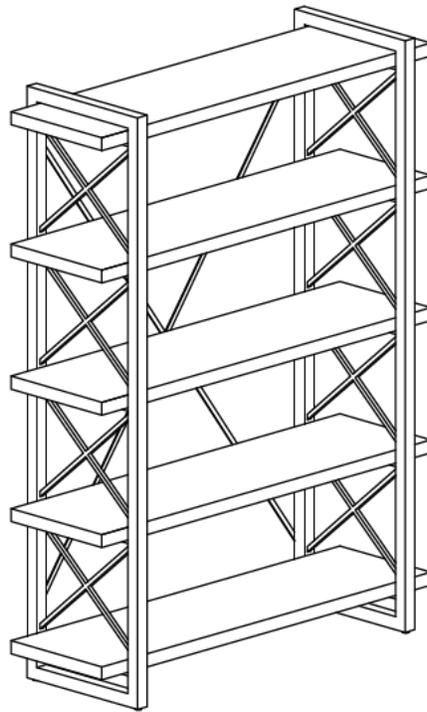


Assembly Instructions



ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY  DIFFICULT

Tools Required For Assembly:

Allen Wrench

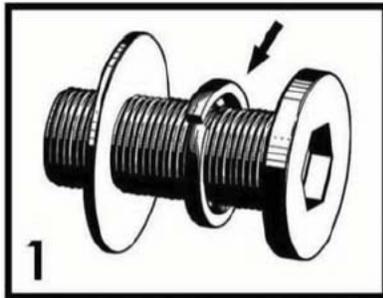


2 PERSONS RECOMMENDED

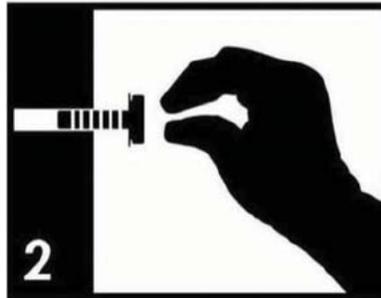
ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

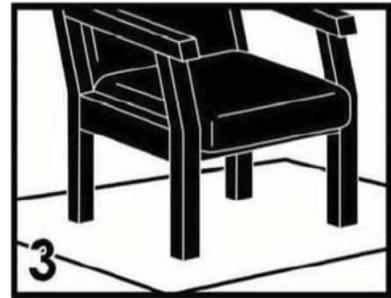
BASIC ASSEMBLY TECHNIQUES



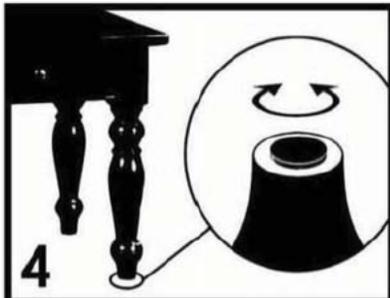
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



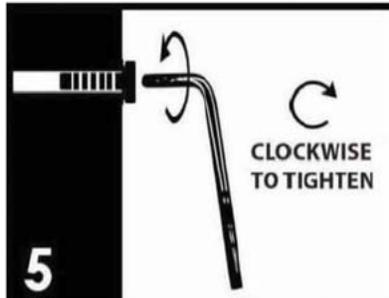
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



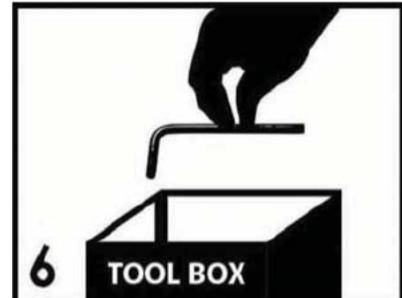
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.



Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



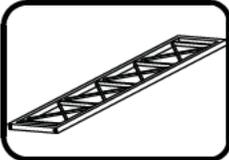
FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

Parts List



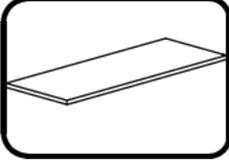
#1 x 2pcs
Leg Frame



#2 x 1pc
Reinforce Crossbar without Thread

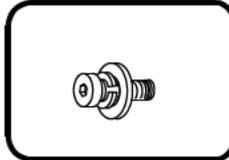


#3 x 1pc
Reinforce Crossbar with Thread

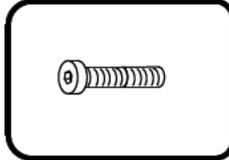


#4 x 5pcs
Shelf

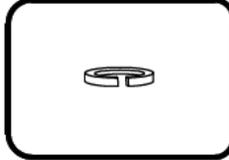
Hardware List



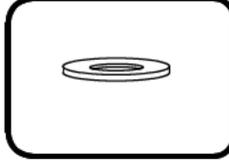
#A x 5pcs
Bolt 1/4"X5/8"



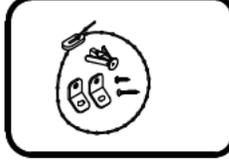
#B x 20pcs
Bolt 1/4"X1"



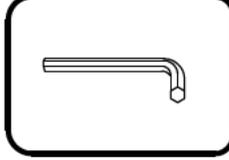
#C x 20pcs
6.5mm LW



#D x 20pcs
6.5X1.5mm FW



#E x 1pc
Furniture Tipping Restaint



#F x 1pc
Allen Wrench M4



#1

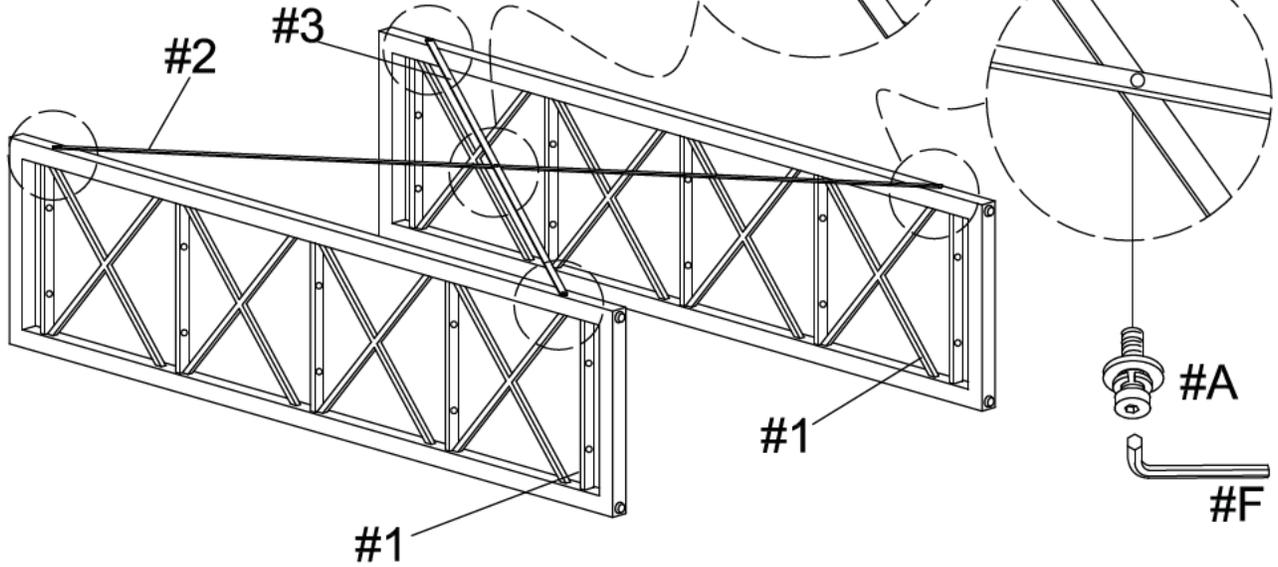
#Ax 5pcs

1. Place the leg frames (#1) parallel, then make an 'X' formation with the cross-bars (#2,3). Align each end to the frames and insert a bolt (#A) into each end.



#A

2. Insert a bolt (#A) into the center hole and secure using the Allen wrench (#F).



#2

#B x 20pcs
#C x 20pcs
#D x 20pcs

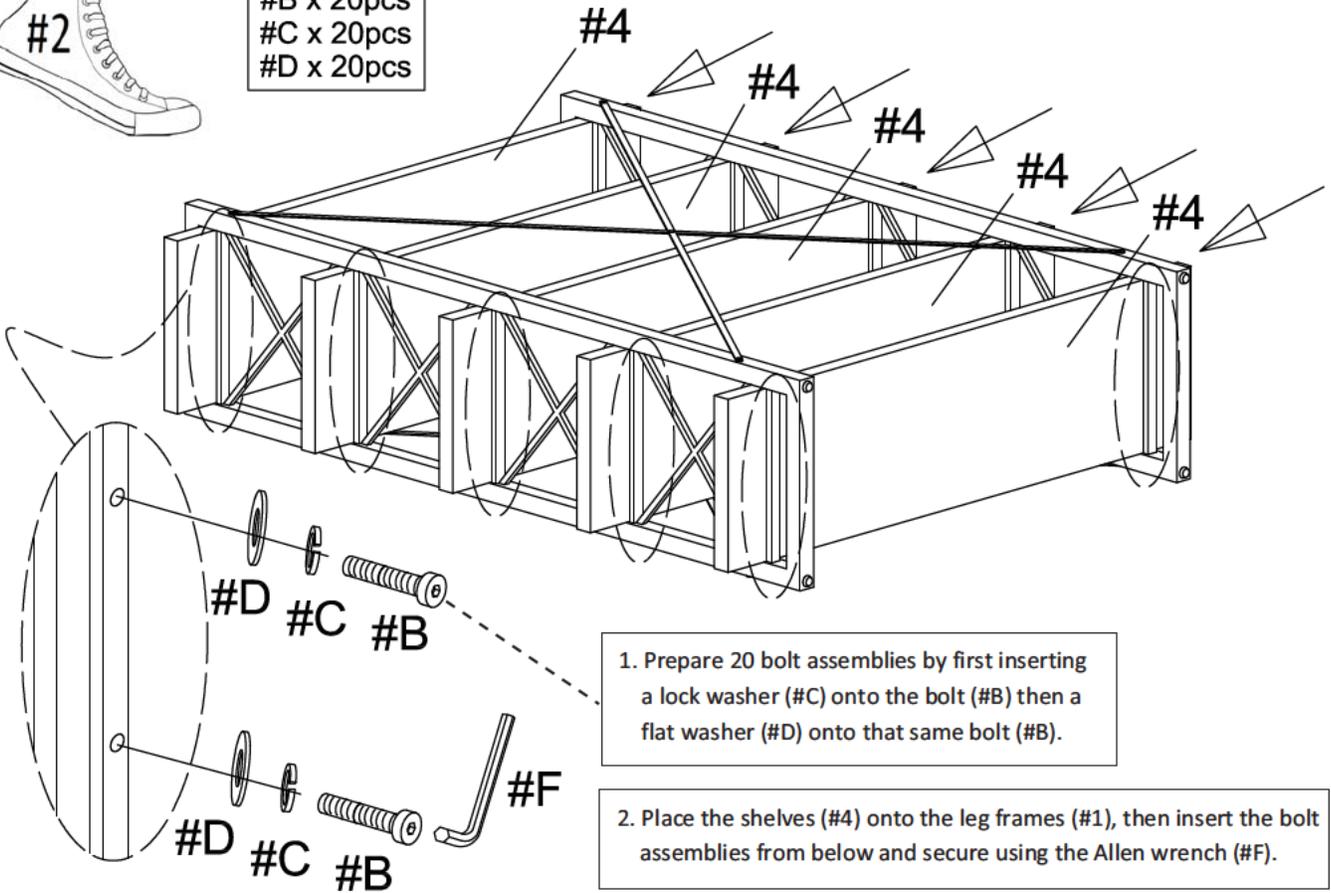
#4

#4

#4

#4

#4



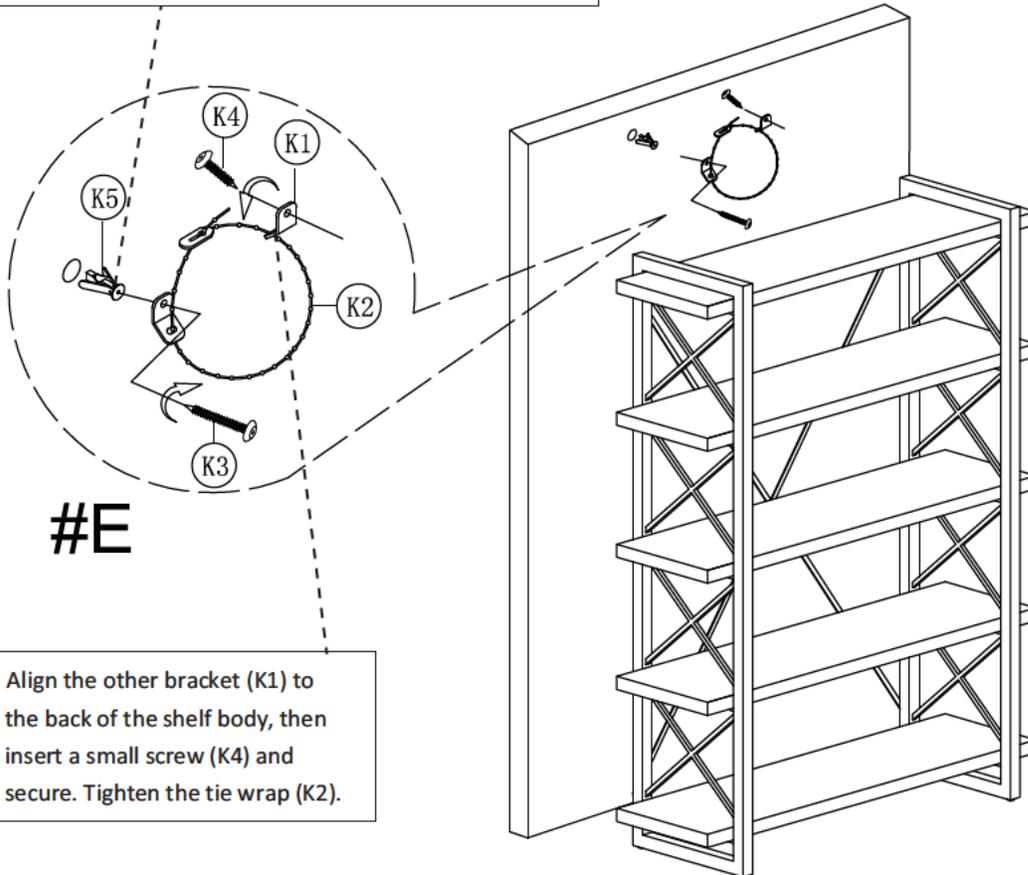
1. Prepare 20 bolt assemblies by first inserting a lock washer (#C) onto the bolt (#B) then a flat washer (#D) onto that same bolt (#B).

2. Place the shelves (#4) onto the leg frames (#1), then insert the bolt assemblies from below and secure using the Allen wrench (#F).



ANTI-TIPPING HARDWARE PACK			
K1	Bracket/Equerre		2PCS
K2	Tie wrap		1PC
K3	Long Screw		1PC
K4	Short Screw		1PC
K5	Corner pad		1PC

1. Drill a hole on the wall slightly smaller than the corner pad (K5), then insert the corner pad (K5) until fully secured into the wall. Align a bracket (K1) to the corner pad (K5) and insert the long screw (K3). Secure.



2. Align the other bracket (K1) to the back of the shelf body, then insert a small screw (K4) and secure. Tighten the tie wrap (K2).