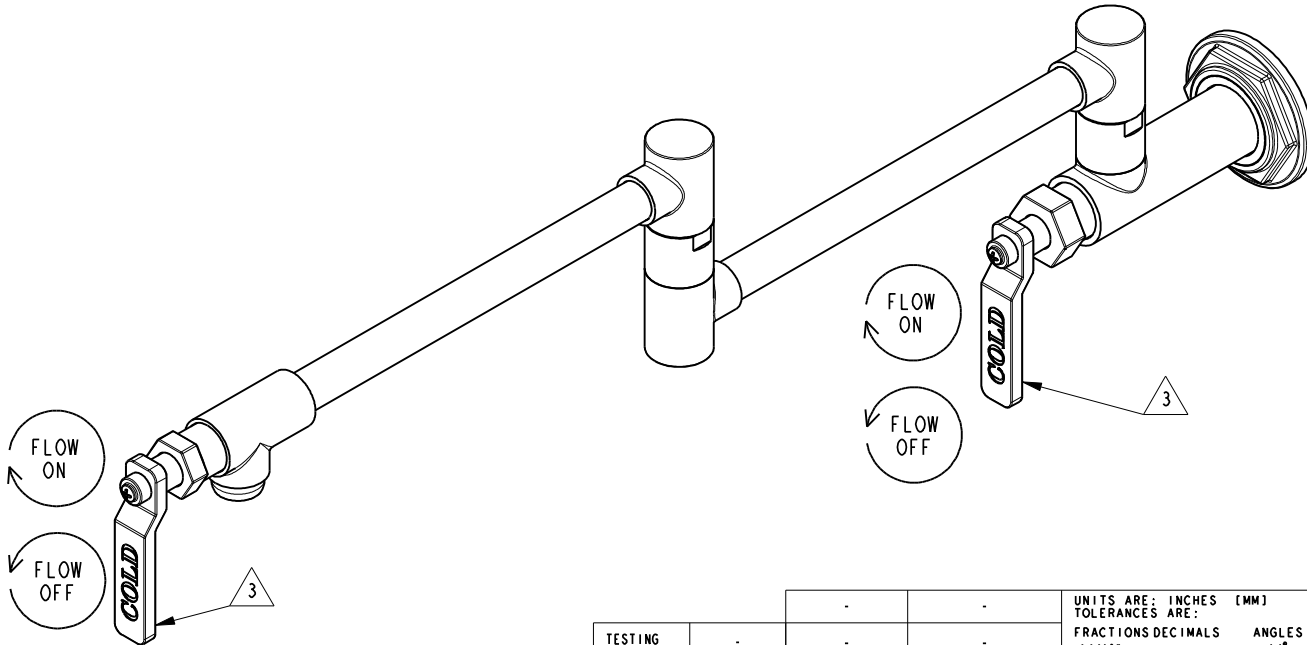


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.
2. PACK THESE ITEMS IN A PLASTIC BAG.
3. HANDLE IN CLOSE POSITION.
4. INSTALLATION TORQUE 11-14 LB-FT.
5. INSTALLATION TORQUE 4-6 LB-FT.
6. APPLY LOCTITE 680.
7. APPLY LOCTITE 242

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	12922	VALVE BODY, WALL-END	PART	1
2	11309	FLANGE, MOUNTING	PART	1
3	92223	SCRW, #8 X 2-1/2 PHL FLT HD SS	PART	4
4	92231	SCRW, 1/4-20 X 1/4 SKT HD CUP PT SS	PART	1
5	2-553	LOWER ARM ASM, CONTEMP	ASSEMBLY	1
6	20-337	UPPER ARM ASM, CONTEMP	ASSEMBLY	1
7	1-325	W/S CARTRIDGE FRICTION - COLD	PART	1
8	1-436	CARTR 3/8 COLD 1/4 TR	PART	1
9	12919	FLANGE	PART	1
10	92232	SCRW, 6-32 X 1/8 SKT HD FTL PT SS	PART	1
11	12920	BONNET, TIP-END	PART	1
12	12070	HANDLE ADAPTER, SHORT	PART	2
13	12908	HANDLE LEVER - COLD	PART	2
14	92426	SCRW, M4 X 12 PHL FLT HD SS	PART	2
15	20-333	DECO NUT ASM	ASSEMBLY	2
16	12921	BONNET, WALL-END	PART	1



ZONE	REV	DESCRIPTION	DATE	APPROVED
-	C	EN-4300q	11/20/20	R.S.
-	B	EN-4062	01/06/20	J.M.
-	A	EN-3886	06/05/19	J.M.
-	-	EN-3443	09/17/18	J.M.

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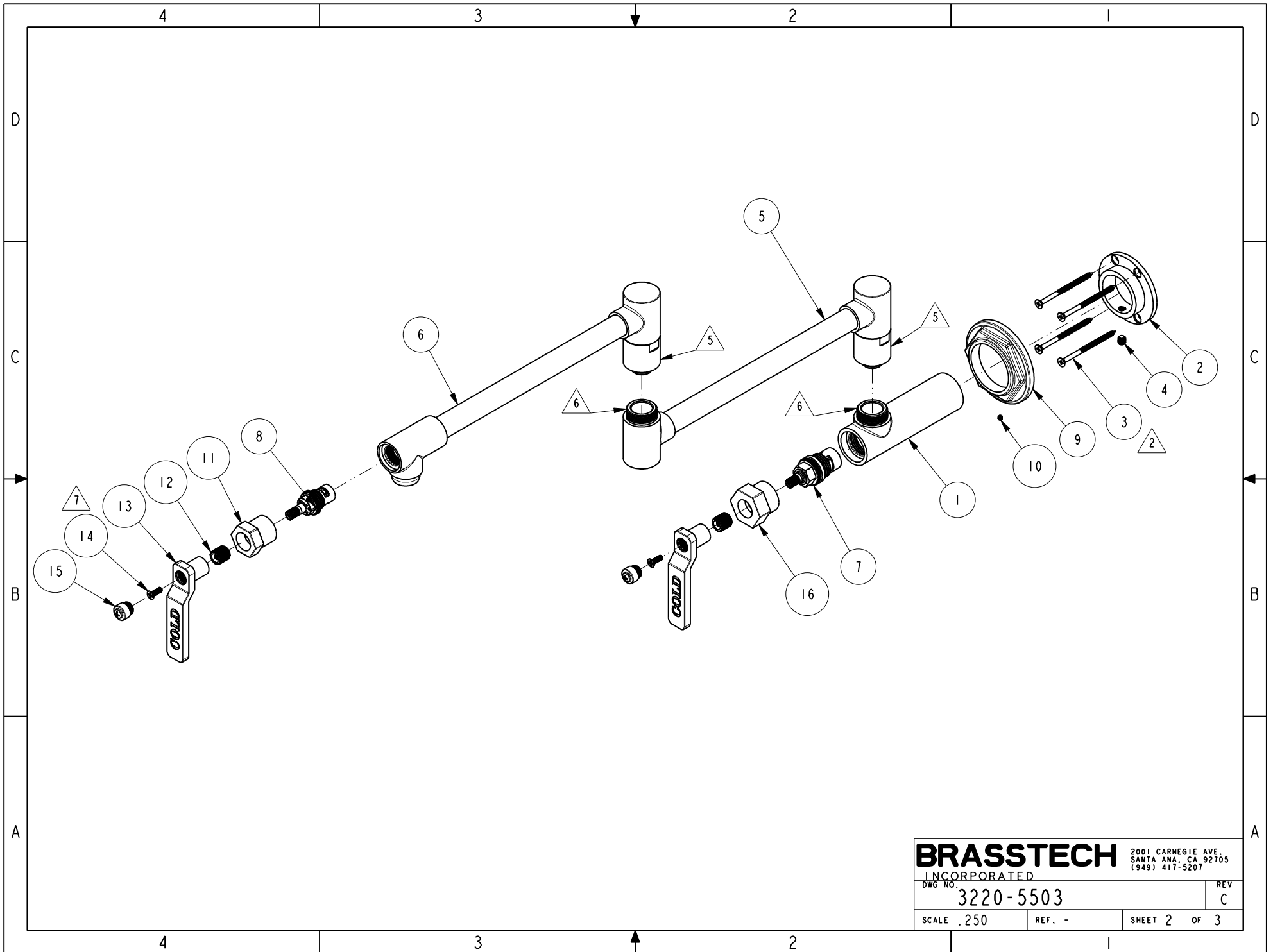
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]		
TOLERANCES ARE:		
FRACTIONS DECIMALS	ANGLES	
±1/16"	.X ±.1 [2,5]	±1°
	.XX ±.06 [1,5]	
(X.XXX) DENOTES CRITICAL DIMS. ALL THREADS ARE CRITICAL		
DRAWN	JINSON	11/20/20
CHECKED	R.S.	11/20/20
APPROVED	R.S.	11/20/20

BRASSTECH 2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207
INCORPORATED

POT FILLER

DWG NO.	3220-5503	REV	C
SCALE	.300	REF.	-
SHEET	1	OF	3



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 (949) 417-5207

DWG NO.	3220-5503	REV	C
SCALE	.250	REF.	-
SHEET 2		OF 3	

