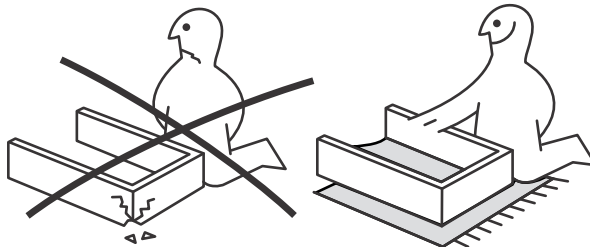
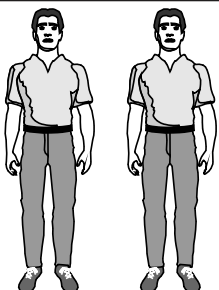
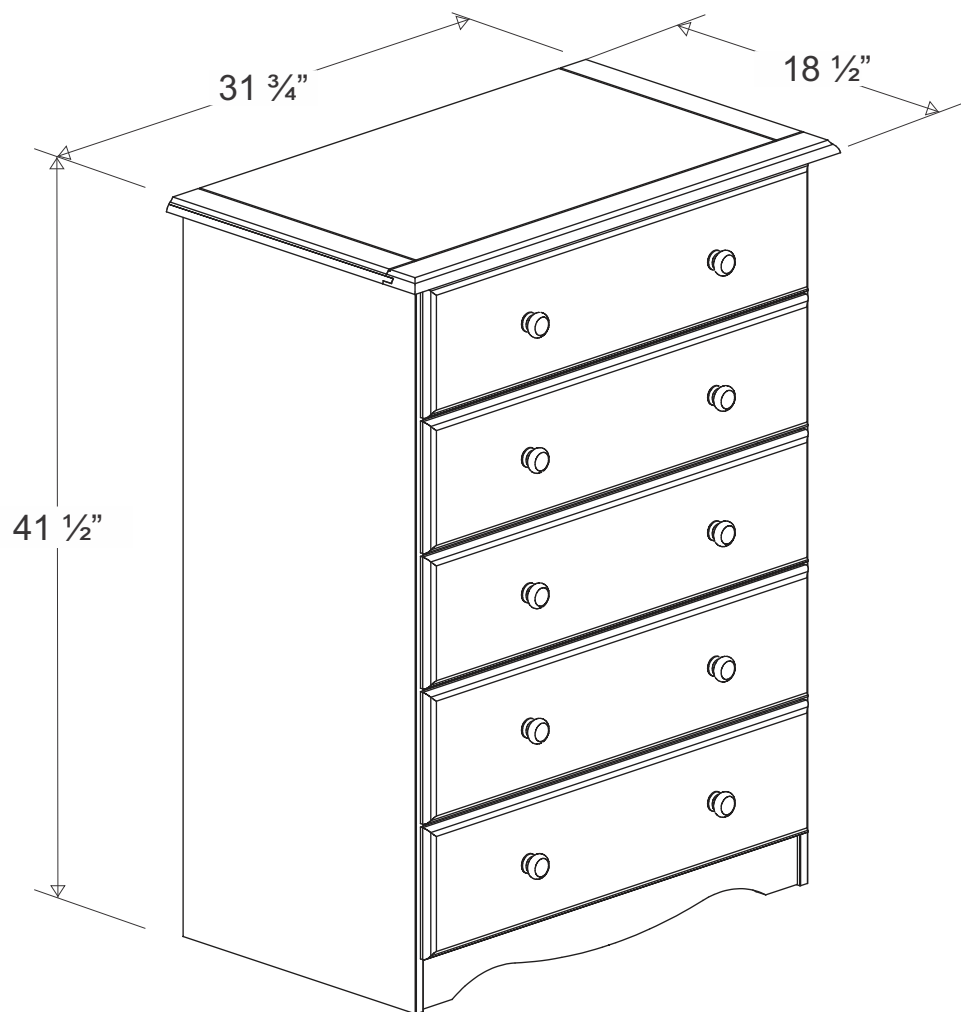


ASSEMBLY GUIDE

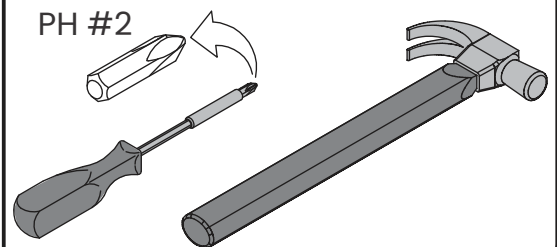
5-DRAWER CHEST

Compliant with Federal Law STURDY Act (Stop Tip-overs of Unstable, Risky Dressers on Youth). Passed 16 CFR 1262, ASTM F2057-23 Tests.

SKU S-53101 - White
SKU S-53102 - Mahogany
SKU S-53103 - Mocha
SKU S-53104 - Honey Pine
SKU S-53106 - Java
SKU S-53107 - Black



REV - 06/2025



page 2/17

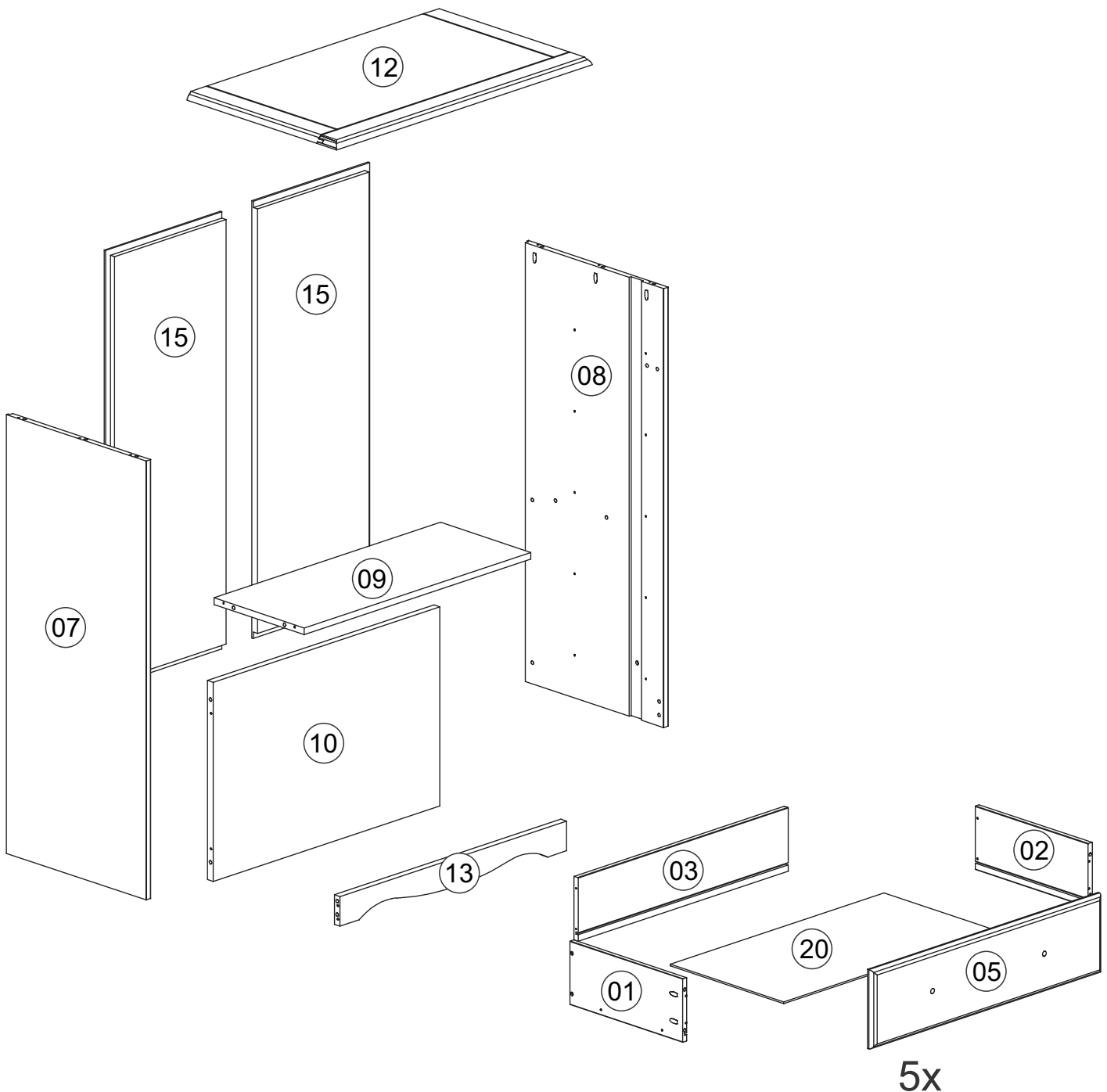
Before You Begin Assembly

- Carefully inspect the package contents. A complete parts checklist is provided below.
- If any parts are missing or damaged, please contact us at info@palaceimportsinc.com for assistance.

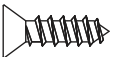
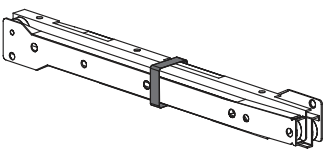
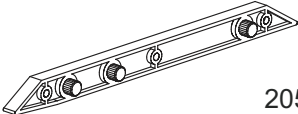
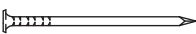
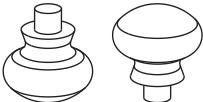
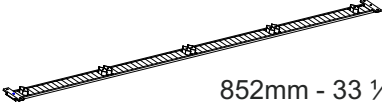
Assembly Tips

- Assemble the item on a flat, smooth surface. We recommend placing a blanket or protective covering underneath to prevent scratches.
- Use a power drill **only at a low-speed setting** to avoid damaging components.
- Assemble the product as close as possible to its final location to minimize the need for moving it later.
- Important: The hardware pack contains small parts that may pose a choking hazard.
Keep all small items out of reach of young children.

PARTS LAYOUT



Screws Are Illustrated at Actual Size for Accurate Reference

A1	 4,0x30	60+3
A4	 3,5x14	14+1
A9	 3,5x16	15+1
A41	 4,0x30	10+1
B31	 6,0x10	40+2
C2	 8,0x25	38+2
E13	 330mm - 13"	05
E14		05
E27	 205mm - 8"	05
G1	 10x10	22
H1		10
I6	 852mm - 33 1/2"	01

TIPOVER RESTRAINT KIT		
A47	 3,0x20	02+1
F8	 47x20x9	02
F15	 300mm	01



**WARNING:
CHOKING HAZARD**

Contains small parts - choking hazard.
Adult supervision is required during assembly.
Not suitable for children under 3 years of age.

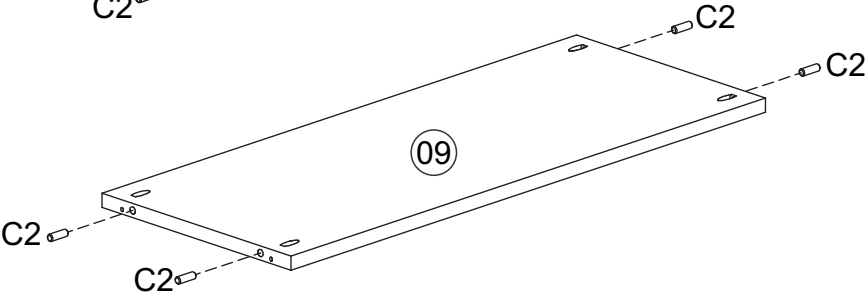
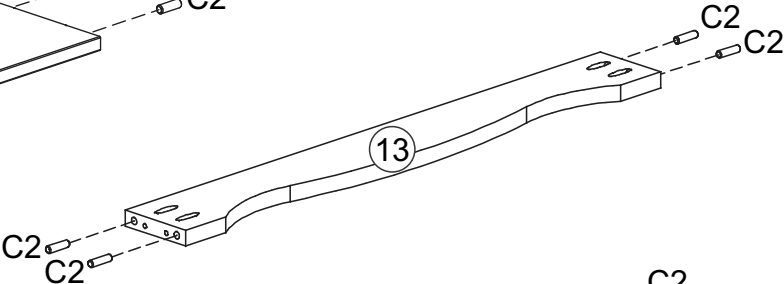
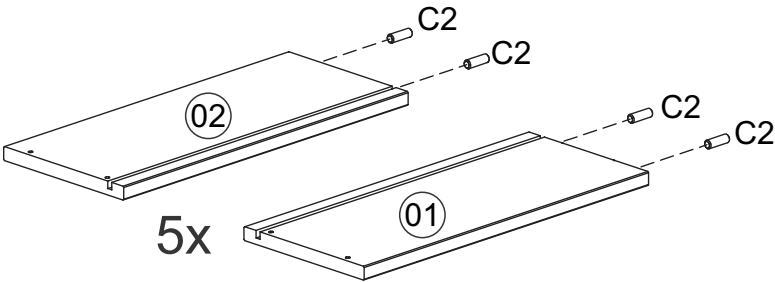
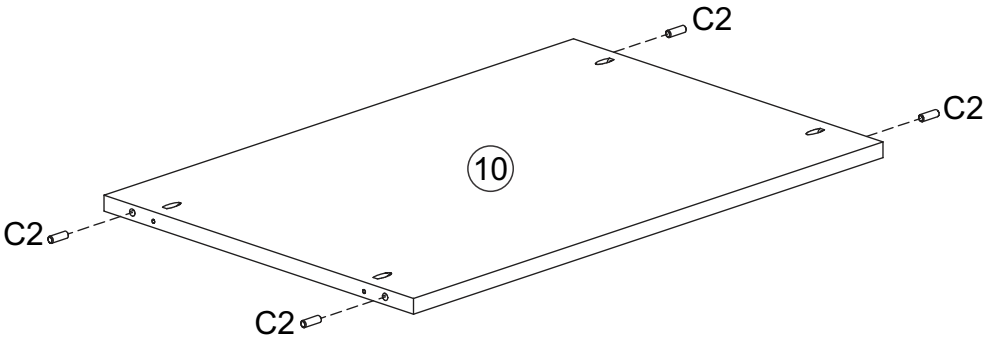
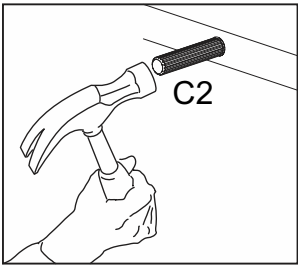
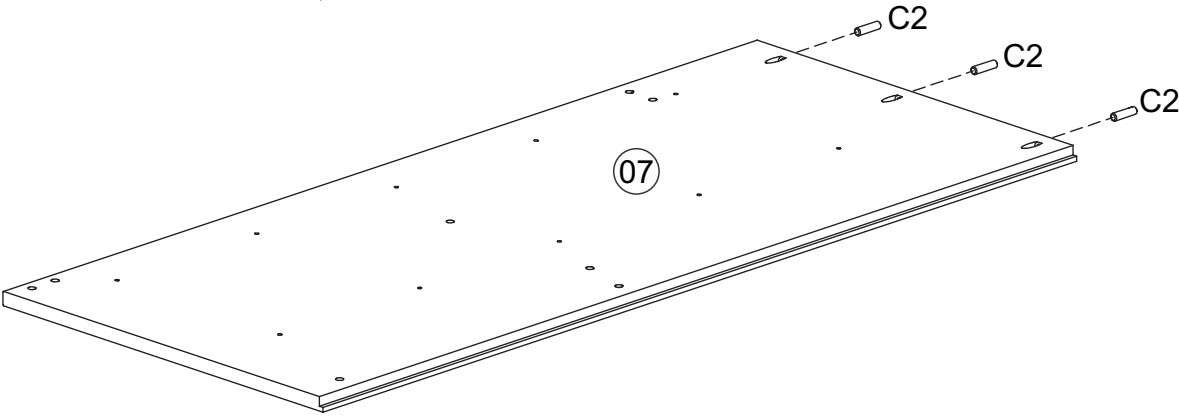
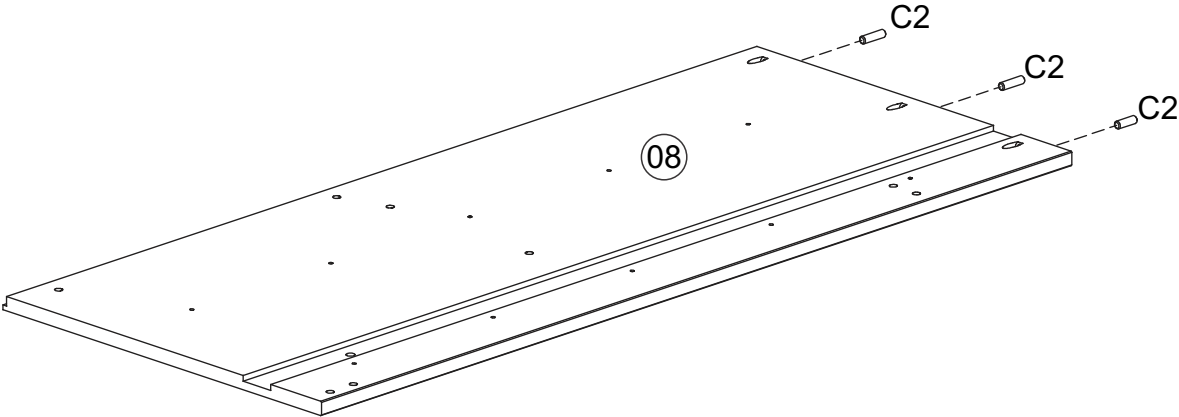


WARNING:

Important Safety Notice:

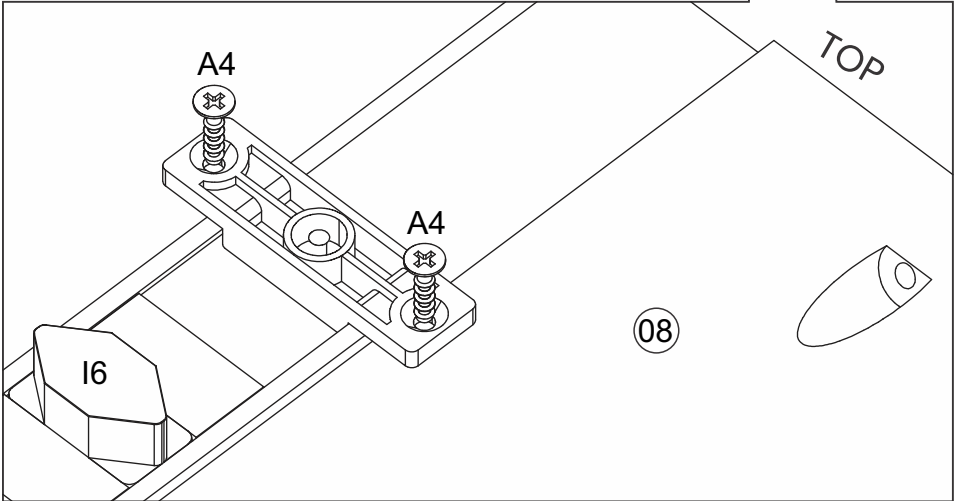
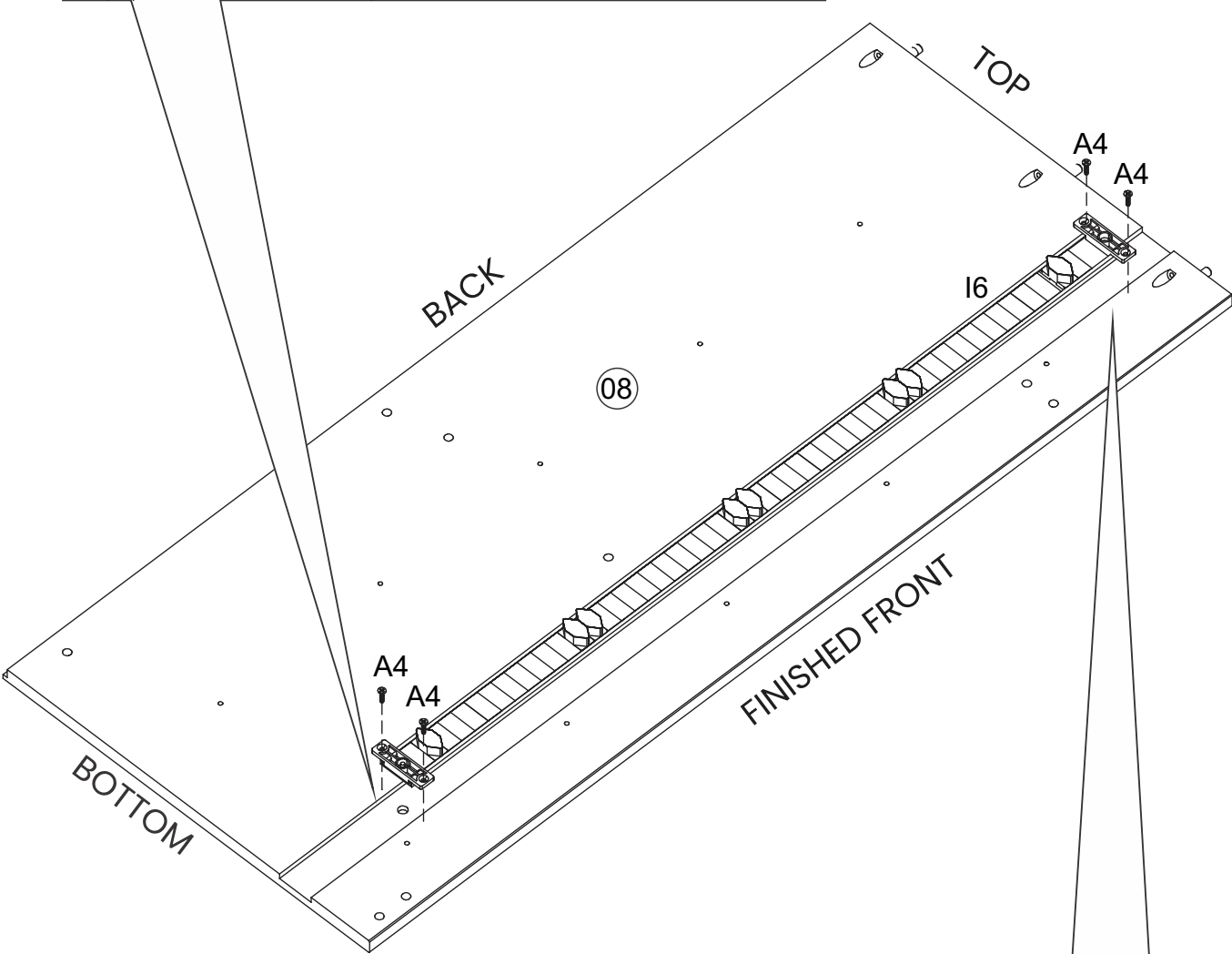
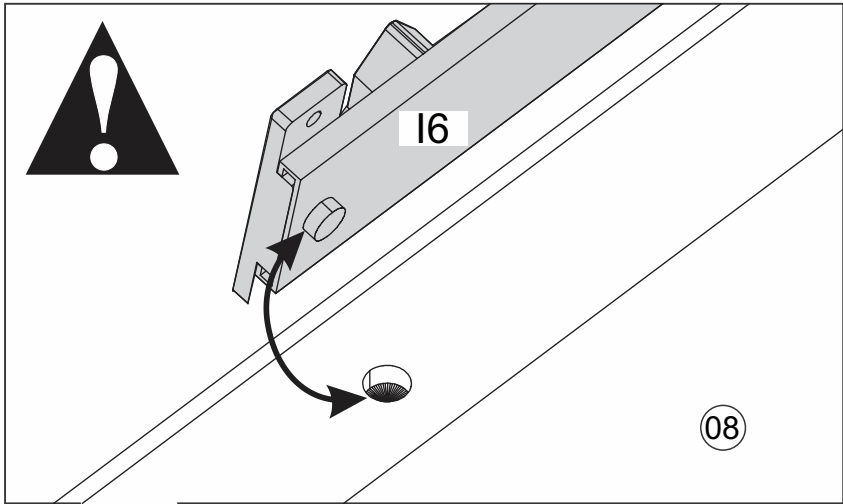
This furniture includes tip-over prevention hardware, which **MUST** be securely attached to the wall as outlined in the assembly instructions. Failure to do so may result in serious injury or death.

01)



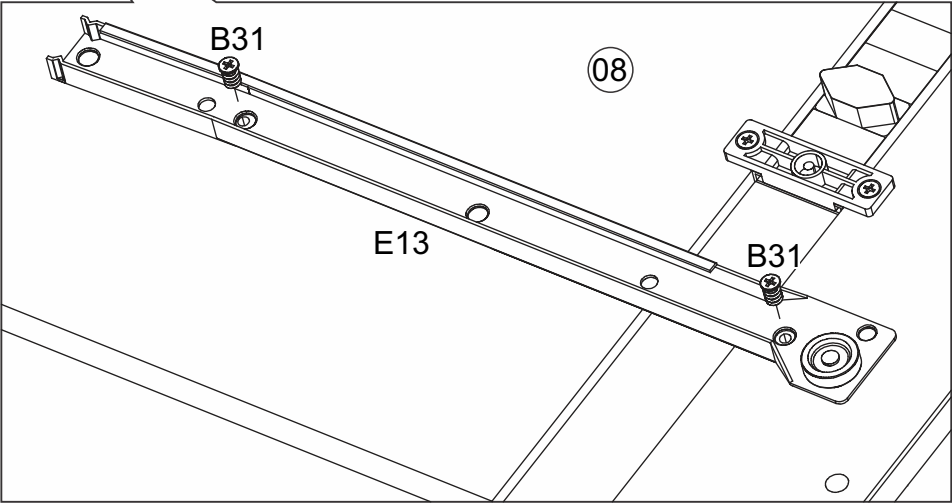
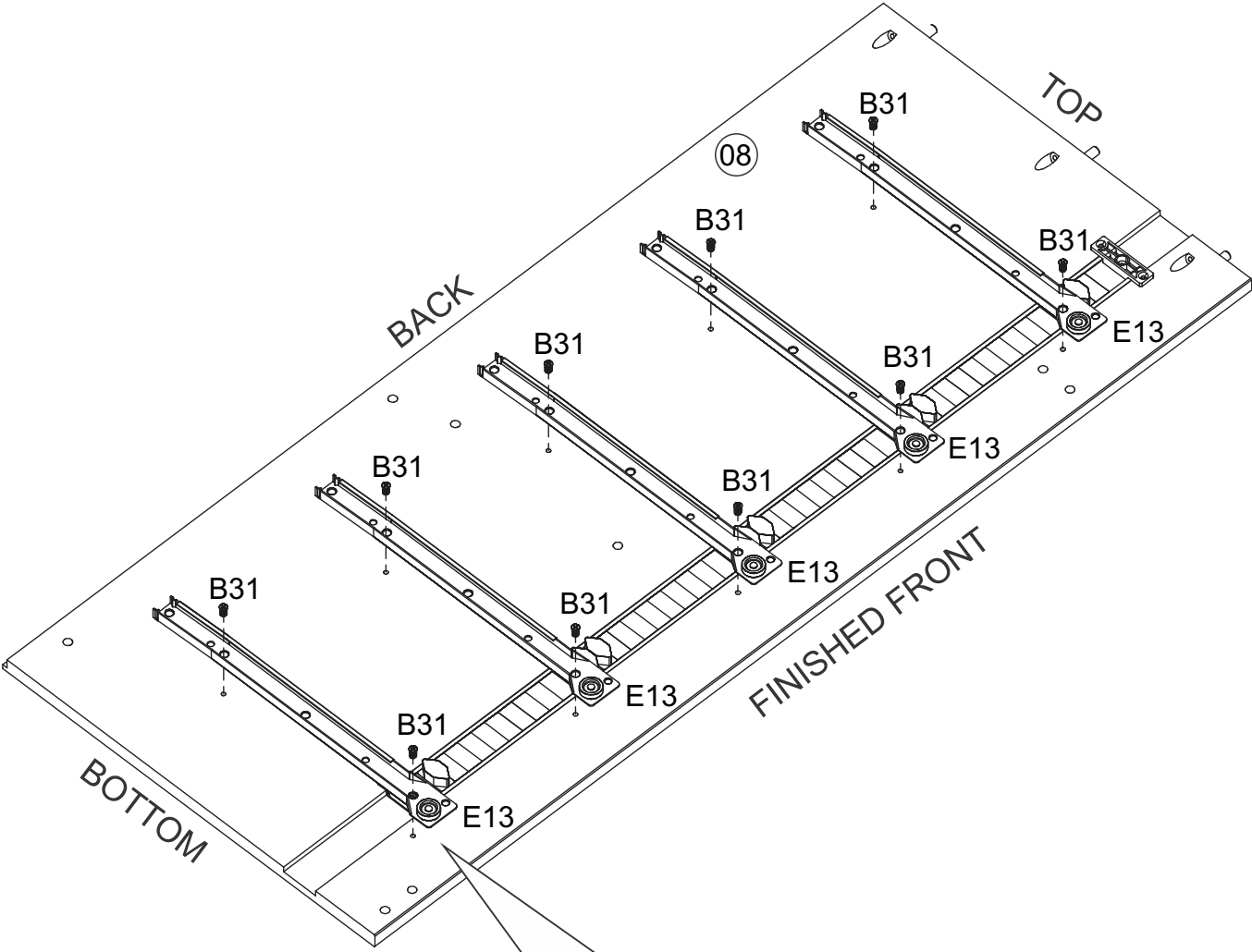
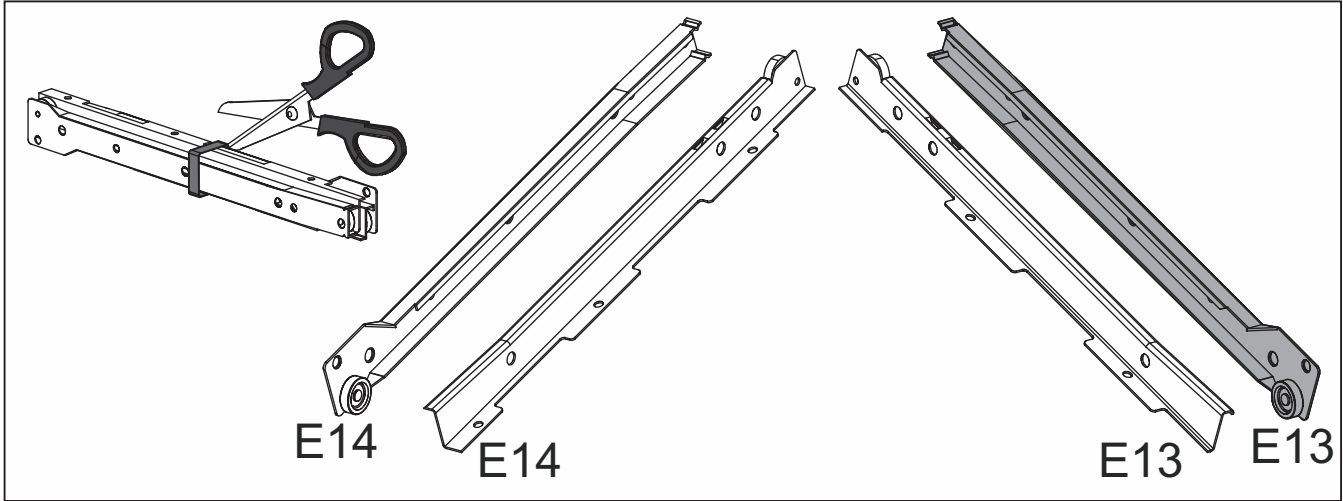
C2		38
8,0x25		

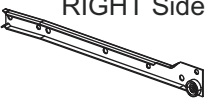
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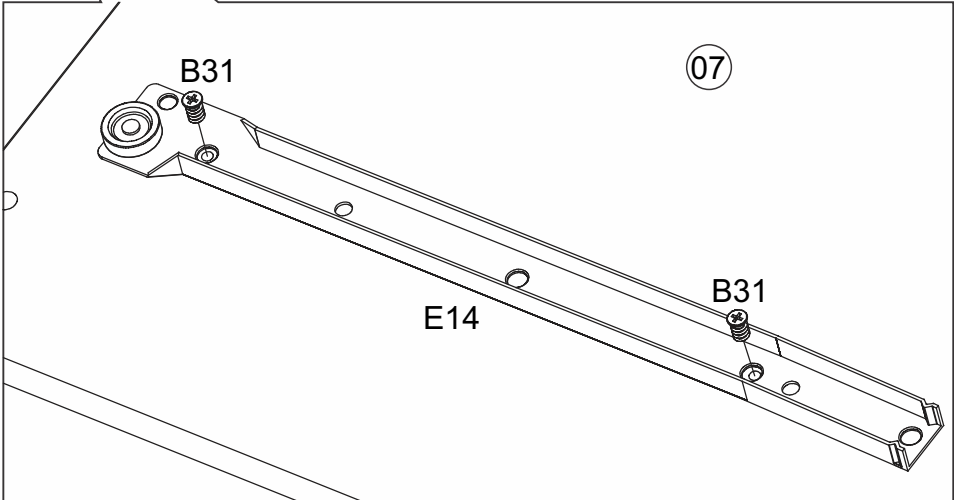
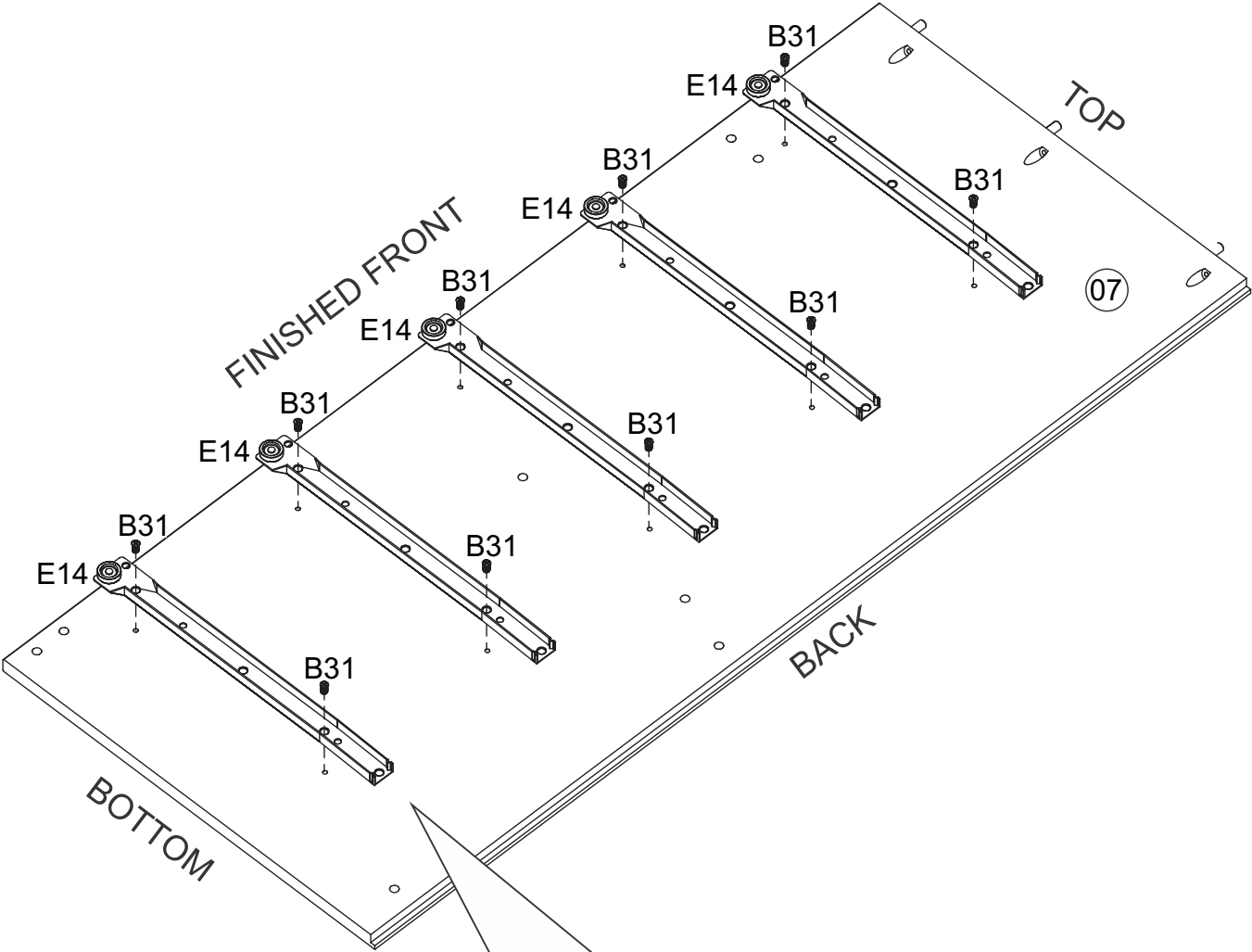
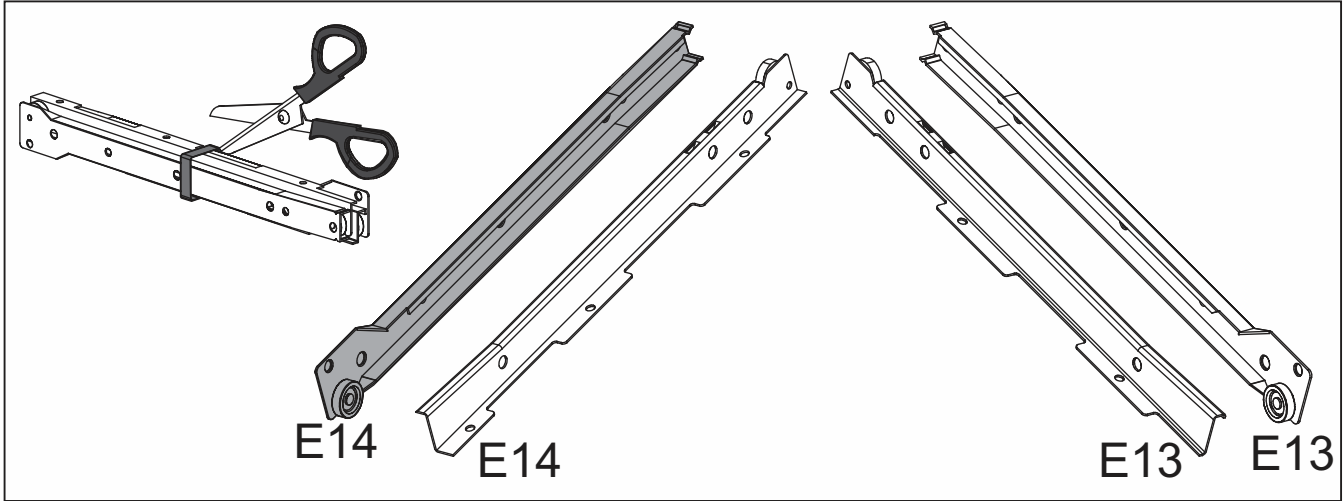
A4	 3,5x14	04
I6		01

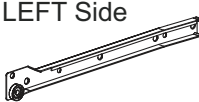
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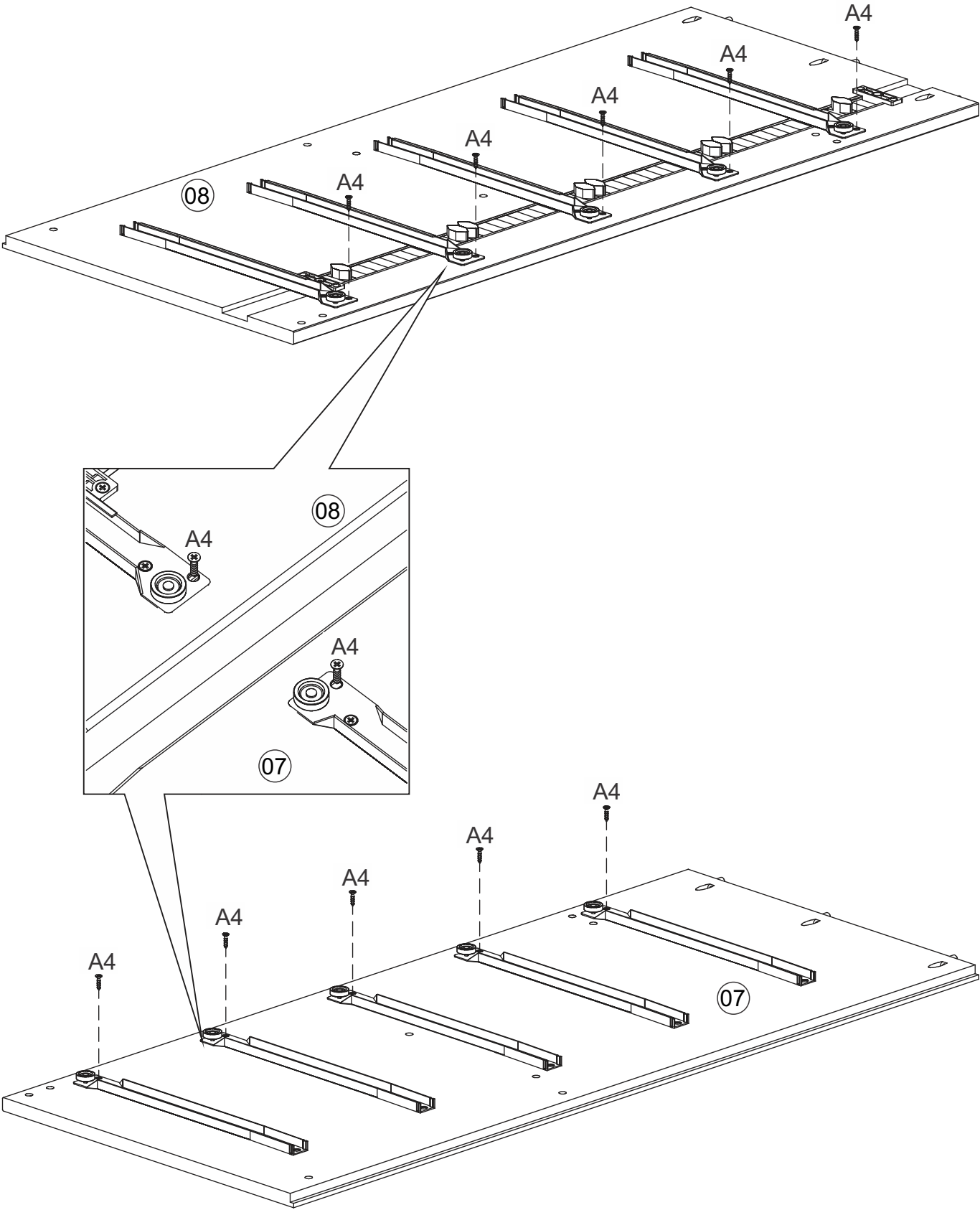
B31	 6,0x10	10
E13	 RIGHT Side	05

04)



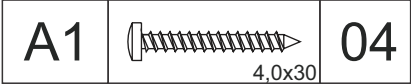
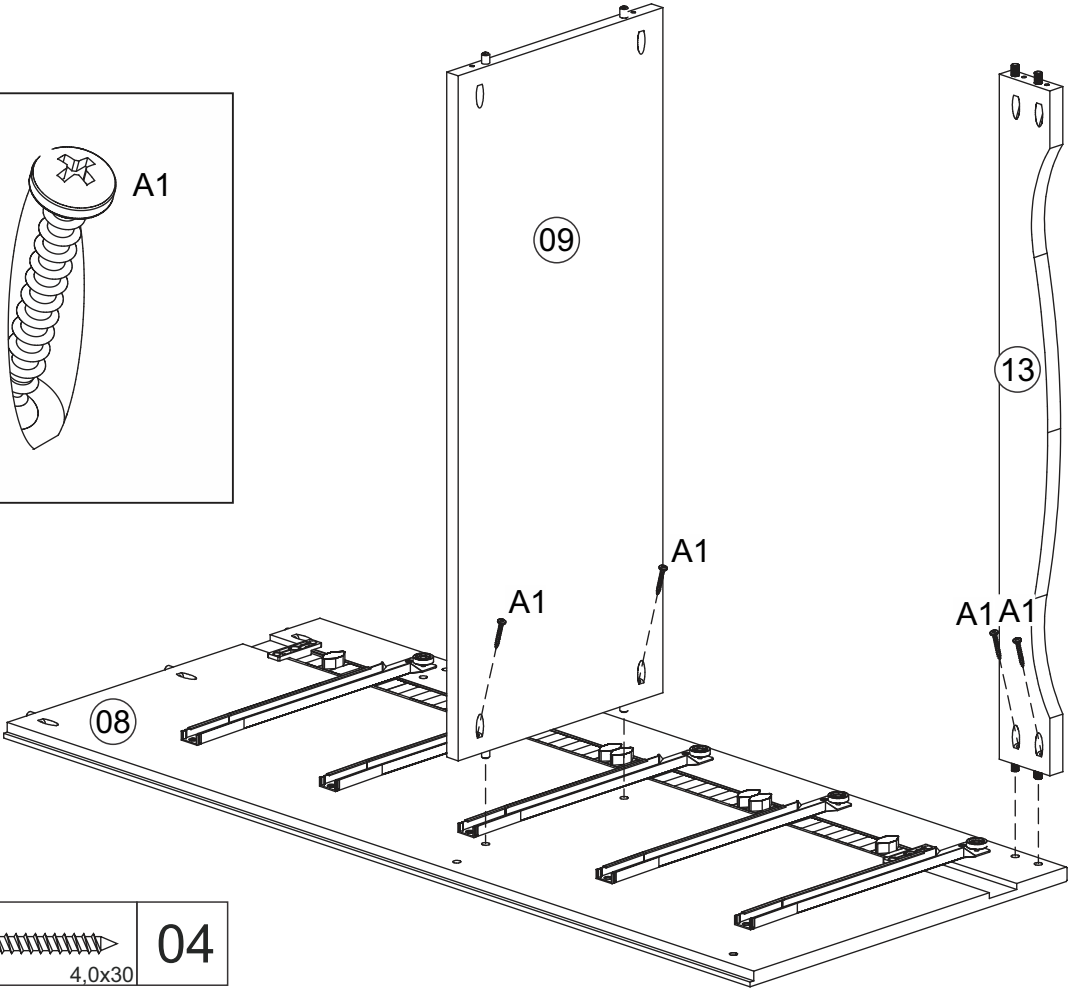
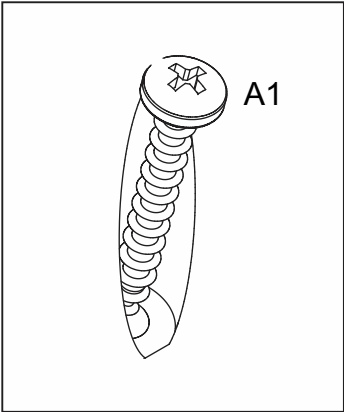
B31	 6,0x10	10
E14	LEFT Side 	05

05)

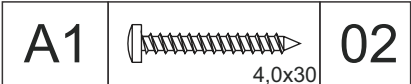
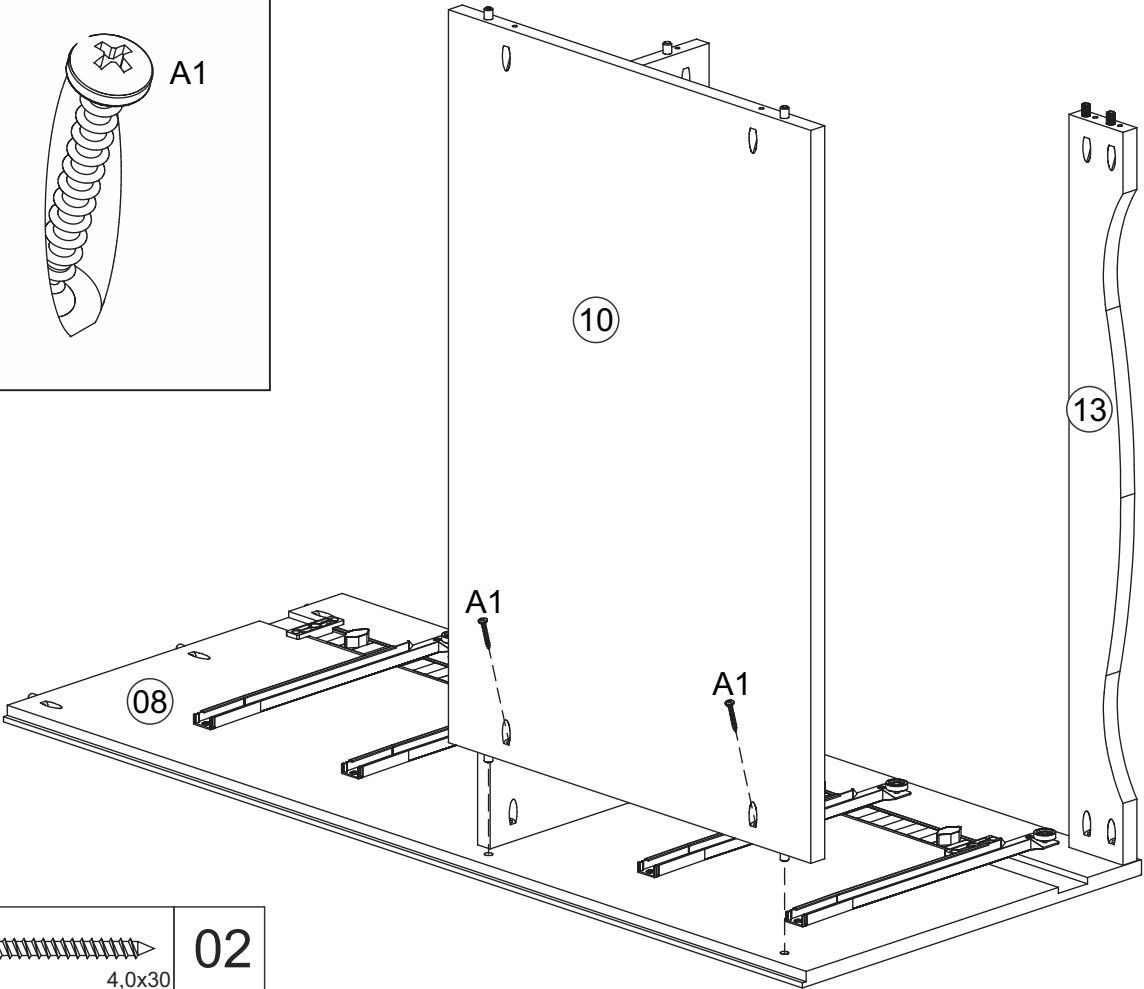
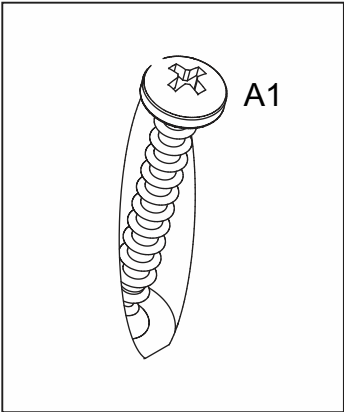


A4	 3,5x14	10
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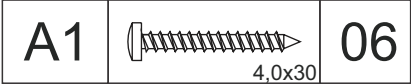
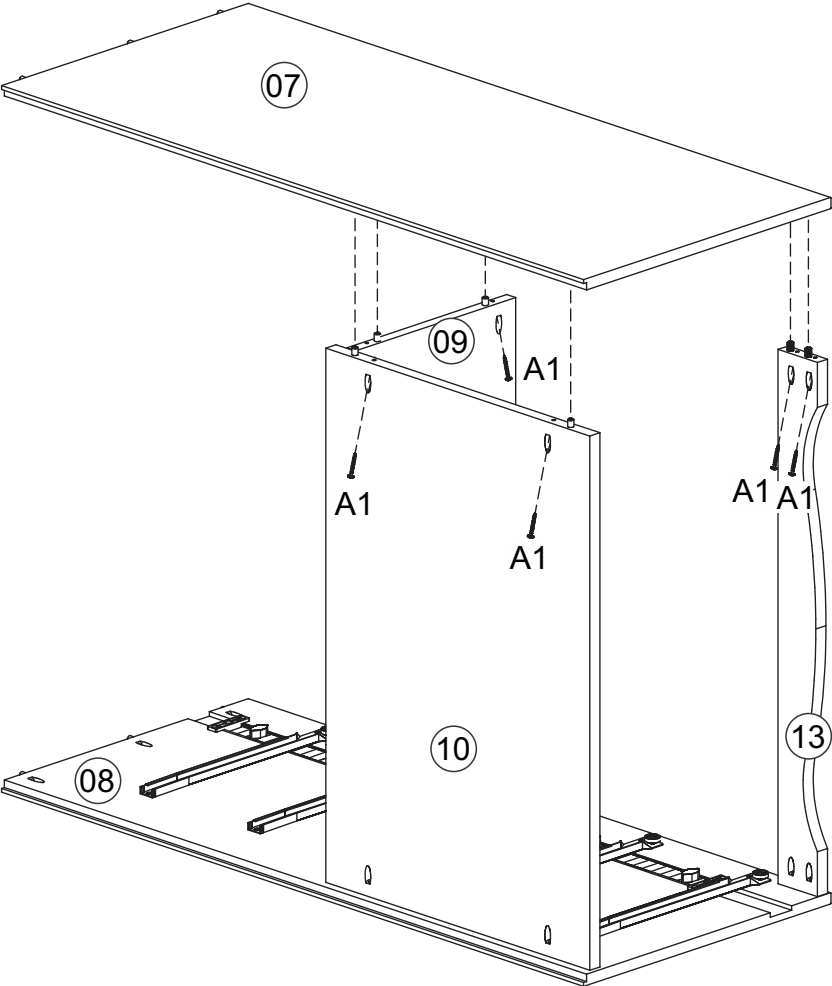
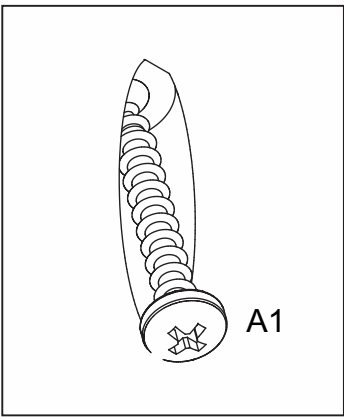
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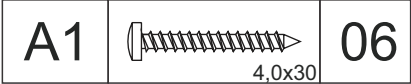
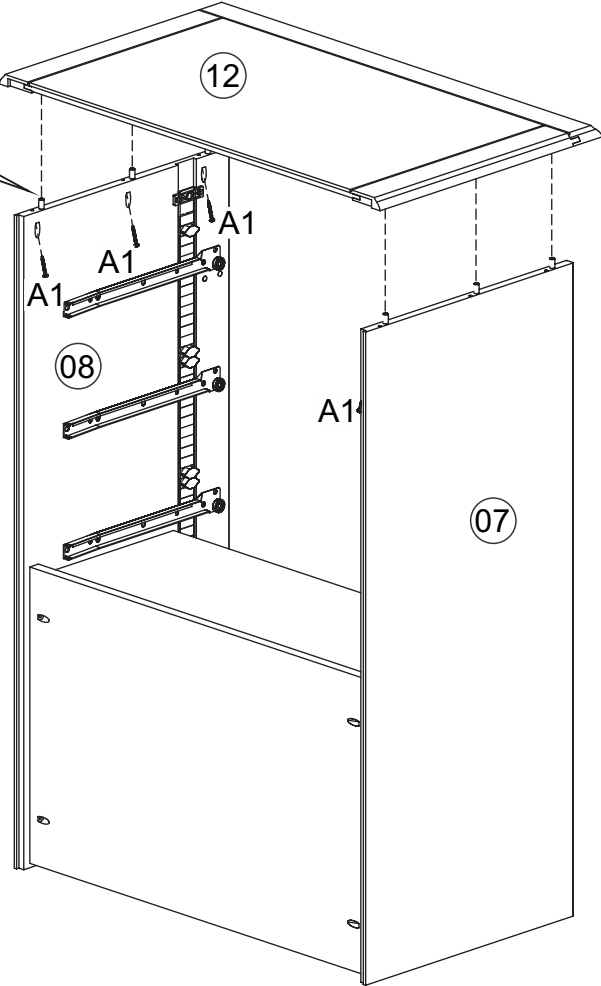
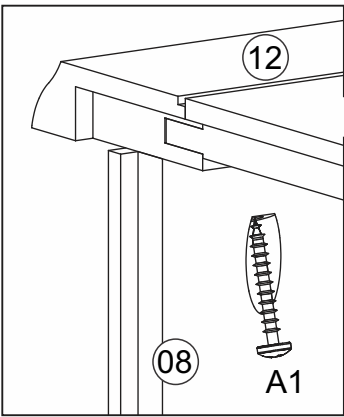
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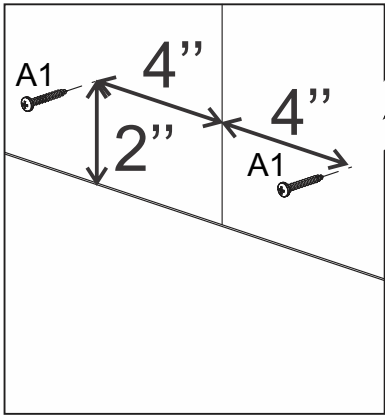
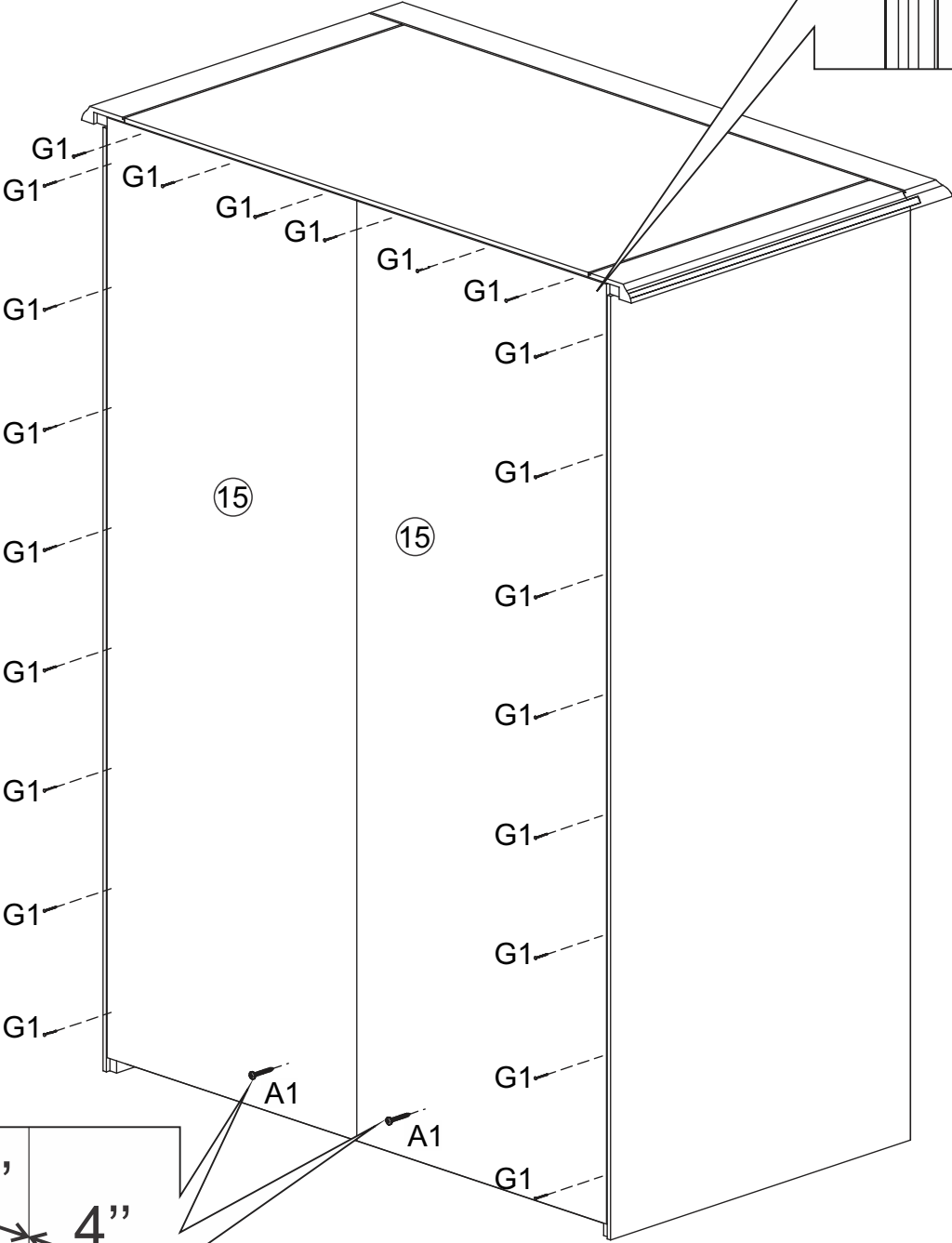
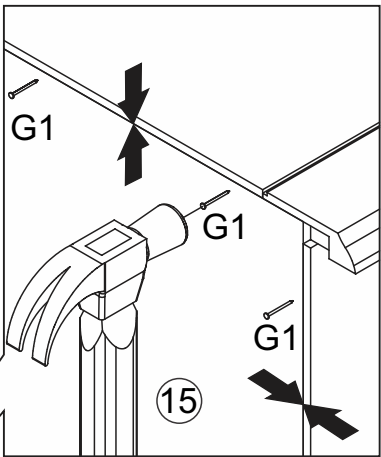
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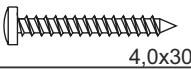
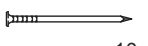


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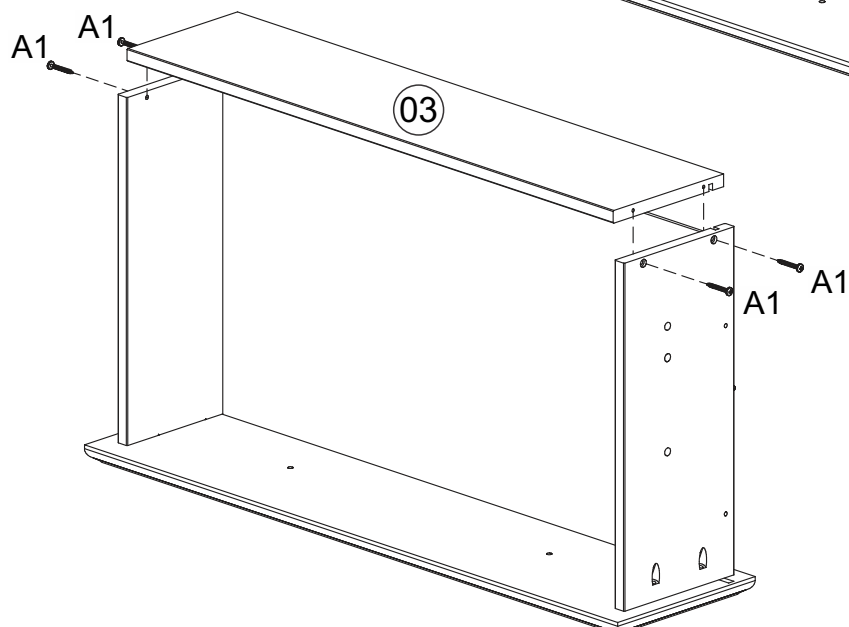
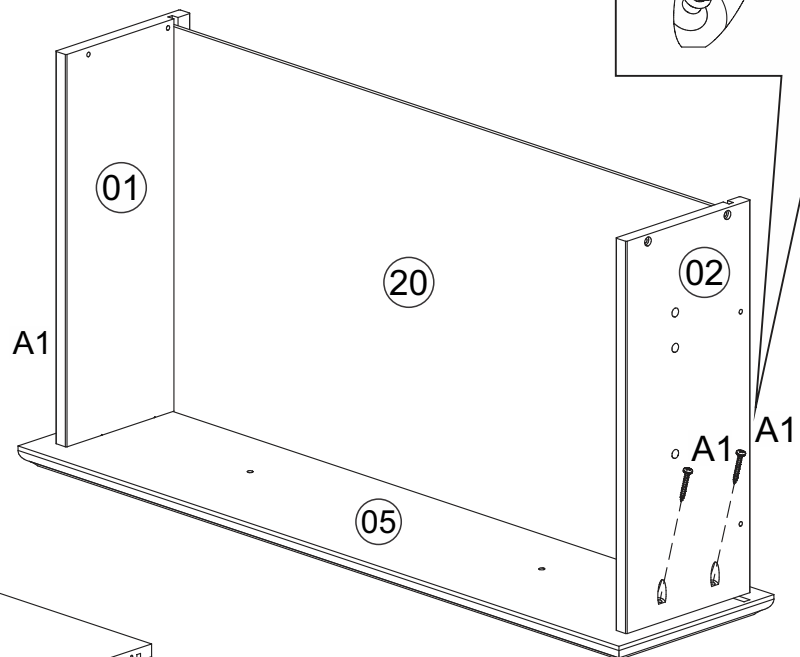
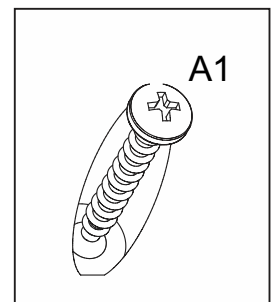
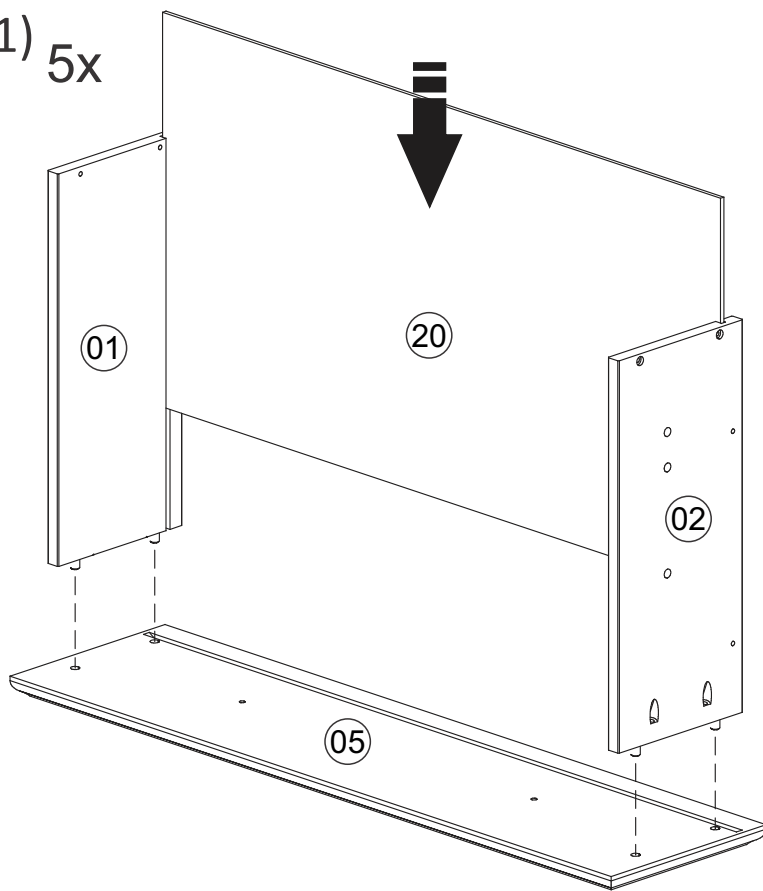


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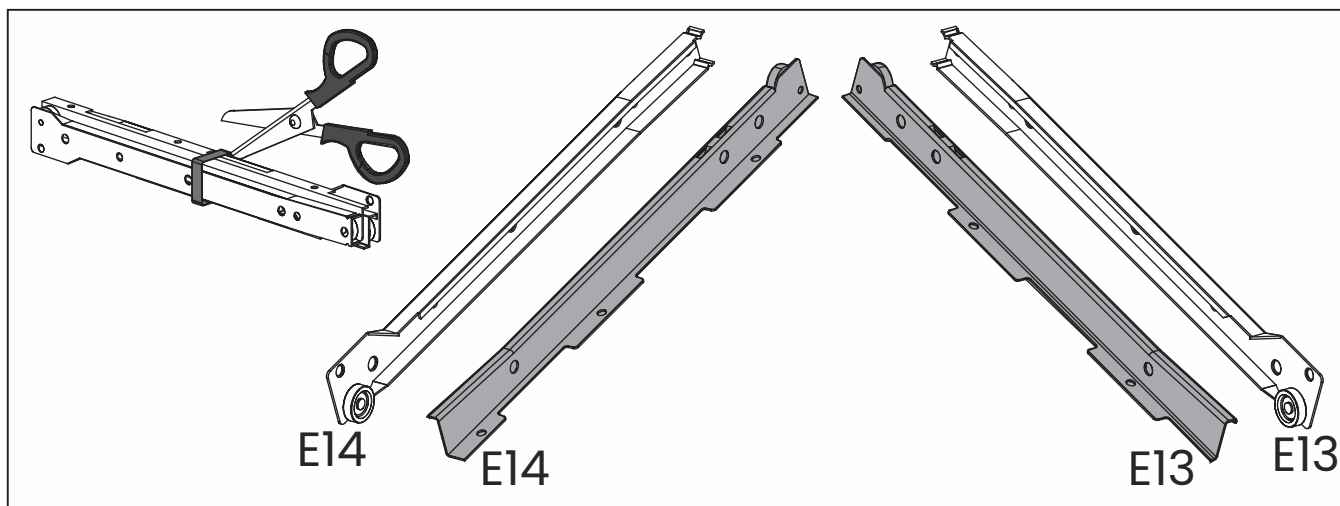
A1	 4,0x30	02
G1	 10x10	22

11) 5x

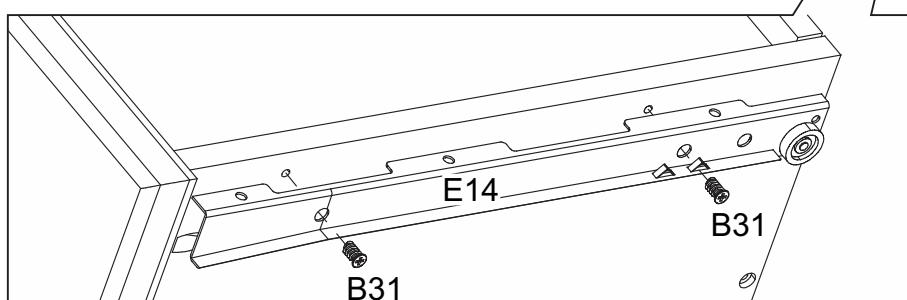
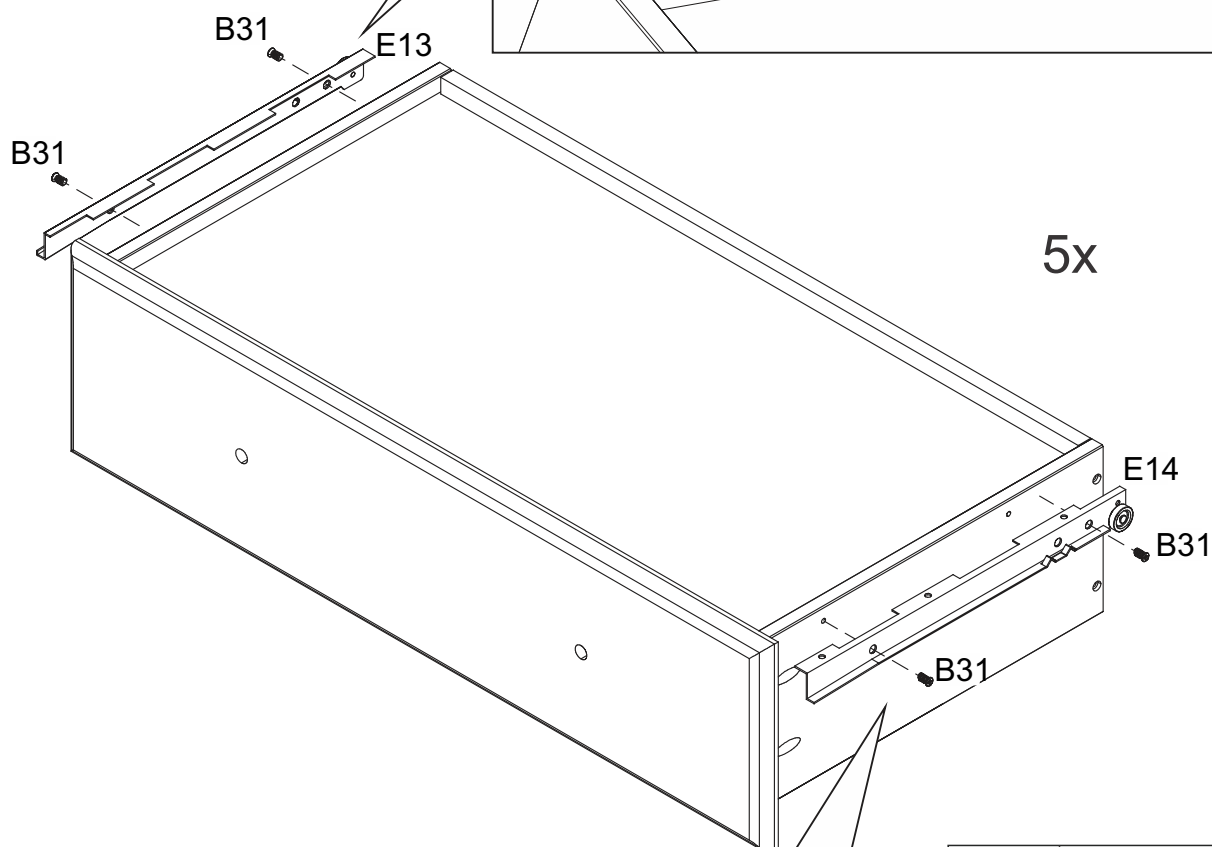
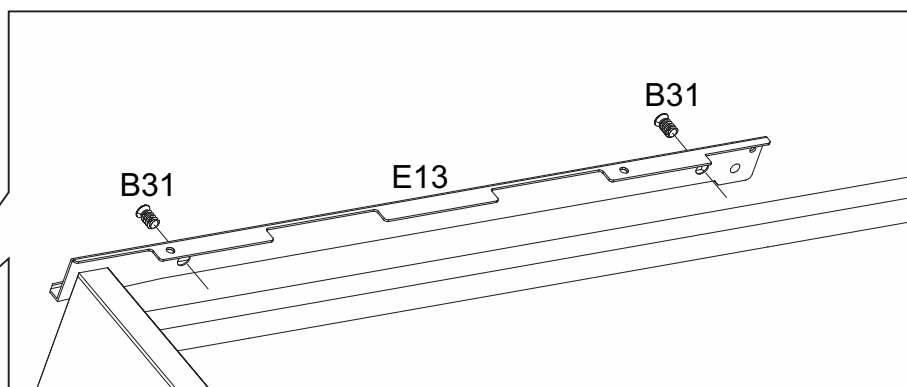


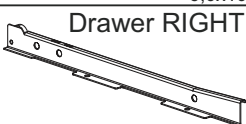
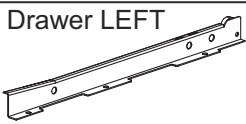
A1		40
	4,0x30	

12)

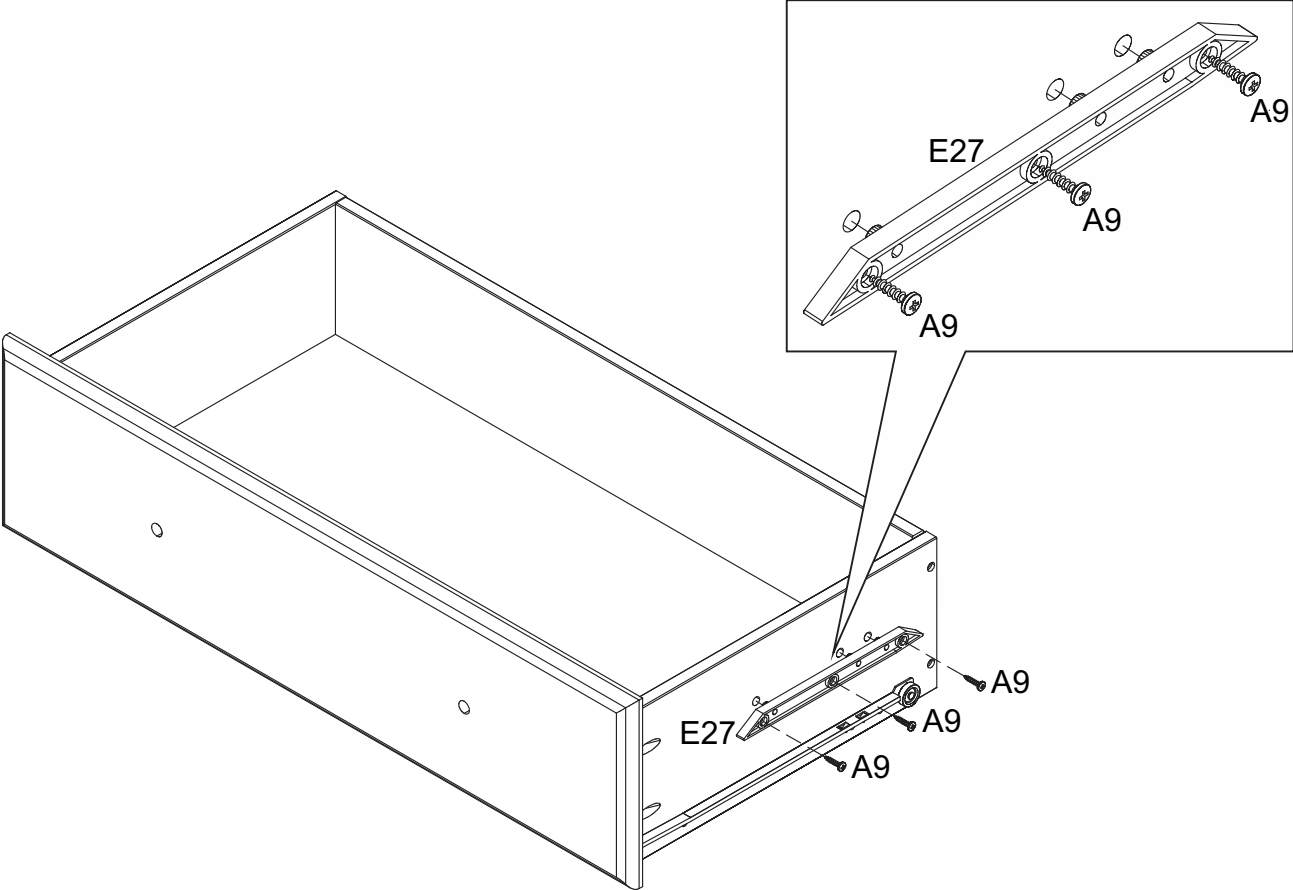


Flip the assembled drawer
upside down to install glides.

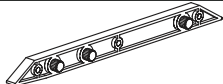


B31	 6,0x10	20
E13	Drawer RIGHT 	05
E14	Drawer LEFT 	05

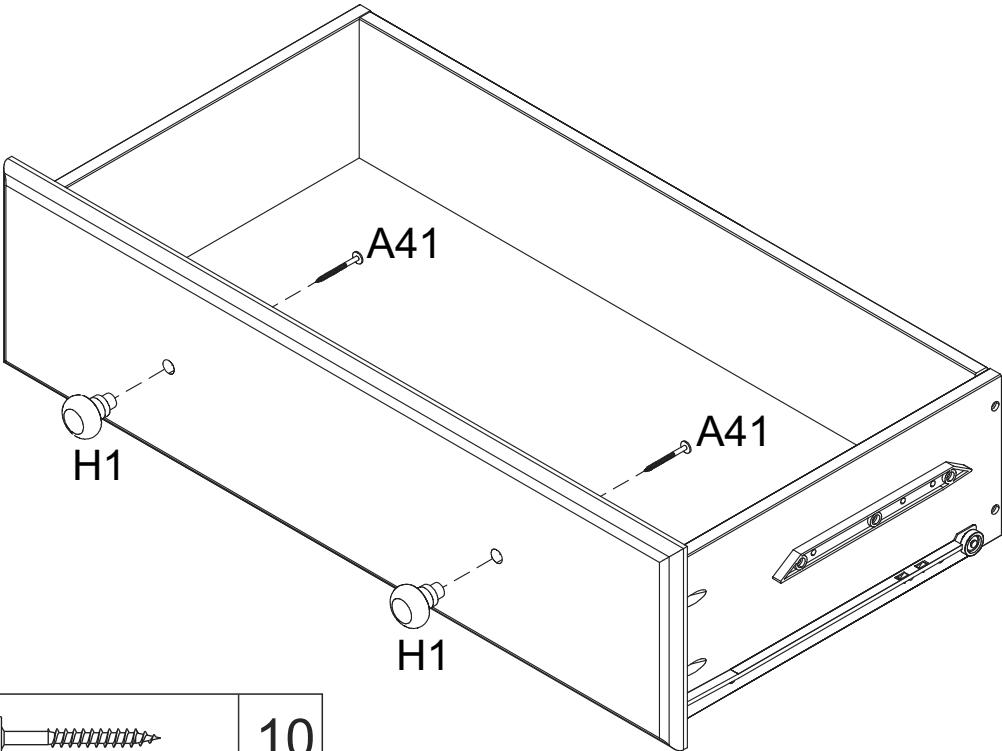
13) 5x

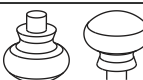


A9		15
3,5x16		

E27		05
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14) 5x



A41		10
4,0x30		
H1		10

15)

Place labeled drawer in the top position

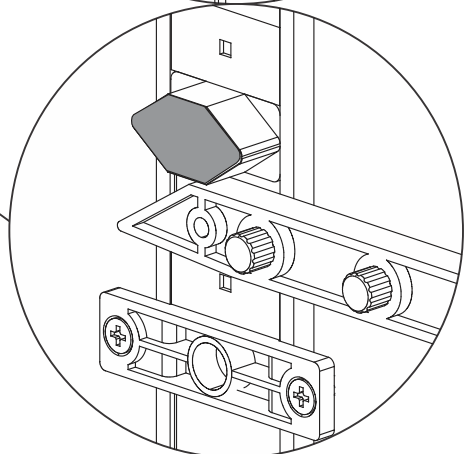
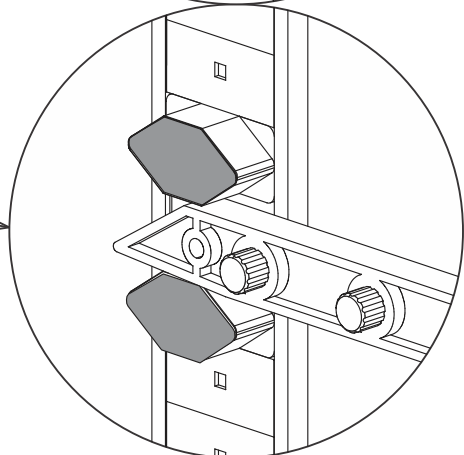
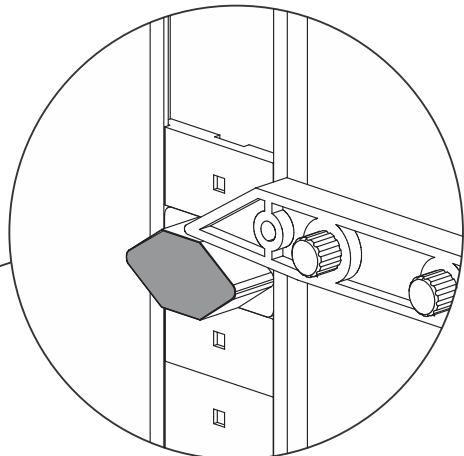
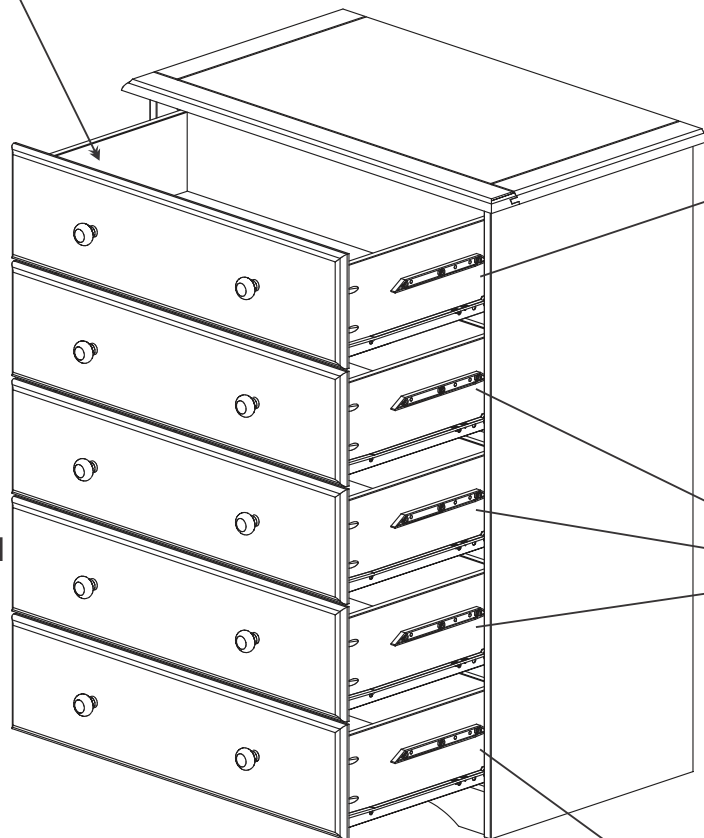
5rd

4rd

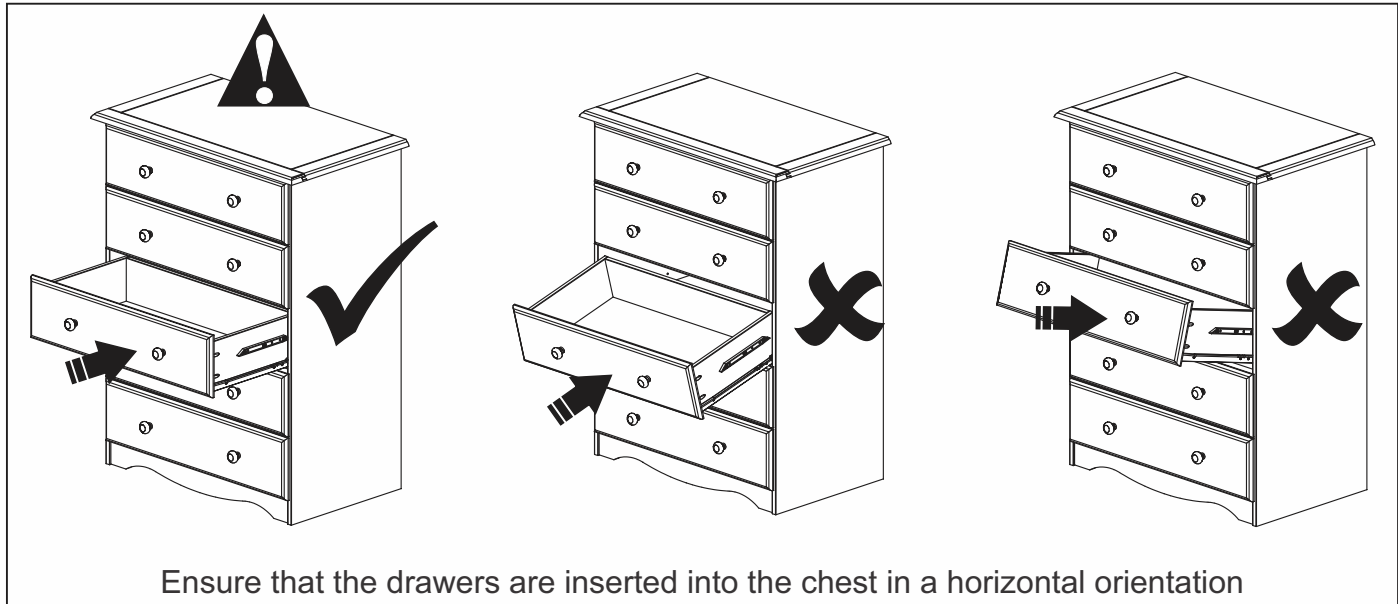
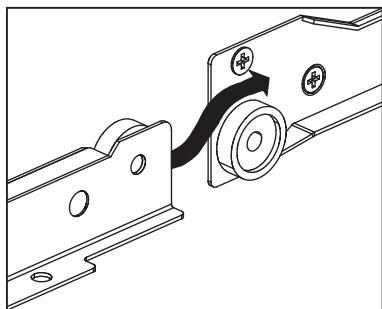
3rd

2nd

1st

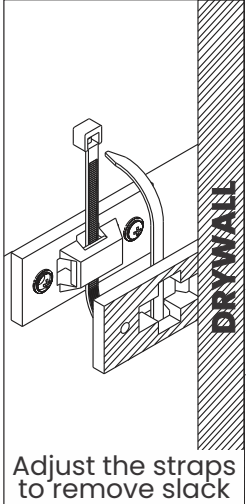
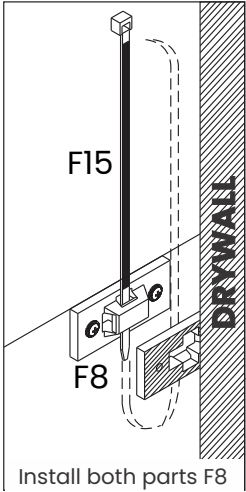
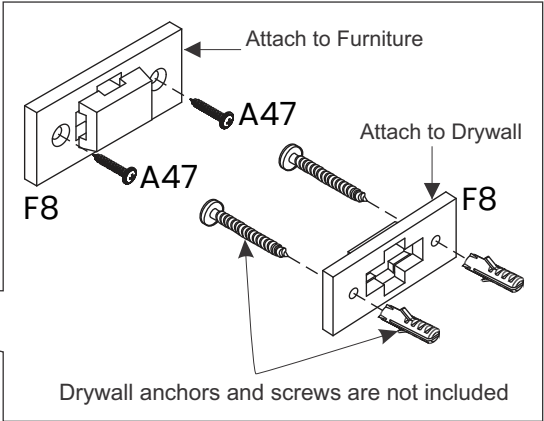
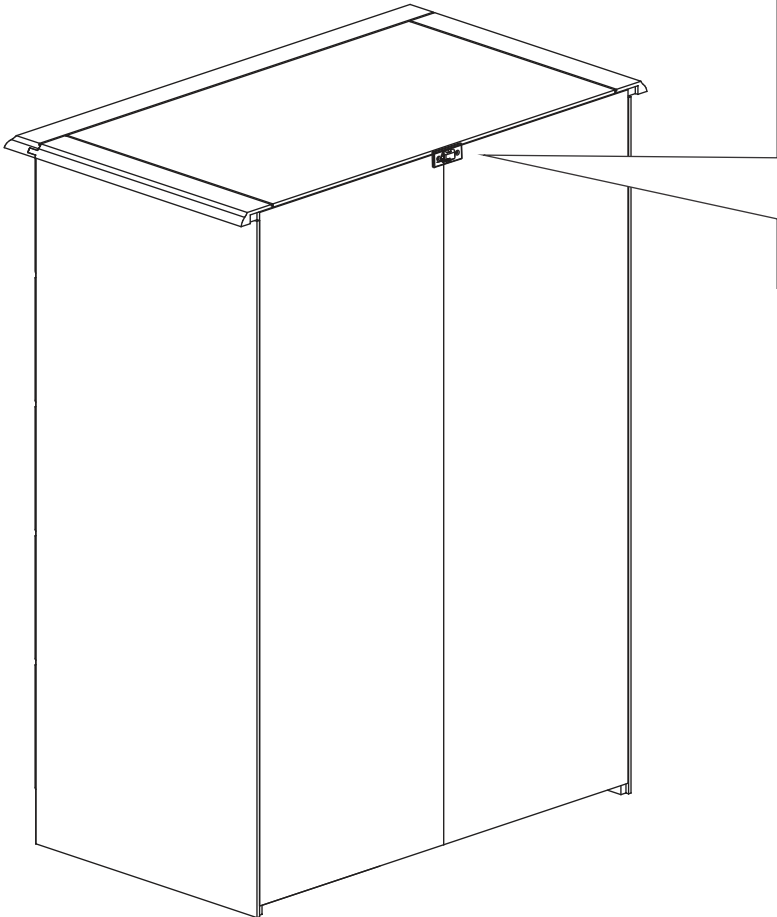
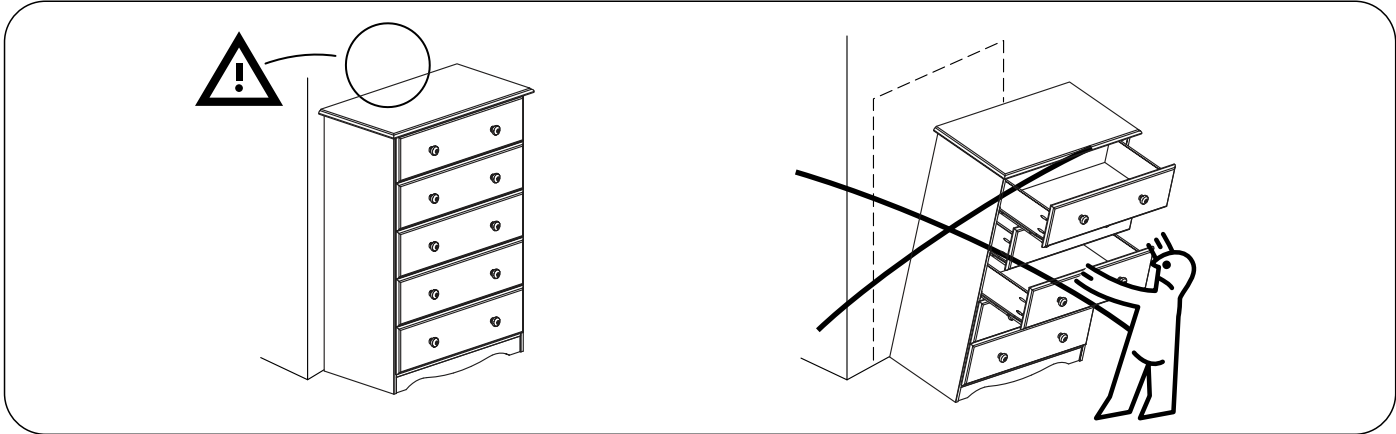


Install the drawers from bottom to top



Ensure that the drawers are inserted into the chest in a horizontal orientation

16) Tip-over Restraint Kit Installation



A47	 3,0x20	2
F8		2
F15		1