

# ASSEMBLY INSTRUCTIONS

## CONSOLE TABLE


### ASSEMBLY REQUIREMENTS

1.5 HOUR  
Assembly Time  
(Approximate)

2 -Person Assembly



Tools Required (Not Provided):

Phillips Screwdriver  ⊕

Flat Head Screwdriver  ⊖

### Thank you for purchasing our product!

Please refer and use this assembly instruction to assemble the product.  
Contact our customer service department in case there are any missing or damage parts or hardware.  
Replacement parts are normally shipped within 2 or 3 days.

We appreciate your business!

### ASSEMBLY PREPARATION

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List, and ensure parts and hardware are complete before assembly.  
Contact customer service for missing parts.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

### SAFETY PRECAUTION

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

### TIPS FOR ASSEMBLY

1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Identify all of the parts, hardware and quantities required for each step.
4. During assembly, do not over-tighten any fittings as this may cause damage.
5. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
6. Always place the product on a flat, level surface.
7. Do not sit or stand on the partially assembled product; only use the product for which it is intended.

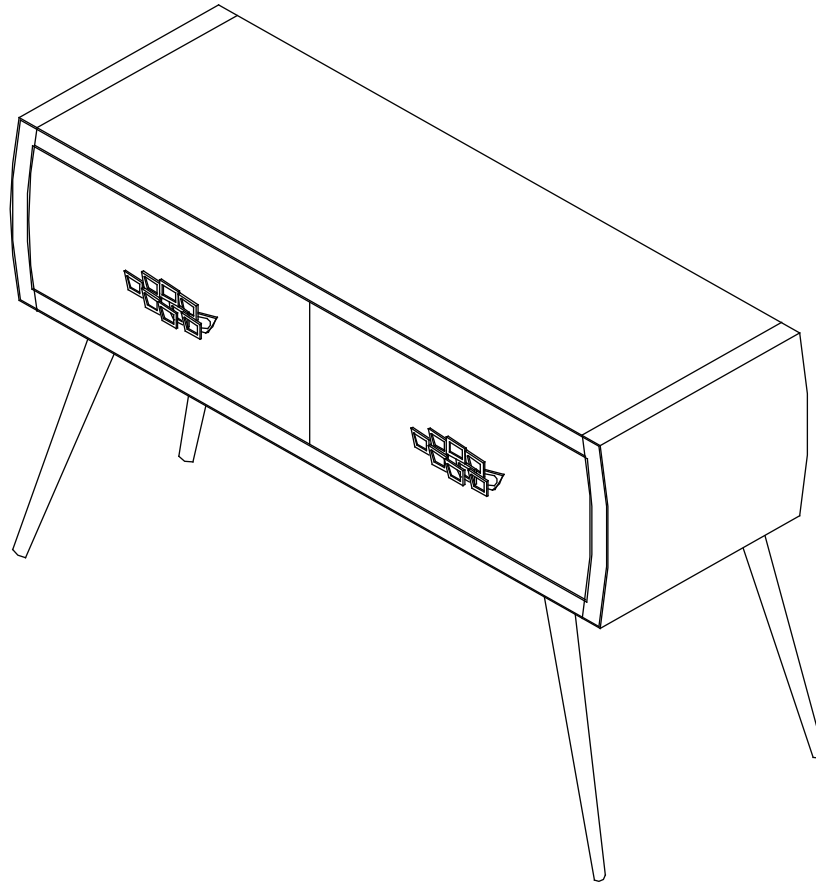
### CARE AND MAINTENANCE

- Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.
- Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is damaged or broken.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or delaminate.
- Do not place hot items (e.g. hot drinks) directly onto the wood surface.
- Do not drag and/or pull the furniture.










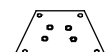

This product is for indoor and household use only - not for commercial use.

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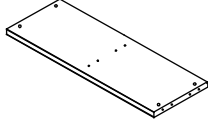
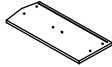
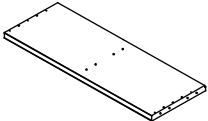
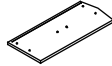
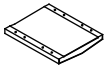






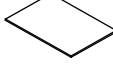
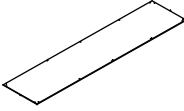

### Hardware List

ITEM	DESCRIPTION	PART	QTY	ITEM	DESCRIPTION	PART	QTY
A	Cam-bolt	 6*35mm	18 pcs	G	Screw	 3.5*10mm	24 pcs
B	Cam-lock	 15*10mm	18 pcs	H	Screw	 2.5*10mm	16 pcs
C	Wood Dowel	 8*30mm	16 pcs	I	Handle	 2 pcs	
D	Screw	 4*30mm	24 pcs	J	Handle Bolt	 4 pcs	
E	Screw	 4*40mm	24 pcs	K	Leg Base Plate (Metal)	 4 pcs	
F	Drawer Slide	 2 sets					

# ASSEMBLY INSTRUCTIONS

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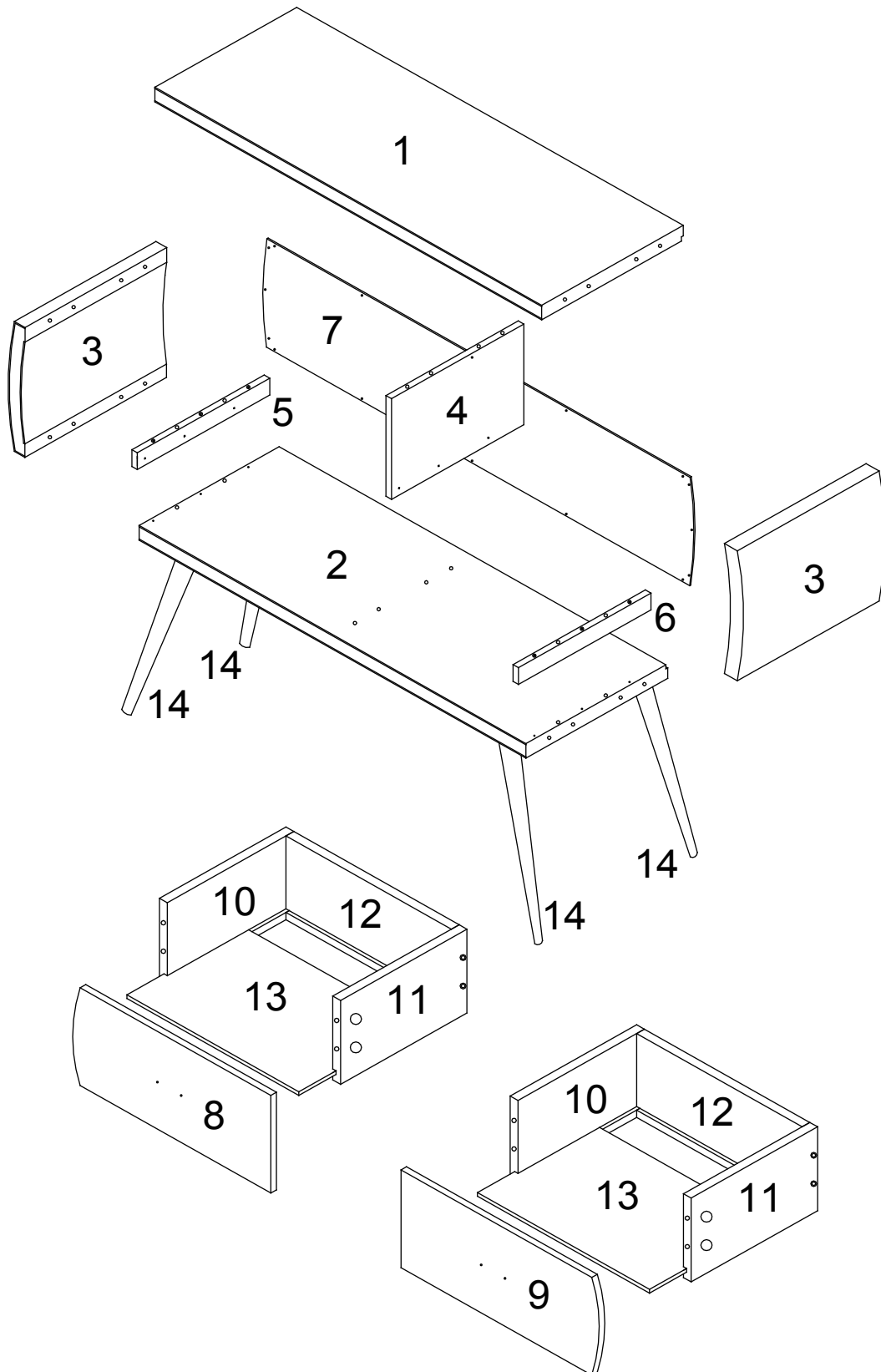
### Parts List

ITEM	DESCRIPTION	PART	QTY	ITEM	DESCRIPTION	PART	QTY
1	Top Panel		1 pc	8	Drawer Left Front Panel		1 pc
2	Bottom Panel		1 pc	9	Drawer Right Front Panel		1 pc
3	Side Panel		2 pcs	10	Drawer Left Panel		2 pcs
4	Divide Panel		1 pc	11	Drawer Right Panel		2 pcs
5	Left Drawer Glide Rail		1 pc	12	Drawer Back Panel		2 pcs
6	Right Drawer Glide Rail		1 pc	13	Drawer Bottom Panel		2 pcs
7	Back Panel		1 pc	14	Leg		4 pcs

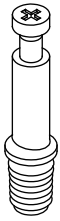
# ASSEMBLY INSTRUCTIONS

## CONSOLE TABLE

### Parts Assembly Overview



# Instructions For Fastening CAM-BOLT AND CAM-LOCK

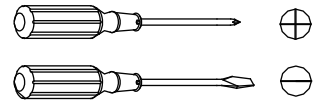


CAM-BOLT

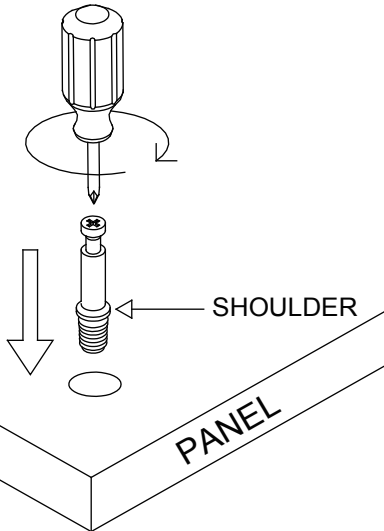


CAM-LOCK

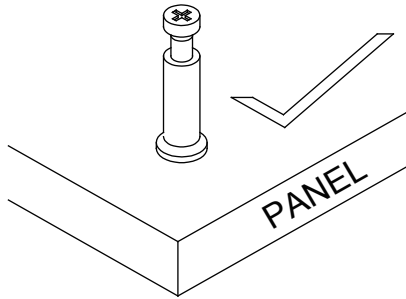
## Tools Required



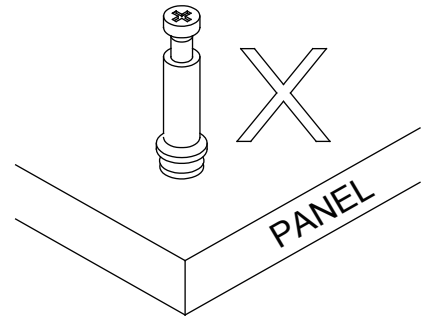
### INSERTING AND TIGHTENING CAM-BOLT



Place Cam-bolt on pre-drilled hole and screw in vertically.



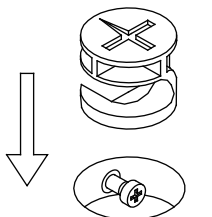
Shoulder is flushed (on the same level) with the panel.



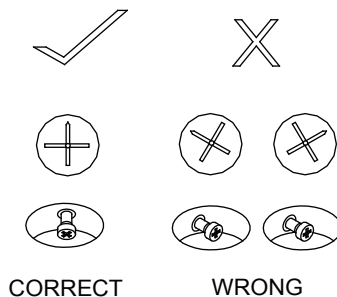
Shoulder is above the panel.

Place Cam-bolt to the designated pre-drilled holes on the panel. Use a Phillips Screwdriver to tighten Cam-bolt vertically until shoulder is flushed (on the same level) with panel. Do not over-tighten or under-tighten.

### INSERTING CAM-LOCK



Insert Cam-lock with arrow align to Cam-bolt head.

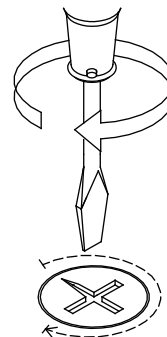


CORRECT

WRONG

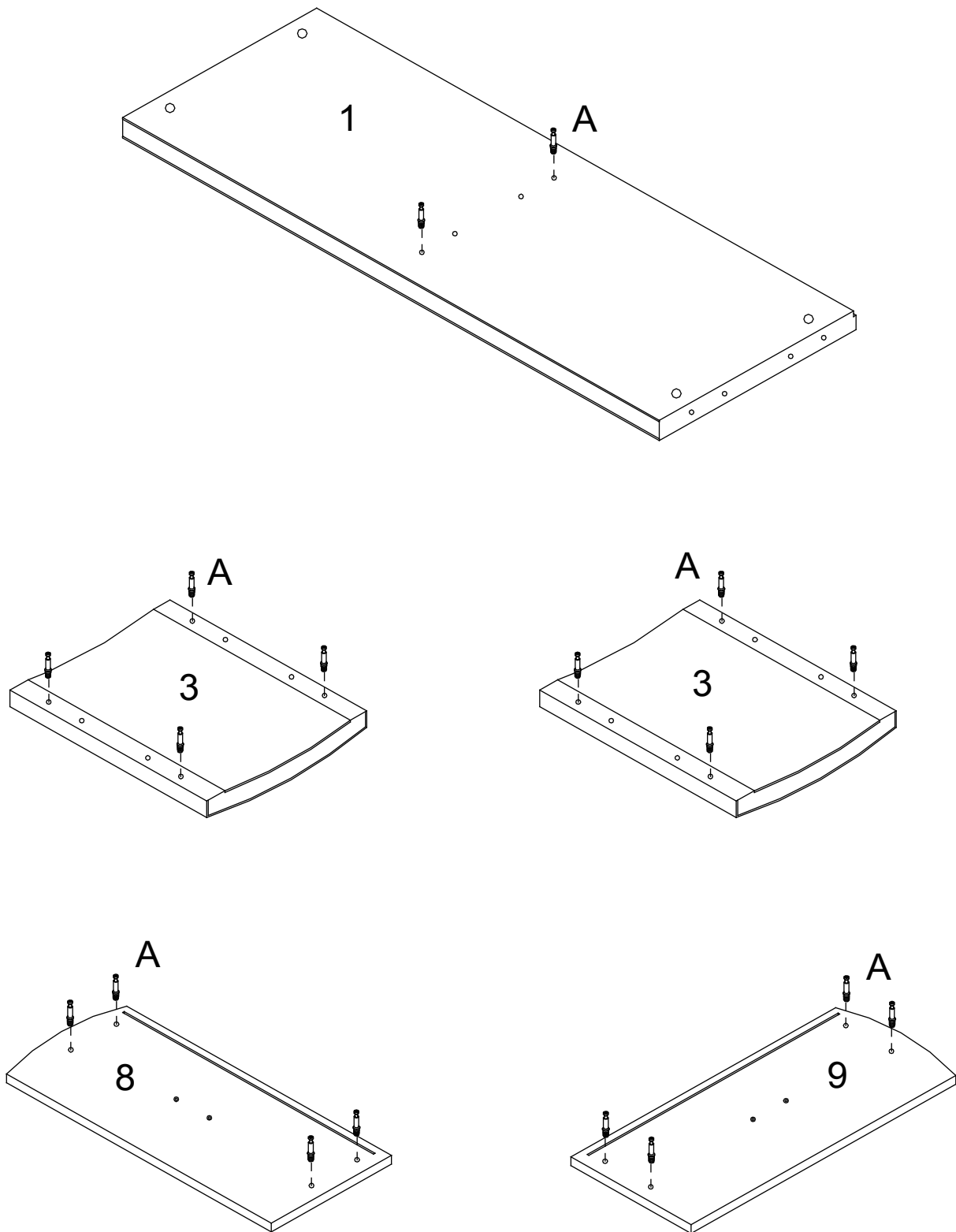
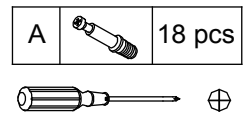
Align the arrow on the Cam-lock to the Cam-bolt head and insert the Cam-lock. Ensure Cam-lock is fully inserted.

### TIGHTENING CAM-LOCK



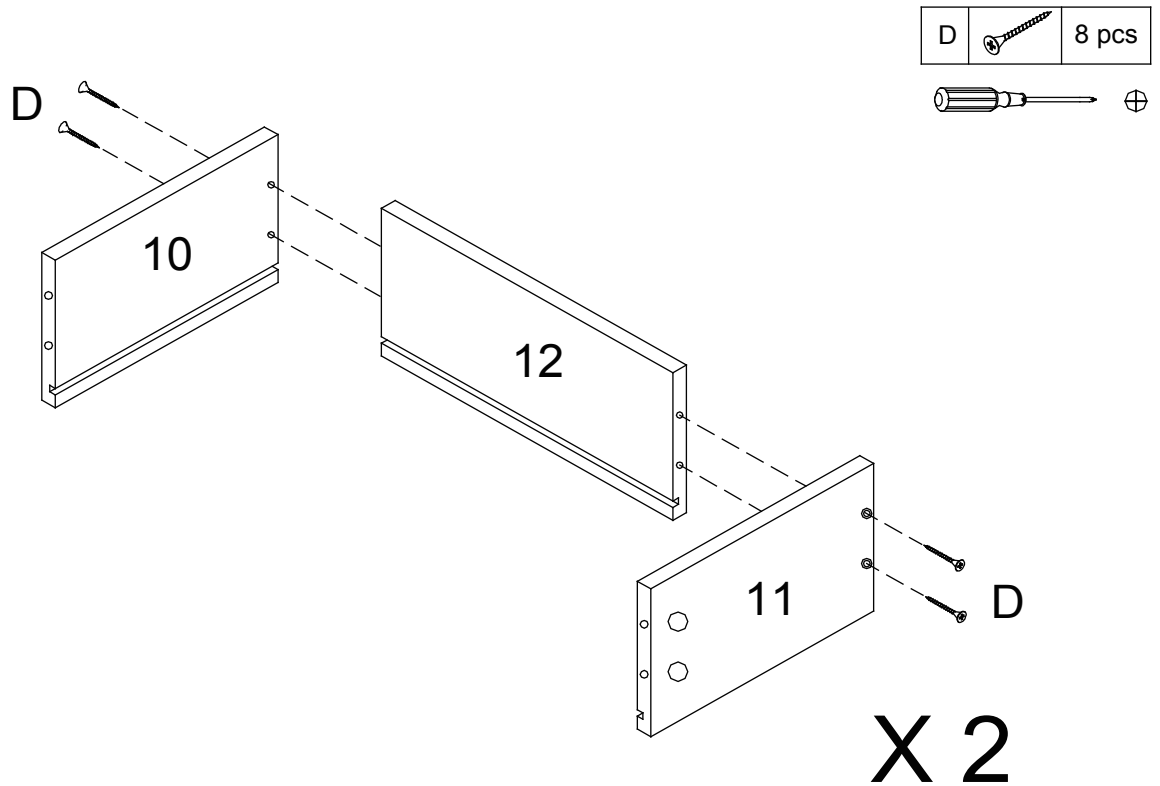
Use a Flat-head Screwdriver to turn Cam-lock clockwise so it locks onto the head of the Cam-bolt. Turn until it is snug (about 3/4ths of a turn) -- over-tightening could damage Cam-lock or/and Cam-bolt.

# STEP 1



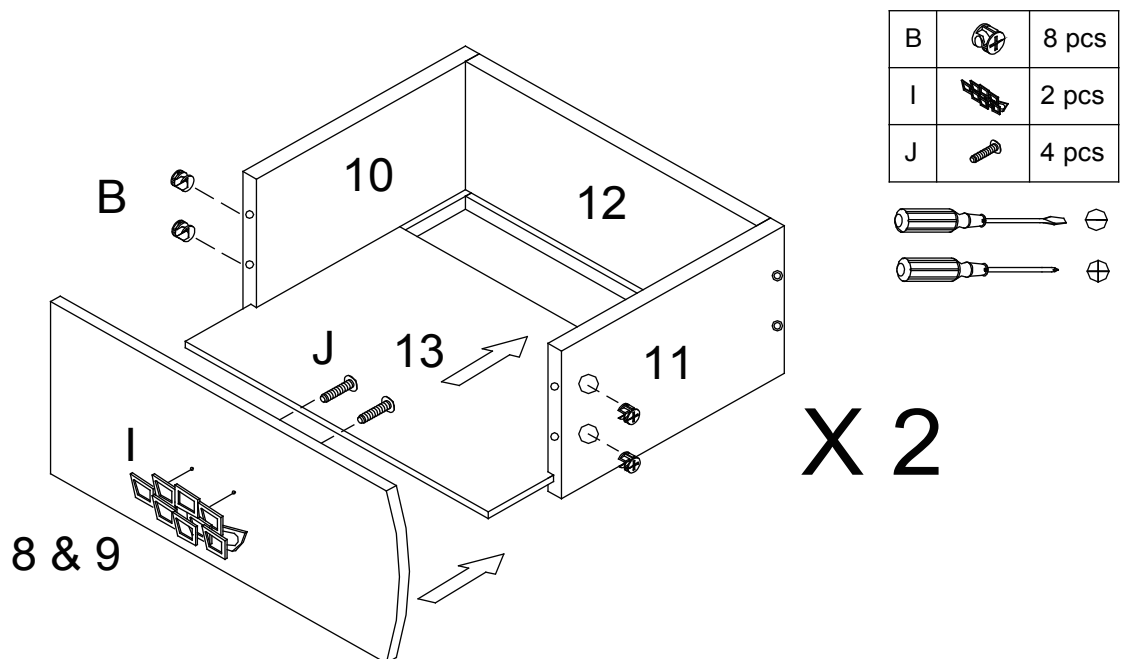
- a) Lay Top Panel (1), Side Panel (3), Drawer Left Front Panel (8) and Drawer Right Front Panel (9) as shown on a material that does not scratch the surface of each part.
- b) Screw in Cam-bolt (A) into the designated holes on each. Refer to Page 5 for instructions on inserting and tightening Cam-bolt.

## STEP 2



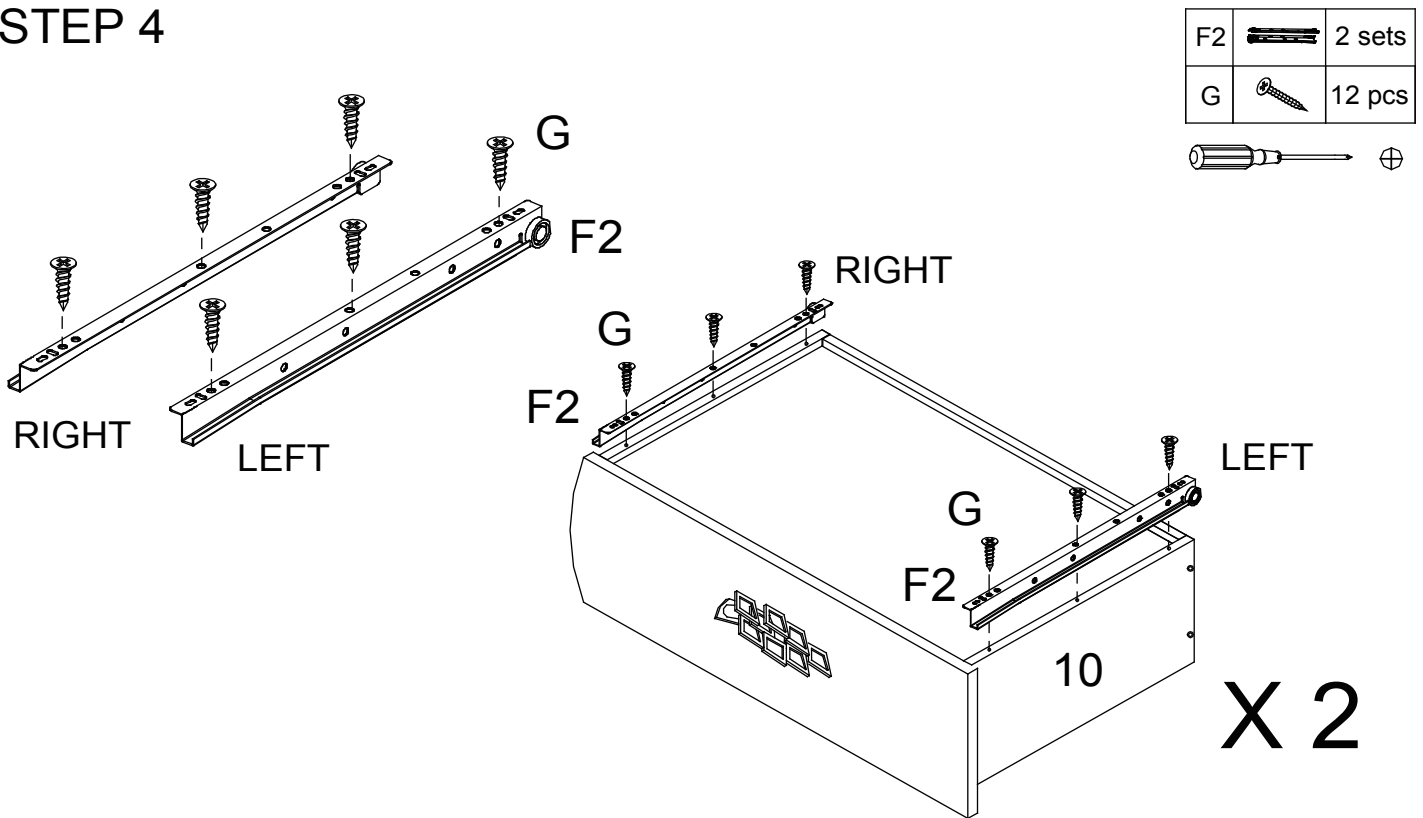
- Position Drawer Back Panel (12) between Drawer Left & Right Panels (10 & 11) as shown.  
Note: the groove on each panel has to be aligned.
- Use Screw (D) to fasten side panels to back panel. Do not tighten screws completely until both screws are in the panels.

## STEP 3



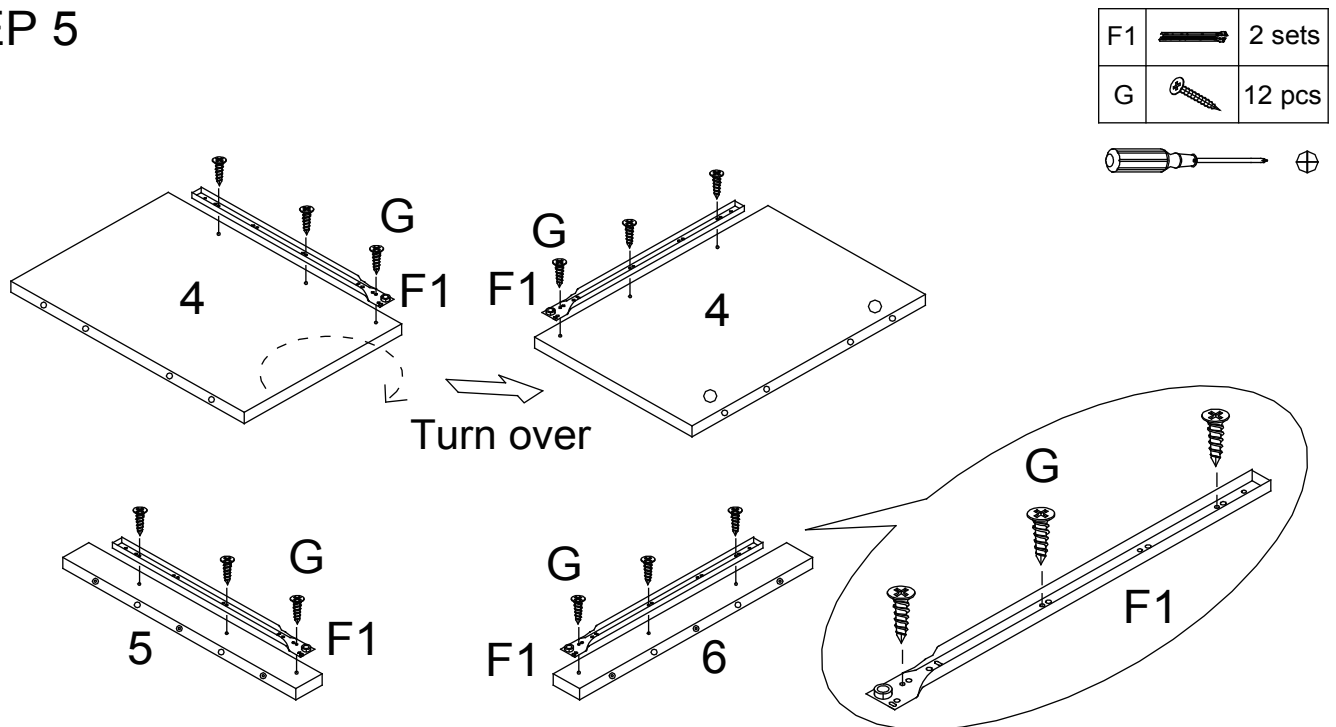
- Fit Drawer Bottom Panel (13) to Drawer Panels (10 & 11) via groove on respective drawer panels.
- Attach Drawer Front (8 & 9) to Side Panels (13 & 14) firmly via cam-bolts on (8 & 9). Check that front edge of Bottom Panel (13) fits into the groove on the inside-face of Front Panel (8 & 9).
- Insert Cam-lock (B) into the holes on (10 & 11) then turn clockwise to lock onto Cam-bolt on (8 & 9).  
Refer to Page 5 for instructions on inserting and tightening Cam-lock.
- Use Handle Bolt (J) to fasten Handle (I) to (8 & 9).

## STEP 4



- Position Drawer Slide Runner (F2) against the drawer side panels as shown and identify the designated screw holes on (F2) - refer to enlarged drawings.
- Use Screw (G) to fasten (F2) to Side Panels (10 & 11). Use a Phillips screwdriver to drive (G). Do not tighten (G) completely until both screws are in place.

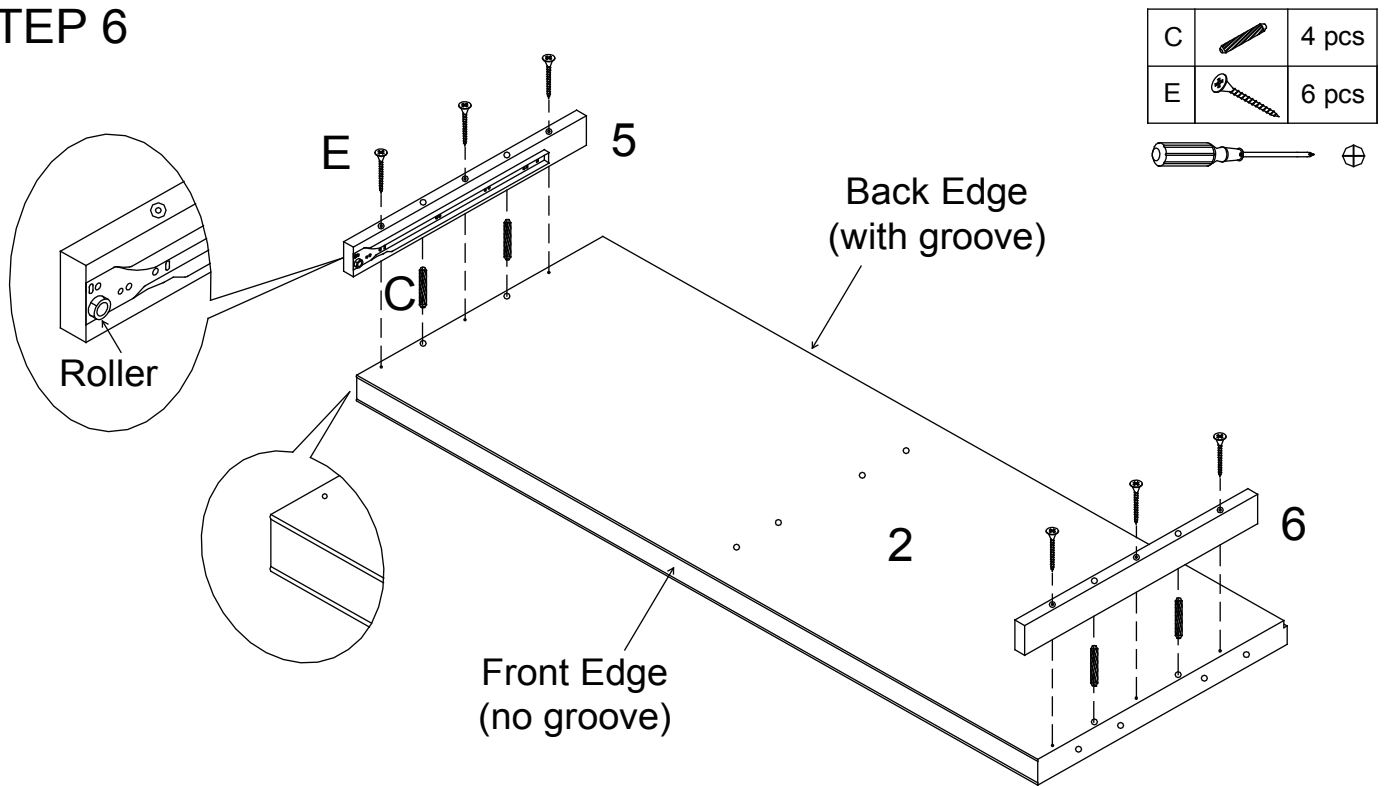
## STEP 5



- Place Drawer Slide Track (F1) to align the designated screw holes on (F1) - refer to enlarged drawings - to pilot holes on Divide Panel (4), and Drawer Glide Left and Right Rails (5 & 6).
- Use Screw (G) to fasten (F1) to (4, 5 & 6). Do not tighten (G) completely until all 3 screws are in place on each Slide Track.
- Turn over Divide Panel (4) and attach another (F1) using the same procedure in step a) and b).

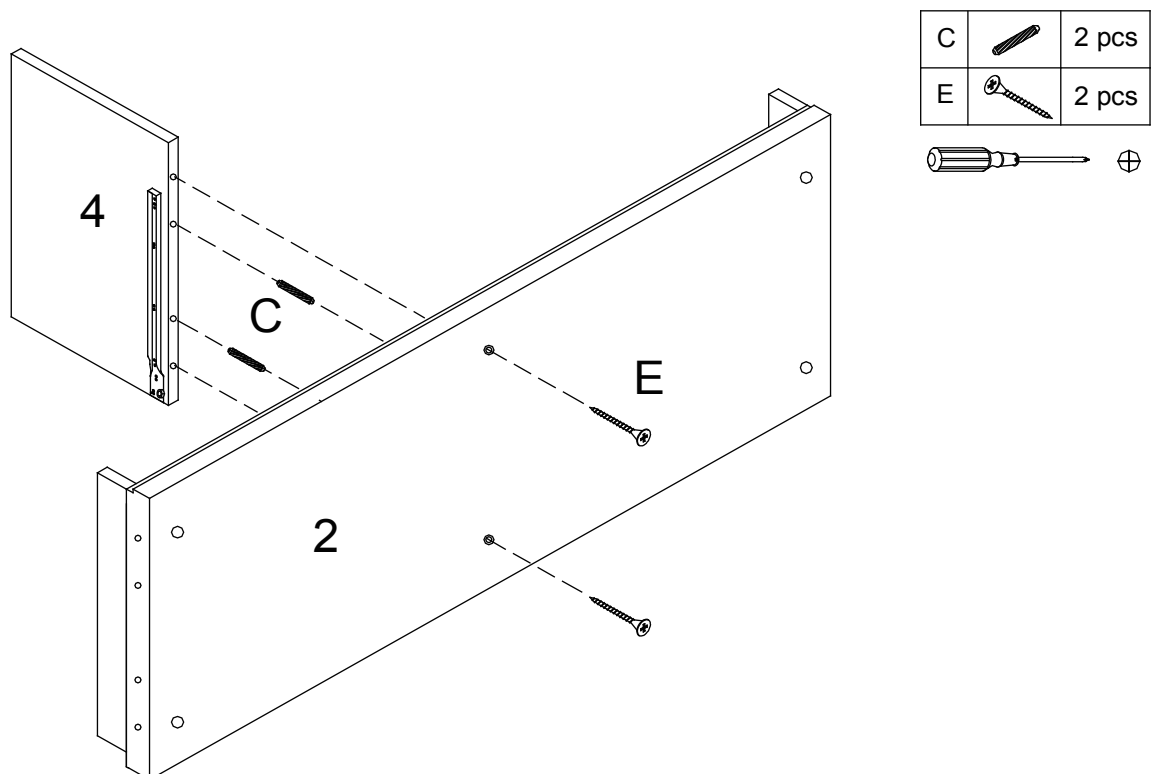


## STEP 6



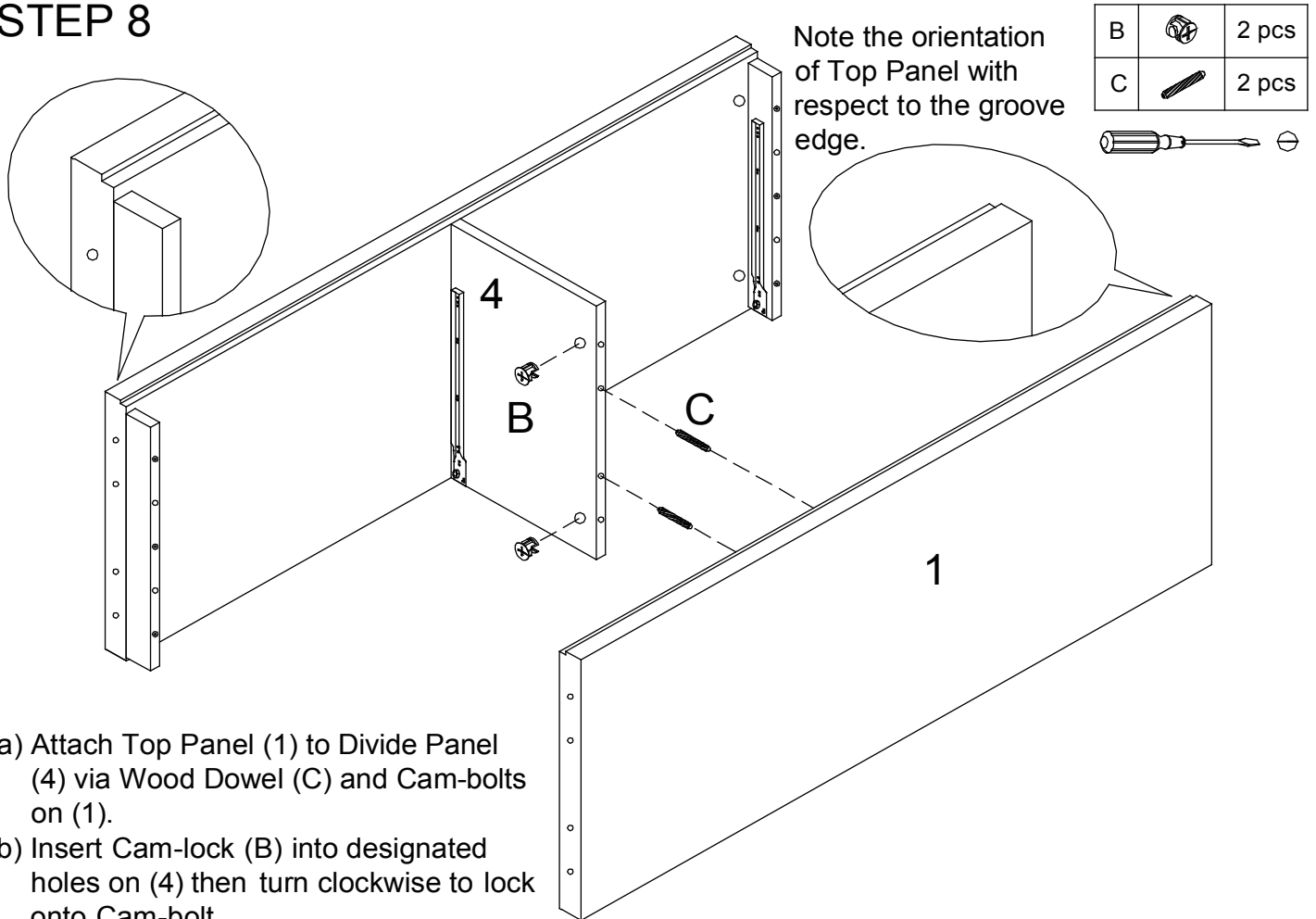
- Attach Drawer Glide Left and Right Rail (5 & 6) to Bottom Panel (2) via Wood Dowel (C). Note the orientation of (5 & 6) - the roller on Drawer Glide must face the front edge of (2) which has no groove.
- Use Screw (E) to fasten (5 & 6) to (2). Do not tighten screws completely until both screws are in place.

## STEP 7



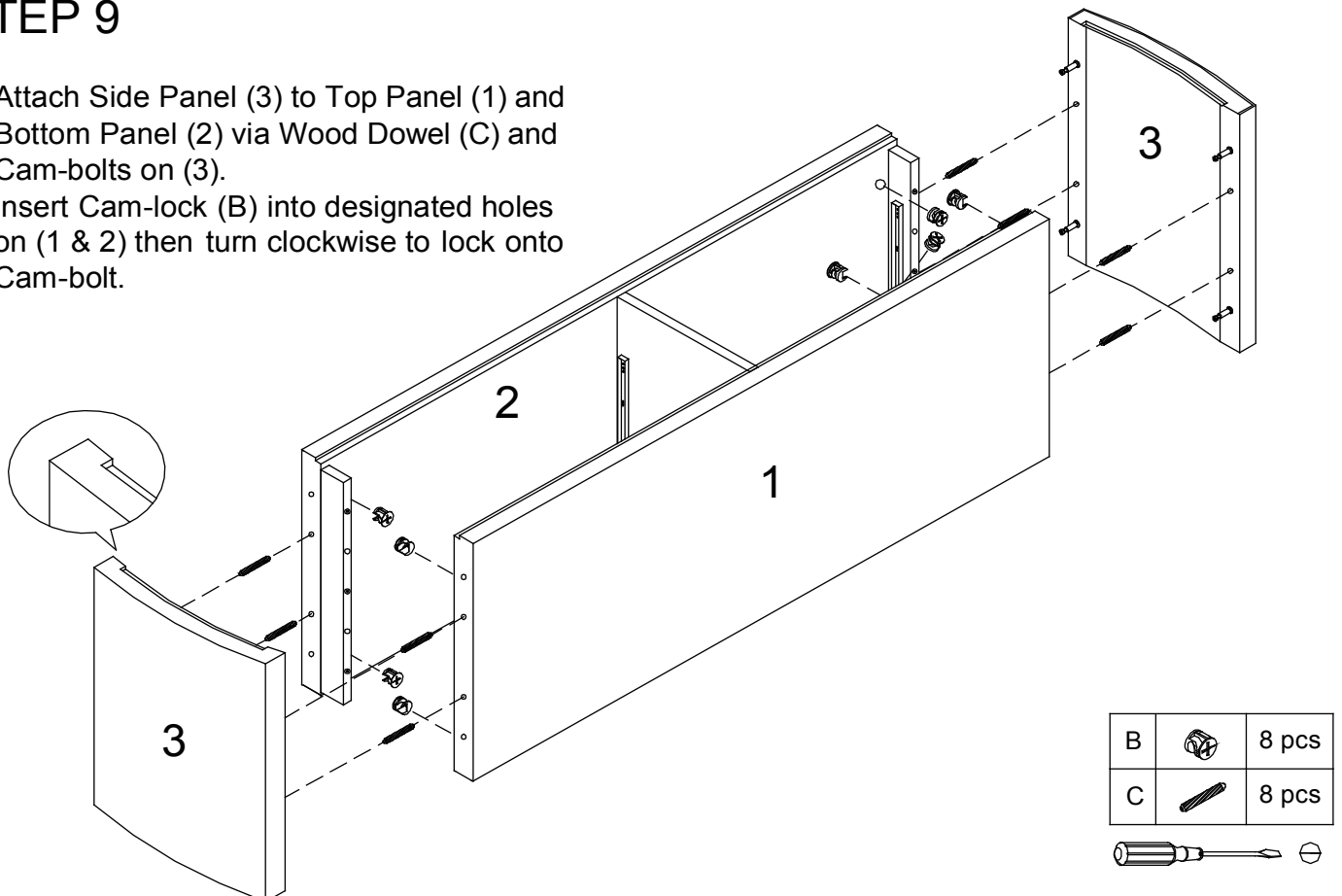
- Attach Divide Panel (4) to Bottom Panel (2) via Wood Dowel (C) - note the orientation of (4) as in Drawer Glide Rails in STEP 6.
- Use Screw (E) to fasten (4) to (2). Do not tighten screws completely until both screws are in the panels.

## STEP 8



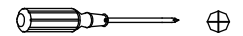
## STEP 9

- a) Attach Side Panel (3) to Top Panel (1) and Bottom Panel (2) via Wood Dowel (C) and Cam-bolts on (3).  
b) Insert Cam-lock (B) into designated holes on (1 & 2) then turn clockwise to lock onto Cam-bolt.

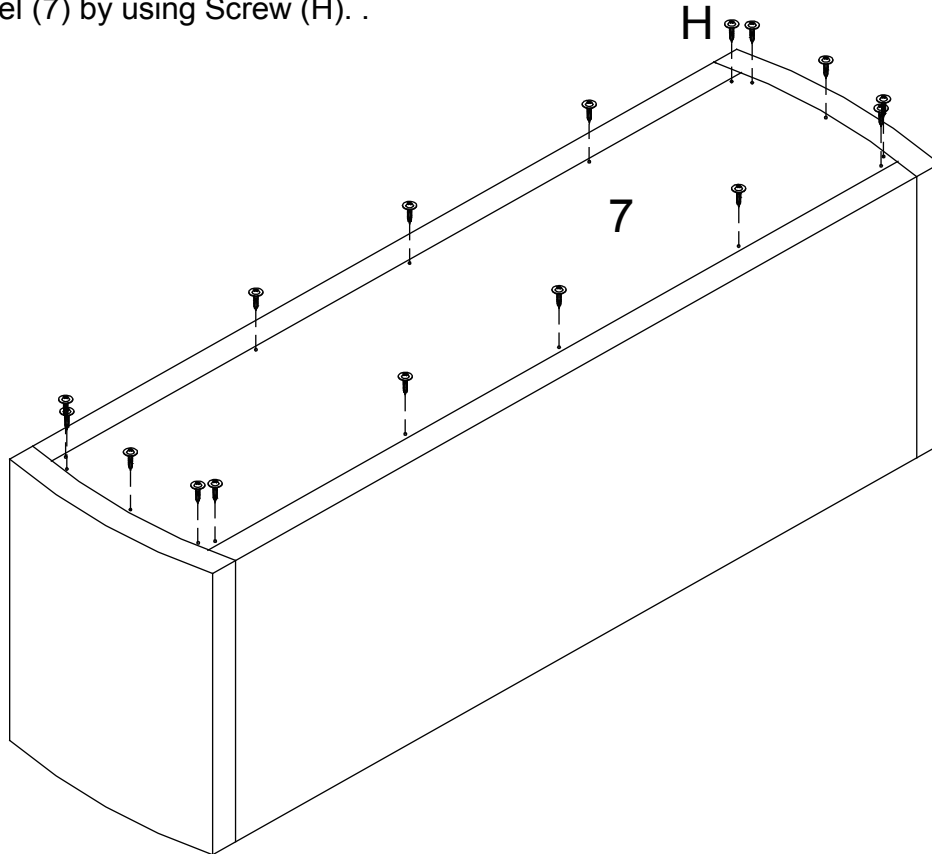


## STEP 10



H		16 pcs
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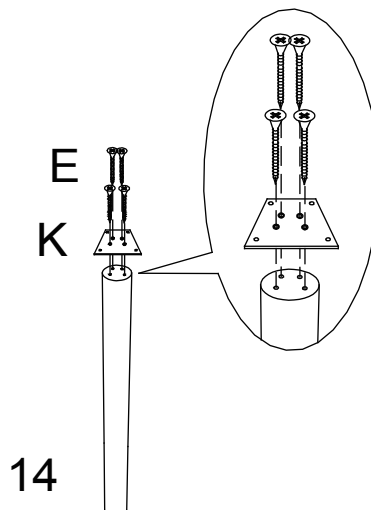
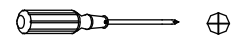


Attach Back Panel (7) by using Screw (H). .



## STEP 11

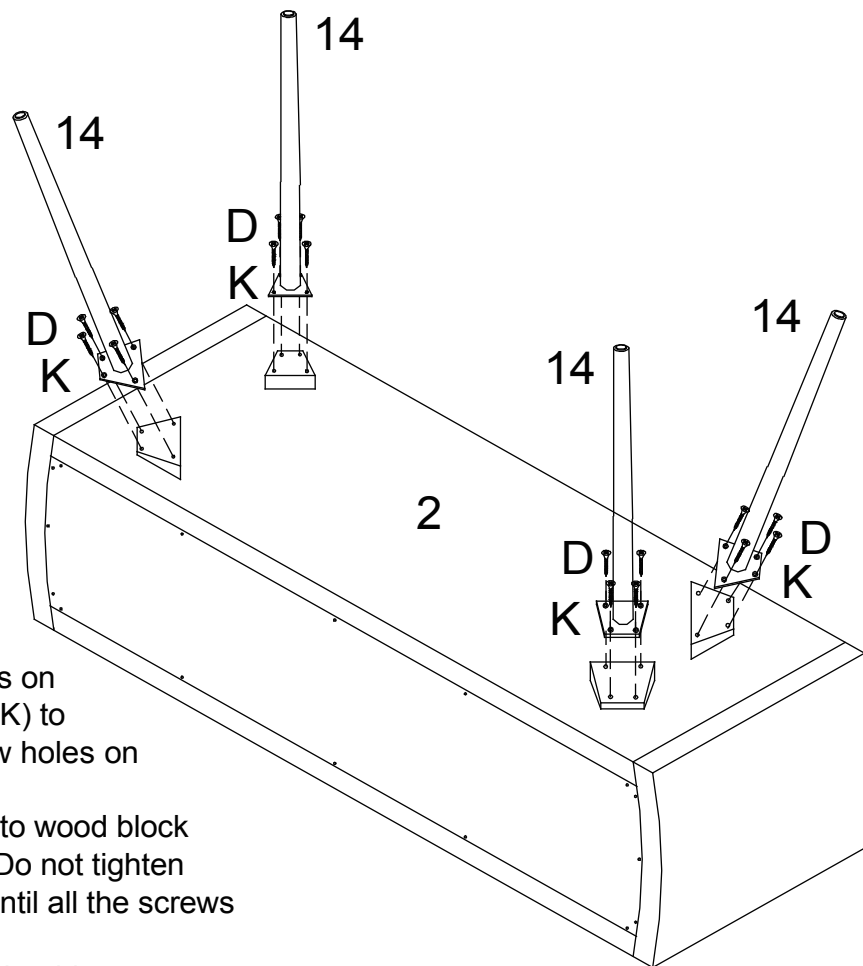
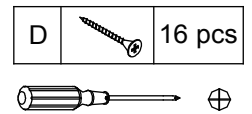
E		16 pcs
K		4 pcs



X 4

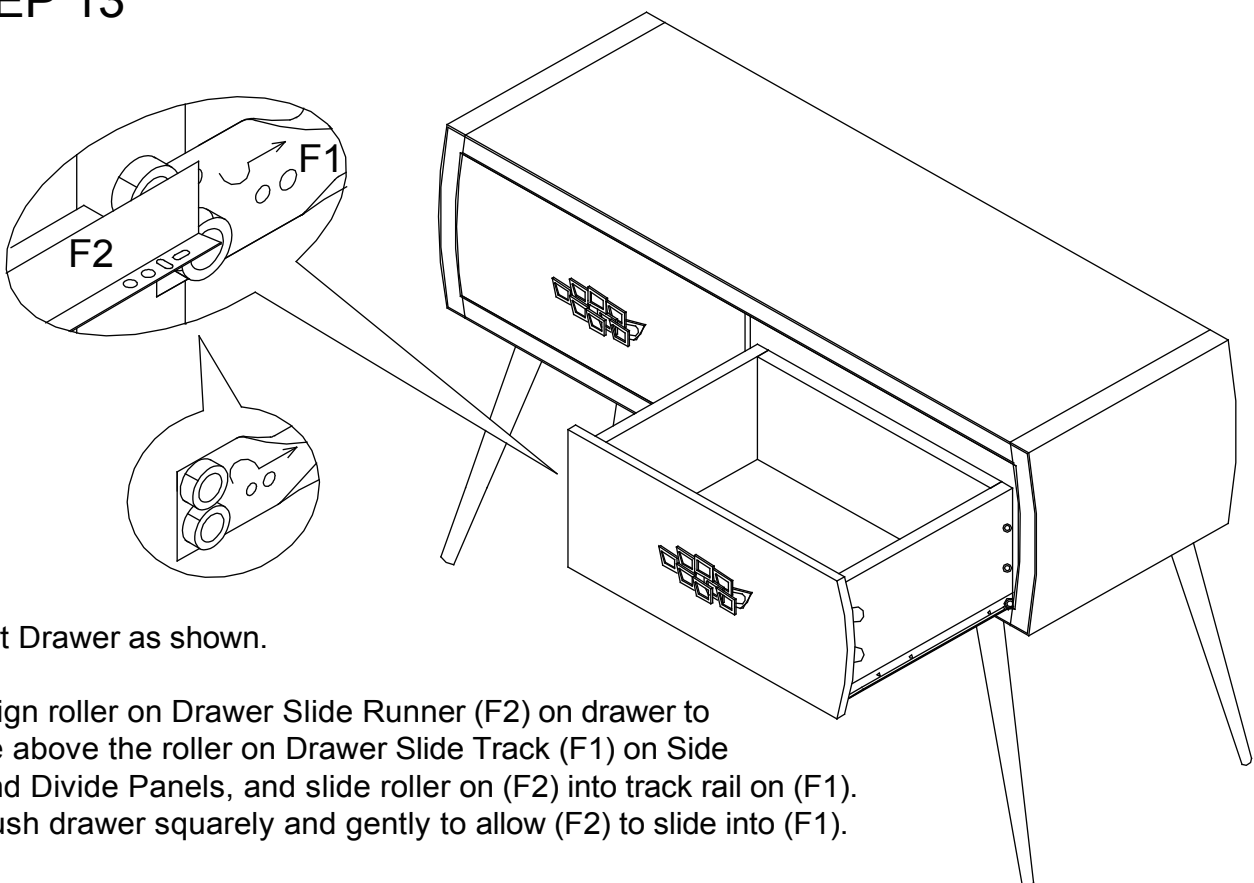
- Align the 4 inner screw holes on Leg Base Plate (K) to designated screw holes on Leg (14).
- Fasten Metal Base Plate (K) to Leg (14) using Screw (E). Do not tighten (E) completely until all the screws are in place.

## STEP 12



- Align screw holes on Leg Base Plate (K) to designated screw holes on wood block.
- Fasten Leg (14) to wood block with Screw (D). Do not tighten (D) completely until all the screws are in place.
- Turn the desk right-side up.

## STEP 13



Insert Drawer as shown.

- Align roller on Drawer Slide Runner (F2) on drawer to be above the roller on Drawer Slide Track (F1) on Side and Divide Panels, and slide roller on (F2) into track rail on (F1).
- Push drawer squarely and gently to allow (F2) to slide into (F1).

The assembly of the console table unit is complete.