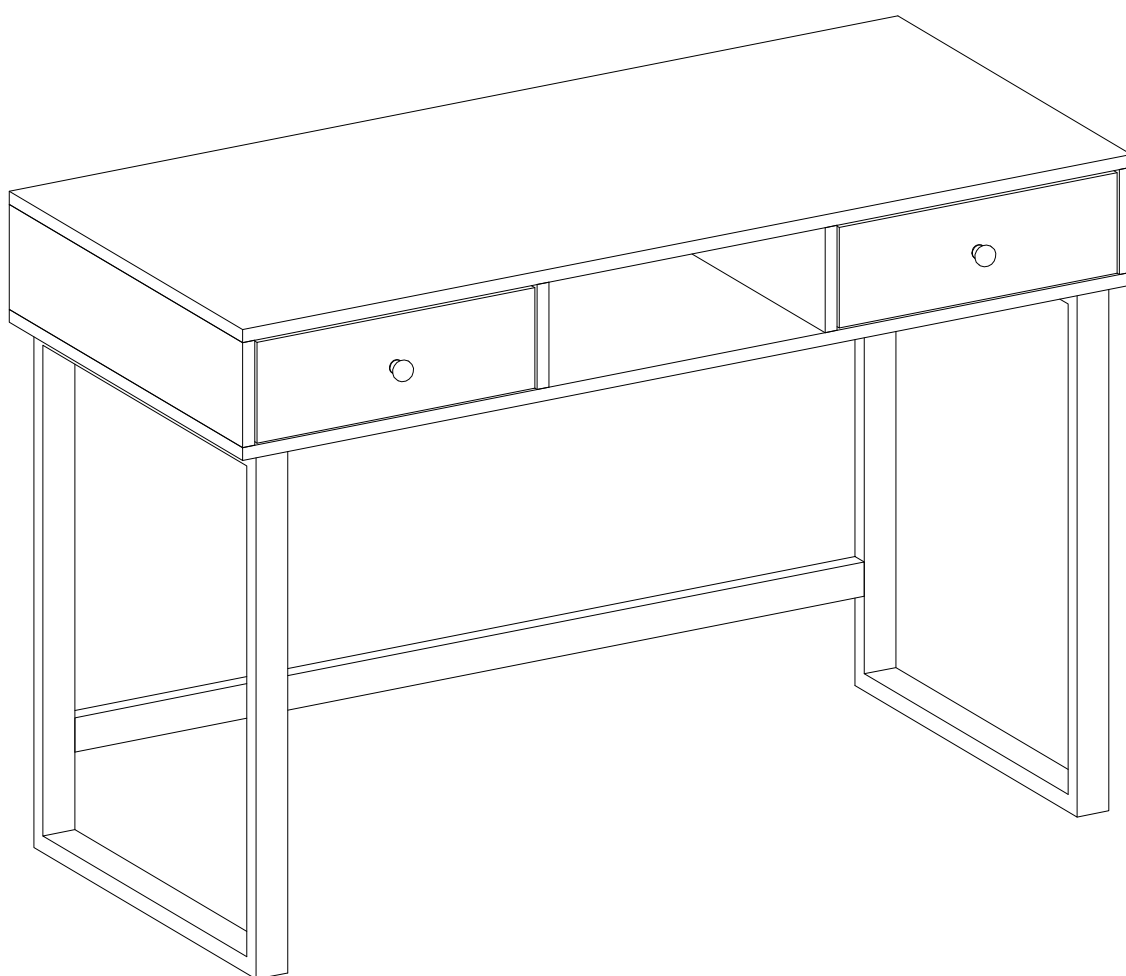


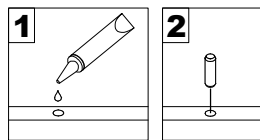
Assembly Instructions



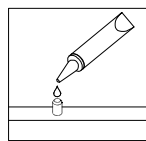
Please visit our website for the most current instructions, assembly tips, report damage, or request parts.

General Assembly Guidelines

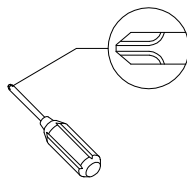
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



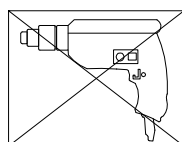
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



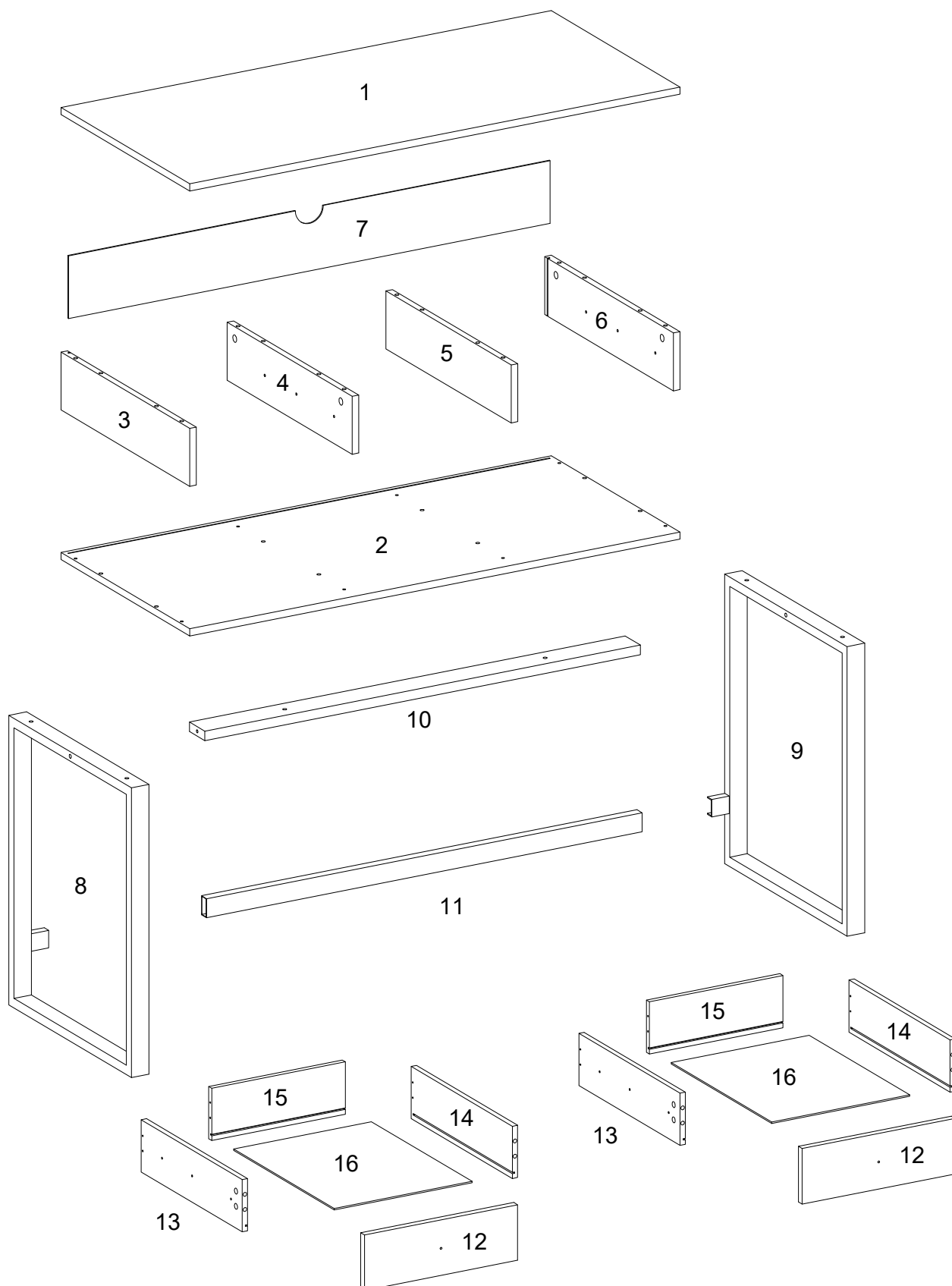
- VI. A Phillips head screwdriver is required for the assembly of this product .



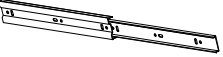
- VII. Power tools should not be used to assemble this product .



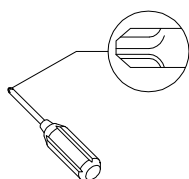
Parts List



Hardware List

A		Ø8x30mm	Wooden dowel	16 pcs
B		Ø6x35mm	Cam bolt	16 pcs
C		Ø15x11mm	Cam lock	8 pcs
D		Ø30mm	Sticker	16 pcs
E		Ø6x50mm	Bolt	8 pcs
F		Ø15x9mm	Cam lock	8 pcs
G			Handle	2 pcs
H		Ø4x22mm	Handle Bolt	2 pcs
J		Ø3x17mm	Screw	4 pcs
K			Plastic wedge	4 pcs
L		Ø6x12mm	Bolt	4 pcs
M		Ø6x30mm	Bolt	6 pcs
N		Ø6x60mm	Bolt	2 pcs
P		M 4	Wrench	1 pcs
Q		Ø4x32mm	Screw	8 pcs
R			Glue tube	1 pcs
S		Ø6x16mm	Washer	8 pcs
T		Ø3x12mm	Screw	24 pcs
U			Drawer slider	2 sets

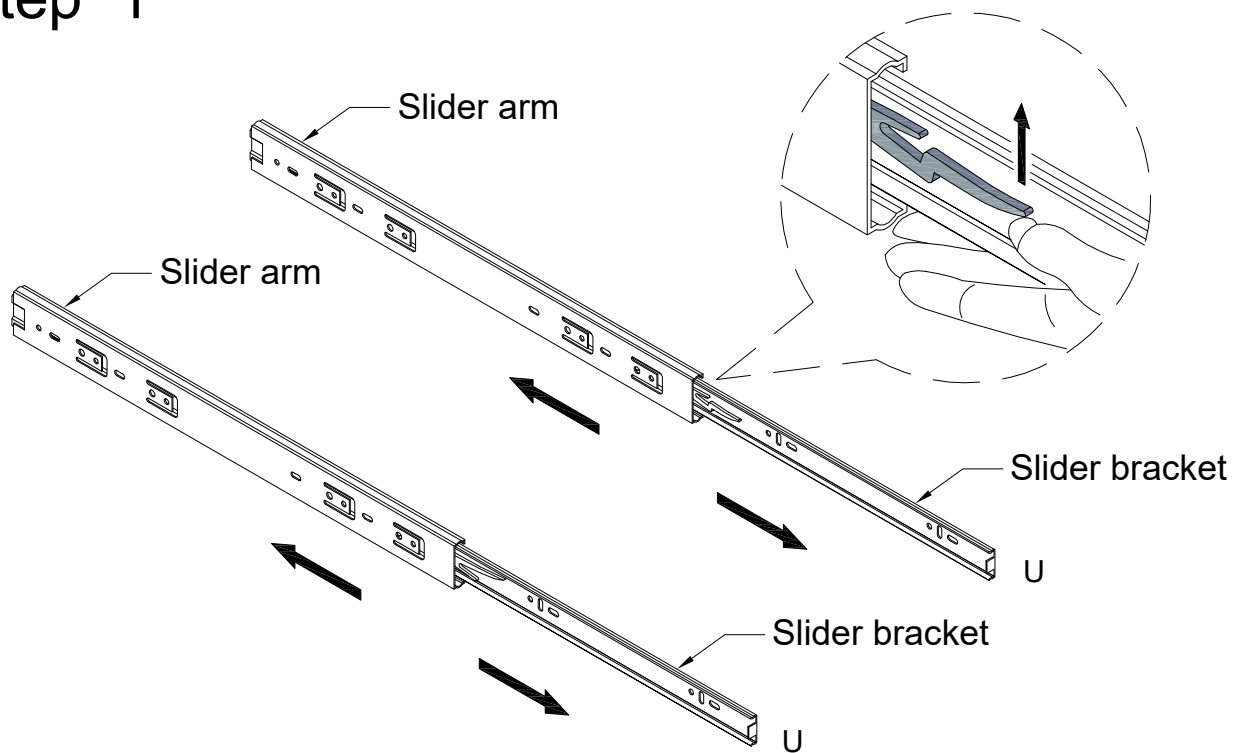
* Note: This piece comes preassembled for shipping purposes and must be disassembled to complete the desk assembly.



Philips head screwdriver required for assembly
(not included)

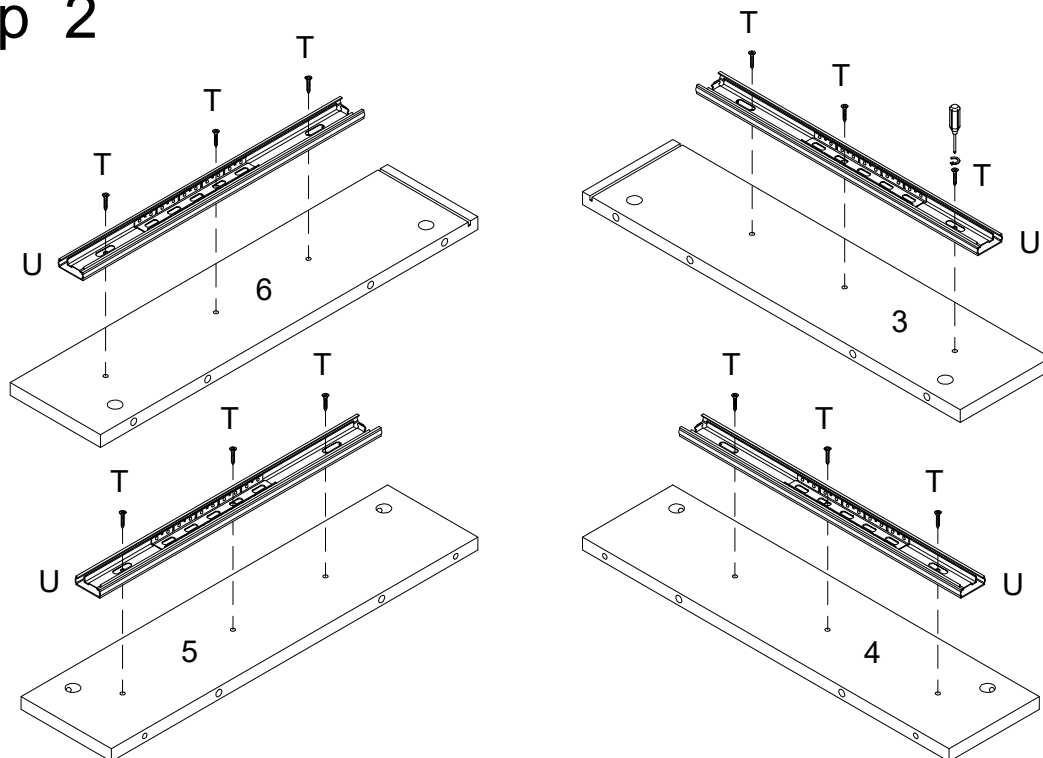
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



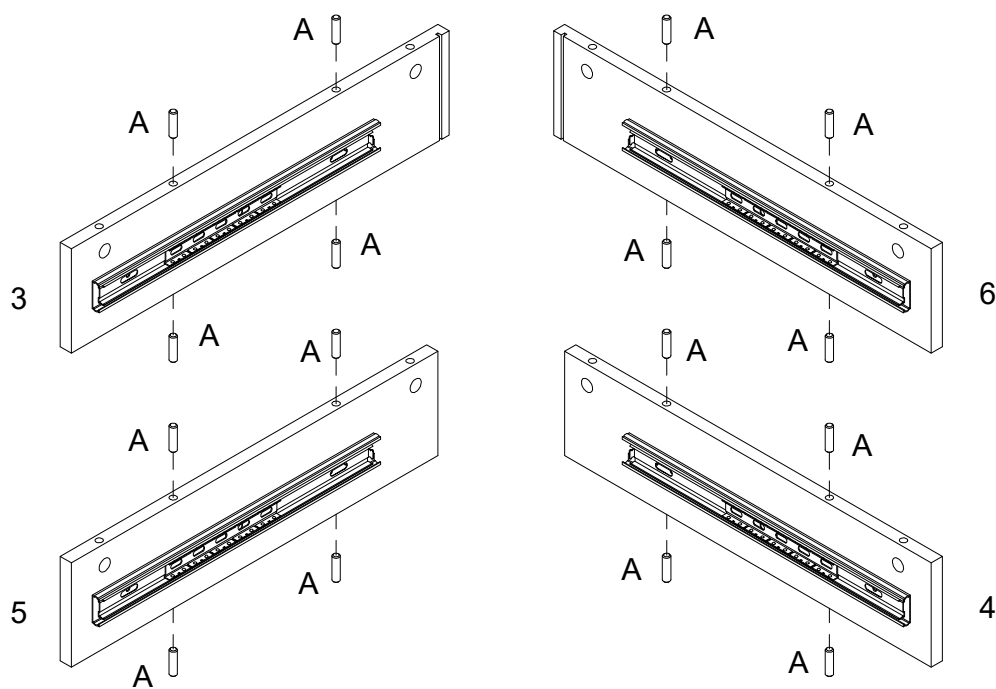
Disassemble drawer slider (U) by sliding the slider arm and slider bracket apart. Depress the small lever of the slider bracket and carefully pull the two pieces apart. Repeat this process for both drawer sliders (U).

Step 2



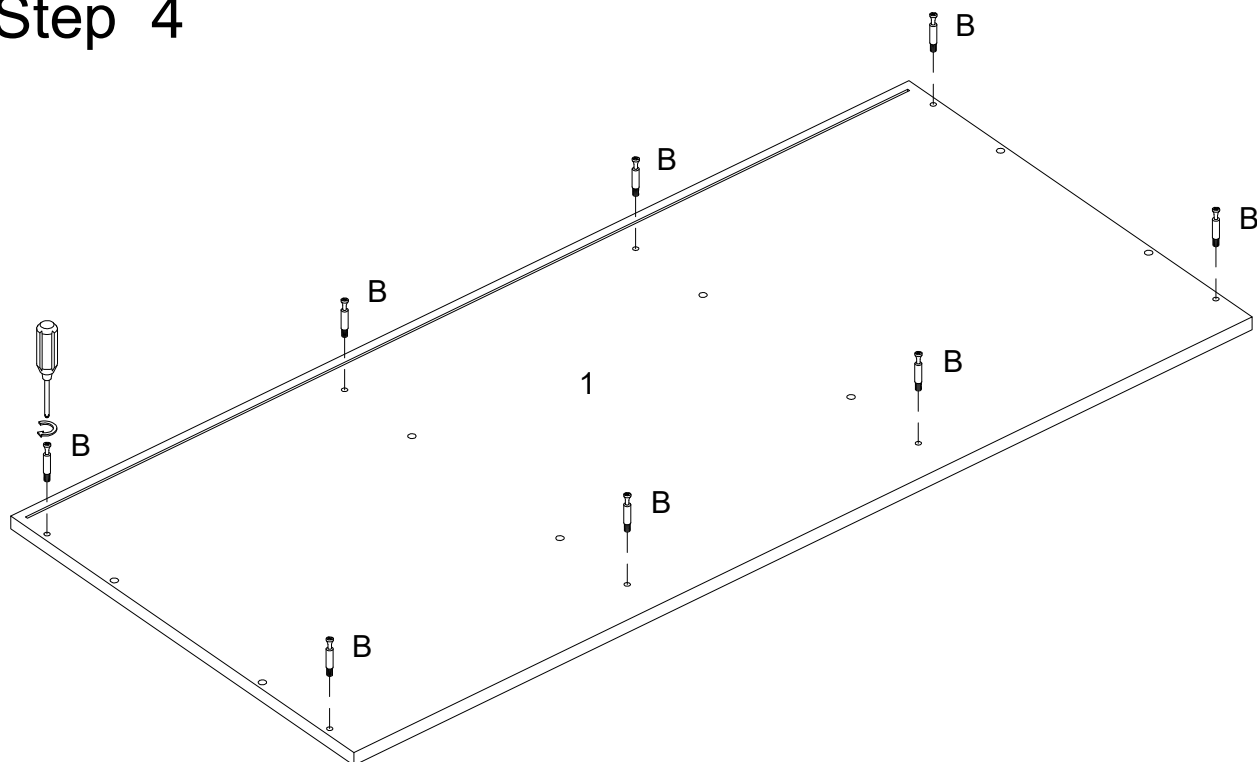
Secure drawer slider arms (U) to side panels (3,4,5,6) with screw (T).

Step 3



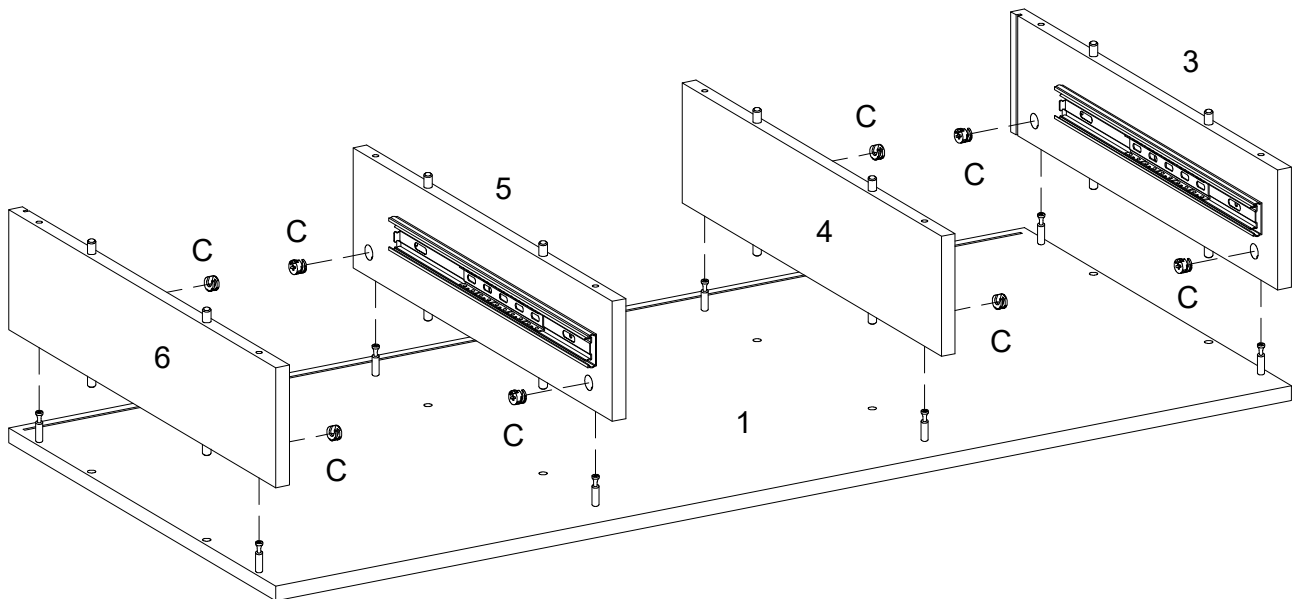
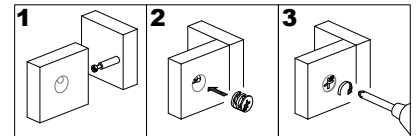
Insert wooden dowel (A) into side panel (3,4,5,6).

Step 4



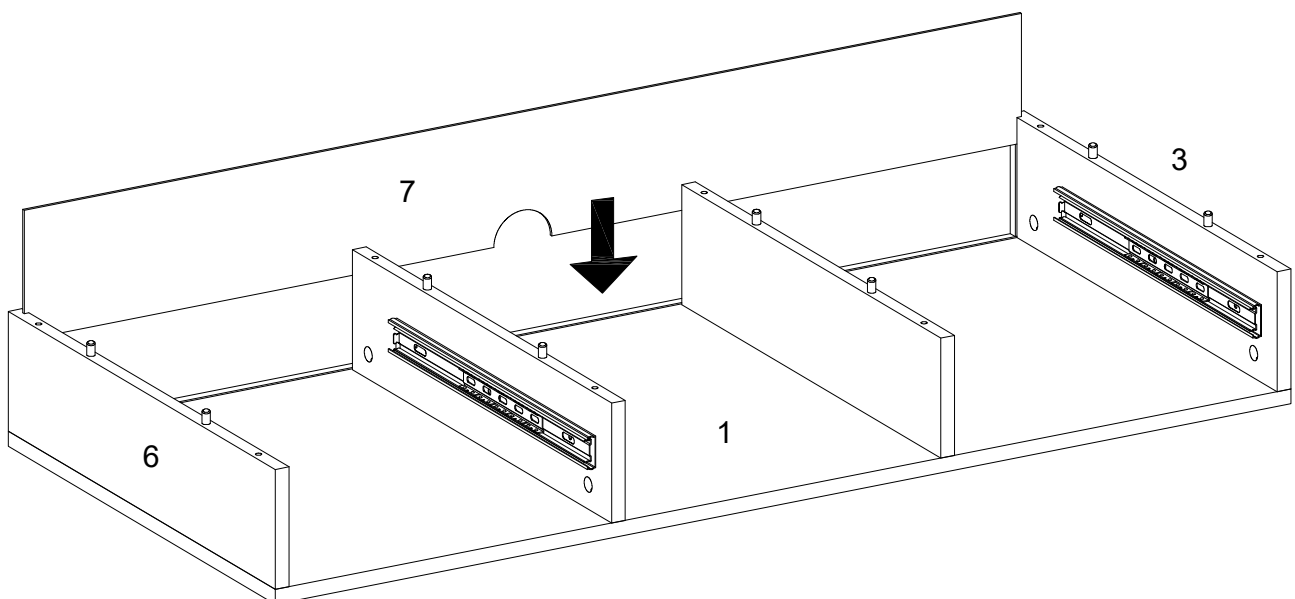
Secure cam bolt (B) to top panel (1).

Step 5



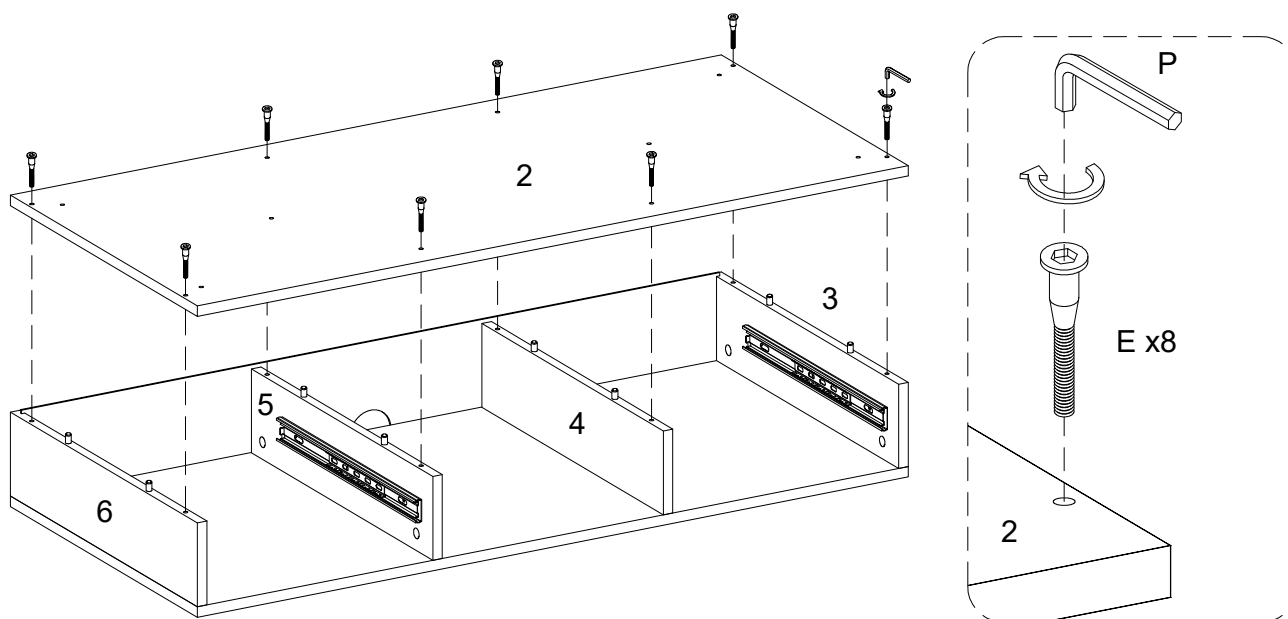
Insert side panel (3,4,5,6) into top panel (1), then insert and secure cam lock (C) to side panel (3,4,5,6) to lock it.

Step 6



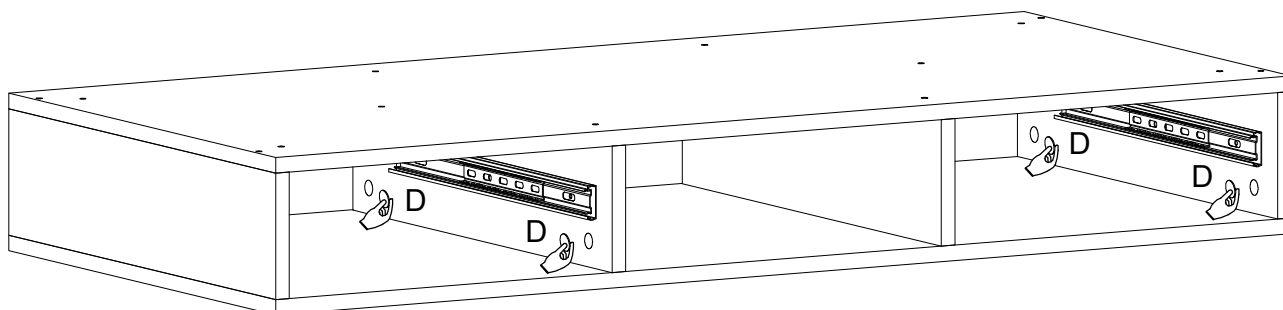
Slide back panel (7) into grooves.

Step 7



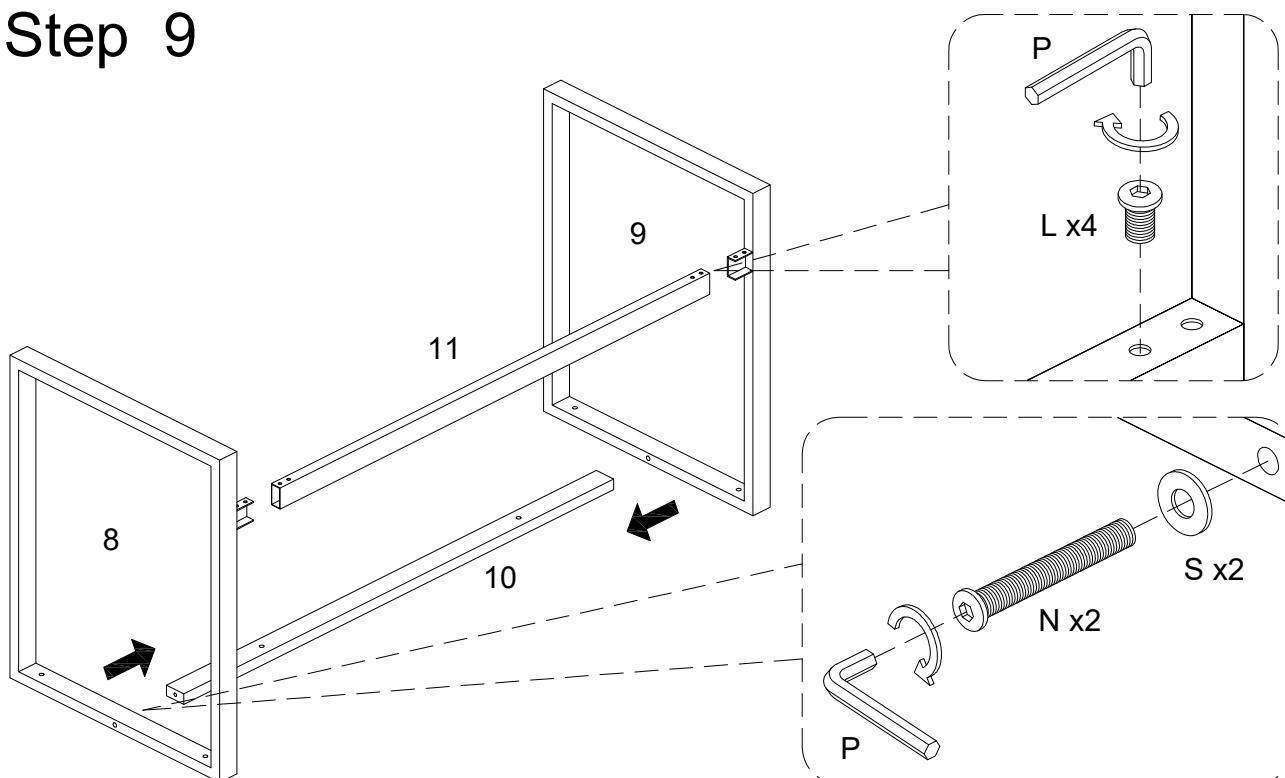
Use wrench (P) to secure panel (2) to side panel (3,4,5,6) with bolt (E).

Step 8



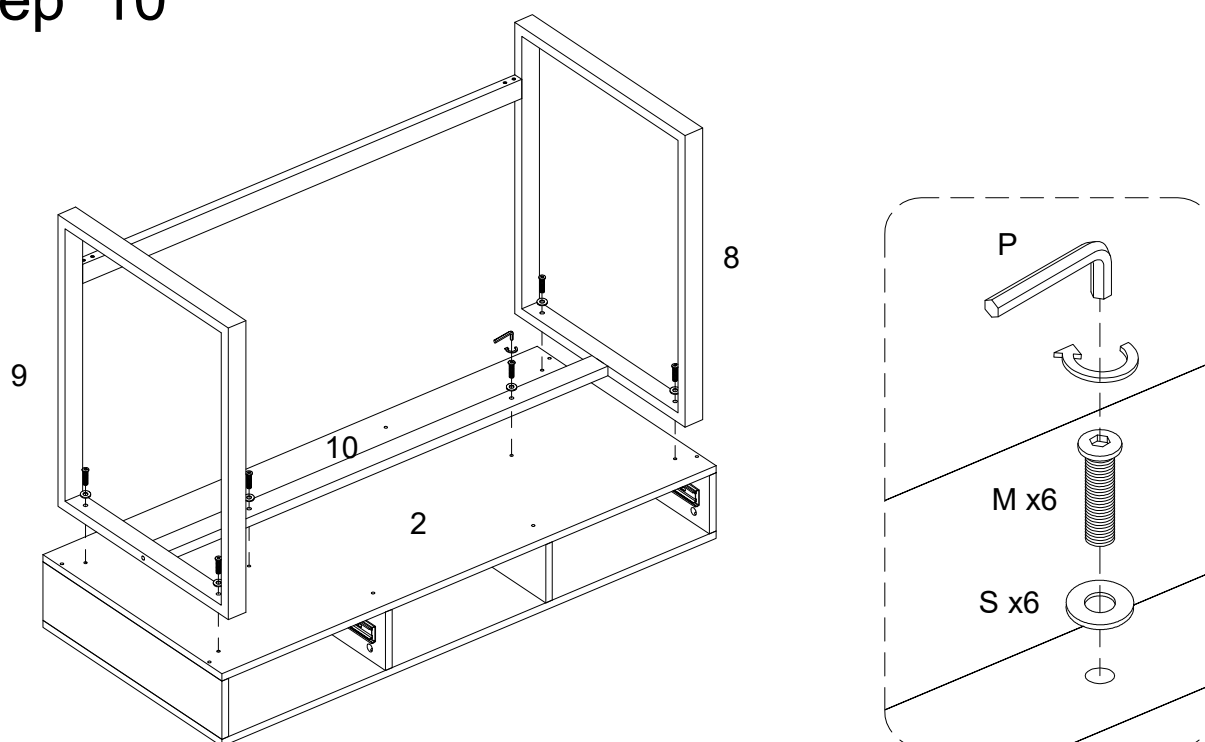
Place sticker (D) over holes as per diagram.

Step 9



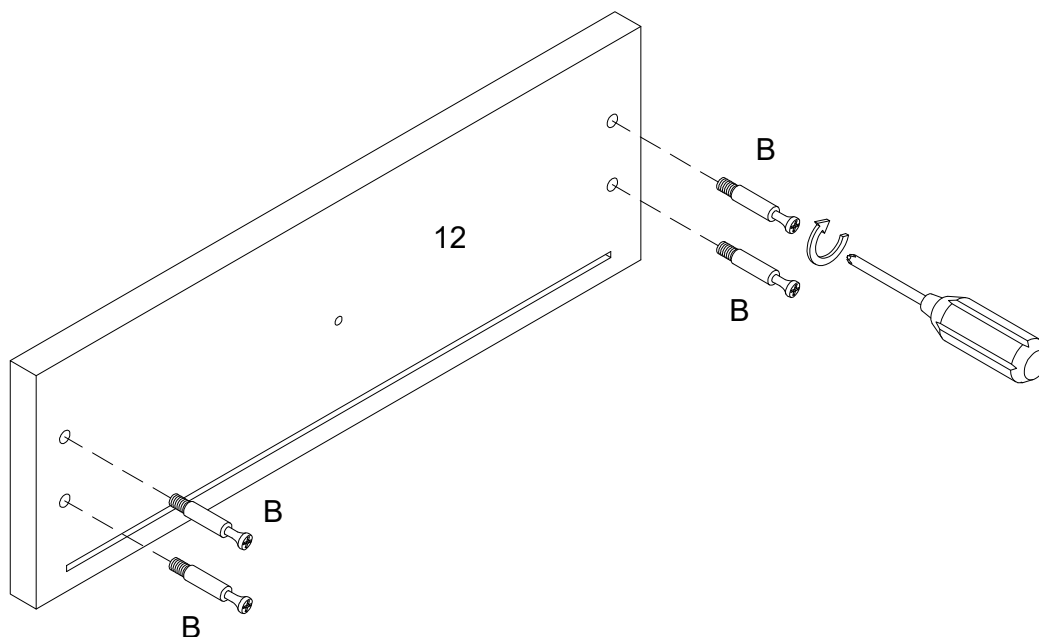
Insert part (11) into side frame (8,9), then use wrench (P) to secure it with bolt (L).
Use wrench (P) to secure part (10) to side frame (8,9) with bolt (N) and washer (S).

Step 10



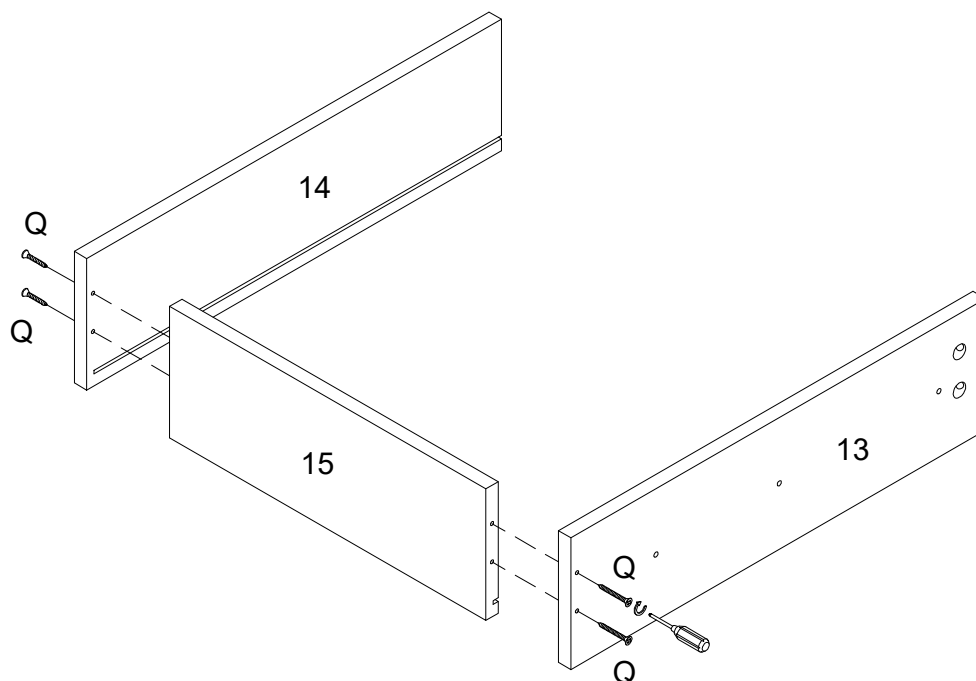
Use wrench (P) to secure part (10) and side frame (8,9) to panel (2) with bolt (M) and washer (S).

Step 11



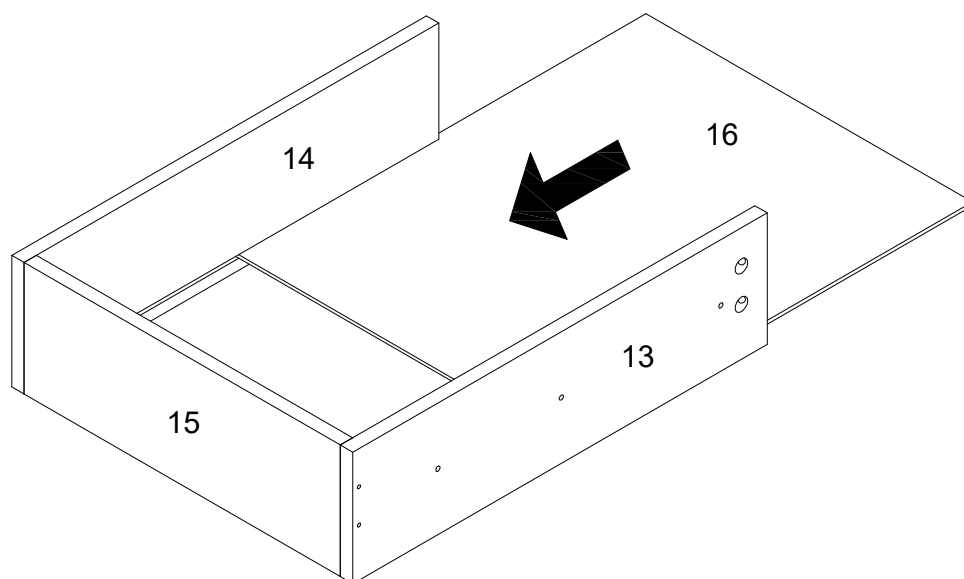
Secure cam bolt (B) to drawer front panel (12). Repeat for both drawers.

Step 12



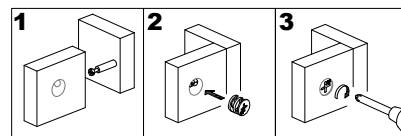
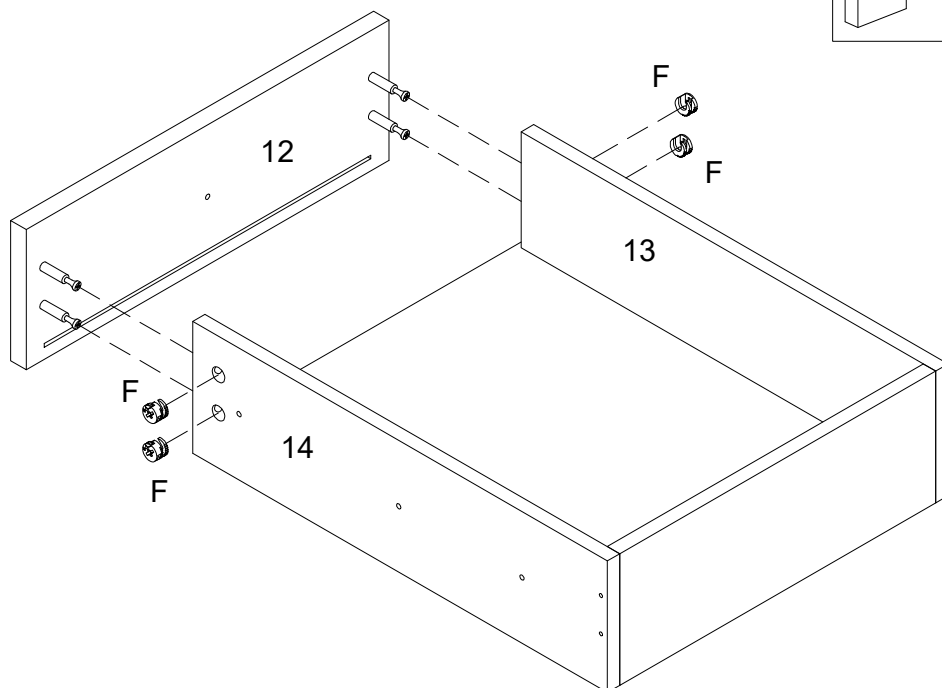
Secure drawer side panel (13,14) to drawer back panel (15) with screw (Q). Repeat for both drawers.

Step 13



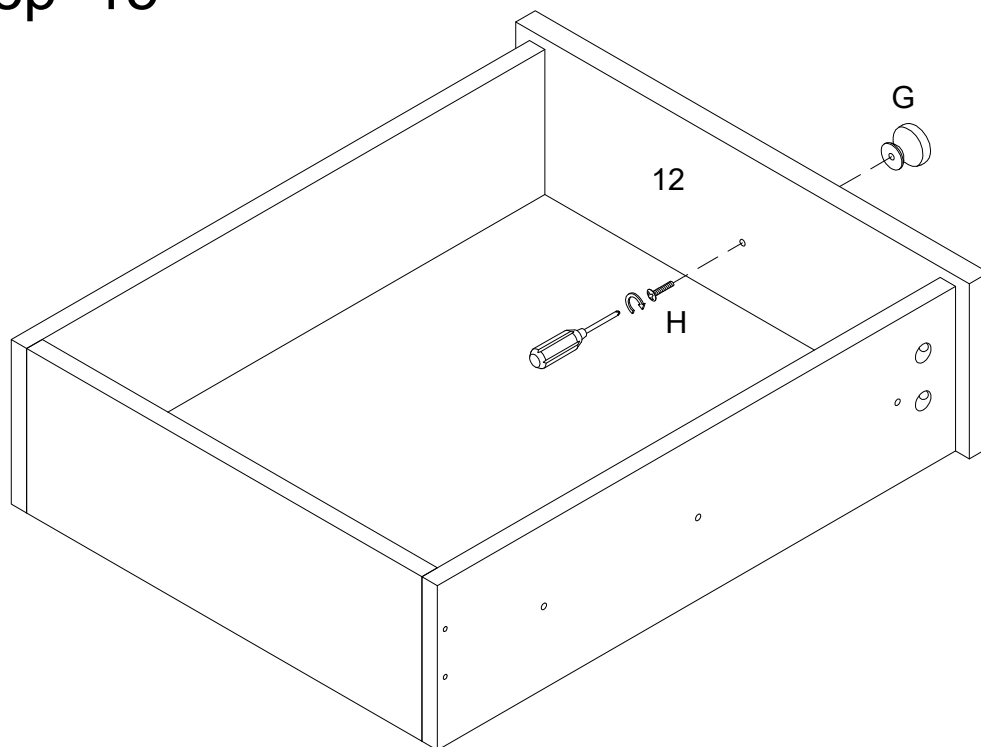
Slide drawer bottom panel (16) into grooves as per diagram. Repeat for both drawers.

Step 14



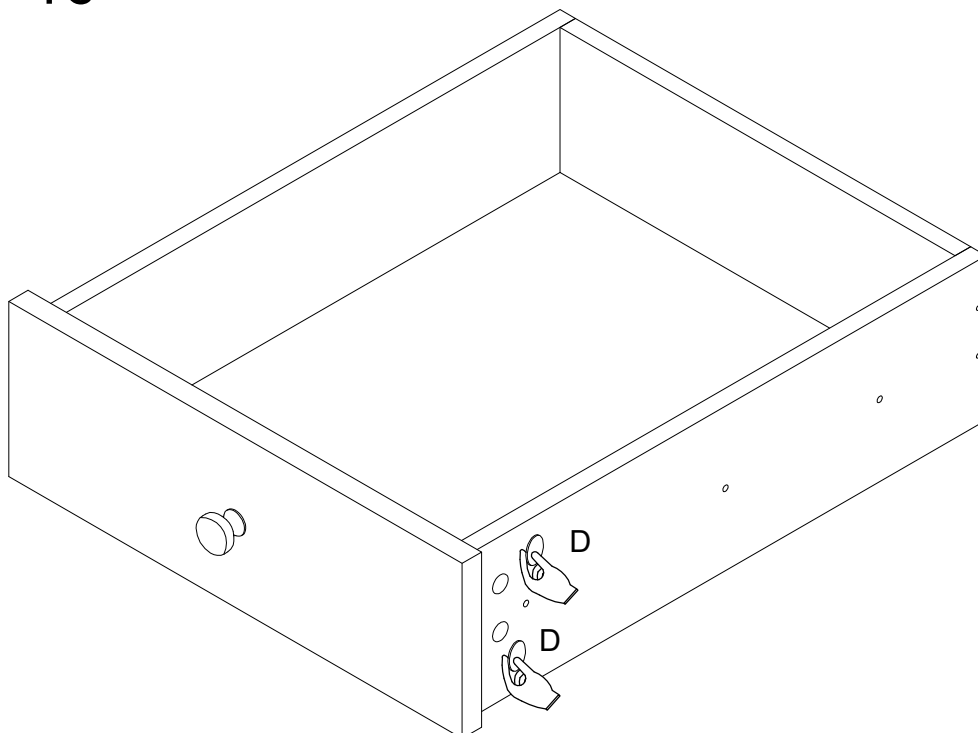
Insert drawer front panel (12) into drawer side panel (13,14), then insert and secure cam lock (F) to drawer side panel (13,14) to lock it. Repeat for both drawers.

Step 15



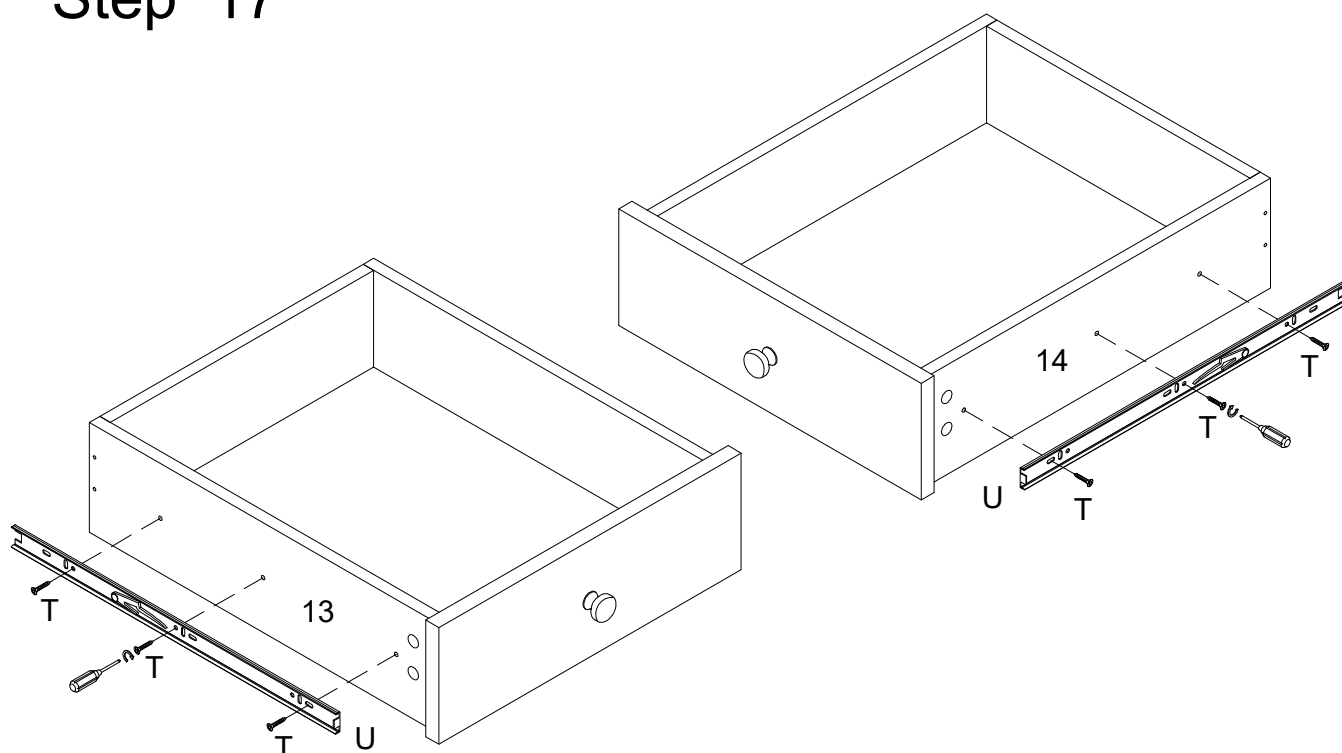
Secure handle (G) to drawer front panel (12) with handle bolt (H). Repeat for both drawers.

Step 16



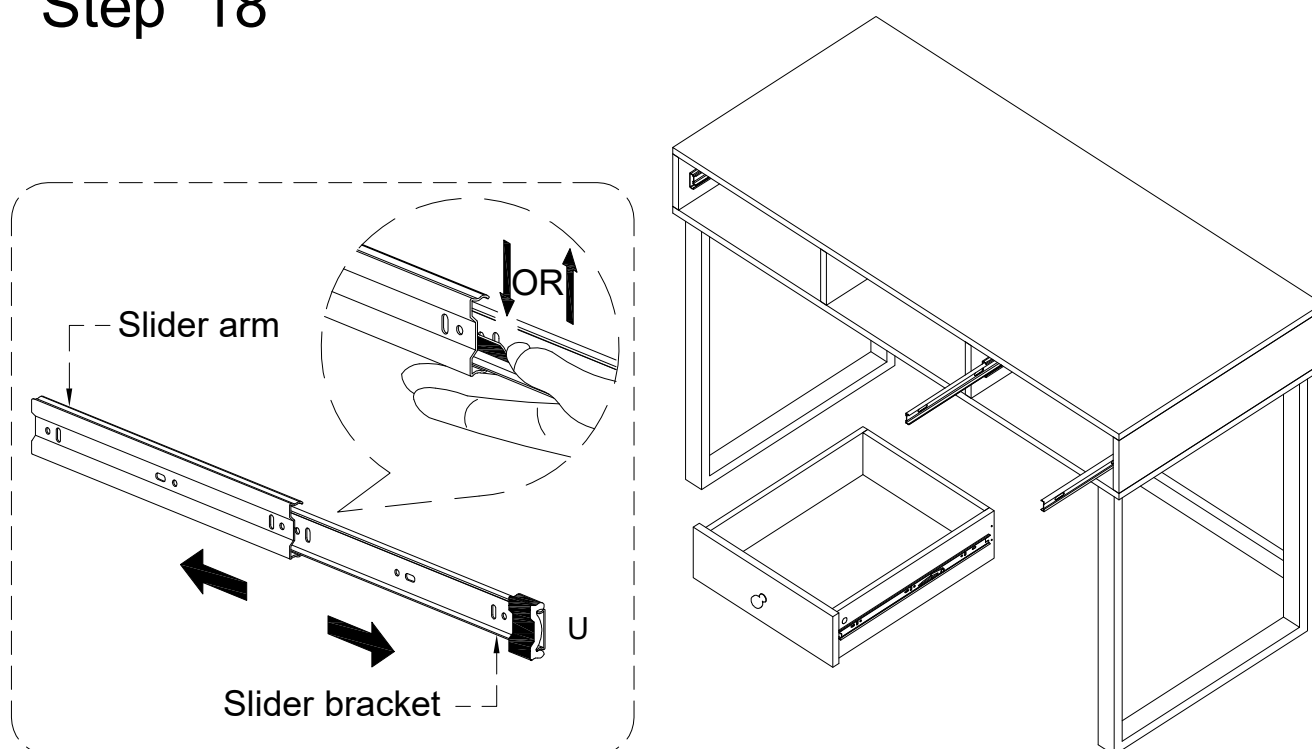
Place sticker (D) over holes as per diagram. Repeat for both drawers.

Step 17



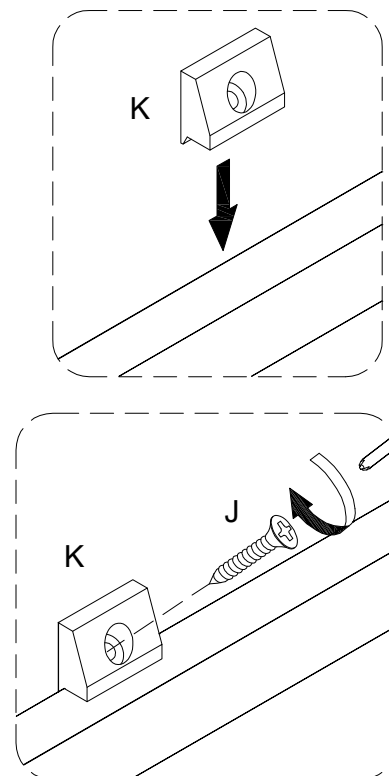
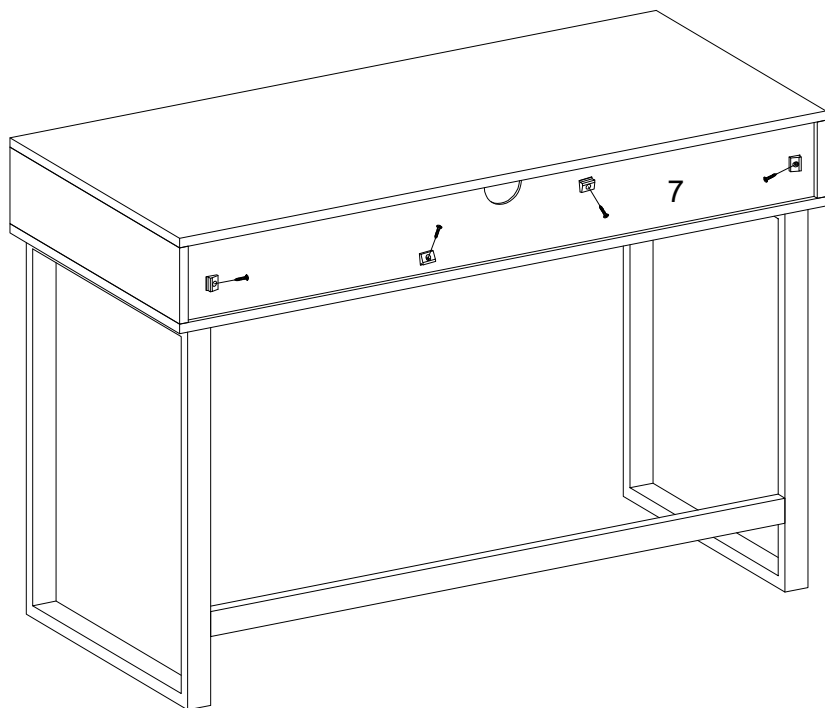
Secure drawer slider bracket (U) to drawer side panel (13,14) with screw (T). Repeat for both drawers.

Step 18



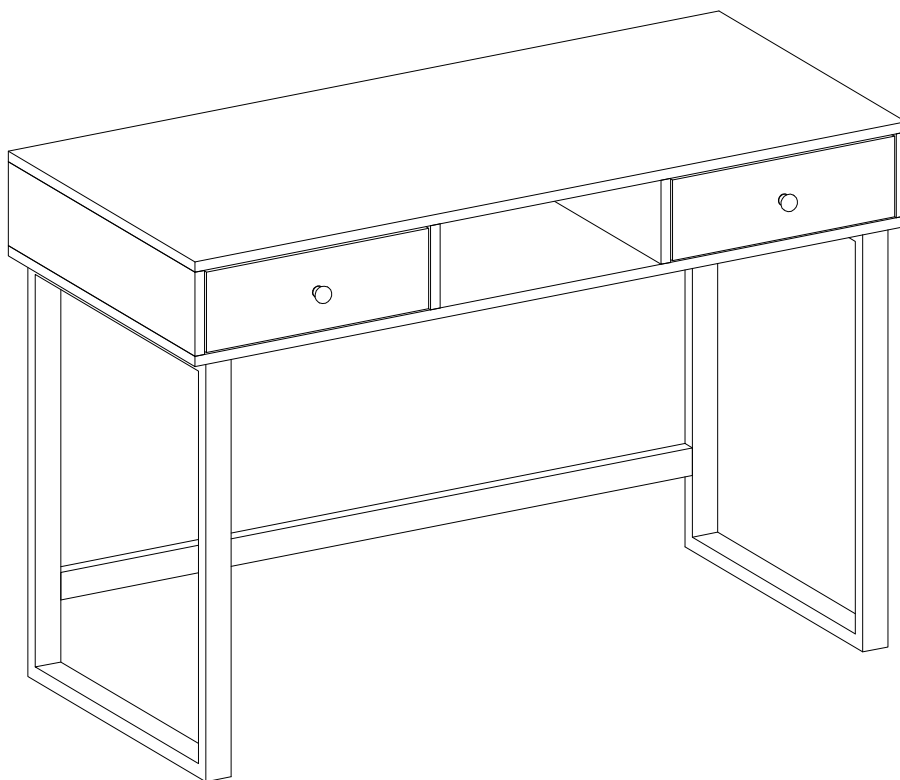
Press down/up the slider lock on slider bracket, then insert the drawer into slider arm to lock it. Repeat for both drawers.

Step 19



Secure plastic wedge (K) to back panel (7) with screw (J).

Step 20



Final Assembly