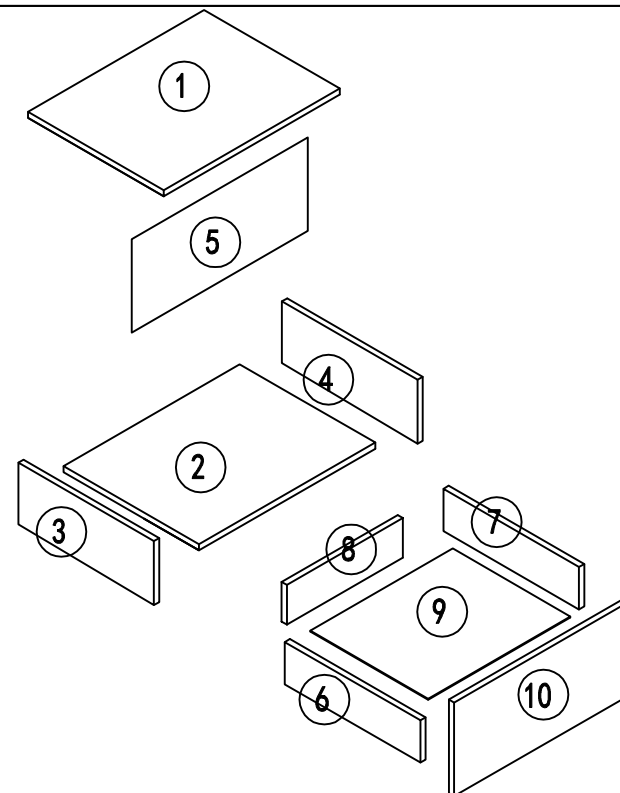
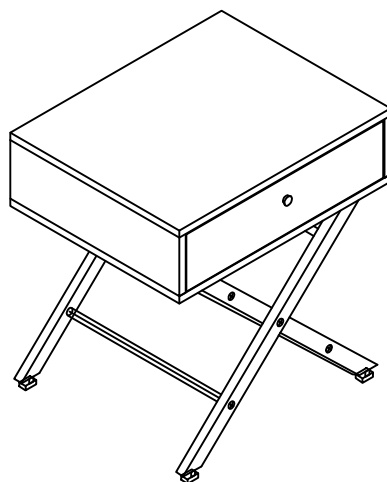
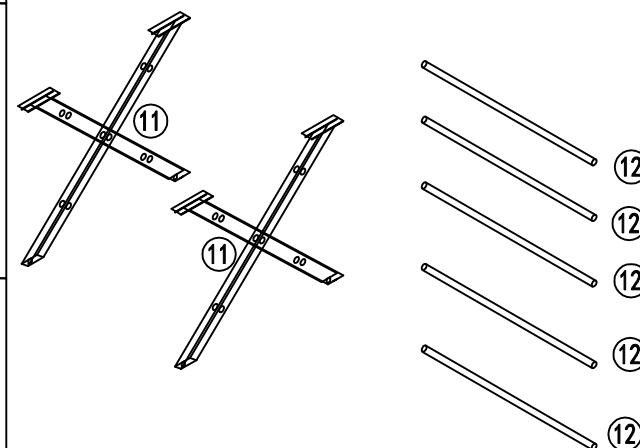


ASSEMBLY

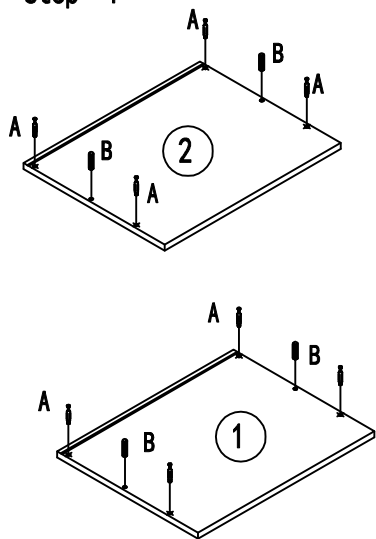
INSTRUCTION



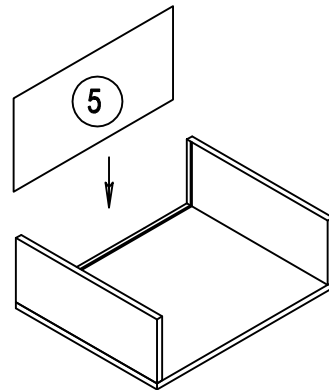
A 12 PCS 	B 4 PCS $\phi 8*30$	C 	D 1 PCS 	E 1 PCS $\phi 4*18$
F 8 PCS $\phi 3.5*14$	G 4 PCS $\phi 3.5*25$	H 8 PCS M6*10	I 10PCS M6*35	J 4PCS



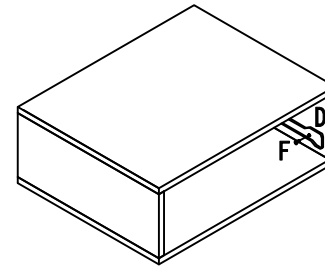
Step 1



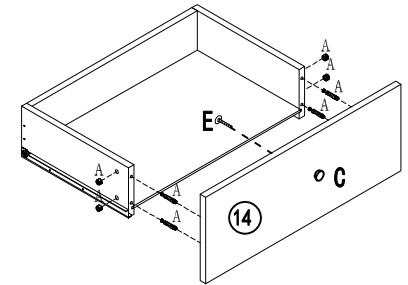
Step 3



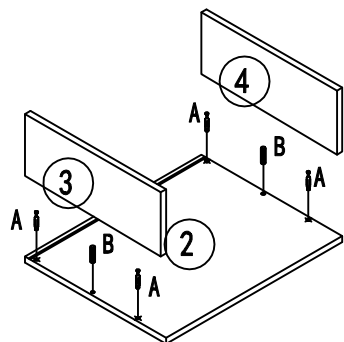
Step 5



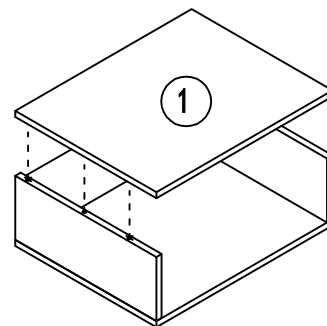
Step 7



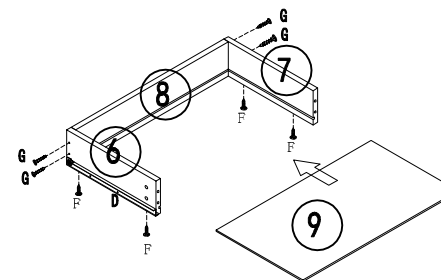
Step 2



Step 4



Step 6



Step 8

