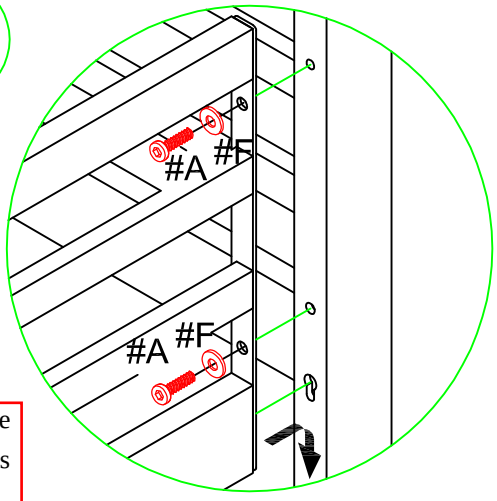




DO NOT FULLY TIGHTEN BOLTS!



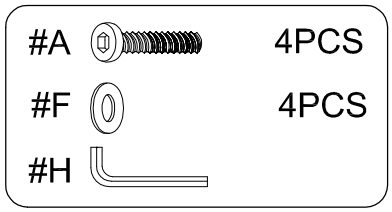


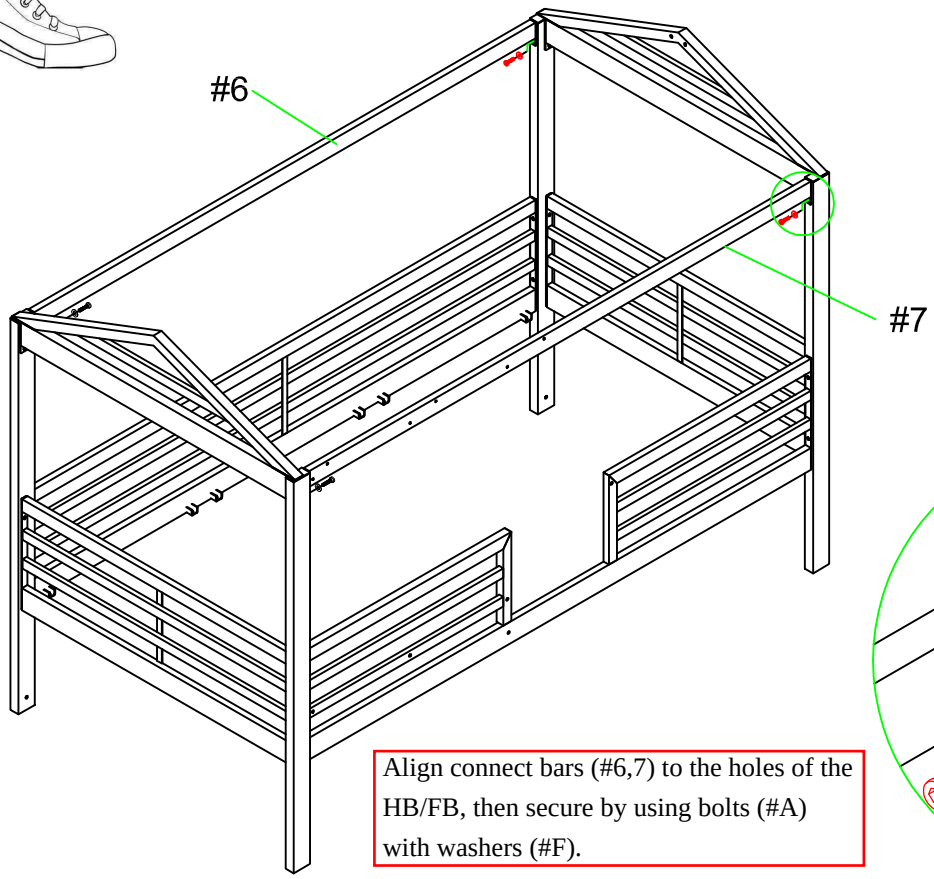


Align back and front guardrails (#10,11) to the holes of the HB/FB, then secure by using bolts (#A) with washers (#F).

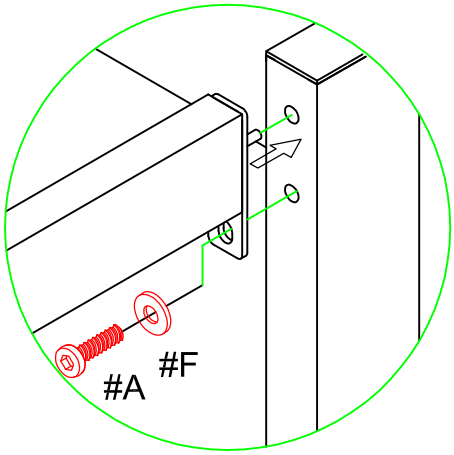


DO NOT FULLY TIGHTEN BOLTS!



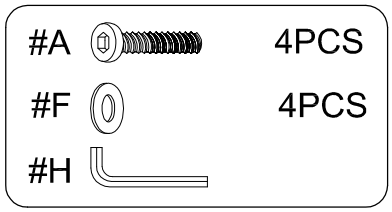


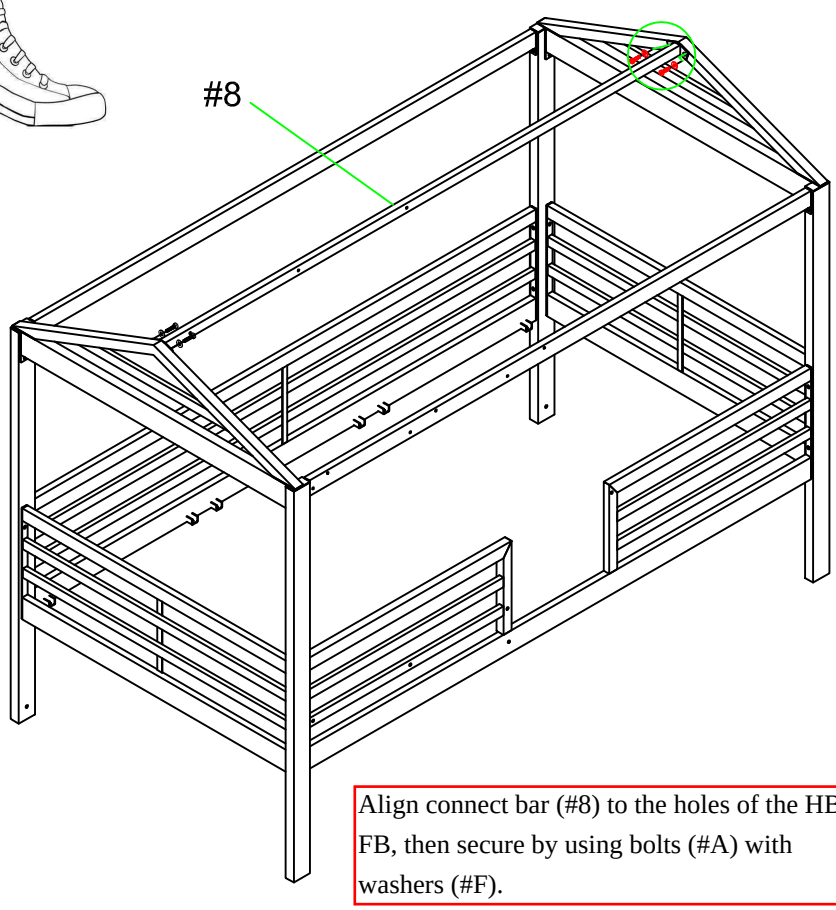
Align connect bars (#6,7) to the holes of the HB/FB, then secure by using bolts (#A) with washers (#F).



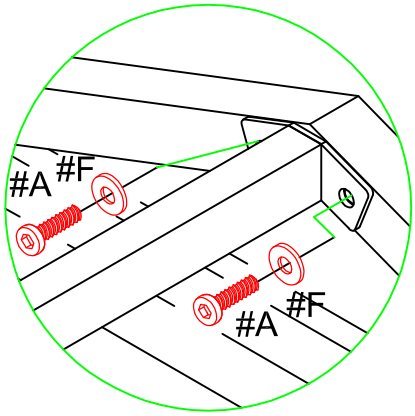


FULLY TIGHTEN ALL BOLTS (#A) FROM STEPS 6,7,8!





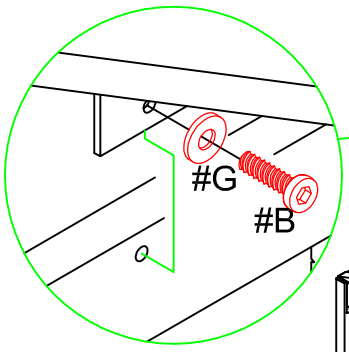
Align connect bar (#8) to the holes of the HB/FB, then secure by using bolts (#A) with washers (#F).

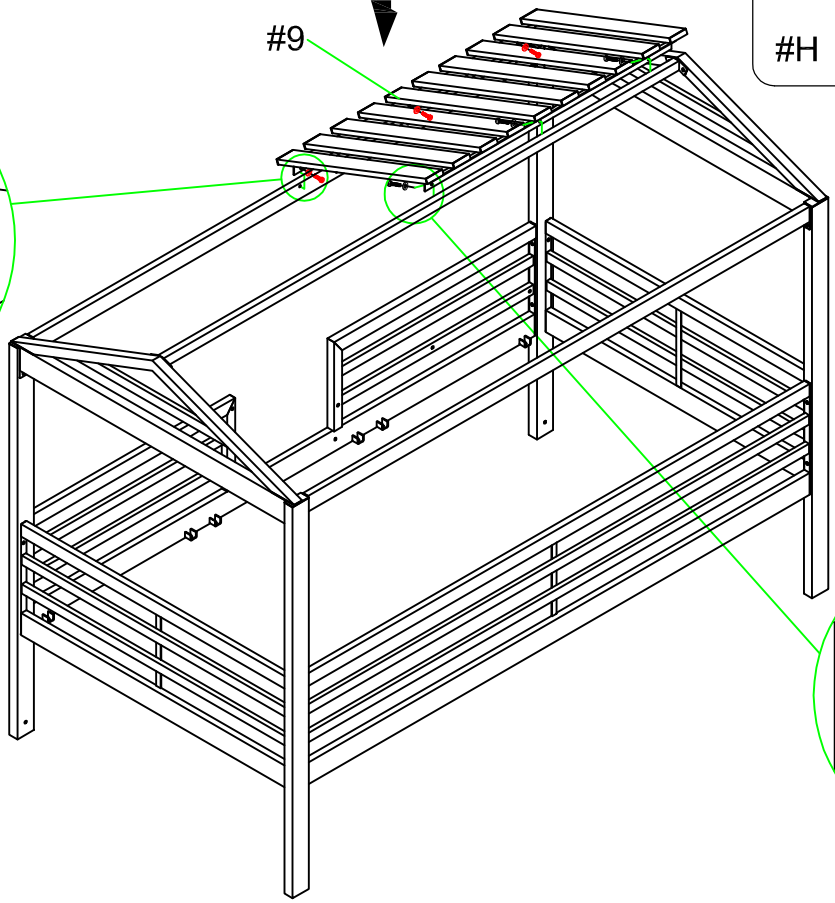


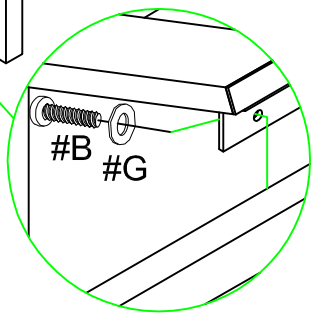
#9

Align top frame (#9) to the holes of the connect bars (#6,8), then secure by using bolts (#B) with washers (#G).

#B	6PCS
#G	6PCS
#H	

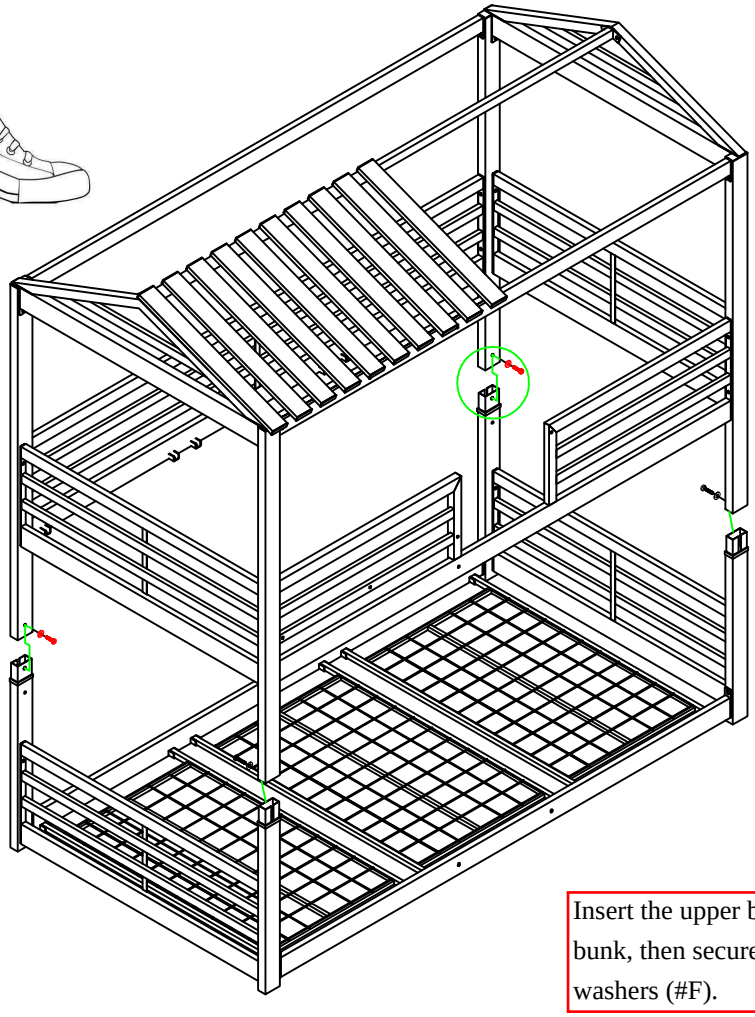


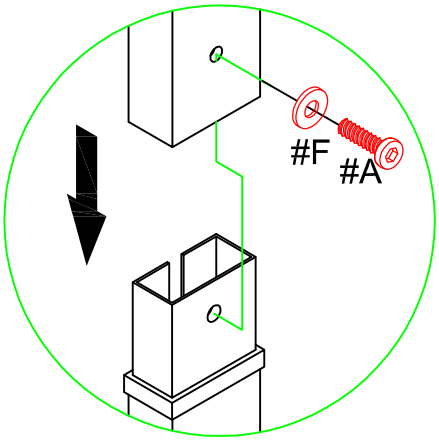




#10

#A	4PCS
#F	4PCS
#H	



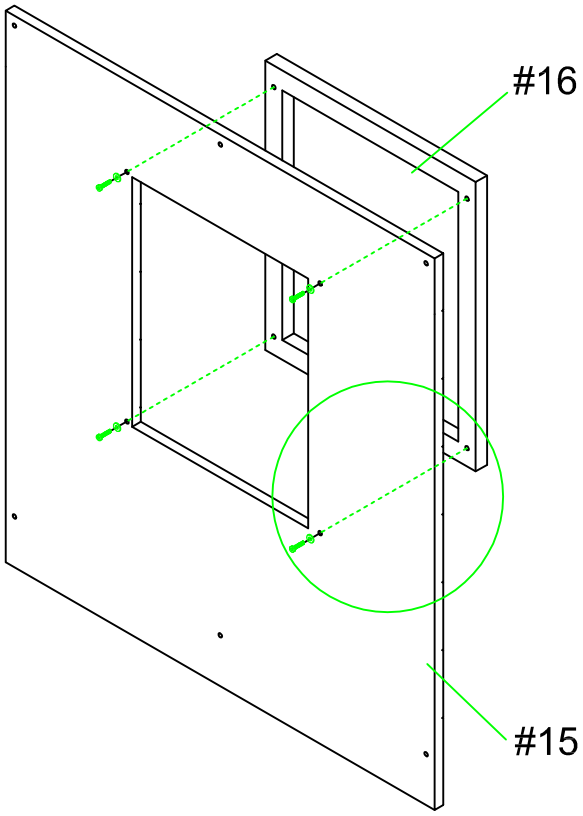


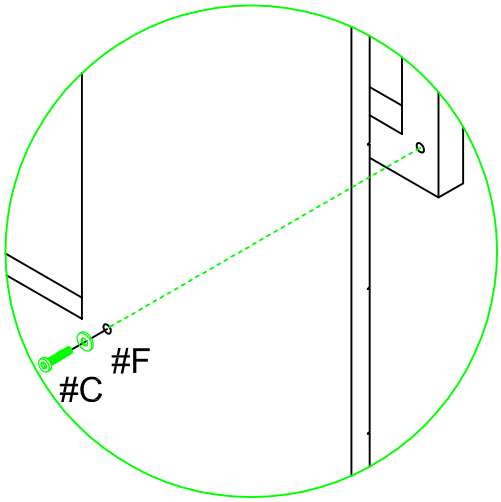
Insert the upper bunk to the holes of the lower bunk, then secure by using bolts (#A) with washers (#F).

#11

Align window frame (#16) to the holes of the bed window (#15), then secure by using bolts (#C) with washers (#F).

#C		4PCS
#F		4PCS
#H		

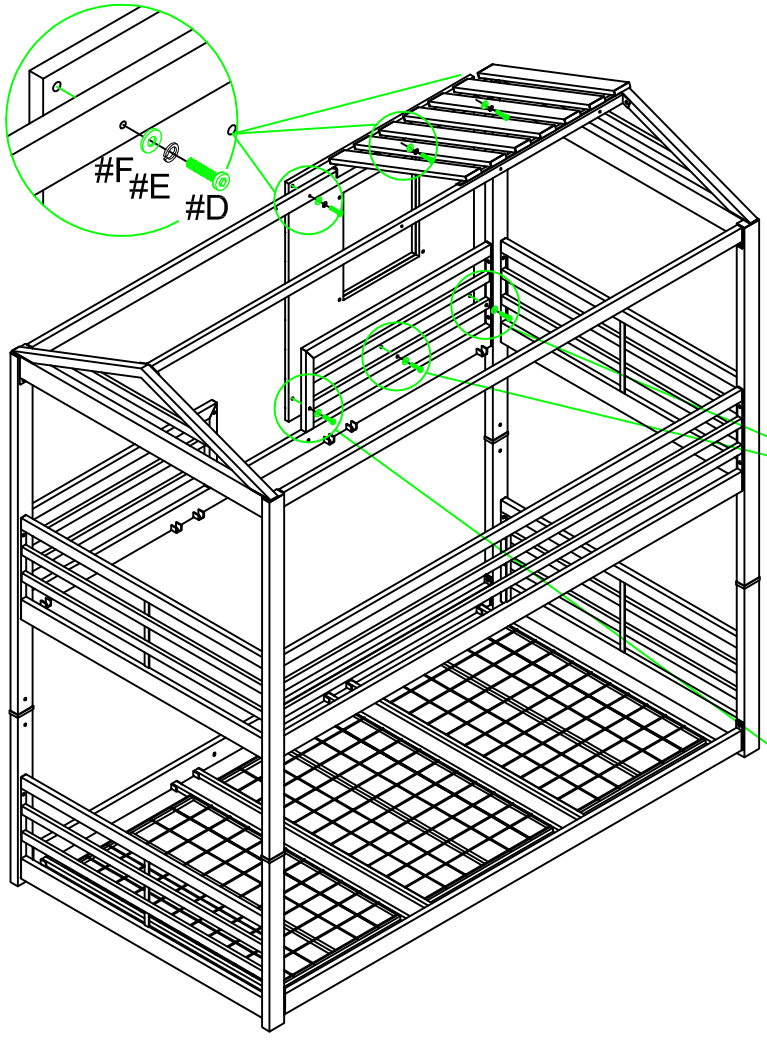


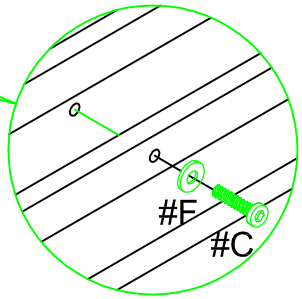


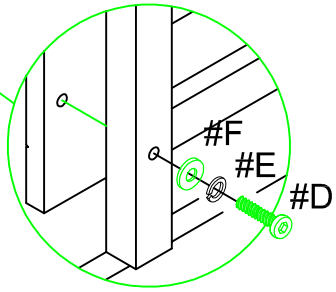
#12

Align window to the holes of the upper bunk, then secure by using the following bolts (#C,D) and washers (#E,F) as shown in the diagram.

#C		2PCS
#D		4PCS
#E		4PCS
#F		6PCS
#H		

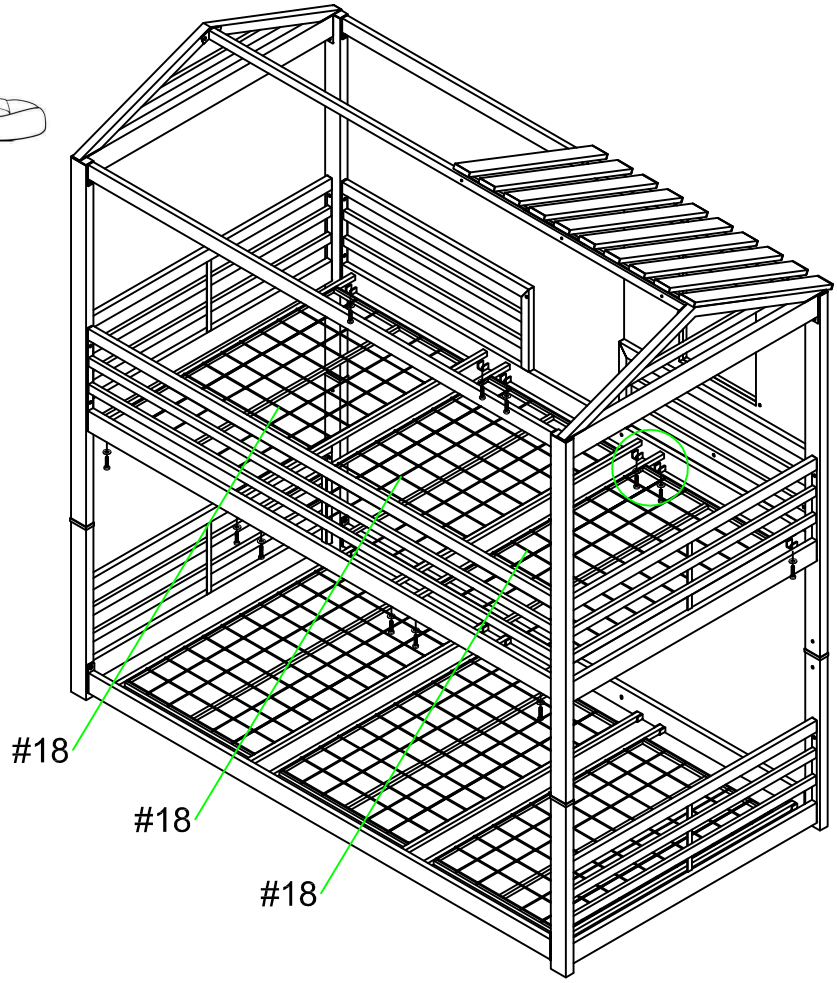




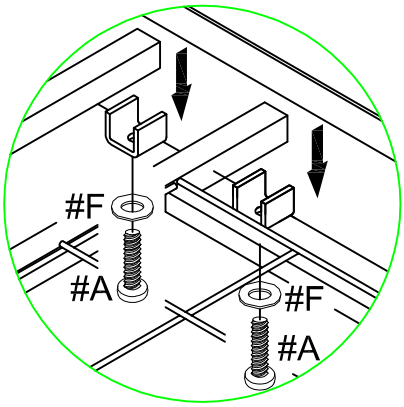


#13

#A	12PCS
#F	12PCS
#H	

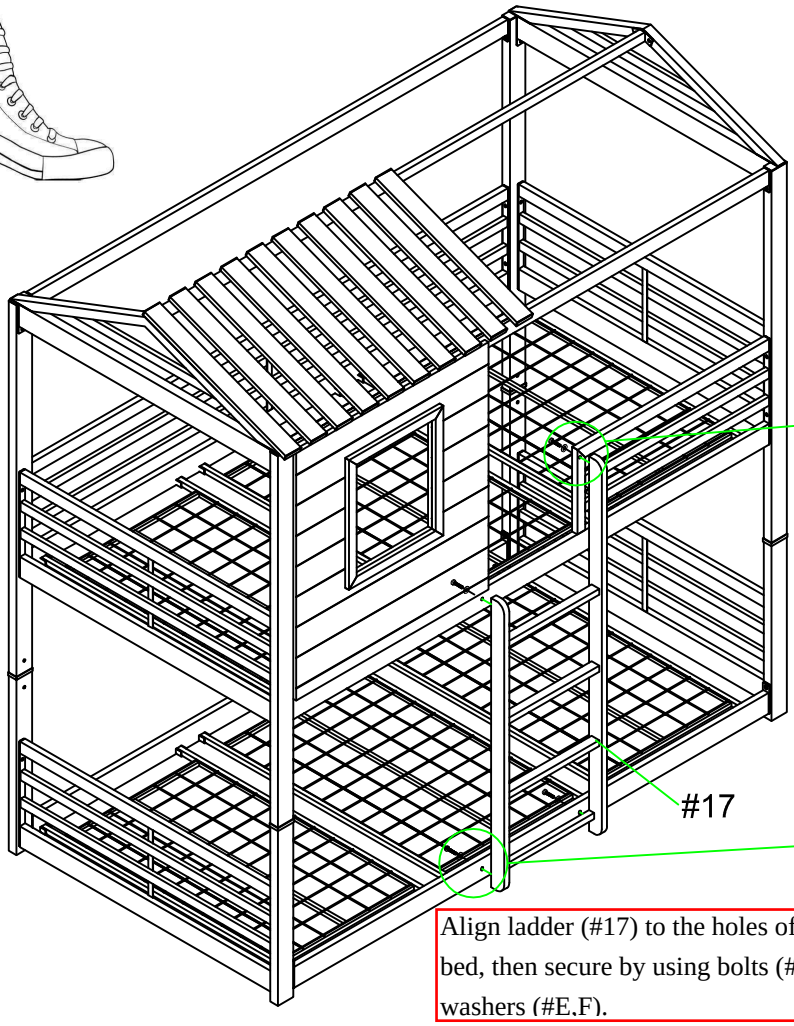


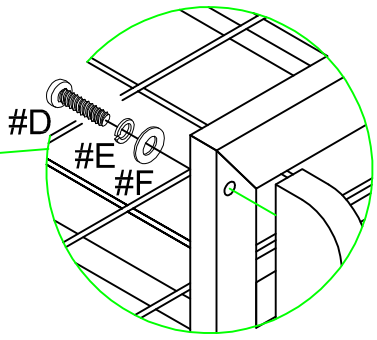
Align slats (#18) to the holes of the upper bunk, then secure by using bolts (#A) with washers (#F).

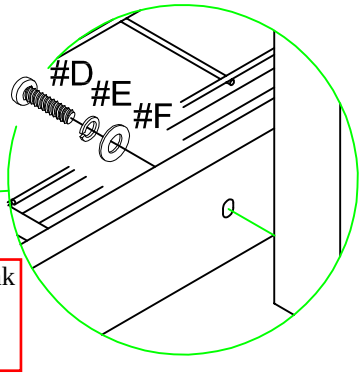


#14

#D	4PCS
#E	4PCS
#F	4PCS
#H	



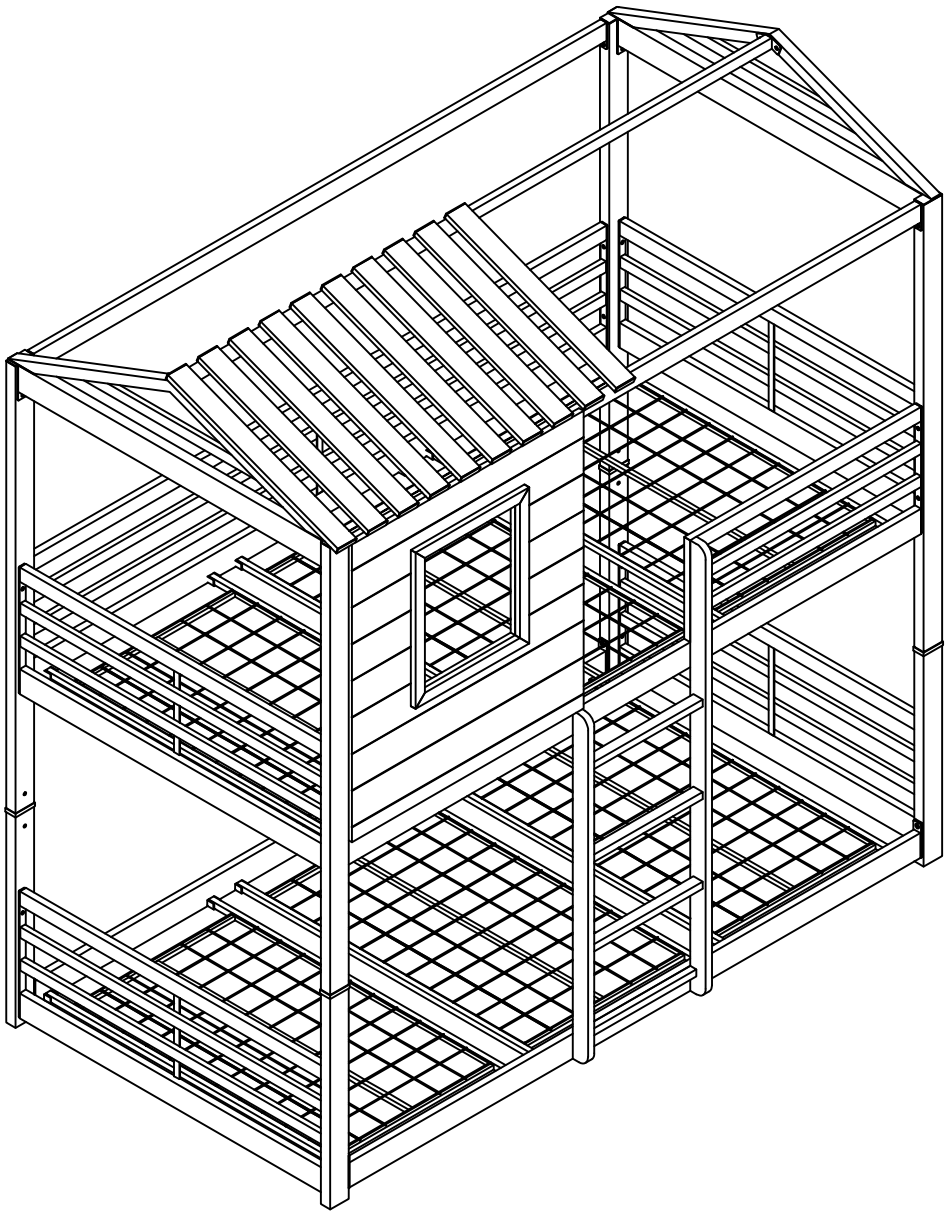




Align ladder (#17) to the holes of the bunk bed, then secure by using bolts (#D) with washers (#E,F).

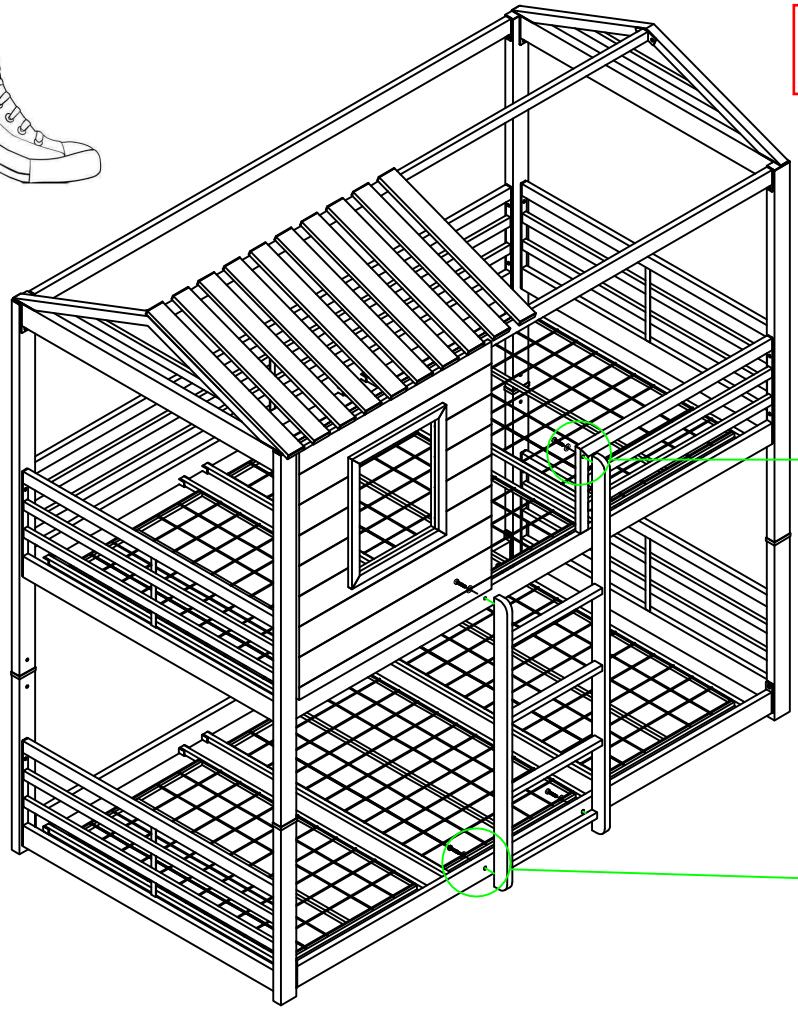


This bunk bed can be split into single beds, please refer to step 16 to step 21.



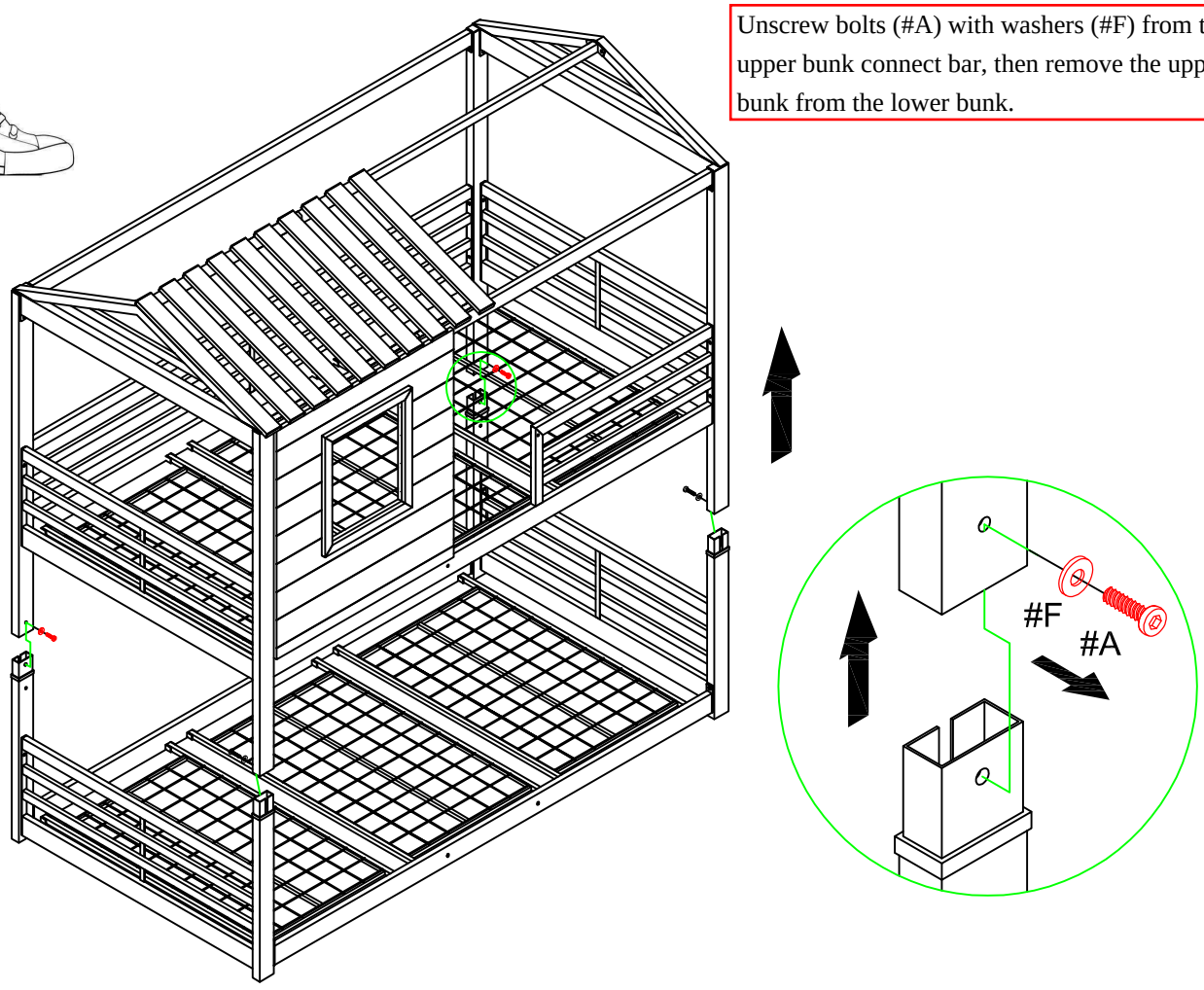
#16

Remove ladder by unscrewing bolts (#D) with washers (#E,F).



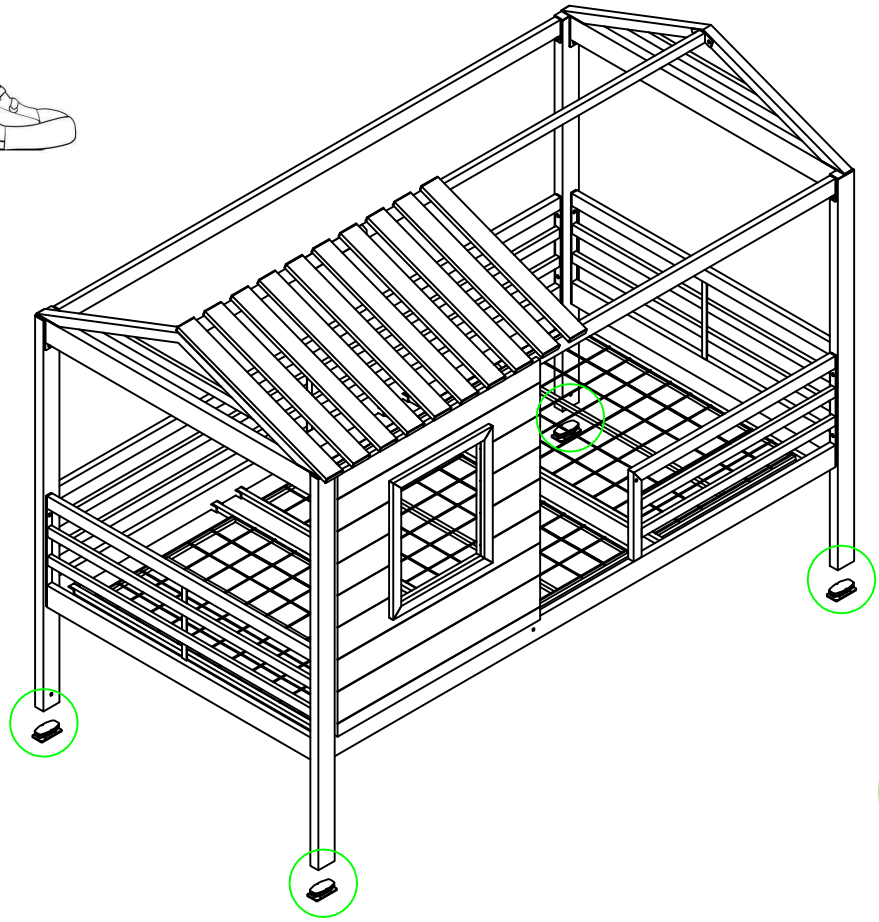
#17

Unscrew bolts (#A) with washers (#F) from the upper bunk connect bar, then remove the upper bunk from the lower bunk.

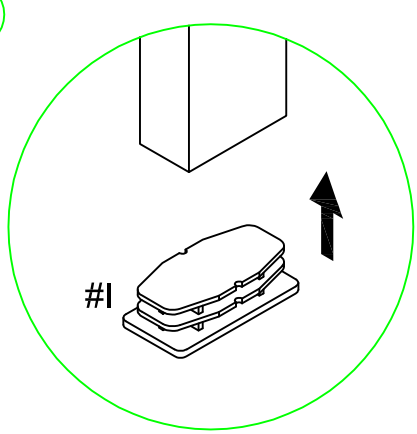


#18

#I 4PCS

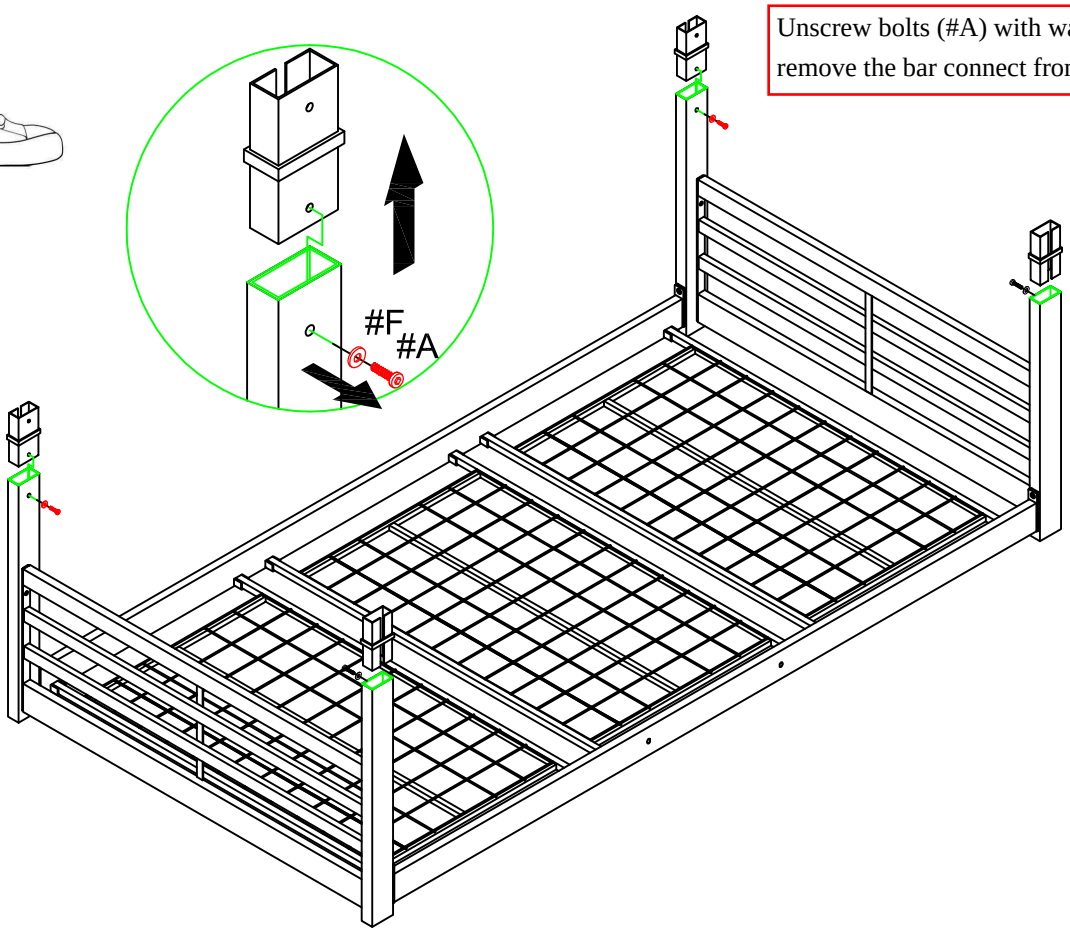


Attach caps (#I) to the bottom of the HB/FB.



#19

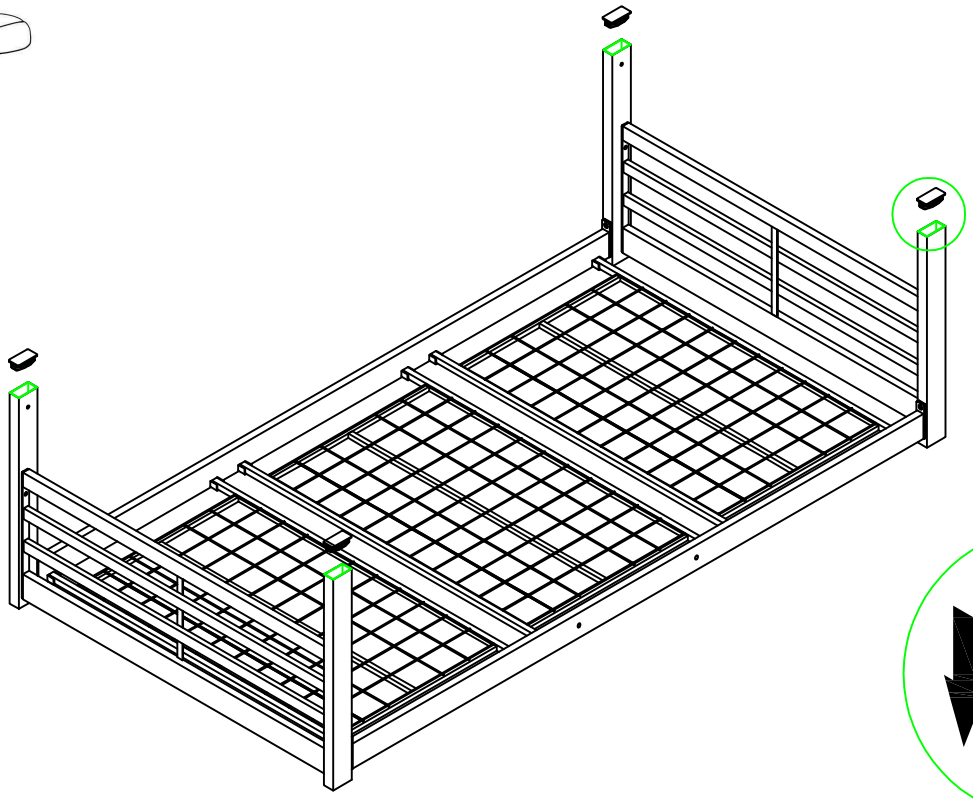
Unscrew bolts (#A) with washers (#F), then remove the bar connect from the HB/FB.

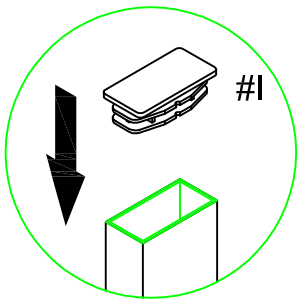


#20

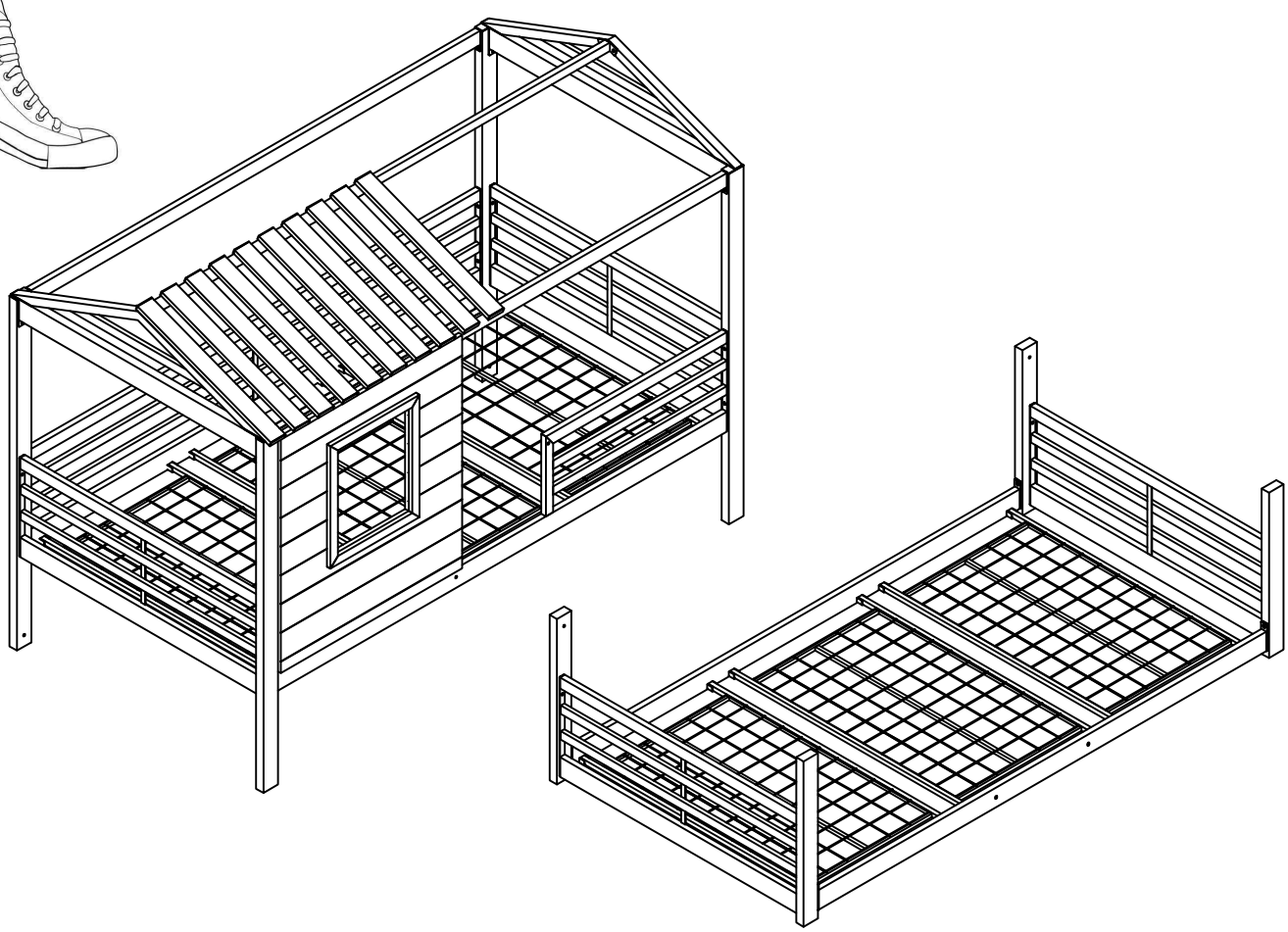
Attach caps (#I) to the HB/FB.

#I 4PCS





#21



Safety Warnings

1.Follow the information on the warnings appearing on the upper bunk end structure and on the carton . Do not remove warning label from bed.

2.Always use the recommended size mattress or mattress support,or both,to help prevent the likelihood of entrapment or falls.

3.Surface of mattress must be at least 5 in(127mm). below the upper edge of guardrails .

4.Do not allow children under 6 years of age to use the upper bunk.

5.Periodically check and ensure that the guardrail, ladder ,and other components are in their proper position ,free from damage ,and that all connectors are tight .

6.Do not allow horseplay on or under the bed and prohibit jumping on the bed.

7.Always use the ladder for entering and leaving the upper bunk.

8.Do not use substitute parts ,Contact manufacturer or dealer for replacement parts.

9.Use of a night light may provide added safety precaution for a child using the upper bunk.

10.Always use guardrails on both long sides of the upper bunk.
If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.

11.The use of water or sleep flotation mattress is prohibited .

12.Keep these instructions for future reference.

13.Use only mattress which is (74"-75")X(37$\frac{1}{2}$"-38$\frac{1}{2}$")X6" on upper bunk and for bottom bunk required (74"-75")X(37$\frac{1}{2}$"-38$\frac{1}{2}$)"X8" mattress.

14. Prohibit more than one person on upper bunk.

15. Maximum total weight is not to exceed 400 lbs.on the upper bunk.

STRANGULATION HAZARD:

Never attach or hang items to any part of the bunk bed that are not designed for use with the bed,for example, but not limited to,hooks, belts, and jumpropes.