

Assembly instruction for U Type Flat Car

一、Product Profile and classification



Number	Name	Quantity
1	Hexagon socket bolt M8*20	12 PCS
2	Hexagon socket bolt M10*20	16 PCS
3	Hexagon Bolt outside M12*80	2 PCS
4	M12 Nuts	2 PCS
5	Eight-inch White Nylon one-wheel	2
	Sheathing	
6	Four-inch White Wide Nylon caster	2 PCS
7	Four-inch White Wide Nylon Cardan brakes	2 PCS

二、Installation process

1. After the product is unpacked, it contains the components as shown in figure (1,2,3) .

First, check whether the product components are complete;



Figure 1



Figure 2



Figure 3

2. The bottom large wheel assembly is assembled according to figure 4 and Figure 5;



Figure 4



Figure 5

3. As shown in figure6 below, all the wheels at the bottom of the panel are separately assembled to the corresponding positions, and then the bolts are uniformly tightened;



Figure 6



Figure 7

4. Flip the assembled bottom plate over to see if the wheels are turning properly, and if you have Cottonwood, check that the steps above are not correctly installed, or that the gimbal wheels have the brakes left on;



Figure 8

5. Install u-type trolley on both sides of the railings respectively. Finally, tighten the railings with fastening bolts to ensure that the railings can not be pulled out. Finally, tighten the screws of each part to complete the assembly.

