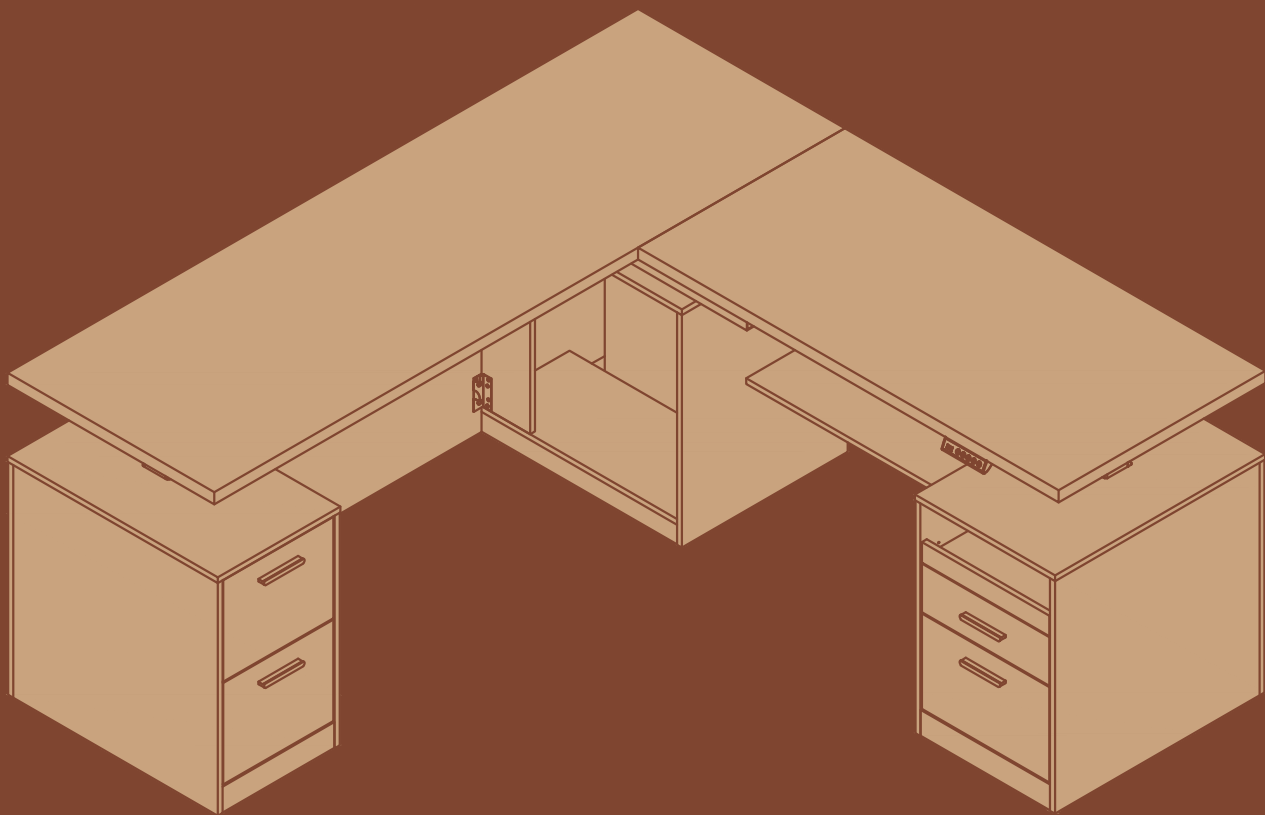


# ASSEMBLY INSTRUCTION



STANDING DESK

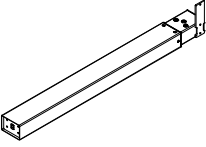
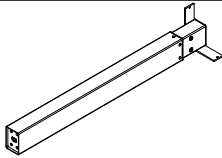
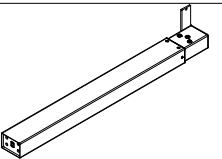
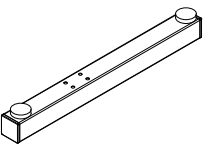
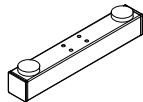
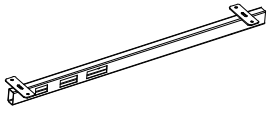
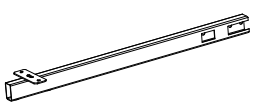
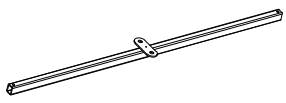

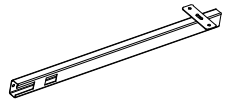
## **INTRODUCTION**

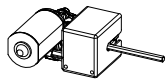
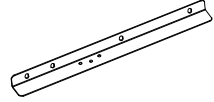
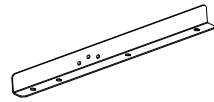
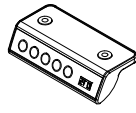
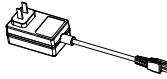
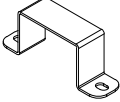
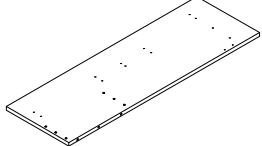
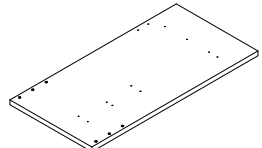
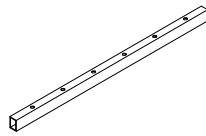
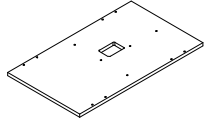
Thank you for purchasing our products. Please read the instructions carefully before installation and keep it in a safe place for future reference. If you need any assistance or support, please feel free to contact our customer support team.

## **PRECAUTIONS**

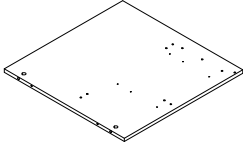
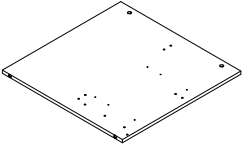
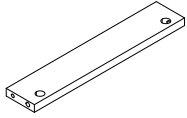
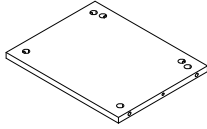
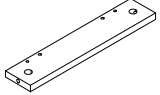
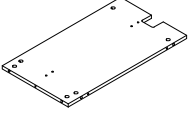
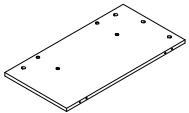
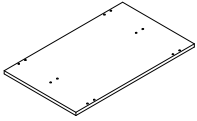
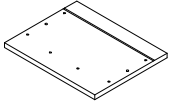
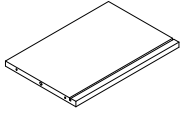
1. There are many components and accessories in the package. Each component and accessory is labeled with a letter or a number, check carefully before using any of them. Keep them away from children to prevent accidents.
  2. Please install the product on a clean and soft underlay (such as carpet or cardboard) to avoid scratching or damaging the surface of the product.
  3. The main components of the product is relatively heavy. Please pay attention to safety during installation.
  4. The product is not stable during installation. Please do not move it randomly before it is completely installed.
  5. If you have any questions during installation, please contact the customer service in time.
- 
- \* Please be sure to follow the installation steps in the manual to avoid unnecessary losses caused by improper installation.
  - \* If you need further assistance, please contact the customer service online.

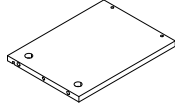
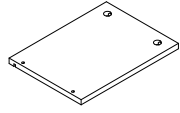
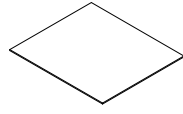
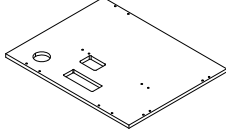
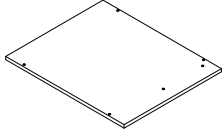
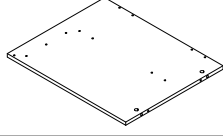
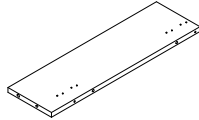
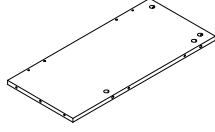
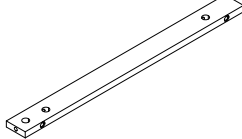
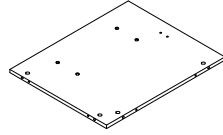
## Parts List

ID	Parts	QTY
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<b>2</b>		<b>1</b>
<b>3</b>		<b>1</b>
<b>4</b>		<b>2</b>
<b>5</b>		<b>1</b>
<b>6</b>		<b>1</b>
<b>7</b>		<b>1</b>
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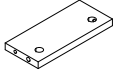
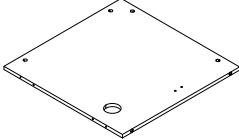
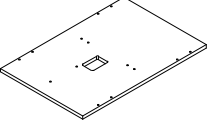
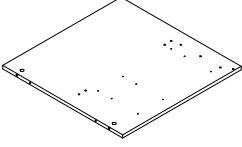
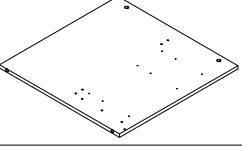
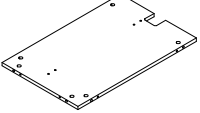
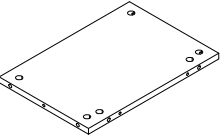
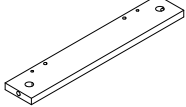
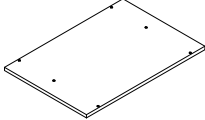
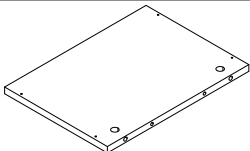
ID	Parts	QTY
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<b>12</b>		<b>1</b>
<b>13</b>		<b>1</b>
<b>14</b>		<b>1</b>
<b>15</b>		<b>1</b>
<b>16</b>		<b>6</b>
<b>17</b>		<b>1</b>
<b>18</b>		<b>1</b>
<b>19</b>		<b>2</b>
<b>20</b>		<b>1</b>

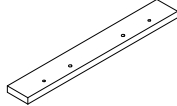
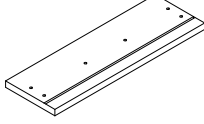
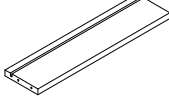
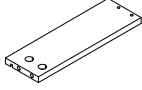
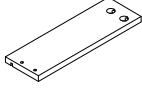
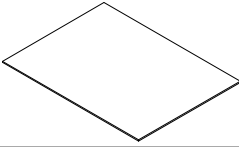
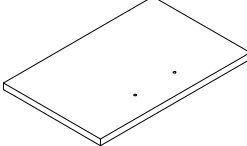
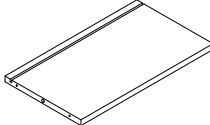
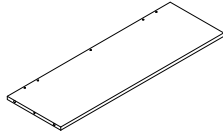
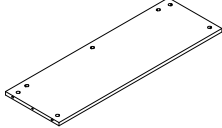
## Hardware List

ID	Parts	QTY
21		1
22		1
23		1
24		1
25		1
26		1
27		2
28		1
29		2
30		2

ID	Parts	QTY
31		3
32		3
33		2
34		1
35		1
36		1
37		1
38		1
39		1
40		1

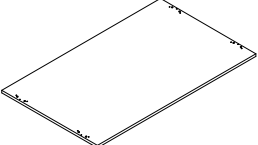
## Hardware List

ID	Parts	QTY
41		1
42		1
43		1
44		1
45		1
46		1
47		1
48		1
49		1
50		1

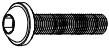





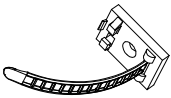
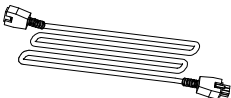
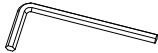
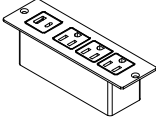
ID	Parts	QTY
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52		1
53		1
54		1
55		1
56		2
57		1
58		1
59		1
60		1



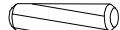





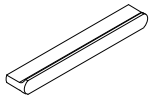

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## Hardware List

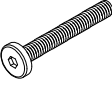
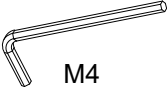

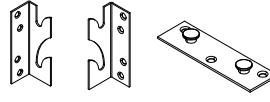



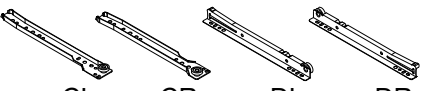
ID	Parts	QTY
<b>61</b>		<b>1</b>

# Hardware List

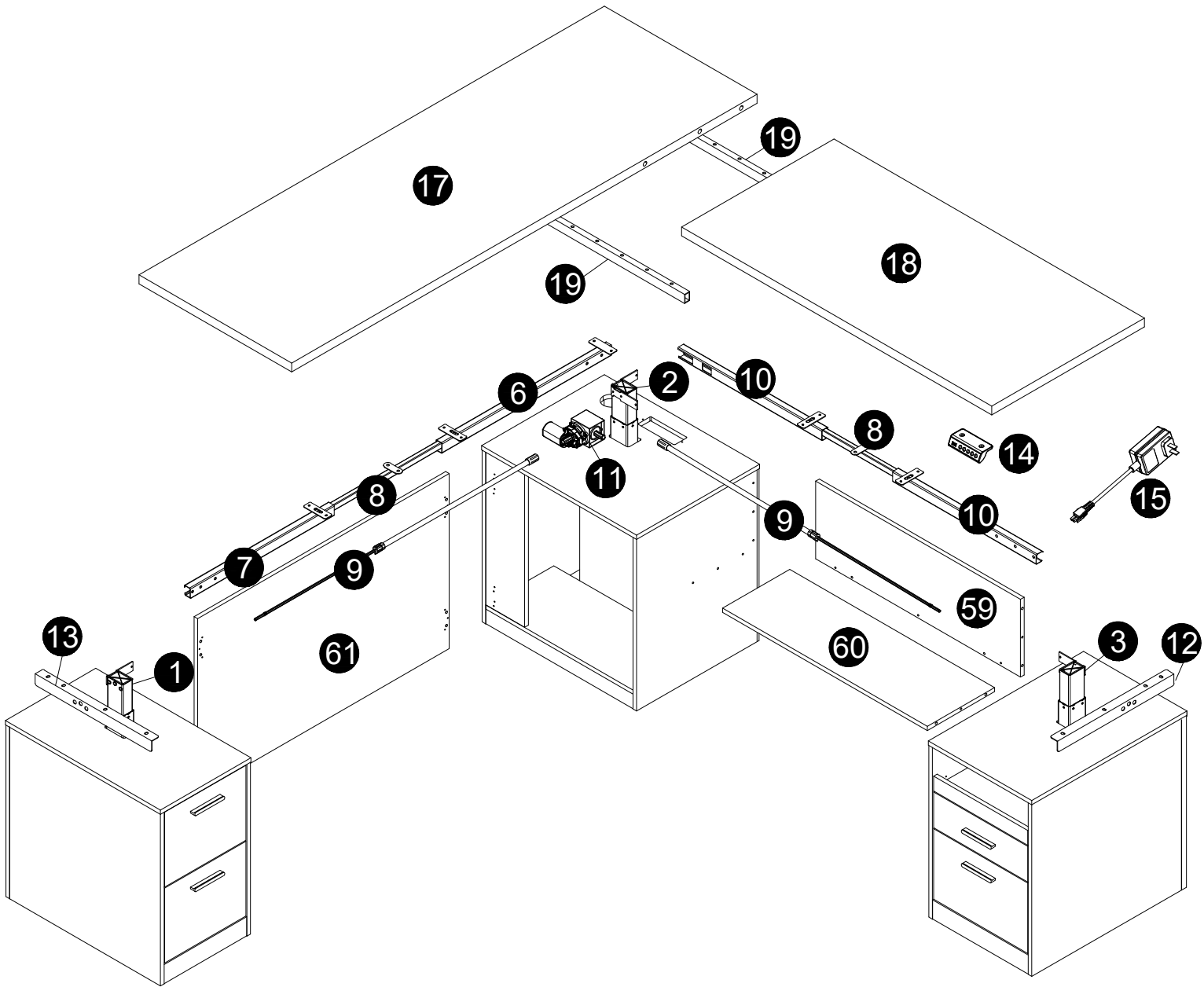
ID	Parts	QTY
<b>A</b>	M6×60 	12+2
<b>B</b>	M6×14 	18+2
<b>C</b>	M8×16 	8
<b>D</b>	ST4.8×19-F 	2+1
<b>E</b>	M6×12 	12+2
<b>F</b>	ST4.8×13.5 	24+2
<b>G</b>		4
<b>H</b>		1
<b>I</b>		1
<b>J</b>		1

ID	Parts	QTY
<b>K</b>	Ø6*33.5mm 	98+9
<b>L</b>	Ø15*9.5mm 	98+9
<b>M</b>	Ø6*30mm 	88+8
<b>N</b>	Ø3.5*12mm 	80+8
<b>O</b>		12
<b>P</b>		1
<b>Q</b>	Ø4*38mm 	16+1
<b>R</b>	M4*18mm 	8
<b>S</b>		4
<b>T</b>		1

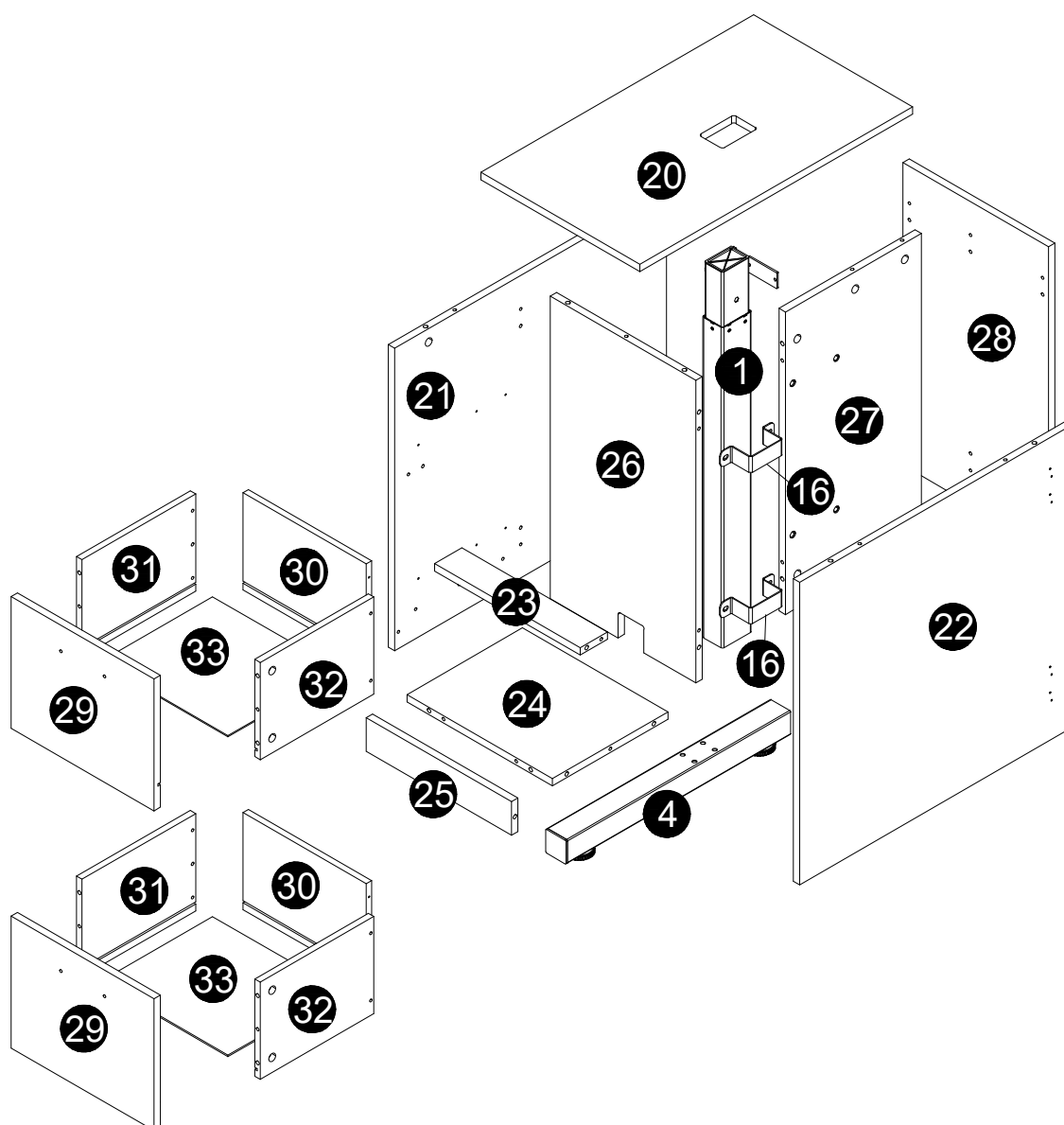
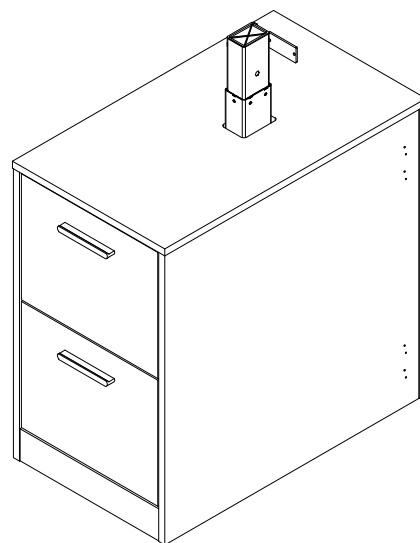
# Hardware List

ID	Parts	QTY
<b>U</b>	M6*45mm 	<b>12+1</b>
<b>V</b>	 M4	<b>1</b>
<b>X</b>		<b>1</b>
<b>W</b>	 W1x2 W2x2 W3x4	<b>1 SET</b>
<b>Y</b>	Ø8*50mm 	<b>3+1</b>
<b>Z</b>	Ø5*38mm 	<b>18+1</b>
<b>AA</b>		<b>22+2</b>
	 CL CR DL DR	<b>5 SET</b>

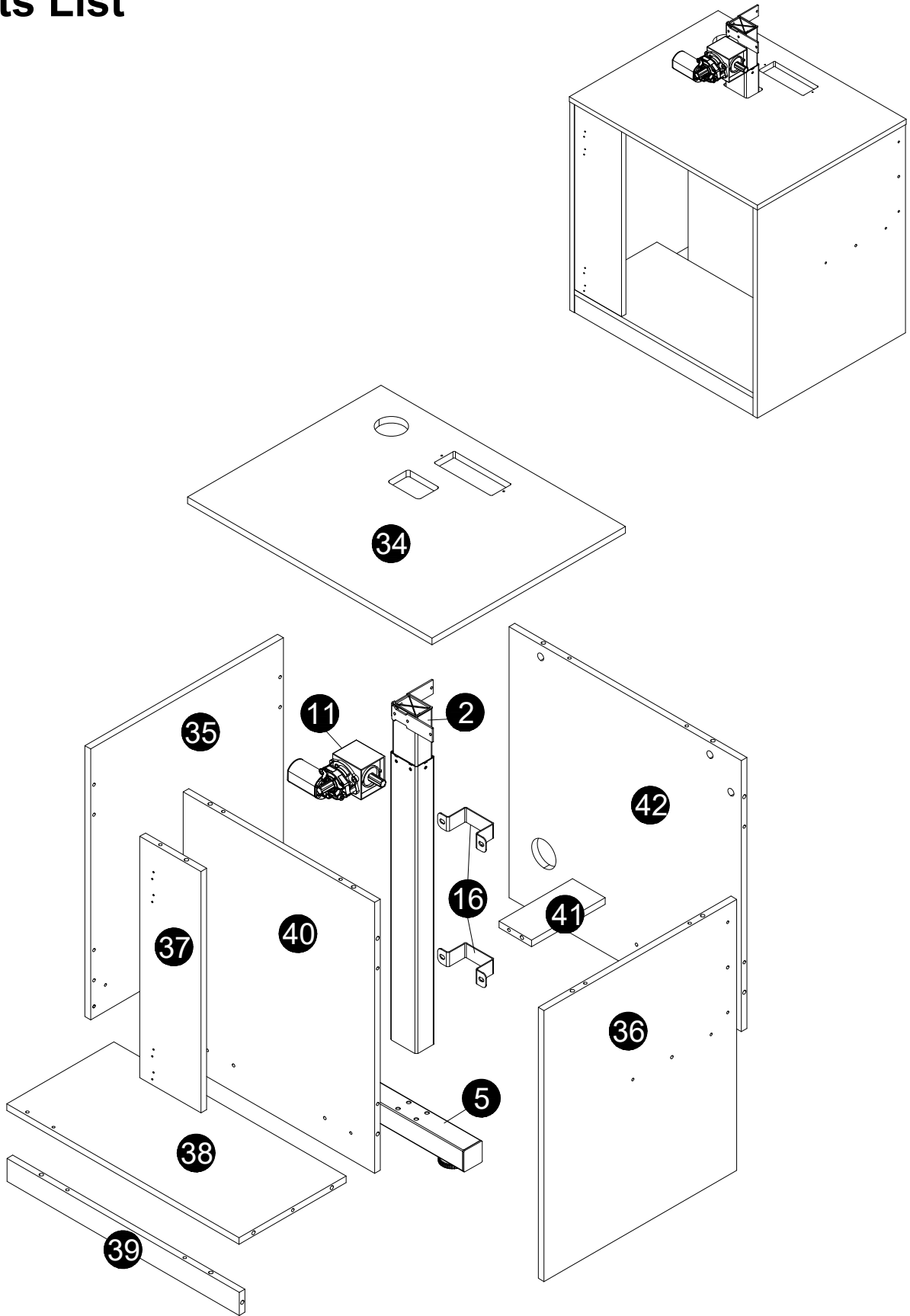
# Parts List



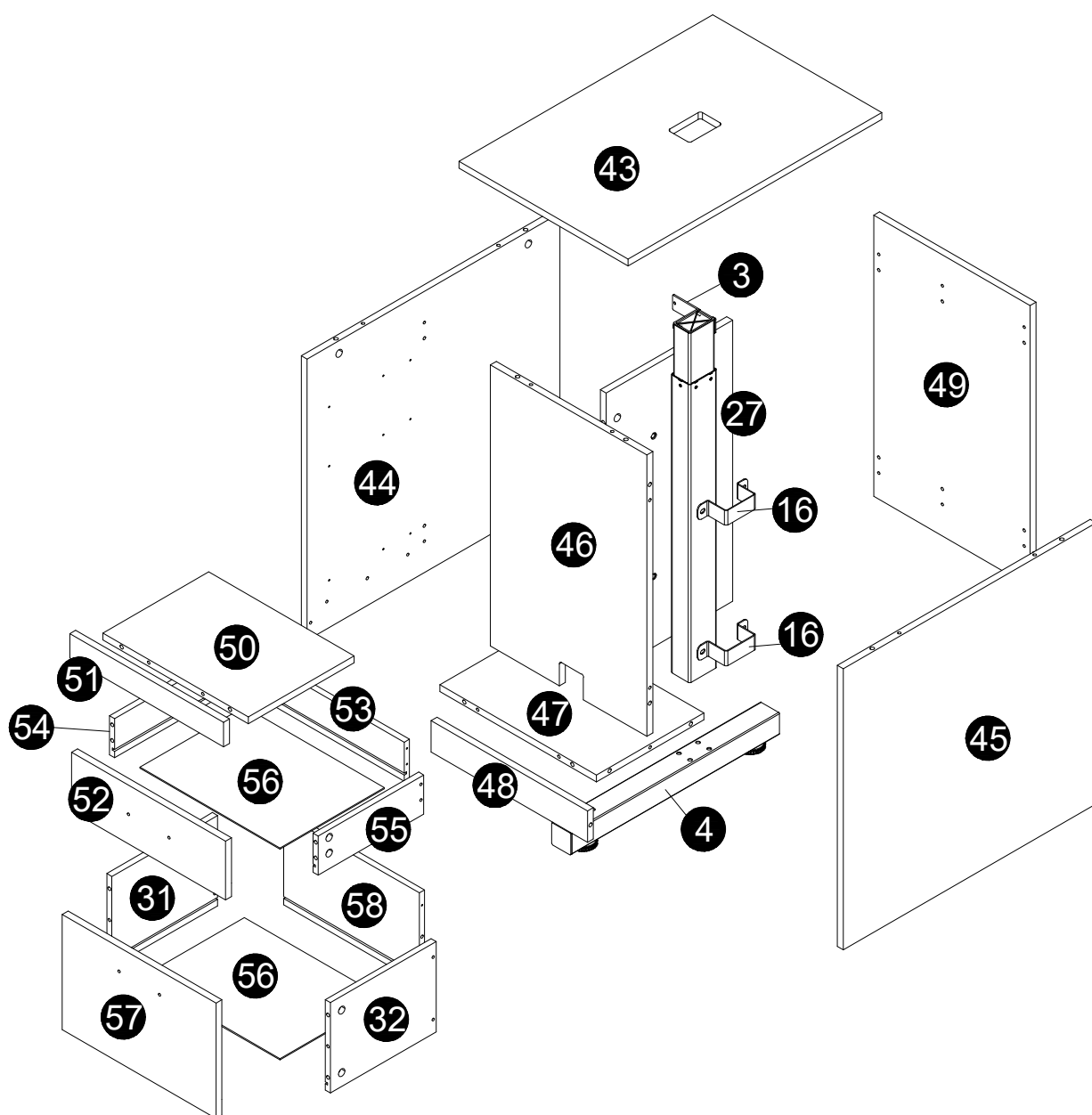
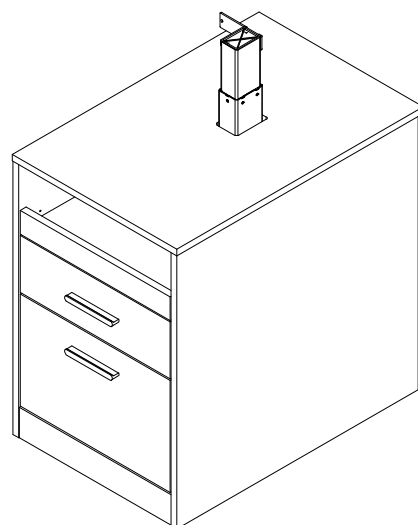
# Parts List




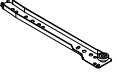
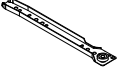
# Parts List

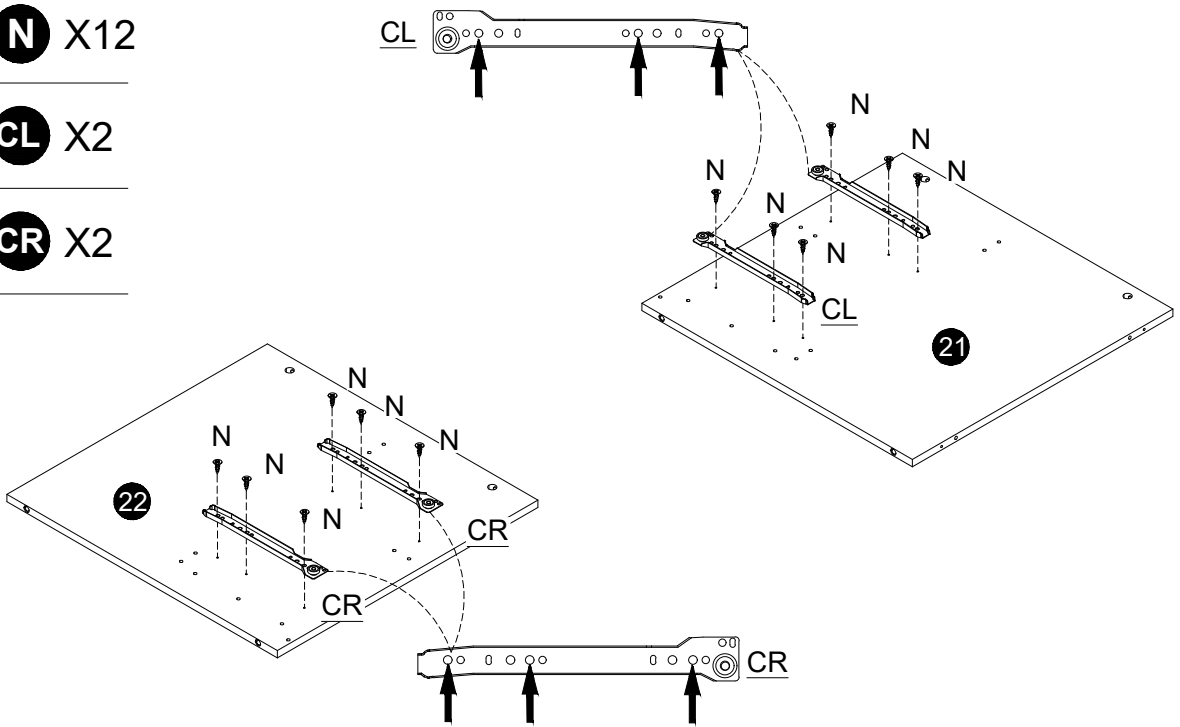


# Parts List



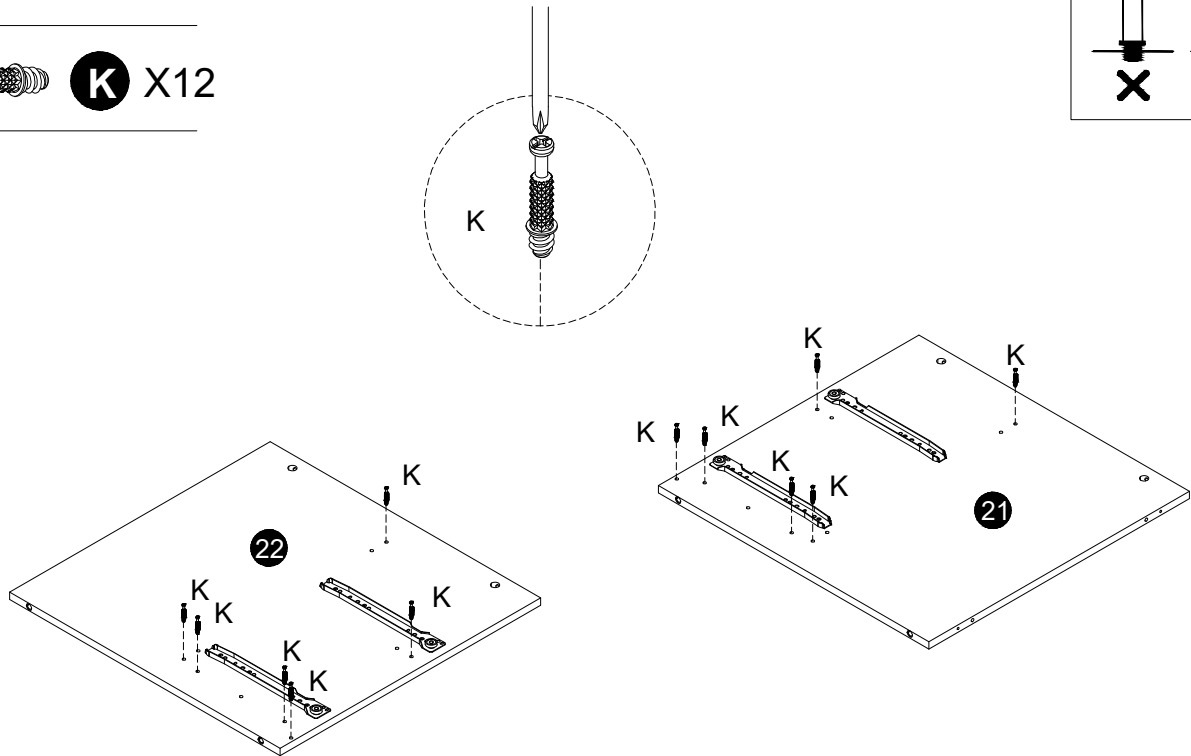
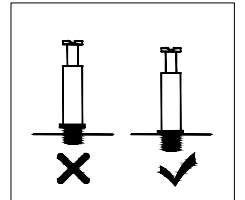
# STEP 1

-  **N** X12
-  **CL** X2
-  **CR** X2

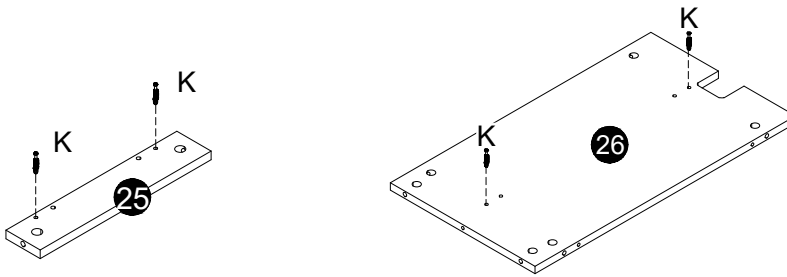
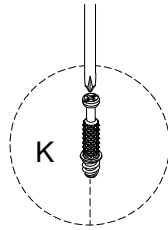
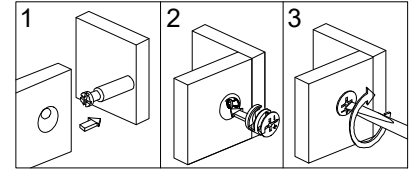


# STEP 2

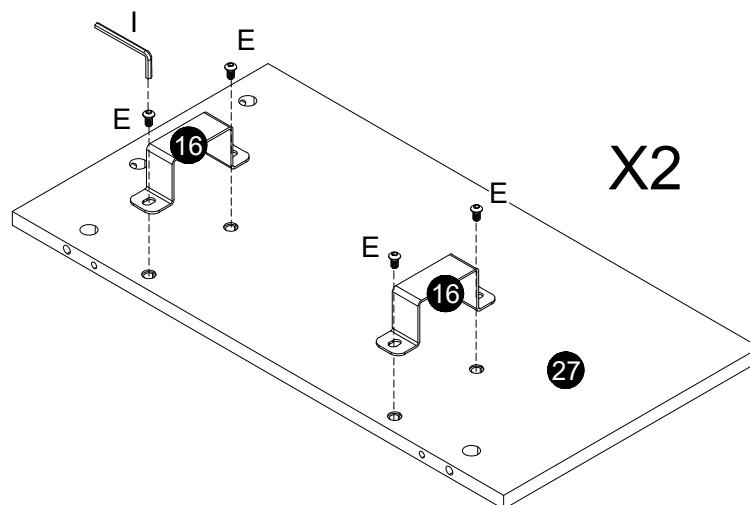
-  **K** X12



### STEP 3

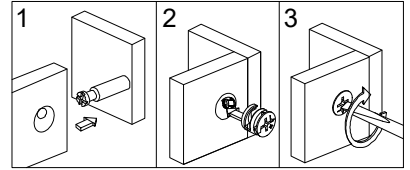



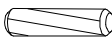
### STEP 4

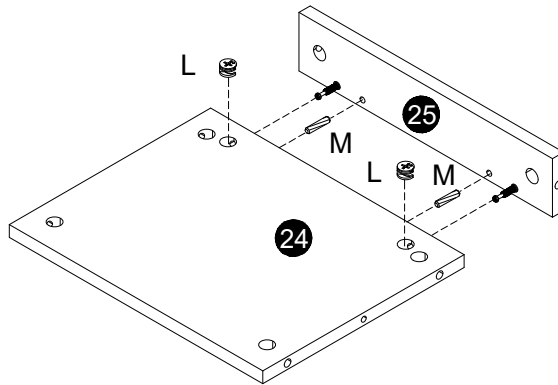


Attach parts (16) to panel (27) with bolts (E). Tighten the bolts, but not too tight. 70% is OK.

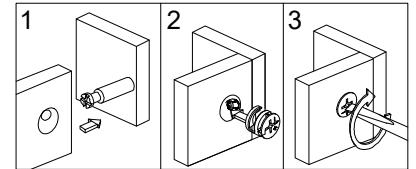
# STEP 5


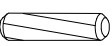


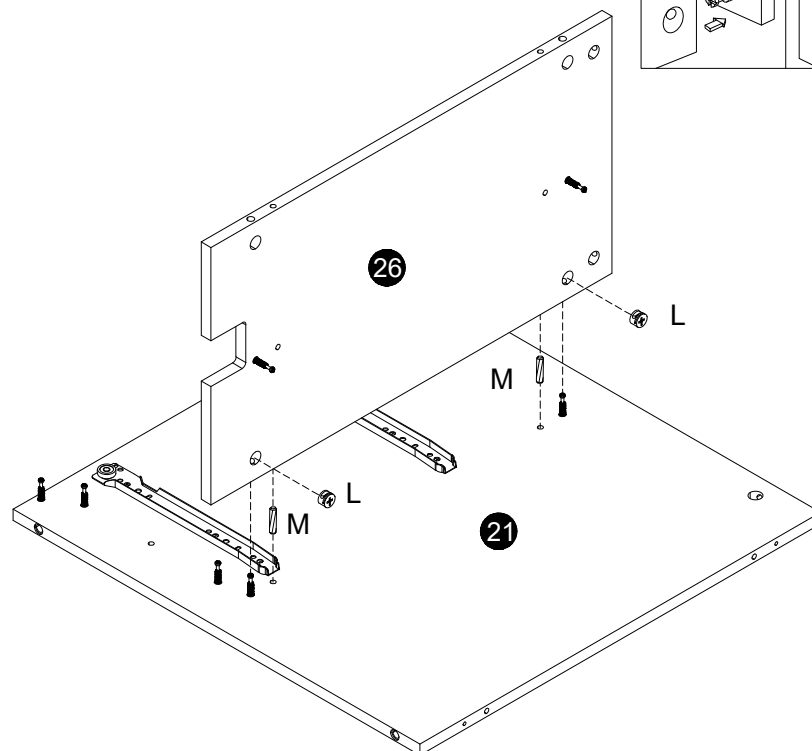
-  **L** X2
-  **M** X2



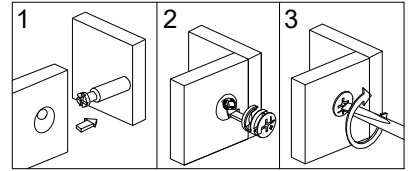
# STEP 6


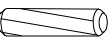


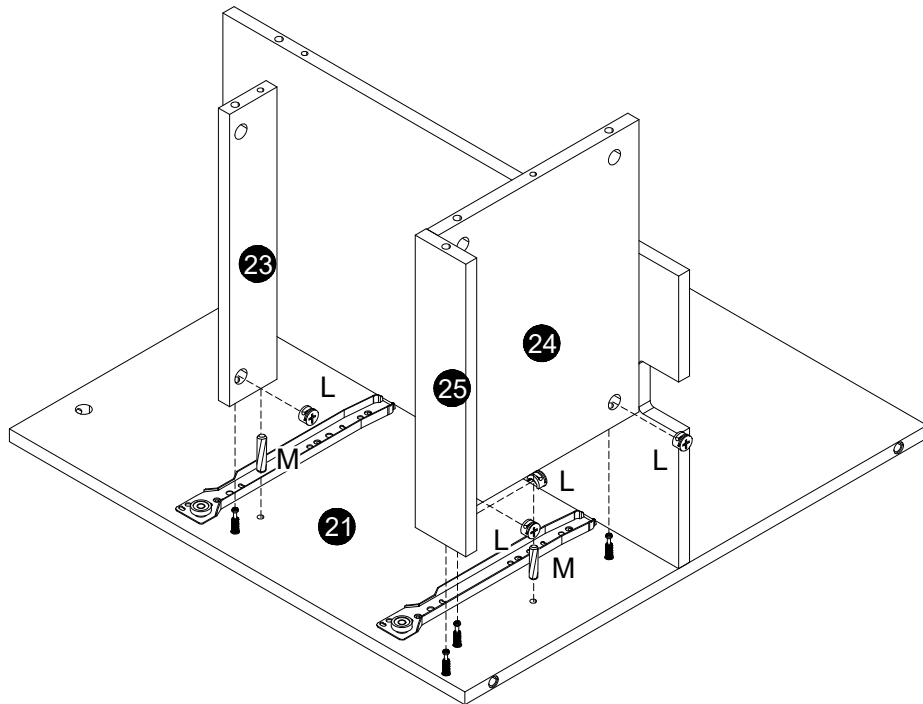
-  **L** X2
-  **M** X2



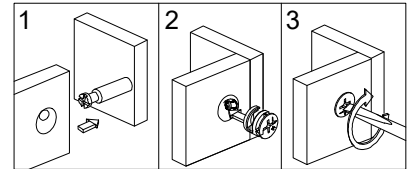
# STEP 7





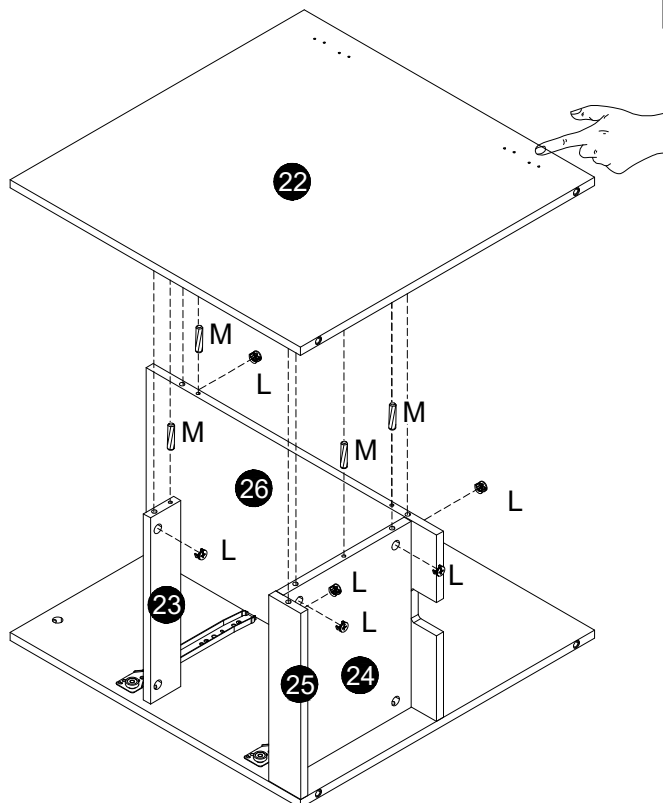
-  **L** X4
-  **M** X2




# STEP 8





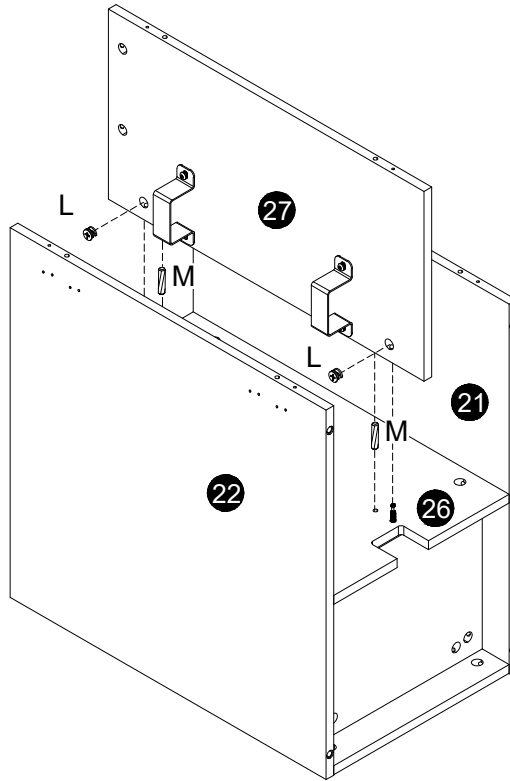
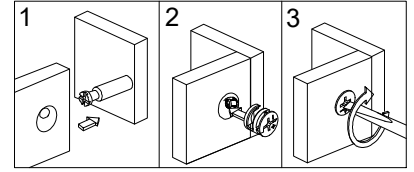
-  **L** X6
-  **M** X4




  
 After this step is assembled, flip 90 degrees (to next step)

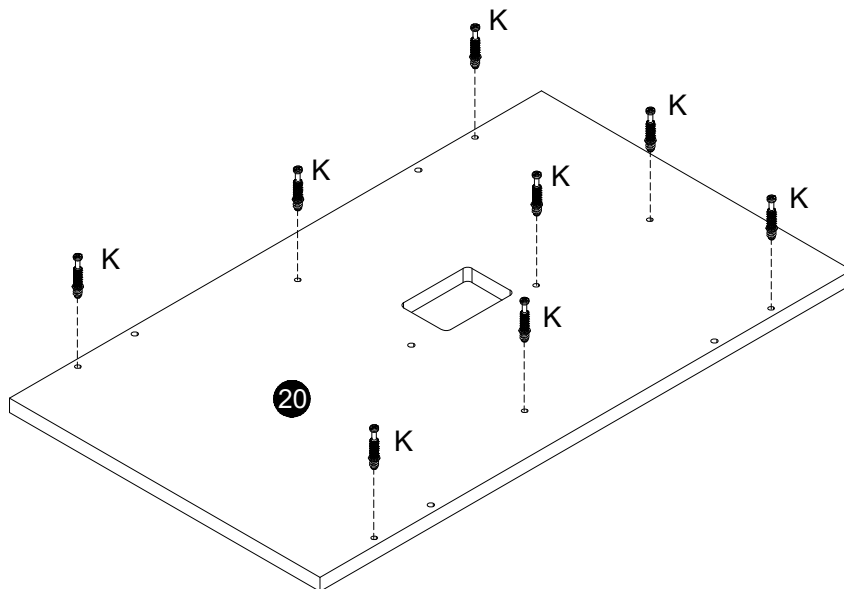
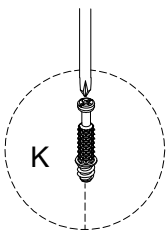
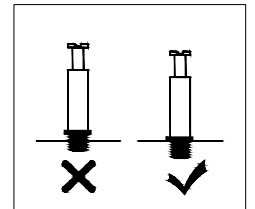
# STEP 9

-  **L** X2
-  **M** X2


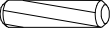


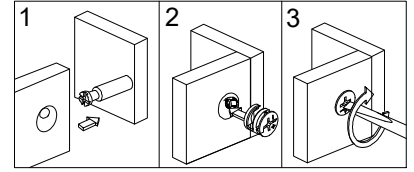
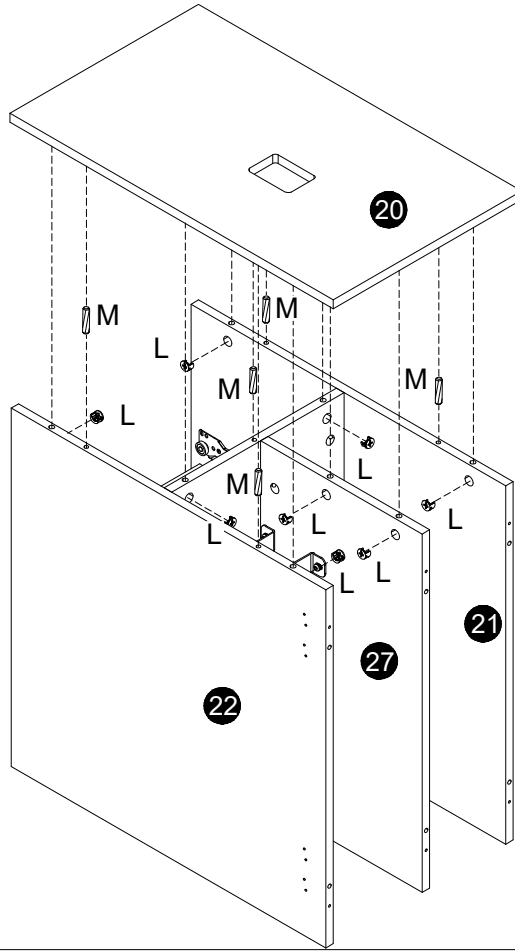
# STEP 10

-  **K** X8

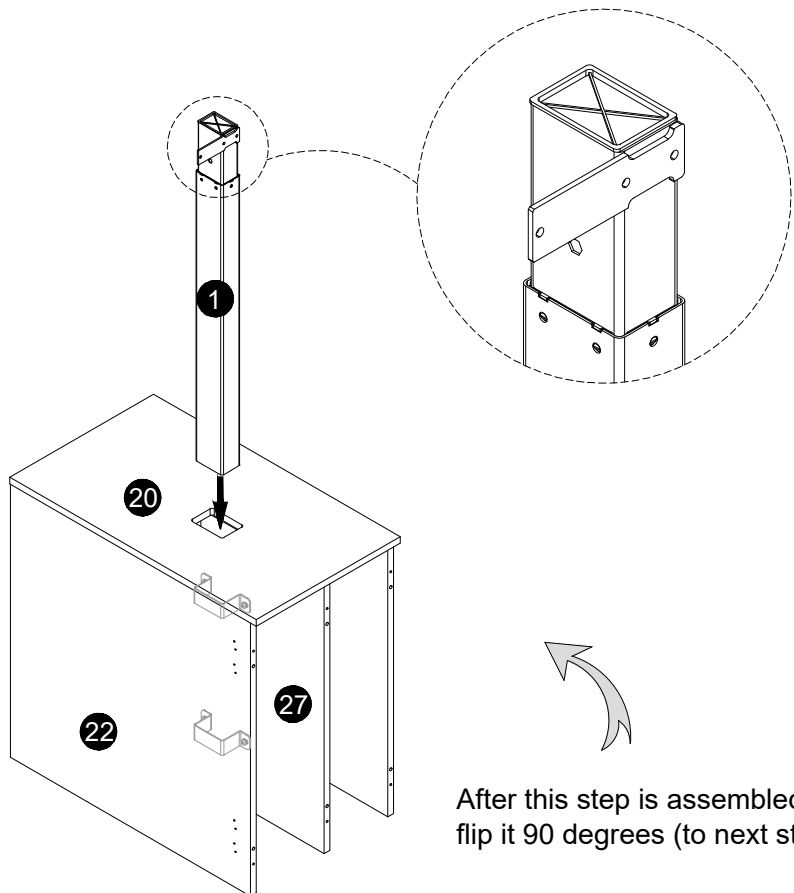


# STEP 11

- 
L X8
- 
M X5

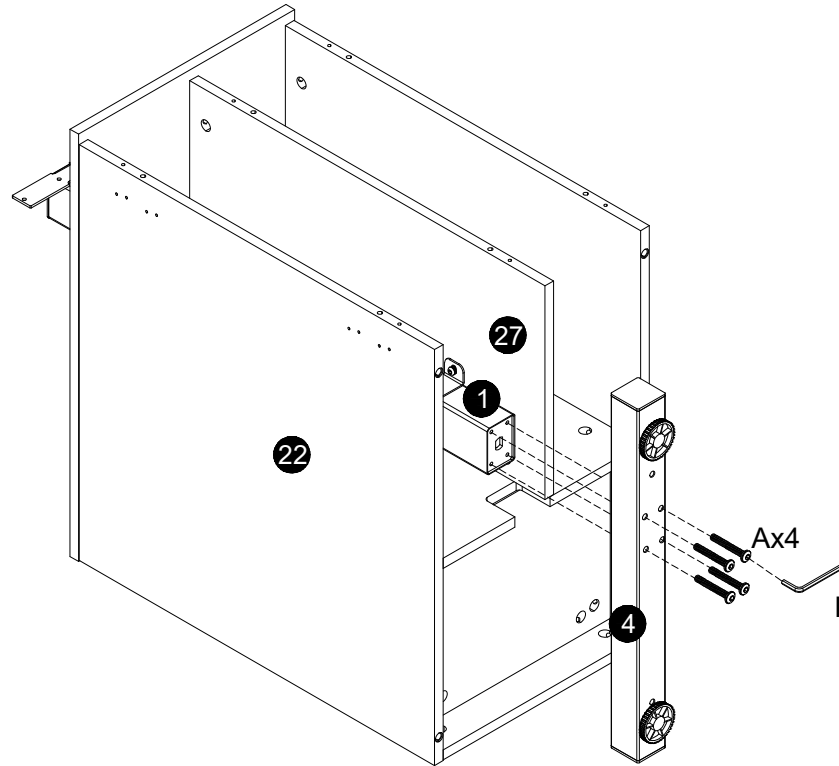
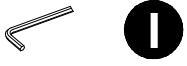


# STEP 12

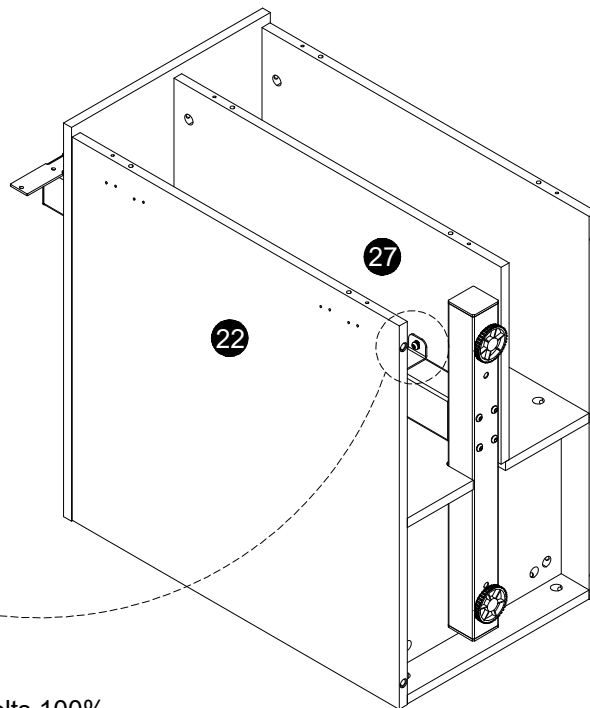



After this step is assembled, flip it 90 degrees (to next step)

# STEP 13

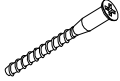
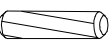



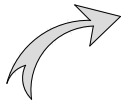
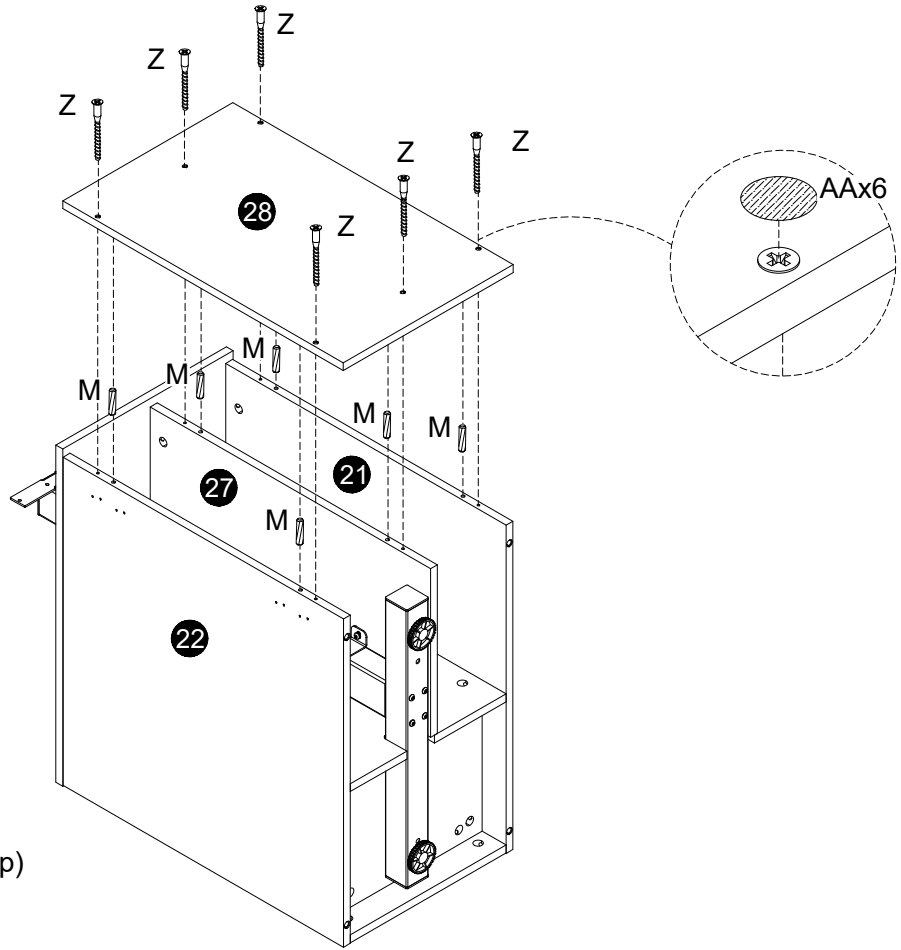
# STEP 14



 Tighten the (E) bolts 100%.




# STEP 15

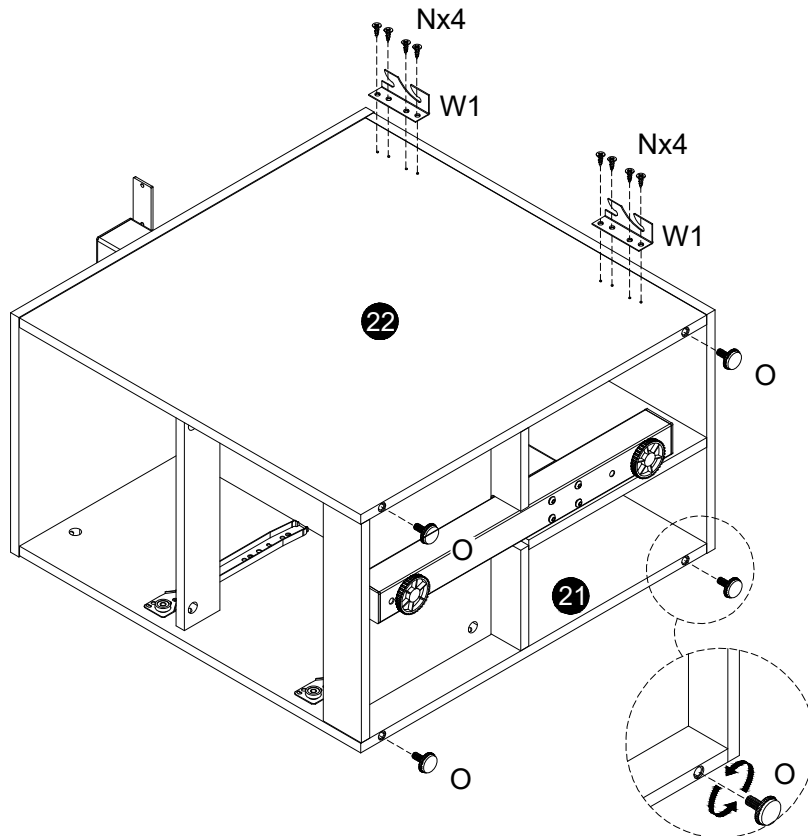
-  **Z** X6
-  **M** X6
-  **AA** X6



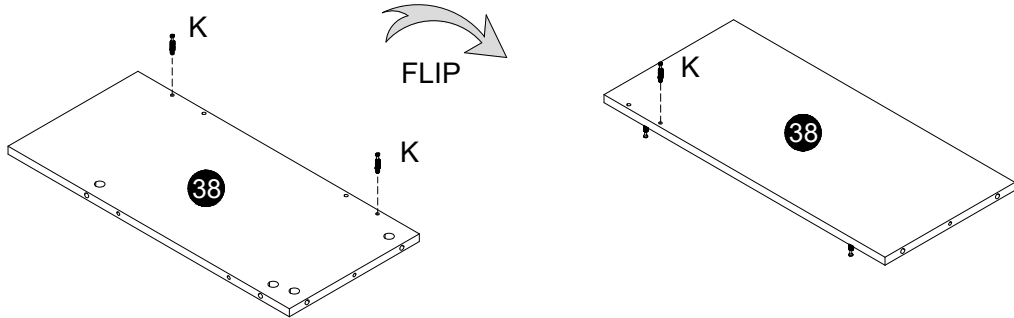
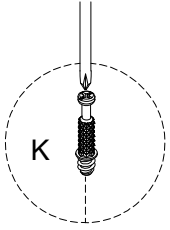
After this step is assembled, flip it 90 degrees (to next step)

# STEP 16

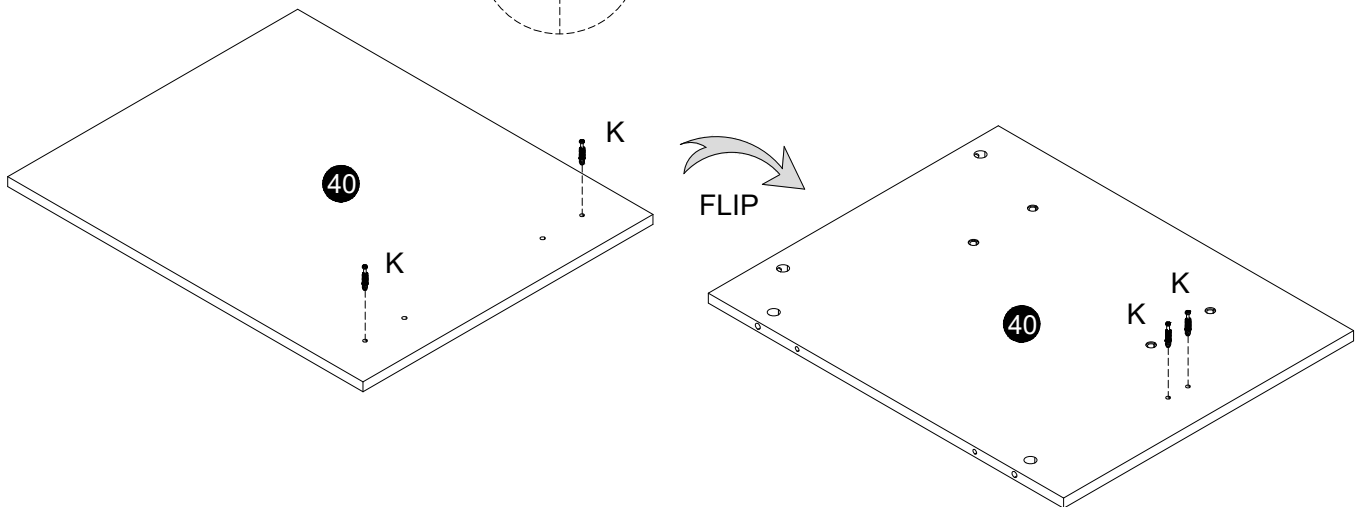
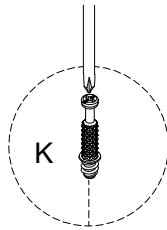
-  **N** X8
-  **W1** X2
-  **O** X4



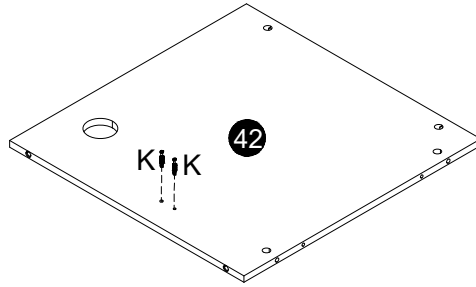
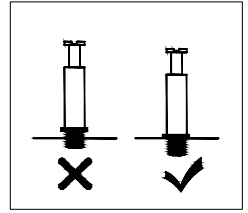
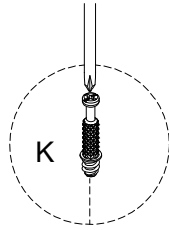
## STEP 17

 **K** X3

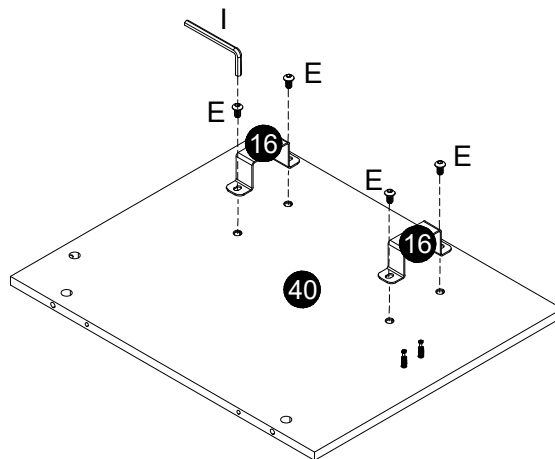
## STEP 18

 **K** X4

# STEP 19

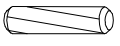
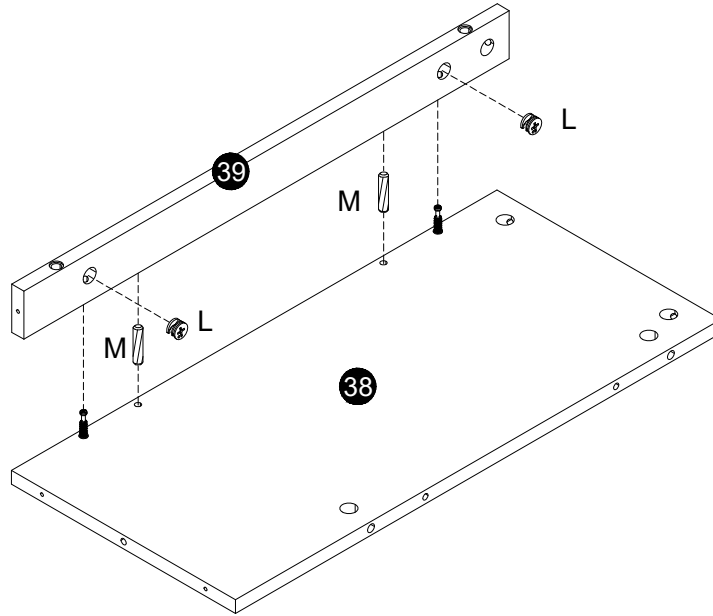
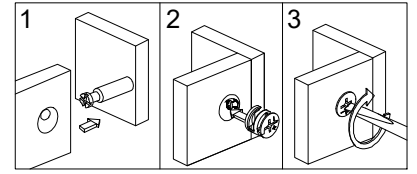


# STEP 20

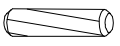
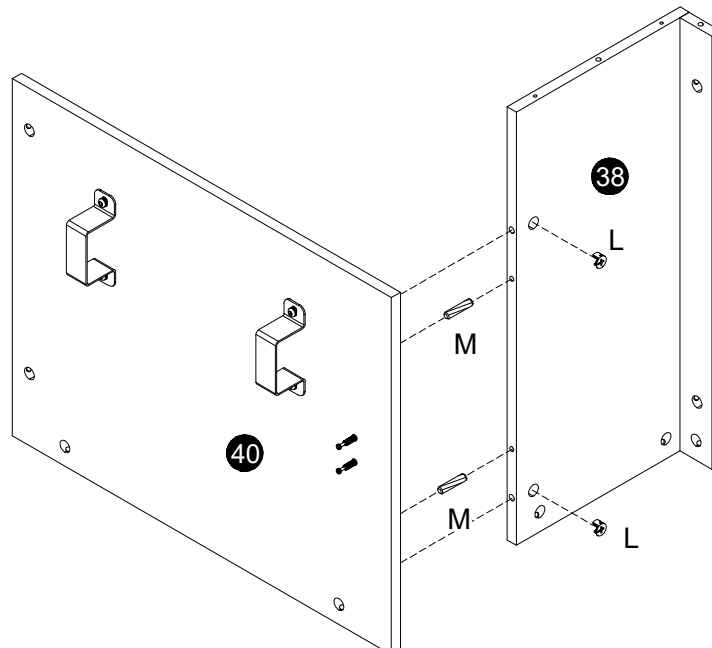
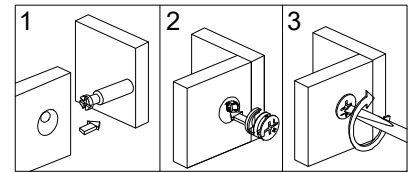


Attach parts (16) to panel (40) with bolts (E). Tighten the bolts, but not too tight. 70% is OK.

## STEP 21

**L** X2**M** X2

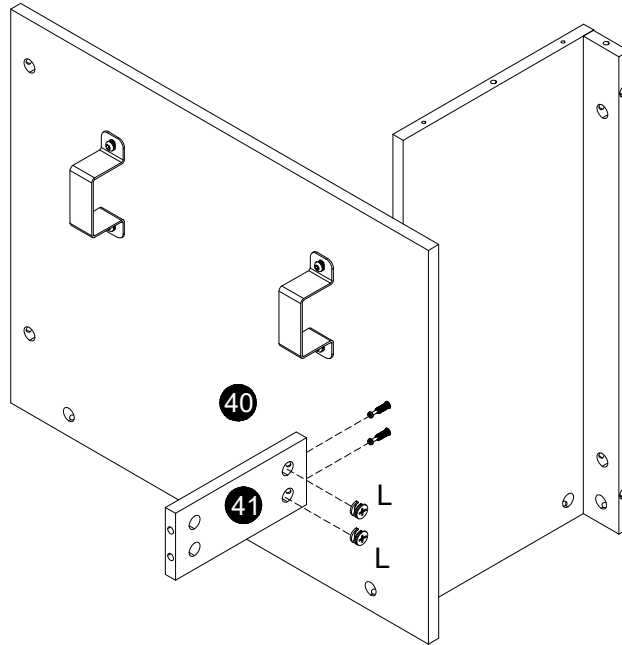
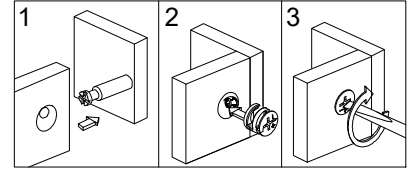
## STEP 22

**L** X2**M** X2

STEP 23



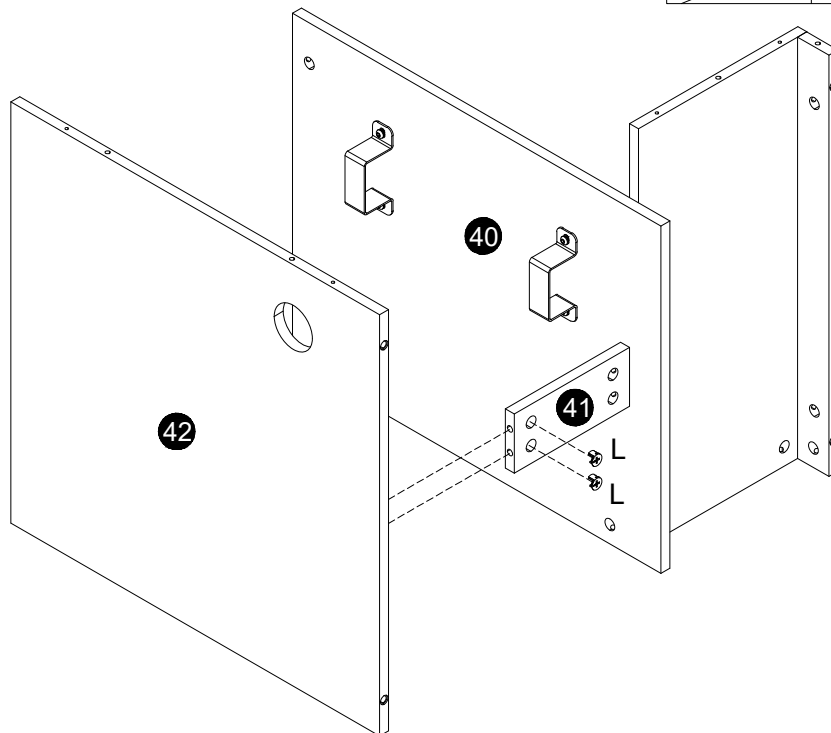
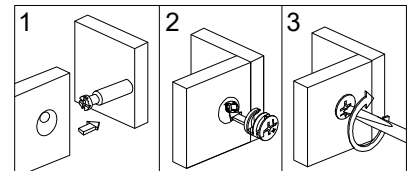
**L** X2



STEP 24

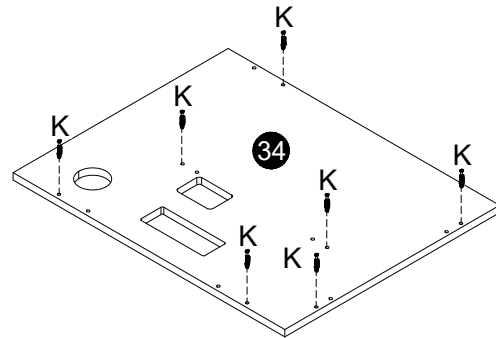
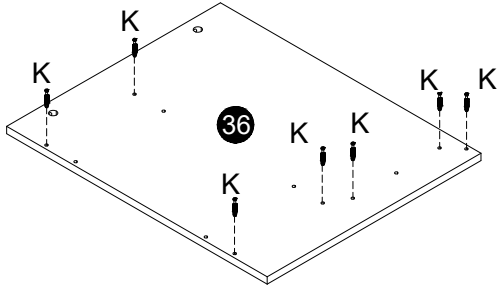
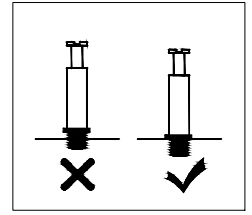
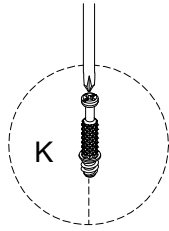


**L** X2



# STEP 25

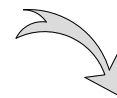
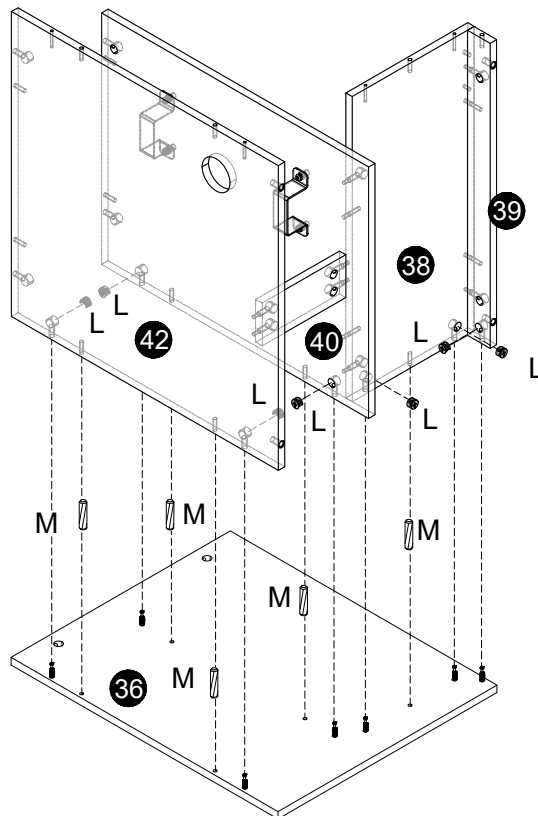
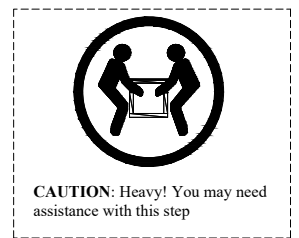
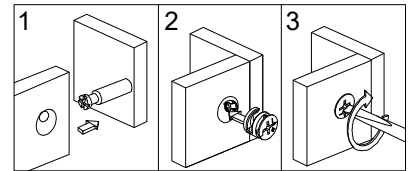
 **K** X14



# STEP 26


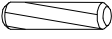
 **L** X7

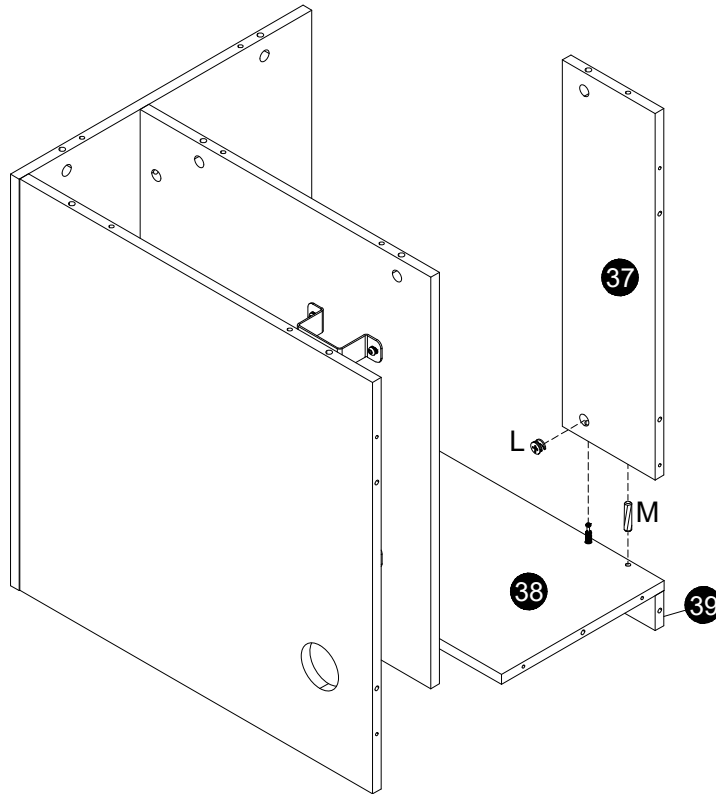
 **M** X5




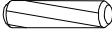
After this step is assembled, flip it 90 degrees (to next step)

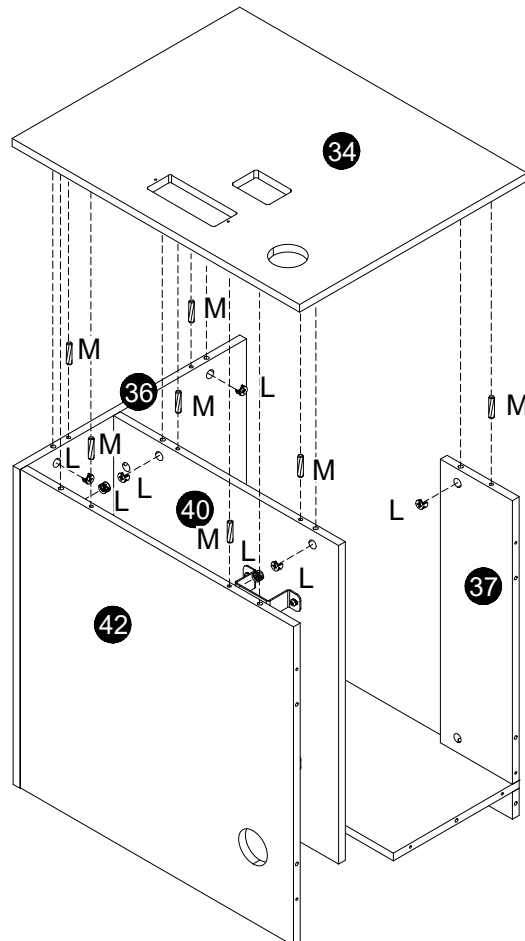
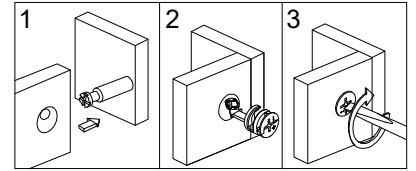
# STEP 27

-  **L** X1
-  **M** X1

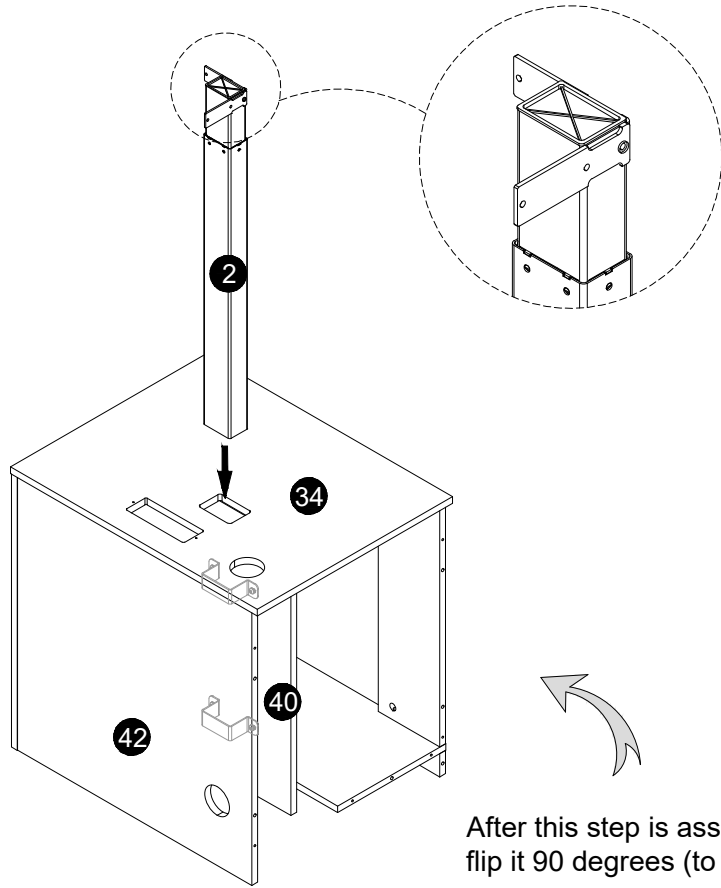


# STEP 28



-  **L** X7
-  **M** X7

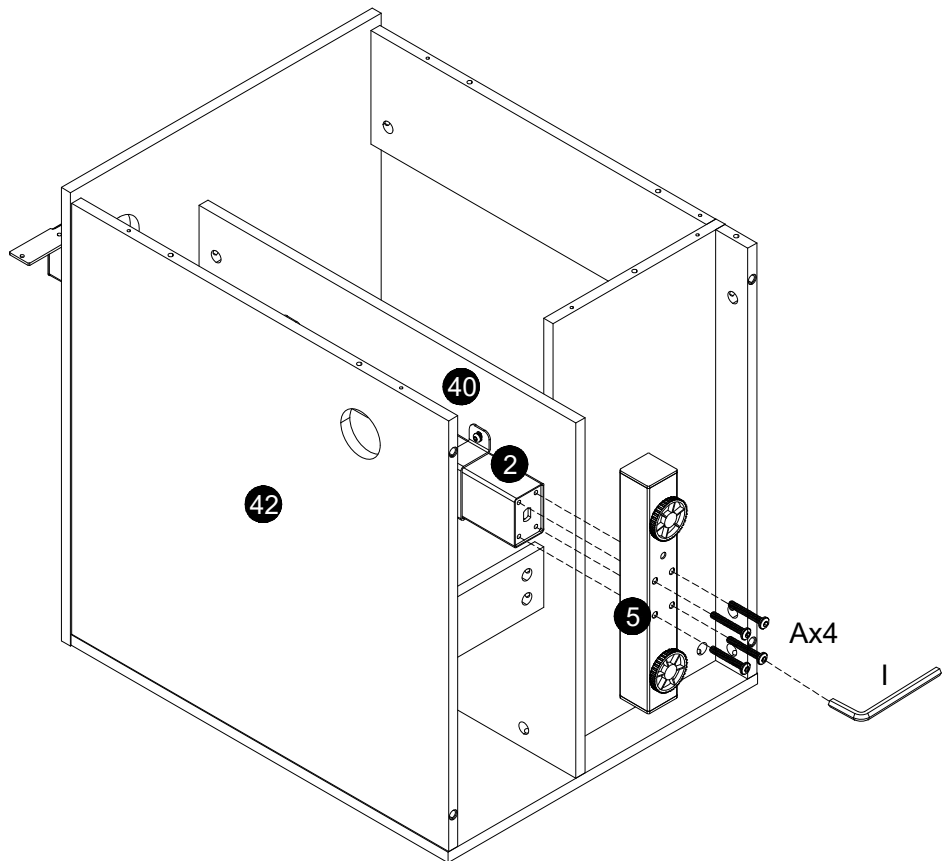


# STEP 29

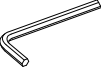



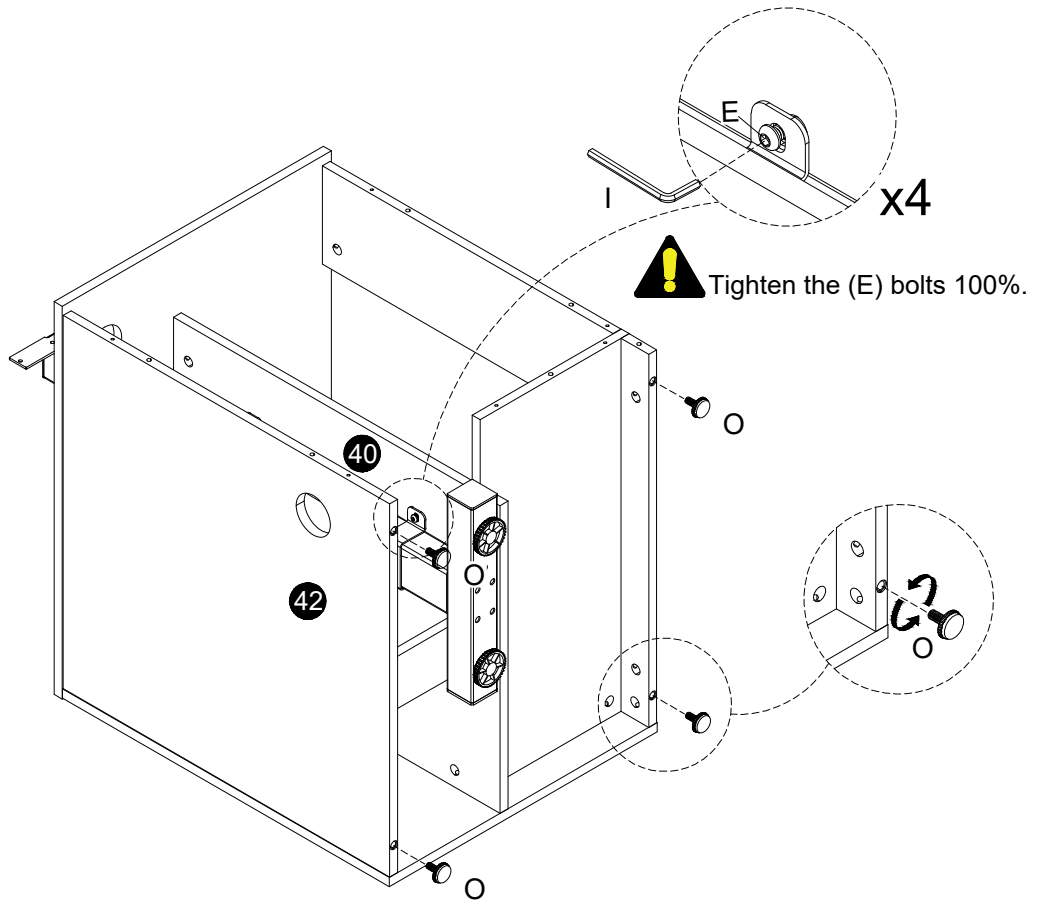
# STEP 30

-  **A** X4
-  **I**


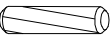



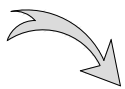
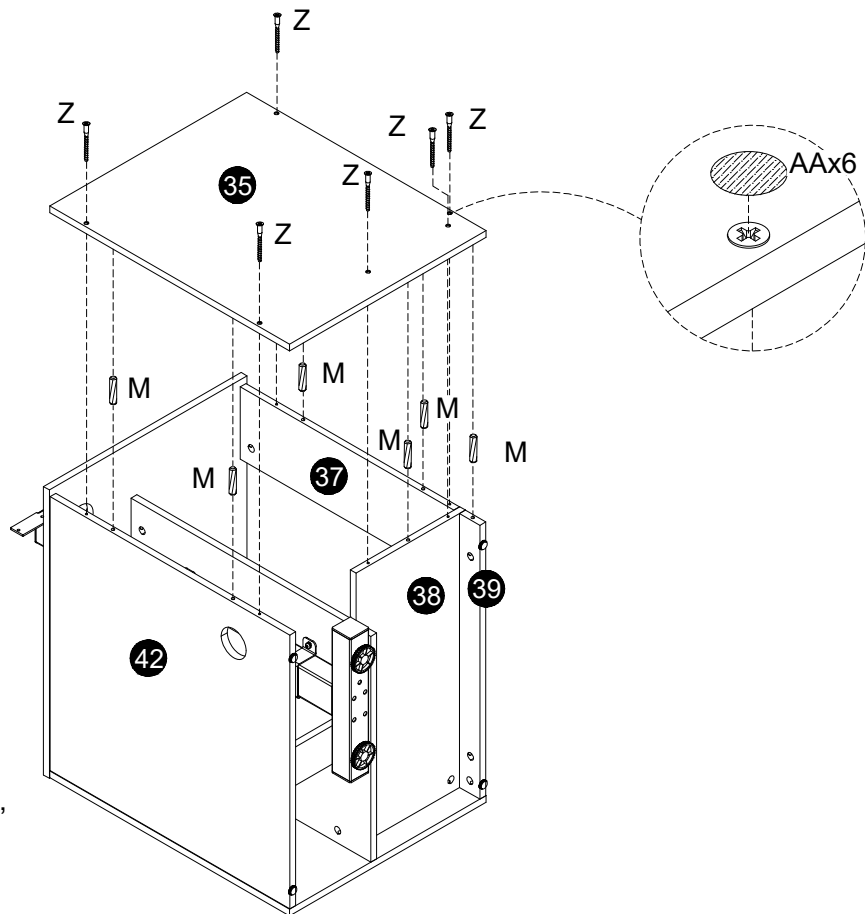
# STEP 31

-  **I**
-  **O** X4



# STEP 32

-  **Z** X6
-  **M** X6
-  **AA** X6



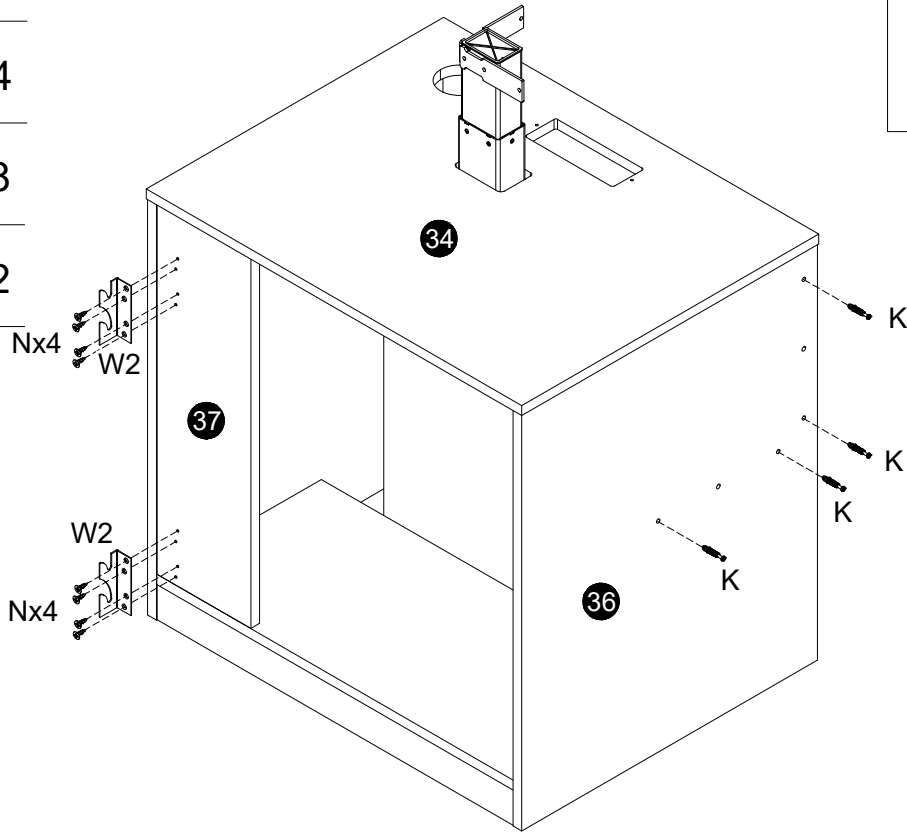
After this step is assembled,  
flip 90 degrees and turn it  
(to next step)

# STEP 33

 **K** X4

 **N** X8

 **W2** X2

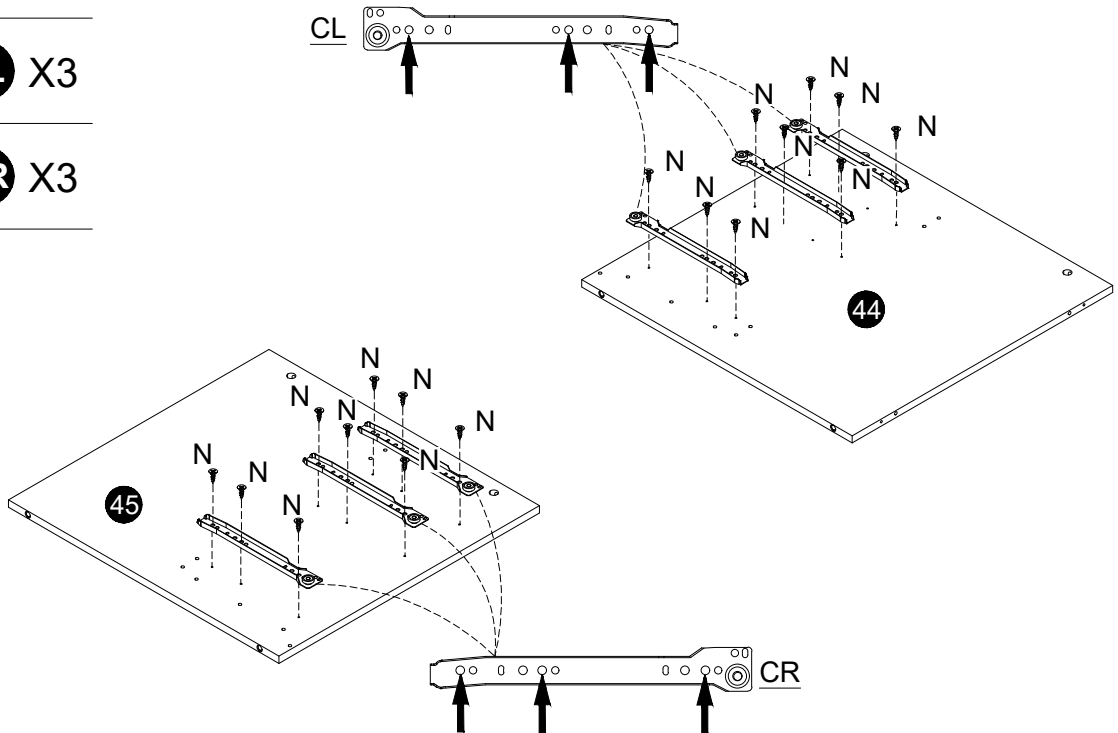


# STEP 34

 **N** X18

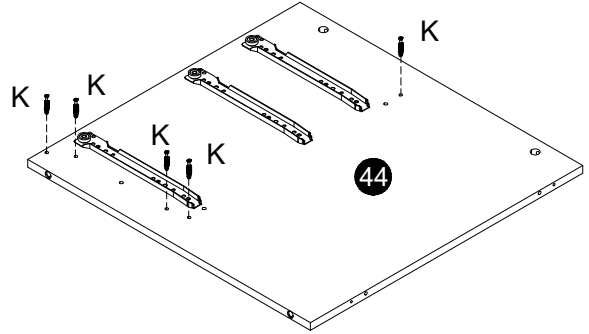
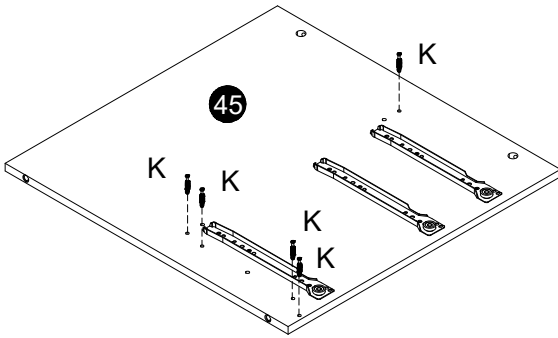
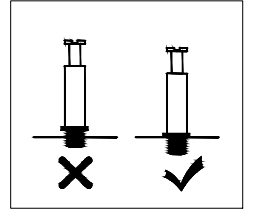
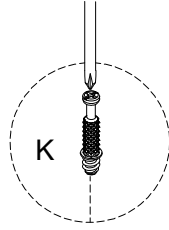
 **CL** X3

 **CR** X3



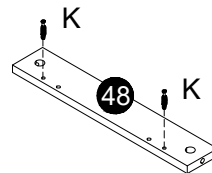
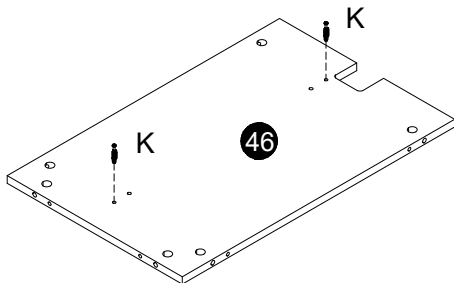
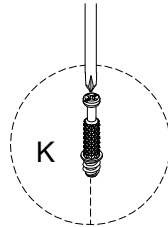
## STEP 35

 **K** X10



## STEP 36

 **K** X4



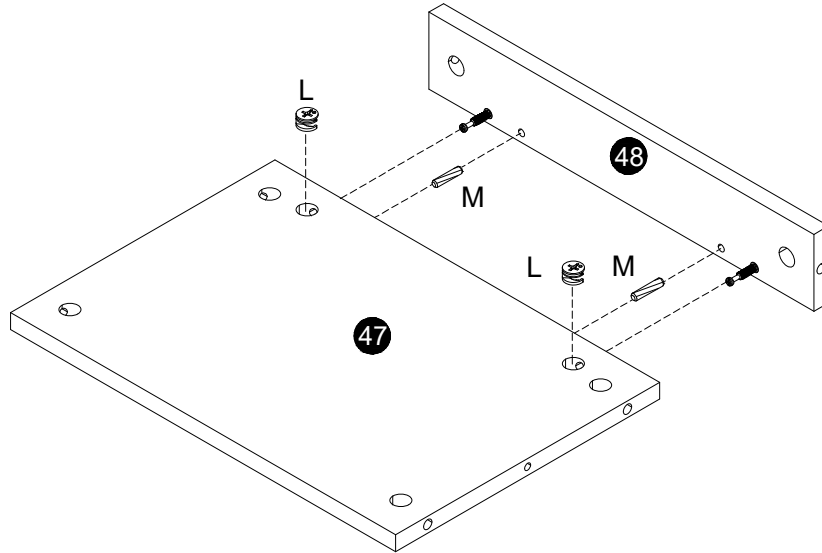
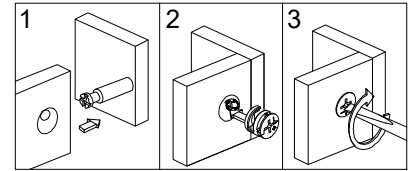
# STEP 37



**L** X2



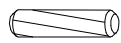
**M** X2



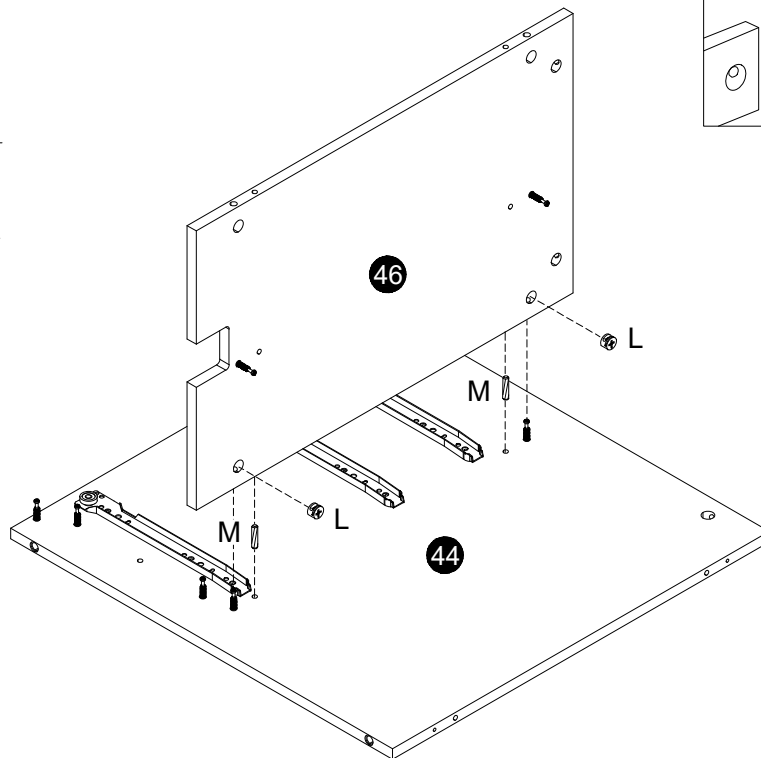
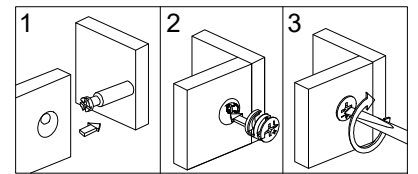
# STEP 38



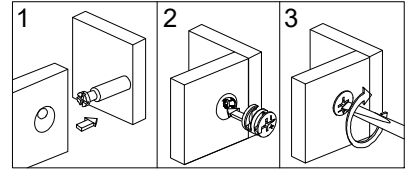
**L** X2


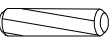


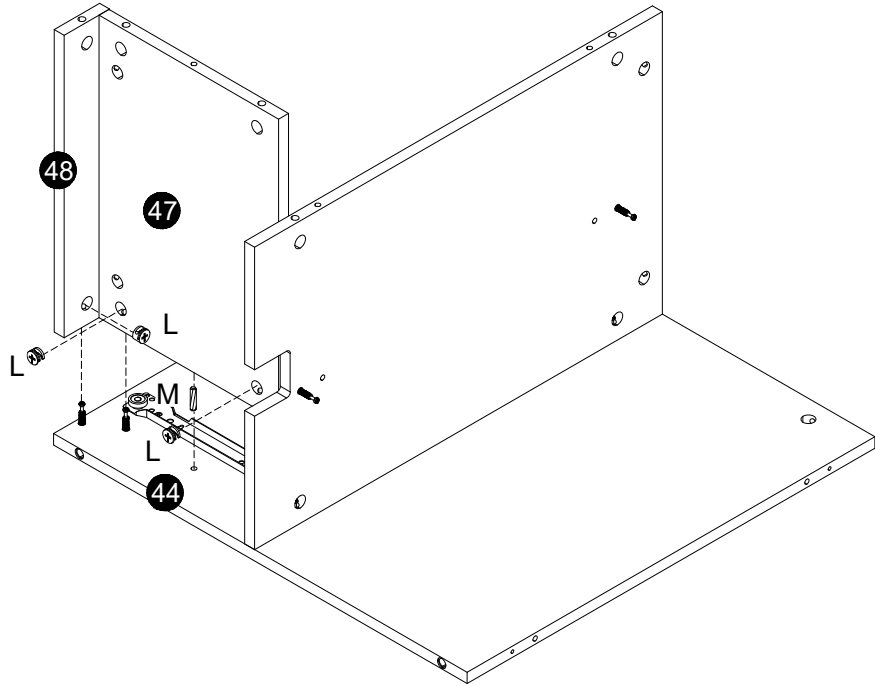
**M** X2



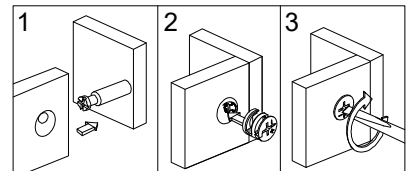
# STEP 39





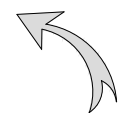
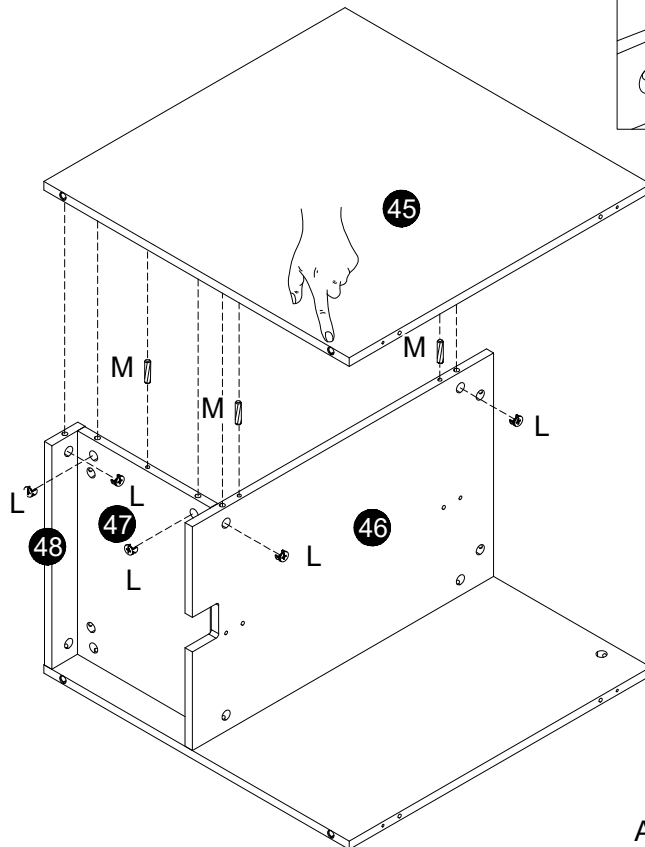
-  **L** X3
-  **M** X1



# STEP 40

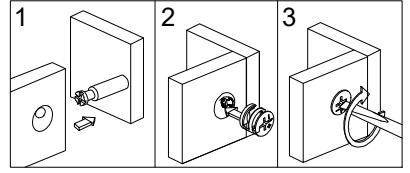



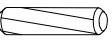
-  **L** X5
-  **M** X3

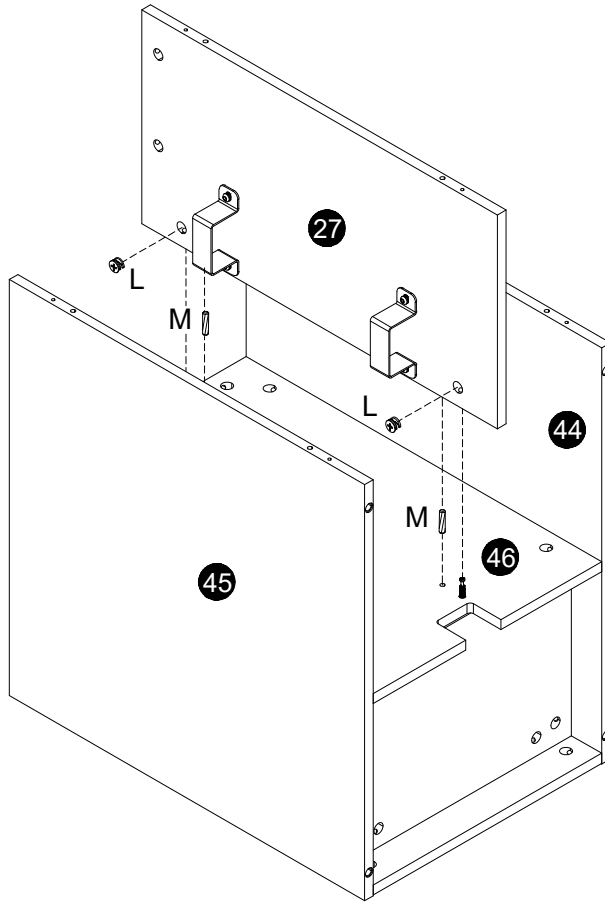


After this step is assembled, flip it 90 degrees (to next step)

# STEP 41

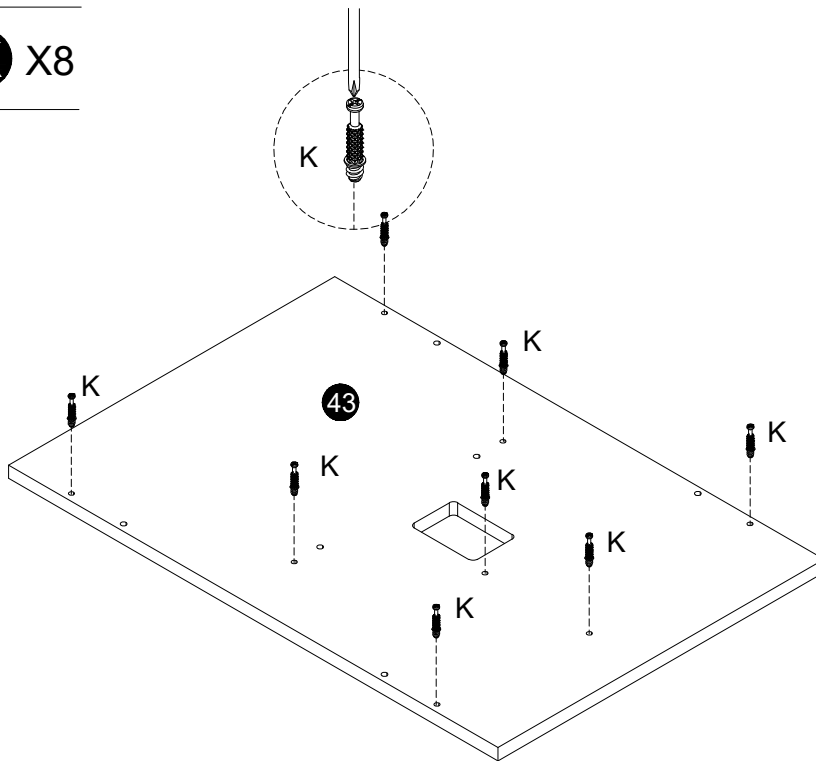
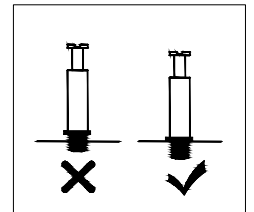


-  **L** X2
-  **M** X2




# STEP 42

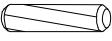
-  **K** X8

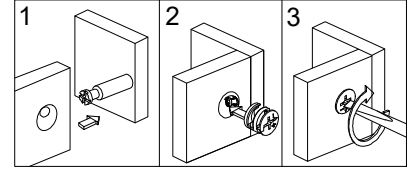
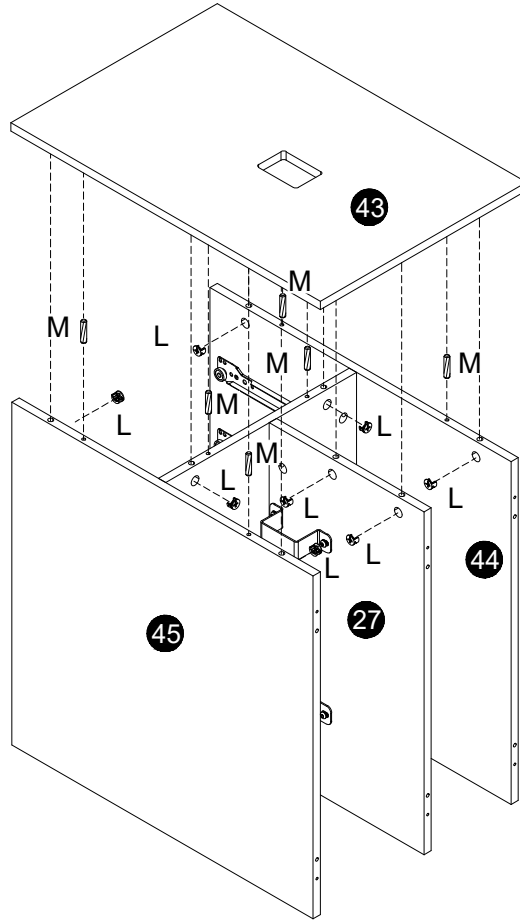


**STEP 43**

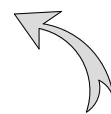
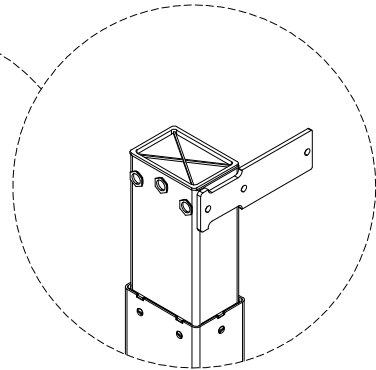
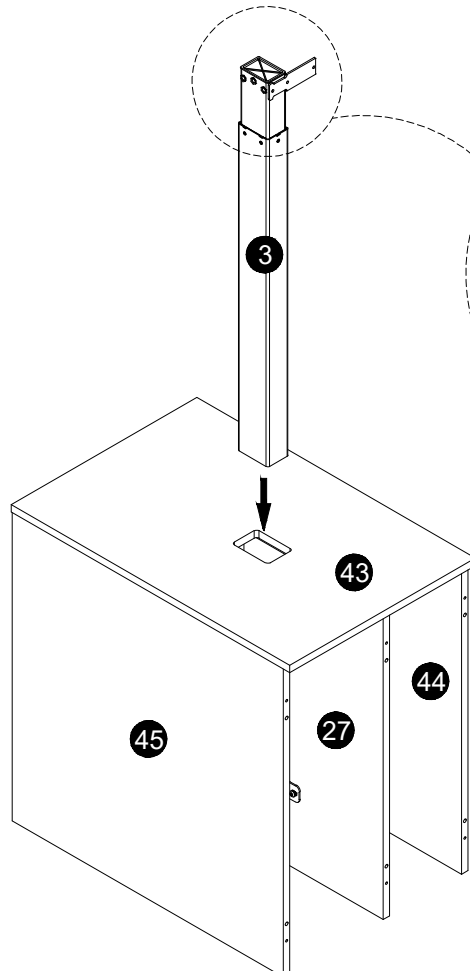
-  **L** X8

---

-  **M** X6

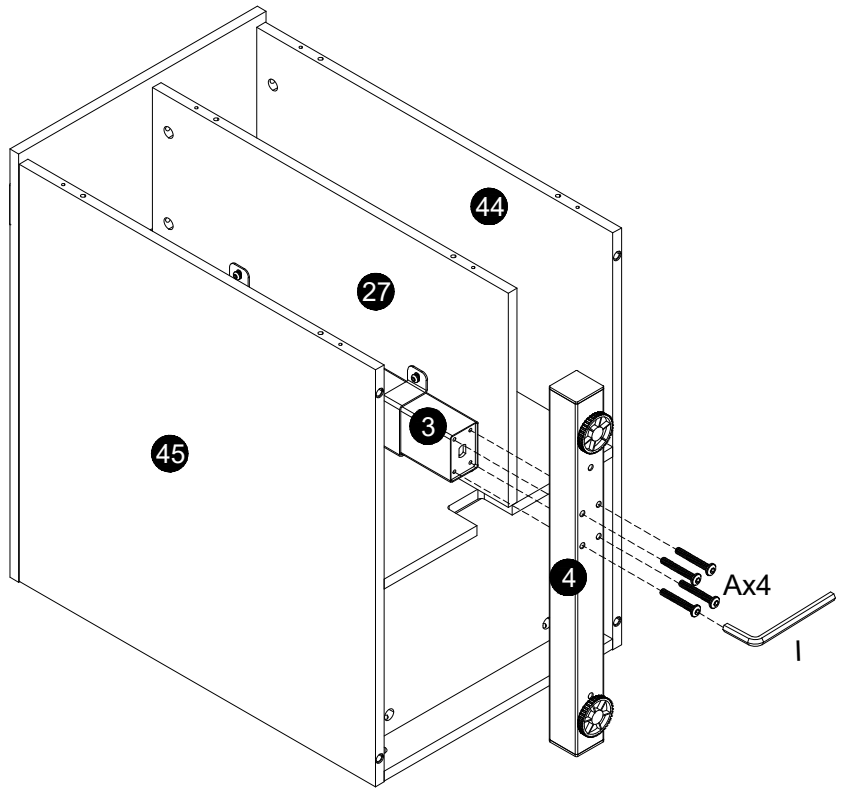
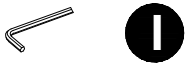


**STEP 44**

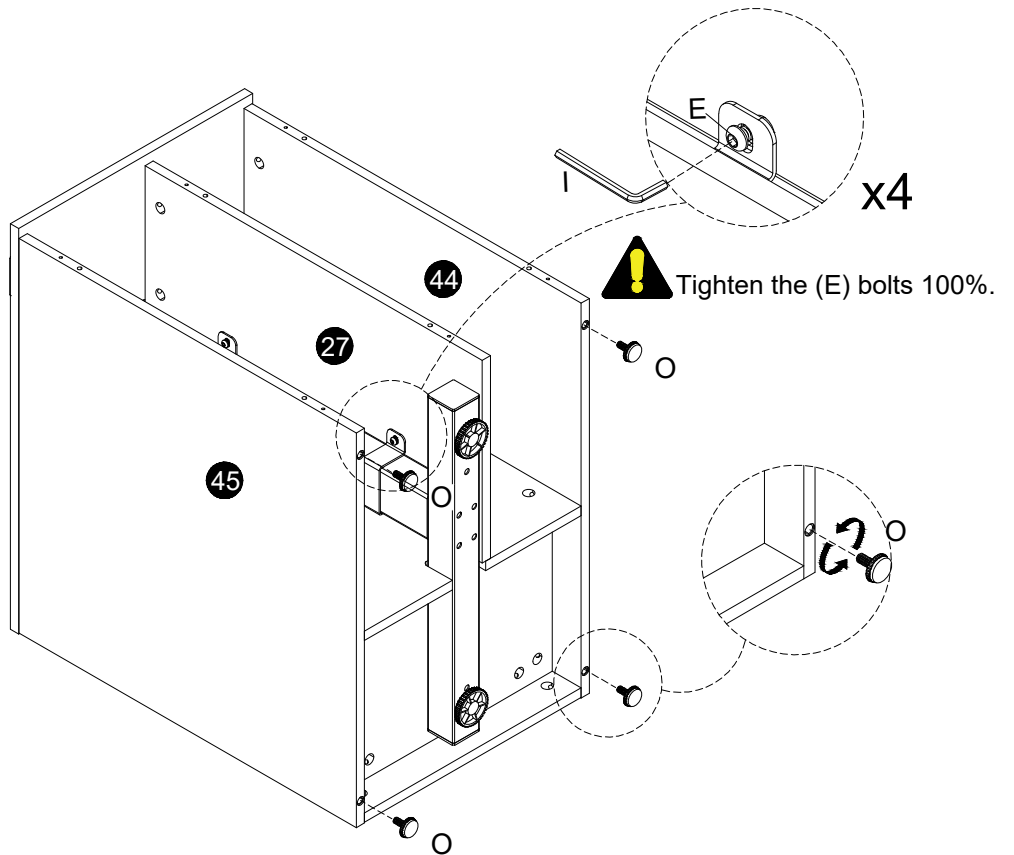
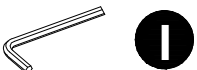


After this step is assembled, flip it 90 degrees (to next step)

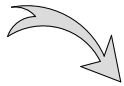
# STEP 45



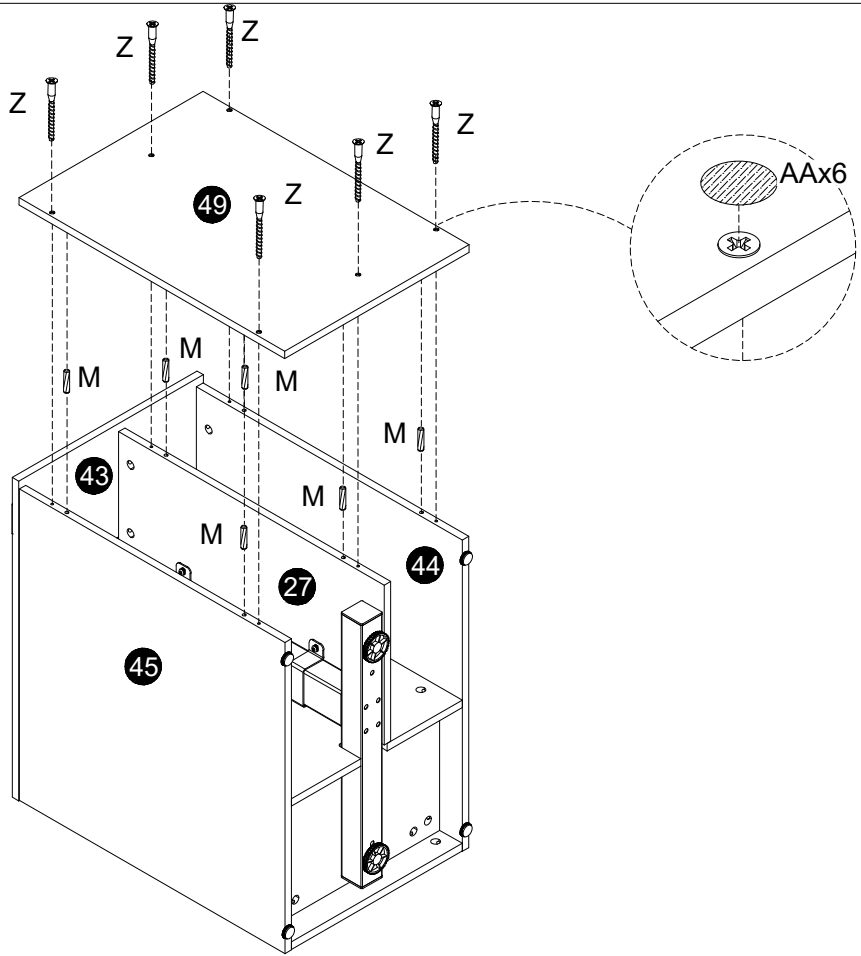
# STEP 46



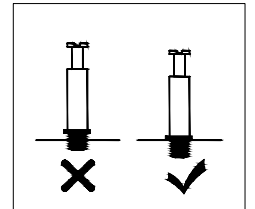
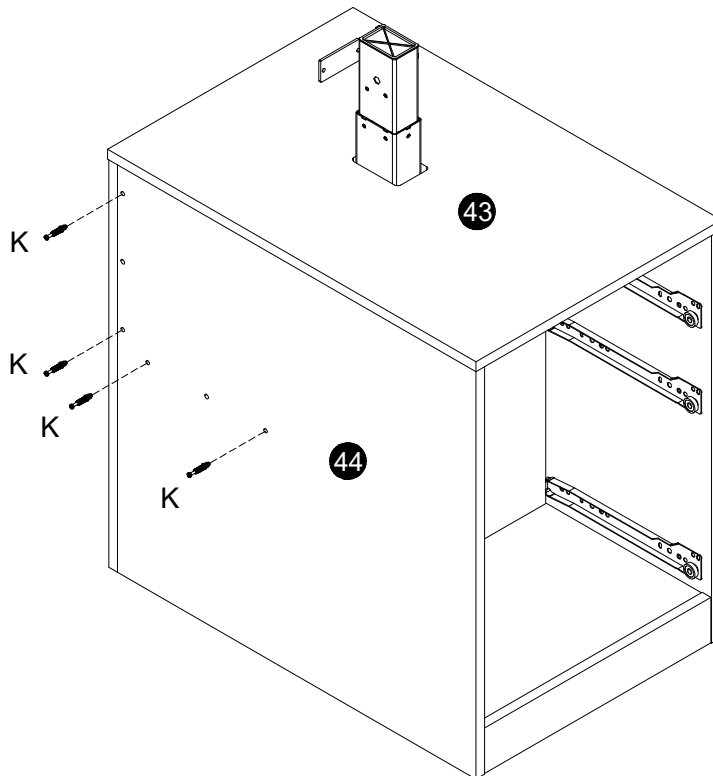
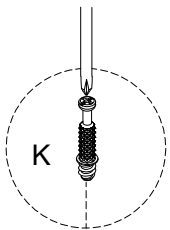
# STEP 47



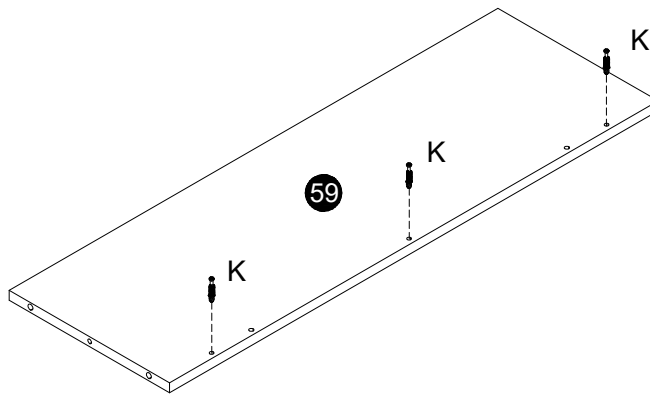
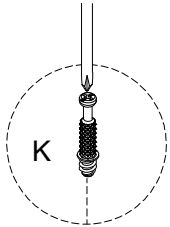
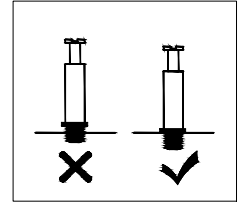
After this step is assembled, flip 90 degrees and turn it (to next step)



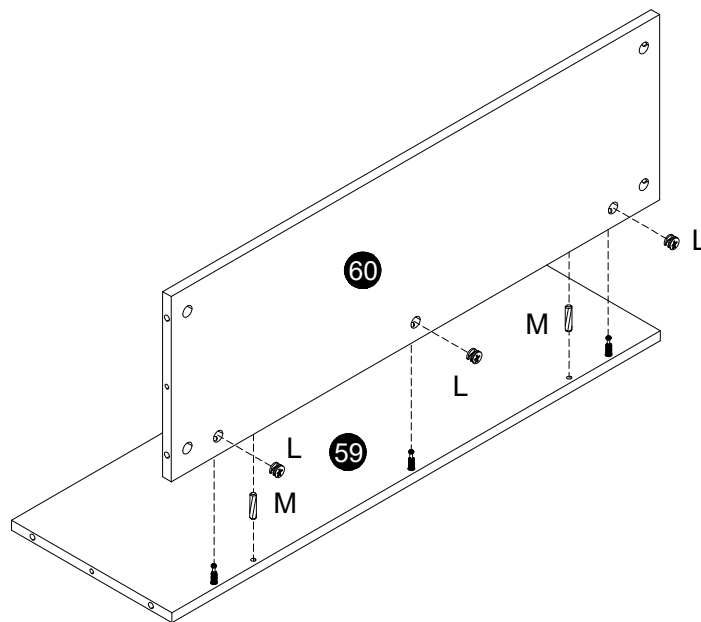
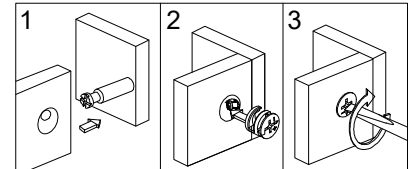
# STEP 48



# STEP 49



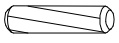
# STEP 50



# STEP 51



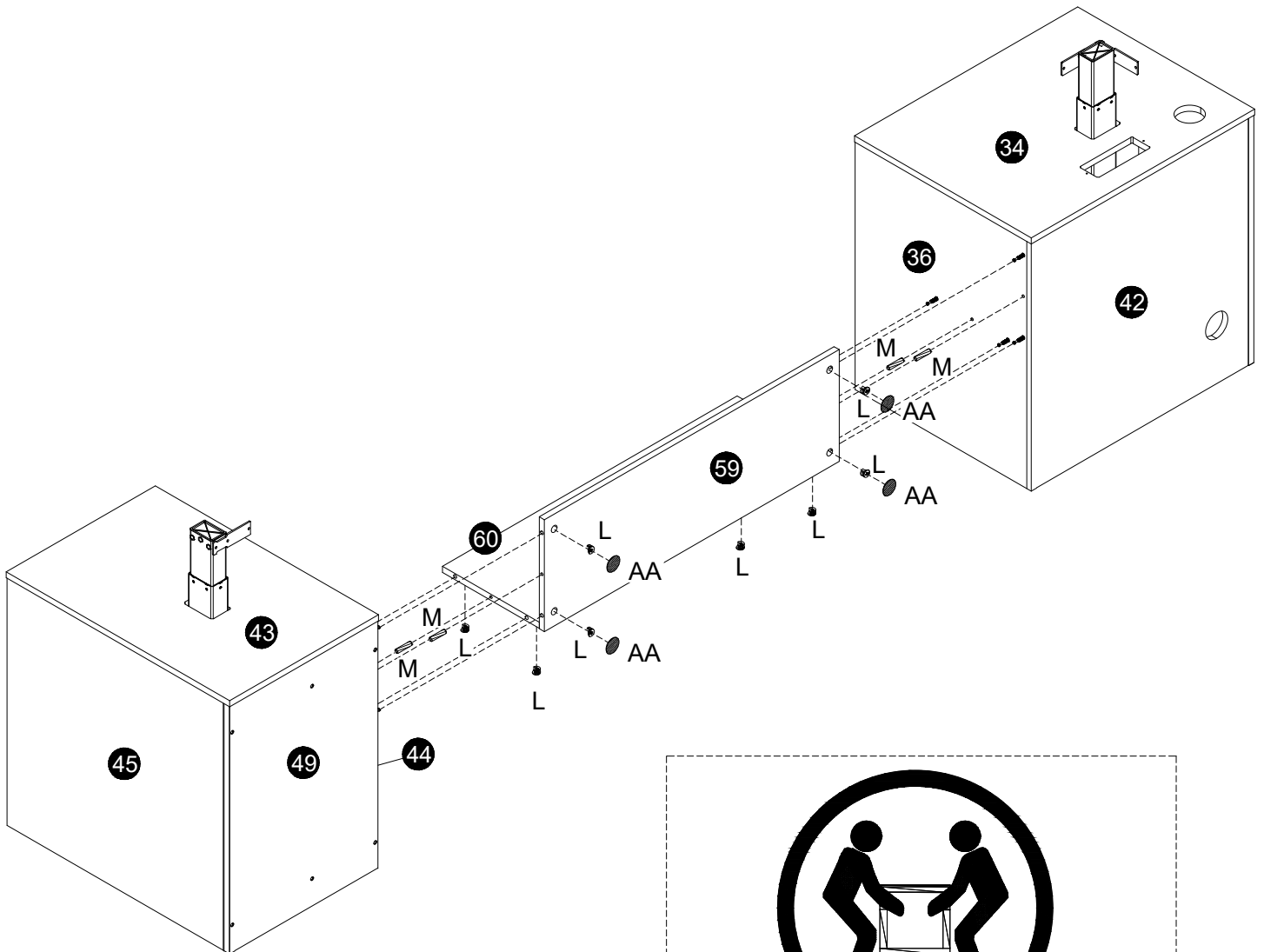
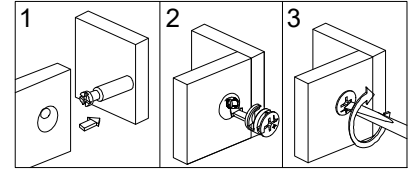
**L** X8



**M** X4



**AA** X4





**CAUTION:** Heavy! You may need assistance with this step

# STEP 52



**N** X2



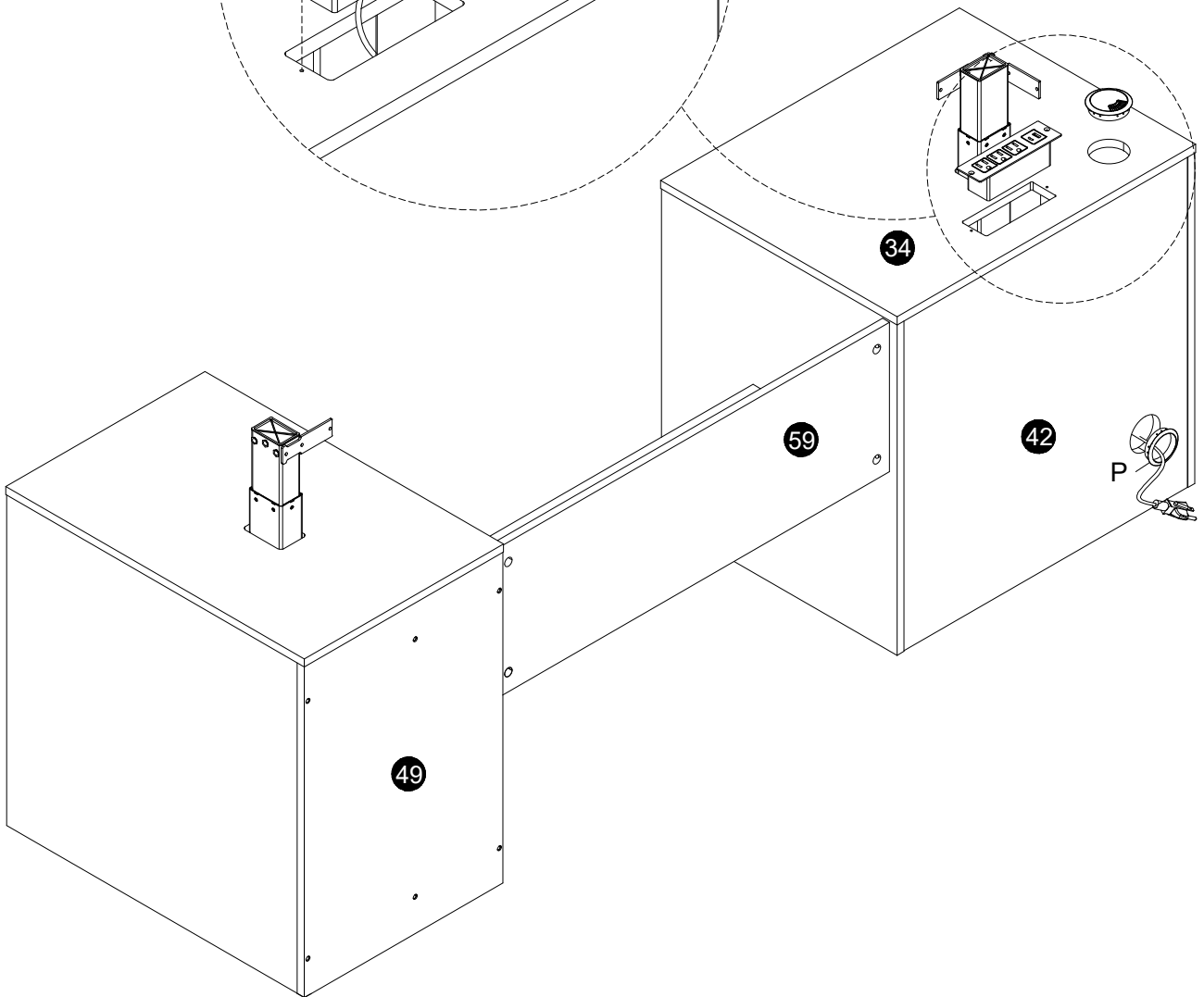
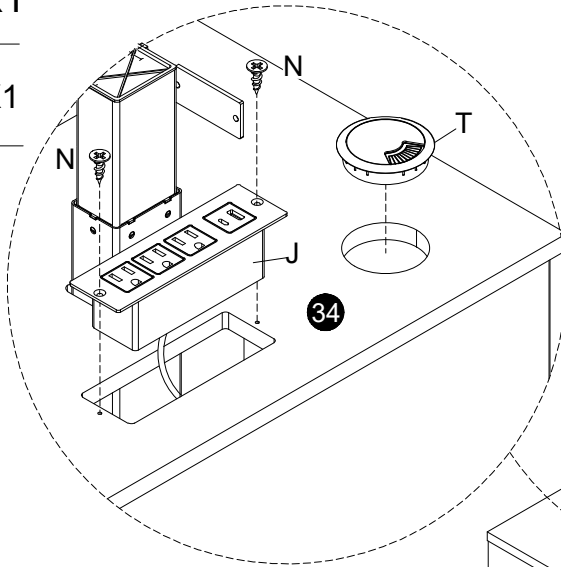
**J** X1



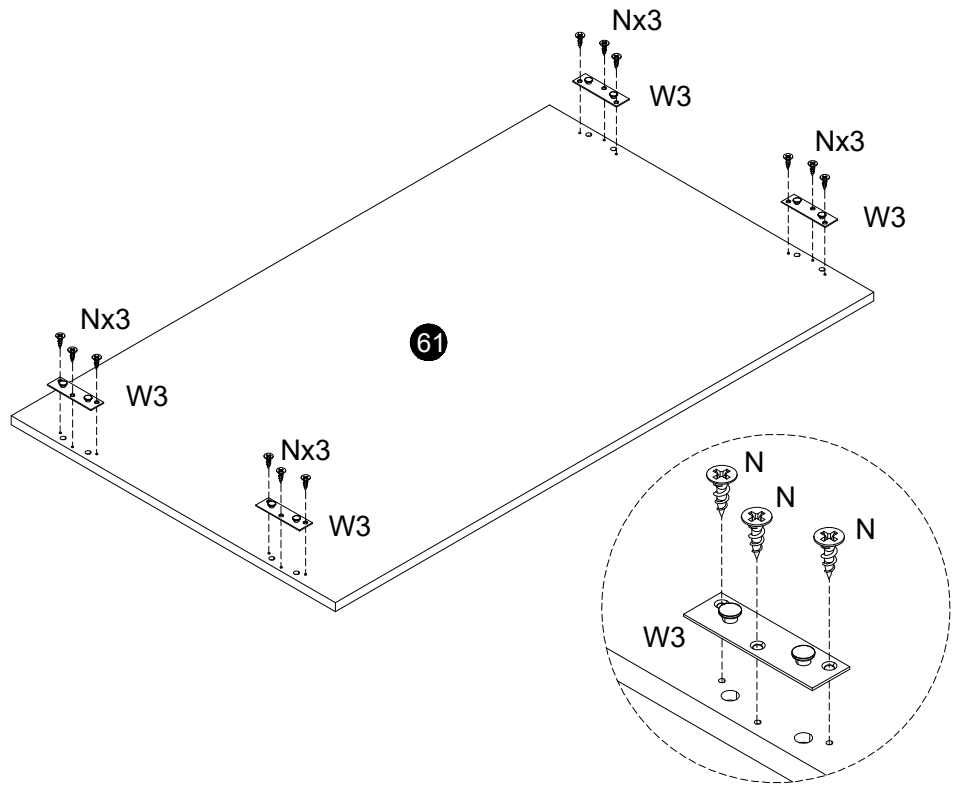
**T** X1



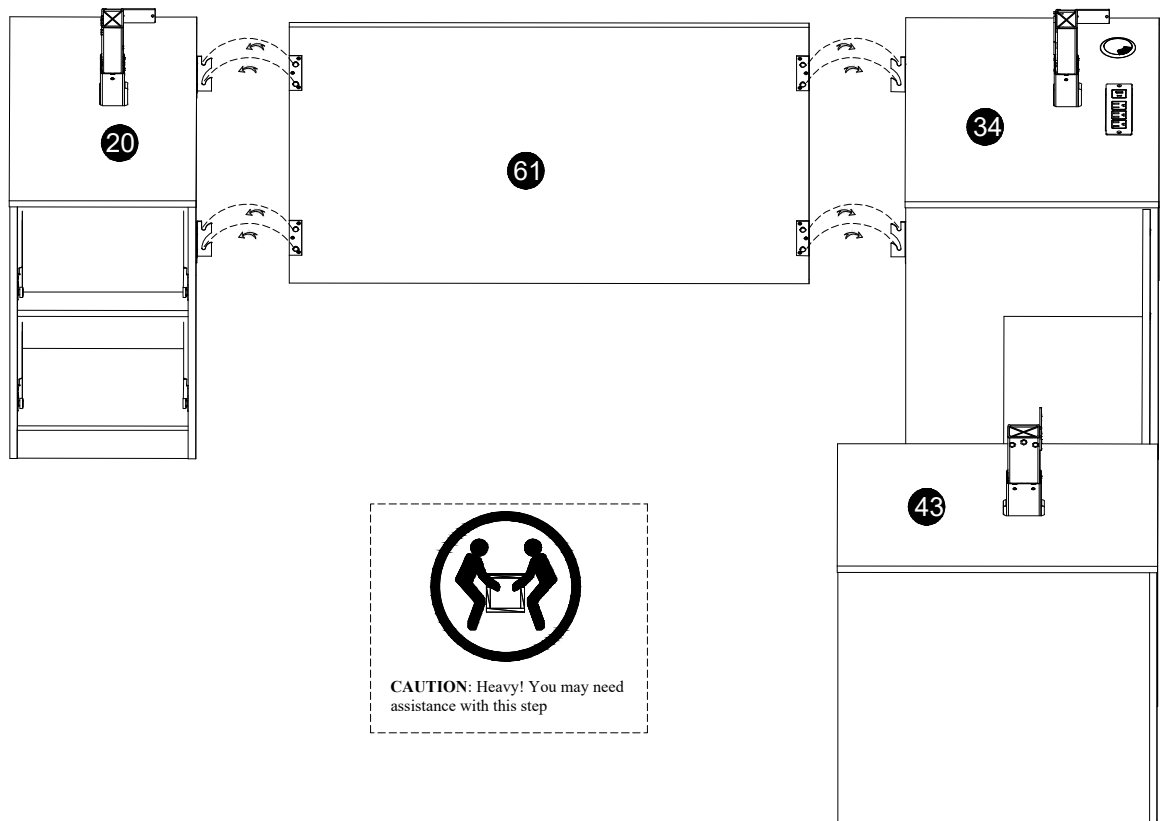
**P** X1



# STEP 53




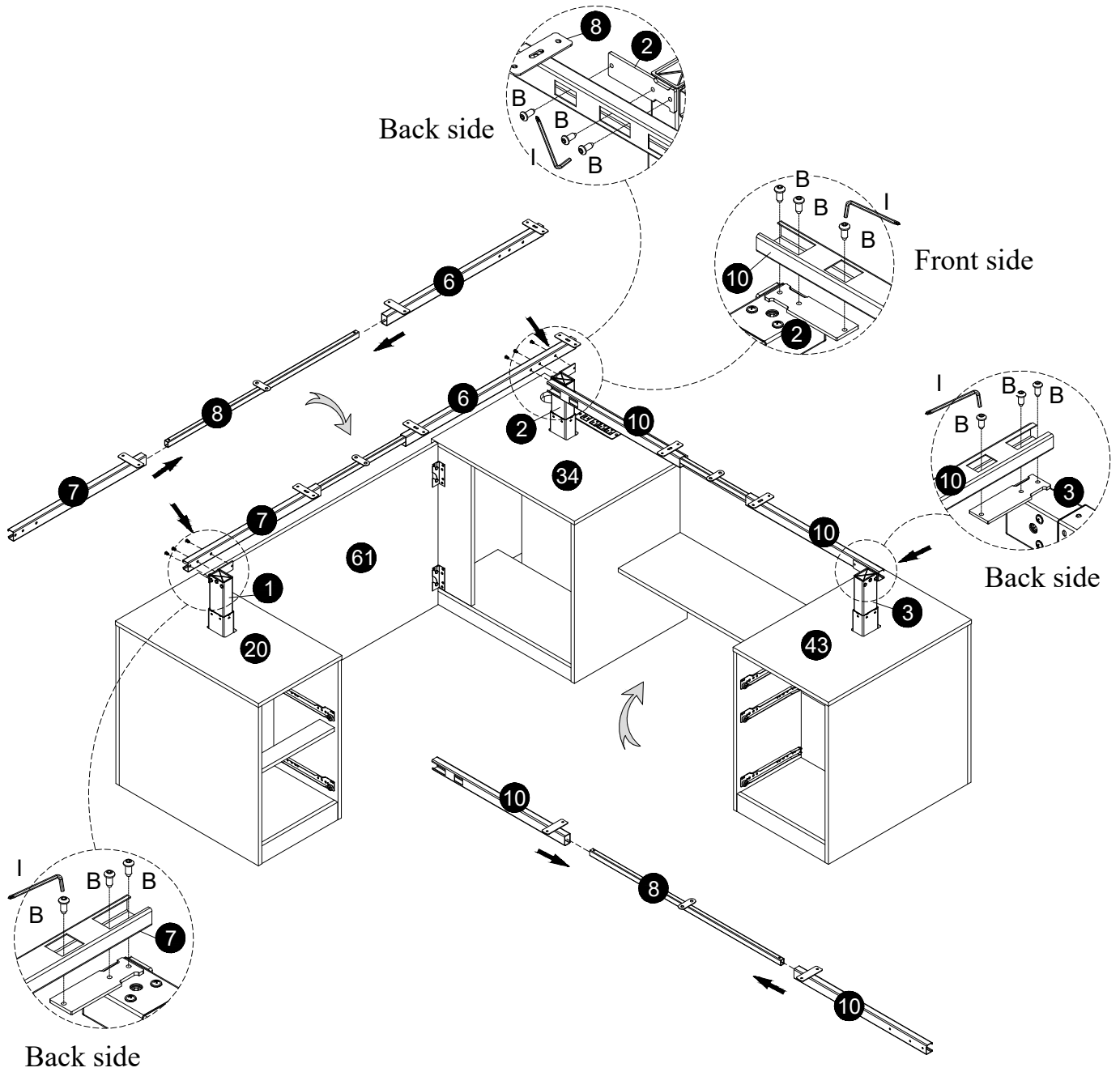
# STEP 54






# STEP 55

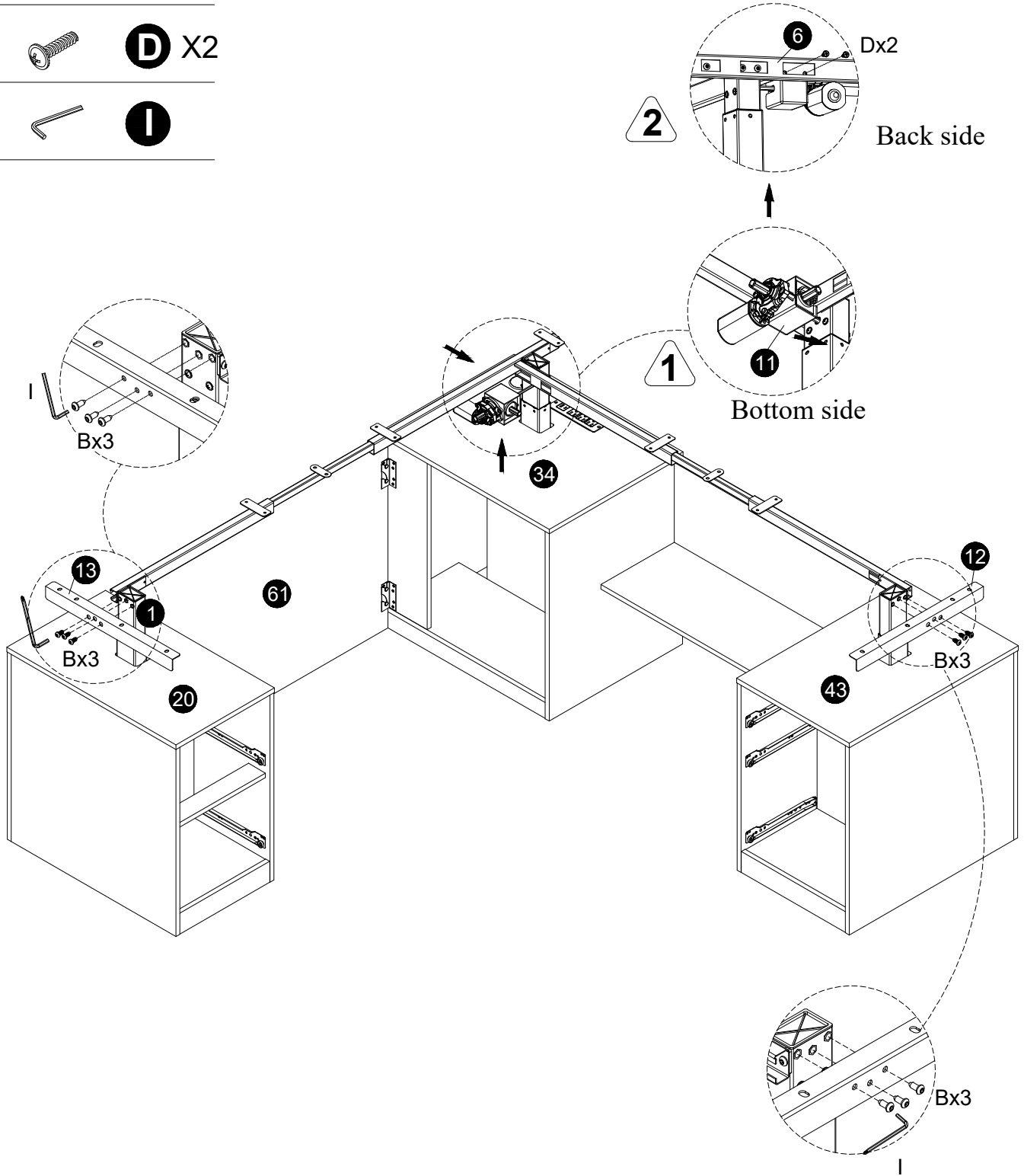
 **B** X12

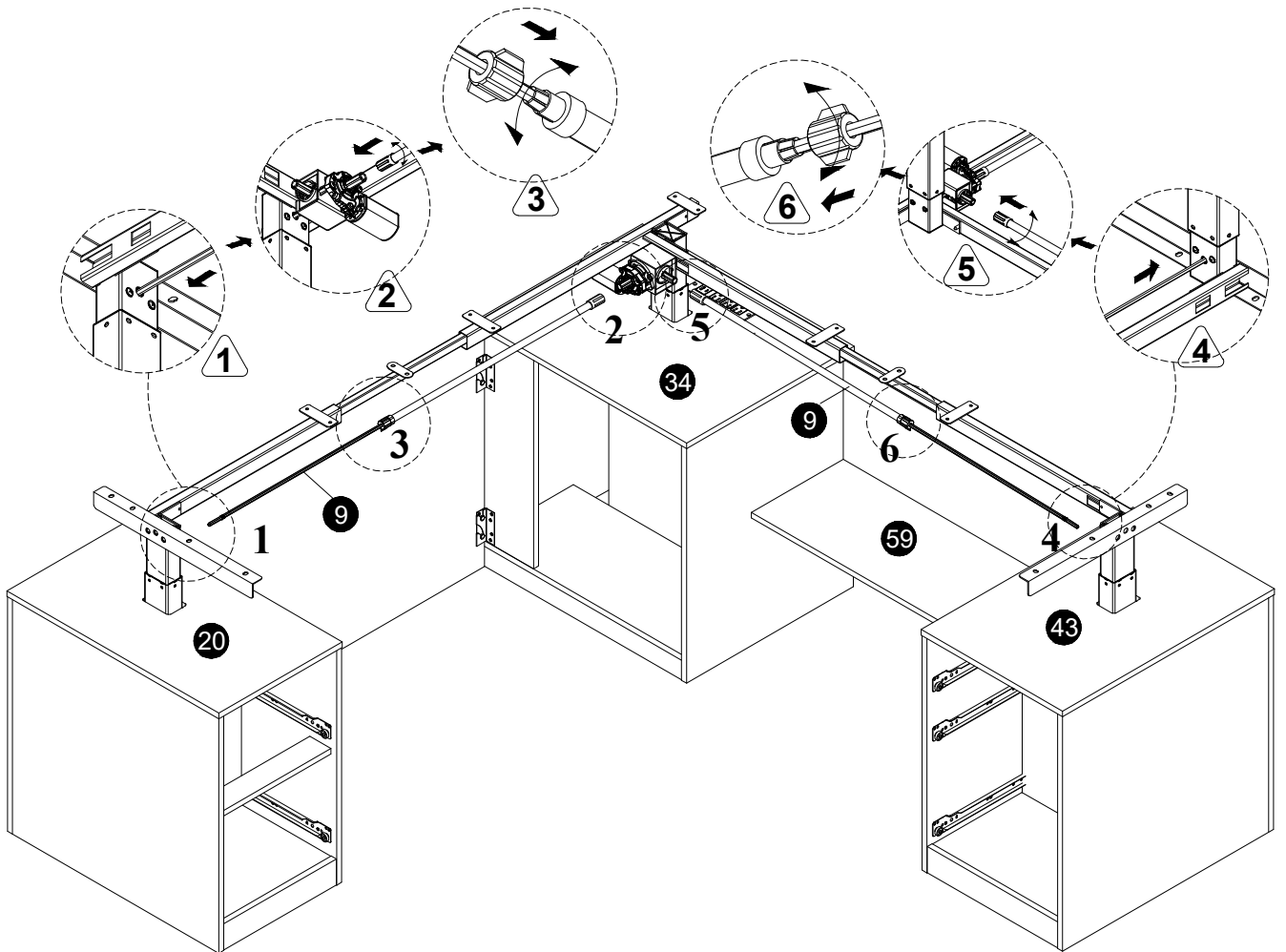
 **I**



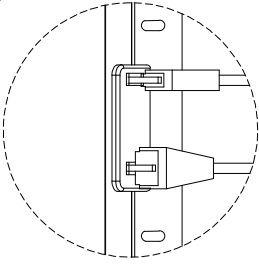
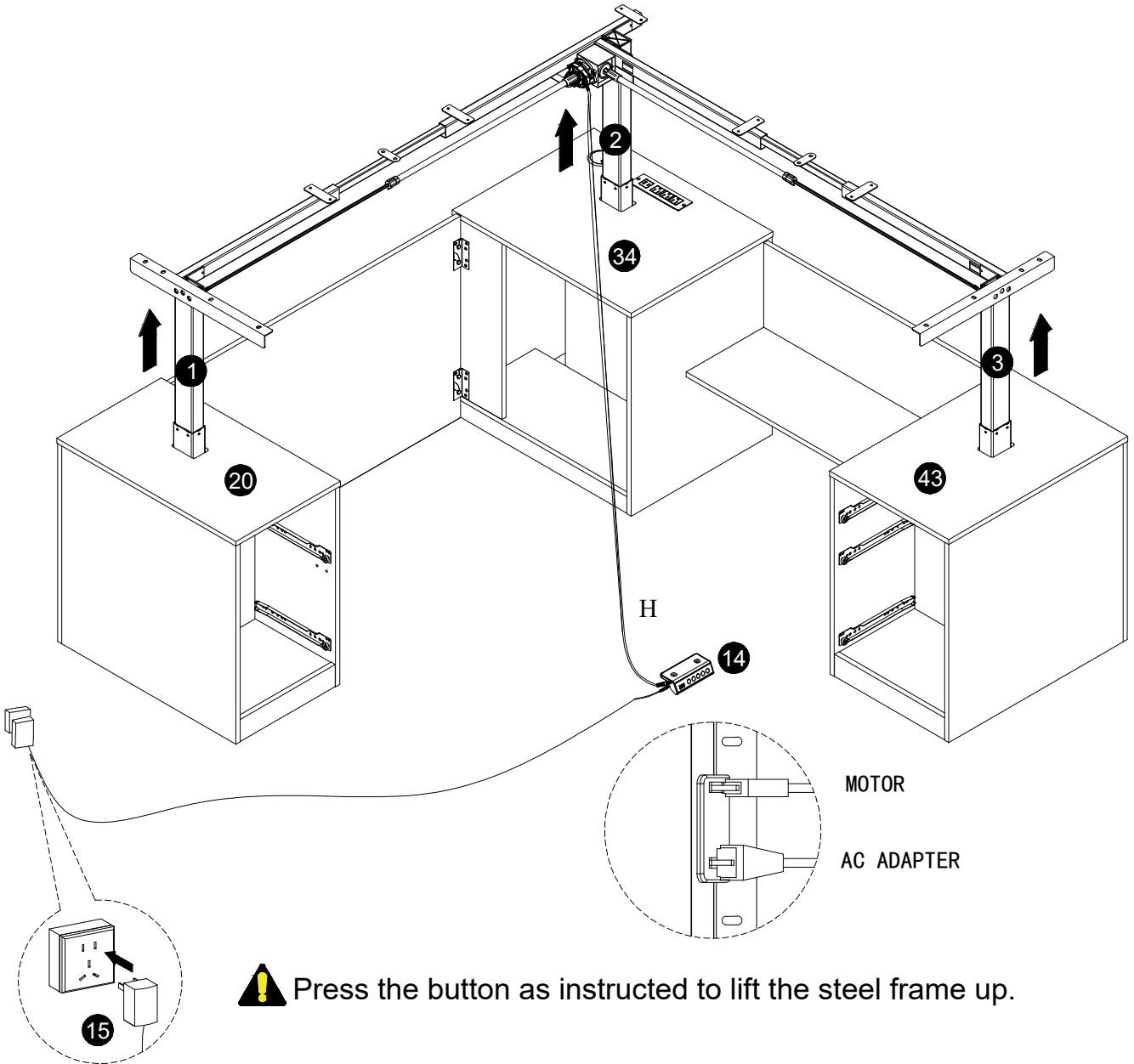
# STEP 56

- 
B X6
- 
D X2
- 
I



**STEP 57**

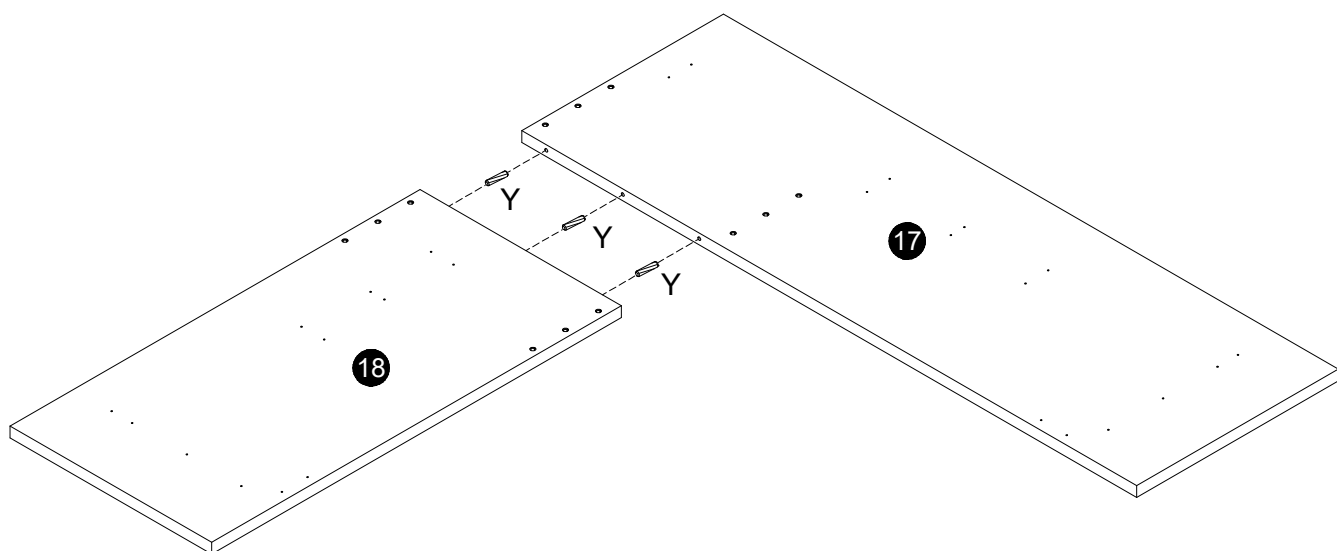
# STEP 58



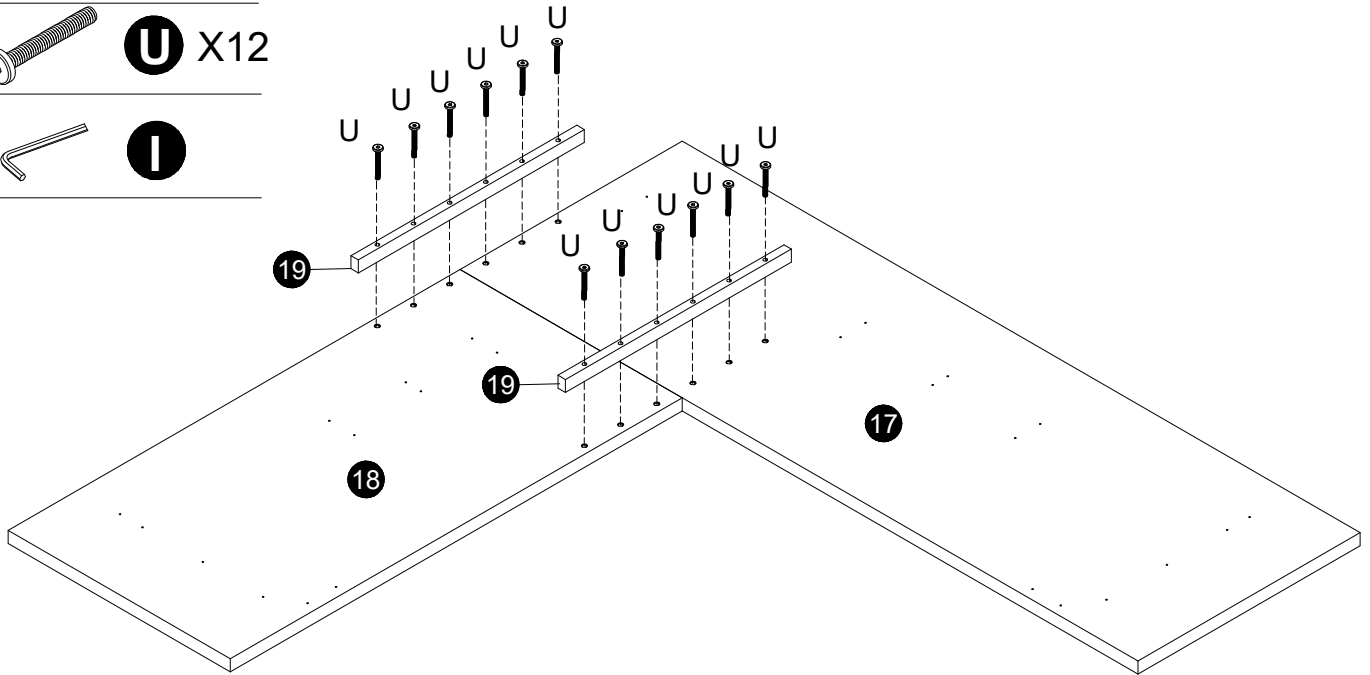
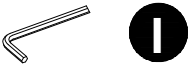
MOTOR  
AC ADAPTER

**!** Press the button as instructed to lift the steel frame up.

---

**STEP 59**

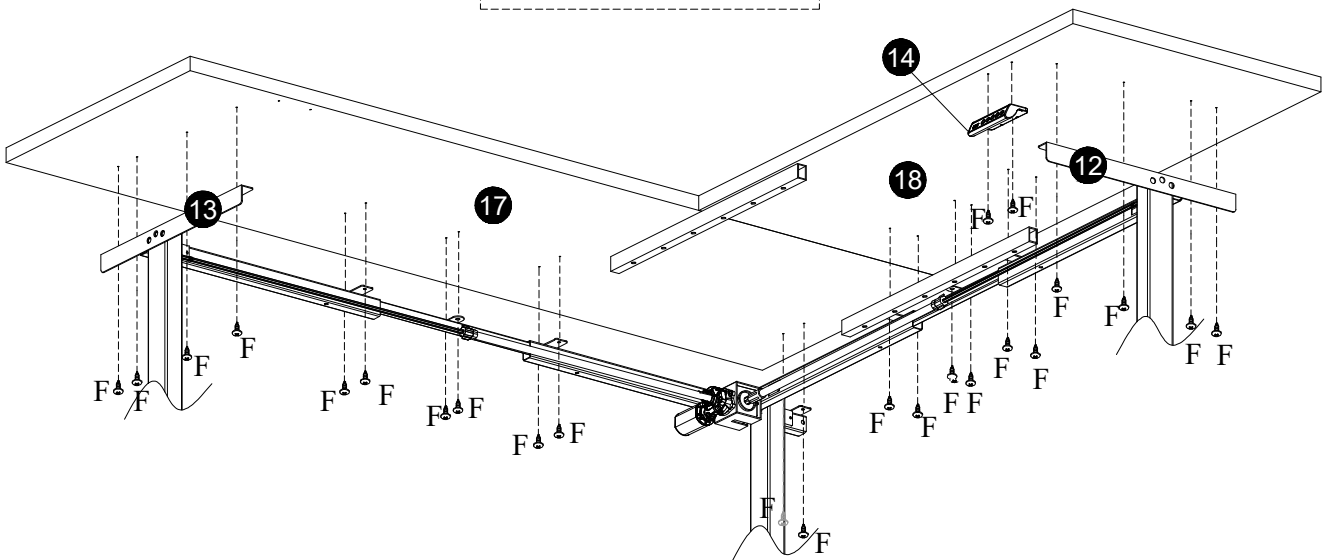
## STEP 60



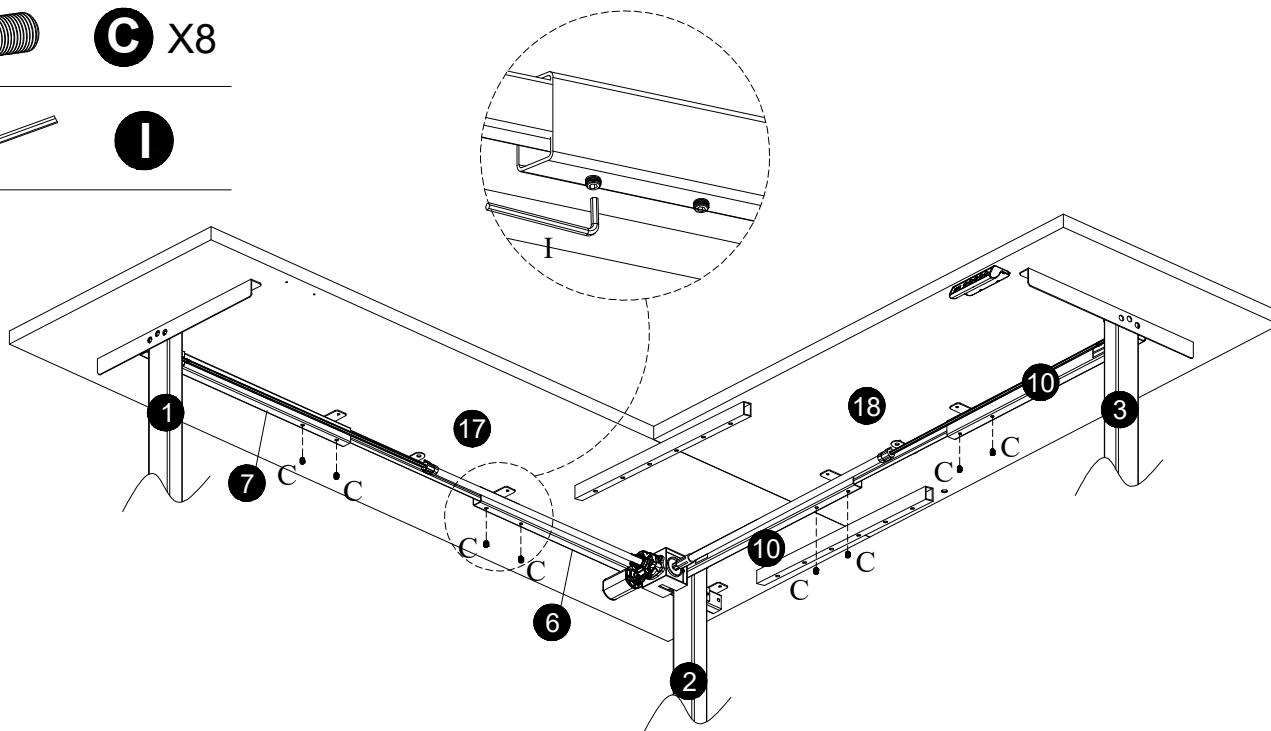
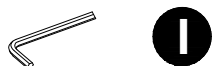
## STEP 61



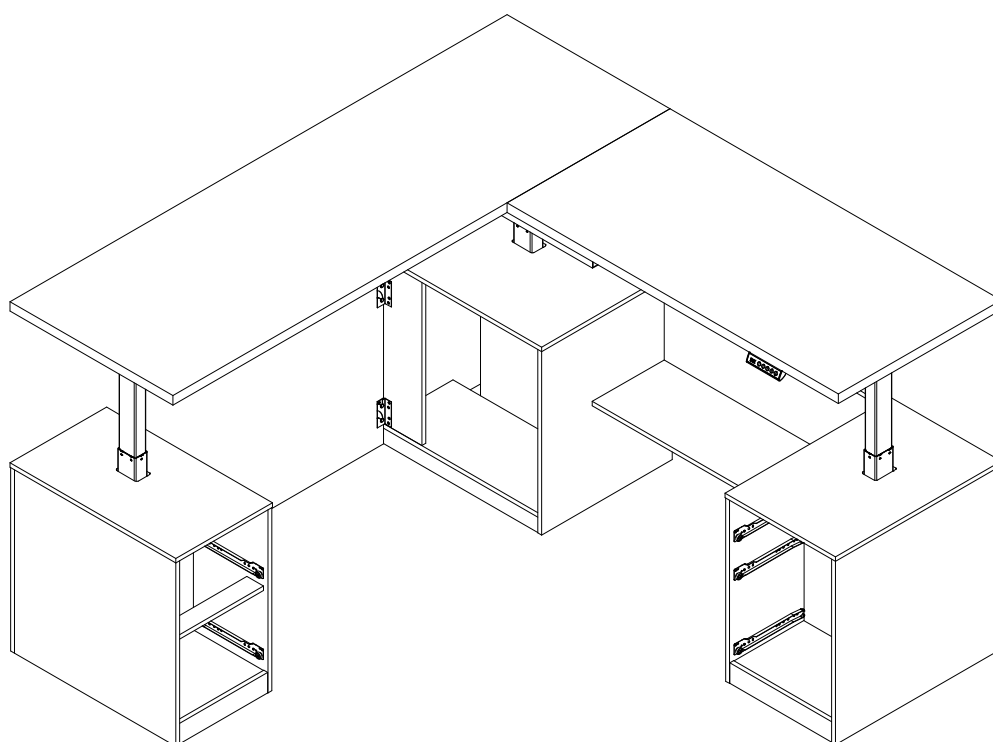
**CAUTION:** Heavy! You may need assistance with this step



# STEP 62



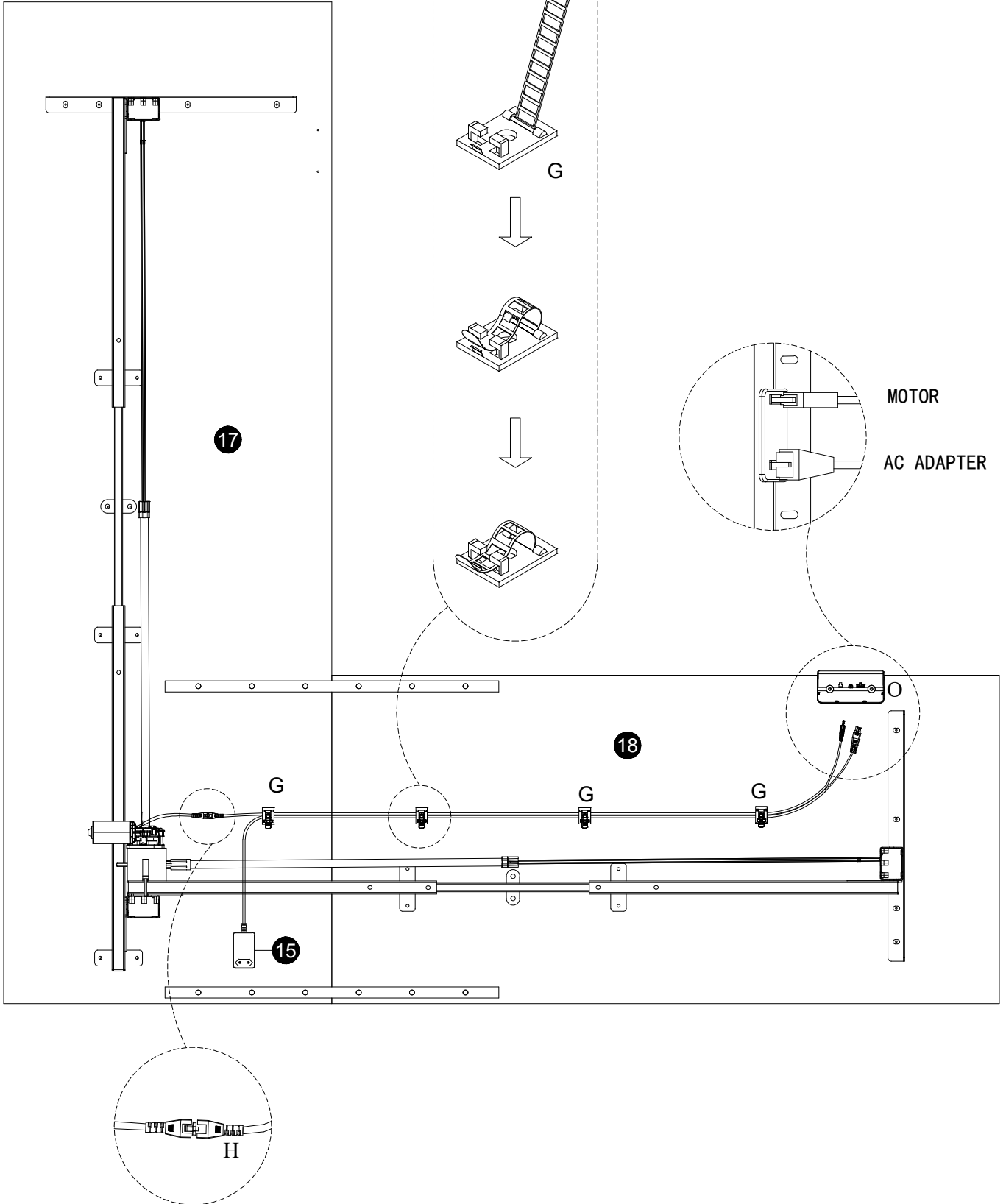
# STEP 63



# STEP 64

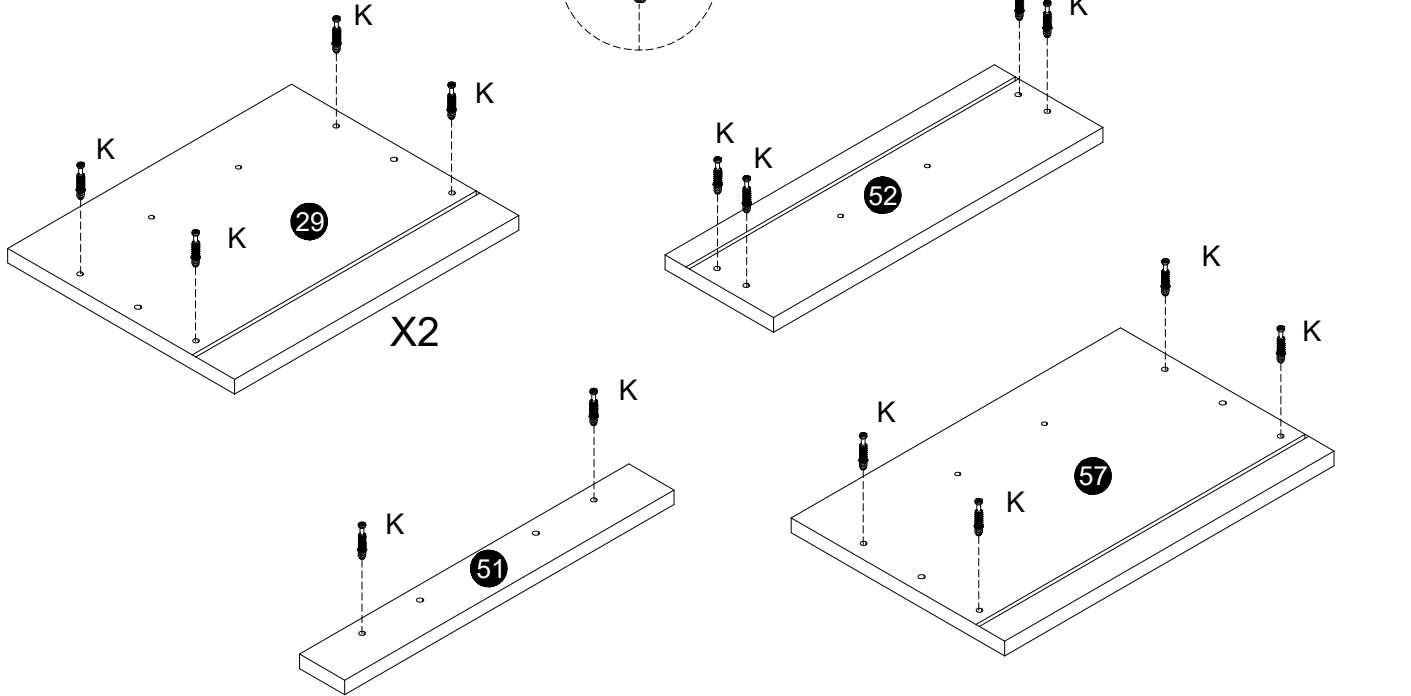


**G** X4



# STEP 65

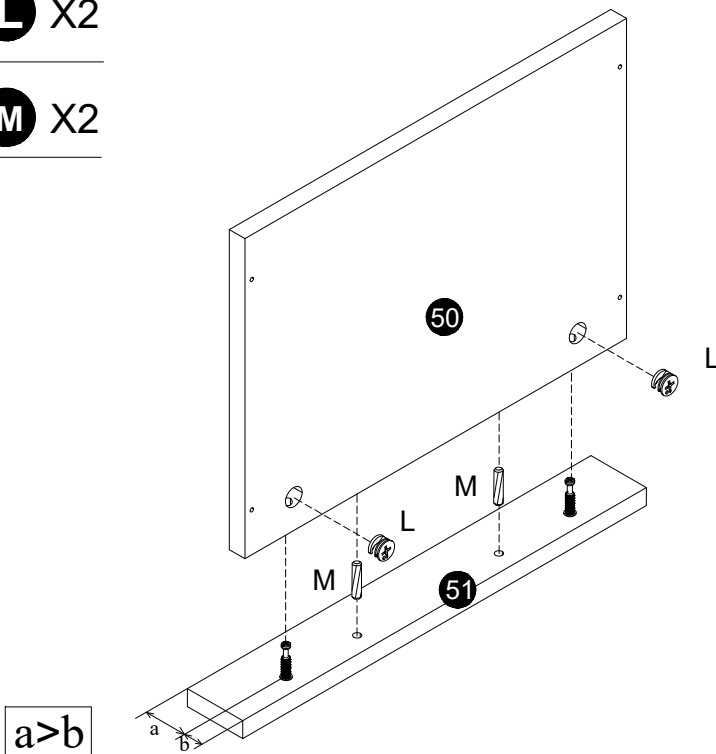
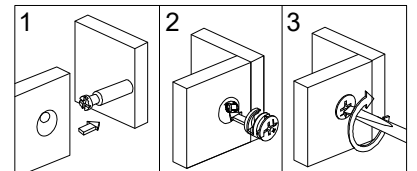
 **K** X18



# STEP 66

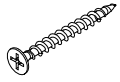
 **L** X2

 **M** X2



$a > b$

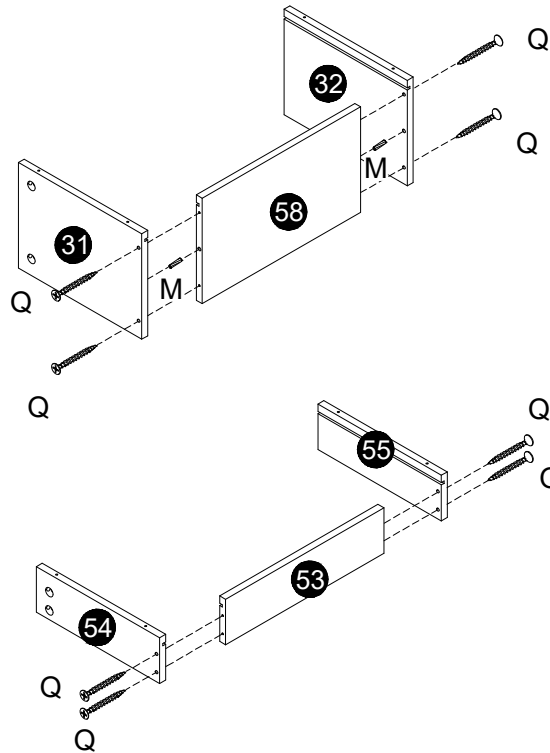
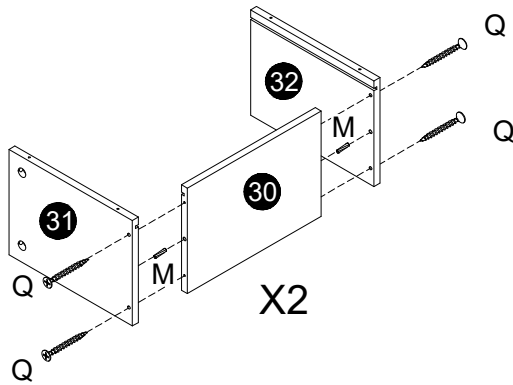
# STEP 67



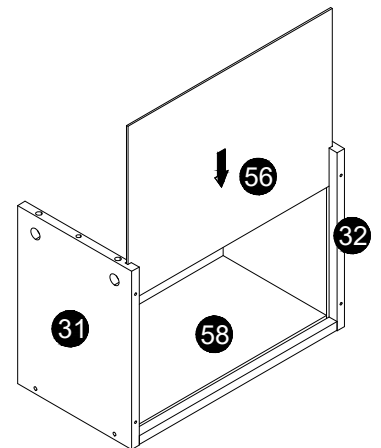
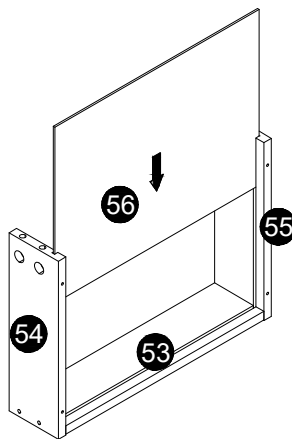
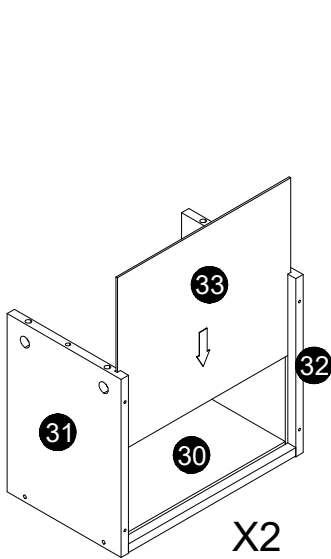
**Q** X16



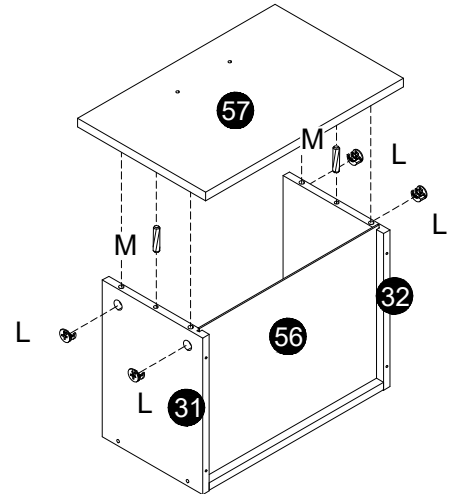
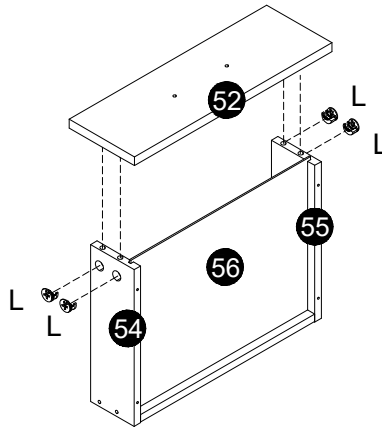
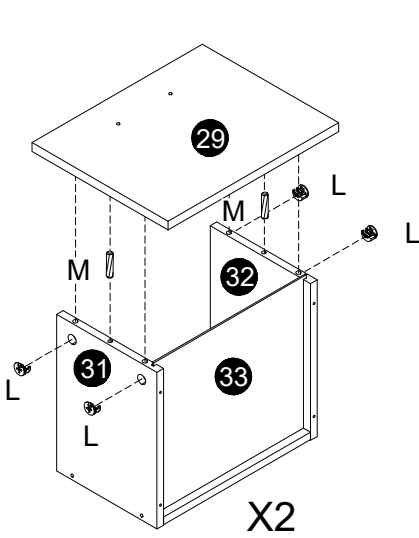
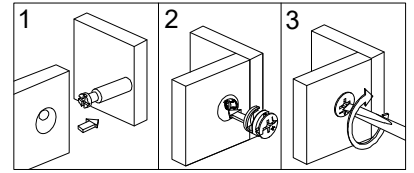
**M** X6



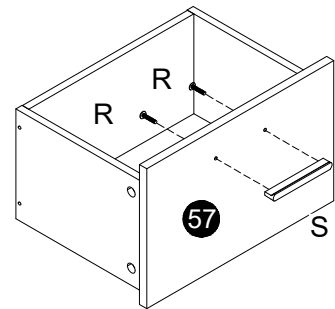
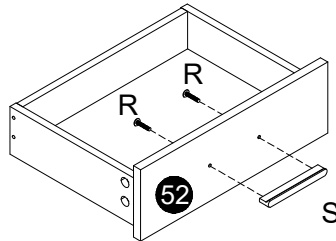
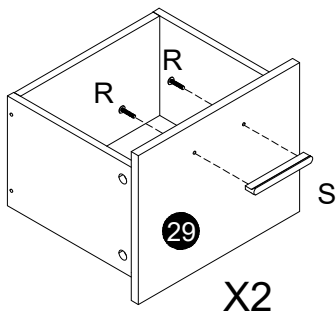
# STEP 68



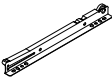
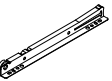

# STEP 69

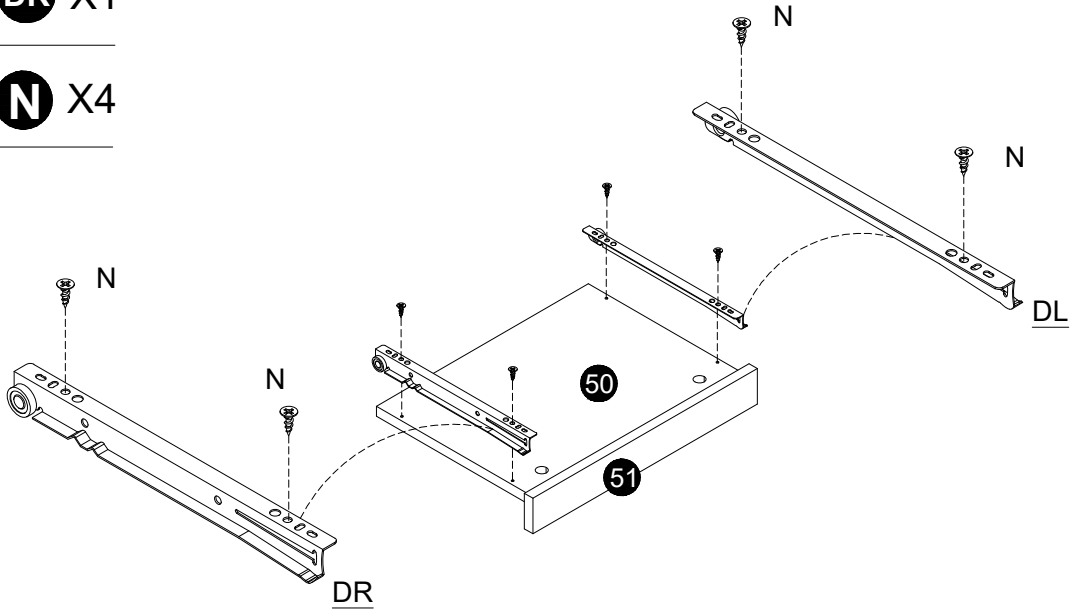


# STEP 70

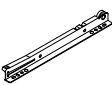
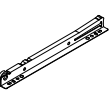



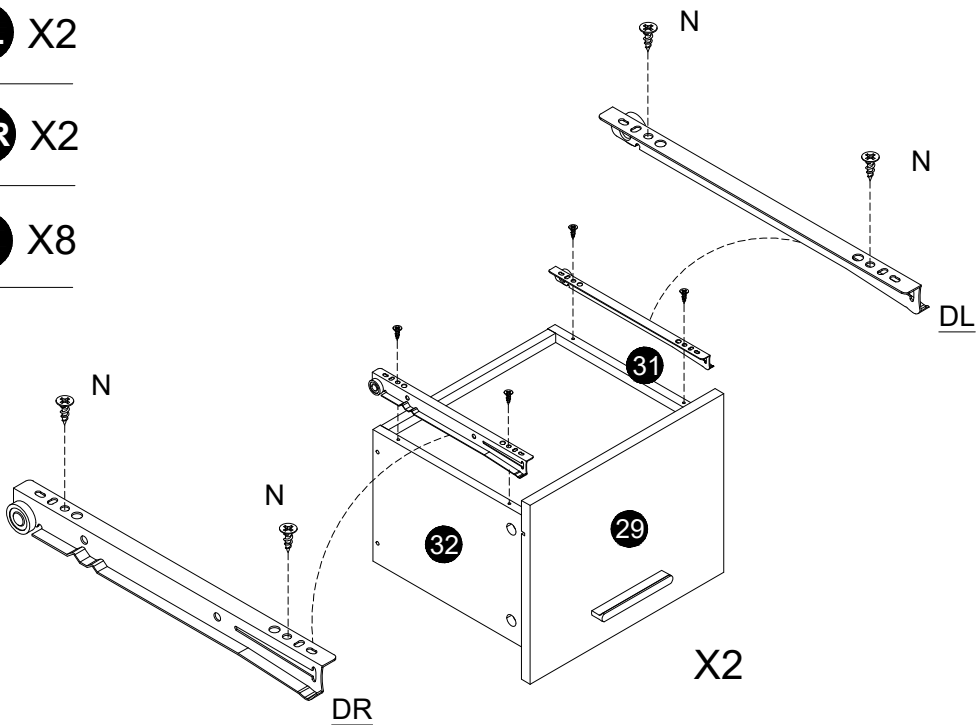
# STEP 71

-  **DL** X1
-  **DR** X1
-  **N** X4

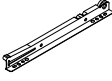
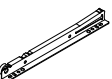



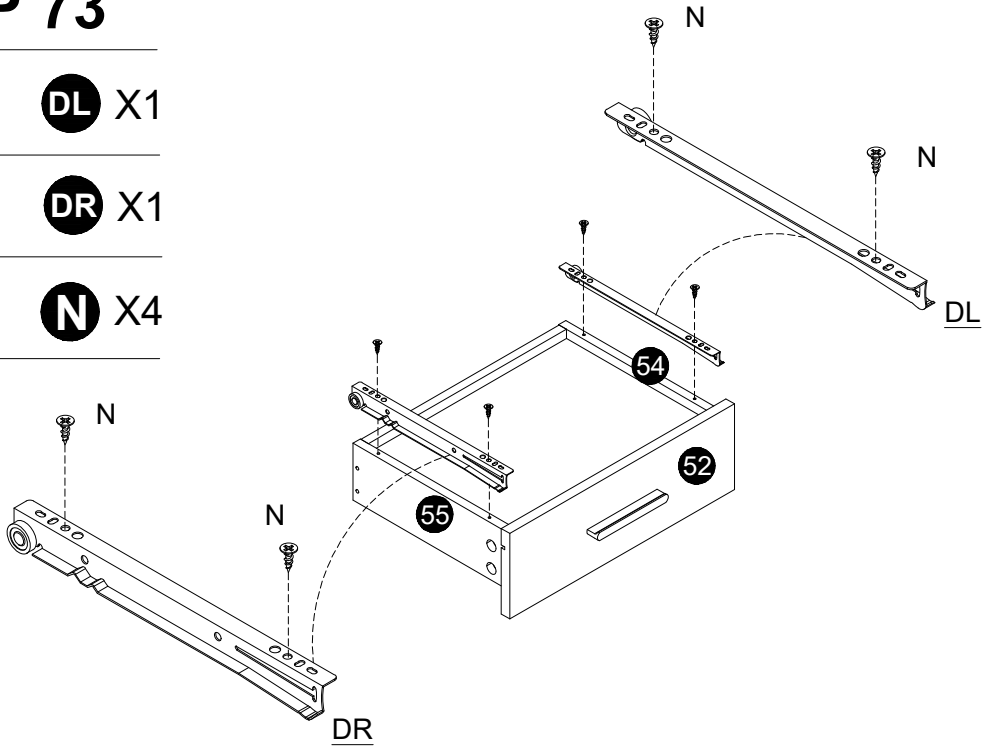
# STEP 72

-  **DL** X2
-  **DR** X2
-  **N** X8

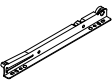
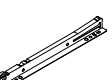



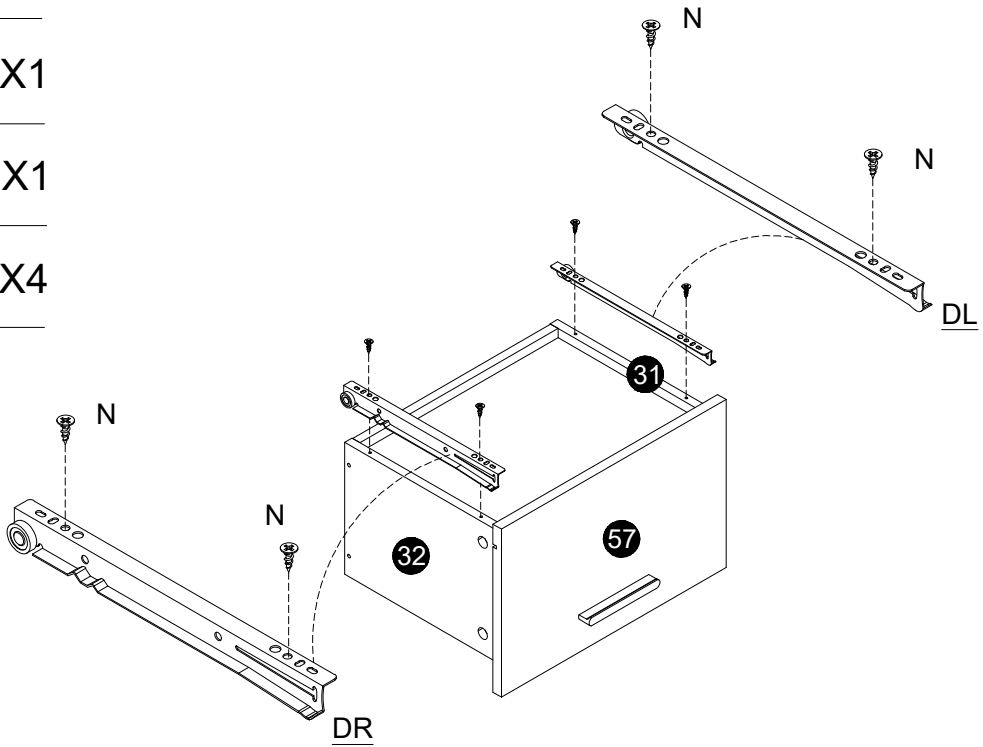
# STEP 73

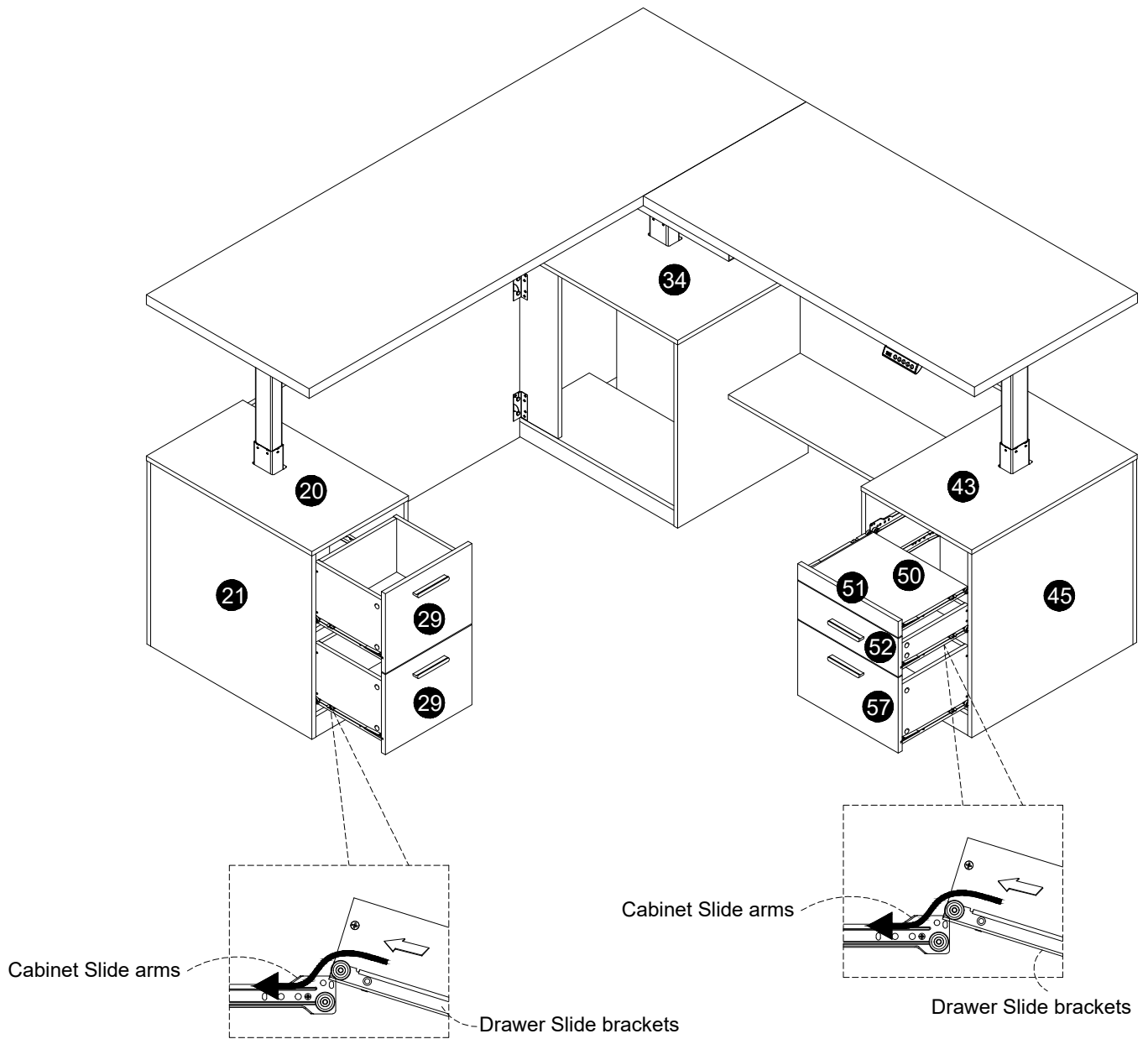
-  **DL** X1
-  **DR** X1
-  **N** X4



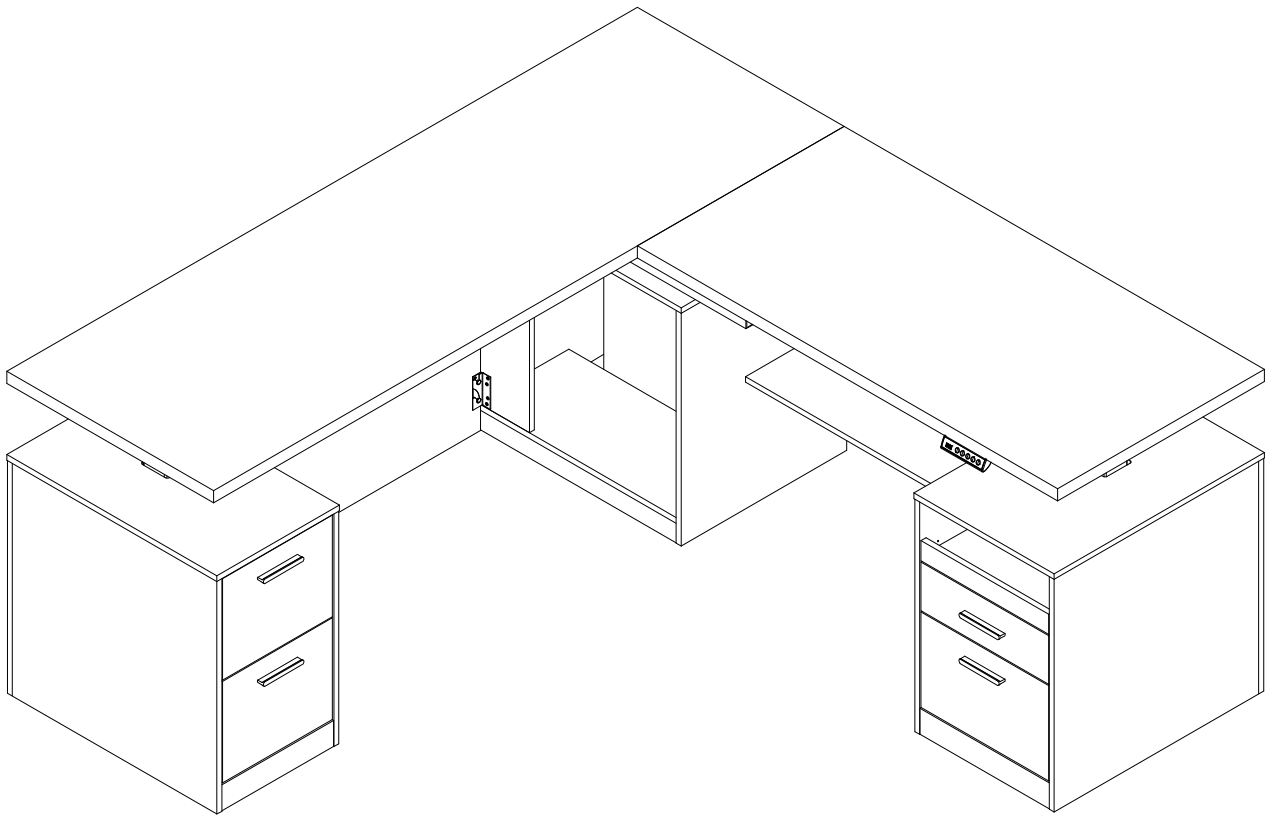
# STEP 74

-  **DL** X1
-  **DR** X1
-  **N** X4



**STEP 75**

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**STEP 76**

# KDBC45C User Manual V1.0

## Button Interface



Press "▲" to move up.  
Press "▼" to move down.  
Metric units displayed without decimal point.

## Reset

When the system behaves abnormally, or the digital tube displays "rES", the lifting desk needs to be reset.

Reset procedure: After moving to the lowest height position, press and hold the "▼" key for 5 seconds. The display will show "rES" and the desk will automatically start moving down to the very bottom and then rebound to a certain height (you can release the key during this process).

When in an unreset state, pressing the down key can initiate an automatic reset. After reset is complete, the lowest height is displayed, indicating a successful reset.

## Memory Positions

Move to the desired height to store, then press and hold the corresponding number key "1 - 3". The current height will be stored in the corresponding memory position (H1 - H3). Briefly press a memory key to move the desk to the corresponding stored height.

## Anti-Pinch Sensitivity Setting

Press and hold the "1+2" keys for 3 seconds to change the collision protection force level: Light (L), Normal ( ), Heavy (H), Off (OFF). The setting is automatically saved and exited once configured.

**Lock Function**

Lock: Press and hold the "1+3" keys for 3 seconds to lock. The digital tube displays "LoC".

Unlock: Press and hold the "1+3" keys for 3 seconds again to unlock.

<b>Error Code</b>	<b>Description</b>	<b>Solution</b>
<p><b>E02</b> (Obstacle Protection)</p>	<p>An alarm triggers and movement stops immediately during movement if the desktop vibrates, collides, or tilts. Moves in reverse a short distance automatically to clear, or press any key to stop and clear during reverse movement.</p>	<p>Check and ensure no significant vibration, obstacles, or tilting occurs during desk operation, then operate again.</p>
<p><b>HOT</b> (Overheat Protection)</p>	<p>Power supply temperature is too high, or the system has been running continuously for too long. (Operation exceeds 2 minutes) Stays lit.</p>	<p>Restart the power or let the system rest for 18 minutes before operating again.</p>
<p><b>E10</b></p>	<p>Motor abnormality</p>	<p>Power off, recheck and ensure the connection between the motor and the controller is secure, then power on again.</p>
<p><b>E20</b></p>	<p>Overload</p>	<p>If this alarm occurs during upward movement, remove some weight from the desktop before operating. If it occurs during downward movement, power off, remove some weight from the desktop, then power on again.</p>
<p><b>E31</b></p>	<p>Under-voltage Protection</p>	<p>Power off, recheck and ensure the connection between the power supply and the controller is secure, then power on again.</p>
<p><b>E32</b></p>	<p>Over-voltage Protection</p>	<p>Power off, recheck and ensure the connection between the power supply and the controller is secure, then power on again.</p>







After-Sales Service Hotline: (800) 661-5928