

NUCLEUS ADJUSTABLE ARMS/ARMPAD REPLACEMENT INSTRUCTIONS

TOOLS REQUIRED:

SAFETY GLASSES

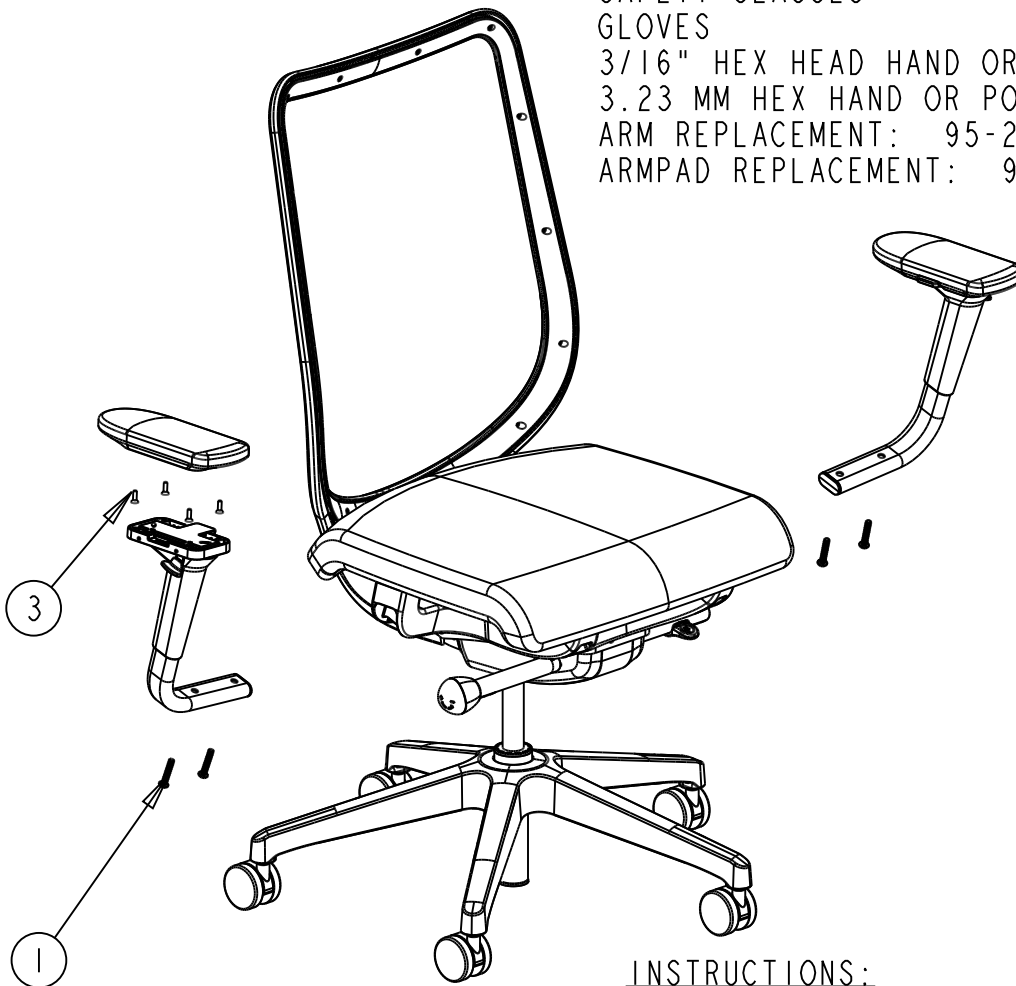
GLOVES

3/16" HEX HEAD HAND OR POWER TOOL

3.23 MM HEX HAND OR POWER TOOL

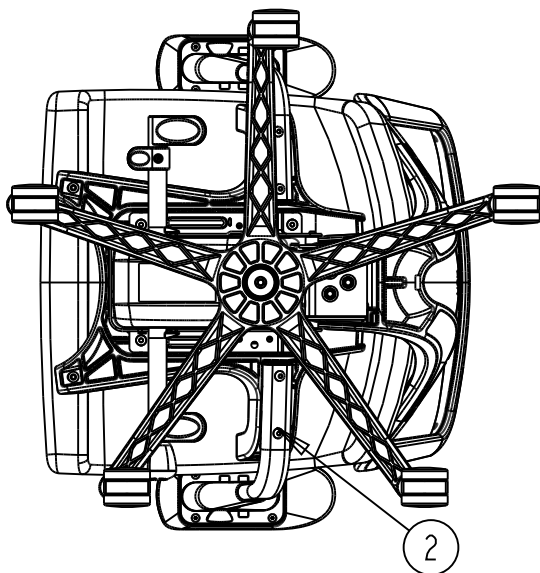
ARM REPLACEMENT: 95-2250 (LH), 95-2251 (RH)

ARMPAD REPLACEMENT: 95-2266 (LH), 95-2267 (RH)



INSTRUCTIONS:

1. ARM REPLACEMENT - REMOVE ARM ASSY SCREWS (2 PER ARM, 50-8382) (ITEM 1) USING 3/16" HEX HEAD HAND OR POWER TOOL.
2. CENTER REPLACEMENT ARM SCREW LOCATIONS ON CHAIR SUPPORT HOLE LOCATIONS. ALIGN ARMS AS INDICATED IN ITEM 2.
3. USE 3/16" HEX HEAD HAND OR POWER TOOL TO SECURE (2) ARM MOUNTING SCREWS TO EACH ARM (50-8382), USING 135-145 IN-LBS OF TORQUE.
4. ARMPAD REPLACEMENT - REMOVE ARMPAD ASSY SCREWS (4 PER ARMPAD, 50-8377) - (ITEM #3) USING 3.23 MM HEX HAND OR POWER TOOL.
5. CENTER REPLACEMENT ARMPAD ON ARM UPRIGHT SCREW LOCATIONS.
6. USE 3.23 MM HEX HAND OR POWER TOOL TO FASTEN (4) SCREWS (50-8377) THROUGH ARMPAD TO ARM UPRIGHT. APPLY 8-12 IN-LBS OF TORQUE WHEN FASTENING ARMPAD SCREWS.



BASE SIDE UP - VIEW