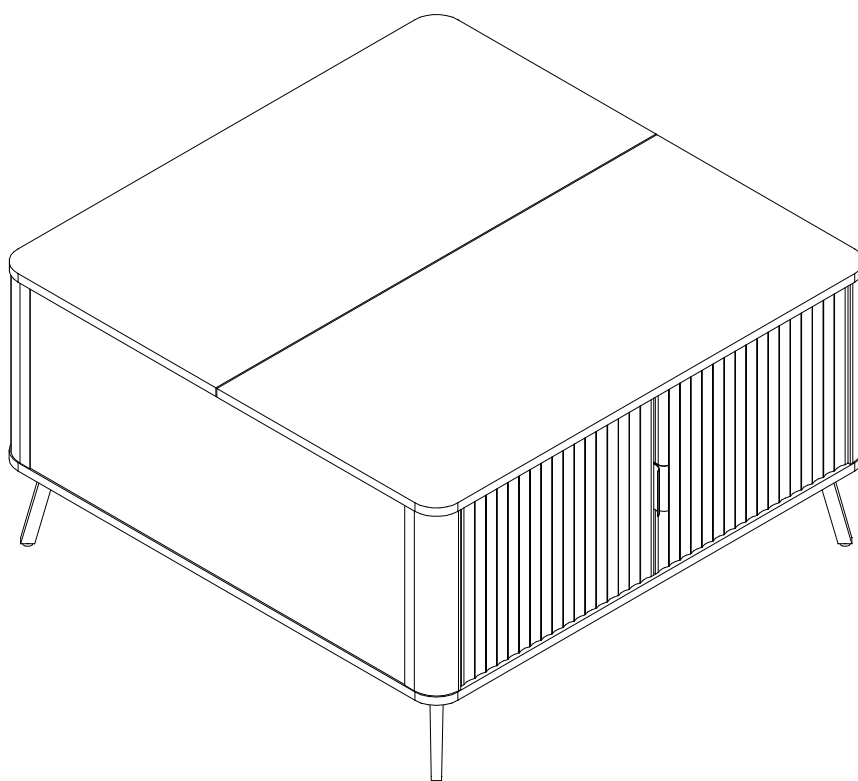


ASSEMBLY INSTRUCTION

MODEL#Y4144-1

Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

*****Do not fully tighten screws until fully assembled*****



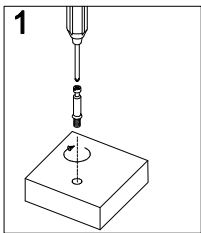
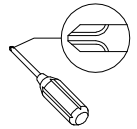
Attention:

***Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.

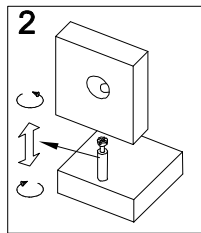
General Assembly Guidelines

- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- IV. A Phillips head screwdriver is required for the assembly of this product.

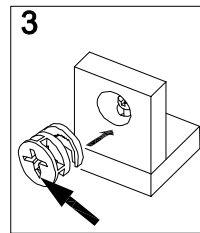
V. Cam bolt and Cam lock Assembly instruction.



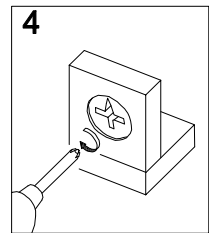
**Cam bolt
vertical installation**



**Cam bolt is
adjustable**

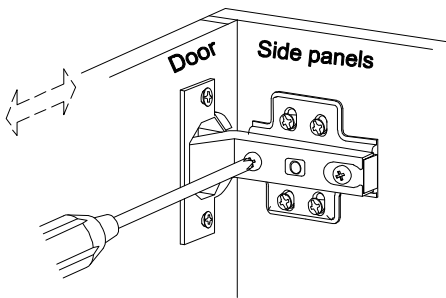


**Cam lock
the arrow is towards
the Cam bolt**

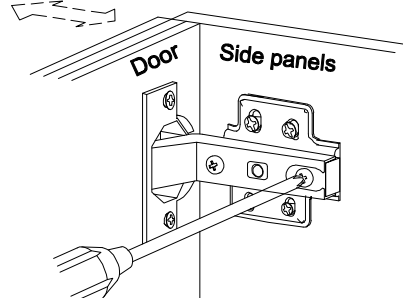


**180°
Ensure locking**

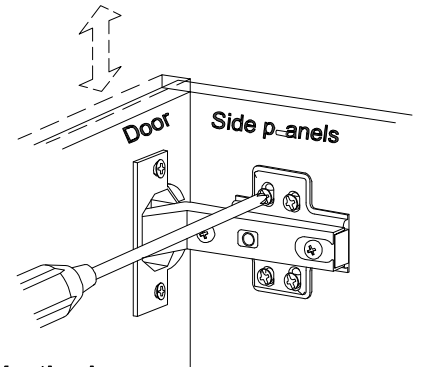
VI. Concealed hinges are three-way adjustable.



**Horizontal
by screw adjustment**

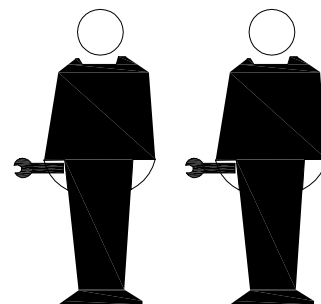


**In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment**

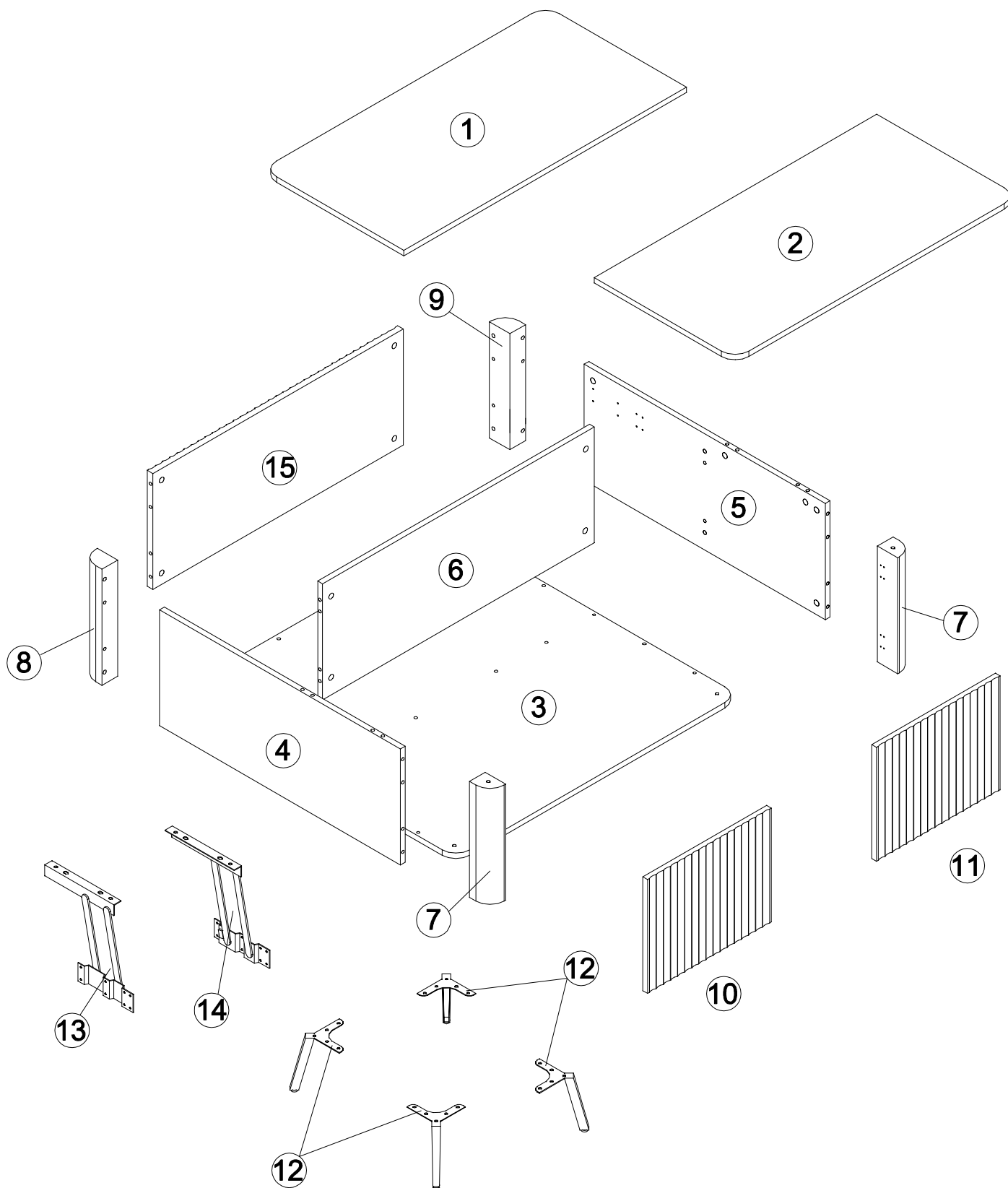


**Vertical
Via slots in the mounting
plate or via cam adjustment**

VII. Two people are recommended for ease in the assembly of this product.



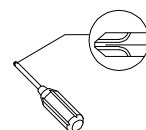
COMPONENT PARTS



Hardware List

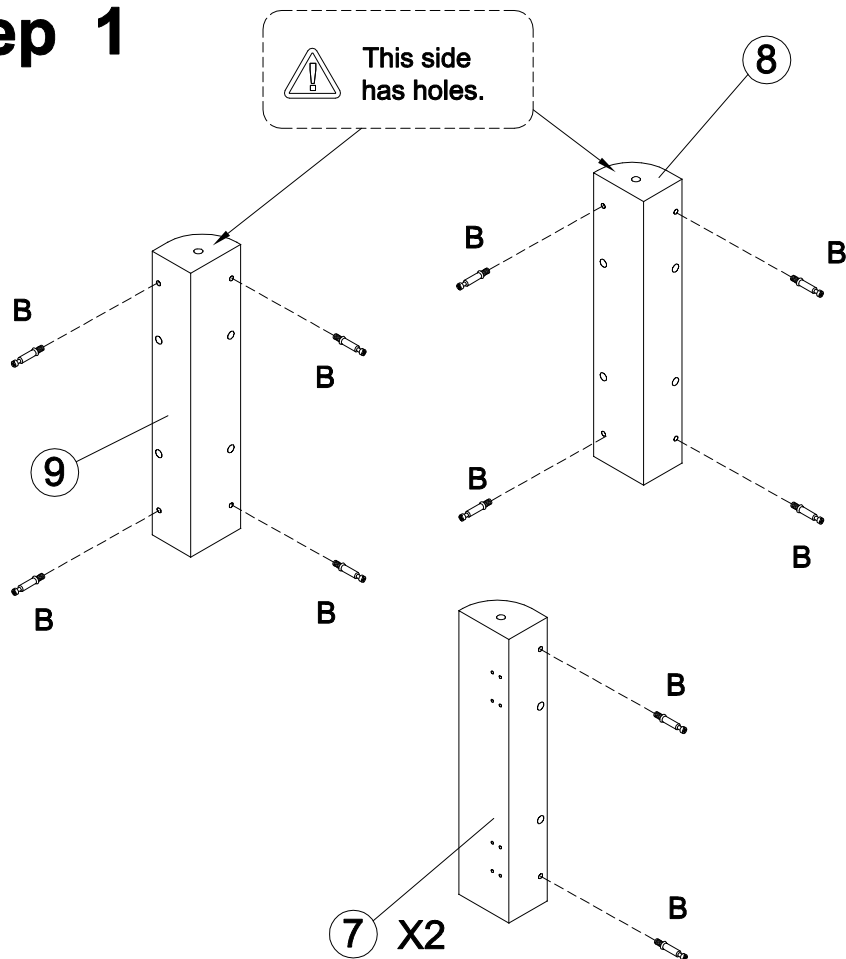
A		Ø8x30mm	Wooden dowel	34 pcs
B		Ø6x35mm	Cam bolt	20 pcs
C		Ø15x12mm	Cam lock	20 pcs
D		Ø6x50mm	Screw	10 pcs
E			Handle	2 pcs
F		Ø3.5x12mm	Screw	4 pcs
G		4mm	Allen Key	1 pcs
H			Hinge	4 pcs
I		Ø3.5x14mm	Screw	24 pcs
J		Ø4*14mm	Screw	36 pcs
K		Ø6x12mm	Bolt	8 pcs
L1			Door stopper	1 pcs
L2			Door stopper	2 pcs
M		Ø3*17mm	Screw	2 pcs
N		Ø3x12mm	Screw	2 pcs
O			Sticker	16 pcs

Philips head screwdriver required for assembly
(not included)



*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

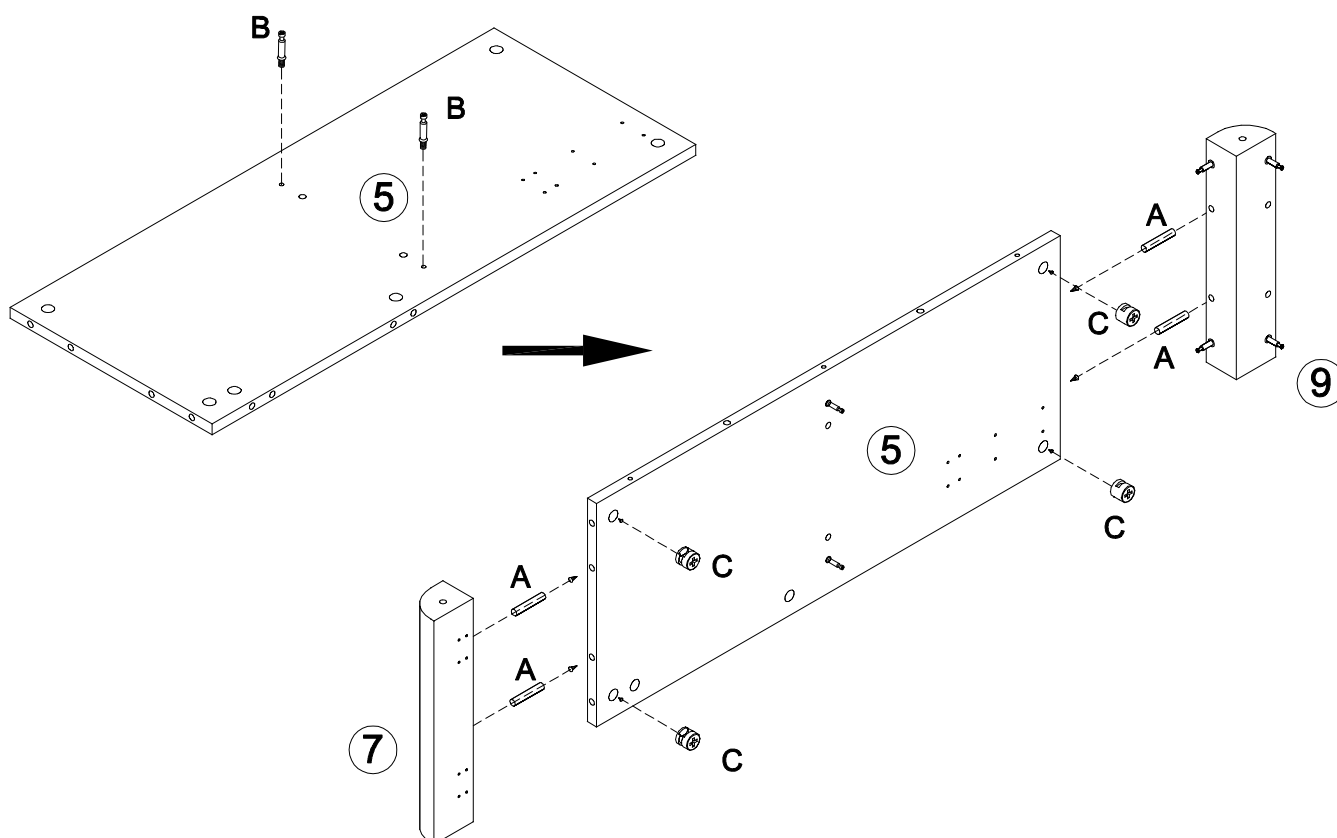
Step 1



B x 12

Ø6x35mm

Step 2



B x 2

Ø6x35mm

A x 4

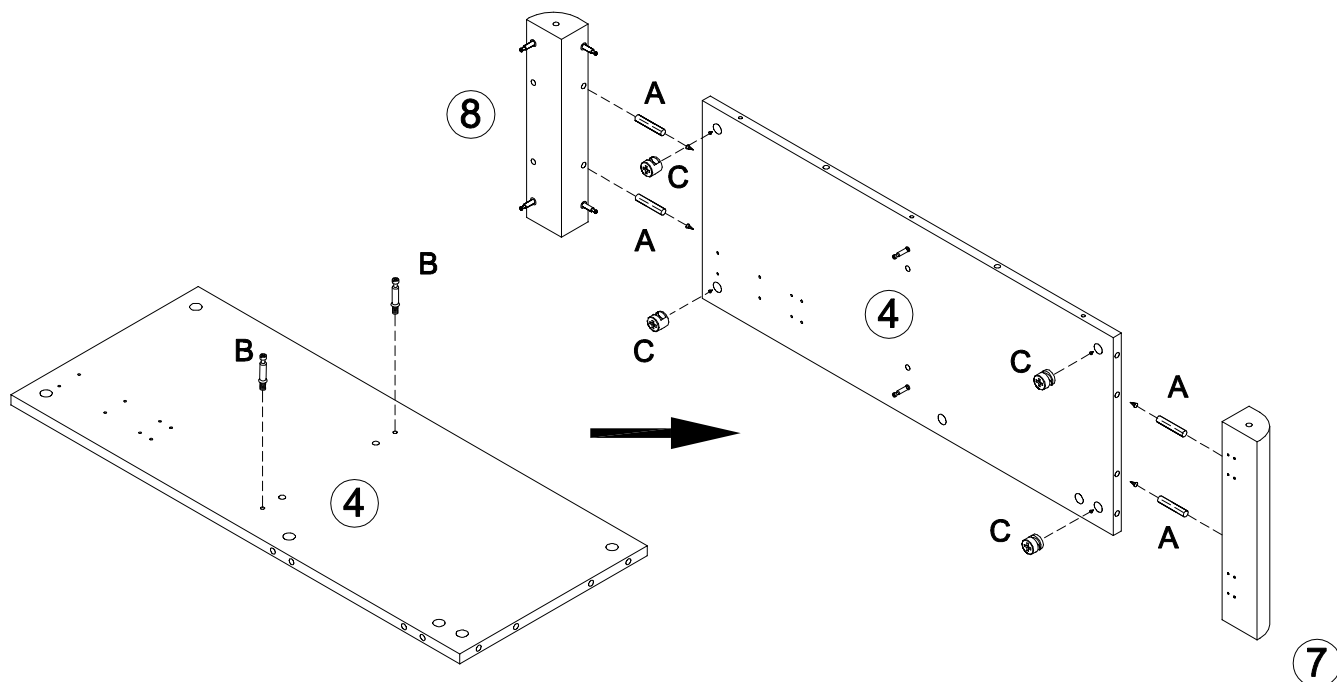
Ø8x30mm

C x 4

Ø15x12mm

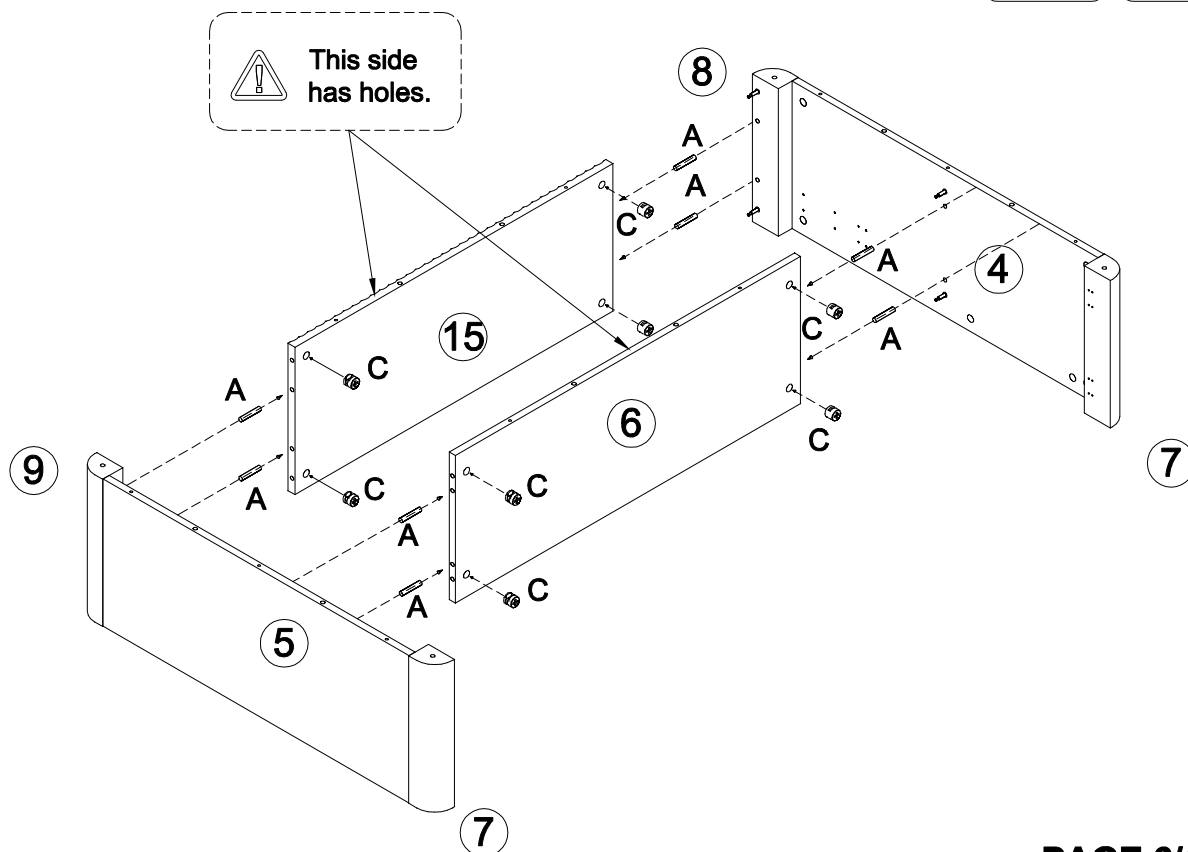
Step 3

B x 2	A x 4	C x 4
		
Ø6x35mm	Ø8x30mm	Ø15x12mm



Step 4

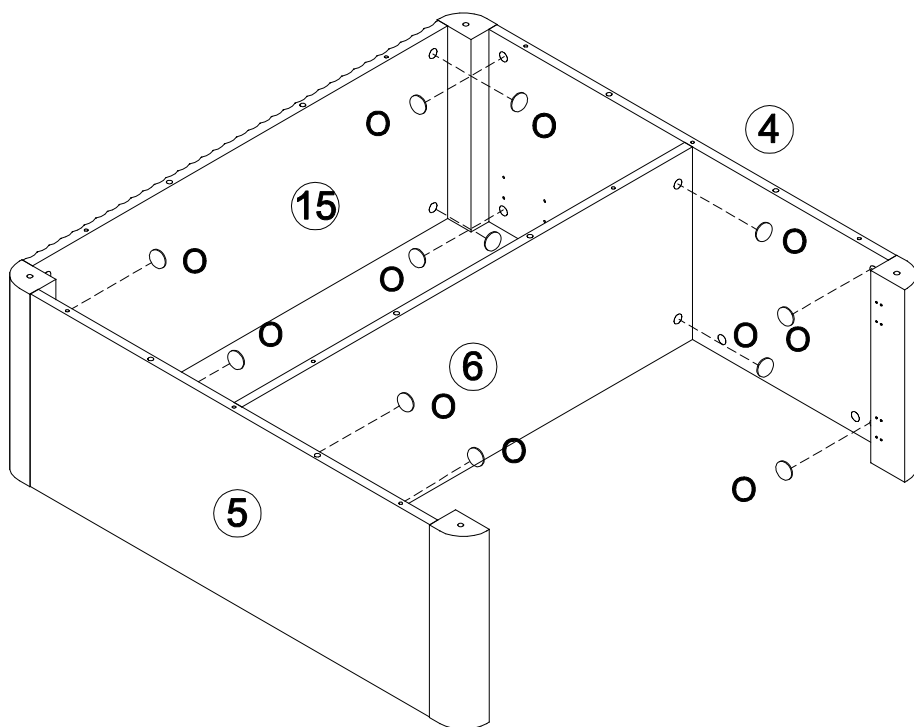
A x 8	C x 8
	
Ø8x30mm	Ø15x12mm



Step 5

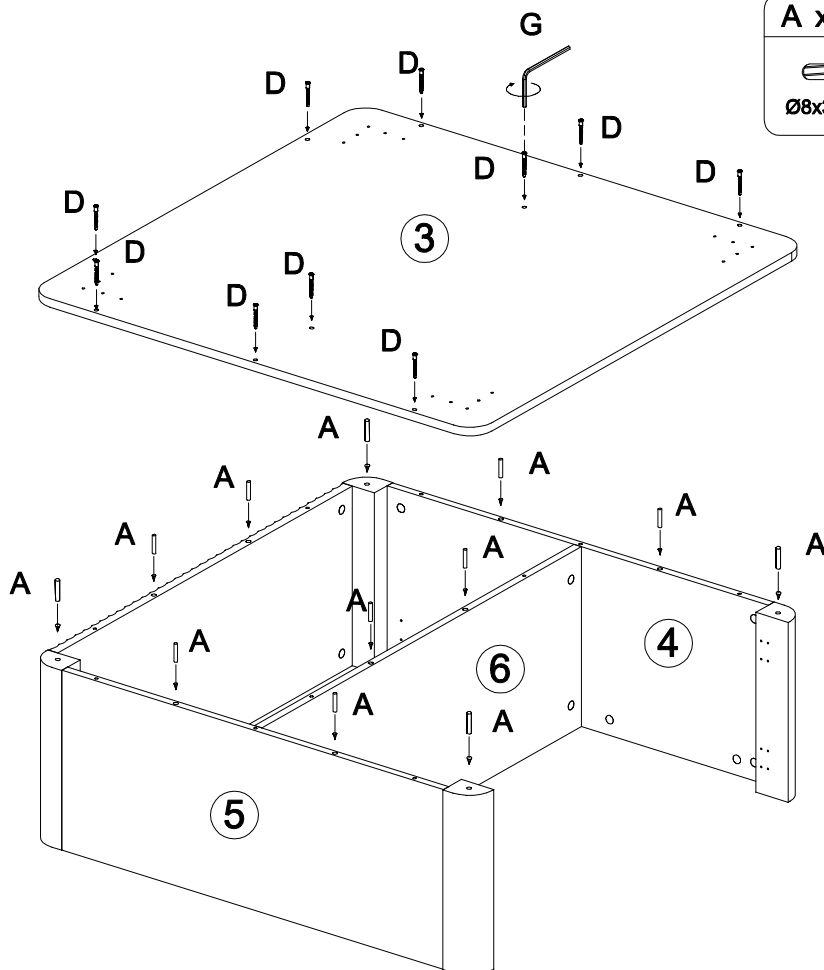
O x 16

0



Step 6

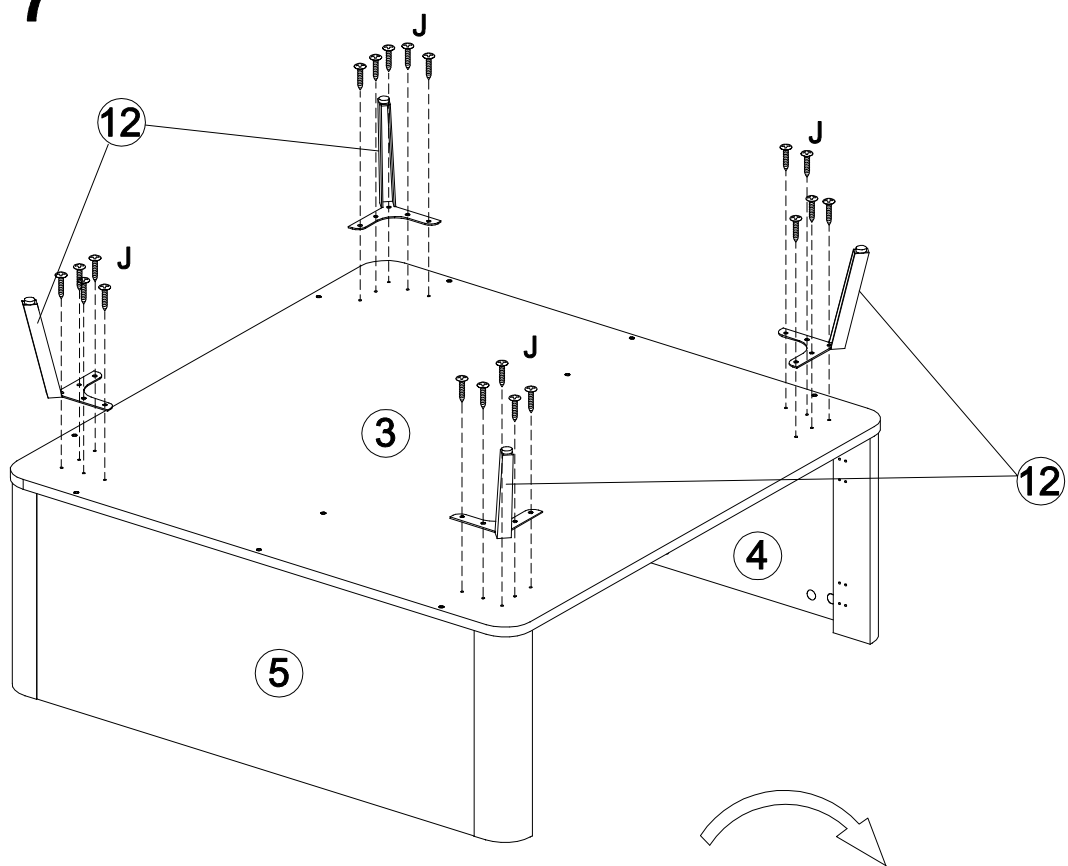
A x 12	D x 10	G x 1
 Ø8x30mm	 Ø6x50mm	 4mm



Step 7

J x 20

M4x14mm



Step 8

B x 4

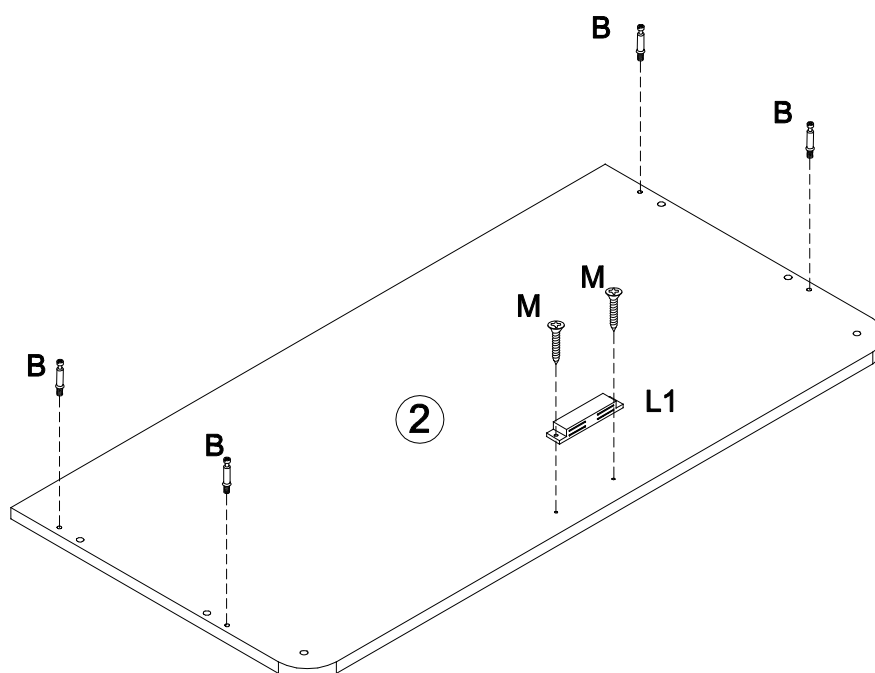
Ø6x35mm

L1 x 1



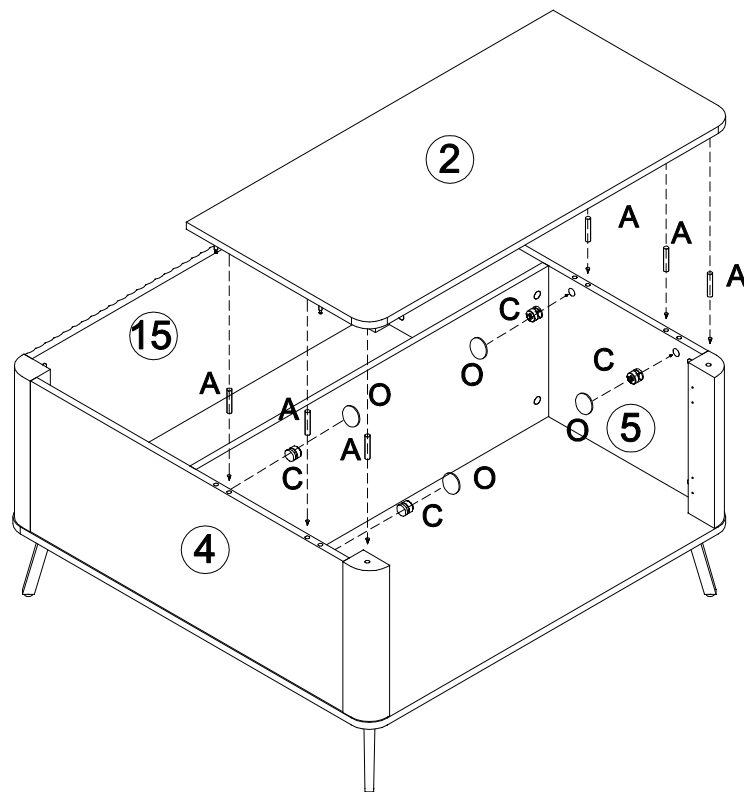
M x 2

Ø3x17mm



Step 9

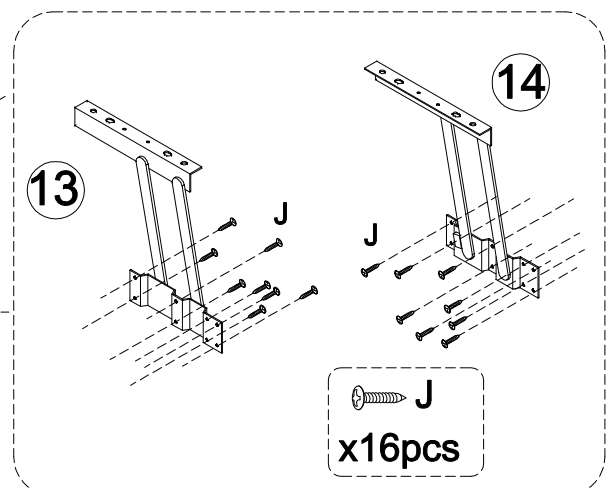
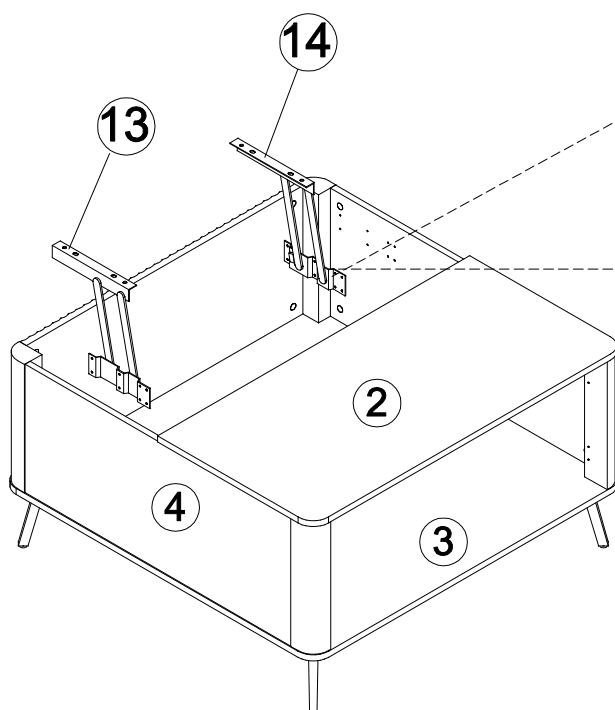
A x 6	C x 4	O x 4
		
Ø8x30mm	Ø15x12mm	



Step 10

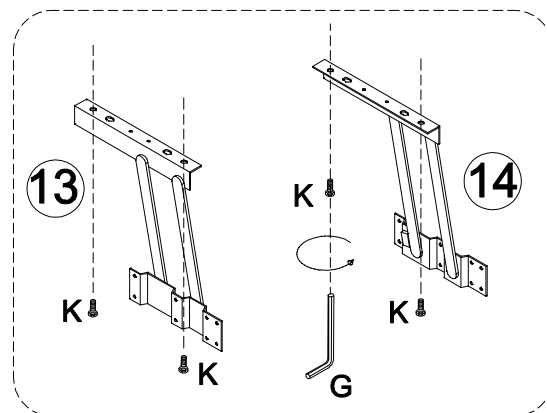
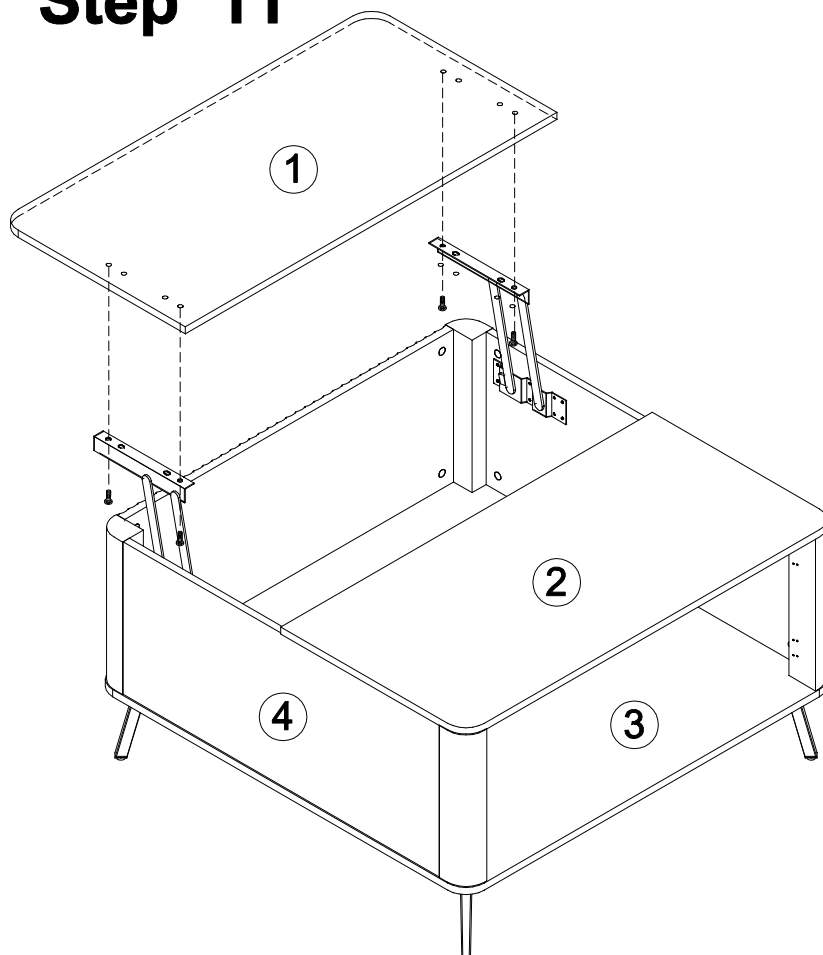
J x 16

M4x14mm



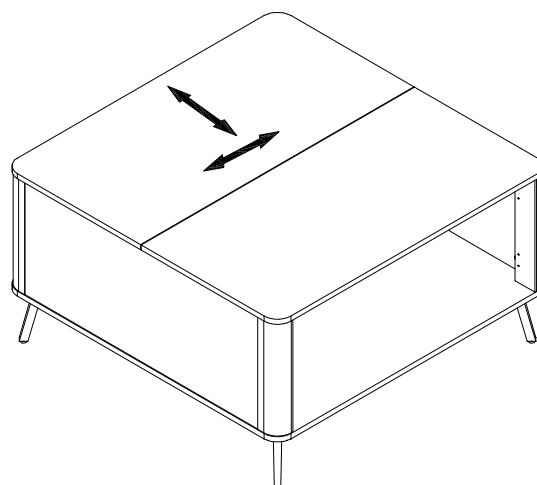
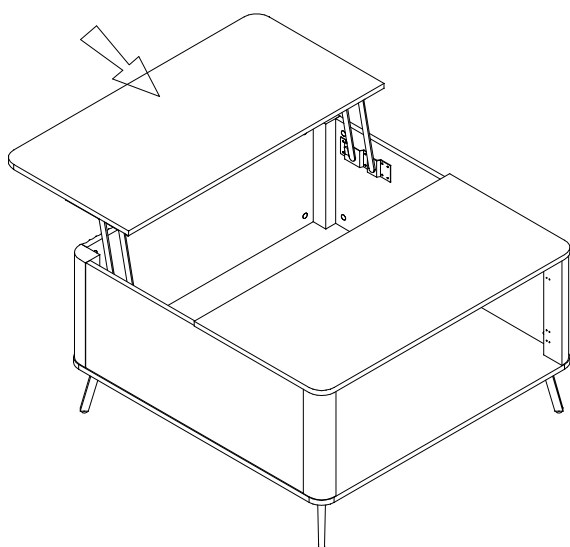
Step 11

G x 1	K x 4
 4mm	 Ø6x12mm



 Do not lock the bolts tightly.

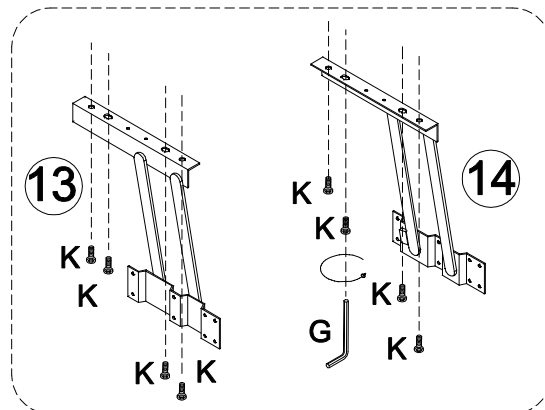
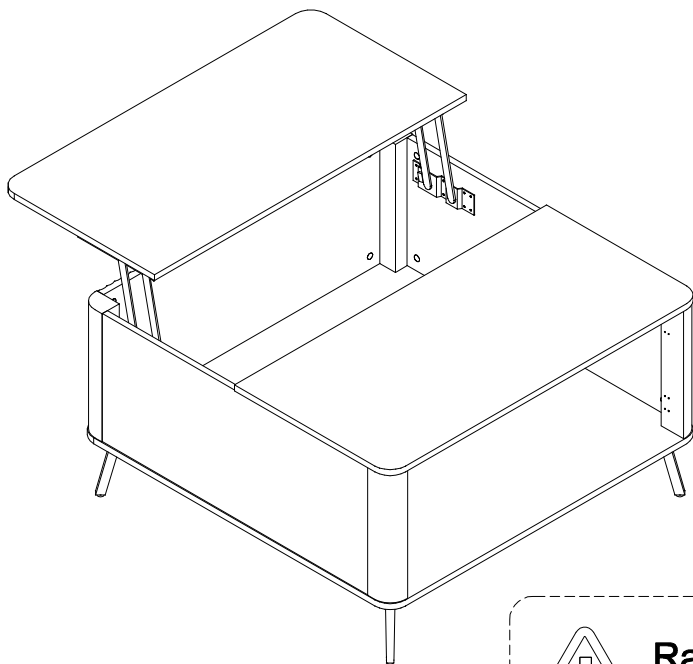
Step 12



Press down from the center to adjust the panel into place

Step 13

G x 1	K x 8
 4mm	 Ø6x12mm

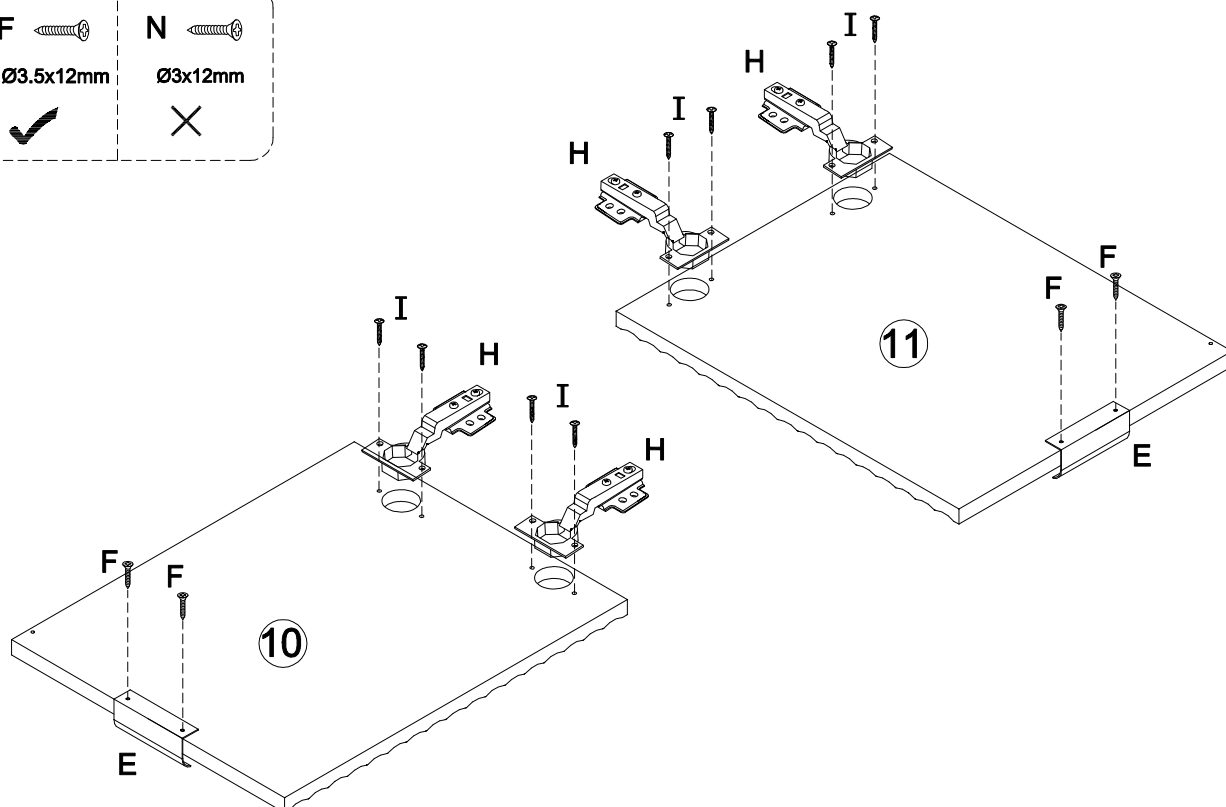


**Raise the panel
and lock all the Bolt**

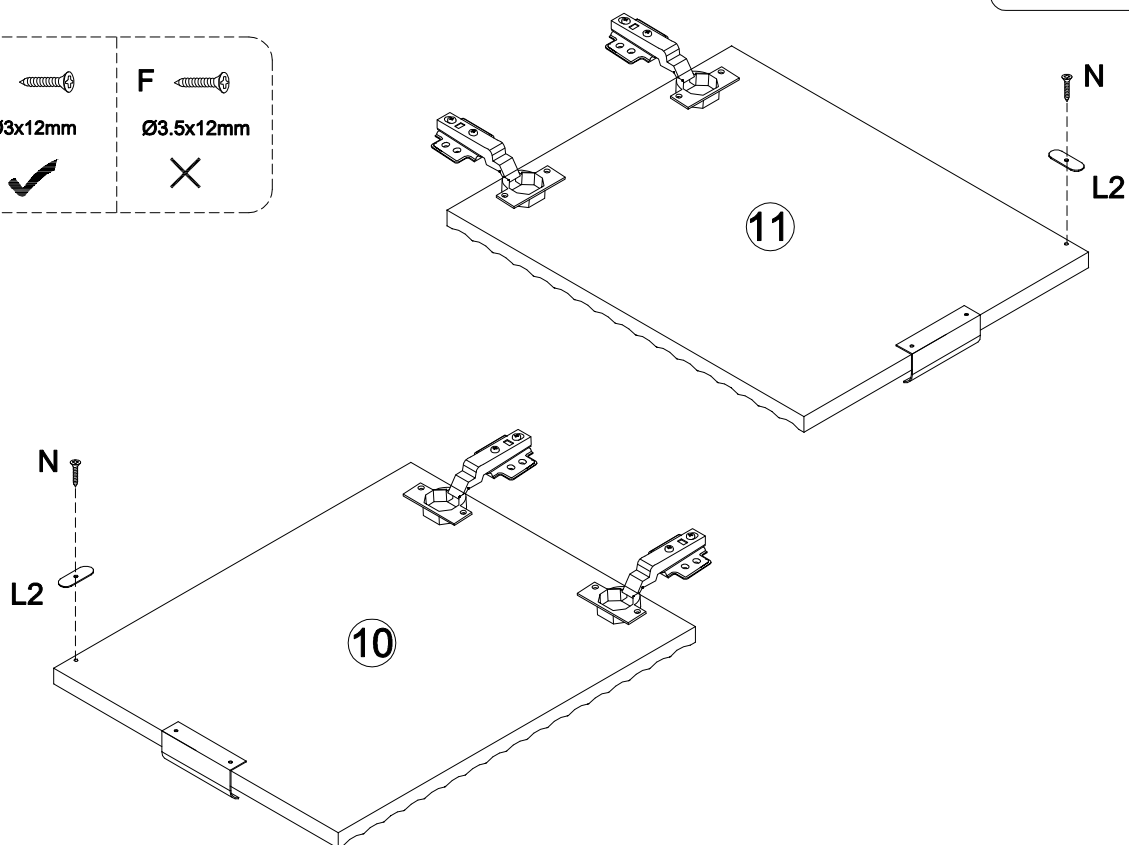
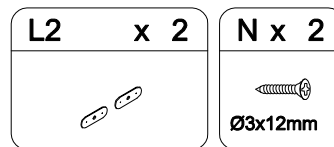
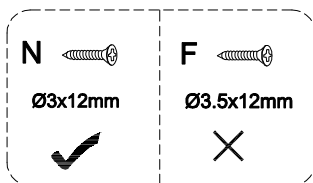
Step 14

F  Ø3.5x12mm ✓	N  Ø3x12mm ✗
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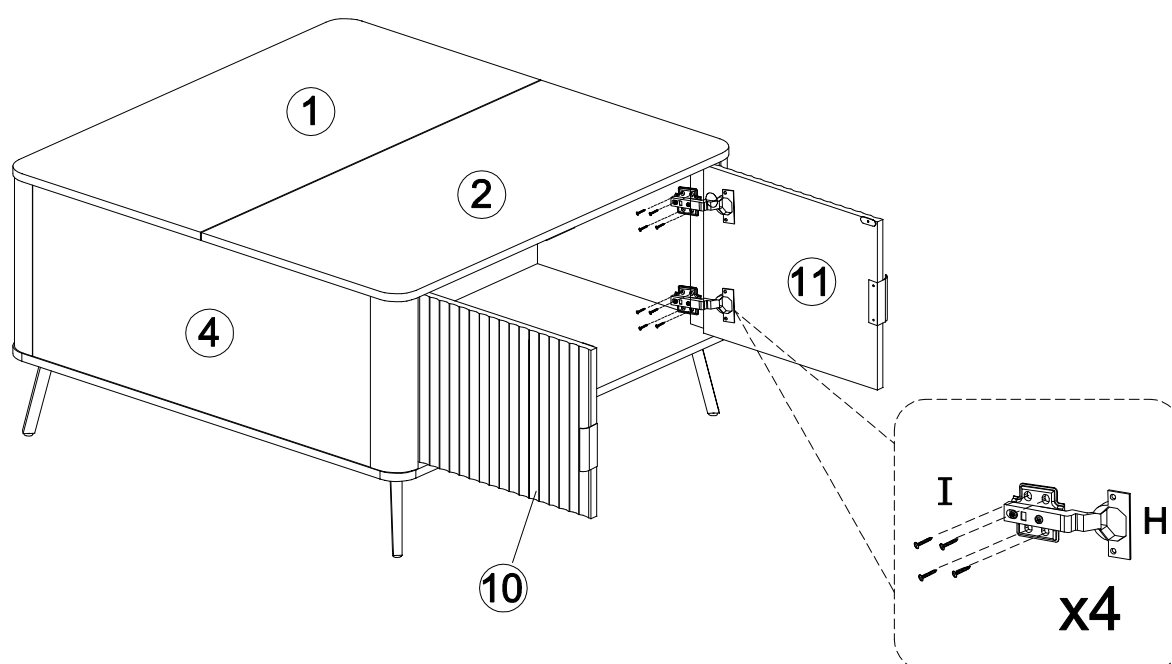
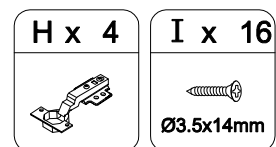
E x 2	F x 4	H x 4	I x 8
	 Ø3.5x12mm		 Ø3.5x14mm



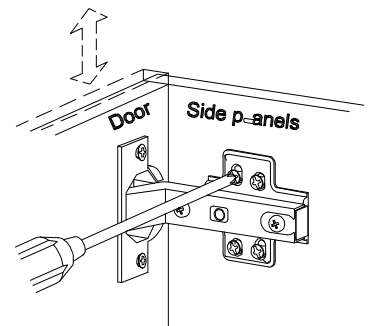
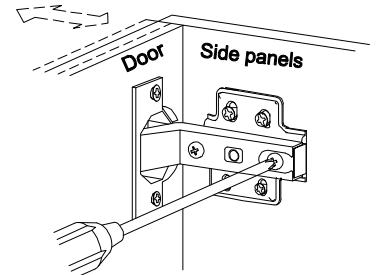
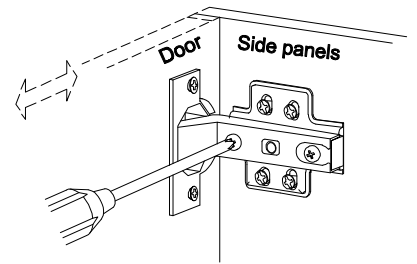
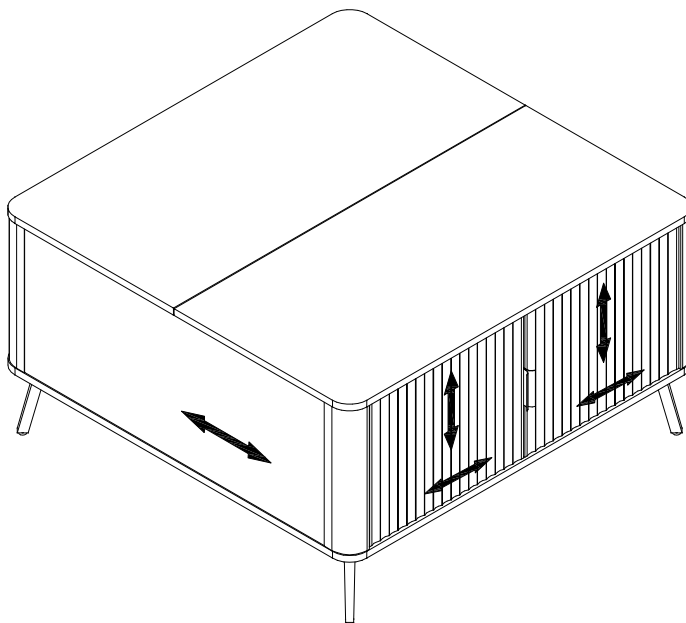
Step 15



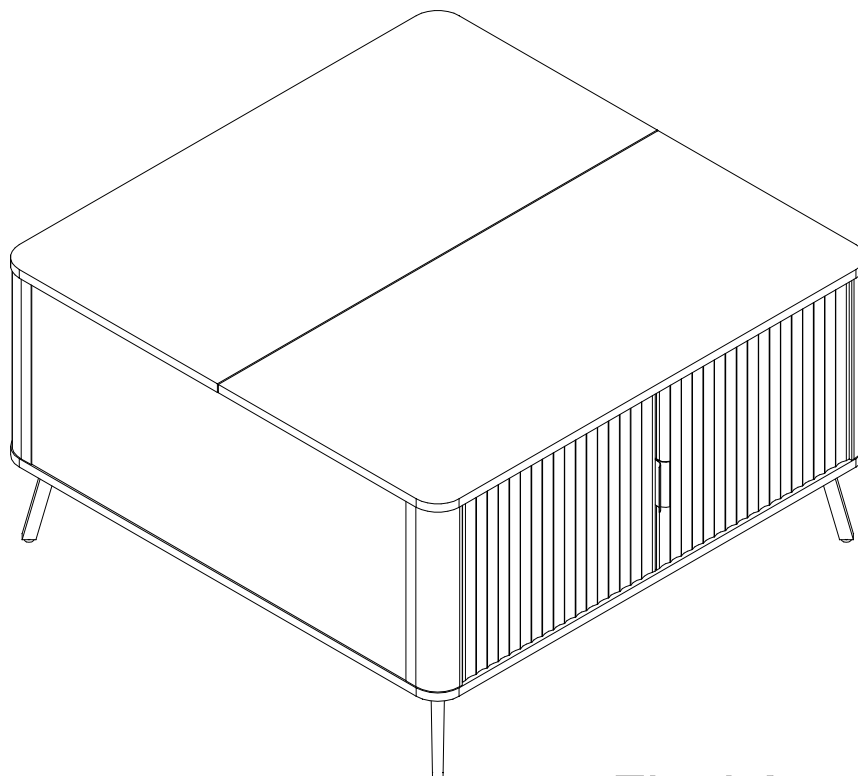
Step 16



Step 17



Step 18



Final Assembly