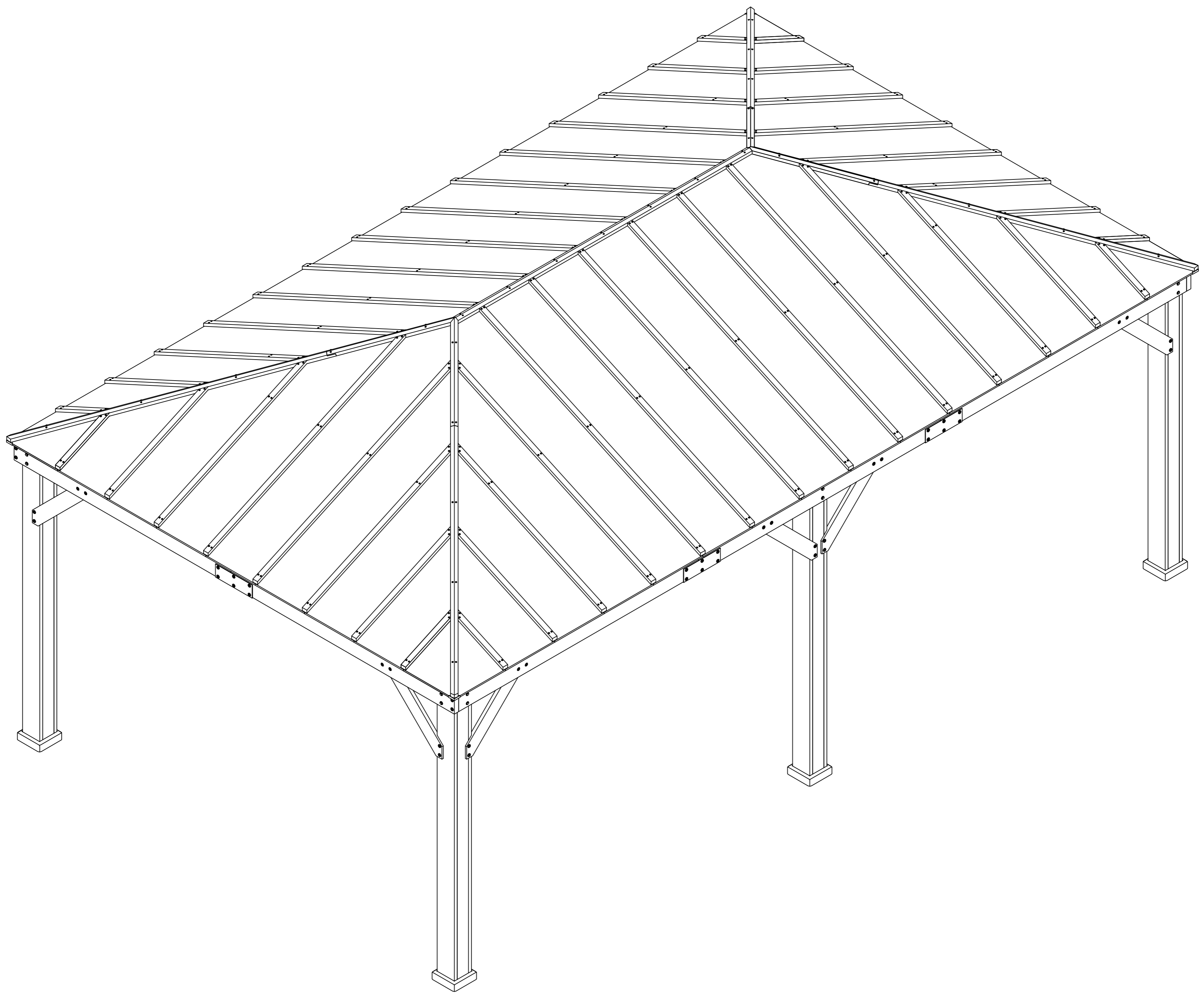


Assembling Instruction

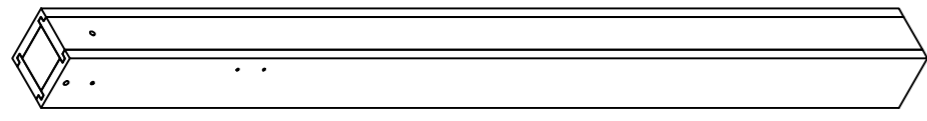
12 ft x 20 ft

Item#: ZHG - 030JS

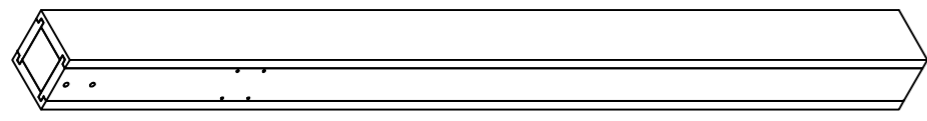


Part Identification (Dimensions are approximate and are shown to assist in the identification of parts for assembly. Actual dimensions may be smaller or larger.)

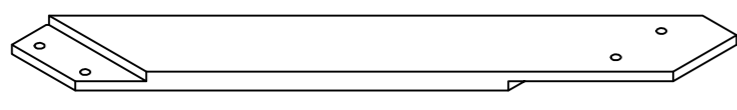
1. Left post (AA) - 2 pcs



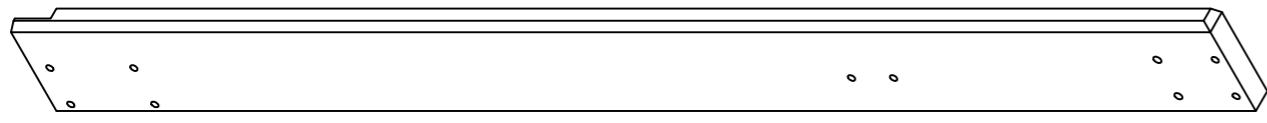
3. middle post (CC) - 2 pcs



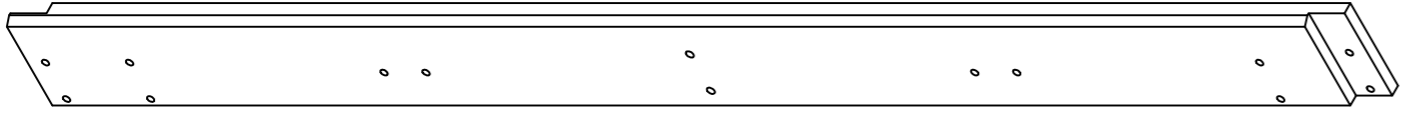
5. Right diagonal strut (EE) - 6 pcs



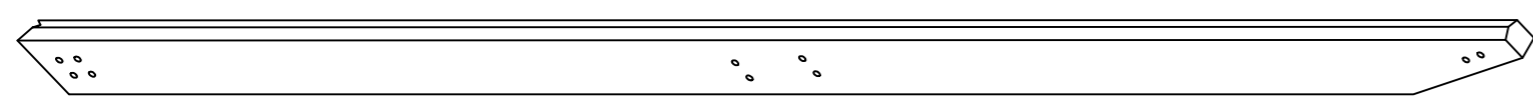
7. Side right beam (GG) - 2 pcs



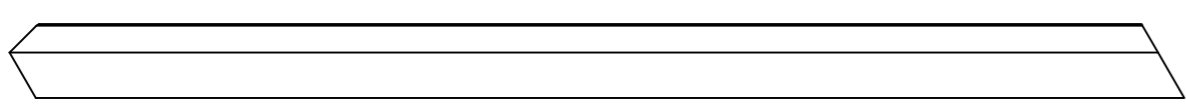
9. Front and rear middle cross beams (II) - 2 pcs



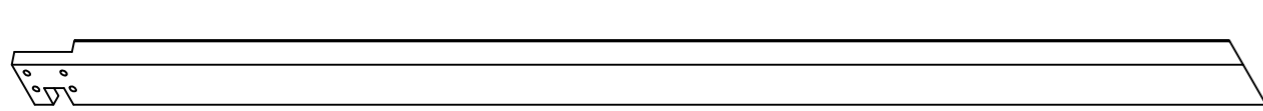
11. Inclined beam (KK-L) - 2 pcs



13. Side Keel (LL) - 2 pcs



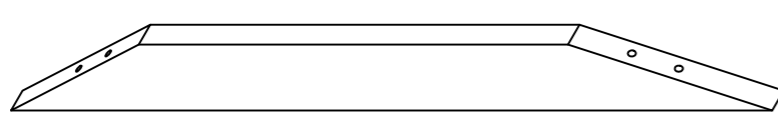
15. Fore and aft right keel (NN) - 2 pcs



17. Top Beam (PP) - 1 pc



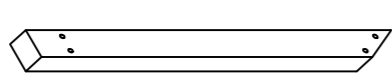
19. Middle Pull Bar (RR) - 1 pc



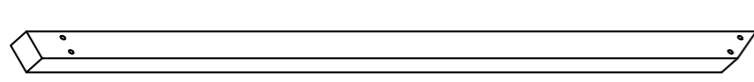
21. Upper inclined cap (TT-L / TT-R) - 2 pcs / 2 pcs



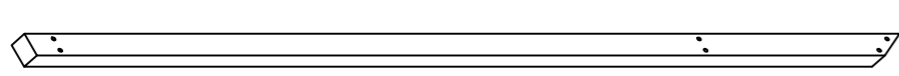
23. Right cover strip one (ZZ3) - 4 pcs



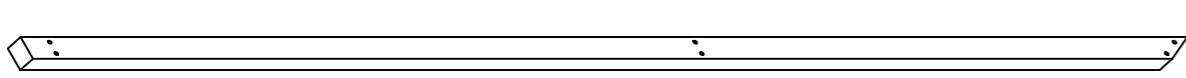
25. Right cover strip two (ZZ2) - 4 pcs



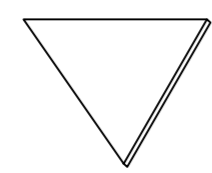
27. Right cover strip three (ZZ1) - 4 pcs



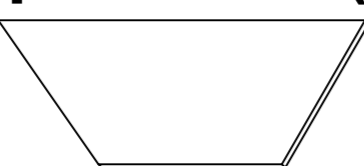
29. Right cover strip four (ZZ) - 4 pcs



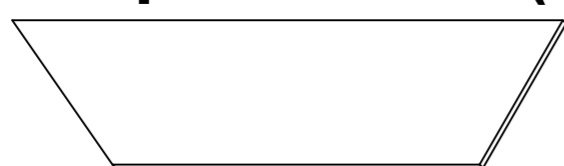
31. Left cover plate one (ZZ4) - 4 pcs



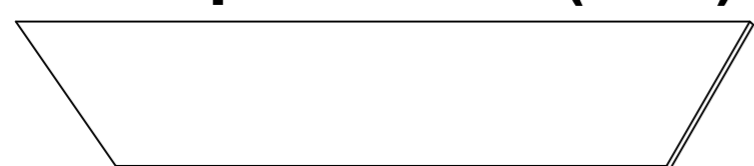
33. Left cover plate two (ZZ5) - 4 pcs



35. Left cover plate three (ZZ6) - 4 pcs



37. Left cover plate four (ZZ7) - 4 pcs



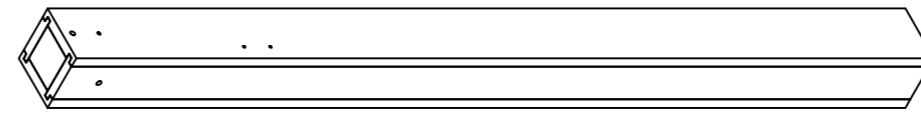
39. Left cover plate five (ZZ8) - 2 pcs



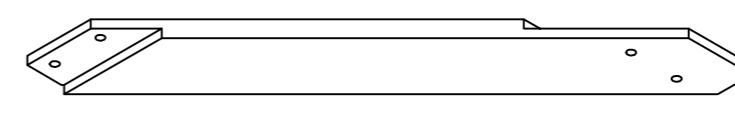
41. Cover Plate Six (ZZ9) - 2 pcs



2. Right post (BB) - 2 pcs



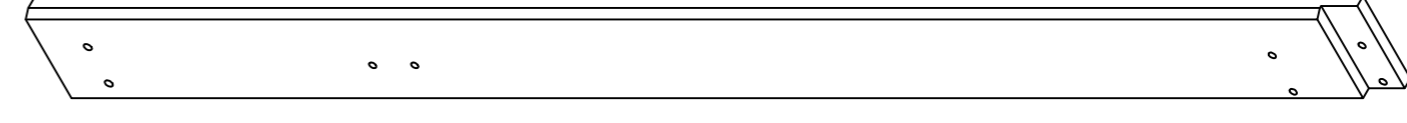
4. Left diagonal strut (DD) - 6 pcs



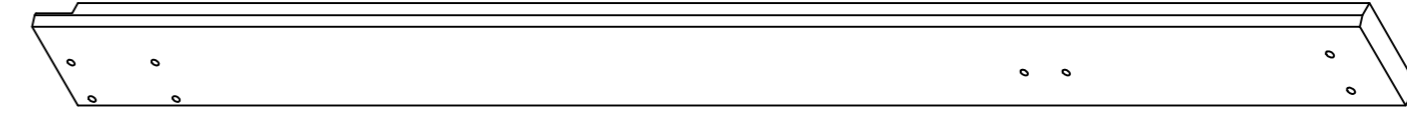
6. Side left beam (FF) - 2 pcs



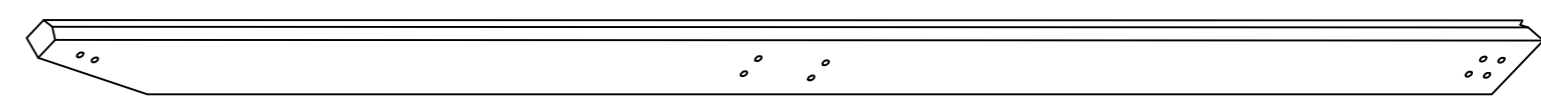
8. Front and rear left cross beams (HH) - 2 pcs



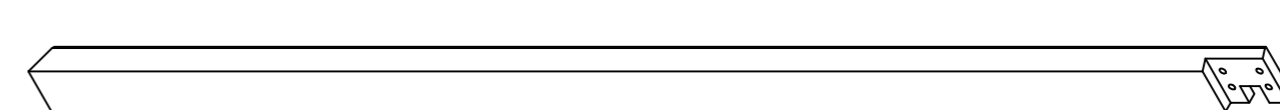
10. Front and rear right cross beams (JJ) - 2 pcs



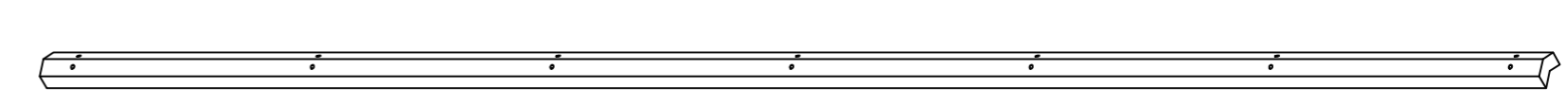
12. Inclined beam (KK-R) - 2 pcs



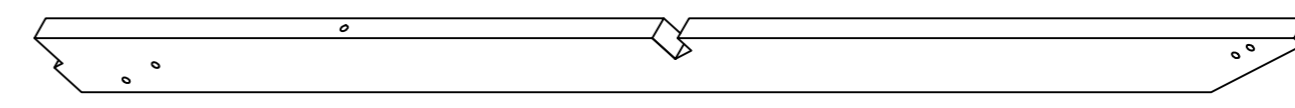
14. Fore and aft left keel (MM) - 2 pcs



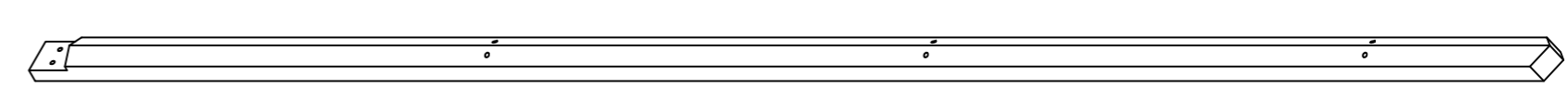
16. Top Cap (OO) - 1 pc



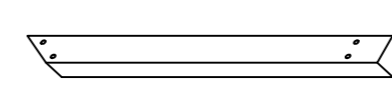
18. Middle oblique beam (QQ) - 2 pcs



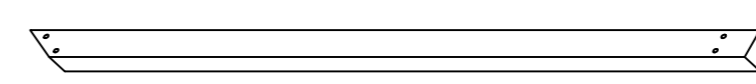
20. Lower inclined cap strip (SS) - 4 pcs



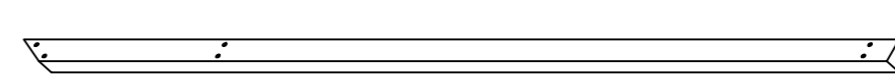
22. Left cover strip one (UU) - 4 pcs



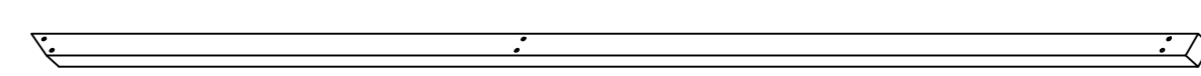
24. Left cover strip two (VV) - 4 pcs



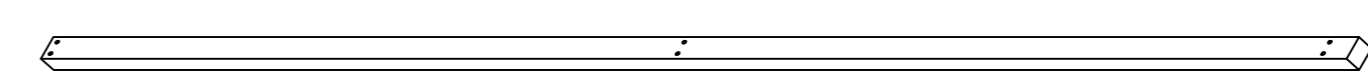
26. Left cover strip three (WW) - 4 pcs



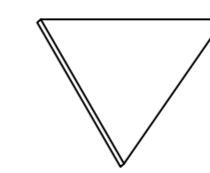
28. Left cover strip four (XX) - 4 pcs



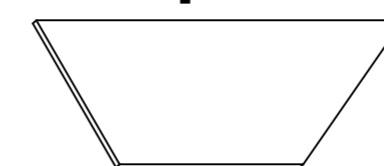
30. Middle cover (YY) - 12 pcs



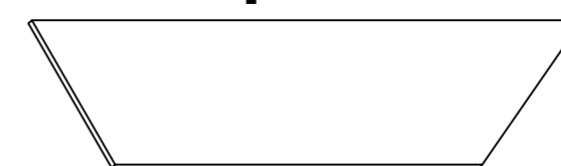
32. Right cover plate one (ZZ15) - 4 pcs



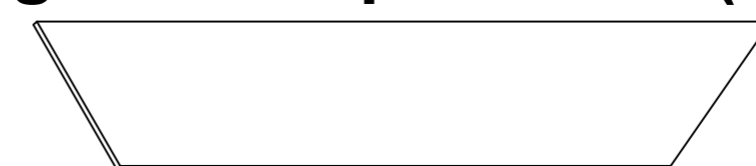
34. Right cover plate two (ZZ14) - 4 pcs



36. Right cover plate three (ZZ13) - 4 pcs



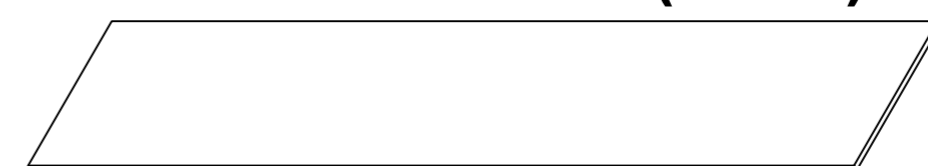
38. Right cover plate four (ZZ12) - 4 pcs



40. Right cover plate five (ZZ11) - 2 pcs

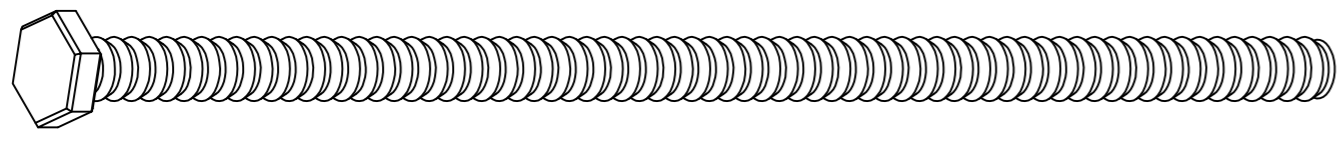


42. Cover Plate Seven (ZZ10) - 10 pcs

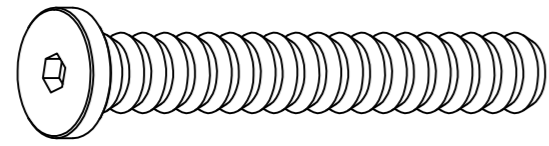


Hardware Identification (Dimensions are approximate and are shown to assist in the identification of parts for assembly. Actual dimensions may be smaller or larger.)

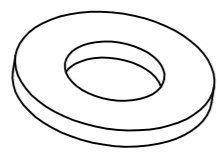
1. Bolt (A) : $\varnothing 8 \times 185 = 14 + 1$ pcs



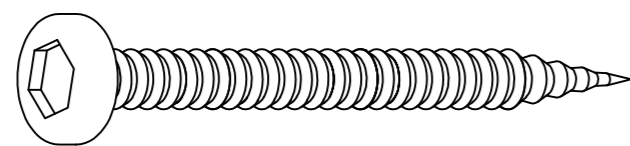
3. Bolt (C) : $\varnothing 8 \times 60 = 64 + 2$ pcs



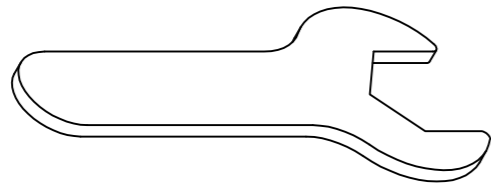
5. Flat washer (E) : $\varnothing 20 \times 1.4 = 318 + 3$ pcs



7. Single point tail bolt (G) : $\varnothing 6 \times 65 = 10 + 1$ pcs



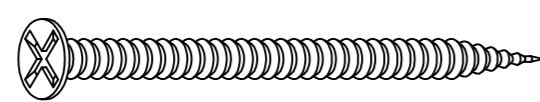
9. Spranner wrench (I-1) : M8 = 2 pcs



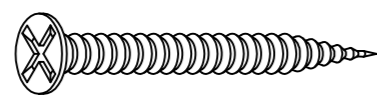
10. Allen wrench (J-1) : M8 = 1 pc



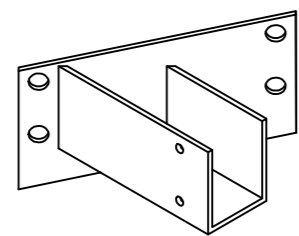
11. Screw (K) : 8#*60 = 286+6 pcs



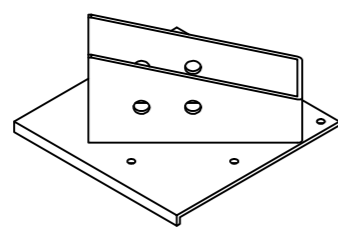
13. Screw (M) : 8#*40 = 28+1 pcs



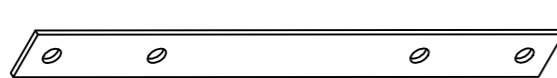
15. U-shaped connecting iron sheet (O) = 4 pcs



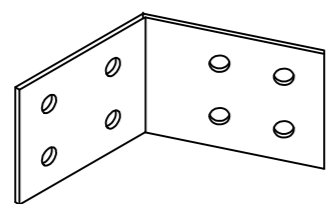
17. U-shaped connecting iron sheet (Q) = 4 pcs



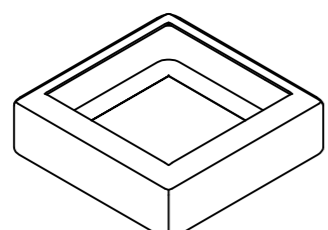
19. Flat Iron Sheet (X) = 2 pcs



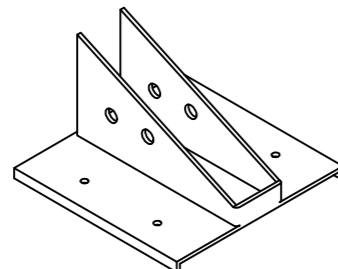
21. L-shaped angle iron (U) = 2 pcs



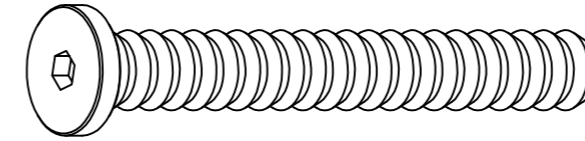
23. Anklet (V-2) = 6 pcs



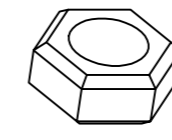
25. U-shaped connecting iron sheet (Y) = 2 pcs



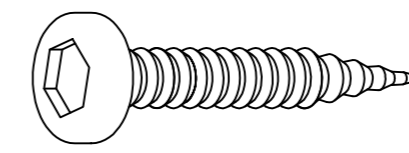
2. Bolt (B) : $\varnothing 8 \times 55 = 60 + 2$ pcs



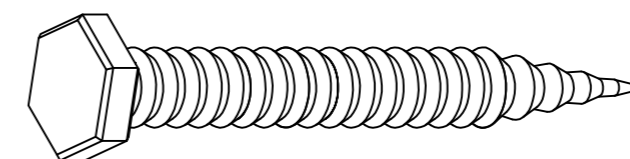
4. Nut (D) : $\varnothing 8 = 138 + 3$ pcs



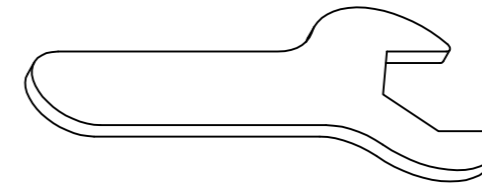
6. Single point tail bolt (F) : $\varnothing 6 \times 40 = 24 + 1$ pcs



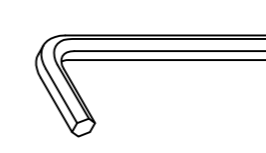
8. Single point tail bolt (H) : $\varnothing 8 \times 65 = 8 + 1$ pcs



9. Spranner wrench (I-2) : M6 = 1 pc



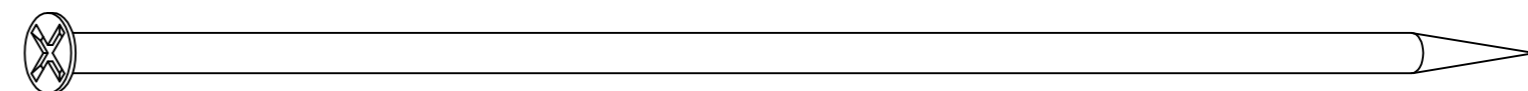
10. Allen wrench (J-2) : M6 = 1 pc



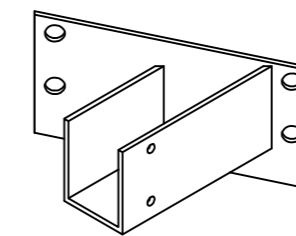
12. Screw (L) : 8#*20 = 184+6 pcs



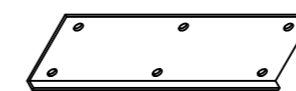
14. Nail (N) : 8#*180 = 12 pcs



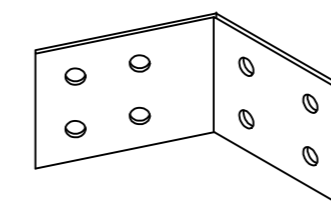
16. U-shaped connecting iron sheet (P) = 4 pcs



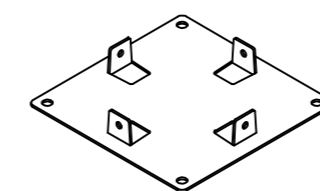
18. L-shaped angle iron (R) = 12 pcs



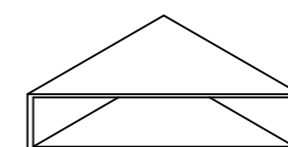
20. L-shaped angle iron (T) = 2 pcs



22. Anklet (V-1) = 6 pcs



24. Corner protector (W) = 4 pcs



Parts List

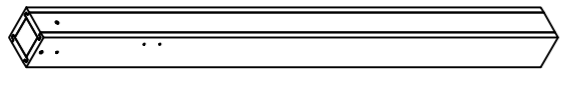
ATTENTION:

1. Please check the manual carefully and make sure you have received all the parts.
2. If there is any missing, please let us know the letter of the parts you need.
3. If there is any damage, please send clear photos to us, we will check and offer you best solution soon.

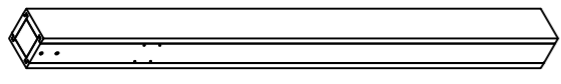
Box A		Part #	Qty	Part #	Qty	Part #	Qty
Part #	Qty	V-1	6	U	2	ZZ6	4
KK-L	2	V-2	6	Box E		ZZ13	4
KK-R	2	R	12	Part #	Qty	UU	4
OO	1	X	2	ZZ10	8	ZZ3	4
PP	1	W	4	Box F		WW	4
JJ	2	Screw bag:A-N	2	Part #	Qty	ZZ1	4
MM	2	Box D		ZZ4	4	VV	2
NN	2	Part #	Qty	ZZ15	4	ZZ2	2
HH	2	GG	2	Box G		Box H	
Y	2	FF	2	Part #	Qty	Part #	Qty
Box B		DD	6	ZZ7	4	ZZ8	2
Part #	Qty	EE	6	ZZ12	4	ZZ11	2
AA	2	YY	10	XX	4	ZZ9	2
BB	2	LL	2	ZZ	4	ZZ10	2
QQ	2	SS	4	VV	2		
YY	2	TT-L	2	ZZ2	2		
Box C		TT-R	2	Box G			
Part #	Qty	RR	1	Part #	Qty		
CC	2	Q	4	ZZ5	4		
II	2	O	4	ZZ14	4		
		P	4				
		T	2				

Step 1

1. Left post (AA) - 2 pcs



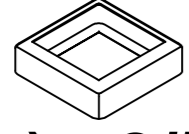
3. Middle post (CC) - 2 pcs



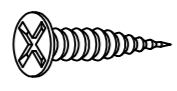
5. Screw (M) : 8#*40 - 28 pcs



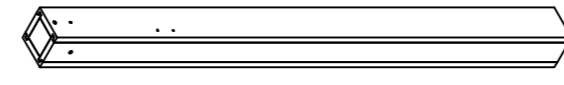
7. Anklet (V-2) - 6 pcs



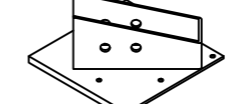
9. Screw (L) : 8#*20 - 24 pcs



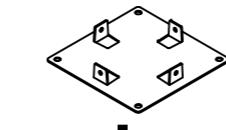
2. Right post (BB) - 2 pcs



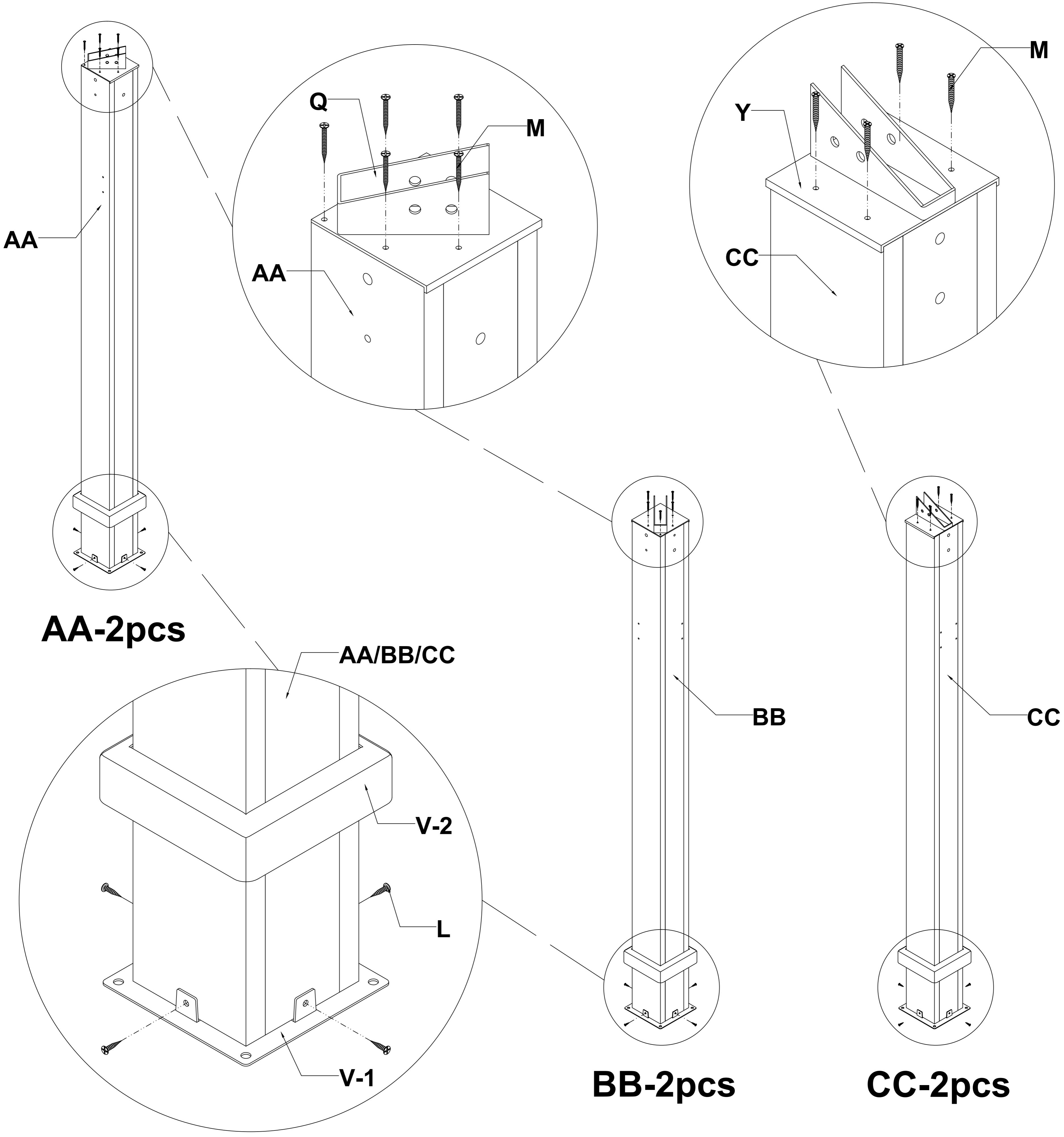
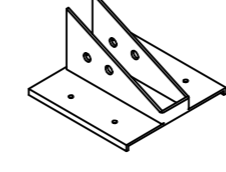
4. U-shaped connecting iron sheet (Q) - 4 pcs



6. Anklet (V-1) - 6 pcs



8. U-shaped connecting iron sheet (Y) = 2 pcs



AA-2pcs

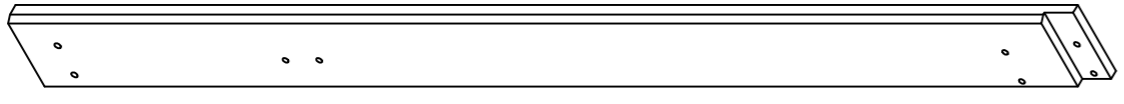
AA/BB/CC

BB-2pcs

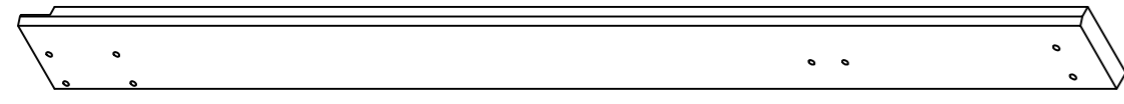
CC-2pcs

Step 2

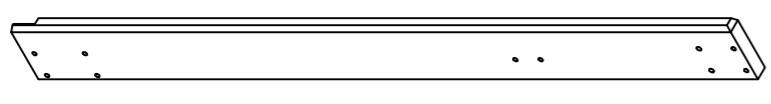
1. Front and rear left cross beams (HH) - 2 pcs



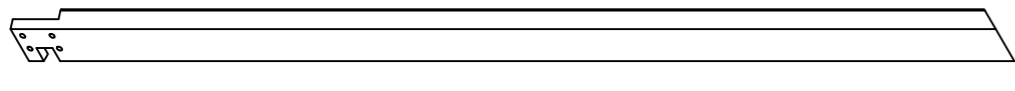
3. Front and rear right cross beams (JJ) - 2 pcs



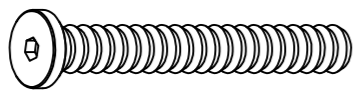
5. Side right beam (GG) - 2 pcs



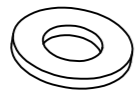
7. Fore and aft right keel (NN) - 2 pcs



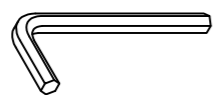
9. Bolt (B) : Ø8*55 - 44 pcs



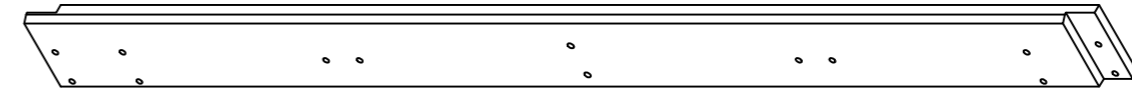
11. Flat washer (E) : Ø20*1.4 - 88 pcs



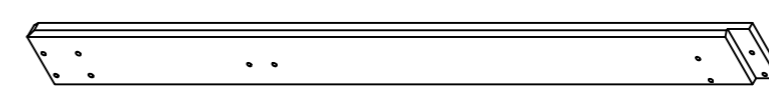
13. Allen wrench (J-1) : M8 - 1 pc



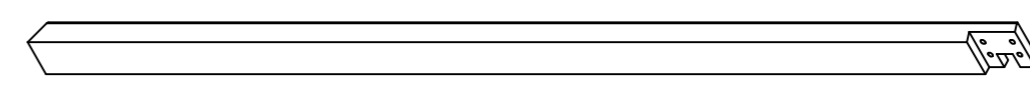
2. Front and rear middle cross beams (II) - 2 pcs



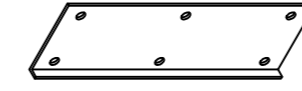
4. Side left beam (FF) - 2 pcS



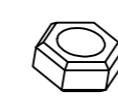
6. Fore and aft left keel (MM) - 2 pcs



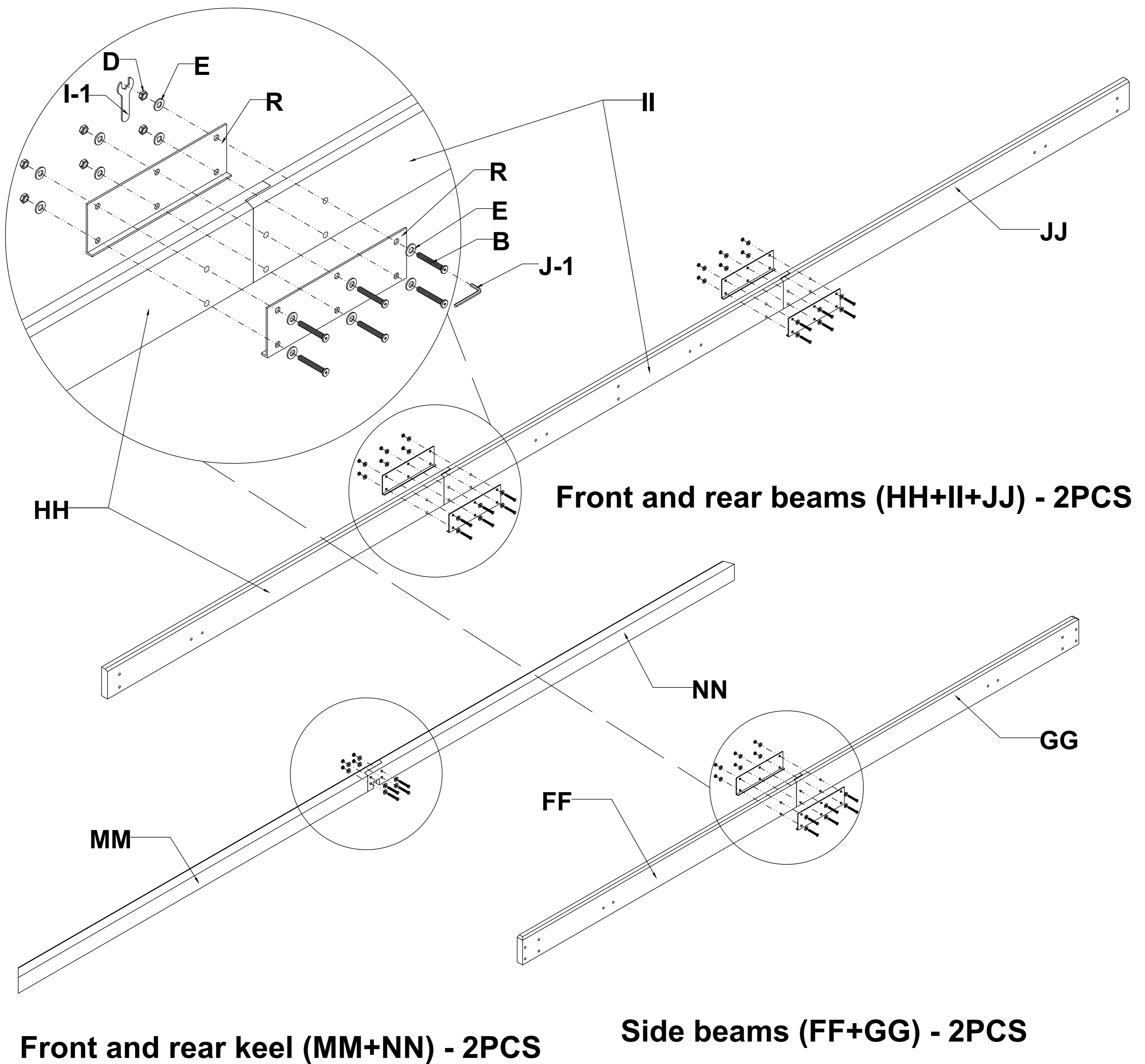
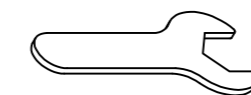
8. L-shaped angle iron (R) - 12 pcs



10. Nut (D) : Ø8 -44 pcs

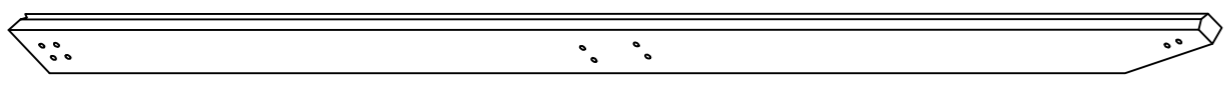


12. Spranner wrench (I-1) : M8 - 1 pc

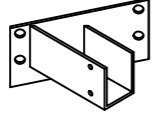


Step 3

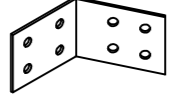
1. Inclined beam (KK-L) - 2 pcs



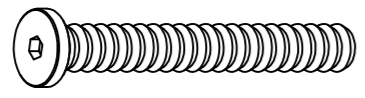
3. U-shaped connecting iron sheet (O) - 4 pcs



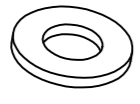
5. L-shaped angle iron (U) - 2 pcs



7. Bolt (C) : Ø8*60 - 32 pcs



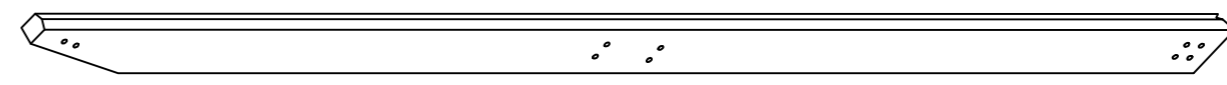
9. Flat washer (E) : Ø20*1.4 - 64 pcs



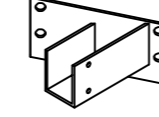
11. Allen wrench (J-1) : M8 - 1 pc



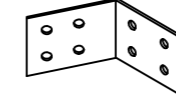
2. Inclined beam (KK-R) - 2 pcs



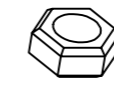
4. U-shaped connecting iron sheet (P) - 4 pcs



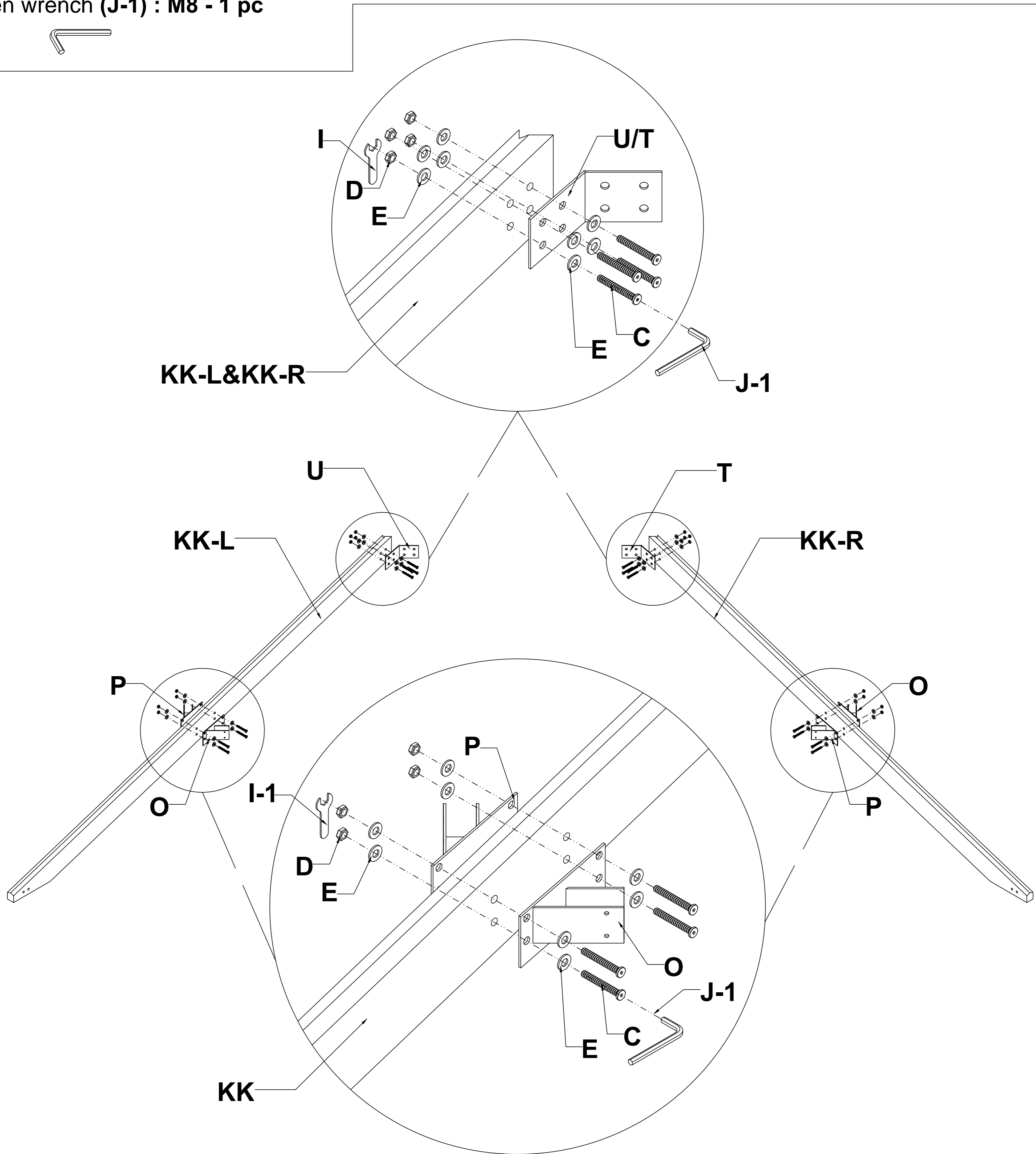
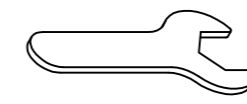
6. L-shaped angle iron (T) - 2 pcs



8. Nut (D) : Ø8 - 32 pcs



10. Spranner wrench (I-1) : M8 - 1 pc



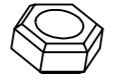
Inclined beam (KK-L / KK-R) - 2 pcs / 2 pcs

Step 4

1. Bolt (A) : Ø8*185 - 8 pcs



3. Nut (D) : Ø8 - 8 pcs



5. Spranner wrench (I-1) : M8 - 1 pc



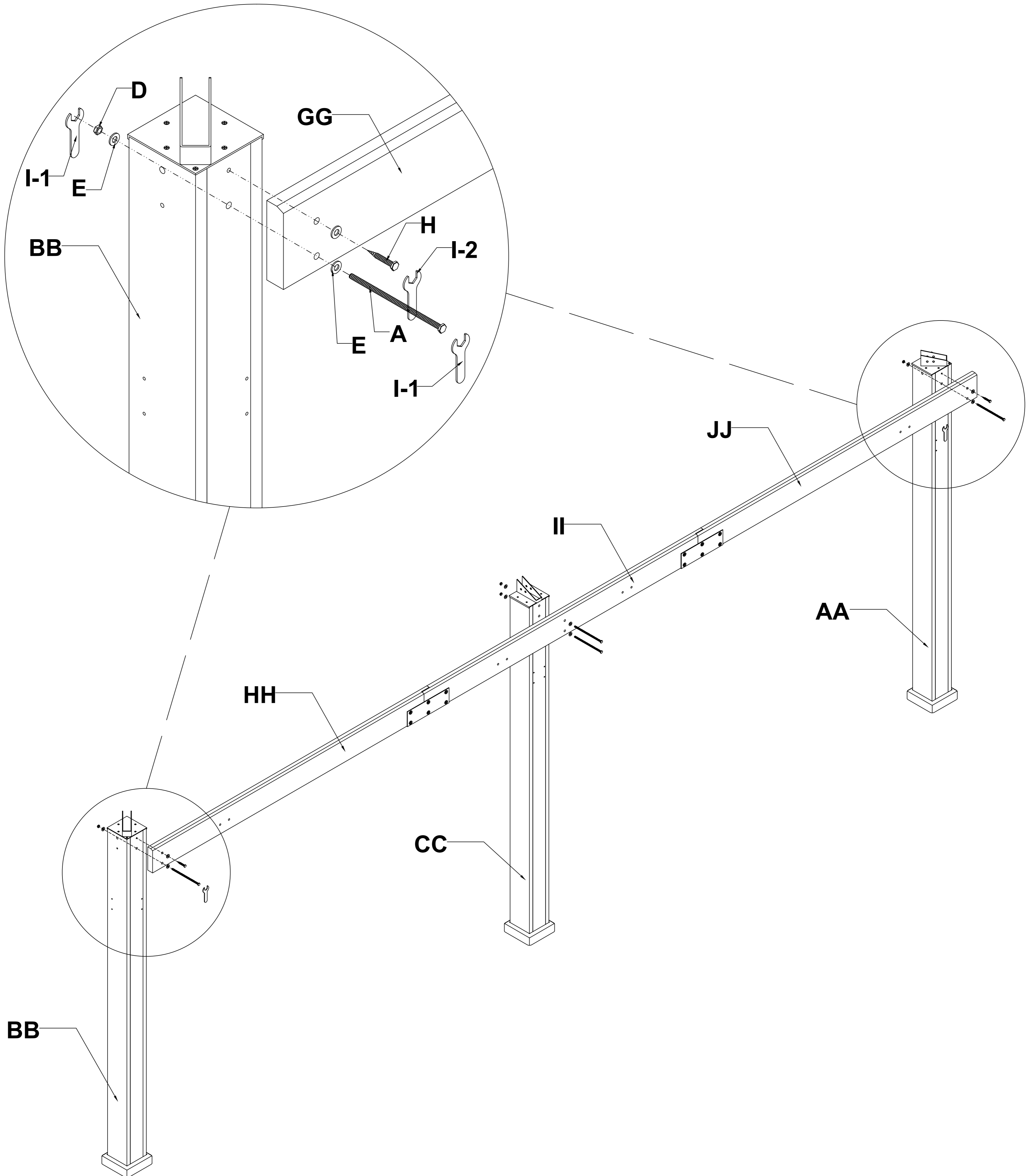
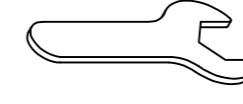
2. Single point tail bolt (H) : Ø8*65 - 4 pcs



4. Flat washer (E) : Ø20*1.4 - 20 pcs



6. Spranner wrench (I-2) : M6 - 2 pc

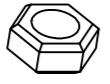


Step 5

1. Bolt (A) : Ø8*185 - 4 pcs



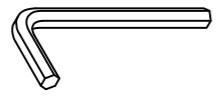
3. Nut (D) : Ø8 - 4 pcs



5. Single point tail bolt (G) : Ø6*65 - 8 pcs



7. Allen wrench (J-2) : M6 - 1 pc



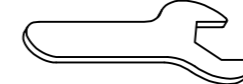
2. Single point tail bolt (H) : Ø8*65 - 4 pcs



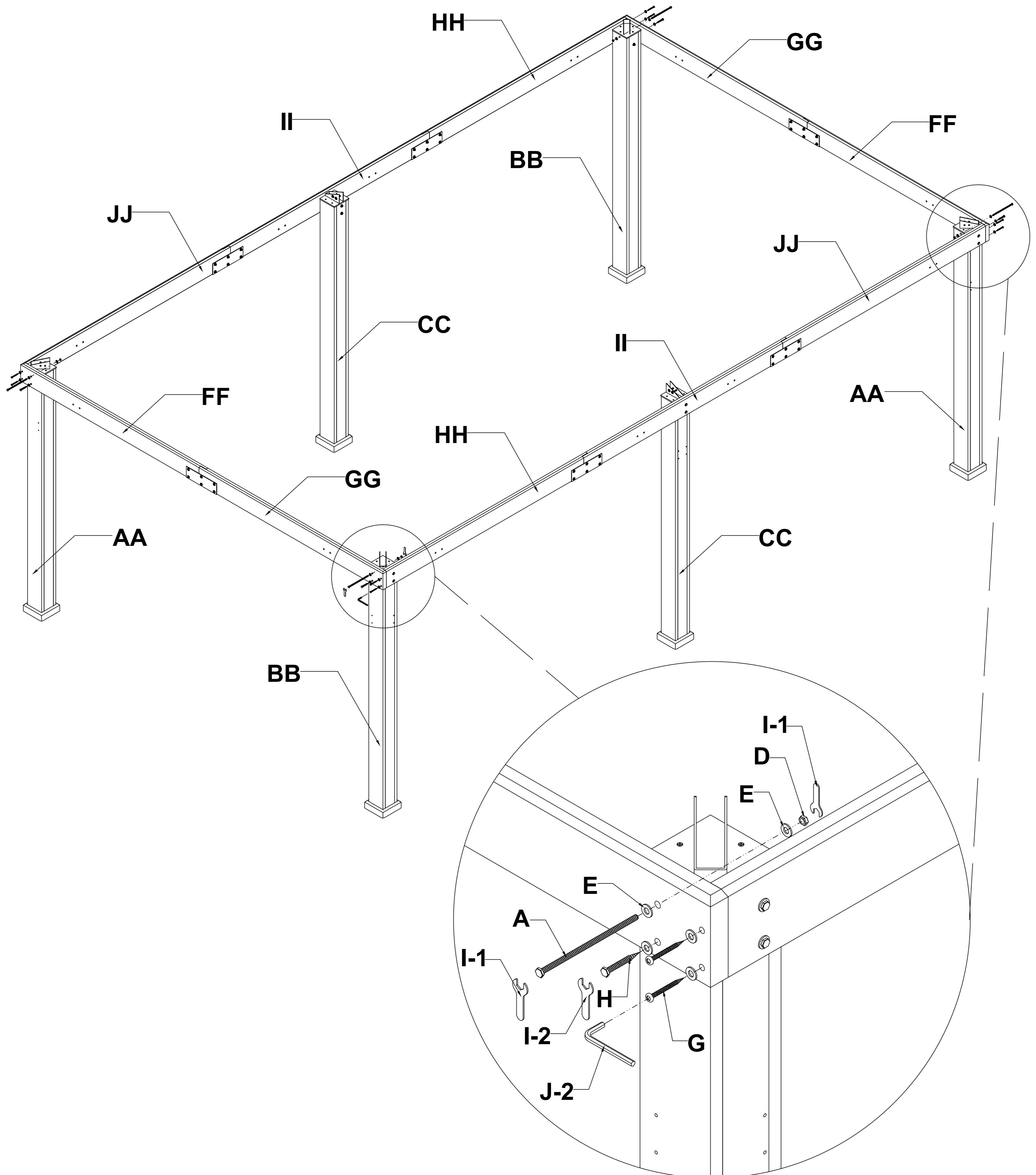
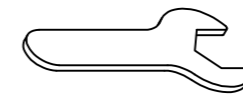
4. Flat washer (E) : Ø20*1.4 - 20 pcs



6. Spranner wrench (I-1) : M8 - 1 pc

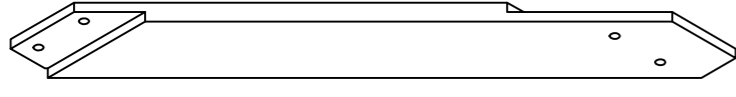


6. Spranner wrench (I-2) : M6 - 1 pc

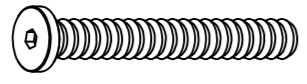


Step 6

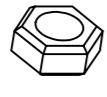
1. Left diagonal strut (DD) - 6 pcs



3. Bolt (C) : Ø8*60 - 24 pcs



5. Nut (D) : Ø8 - 24 pcs



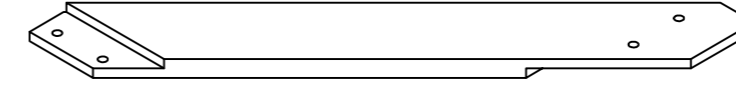
7. Allen wrench (J-1) : M8 - 1 pc



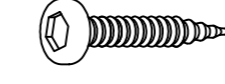
9. Allen wrench (J-2) : M6 - 1 pc



2. Right diagonal strut (EE) - 6 pcs



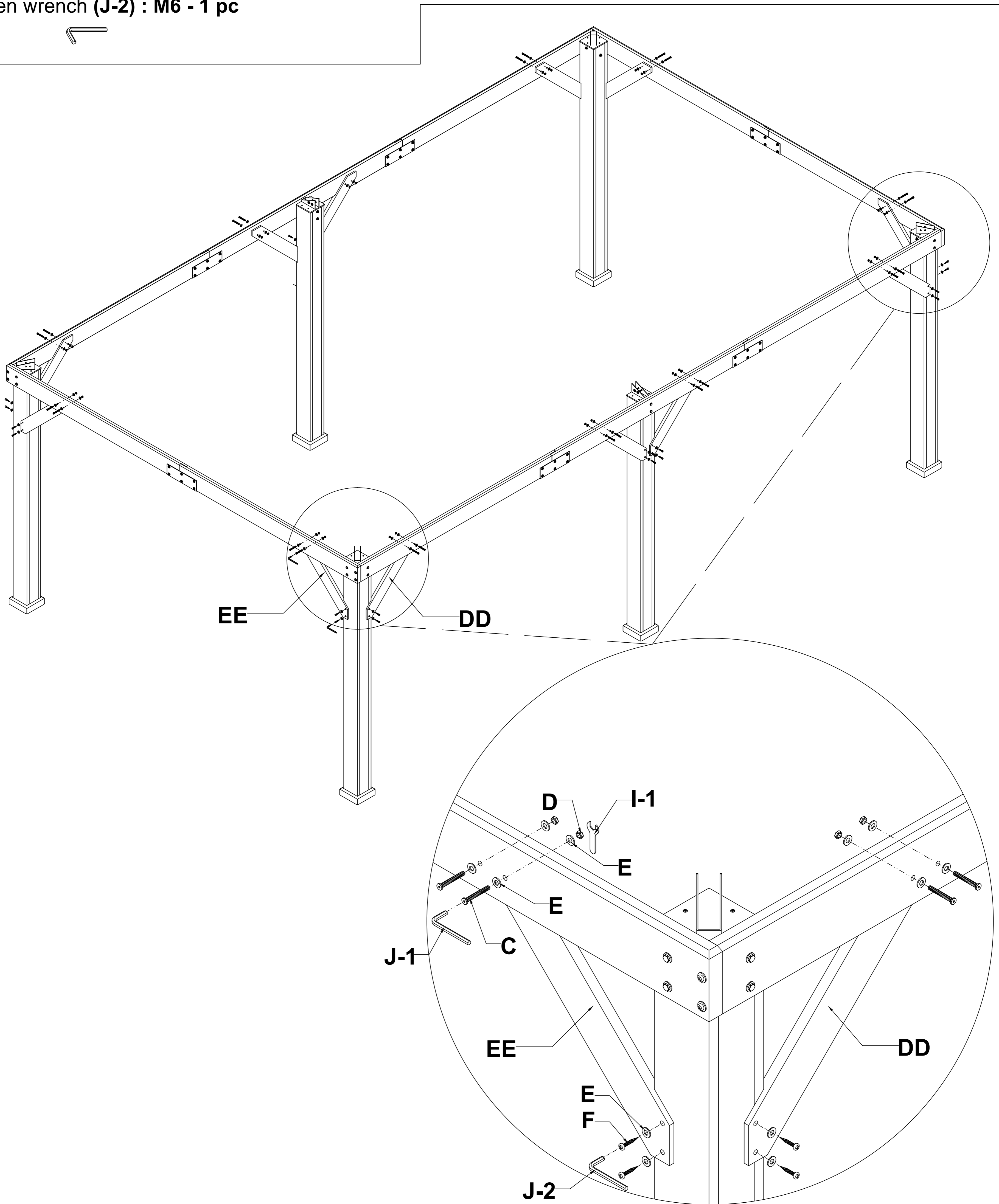
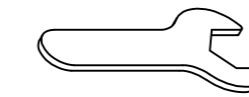
4. Single point tail bolt (F) : Ø6*40 - 24 pcs



6. Flat washer (E) : Ø20*1.4 - 72 pcs



8. Spranner wrench (I-1) : M8 - 1 pc



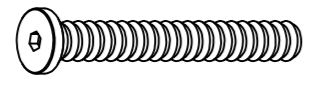
Step 7

1. Middle oblique beam (QQ) - 2 pcs

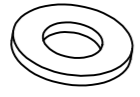
3. Bolt (A) : Ø8*185 - 2 pcs



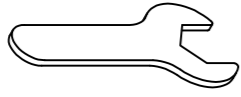
5. Bolt (B) : Ø8*55 - 8 pcs



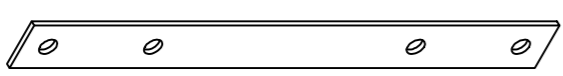
7. Flat washer (E) : Ø20*1.4 - 22 pcs



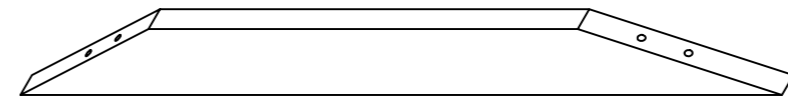
9. Spranner wrench (I-1) : M8 - 1 pc



11. Flat Iron Sheet (X) = 2 pcs



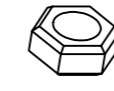
2. Middle Pull Bar (RR) - 1 pc



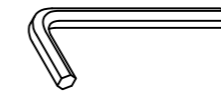
4. Single point tail bolt (G) : Ø6*65 - 2 pcs



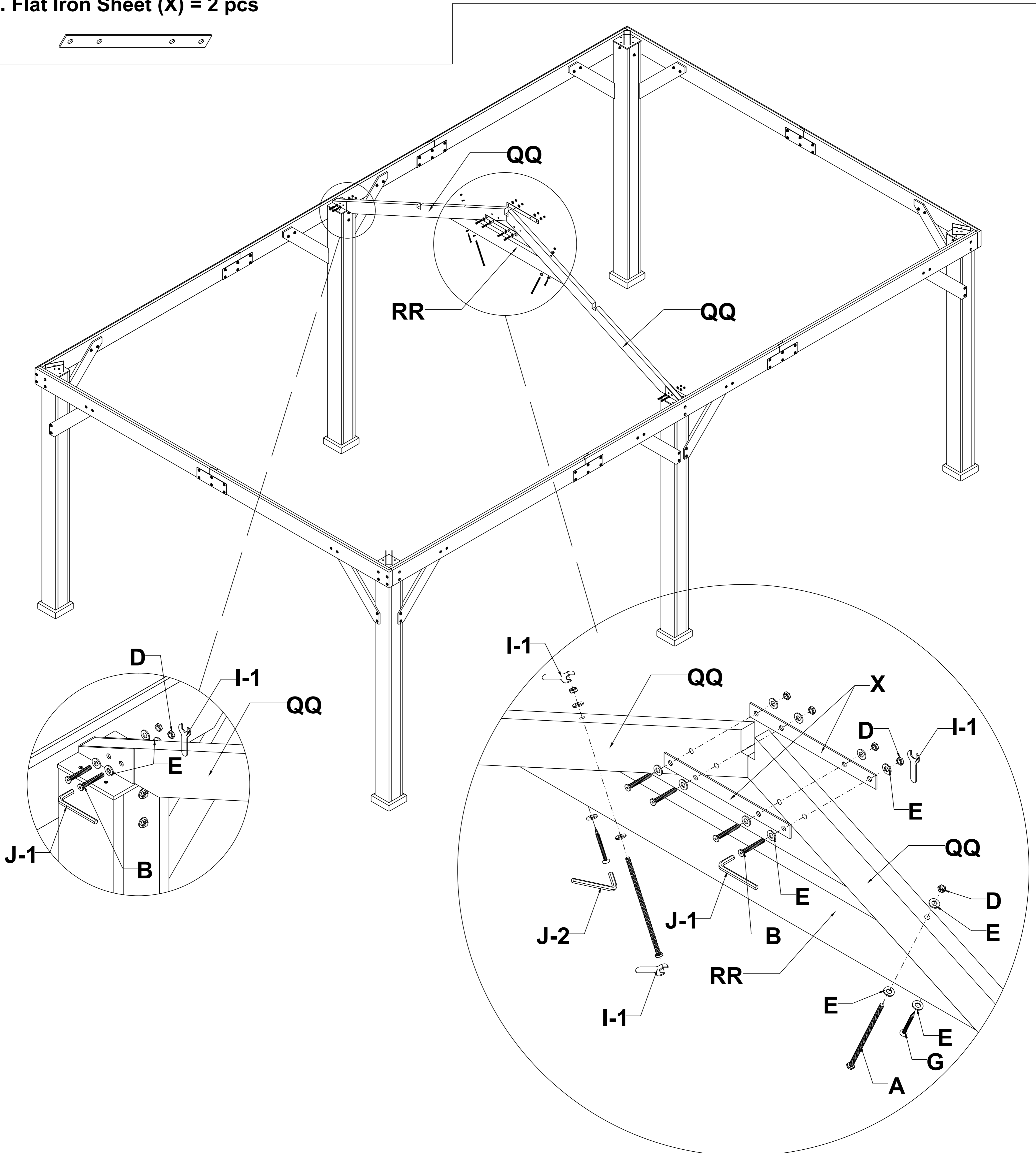
6. Nut (D) : Ø8 - 10 pcs



8. Allen wrench (J-1) : M8 - 1 pc

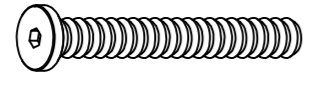


10. Allen wrench (J-2) : M6 - 1 pc

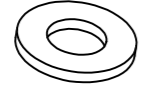


Step 8

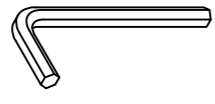
1. Bolt (C) : Ø8*60 - 8 pcs



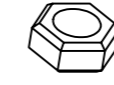
3. Flat washer (E) : Ø20*1.4 - 16 pcs



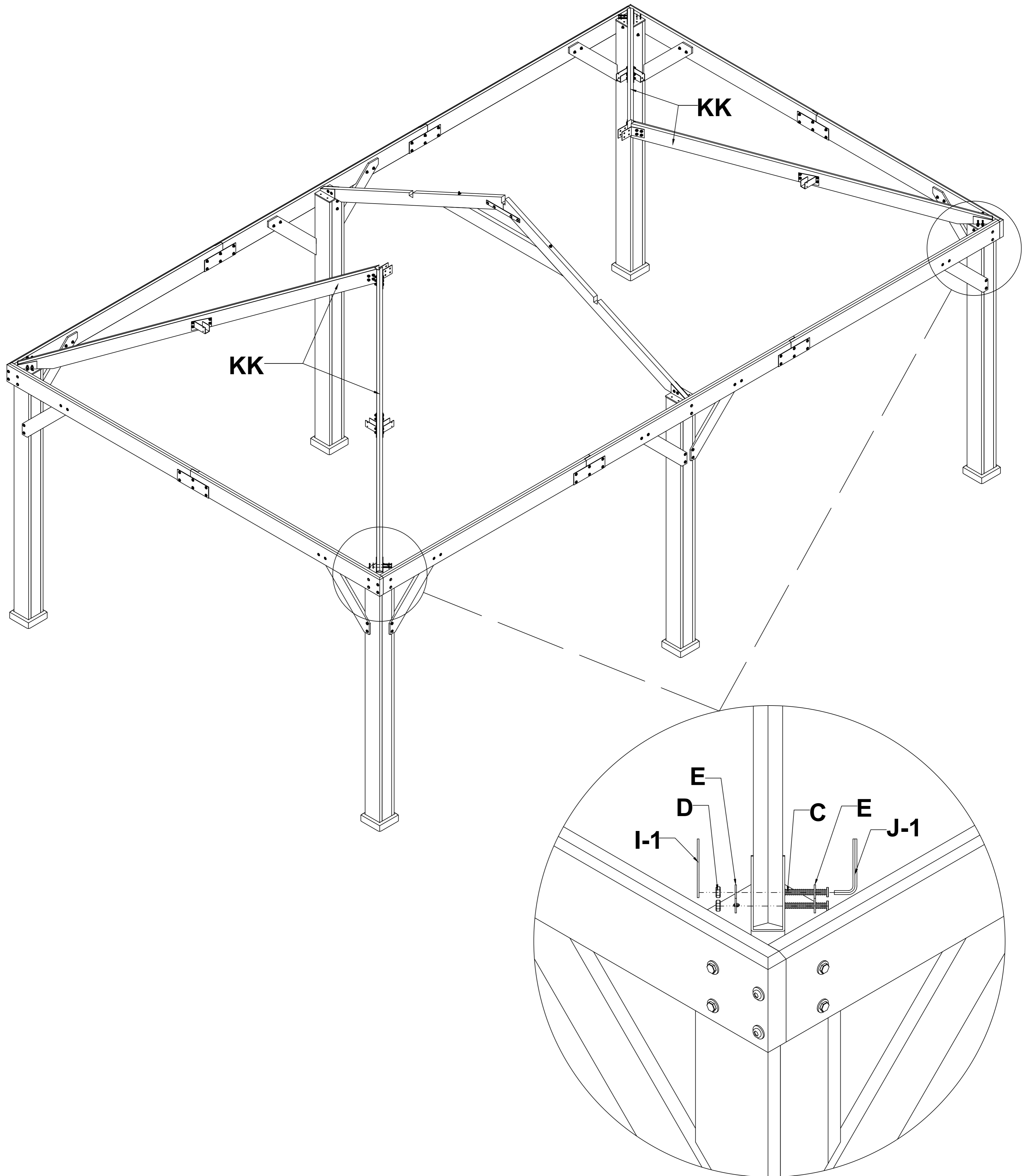
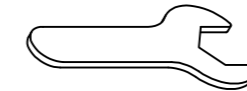
5. Allen wrench (J-1) : M8 - 1 pc



2. Nut (D) : Ø8 - 8 pcs

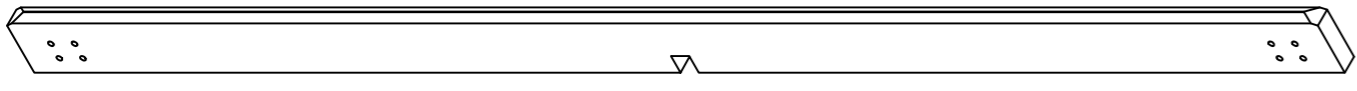


4. Spranner wrench (I-1) : M8 - 1 pc



Step 9

1. Top Beam (PP) - 1 pc



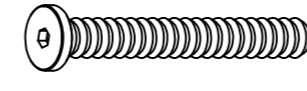
3. Nut (D) : Ø8 - 8 pcs



5. Spanner wrench (I-1) : M8 - 1 pc



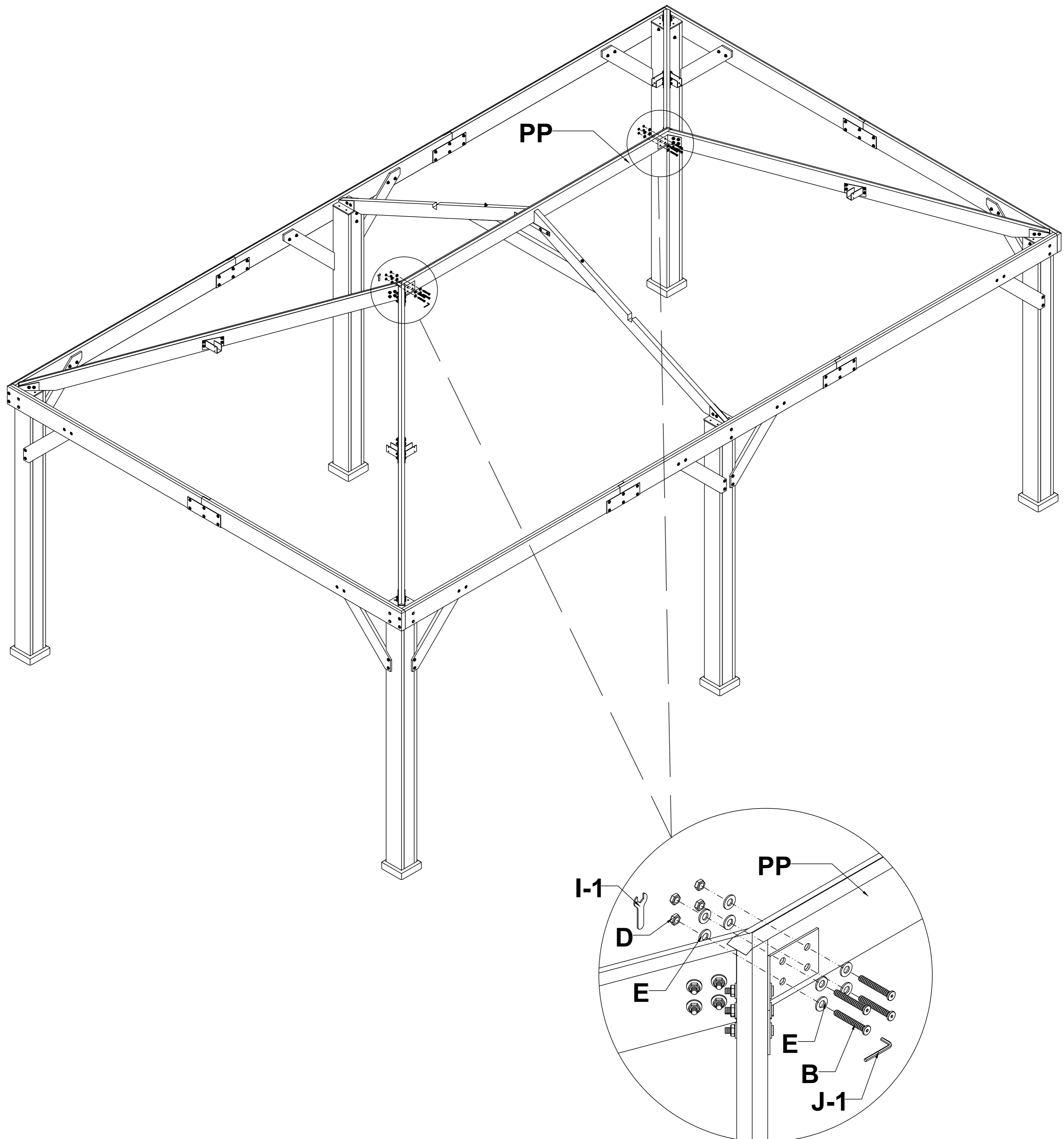
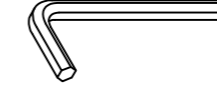
2. Bolt (B) : Ø8*55 - 8 pcs



4. Flat washer (E) : Ø20*1.4 - 16 pcs

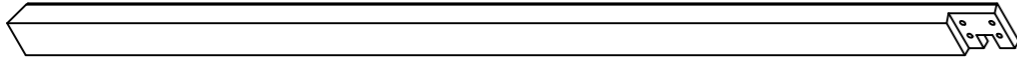


6. Allen wrench (J-1) : M8 - 1 pc

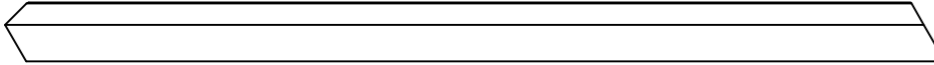


Step 10

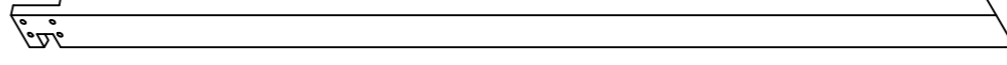
1. Fore and aft left keel (MM) - 2 pcs



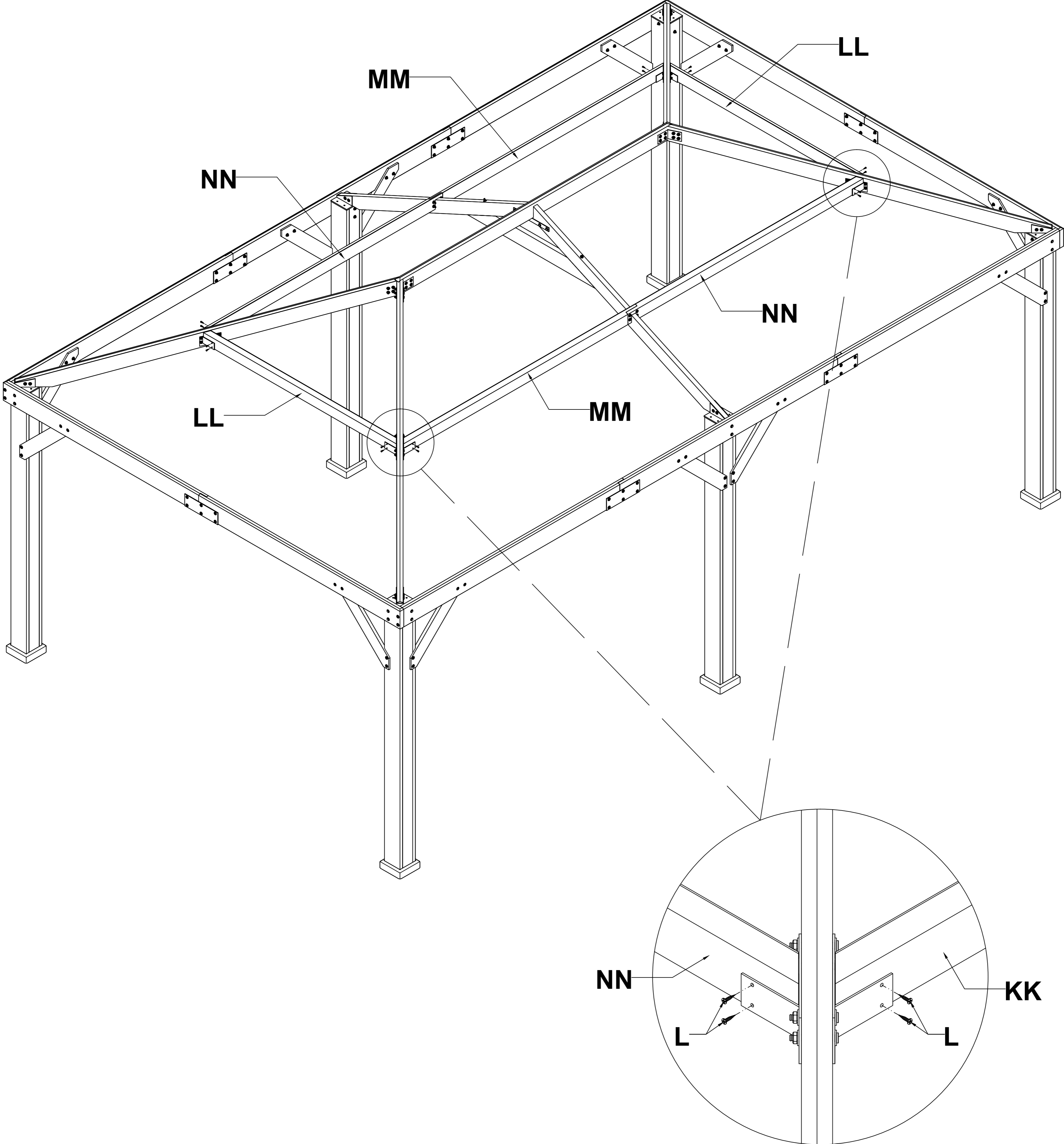
3. Side Keel (LL) - 2 pcs



2. Fore and aft right keel (NN) - 2 pcs

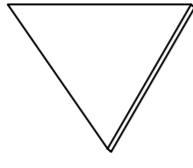


4. Screw (L) : 8#*20 - 16 pcs

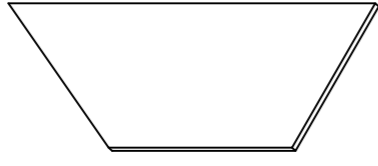


Step 11

1. Left cover plate one (ZZ4) - 4 pcs



3. Left cover plate two (ZZ5) - 4 pcs



5. Left cover plate three (ZZ6) - 4 pcs



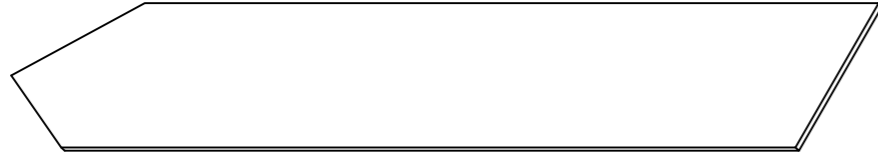
7. Left cover plate four (ZZ7) - 4 pcs



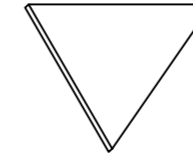
9. Left cover plate five (ZZ8) - 2 pcs



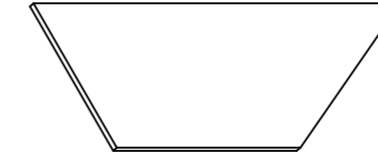
11. Cover Plate Six (ZZ9) - 2 pcs



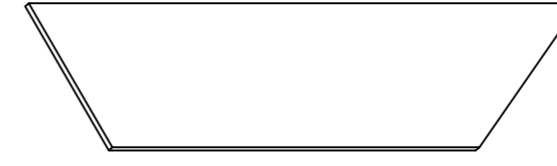
2. Right cover plate one (ZZ15) - 4 pcs



4. Right cover plate two (ZZ14) - 4 pcs



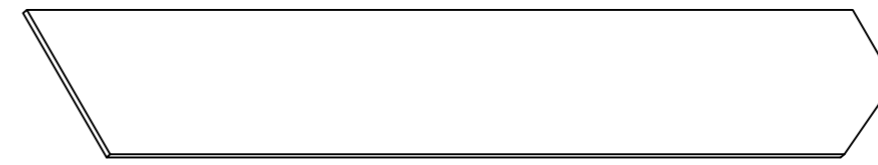
6. Right cover plate three (ZZ13) - 4 pcs



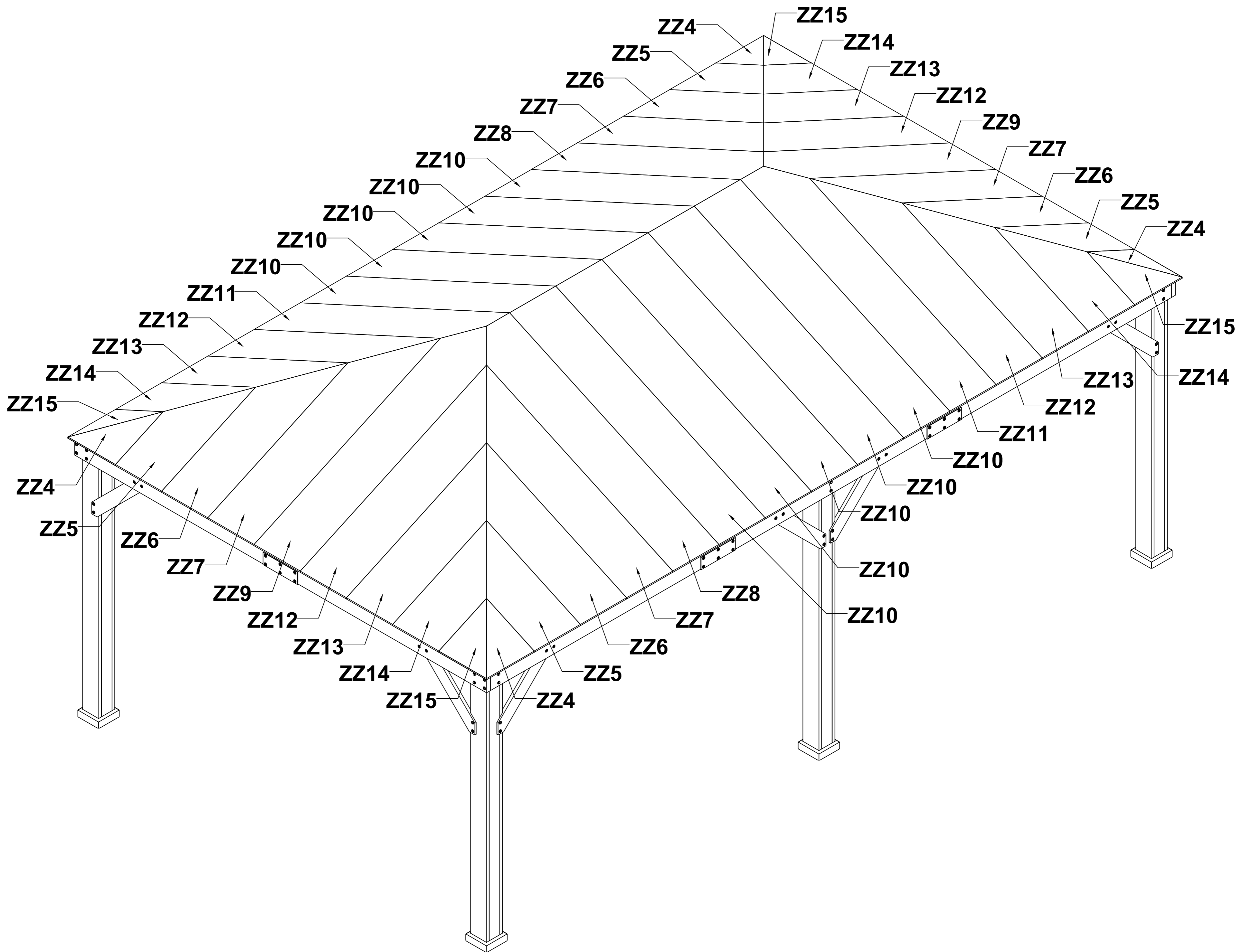
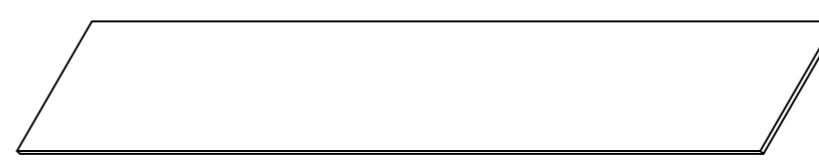
8. Right cover plate four (ZZ12) - 4 pcs



10. Right cover plate five (ZZ11) - 2 pcs



12. Cover Plate Seven (ZZ10) - 10 pcs

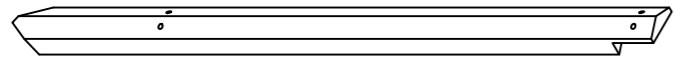


Step 12

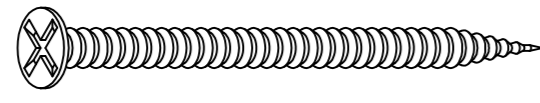
1. Top Cap (OO) - 1 pc



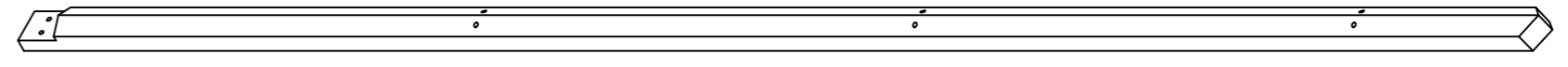
3. Upper inclined cap (TT-L) - 2 pcs



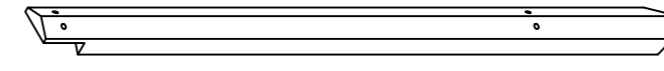
5. Screw (K) : 8#*60 - 54 pcs



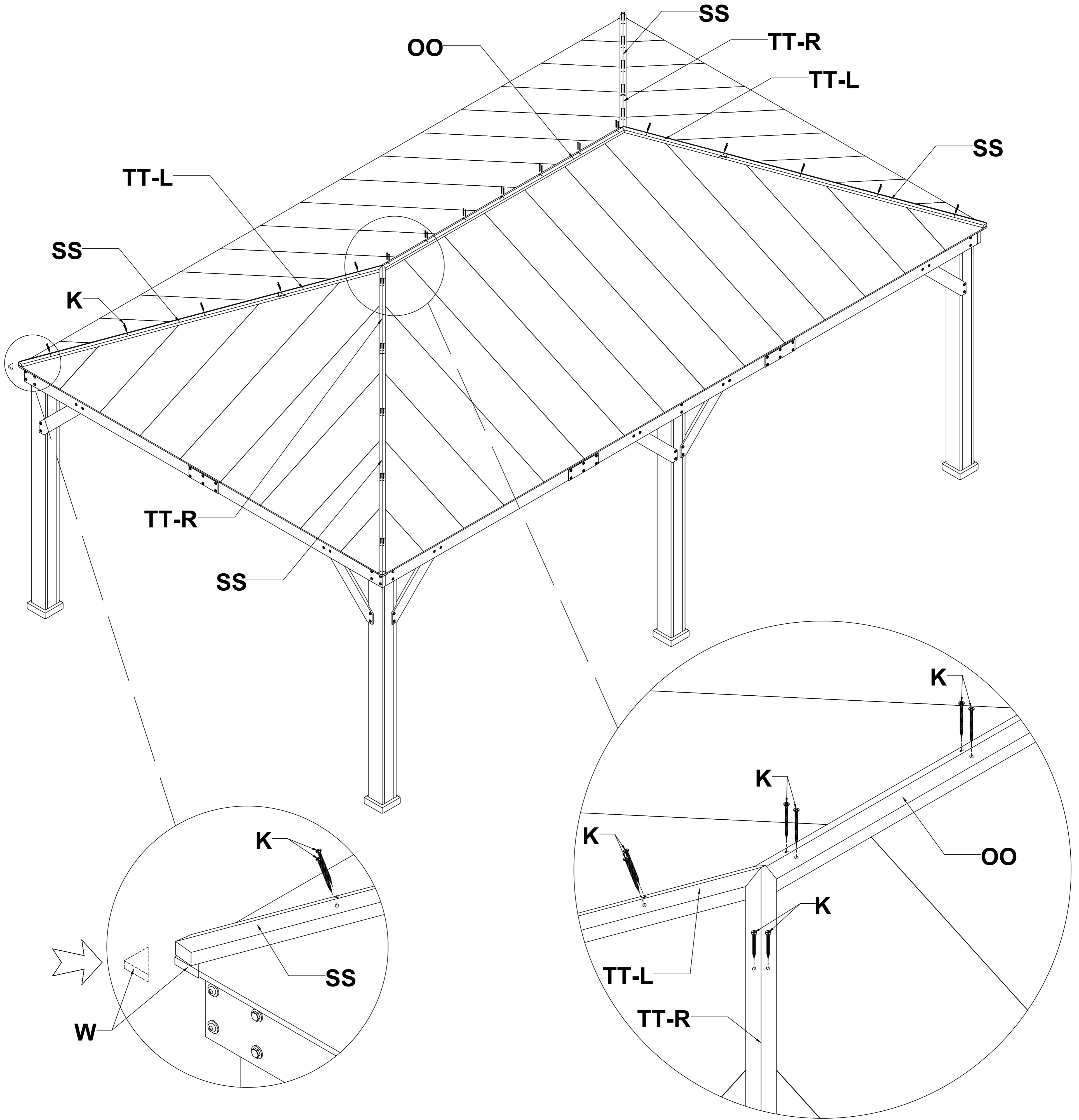
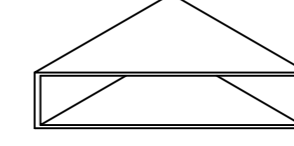
2. Lower inclined cap strip (SS) - 4 pcs



4. Upper inclined cap (TT-R) - 2 pcs

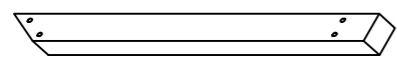


6. Corner protector (W) - 4 pcs

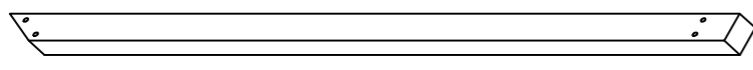


Step 13

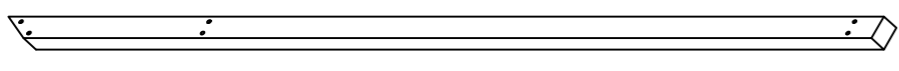
1. Left cover strip one (UU) - 4 pcs



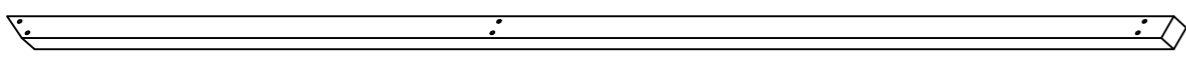
3. Left cover strip two (VV) - 4 pcs



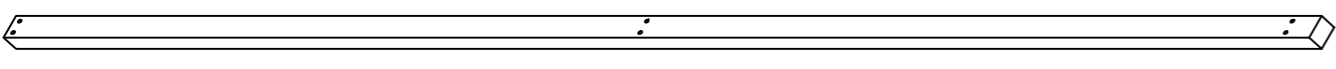
5. Left cover strip three (WW) - 4 pcs



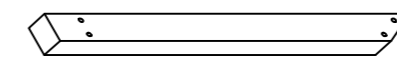
7. Left cover strip four (XX) - 4 pcs



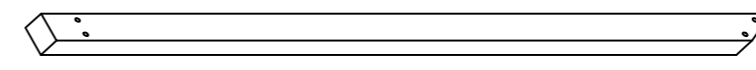
9. Middle cover (YY) - 12 pcs



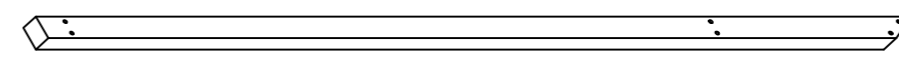
2. Right cover strip one (ZZ3) - 4 pcs



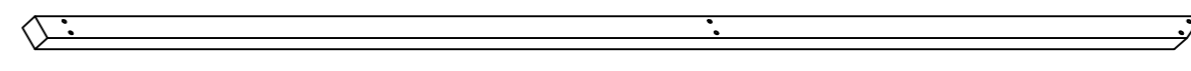
4. Right cover strip two (ZZ2) - 4 pcs



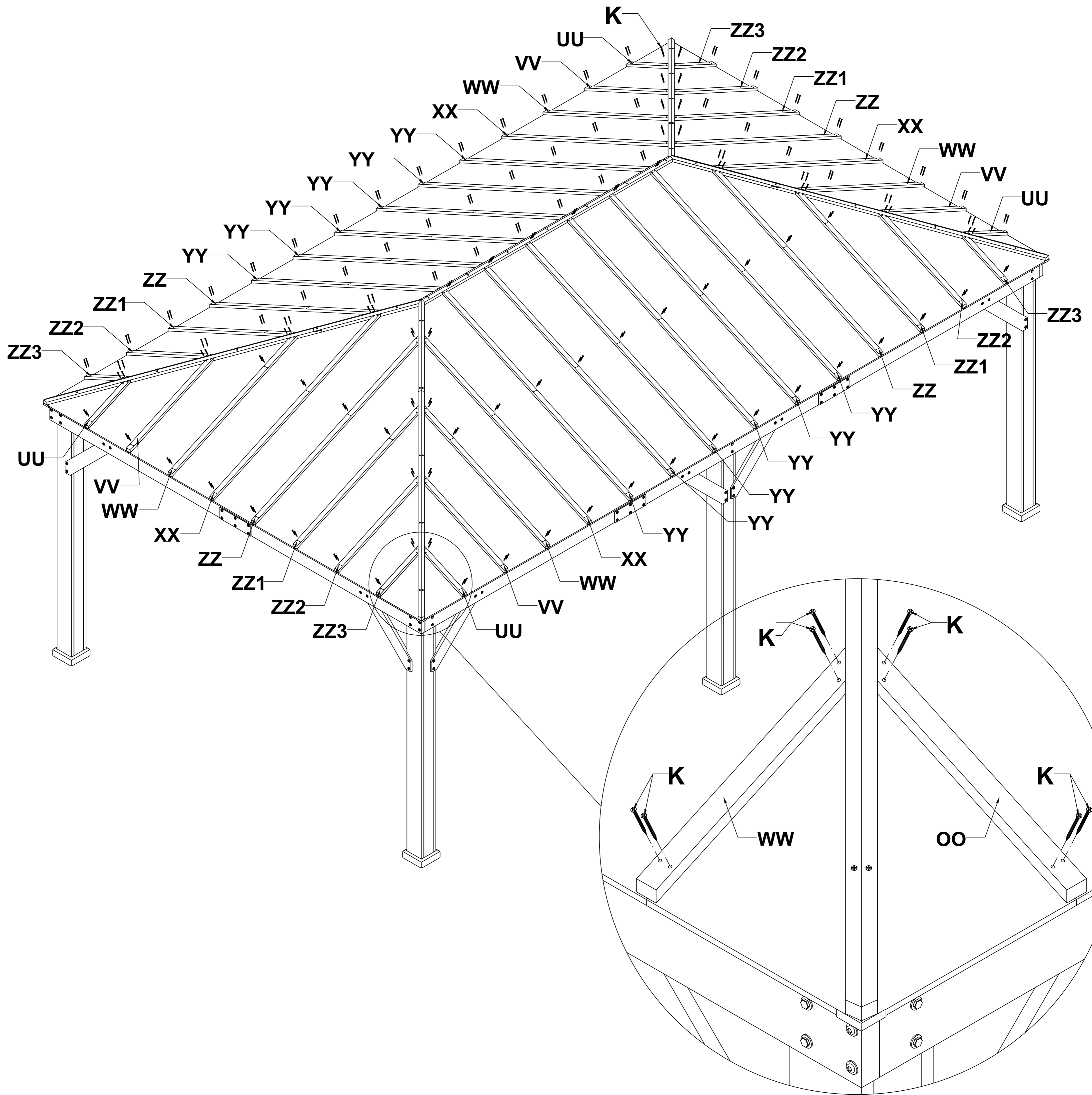
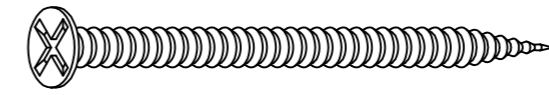
6. Right cover strip three (ZZ1) - 4 pcs



8. Right cover strip four (ZZ) - 4 pcs



10. Screw (K) : 8#*60 - 232 pcs



Step 14

1. Screw (L) : 8#*20 - 144 pcs



Note: If there is not close seam at the bottom of the cover plate can be increased screw fixation.

