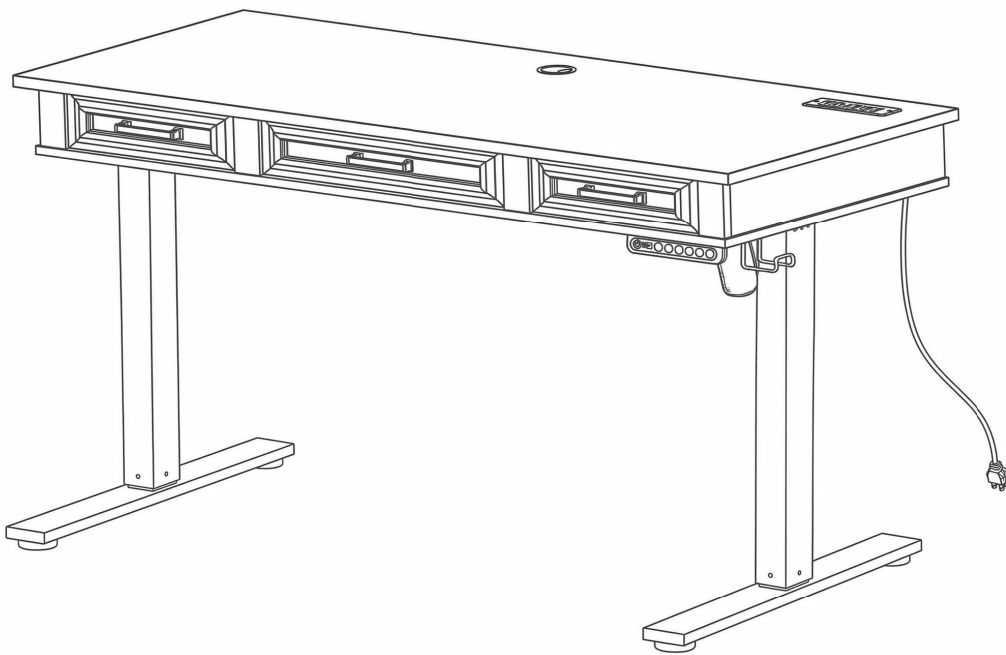
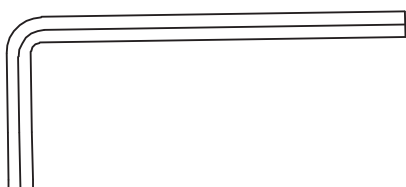


# Electric Standing Desk Assembly Instructions





## Tools required for assembly



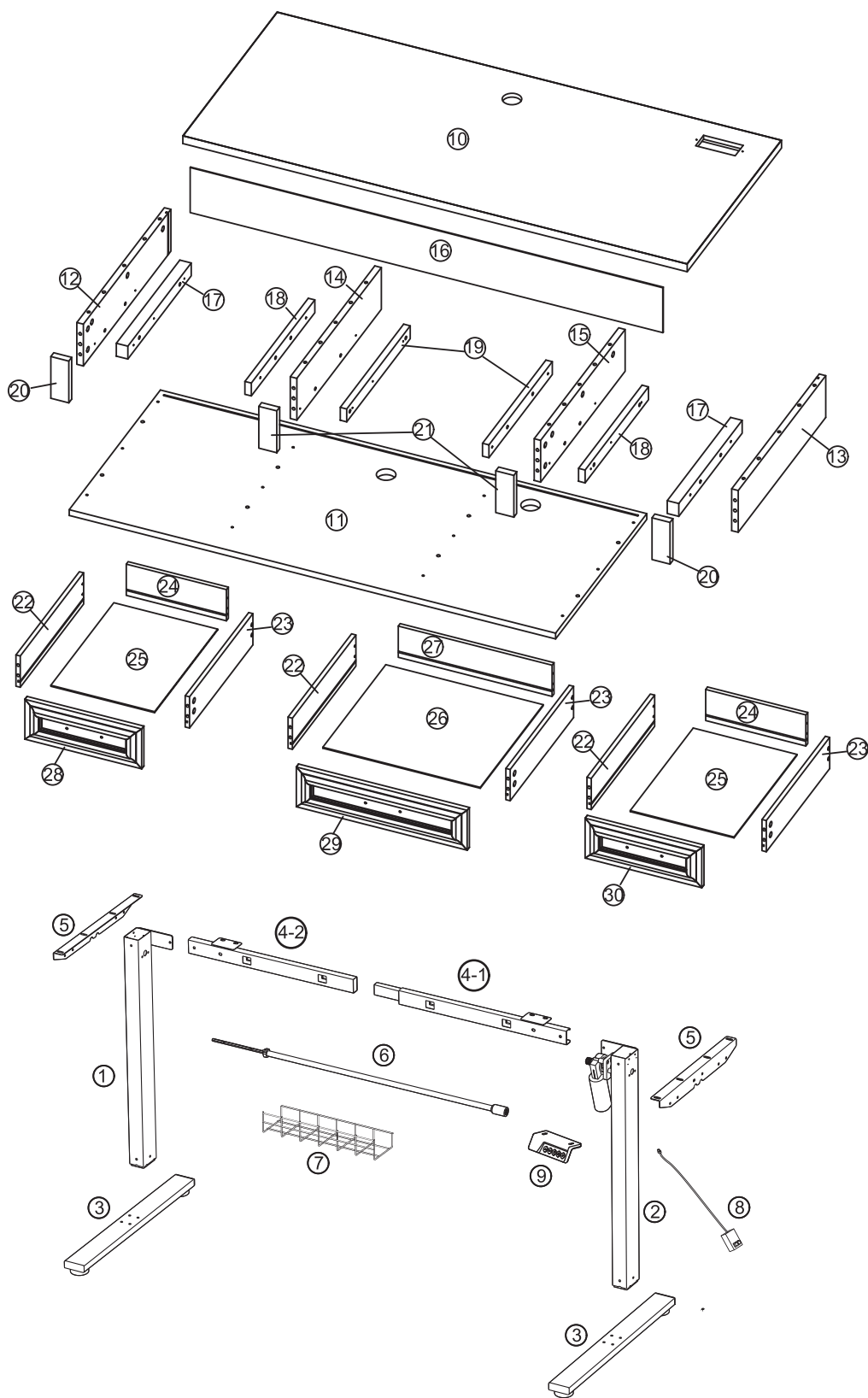
## Safety Instructions

- Please do not exceed the weight limitations of this item.
- Do not stand on or use any part of this item as a step ladder.
- Firmly secure all bolts, screws, and knobs before use.
- Reconfirm that all bolts, screws, and knobs are secure every 90 days.
- Fasten screws loosely during initial assembly. Do not firmly tighten the screws until the item is completely assembled.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- If any parts are missing, broken, damaged, or worn, stop using this product until repairs are made or factory replacement parts are installed.
- Do not use this item in a way inconsistent with the manufacturer's instructions as this could void the product warranty.

# Contents

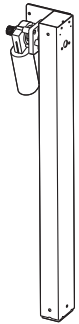
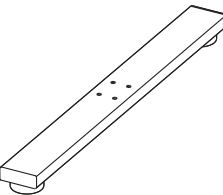
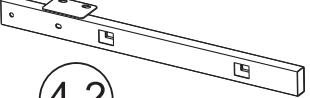
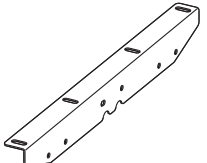
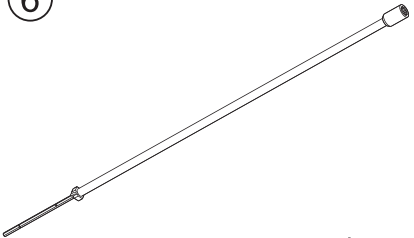
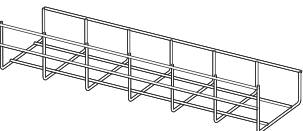
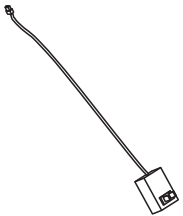
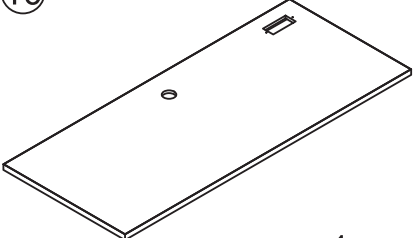
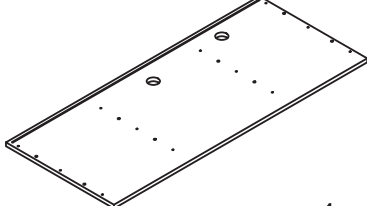
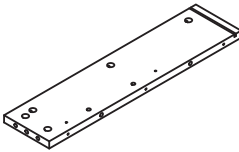
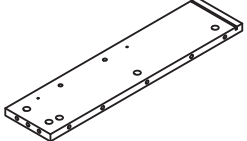
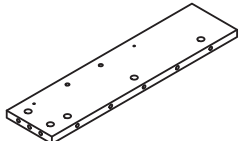
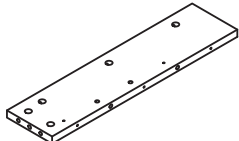
|                                  |       |
|----------------------------------|-------|
| Part List                        | 2-4   |
| Screws Pack                      | 5-7   |
| Cabinet Installation Steps       | 8-25  |
| Lifting Frame Installation Steps | 26-30 |
| Controller Guidelines            | 31    |
| Error Code Guidelines            | 32    |

# Parts List

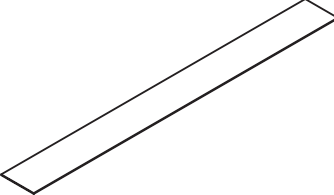
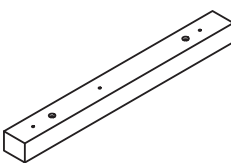
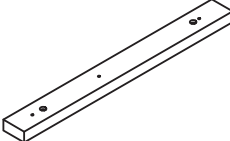
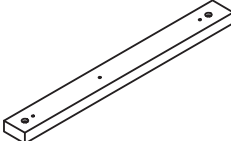
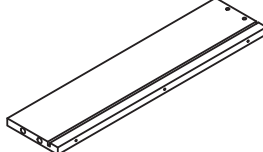
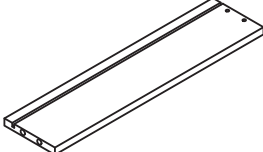
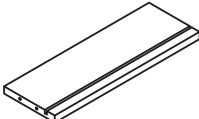
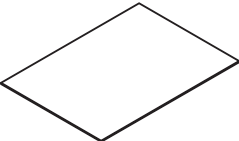
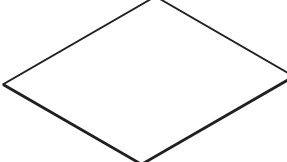
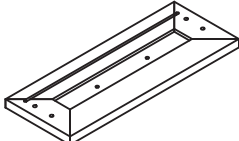
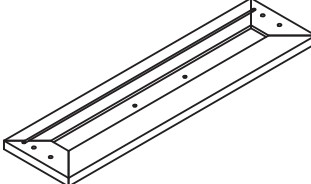
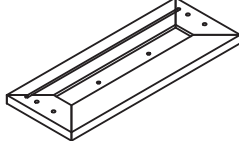




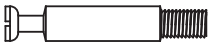
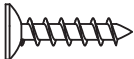
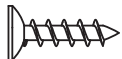
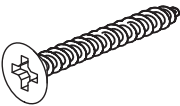
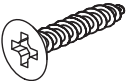
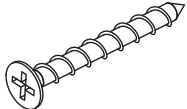
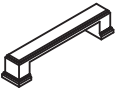
# Parts List

|                                                                                                                                                                                                      |                                                                                                         |                                                                                                           |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|
| <p>①</p>  <p>1pc</p>                                                                                                | <p>②</p>  <p>1pc</p>   | <p>③</p>  <p>2pcs</p>  |
| <p>④-1</p>  <p>④-2</p>  <p>1pc</p> | <p>⑤</p>  <p>2pcs</p>  | <p>⑥</p>  <p>1pc</p>   |
| <p>⑦</p>  <p>1pc</p>                                                                                              | <p>⑧</p>  <p>1pc</p> | <p>⑨</p>  <p>1pc</p> |
| <p>⑩</p>  <p>1pc</p>                                                                                              | <p>⑪</p>  <p>1pc</p> | <p>⑫</p>  <p>1pc</p> |
| <p>⑬</p>  <p>1pc</p>                                                                                              | <p>⑭</p>  <p>1pc</p> | <p>⑮</p>  <p>1pc</p> |

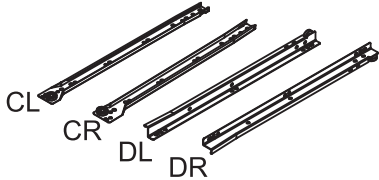
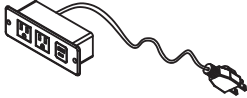
# Parts List

|                                                                                                           |                                                                                                           |                                                                                                             |
|-----------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|
| <p>①⑥</p>  <p>1pc</p>    | <p>①⑦</p>  <p>2pcs</p>   | <p>①⑧</p>  <p>2pcs</p>   |
| <p>①⑨</p>  <p>2pcs</p>   | <p>②⑦</p>  <p>2pcs</p>   | <p>②⑧</p>  <p>2pcs</p>   |
| <p>②②</p>  <p>3pcs</p> | <p>②③</p>  <p>3pcs</p> | <p>②④</p>  <p>2pcs</p> |
| <p>②⑤</p>  <p>2pcs</p> | <p>②⑥</p>  <p>1pc</p>  | <p>②⑦</p>  <p>1pc</p>  |
| <p>②⑧</p>  <p>1pc</p>  | <p>②⑨</p>  <p>1pc</p>  | <p>③⑦</p>  <p>1pc</p>  |

## Screws Pack

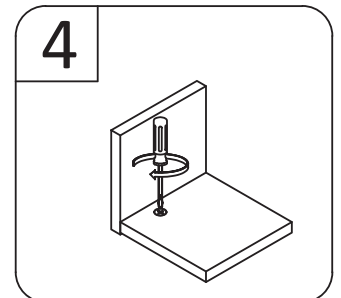
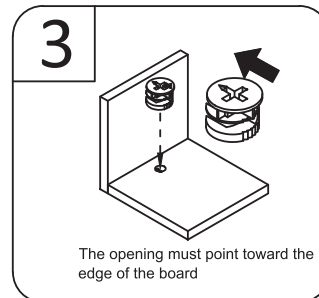
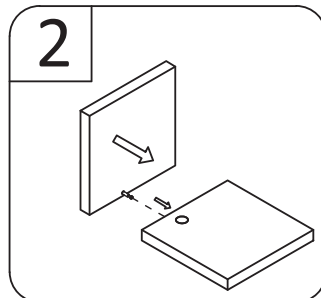
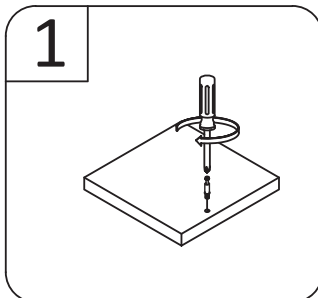
|   |                                                                                     |             |         |
|---|-------------------------------------------------------------------------------------|-------------|---------|
| A |    | Ø15*9.5mm   | 32+2pcs |
| B |    | Ø6.5*35mm   | 32+2pcs |
| C |    | Ø8*30mm     | 20+2pcs |
| D |    | Ø8*20mm     | 12+1pcs |
| E |  | Ø3.5*14mm   | 36+2pcs |
| F |  | Ø3*12mm     | 2+1pcs  |
| G |  | Ø4*40mm     | 4+1pcs  |
| H |  | Ø4*25mm     | 8+1pcs  |
| I |  | Ø4*35mm     | 24+2pcs |
| J |  | 116*21*24mm | 3pcs    |

## Screws Pack

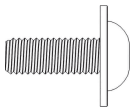
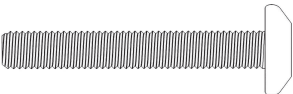
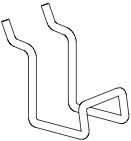
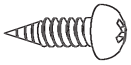
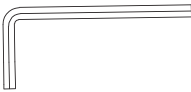
|   |                                                                                              |                                                                                      |         |
|---|----------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------|
| K |             | 400mm                                                                                | 3pcs    |
| L |             | 145*55*45mm                                                                          | 1pc     |
| M | <br>Ø3*14mm |    | 14+1pcs |
| N |             | 70*30*5mm                                                                            | 1pc     |
| O |           |  | 1pc     |
| P |           | M4*6mm                                                                               | 6+1pcs  |

## Cam Lock Fastening System

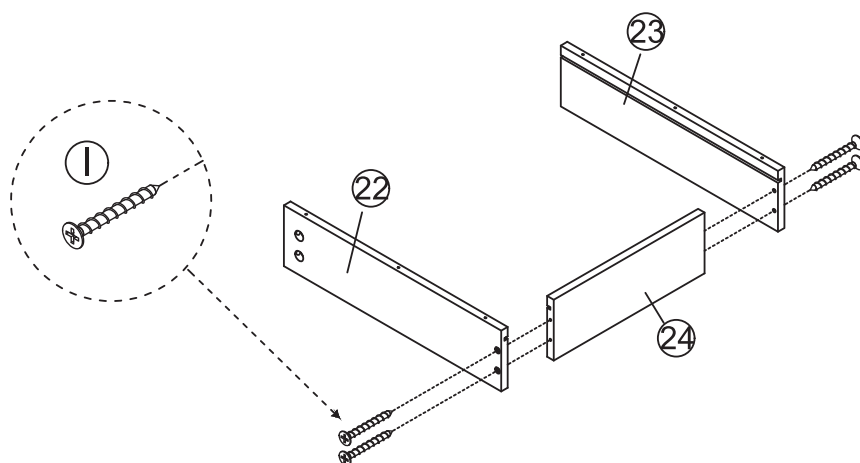
Insert the cam bolt into the hole first, then insert the cam lock and lock it.



## Screws Pack

|   |                                                                                     |                 |       |
|---|-------------------------------------------------------------------------------------|-----------------|-------|
| Q |    | M6*12mm         | 10pcs |
| R |    | M6*35mm         | 8pcs  |
| S |    | Hooks           | 2pcs  |
| T |    | M5*16mm         | 14pcs |
| U |  | Cable Ties      | 4pcs  |
| V |  | 4mmAllen Wrench | 1pc   |

### Step 1



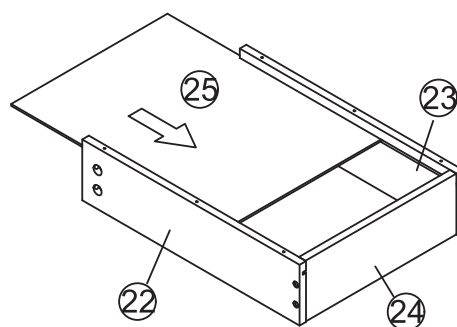
X2

1



x 8

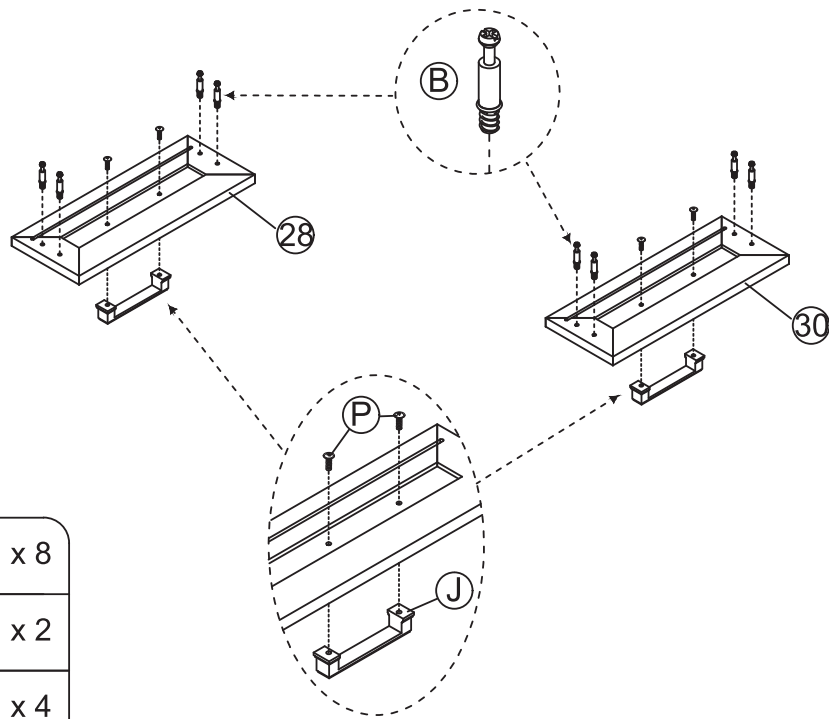
### Step 2



X2

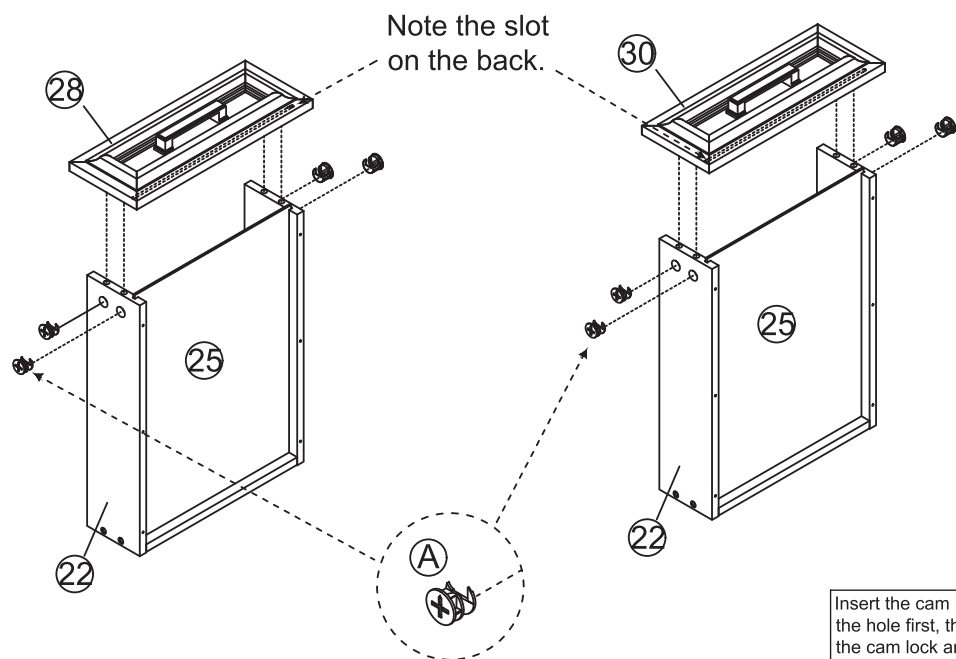
Note: Do not fully tighten the screws until all of them are in place.

### Step 3



|     |                                                                                                  |     |
|-----|--------------------------------------------------------------------------------------------------|-----|
| (B) | <br>Ø6.5*35mm   | x 8 |
| (J) | <br>116*21*24mm | x 2 |
| (P) | <br>M4*6mm      | x 4 |

### Step 4



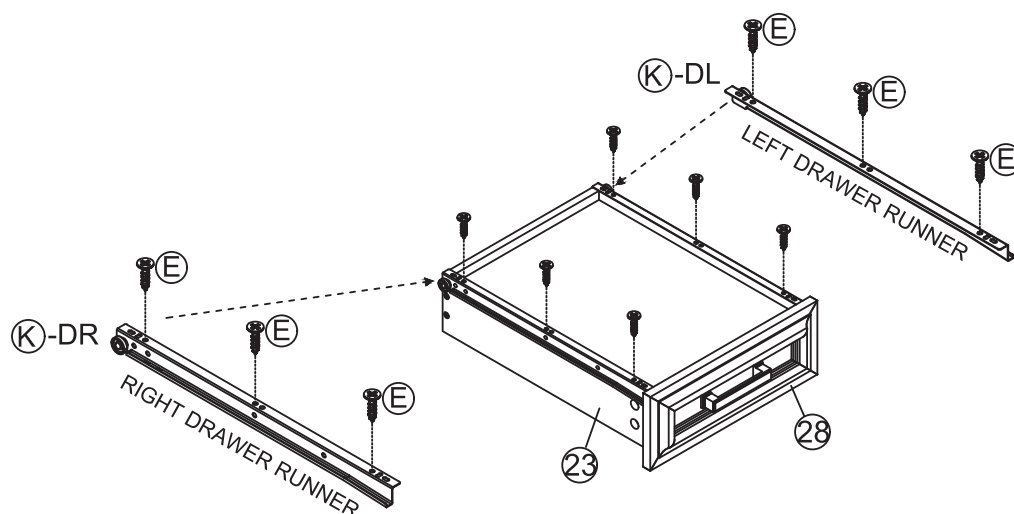
Insert the cam bolt into the hole first, then insert the cam lock and lock it.



|     |                                                                                                  |     |
|-----|--------------------------------------------------------------------------------------------------|-----|
| (A) | <br>Ø15*9.5mm | x 8 |
|-----|--------------------------------------------------------------------------------------------------|-----|

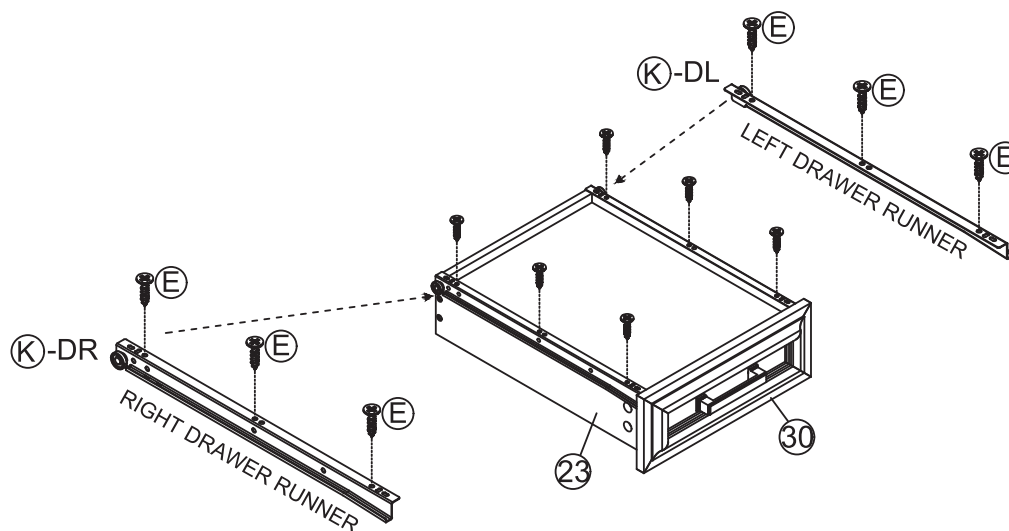
Note: Do not fully tighten the screws until all of them are in place.

## Step 5



|     |                                                                                                                                                                                        |     |
|-----|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| (E) | <br>Ø3.5*14mm                                                                                         | x 6 |
| (K) | DL <br>DR <br>400mm | x 1 |

## Step 6

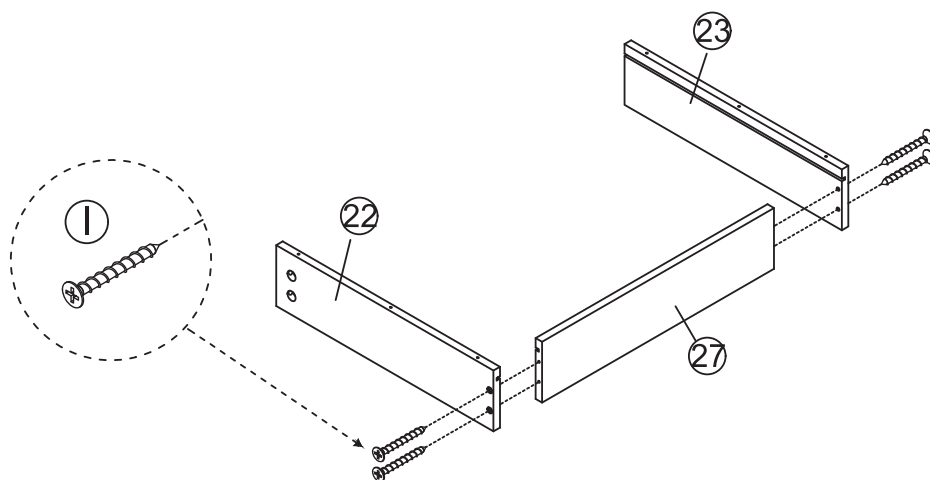


|     |                                                                                                                                                                                           |     |
|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| (E) | <br>Ø3.5*14mm                                                                                          | x 6 |
| (K) | DL <br>DR <br>400mm | x 1 |

Note: Do not fully tighten the screws until all of them are in place.



### Step 7

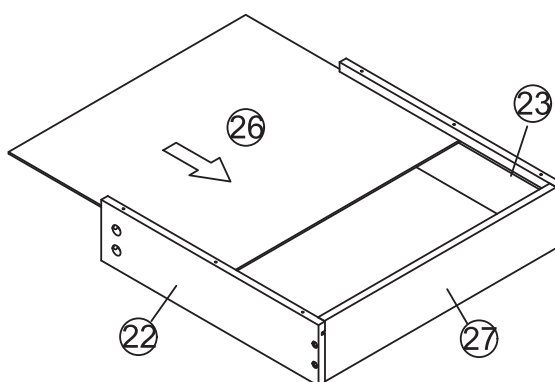


I



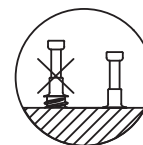
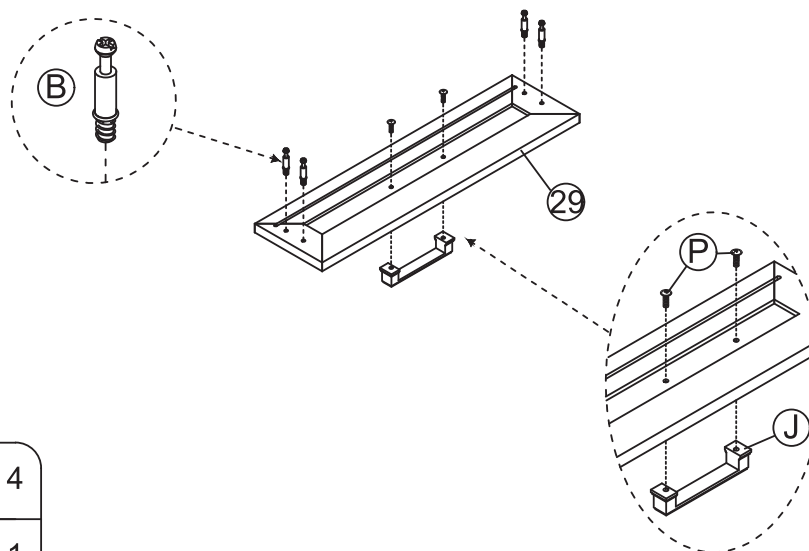
x 4

### Step 8



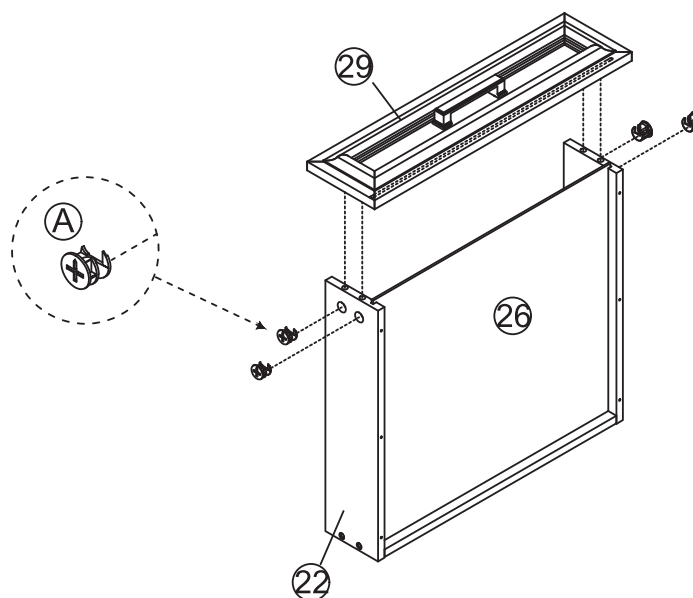
Note: Do not fully tighten the screws until all of them are in place.

## Step 9

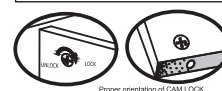


|     |                                                                                                  |     |
|-----|--------------------------------------------------------------------------------------------------|-----|
| (B) | <br>Ø6.5*35mm   | x 4 |
| (J) | <br>116*21*24mm | x 1 |
| (P) | <br>M4*6mm     | x 2 |

## Step 10



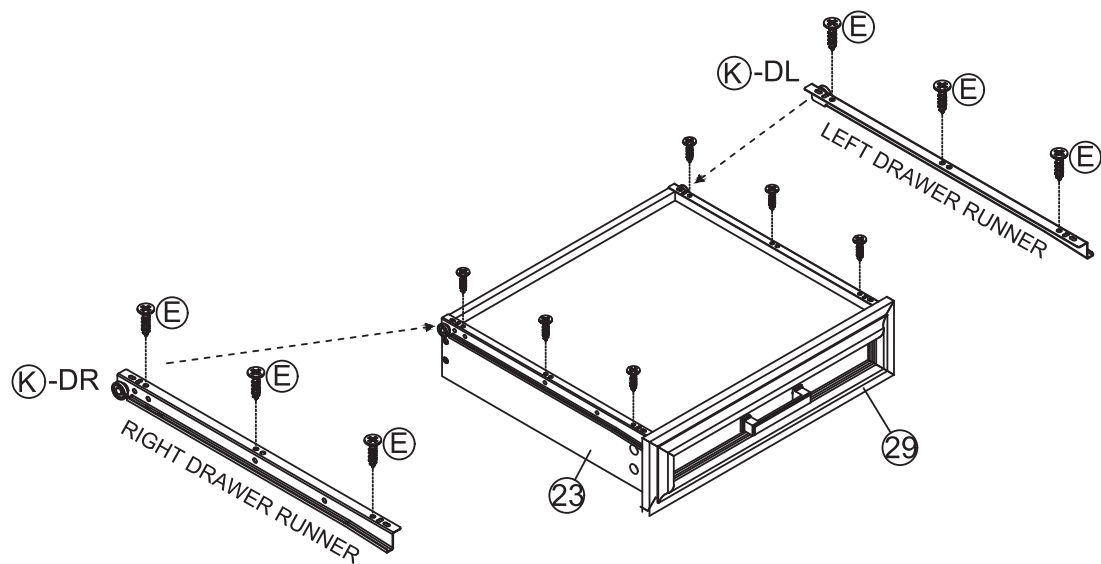
Insert the cam bolt into the hole first, then insert the cam lock and lock it.



|     |                                                                                                  |     |
|-----|--------------------------------------------------------------------------------------------------|-----|
| (A) | <br>Ø15*9.5mm | x 4 |
|-----|--------------------------------------------------------------------------------------------------|-----|

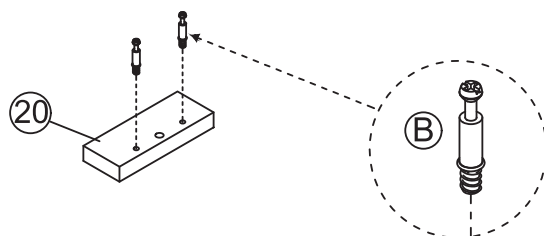
Note: Do not fully tighten the screws until all of them are in place.

## Step 11



|     |                                                                                                |     |
|-----|------------------------------------------------------------------------------------------------|-----|
| (E) | <br>Ø3.5*14mm | x 6 |
| (K) | DL<br>DR<br>400mm                                                                              | x 1 |

## Step 12



X2

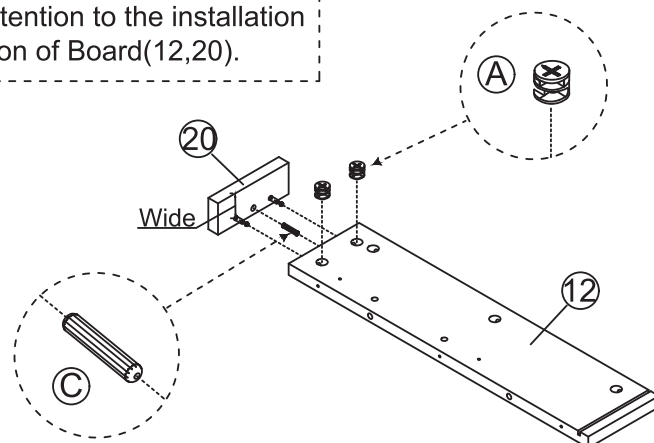
|     |                                                                                                  |     |
|-----|--------------------------------------------------------------------------------------------------|-----|
| (B) | <br>Ø6.5*35mm | x 4 |
|-----|--------------------------------------------------------------------------------------------------|-----|



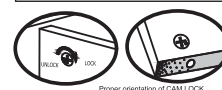
Note: Do not fully tighten the screws until all of them are in place.

## Step 13

Pay attention to the installation direction of Board(12,20).



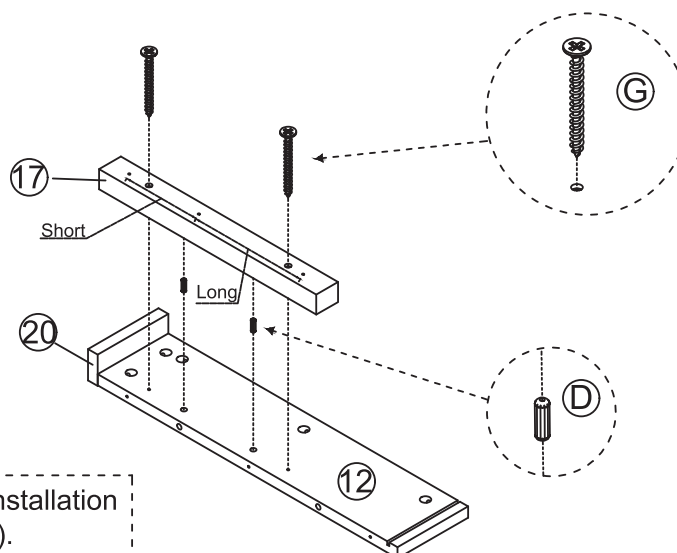
Insert the cam bolt into the hole first, then insert the cam lock and lock it.



|     |                                                                                                |     |
|-----|------------------------------------------------------------------------------------------------|-----|
| (A) | <br>Ø15*9.5mm | x 2 |
| (C) | <br>Ø8*30mm  | x 1 |

## Step 14

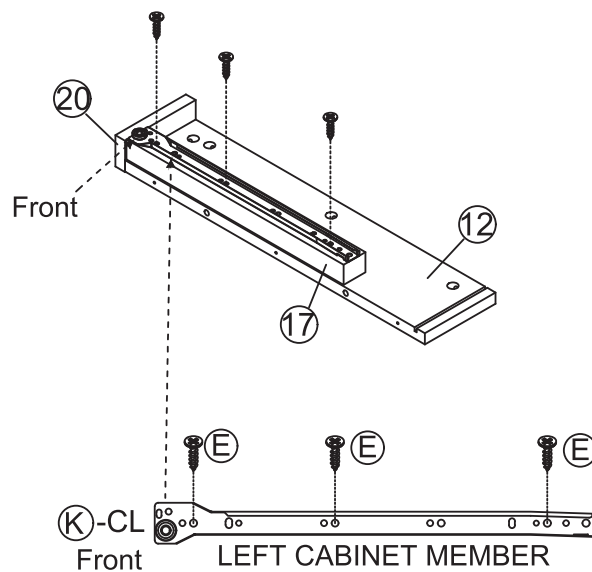
Pay attention to the installation direction of Board(17).



|     |                                                                                                |     |
|-----|------------------------------------------------------------------------------------------------|-----|
| (D) | <br>Ø8*20mm | x 2 |
| (G) | <br>Ø4*40mm | x 2 |

Note: Do not fully tighten the screws until all of them are in place.

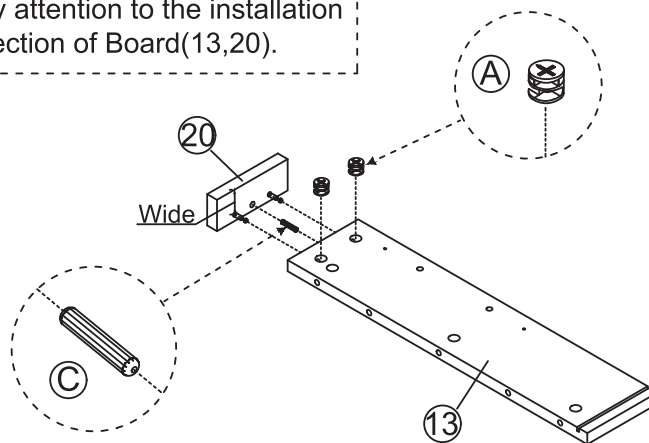
## Step 15



|     |                                                                                                |     |
|-----|------------------------------------------------------------------------------------------------|-----|
| (E) | <br>Ø3.5*14mm | x 3 |
| (K) | CL <br>400mm  | x 1 |

## Step 16

Pay attention to the installation direction of Board(13,20).



|     |                                                                                                  |     |
|-----|--------------------------------------------------------------------------------------------------|-----|
| (A) | <br>Ø15*9.5mm | x 2 |
| (C) | <br>Ø8*30mm   | x 1 |

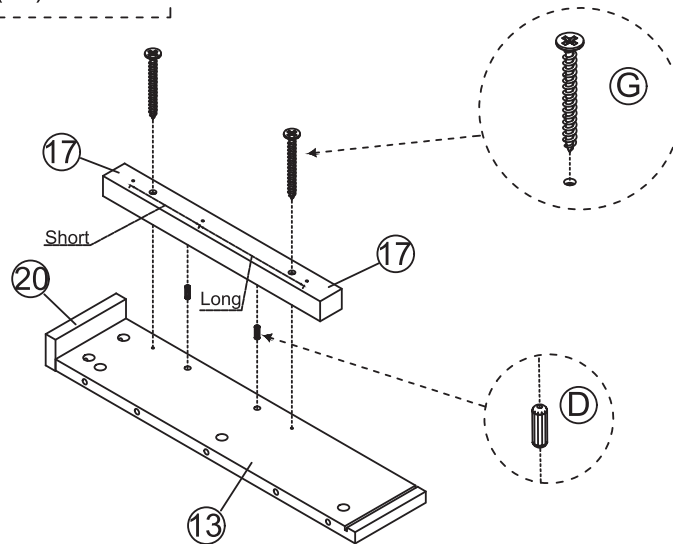
Insert the cam bolt into the hole first, then insert the cam lock and lock it.



Note: Do not fully tighten the screws until all of them are in place.

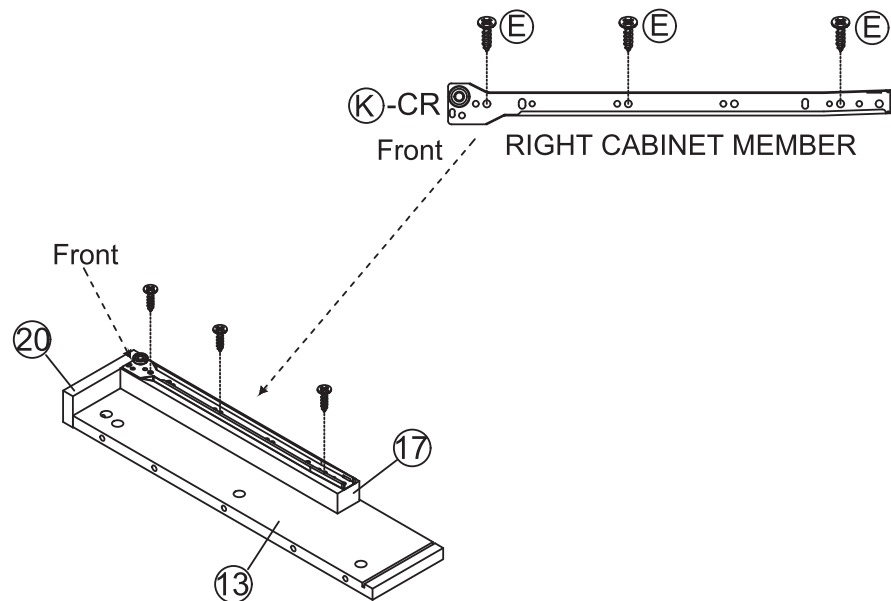
## Step 17

Pay attention to the installation direction of Board(17).



|     |         |     |
|-----|---------|-----|
| (D) | Ø8*20mm | x 2 |
| (G) | Ø4*40mm | x 2 |

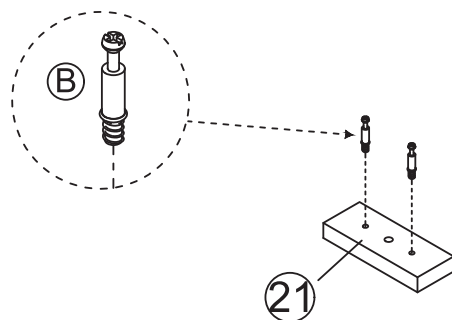
## Step 18



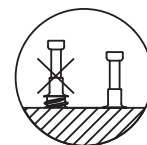
|     |           |     |
|-----|-----------|-----|
| (E) | Ø3.5*14mm | x 3 |
| (K) | CR 400mm  | x 1 |

Note: Do not fully tighten the screws until all of them are in place.

## Step 19

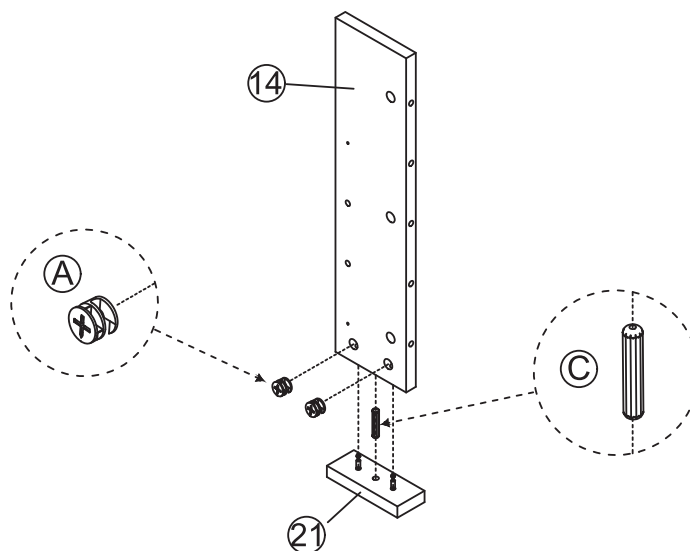


X2

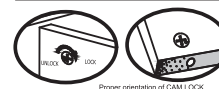


|     |                                                                                   |     |
|-----|-----------------------------------------------------------------------------------|-----|
| (B) |  | x 4 |
|     | Ø6.5*35mm                                                                         |     |

## Step 20



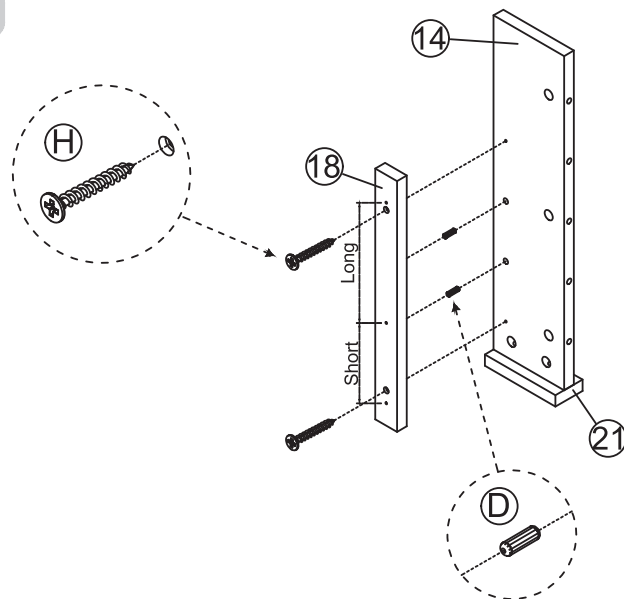
Insert the cam bolt into the hole first, then insert the cam lock and lock it.



|     |                                                                                     |     |
|-----|-------------------------------------------------------------------------------------|-----|
| (A) |  | x 2 |
| (C) |  | x 1 |
|     | Ø15*9.5mm                                                                           |     |
|     | Ø8*30mm                                                                             |     |

Note: Do not fully tighten the screws until all of them are in place.

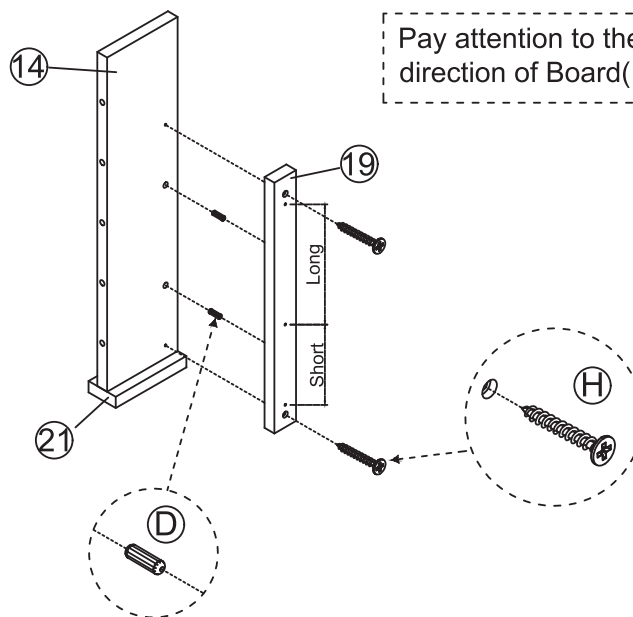
## Step 21



Pay attention to the installation direction of Board(18).

|     |  |     |
|-----|--|-----|
| (D) |  | x 2 |
| (H) |  | x 2 |

## Step 22



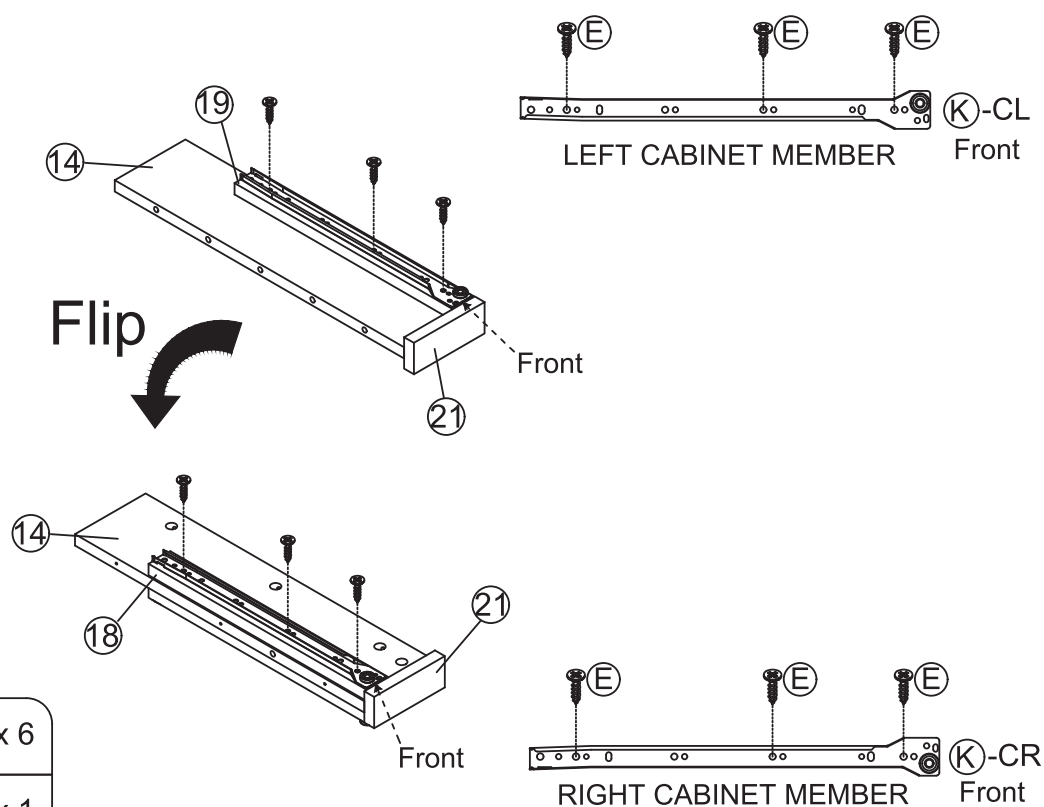
Pay attention to the installation direction of Board(19).

|     |  |     |
|-----|--|-----|
| (D) |  | x 2 |
| (H) |  | x 2 |

Note: Do not fully tighten the screws until all of them are in place.

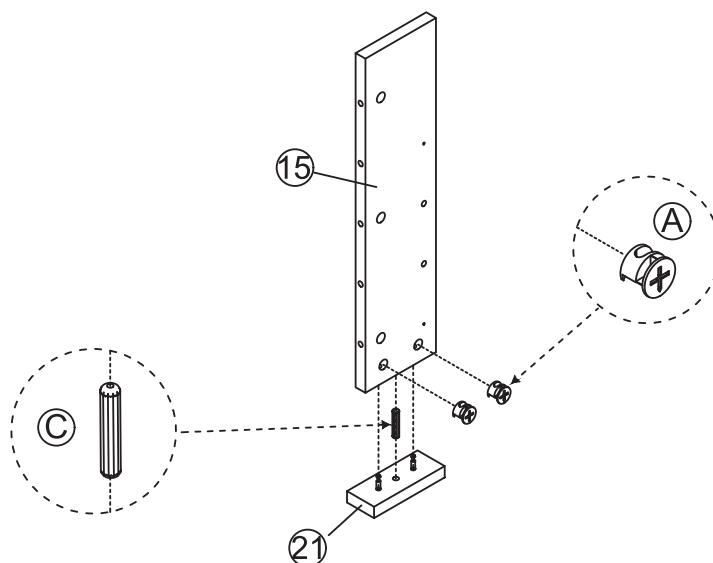


## Step 23



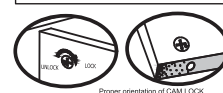
|     |                                                                                                |     |
|-----|------------------------------------------------------------------------------------------------|-----|
| (E) | <br>Ø3.5*14mm | x 6 |
| (K) | CL<br>CR<br>400mm                                                                              | x 1 |

## Step 24



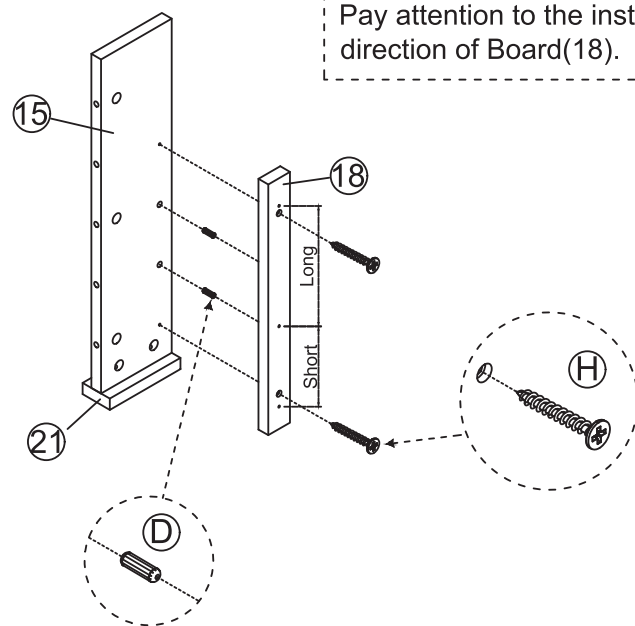
|     |                                                                                                  |     |
|-----|--------------------------------------------------------------------------------------------------|-----|
| (A) | <br>Ø15*9.5mm | x 2 |
| (C) | <br>Ø8*30mm   | x 1 |

Insert the cam bolt into the hole first, then insert the cam lock and lock it.



Note: Do not fully tighten the screws until all of them are in place.

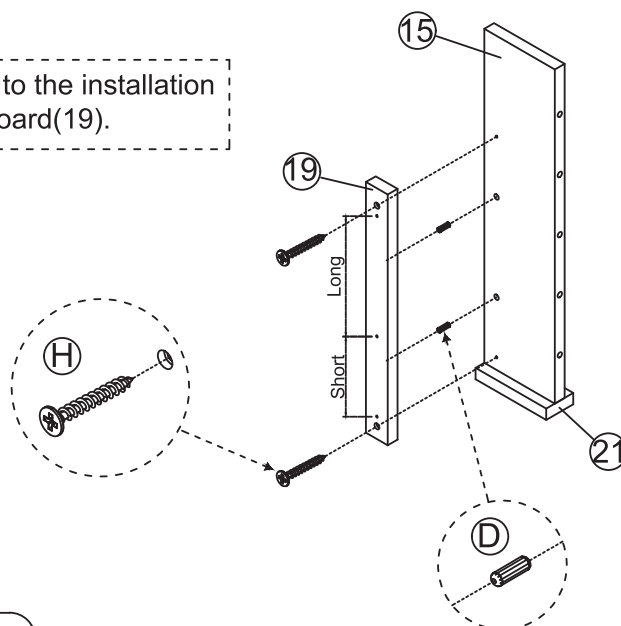
## Step 25



|     |                                                                                    |     |
|-----|------------------------------------------------------------------------------------|-----|
| (D) |   | x 2 |
| (H) |  | x 2 |

## Step 26

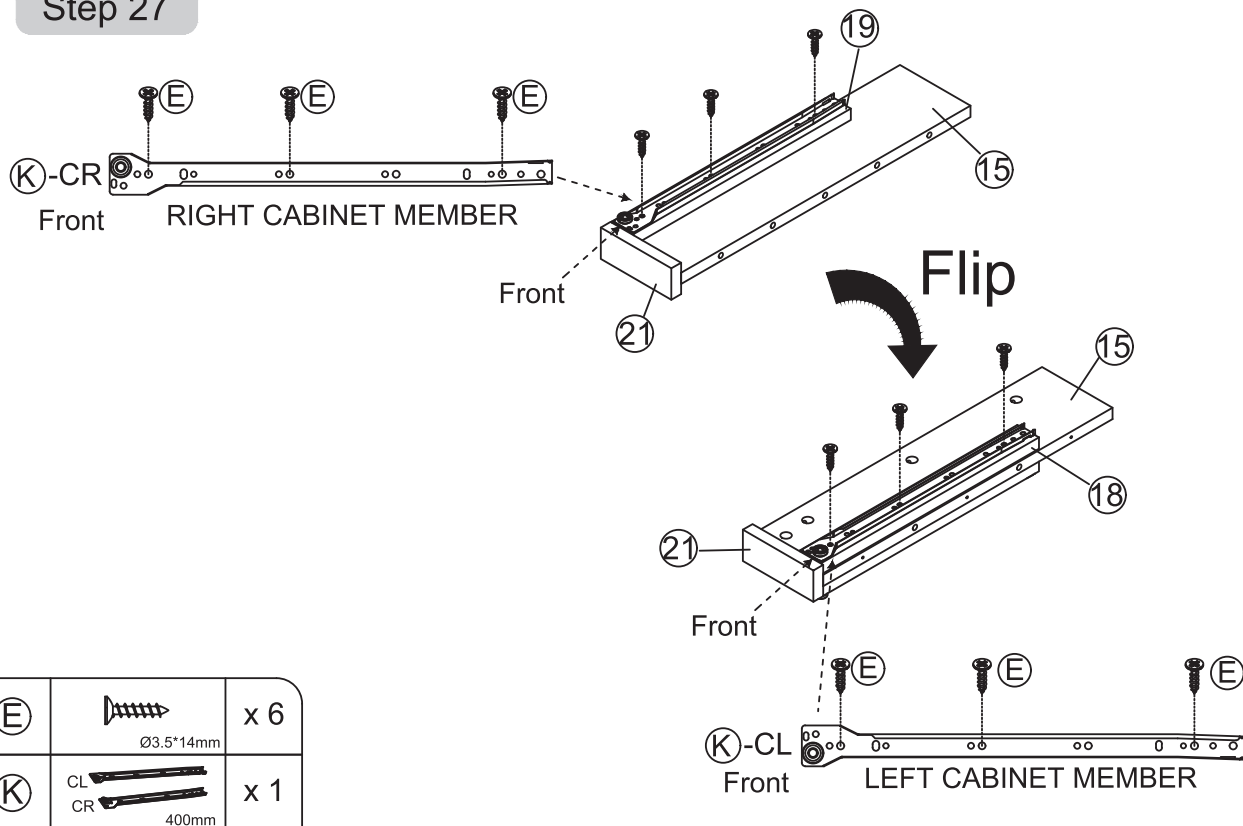
Pay attention to the installation direction of Board(19).



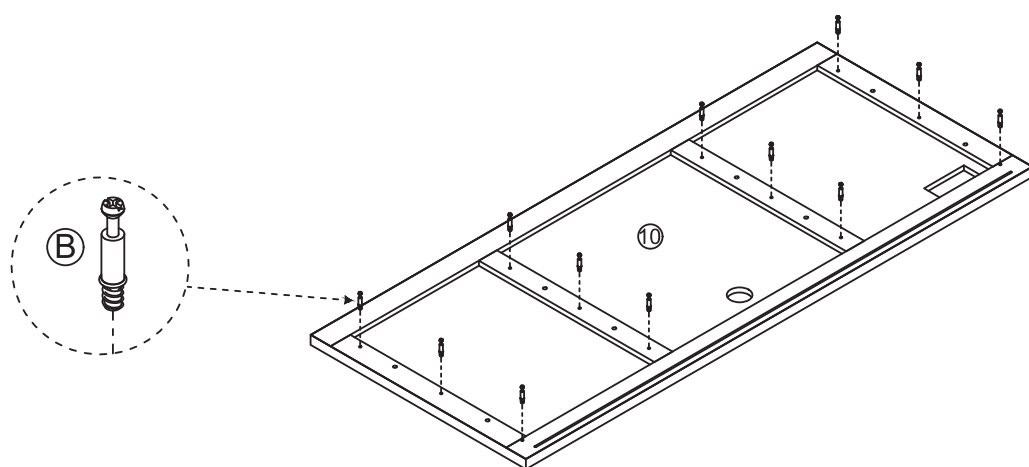
|     |                                                                                     |     |
|-----|-------------------------------------------------------------------------------------|-----|
| (D) |  | x 2 |
| (H) |  | x 2 |

Note: Do not fully tighten the screws until all of them are in place.

## Step 27

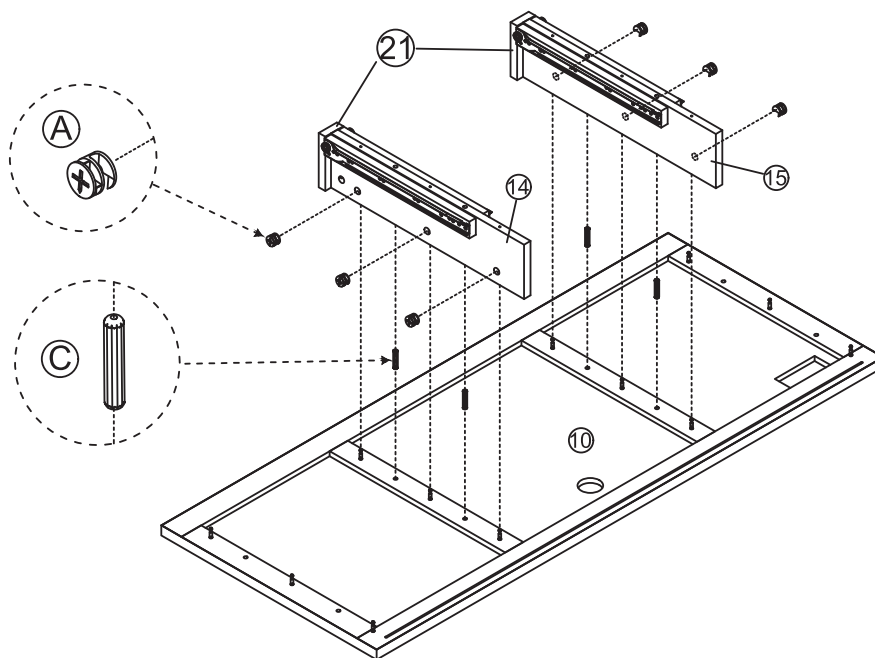


## Step 28



Note: Do not fully tighten the screws until all of them are in place.

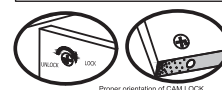
## Step 29



|   |                                                                                                |     |
|---|------------------------------------------------------------------------------------------------|-----|
| A | <br>Ø15*9.5mm | x 6 |
| C | <br>Ø8*30mm  | x 4 |

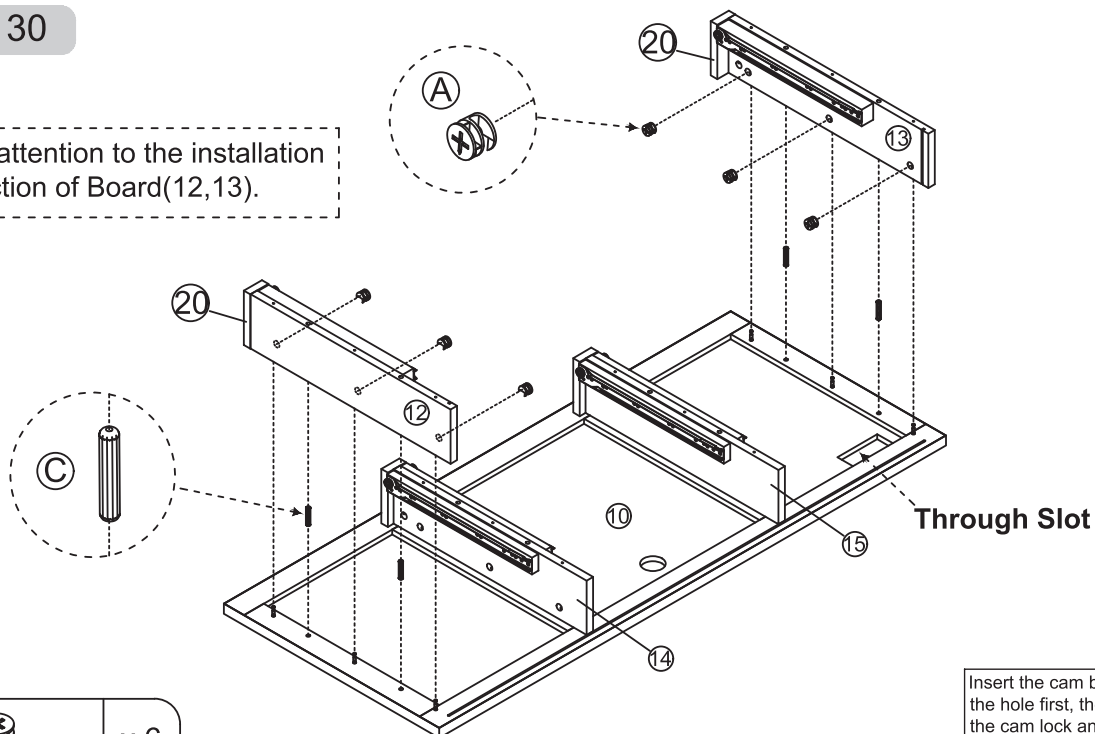
Pay attention to the installation direction of Board(14,15).

Insert the cam bolt into the hole first, then insert the cam lock and lock it.



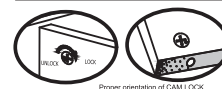
## Step 30

Pay attention to the installation direction of Board(12,13).



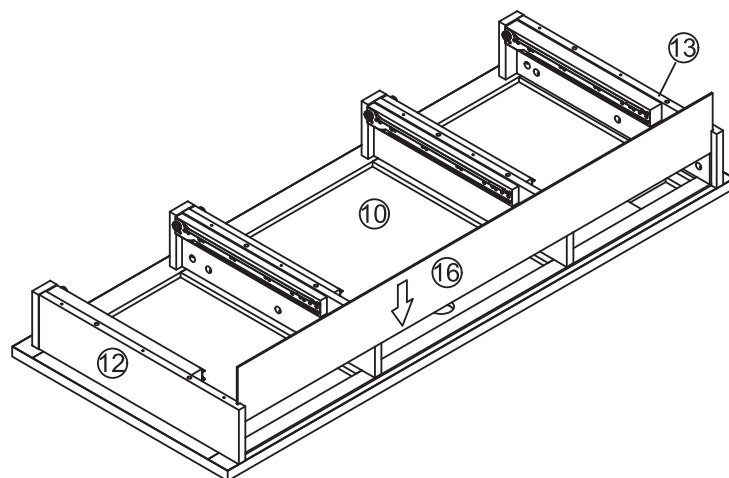
|   |                                                                                                  |     |
|---|--------------------------------------------------------------------------------------------------|-----|
| A | <br>Ø15*9.5mm | x 6 |
| C | <br>Ø8*30mm   | x 4 |

Insert the cam bolt into the hole first, then insert the cam lock and lock it.

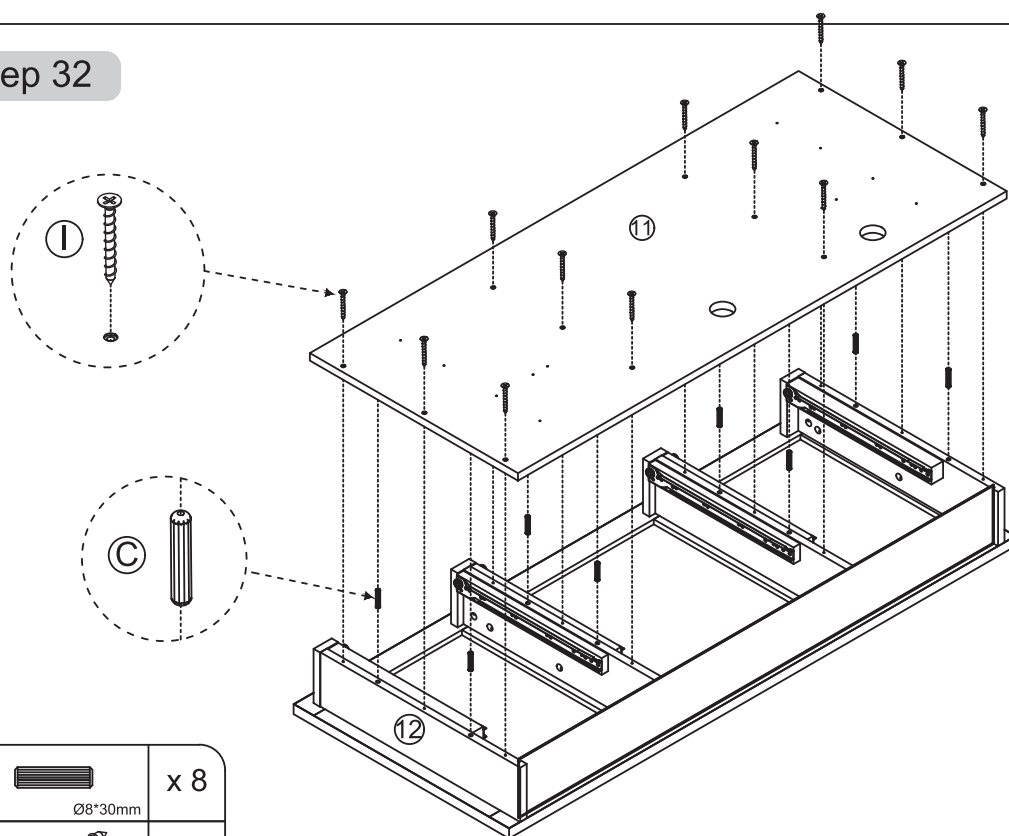


Note: Do not fully tighten the screws until all of them are in place.

### Step 31



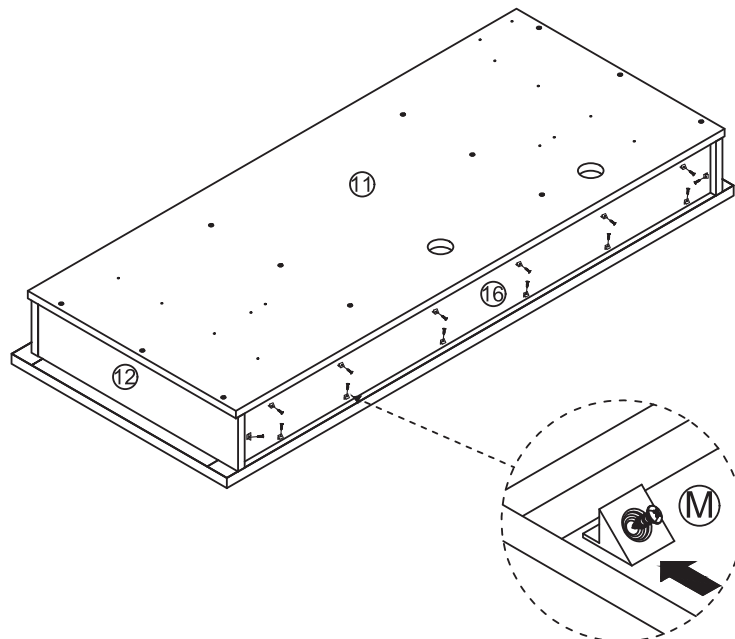
### Step 32



|   |                                                                                     |     |
|---|-------------------------------------------------------------------------------------|-----|
| Ⓒ |  | x 8 |
|   | Ø8*30mm                                                                             |     |
| Ⓘ |  | x12 |
|   | Ø4*35mm                                                                             |     |

Note: Do not fully tighten the screws until all of them are in place.

### Step 33



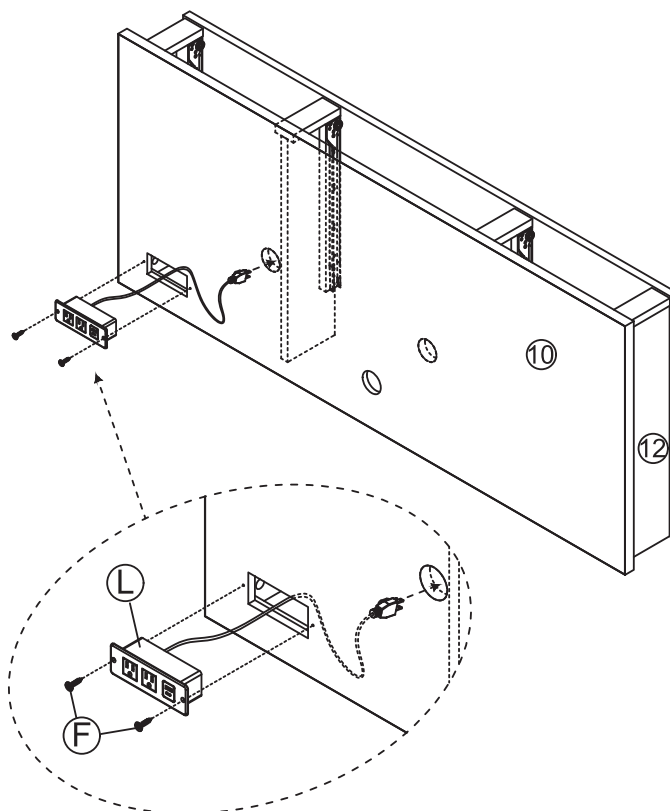
Insert the plastic buckle into the back plate slot , screw through the hole in the plastic buckle and lock it in place.

(M)



x14

### Step 34



(F)



x 2

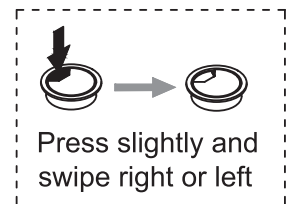
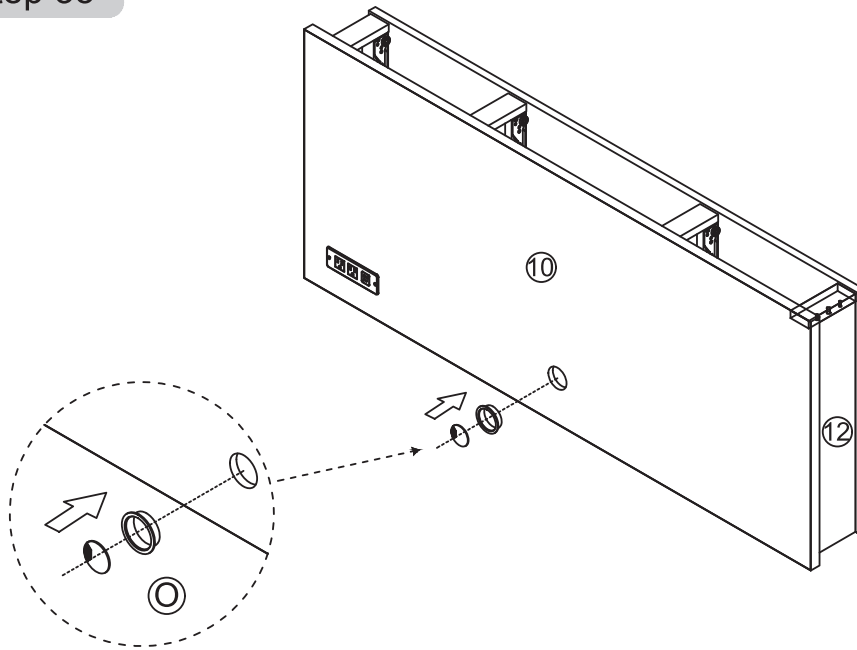
(L)



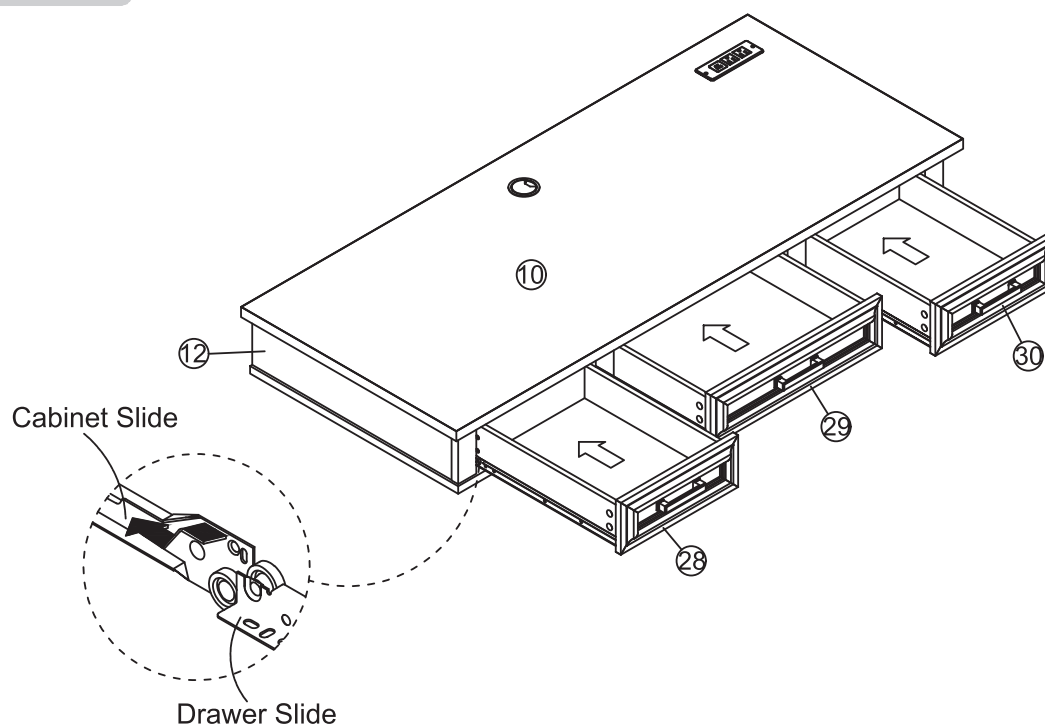
x 1

Note: Do not fully tighten the screws until all of them are in place.

### Step 35

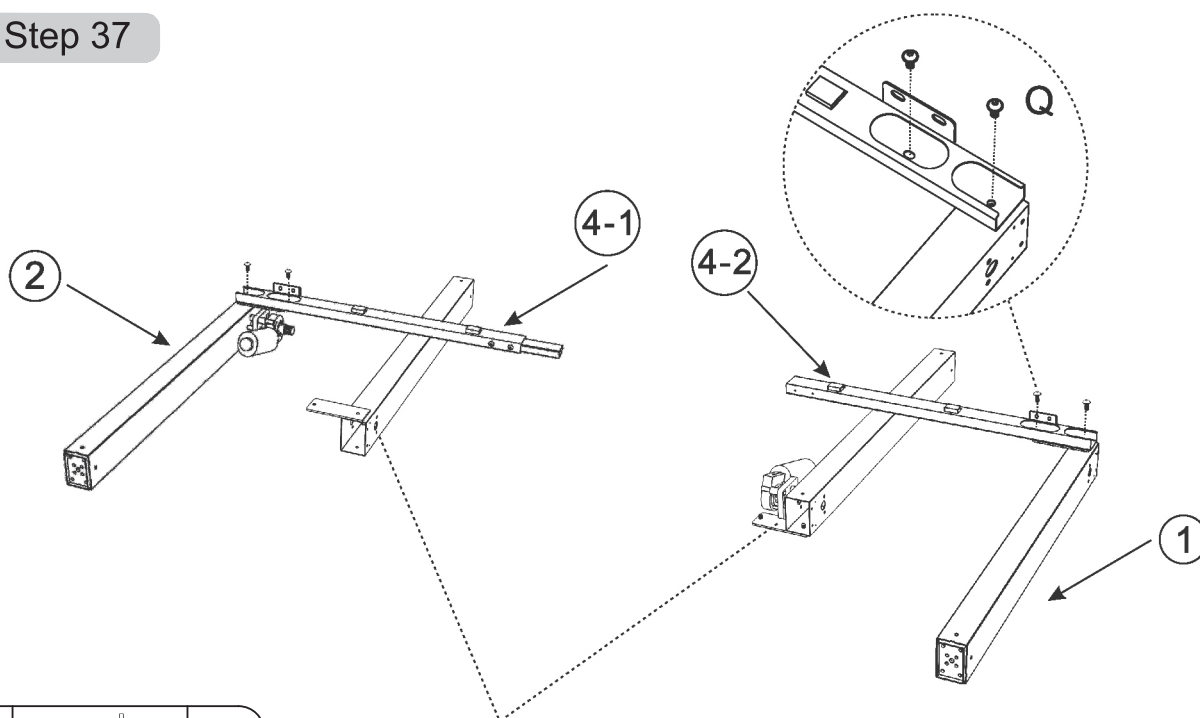


### Step 36



Note: Do not fully tighten the screws until all of them are in place.

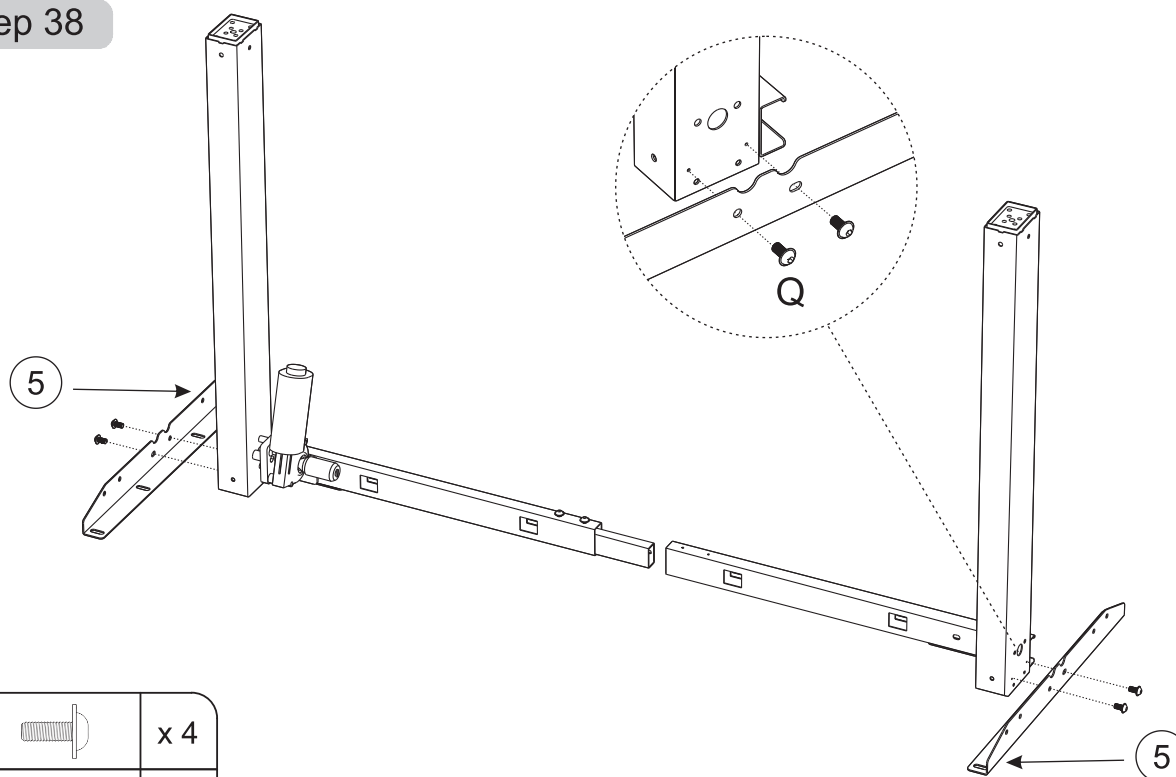
### Step 37



|   |                                                                                    |     |
|---|------------------------------------------------------------------------------------|-----|
| Q |   | x 4 |
| V |  | x 1 |

When installing the connector, use another leg underneath to keep it level for easier installation.

### Step 38

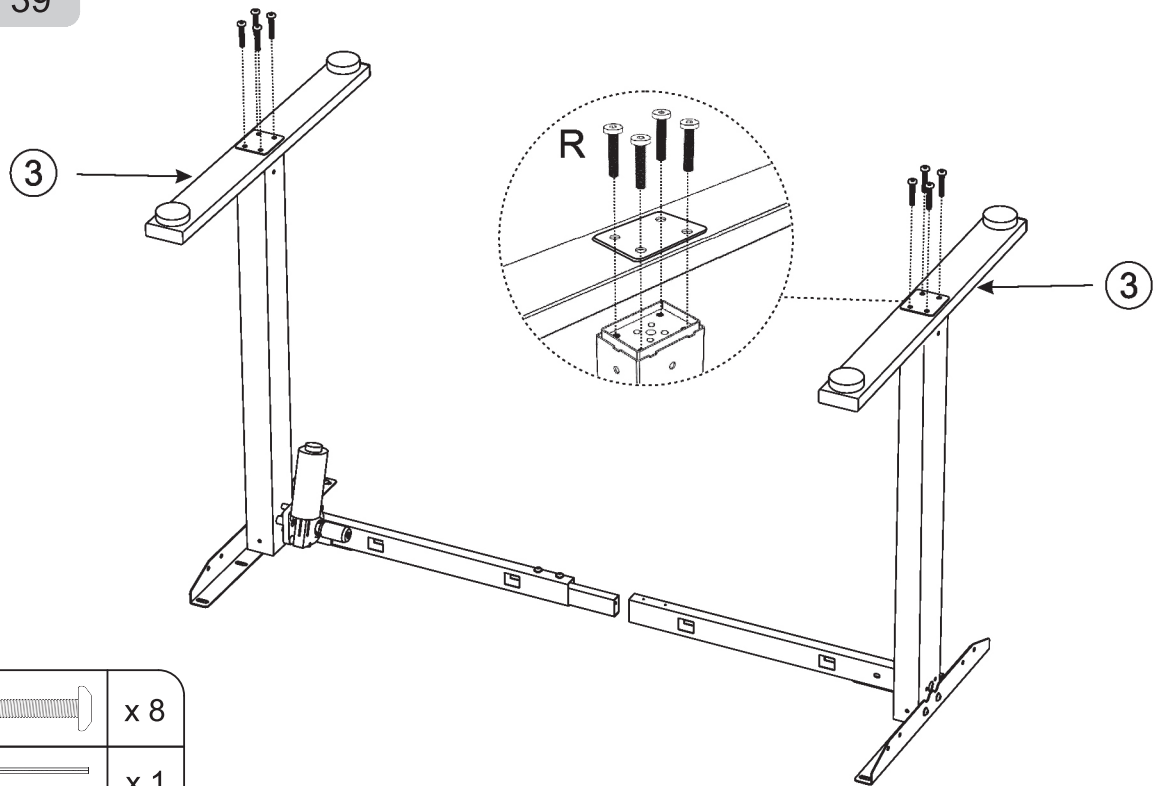


|   |                                                                                     |     |
|---|-------------------------------------------------------------------------------------|-----|
| Q |  | x 4 |
| V |  | x 1 |

Note: Do not fully tighten the screws until all of them are in place.



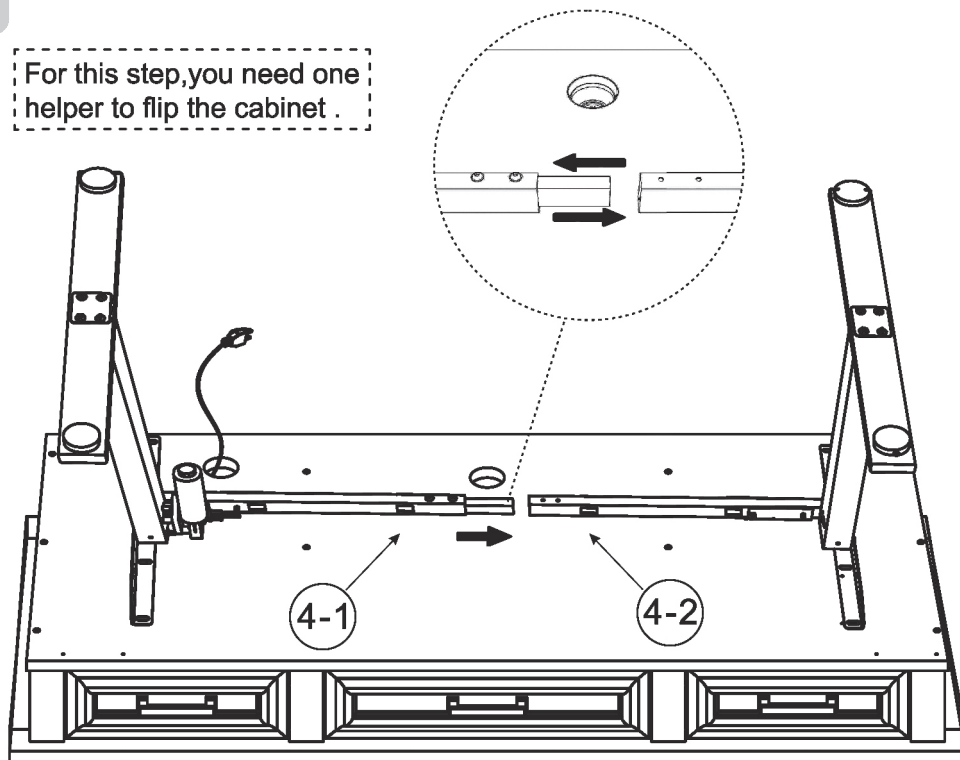
### Step 39



|   |                                                                                    |     |
|---|------------------------------------------------------------------------------------|-----|
| Ⓡ |   | x 8 |
| Ⓥ |  | x 1 |

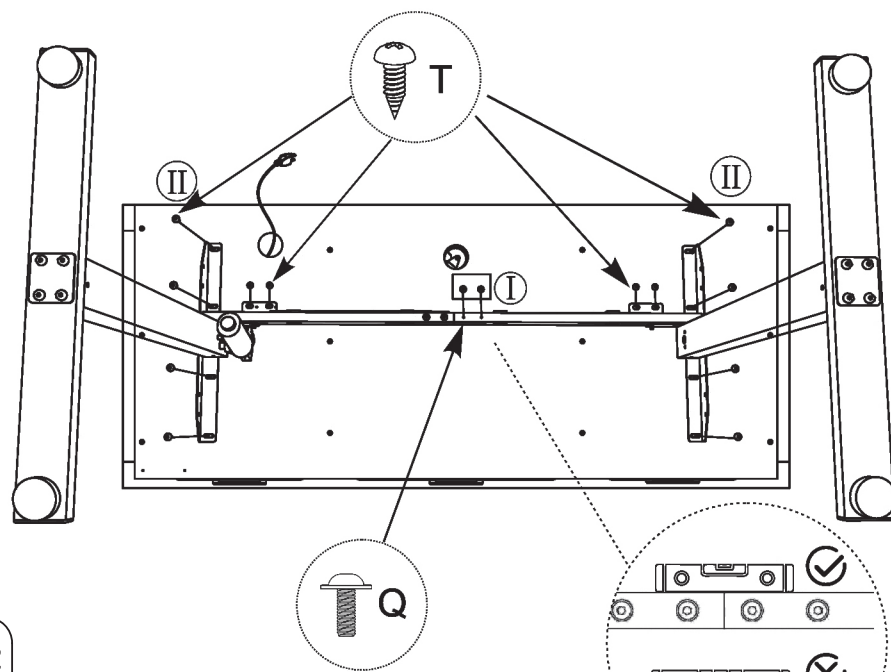
### Step 40

For this step, you need one helper to flip the cabinet.



Note: Do not fully tighten the screws until all of them are in place.

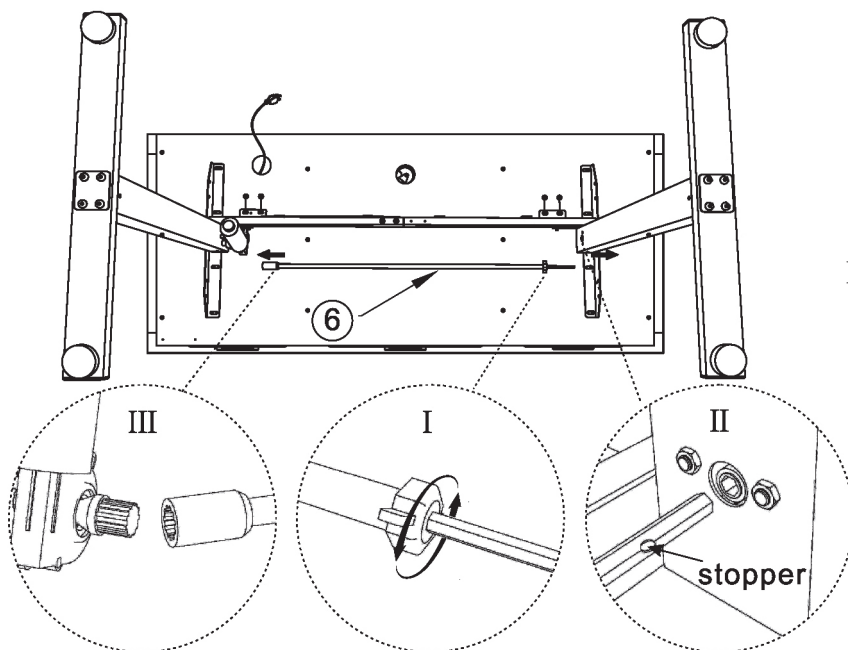
### Step 41



|   |                                                                                    |     |
|---|------------------------------------------------------------------------------------|-----|
| T |   | x12 |
| Q |   | x 2 |
| V |  | x 1 |

In order: from I to II

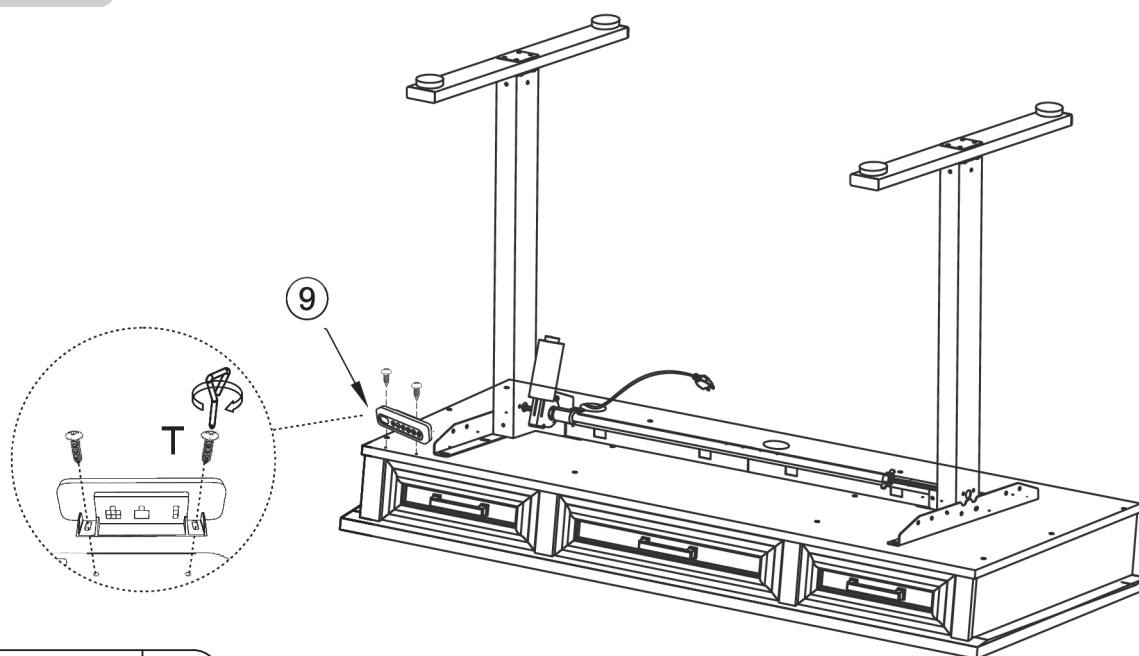
### Step 42



- I. Rotate the lock to adjust the length of motor rod.
- II. Insert the rod into the hole on one side leg until it stops.
- III. Connect the other side of the rod to the motor, then tighten.

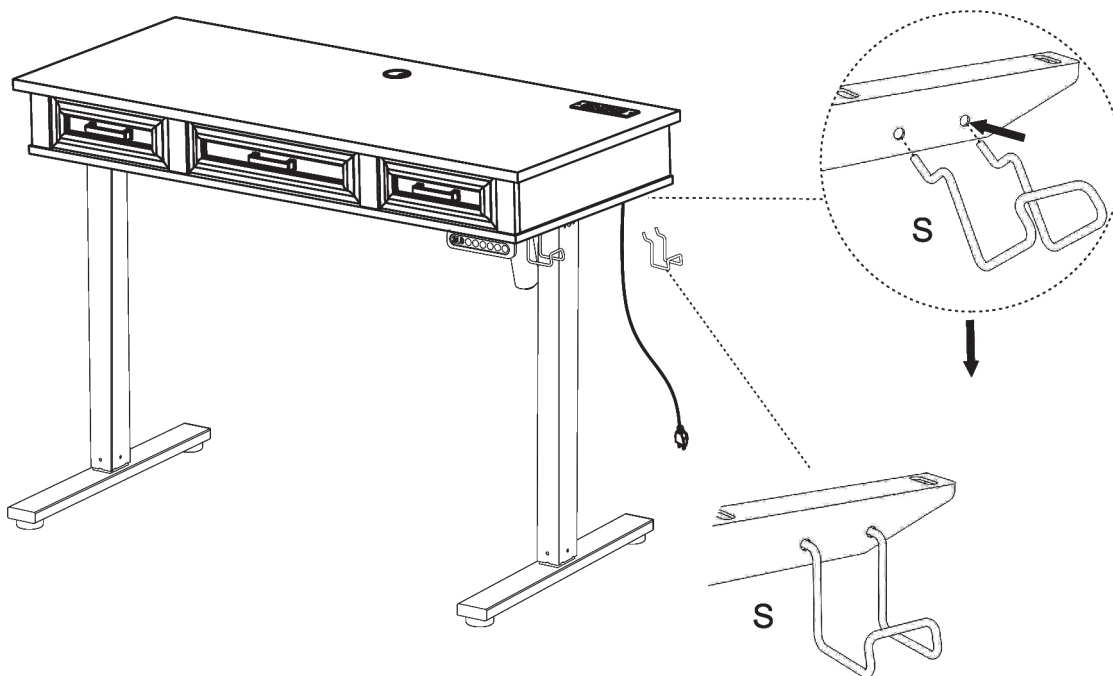
Note: Do not fully tighten the screws until all of them are in place.

### Step 43



|     |                                                                                    |     |
|-----|------------------------------------------------------------------------------------|-----|
| (N) |   | x 1 |
| (T) |  | x 2 |

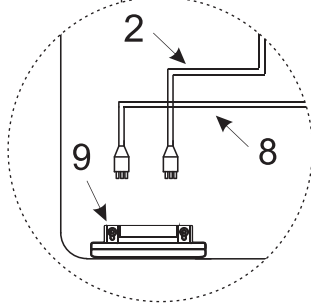
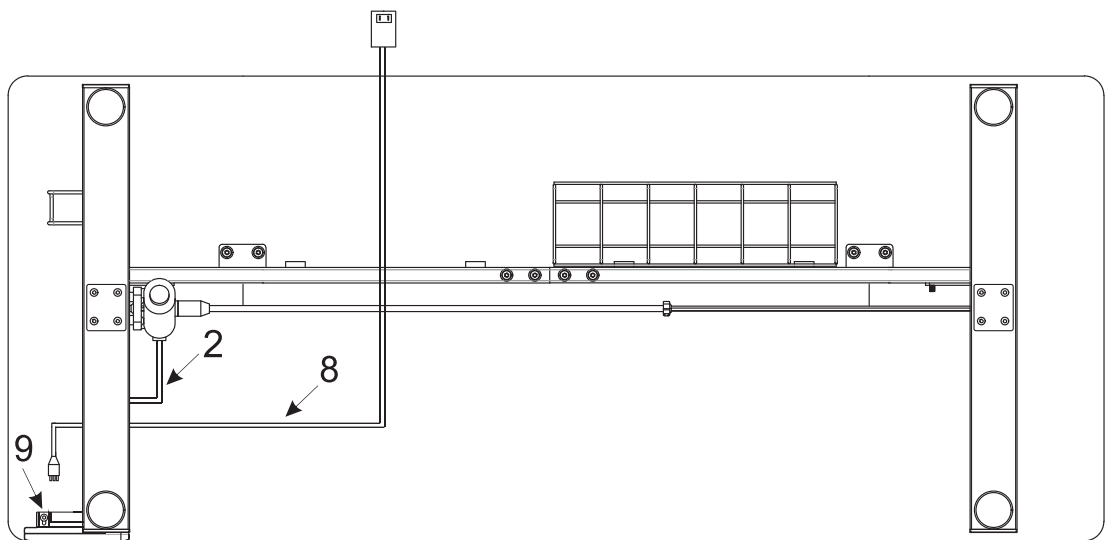
### Step 44



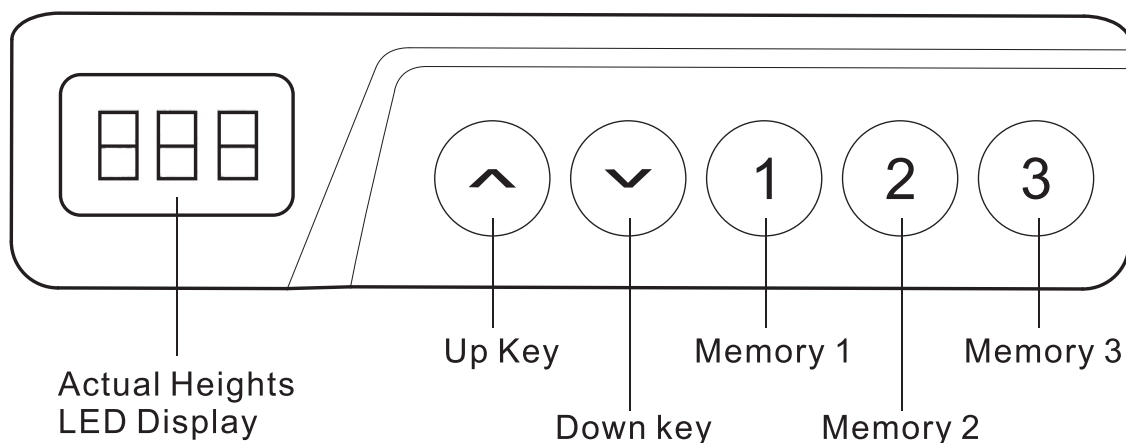
|     |                                                                                     |     |
|-----|-------------------------------------------------------------------------------------|-----|
| (S) |  | x 2 |
|-----|-------------------------------------------------------------------------------------|-----|

Note: Do not fully tighten the screws until all of them are in place.

# Step 45



## Controller Guidelines



|                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
|--------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Raise the Desk                 | Press the "^" button, the desktop upward run, until reach the highest point of the desktop or the button is released.                                                                                                                                                                                                                                                                                                                                                          |
| Lower the Desk                 | Press "v" button, the desktop run down, until reach the lowest position or the button is released.                                                                                                                                                                                                                                                                                                                                                                             |
| Store Position                 | The hand controller can store to 3 points, the storage method is as follows, Long press any key 1-3 for 3 seconds to set the memory gear; H1, H2, and H3 exit after 2 seconds storage location to the corresponding label at this time.                                                                                                                                                                                                                                        |
| Select Height Setting          | Press the "1" or "2" or "3" button, and the desktop will move to the height that was previously set for that button.                                                                                                                                                                                                                                                                                                                                                           |
| Child Lock                     | <p>Lock : Hold down the "^"and "v"keys at the same time for 3 seconds. When the manual controller displays LOC , the system is locked and cannot be lifted or lifted. In the locked state.</p> <p>Unlock : Press and hold the "^"and "v"keys for 3 seconds. When the manual display changes from LOC to normal digital display, the system is unlocked.</p>                                                                                                                    |
| Initialization Operation/Reset | When the system is abnormal, you need to make standing desk initialized.Initialization operation: Press the "v" button, until the motor stopped then after 5 second, enter the initialization mode automatically.The Led display " rES ". At this time can't loosen the"v"button, if loosen "v" button system initialization stop .The lifting leg slowly descends to the lowest end. When the lifting leg reaches the lowest end and rebounds 0.5cm, the initialization ends. |

## Error Code Guidelines

| Error code | Instructions                                                                         | How to do?                                                                     |
|------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------|
| E31        | Abnormal power supply voltage (voltage below 20V).                                   | Replace the power adapter.                                                     |
| E32        | Abnormal power supply voltage (voltage higher than 36V).                             | Replace the power adapter.                                                     |
| Hot        | Continuous operation within 5 minutes and the stop interval is less than 10 seconds. | Wait for 15 minutes before exiting the "Hot" state or restart after power off. |
| E10        | Motor line not connected.                                                            | Check the connecting line.                                                     |
| E20        | Motor over load.                                                                     | Reduce the load.                                                               |