

Cast Aluminum Table

# Assemble Manual



For any query, missing parts or damage, please contact us at [aftersale2020@outlook.com](mailto:aftersale2020@outlook.com) with your order number, we will offer you an ideal resolution within 24 hours.



Please read this manual completely before assembly.

**NOTE 1**

Please use the provided tools to manually install this product.  
**DO NOT** use power tools.

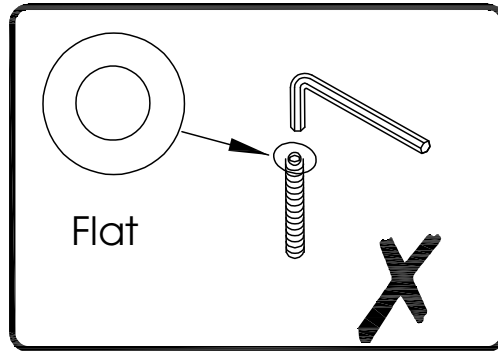
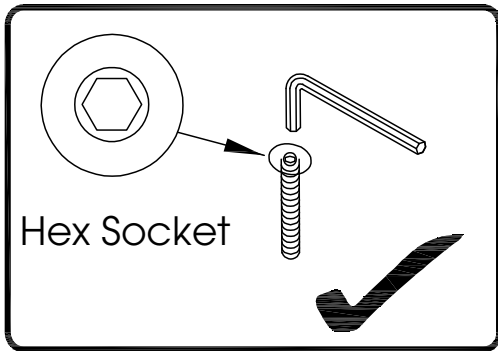


**NOTE 2**

Do not assemble it on flooring or carpet. We suggest you assemble the table on a flat surface with bubble wrap underneath to prevent scratching the Tabletop.

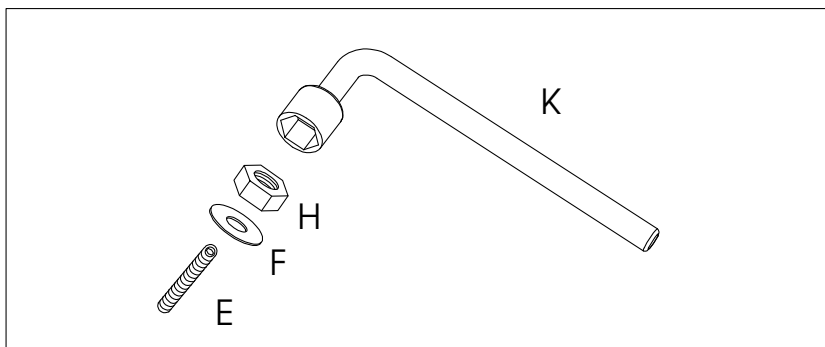
**NOTE 3**

Make sure to leave the hex socket which is a six-sided recess on the outside for further tighten by Allen Wrench.




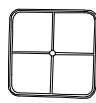





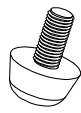
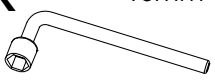



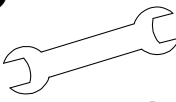
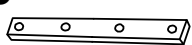



**NOTE 4**

Both Socket "K" and Wrench "O" are used to tighten the nuts and are optional used during assembly.

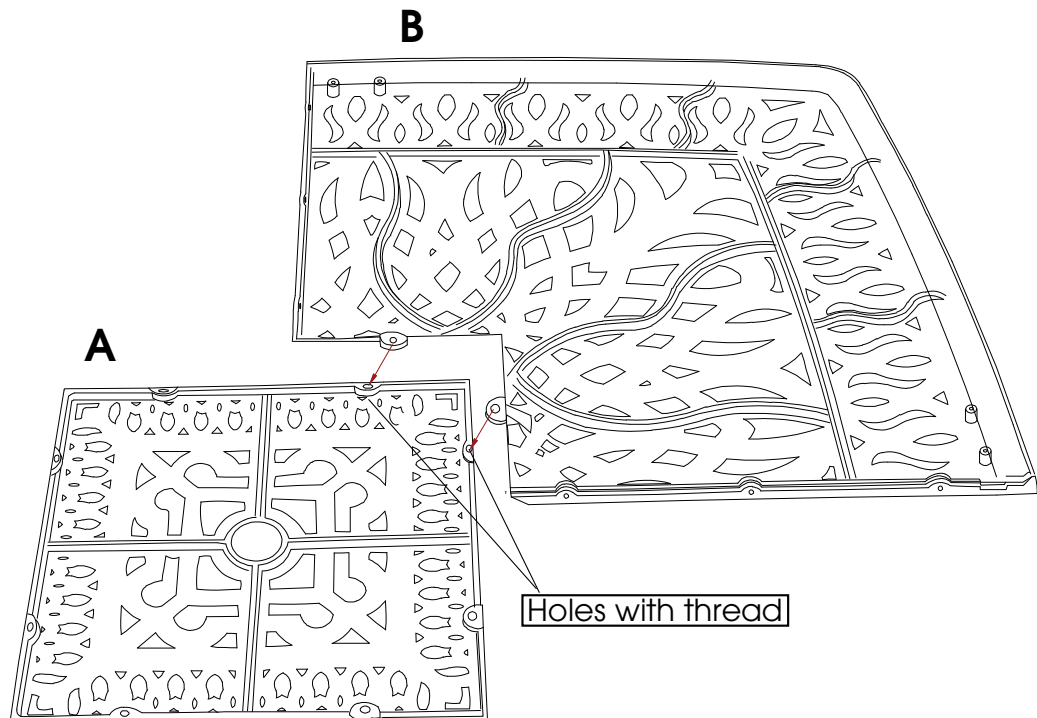


# PARTS LIST

<b>A</b>  1 pc	<b>B</b>  4 pcs	<b>C</b>  4 pcs	<b>D</b>  2 pcs	<b>E</b> M8x30mm  5 pcs	<b>F</b>  53 pcs
<b>G</b>  25 pcs	<b>H</b>  25 pcs	<b>I</b> 4mm  1 pc	<b>J</b>  1 pc	<b>K</b> 13mm  1 pc	<b>L</b> M8x30mm  13 pcs
<b>M</b> M8x16mm  25 pcs	<b>N</b> 5mm  1 pc	<b>O</b>  1 pc	<b>P</b> connecting rod  4 pc	<b>Q</b> M8x45mm  9 pcs	

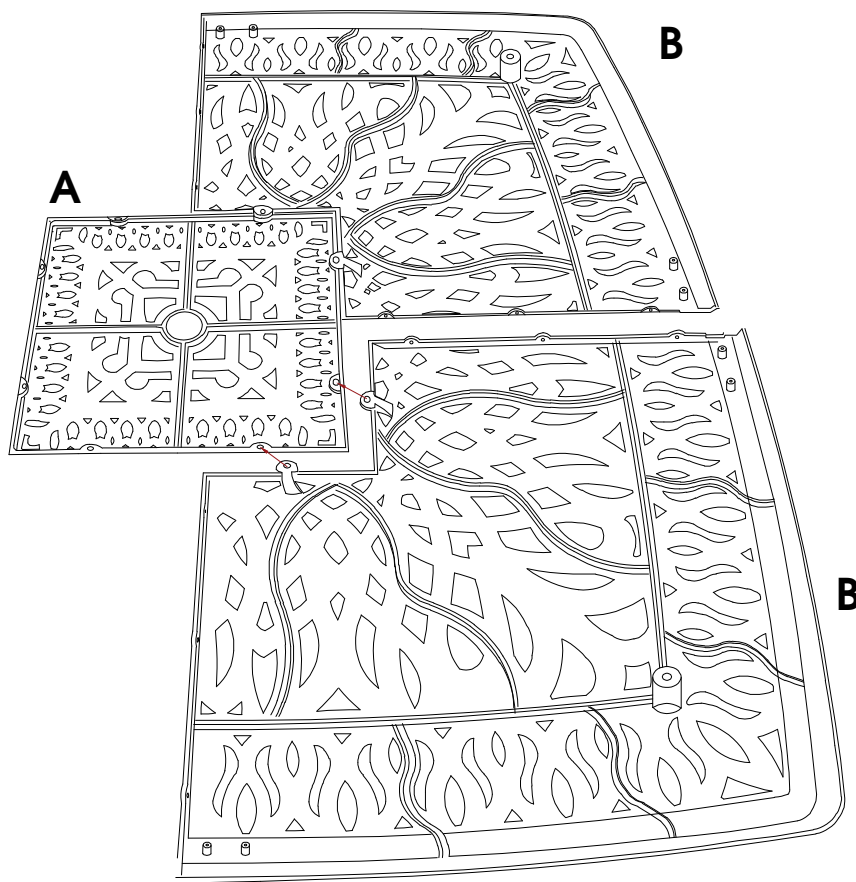
## Step 1

- Lay Out the Panels:** Place the middle tabletop panel **(A)** and the 4 corner tabletop panels **(B)** face down on a flat surface, ensuring they're on bubble wrap to protect them.
- Align the Panels:** Take one corner tabletop panel **(B)** and align it with the middle tabletop panel **(A)**. Make sure that the holes on panel **(B)** that are unthreaded are above the threaded holes on panel **(A)**.



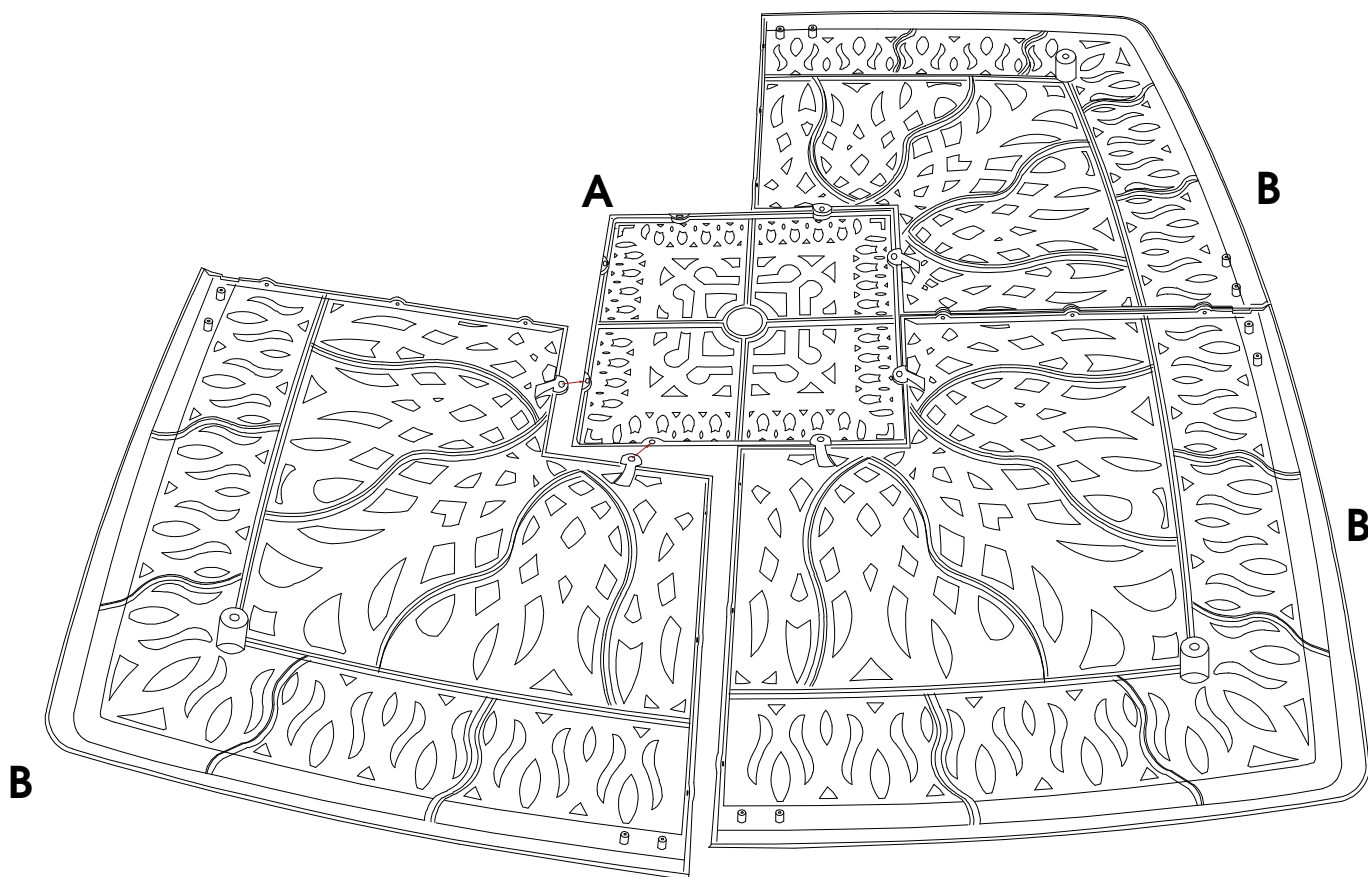
## Step 2

Then, take the second corner tabletop panel (**B**) and align it with the holes on the middle tabletop panel (**A**).



## Step 3

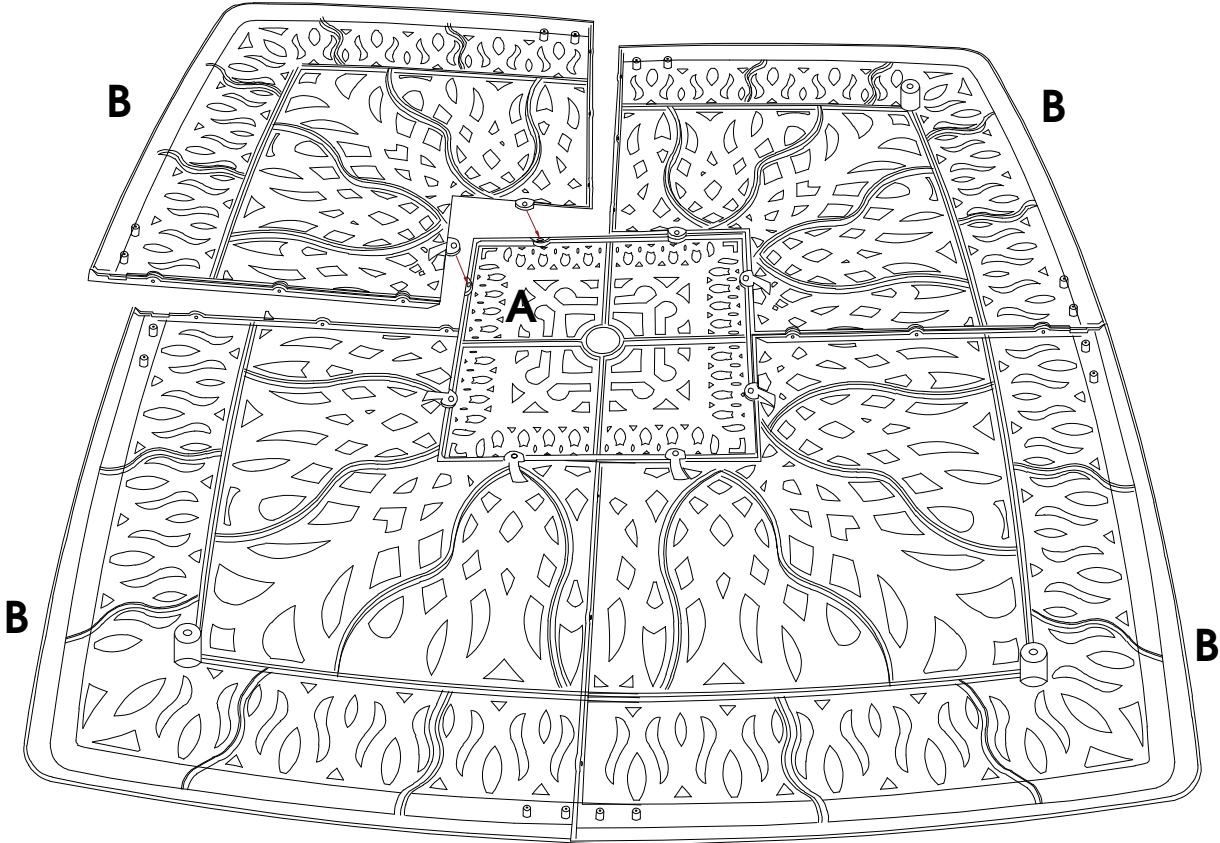
Place the third corner tabletop panel (**B**) and align the holes as shown in the diagram below.



# Step 4

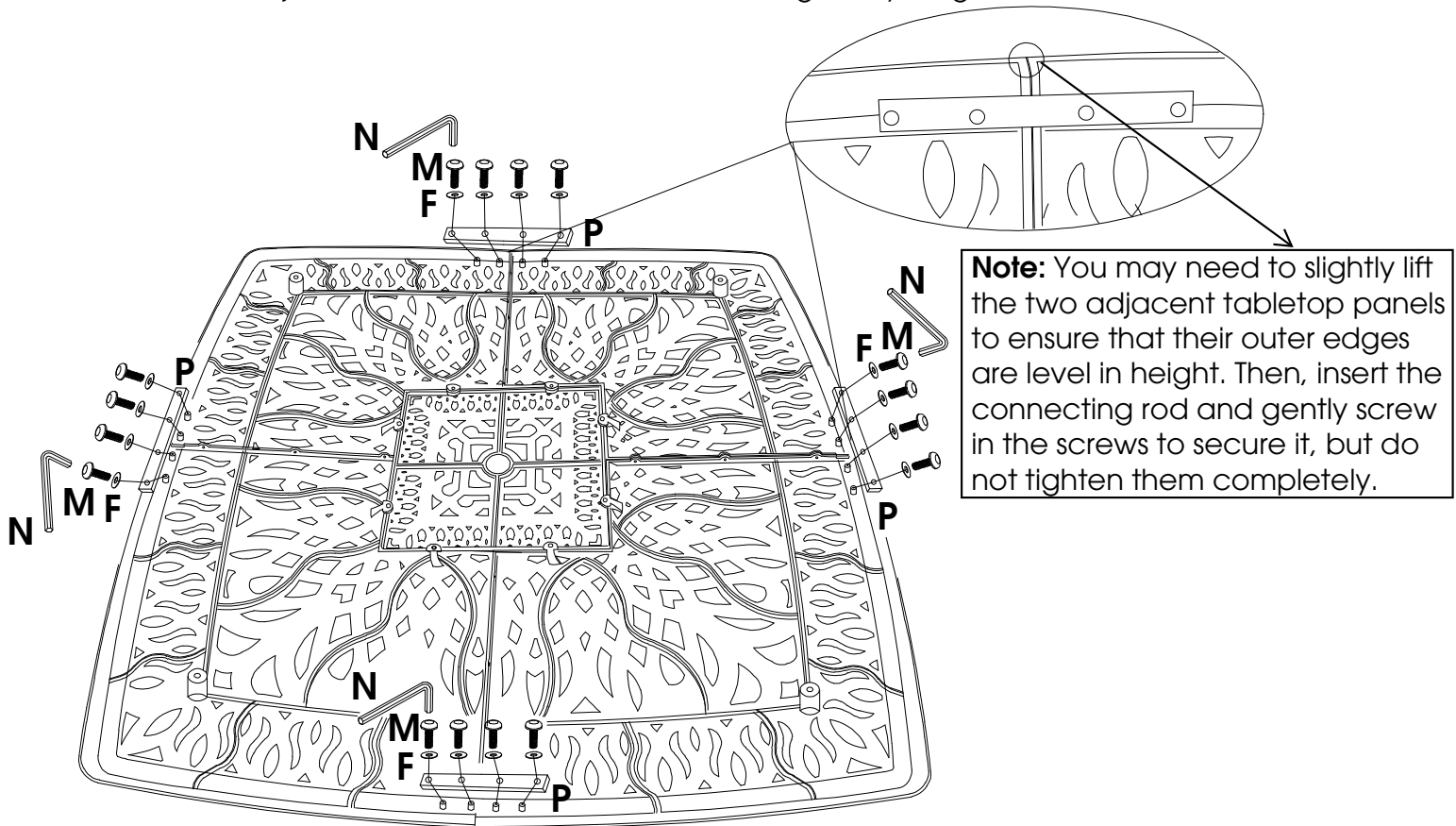
Then, place the fourth corner tabletop panel (**B**) and align the holes as shown in the diagram below.

Now all five tabletop panels are in the correct position.



## Step 5

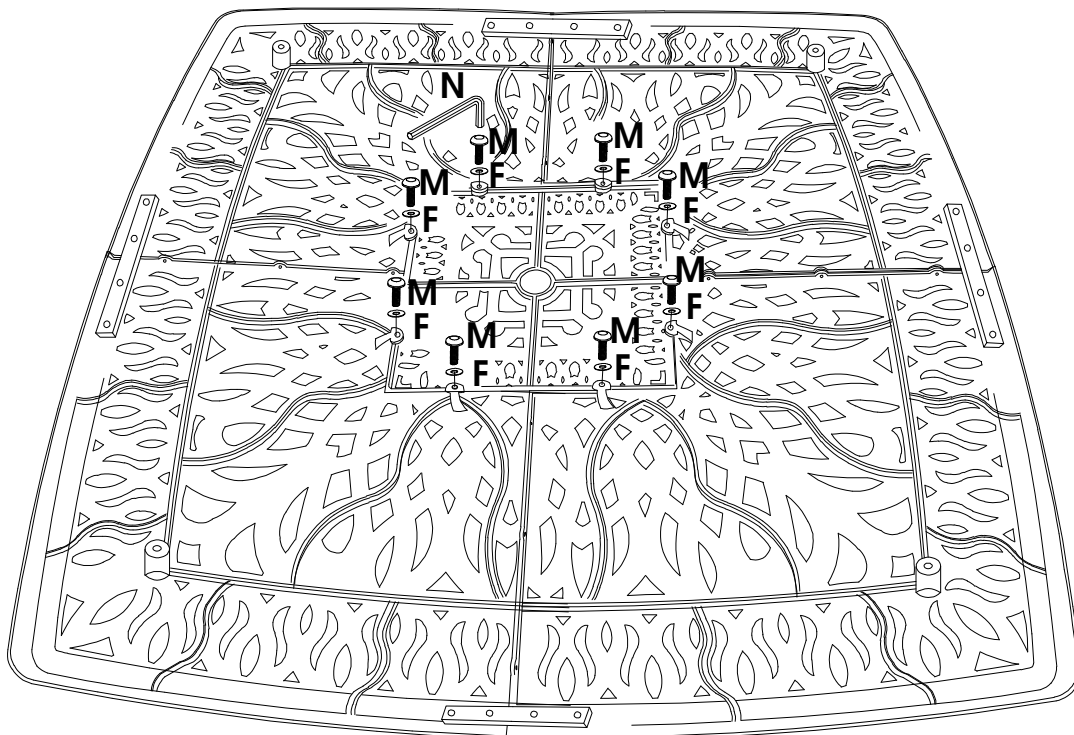
Insert the grooved side of the connecting rod (**P**) into the connection sections of each tabletop panel. Then, **partially insert** the screws (**M**) to hold the pieces in place, but do not fully tighten them yet. This will allow for adjustments to be made before securing everything.



## Step 6

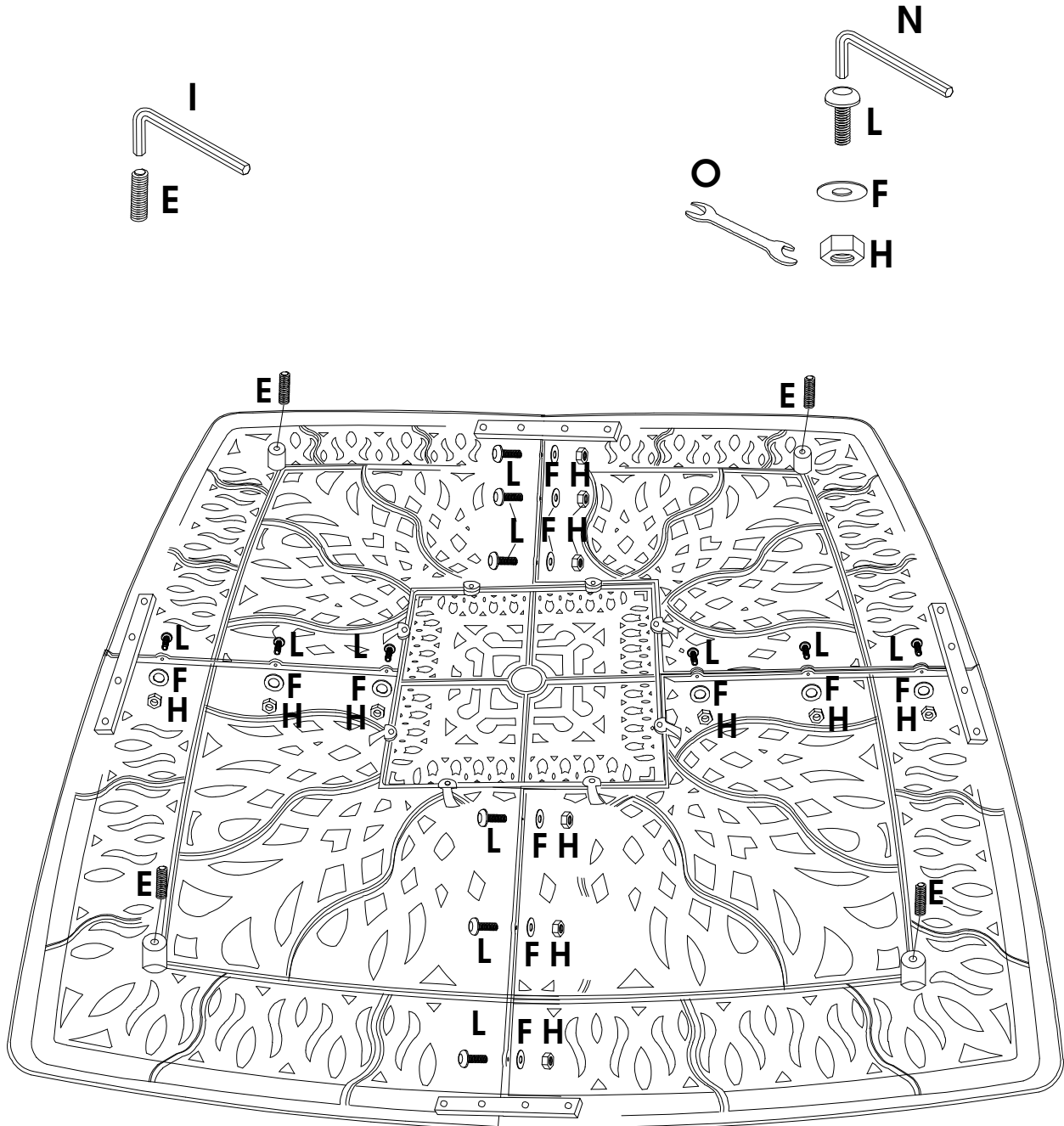
As shown in the diagram below, **partially insert** the screws (**M**) into the designated positions to secure the parts in place, but do not fully tighten them.

This allows for adjustments before securing all the parts.

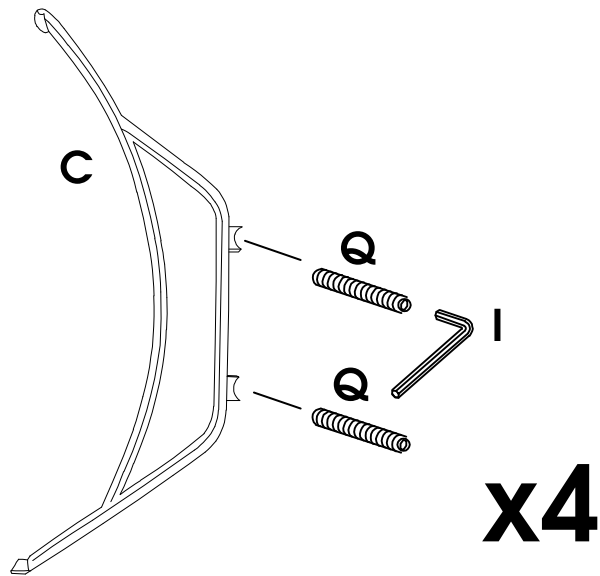


## Step 7

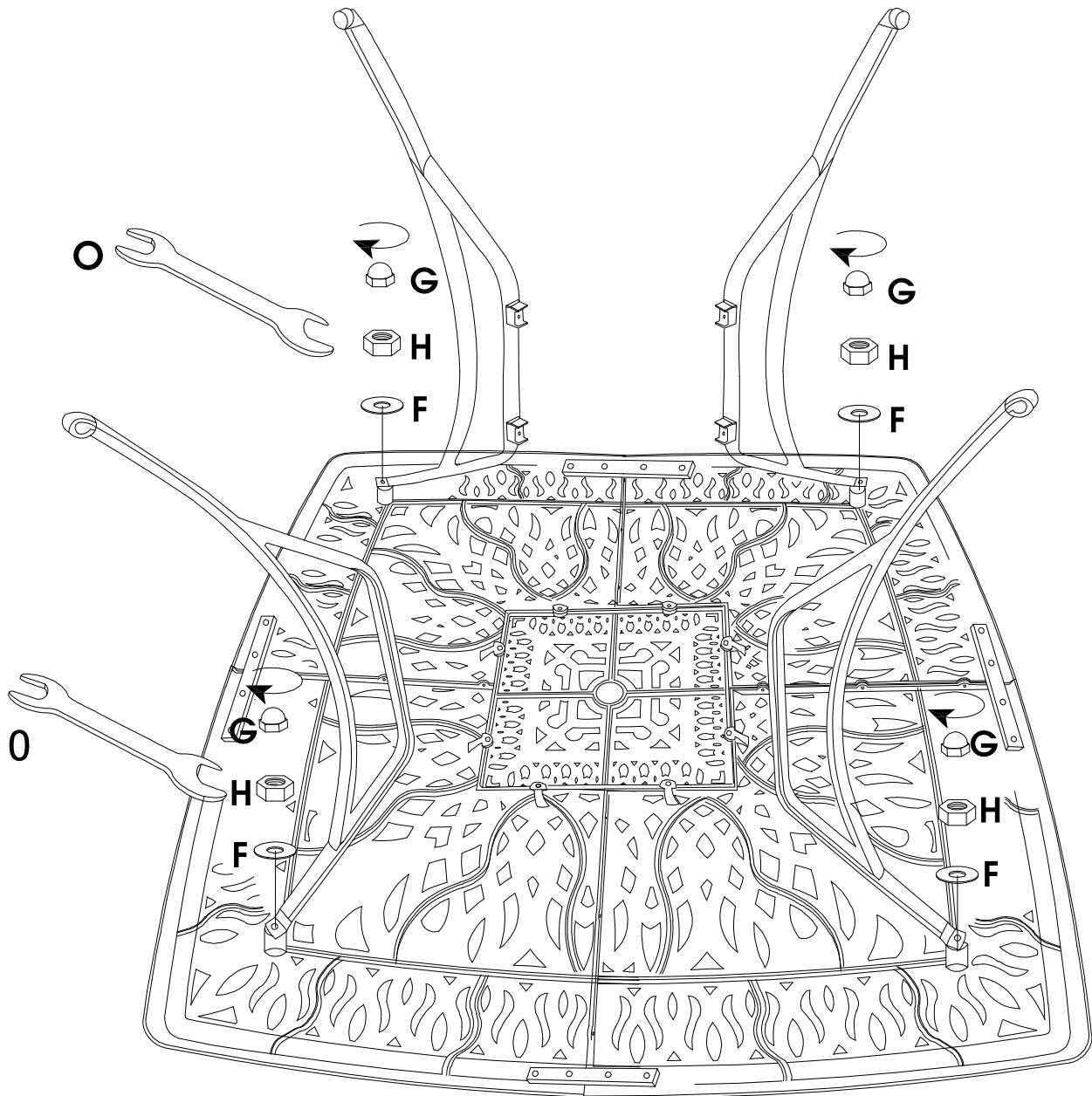
1. At the designated positions in the four corners of the table, insert the threaded bolts (**E**) and tighten them.
2. Next, along the connection line of the two tabletop panels, horizontally insert the screws (**L**) along with the washers (**F**) and nuts (**H**) to secure the parts in place, but do not fully tighten. This allows for adjustments before securing all the parts.



**Step 8** Insert the threaded bolts (Q) into the four legs (C) and tighten them.

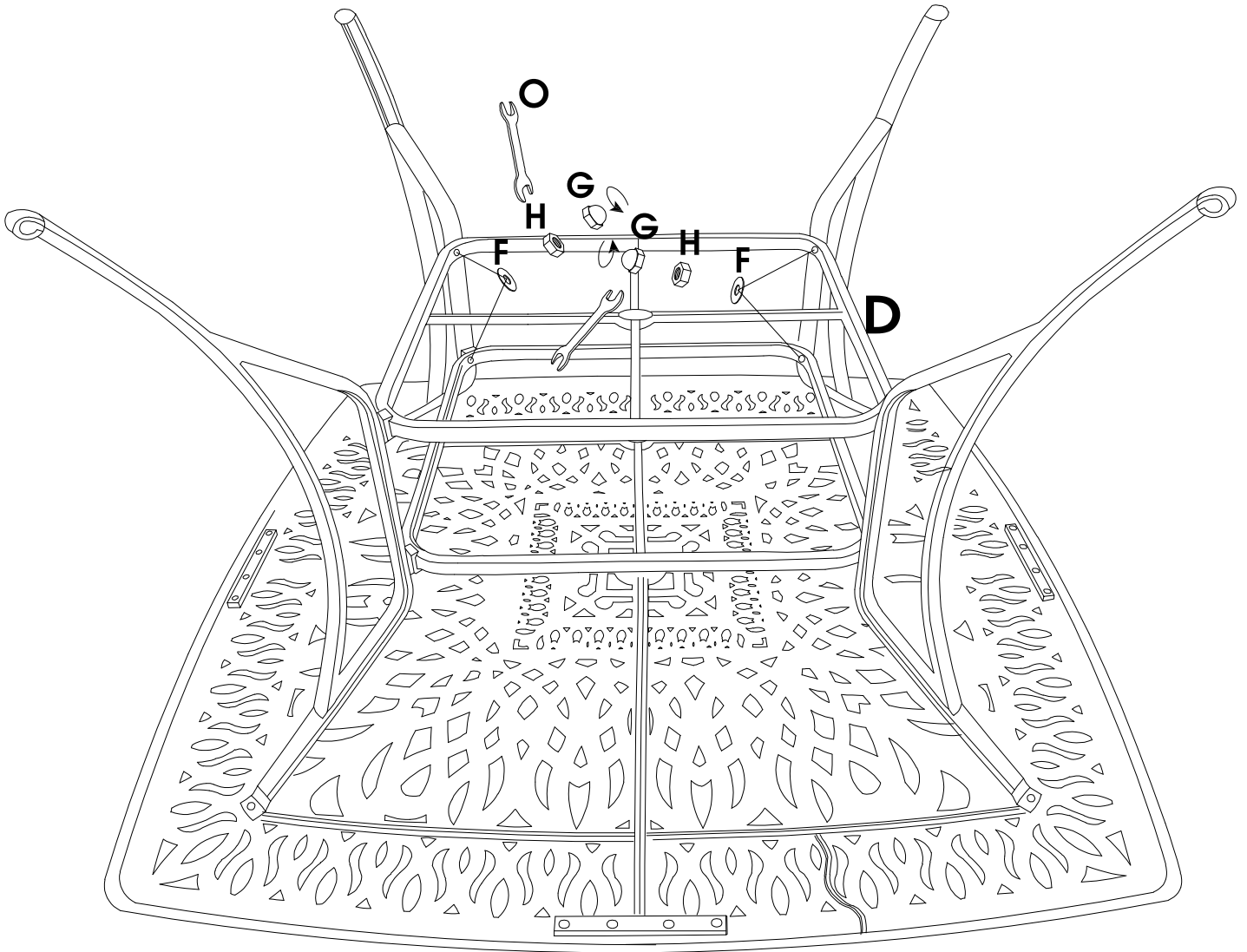


**Step 9** Attach the table legs.



**▲ Don't tighten all the nuts until the assembly is finished**

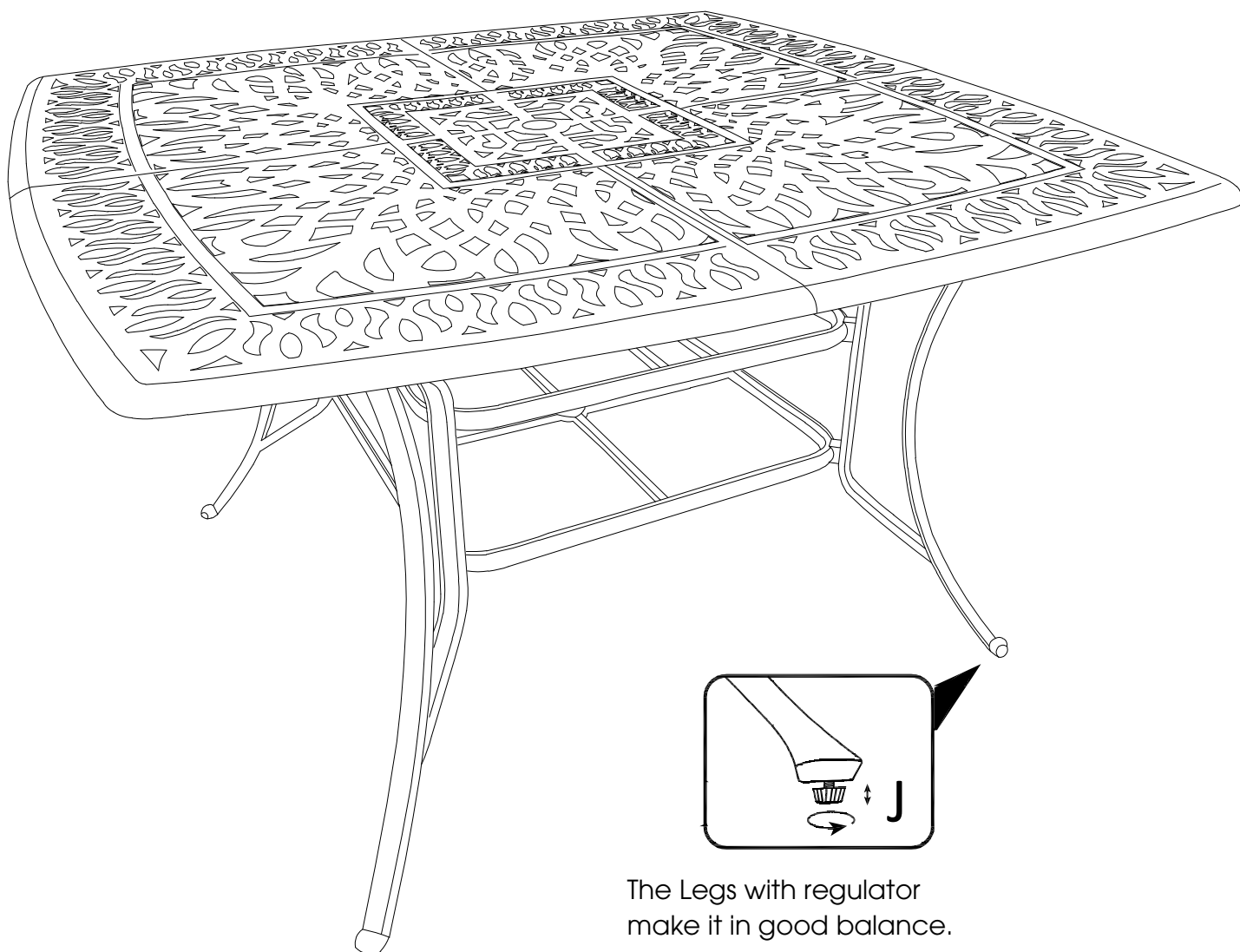
**Step 10** Attach the table support racks (D).



 **Don't tighten all the nuts until the assembly is finished**

## Step 11

Tighten all the screws and nuts, then turn the table over. The assembly of the table is now complete.



The Legs with regulator  
make it in good balance.