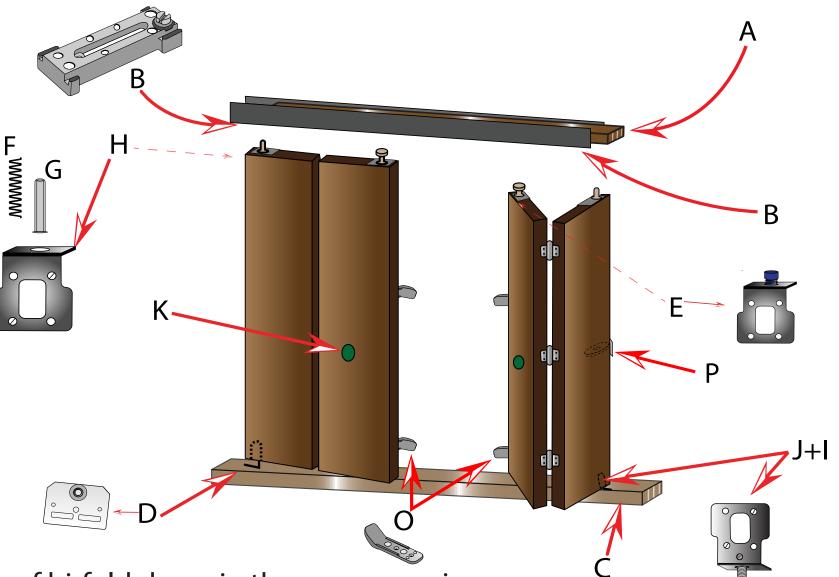


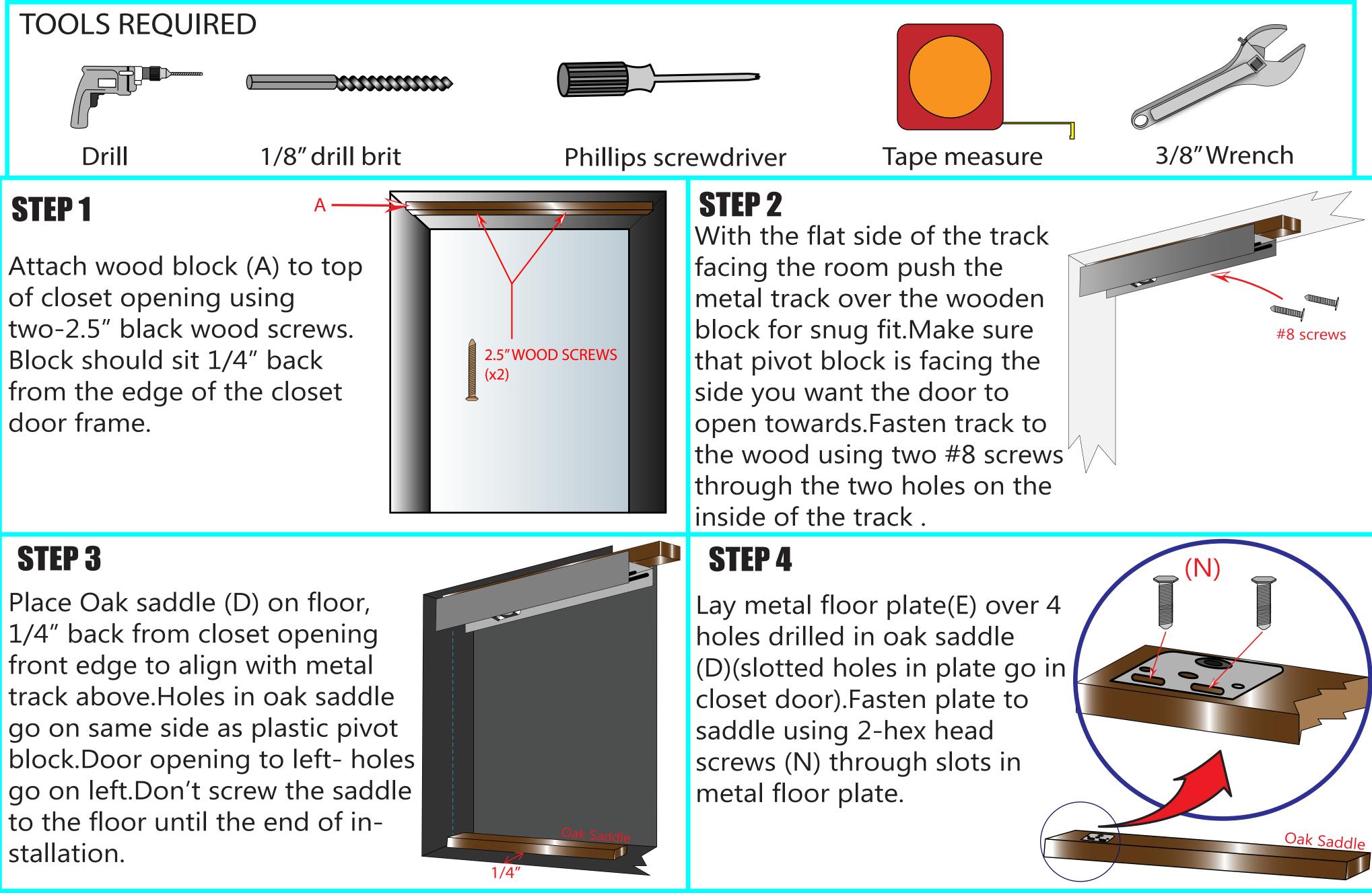
#### HOW TO INSTALL BIFOLD DOORS - INSTRUCTION MANUAL.

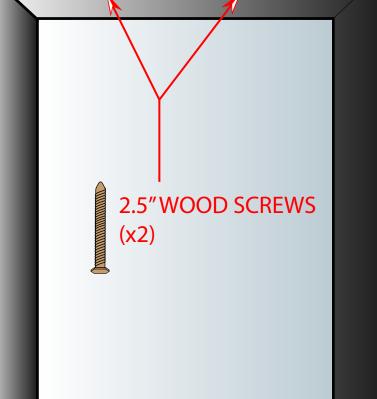
Following hardware included :

- (A) WOOD BLOCK
- (B) METAL TRACK (WITH **PIVOT BLOCK INSERTED)**
- (C) OAK SADDLE
- (D) METAL FLOOR PLATE
- (E) ROLLER BRACKET
- (F) SPRING
- (G) TOP PIVOT PIN
- (H) TOP PIVOT BRACKET
- **ADJUSTING BOLT** (J) BOTTOM PIVOT BRACKET (K) HANDLE (L) 2 - 2.5" WOOD SCREWS (M) 22 - 5/8" #8 SCREWS (N) 2 - 1/2" #10 HEX HEAD SCREWS (O) PLASTIC DOOR ALIGNERS (P) DOOR TO WALL ALIGNER



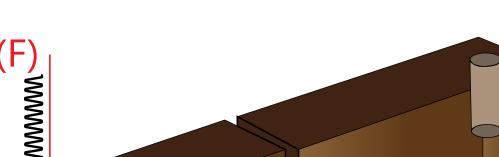
\*Plastic Door Aligners(O) - only used when installing 2 pairs of bi-fold doors in the same opening





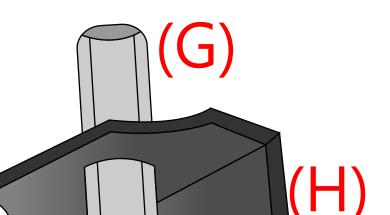
#### **STEP 5**

Next open your door & lay it face down.-Drop spring into hole present on top of the



## **STEP 6**

Slide rounded end of Top Pivot



door; door opening to left use hole in top left

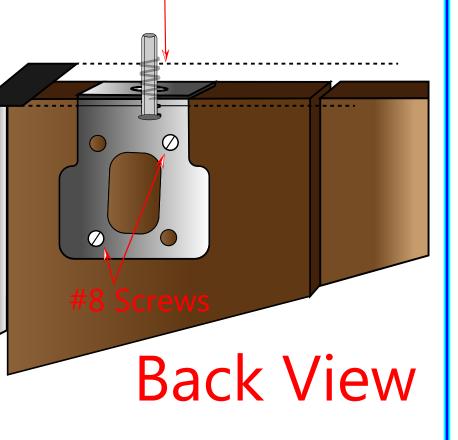
& vice versa.

#### pin (G) up through Top Pivot

Bracket (H)

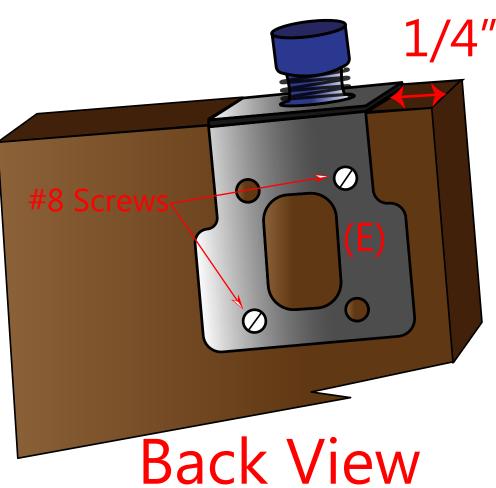
#### **STEP 7**

Insert the previous assembly into spring hole as shown. Fasten Bracket(H) to back of door using two #8 screws & test for correct installation by pushing the Pivot Pin(G) into door.Pin should now be spring(F) loaded.



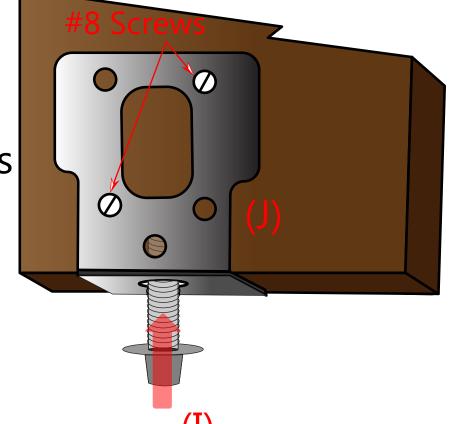
### **STEP 8**

Using two #8 screws ,fasten Roller Bracket (E) at top of door 1/4" from edge of the opposite panel from the pivot bracket.



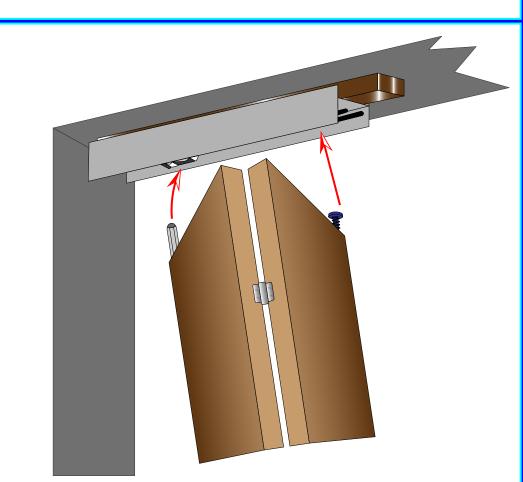
### **STEP 9**

Screw adjusting bolt(I) into Bottom Pivot Bracket(J) all the way up so the door would sit as low as possible. Insert this assembly into hole at bottom of door on the same side as Pivot Bracket(H).Fasten Bracket to bottom back of door using two #8 screws. **Back View** 



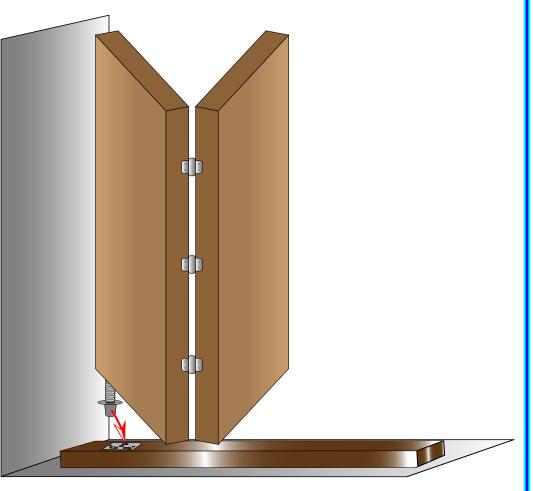
## **STEP 10**

Fold doors together & stand upright. Lift at an angle to fit pivot pin & roller into track.

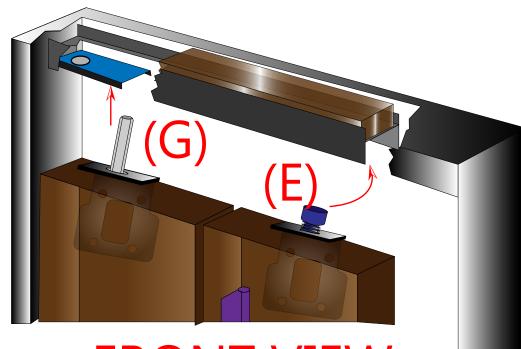


Lifting at an angle with door closed





**STEP 12** Slide pivot pin & roller slowly to straight posi-**G**) tion so that pin slides into top pivot bracket & into hole.Make sure that the roller stays in track.When pin snaps FRONT VIEW into hole, close door slowly making sure that there is at least 3/16" clearance between edge of door & wall.



Lift to fit bottom adjusting bolt(I) into cup on Metal Floor Plate.

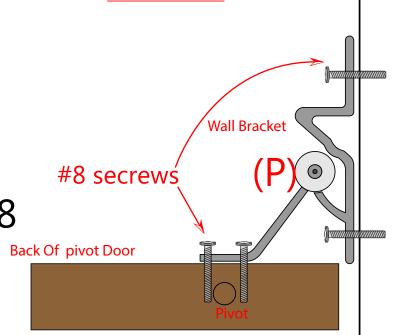
Wooden Mirror Door Door

**STEP 13** Place Handle(K) [for wooden door] & Wrap-Around Handle [for mirror door] approx 39" from bottom of pivot panel. Handle goes between the hinged panels on the pivot panel.Fasten it to back of door using one #8 screw.

### **STEP 15**

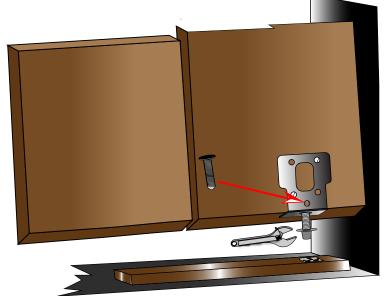
**Top View** 

On the center height of the door put wall to door Aligner(P) onto



# **STEP 14** (Door alignment):

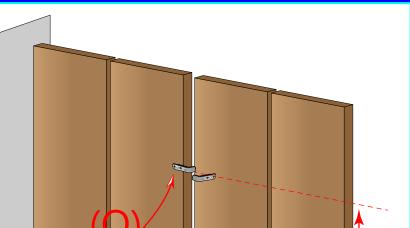
To adjust height alignment, turn Bottom Adjusting Bolt to desired height.Use wrench to adjust screw.Lock height adjustment by screwing one #8 Screw (n) into smallest hole at back of Bottom Pivot Bracket.Now you can fasten the



saddle. Fasten Saddle to floor, on wood floors we recommend 10D finish nails, first pre-drill holes using 1/8" bit to prevent wood from splitting. Cement floors require construction adhesive. To adjust width alignment, fold and hold doors firmly in place and loosen hex head screws on top of plastic block and metal floor plate. Position doors side to side for best fit and re-tighten hex head screws.

## FOR FOUR DOOR UNITS

Mount two wood blocks end-to-end at the top of the closet.Mount metal track end to end with reversible plastic block



Back Side of Bifold Door

36″

#### the pivot side of the door & the wall as shown. This will use two #8 screws for each side.

on far left and reversible plastic

block on far right. Attach oak

saddles end to end with drilled

holes on far left and far right. Complete all other steps. Additional Step: Attach pairs of plastic door aligners approximately 2" and 36" from bottom of door.