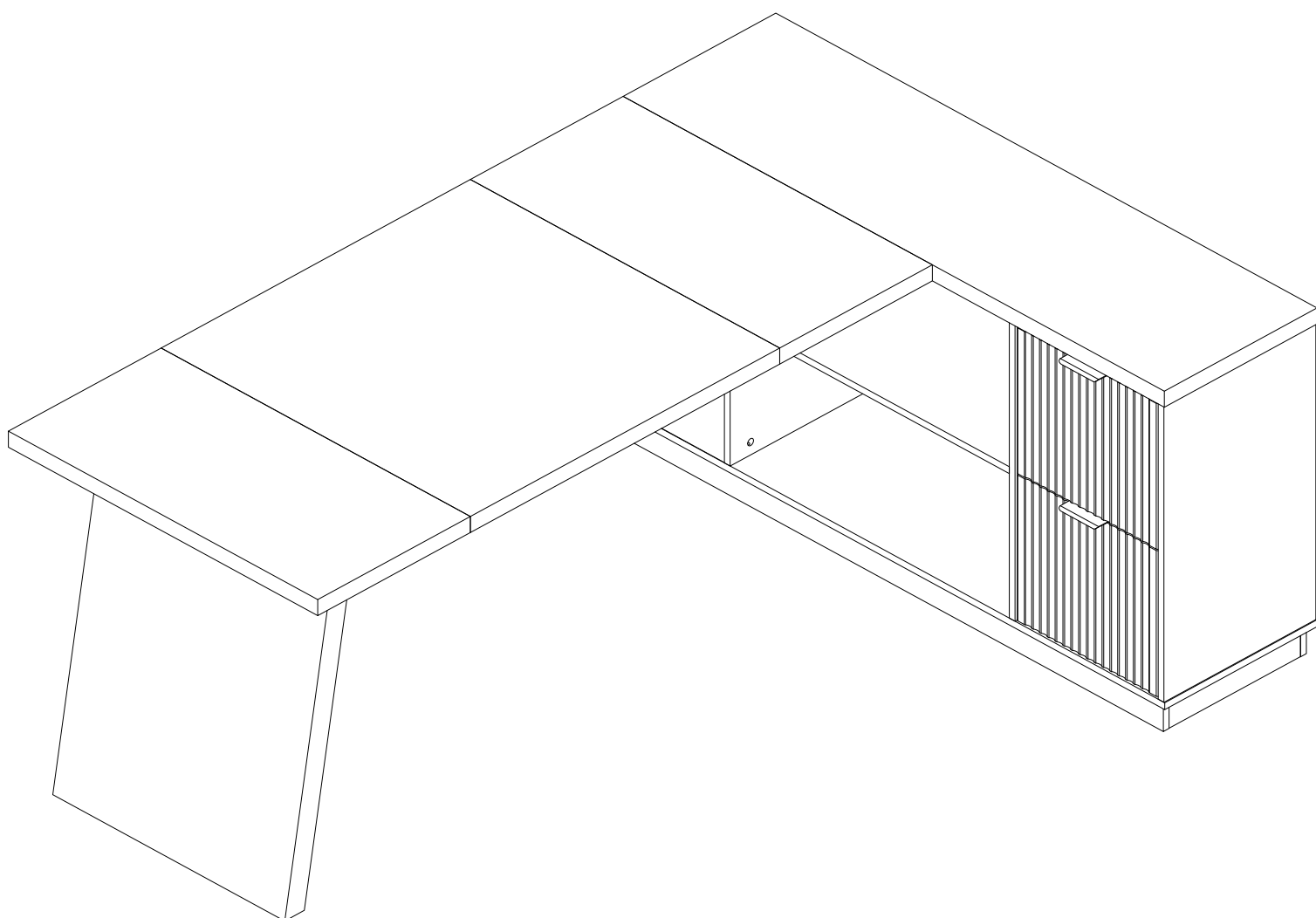


Assembly Instructions

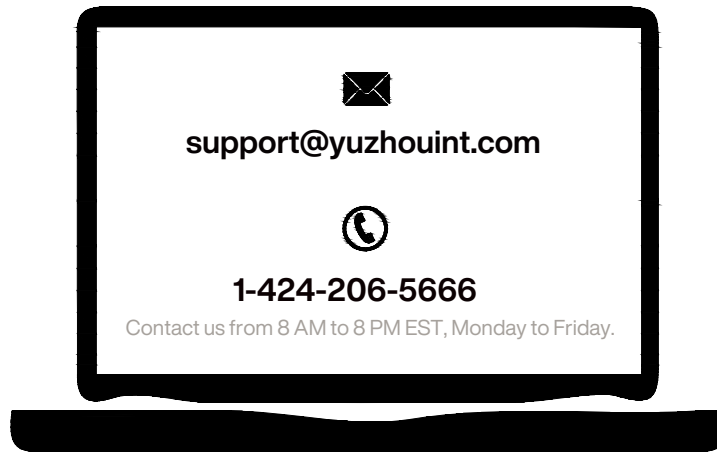


Executive Desk

Model No.
HOGA-F2207 HOGA-F2487
HOGA-F2328

Contact Us

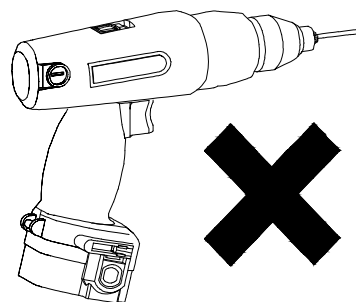
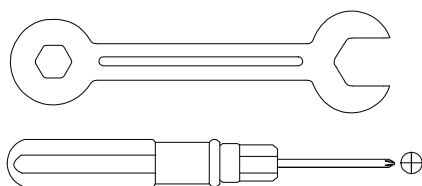
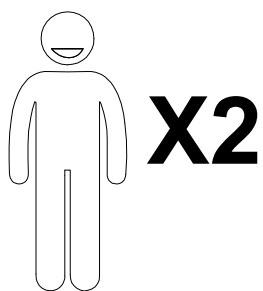
We're here to help you.



Your satisfaction is our top priority. If you encounter any issues with this product, such as missing or damaged parts, we're here to help. Please retain the original packaging and take photos of the packaging and the product, then contact us as soon as possible.

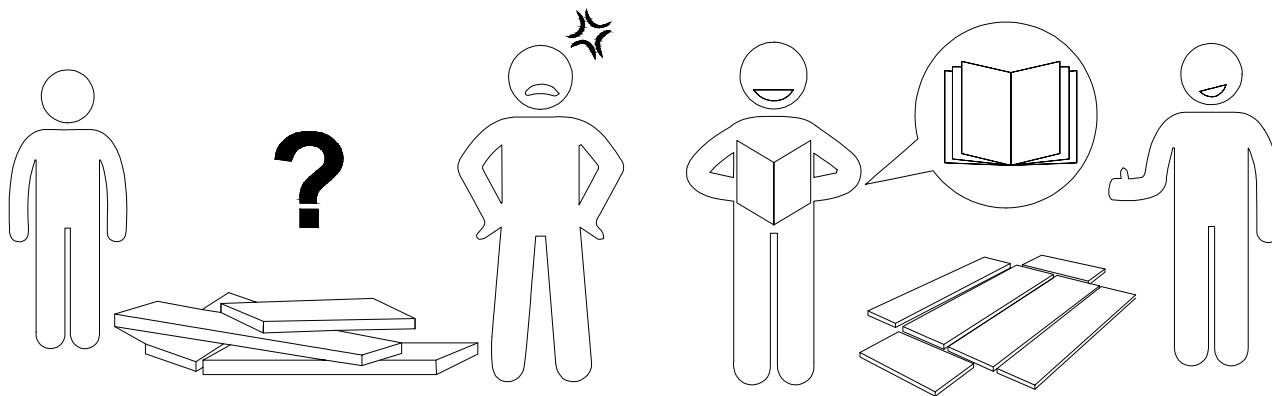
Warm Tips

1. Carefully read these instructions and keep them for future reference.
2. Check the parts list and confirm everything's there before starting assembly.
3. When assembling, put all parts on a soft, smooth surface like a carpet to avoid scratches.
4. Don't fully tighten screws until all parts are confirmed in place to avoid misalignment.



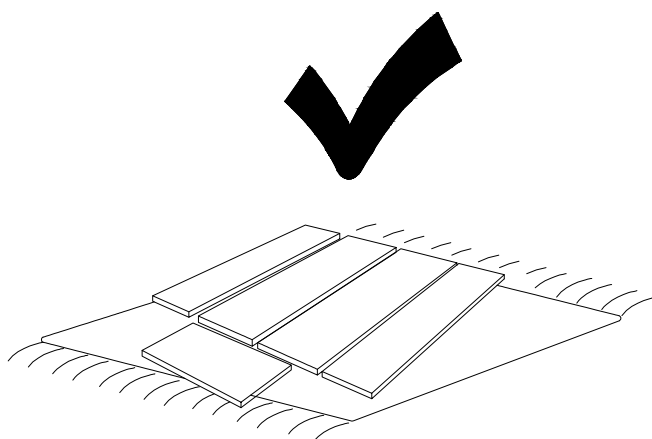
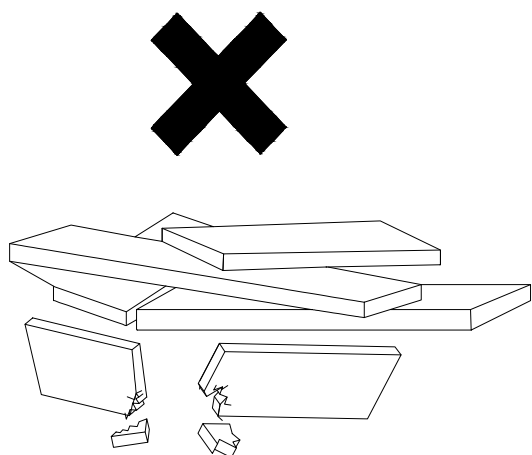
We recommend using hand tools for assembly.

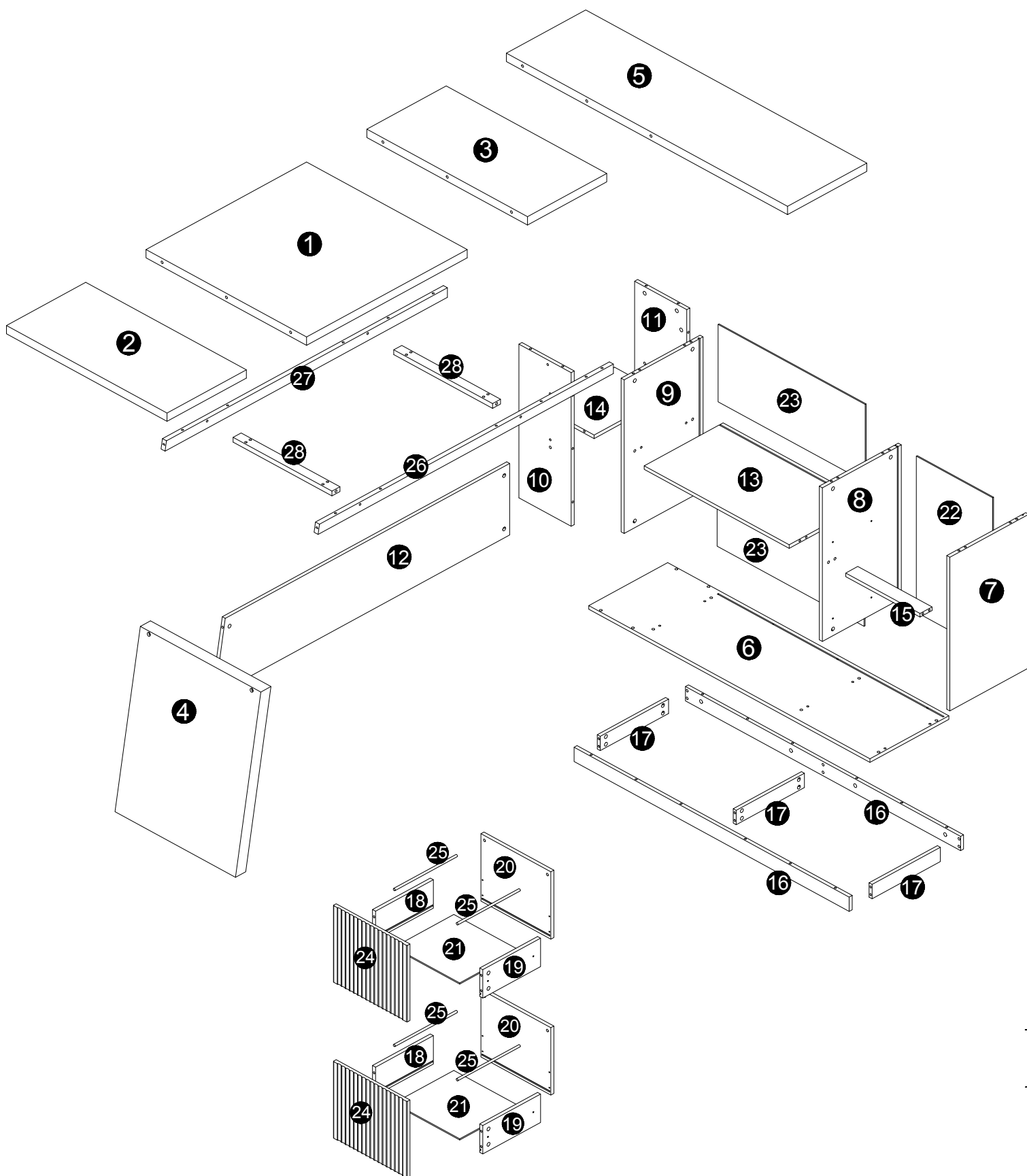
If an electric screwdriver is used, reduce power and torque to avoid damage to the product.



AVOID SCRATCHES

In order to avoid scratching, this furniture should be assembled on a soft surface, such as a rug.

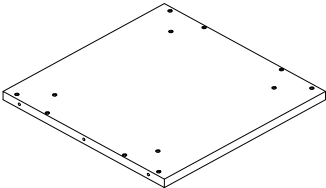
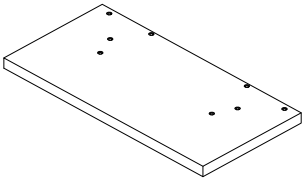
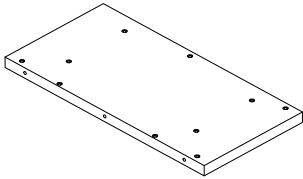
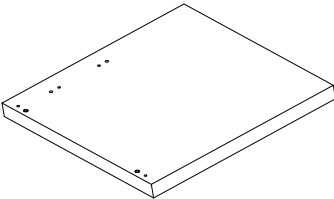
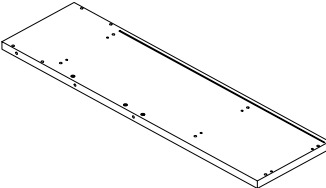
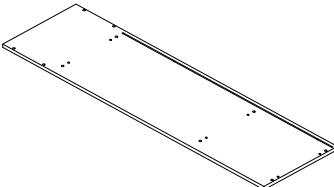
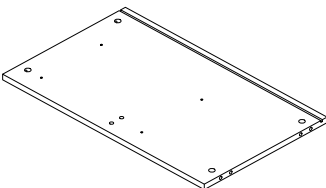
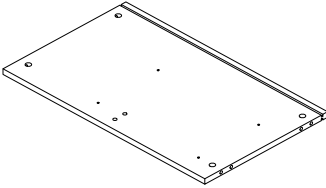
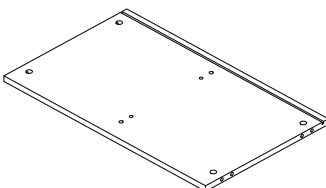
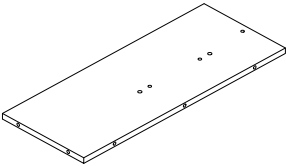
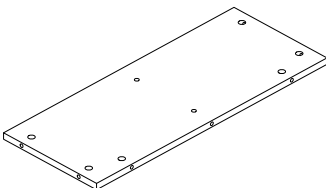
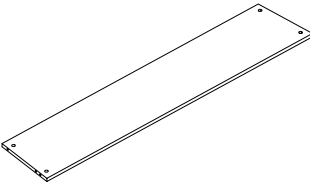
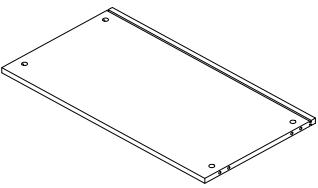
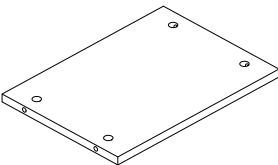
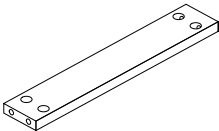
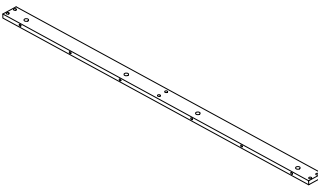
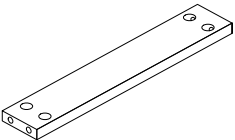
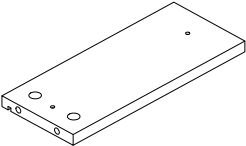
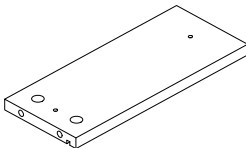
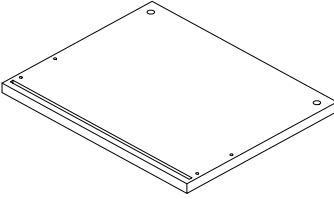




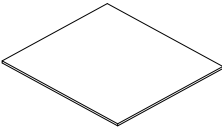
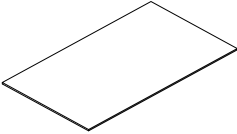
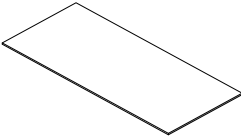
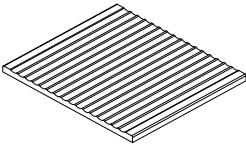
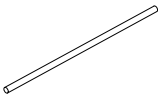
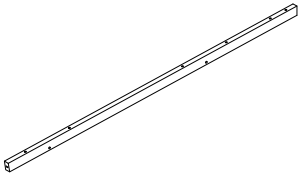
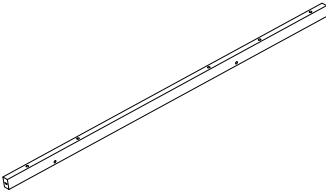
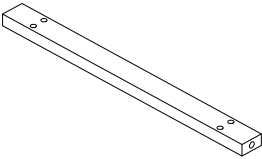
⚠ Caution

Make sure all parts are included. Most board parts are labeled or stamped on the raw edge. Contact us for a free replacement if you encounter any damaged or missing parts.

Parts List

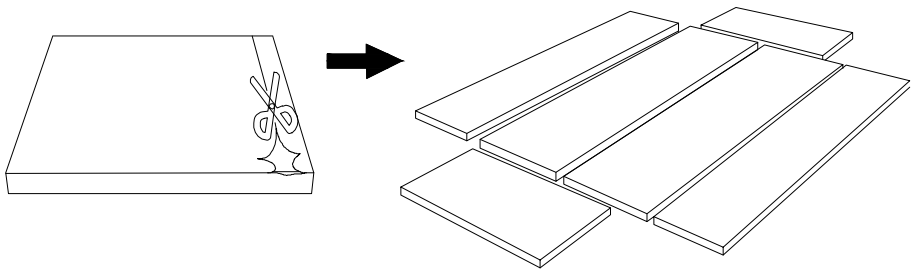
1  1pc	2  1pc	3  1pc	4  1pc
5  1pc	6  1pc	7  1pc	8  1pc
9  1pc	10  1pc	11  1pc	12  1pc
13  1pc	14  1pc	15  1pc	16  2pcs
17  3pcs	18  2pcs	19  2pcs	20  2pcs

Parts List

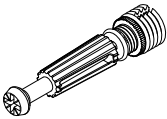
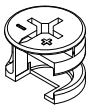
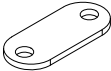
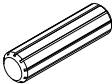
21  2pcs	22  1pc	23  2pcs	24  2pcs
25  4pcs	26  1pc	27  1pc	28  2pcs

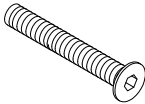
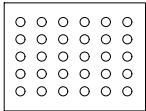
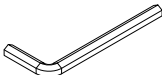
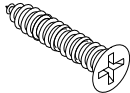
Before installation, please check if you have received the A and B packages, and check if the parts are complete.

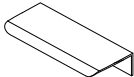
HOGA-F2207-A HOGA-F2328-A HOGA-F2487-A				HOGA-F2207-B HOGA-F2328-B HOGA-F2487-B					
1	1pc	2	1pc	5	1pc	6	1pc	7	1pc
3	1pc	4	1pc	8	1pc	9	1pc	10	1pc
18	2pcs	19	2pcs	11	1pc	12	1pc	13	1pc
21	2pcs	22	1pc	14	1pc	15	1pc	16	2pcs
25	4pcs	28	2pcs	17	3pcs	20	2pcs	23	2pcs
				24	2pcs	26	1pc	27	1pc

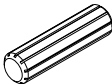


Hardware List

A	B	C	D	E	F
					
M6x40mm	Ø15x12mm	L56xW24xH2mm	Ø8x30mm	Ø6x16mm	Ø6x35mm
68 pcs	68 pcs	6 pc	26+1 pcs	16 pcs	13 pc

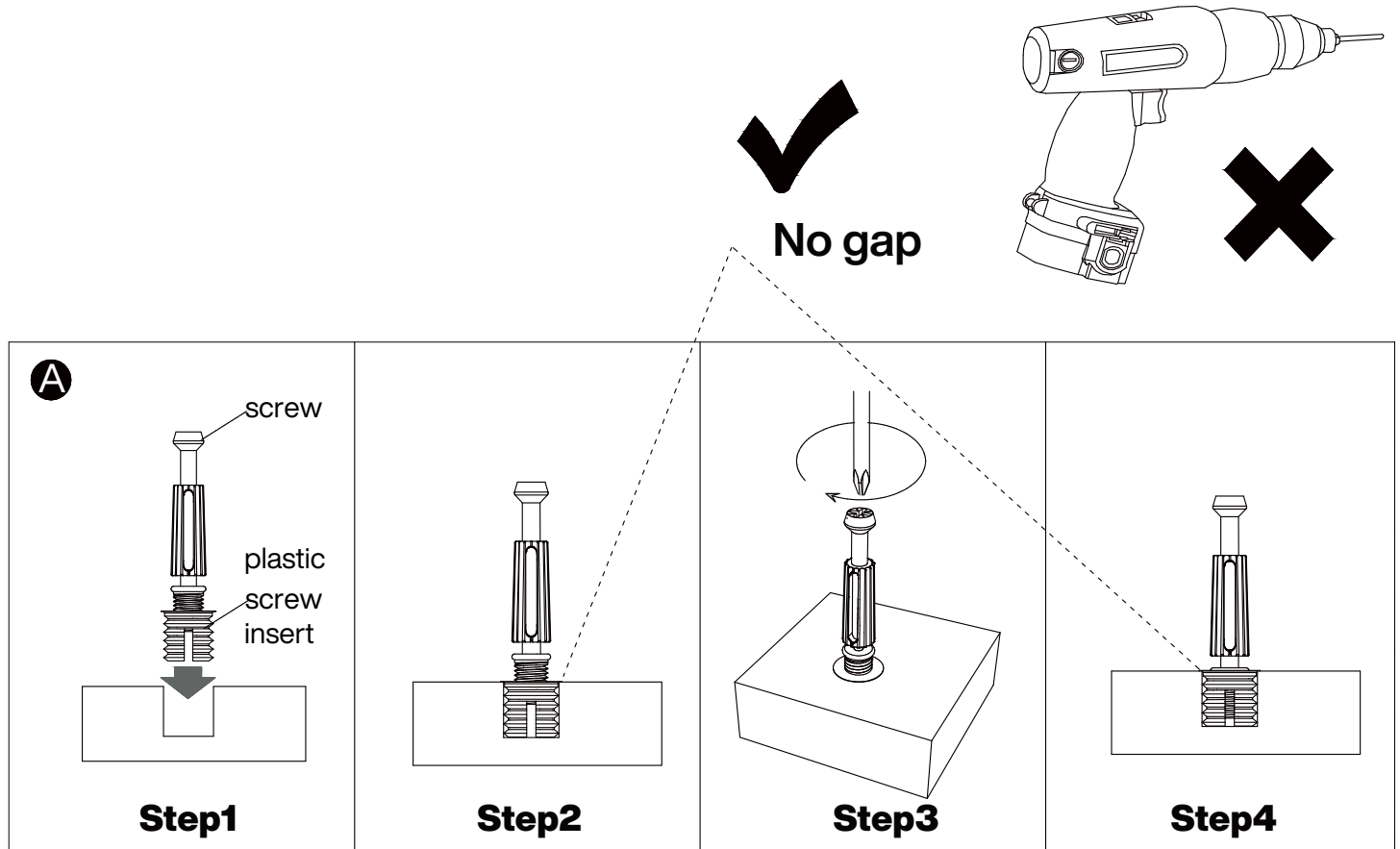
G	H	I	J	K	L
					
Ø6x55mm		M3		Ø3.5x35mm	Ø3.5x14mm
13 pcs	68 pcs	1 pc	2 pcs	8 pcs	28+8 pcs

M	N	O	T	Q	R
					
		L300mm	Ø25x2mm		Ø15x2mm
1 pc	2 pcs	2 sets	2 pcs	2 pcs	6 pcs

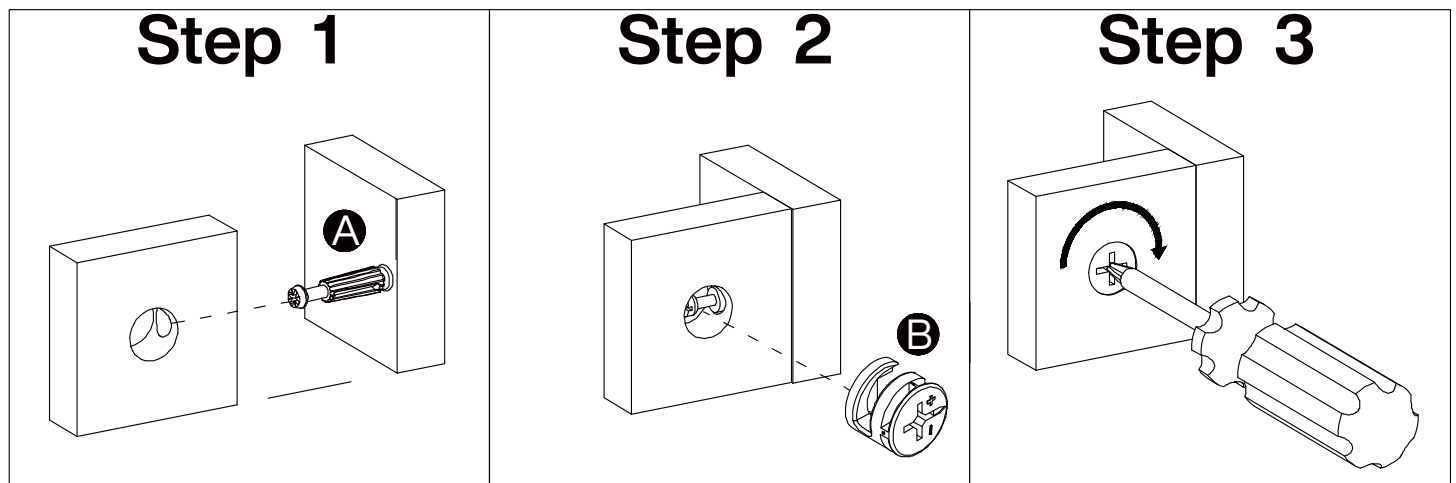
S					
					
Ø10x40mm					
9 pcs					

Installation of Cams and Pins

Step 1-2: Align the plastic part with the mounting hole and press it in. If you can't press it in, loosen the screw counter clockwise or completely remove the screw from the plastic part and try again.
Step 3-4: After pressing the plastic part into place, use a screwdriver to tighten the screw clockwise.



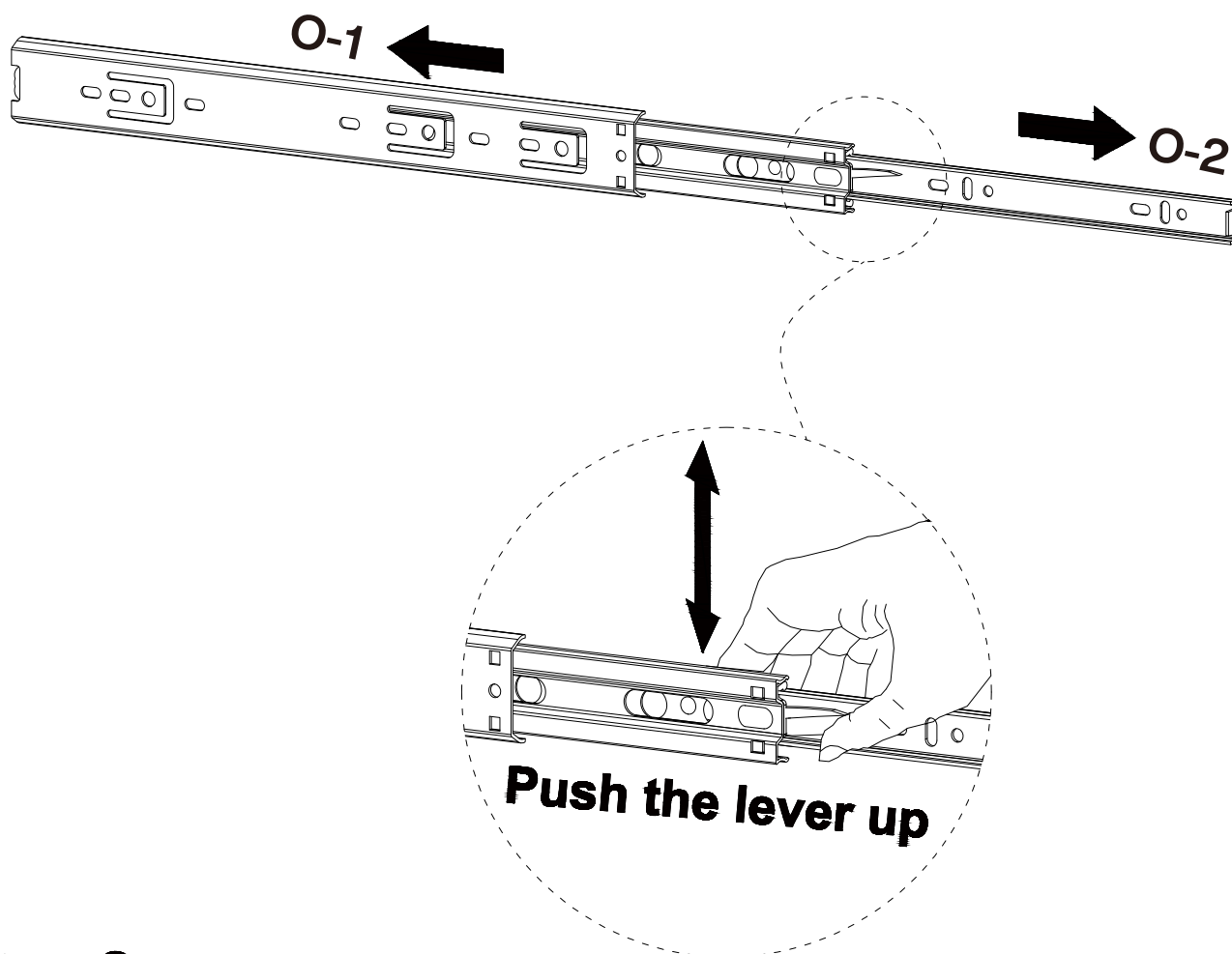
Screw the pin into the hole. Set the cams correctly by aligning the head of the cams with the lock pins. Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.



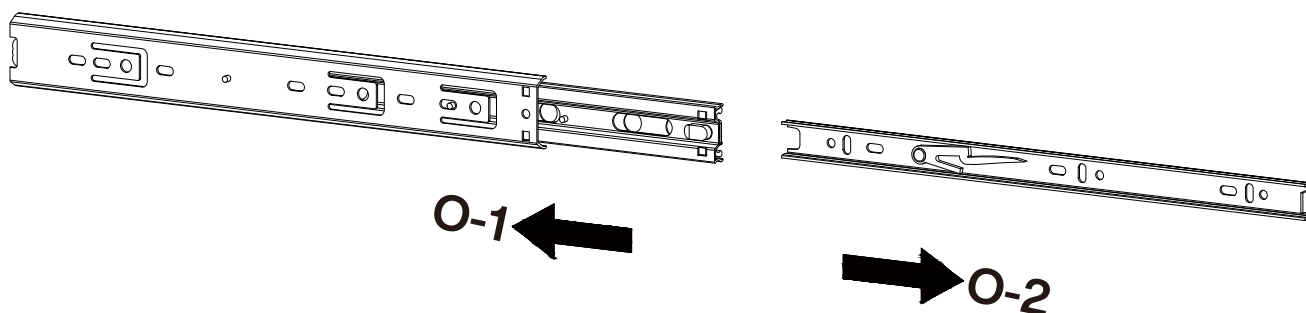
Please split component “O” into “O-1” and “O-2” before assembling the slide and then proceed to the next step of assembly

Step 1

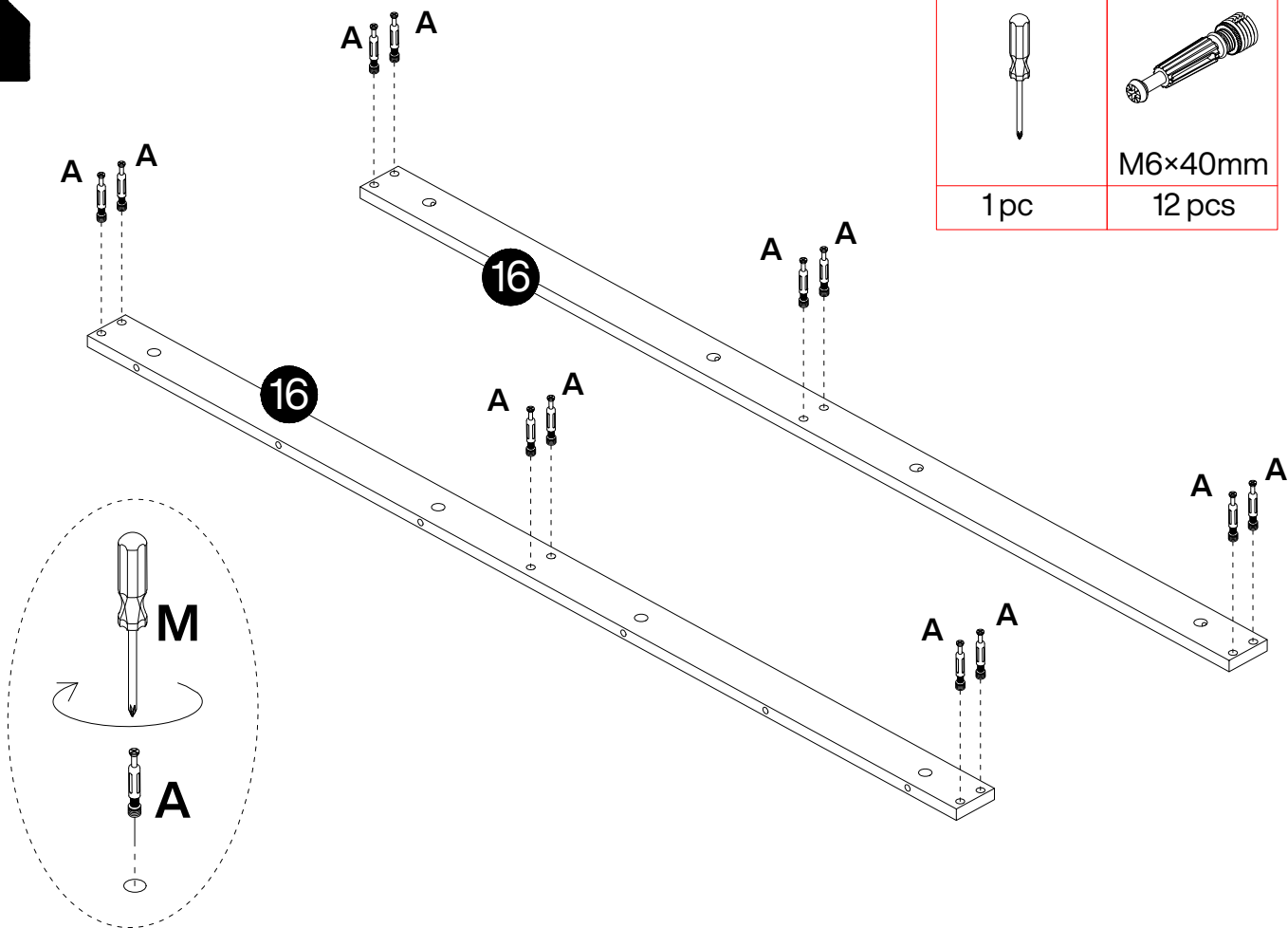
Pull apart component "O-1" to each side, and then gently push up the lever of component "O-2"

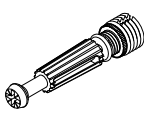


Step 2 Split component “O-1” and “O-2”

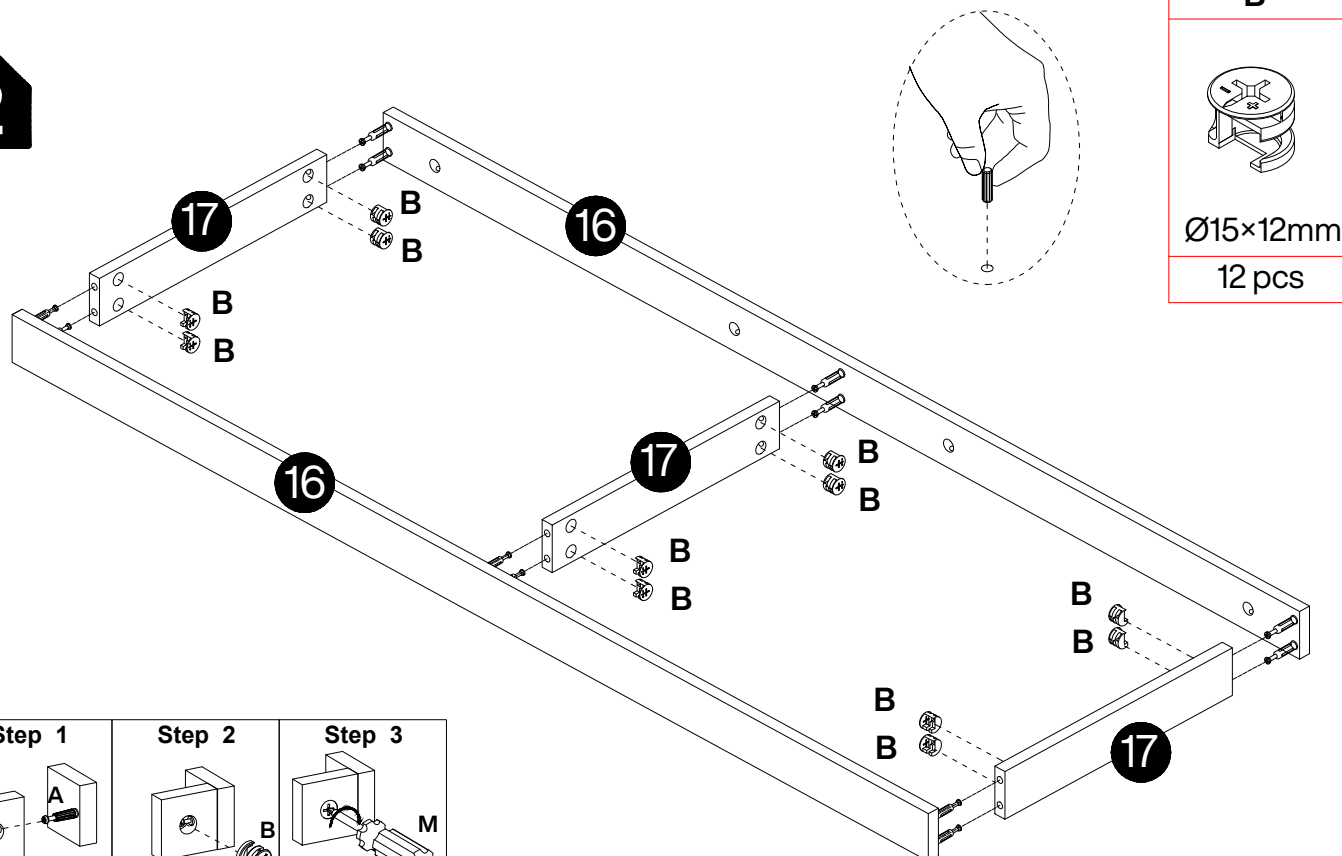


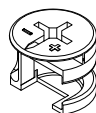
1

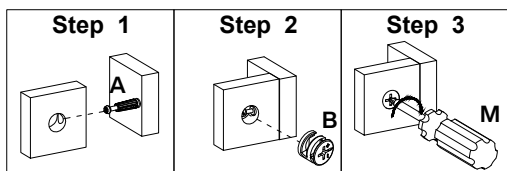


I	A
	
1 pc	M6×40mm 12 pcs

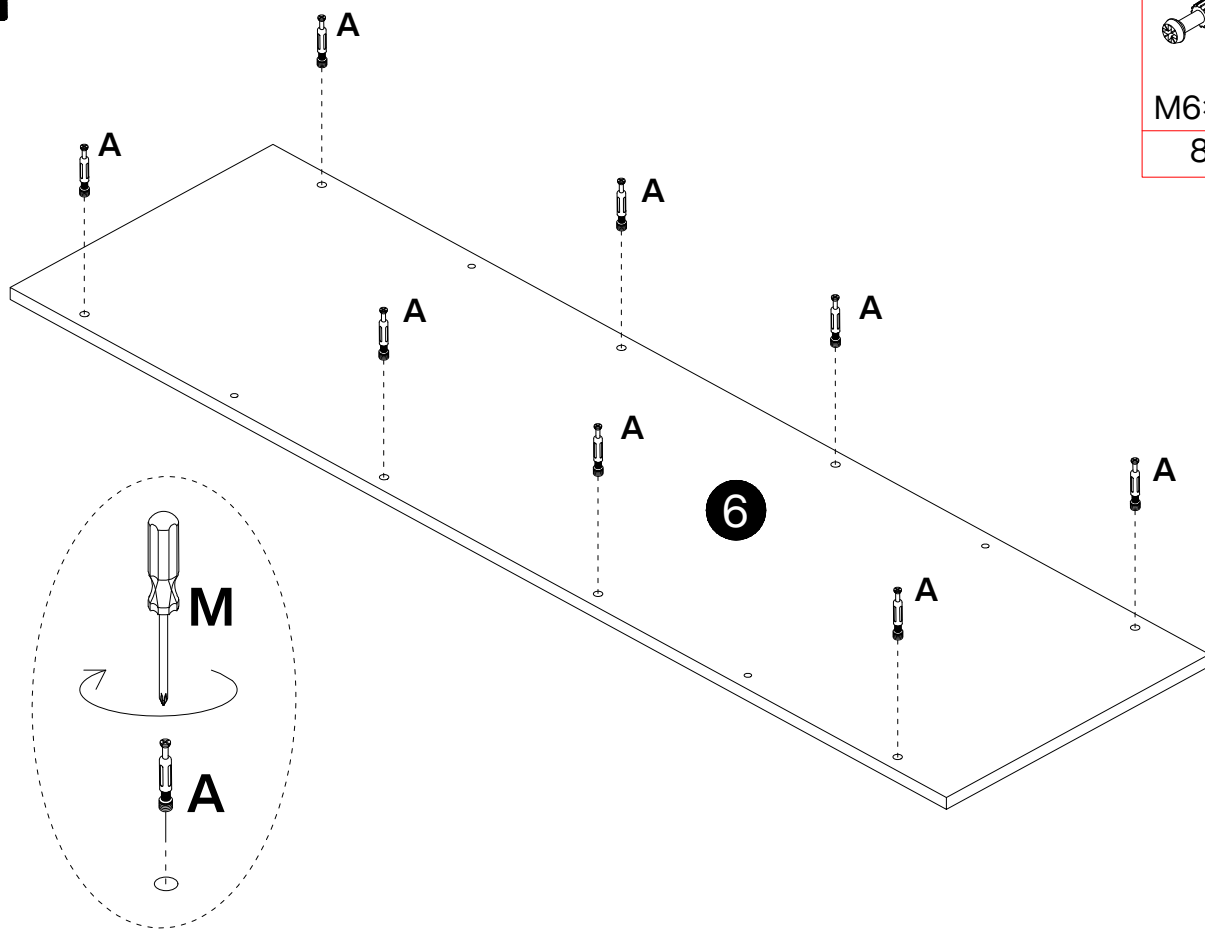
2

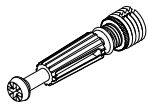


B

Ø15×12mm 12 pcs

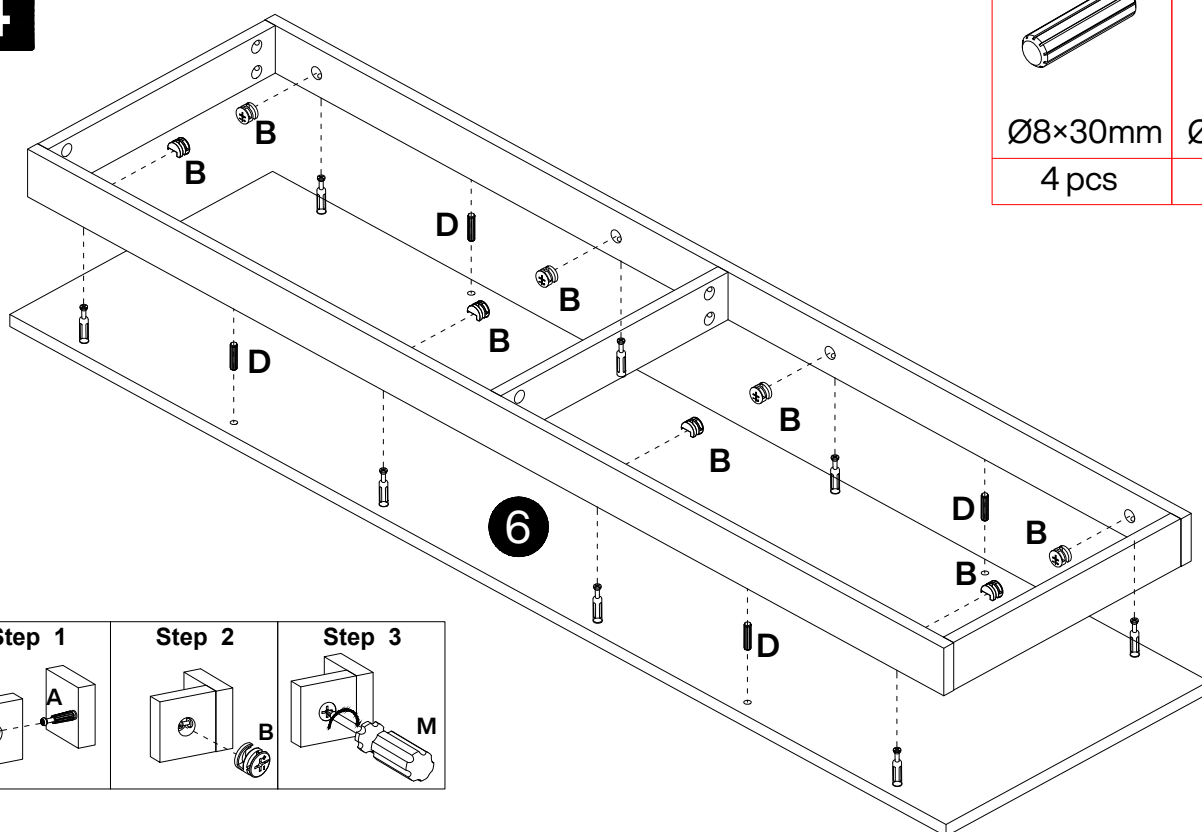


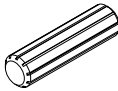
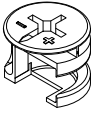
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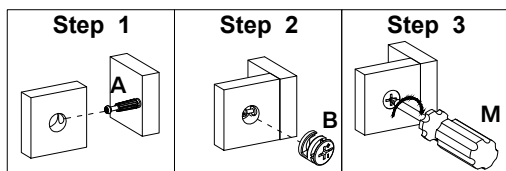


A

M6×40mm
8 pcs

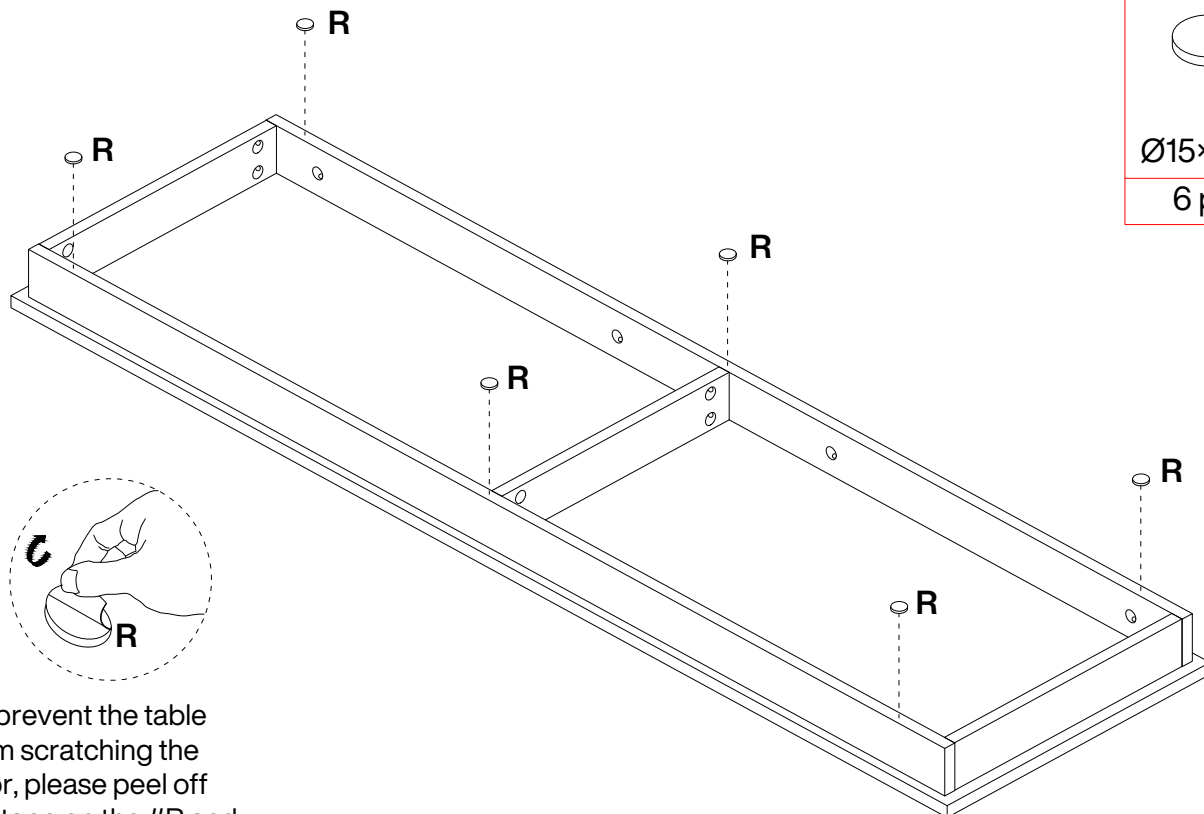
4



D	B
	
Ø8×30mm	Ø15×12mm
4 pcs	8 pcs



5

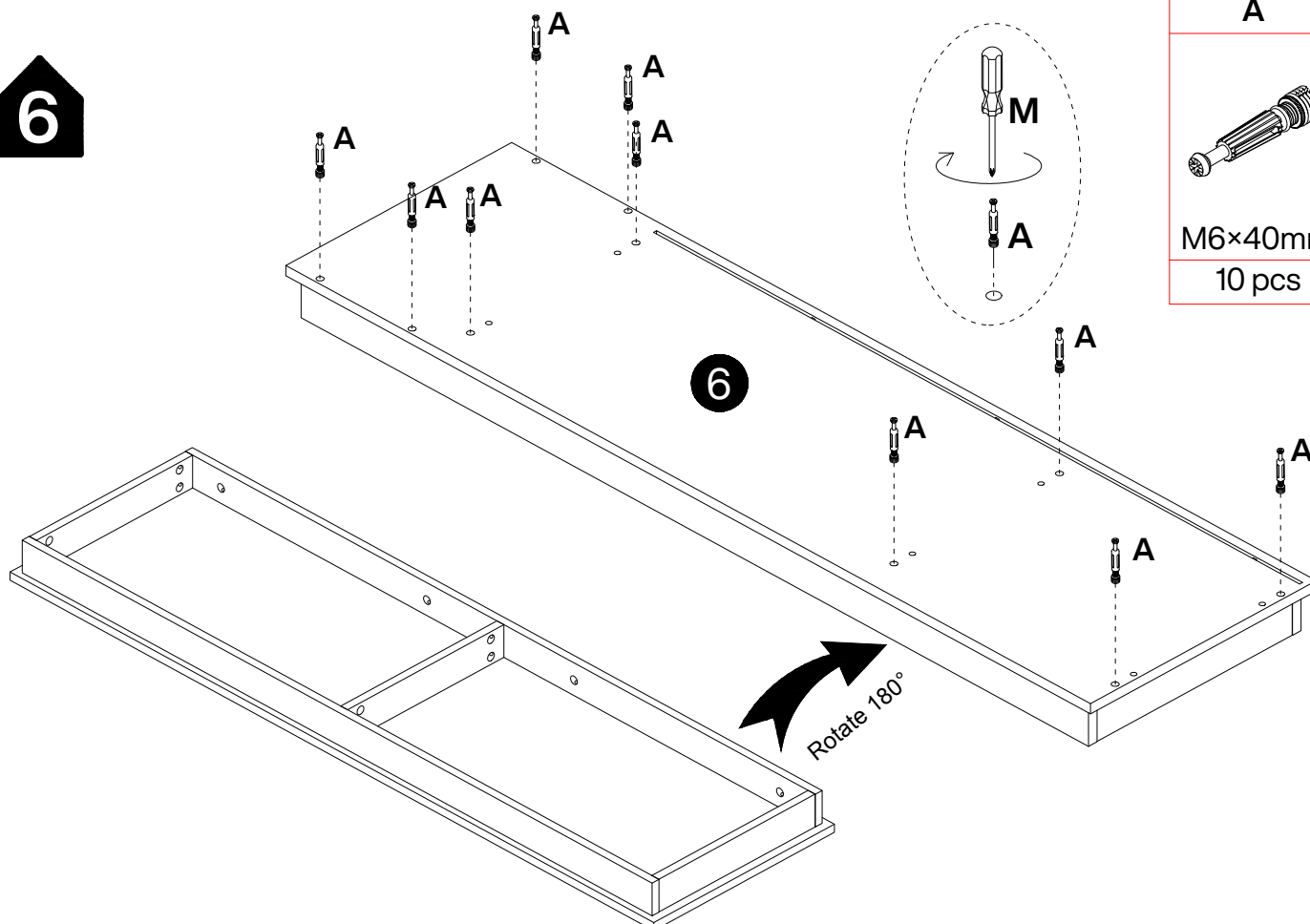


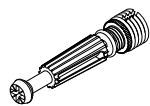
R

Ø15×2mm
6 pcs

To prevent the table from scratching the floor, please peel off the tape on the #R and tape them to the corners of the table before use.

6

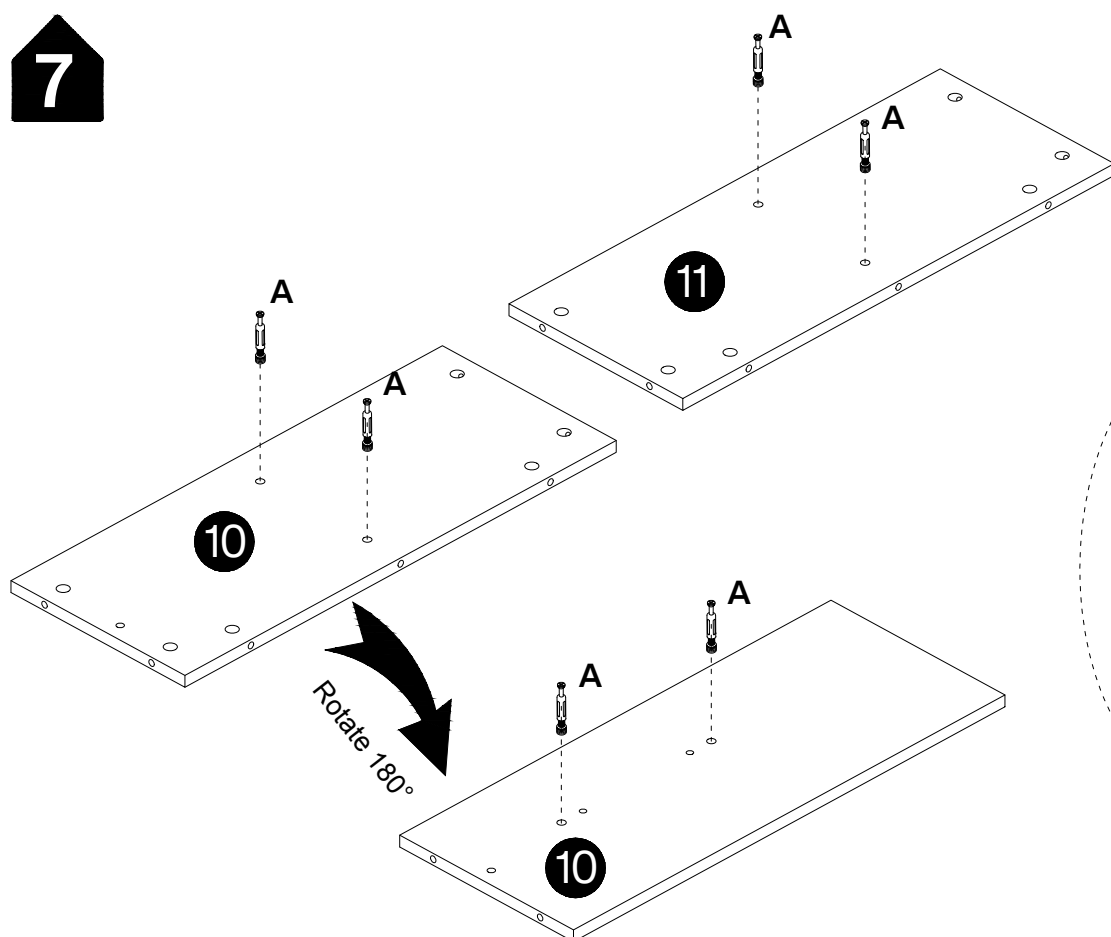


A

M6×40mm
10 pcs

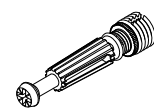
6

Rotate 180°

7

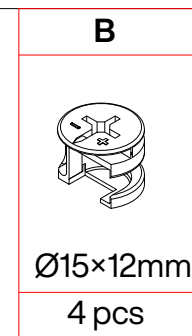


A

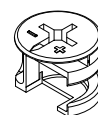


M6×40mm

6 pcs



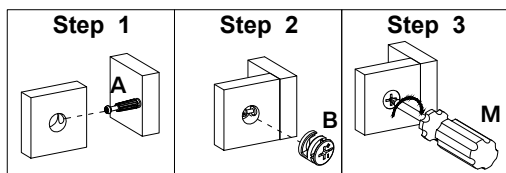
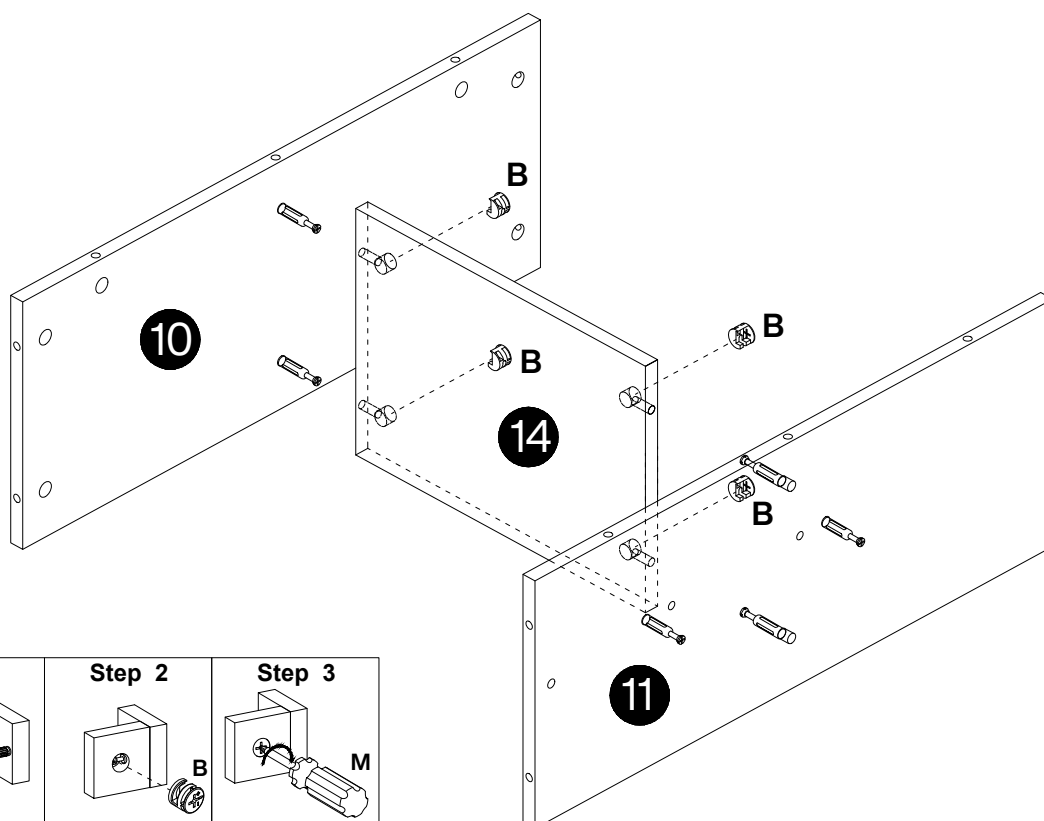
B



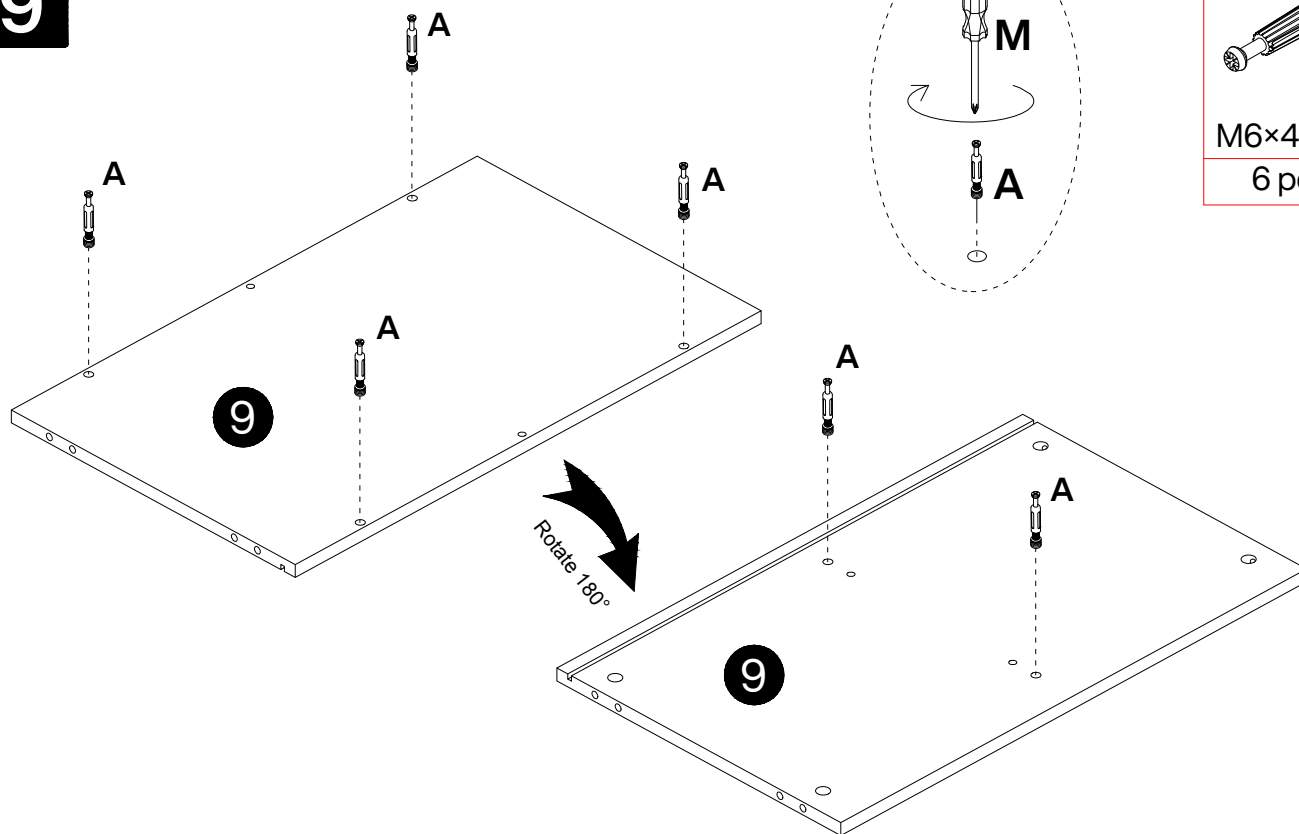
Ø15×12mm

4 pcs

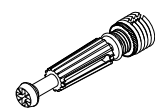
8



9

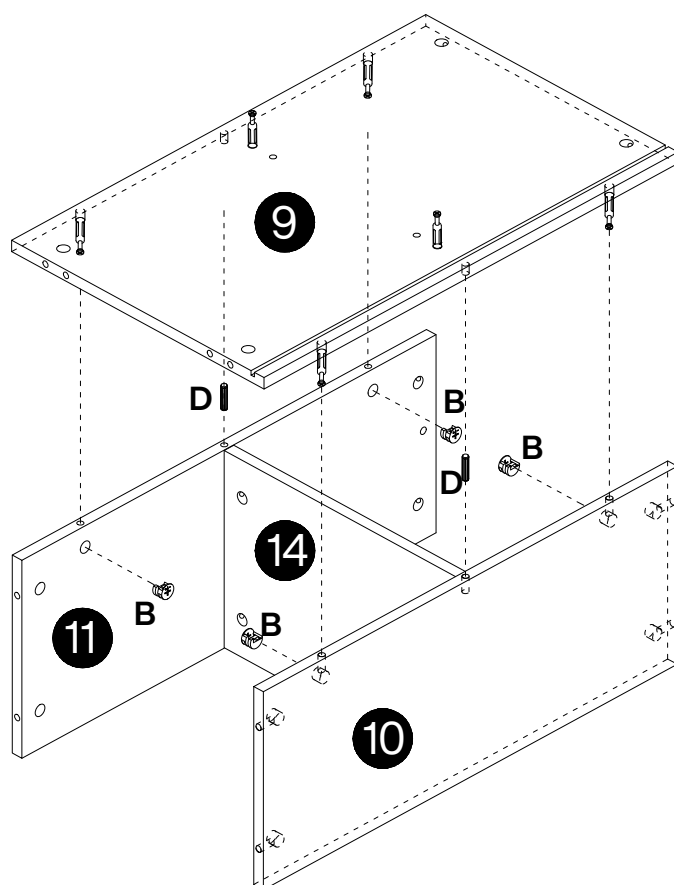


A

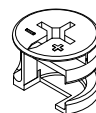


M6×40mm
6 pcs

10

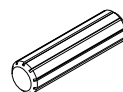


B

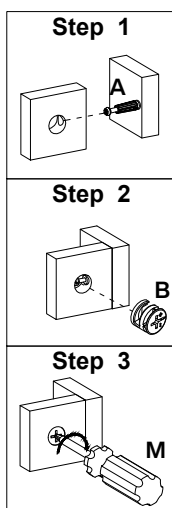


Ø15×12mm
4 pcs

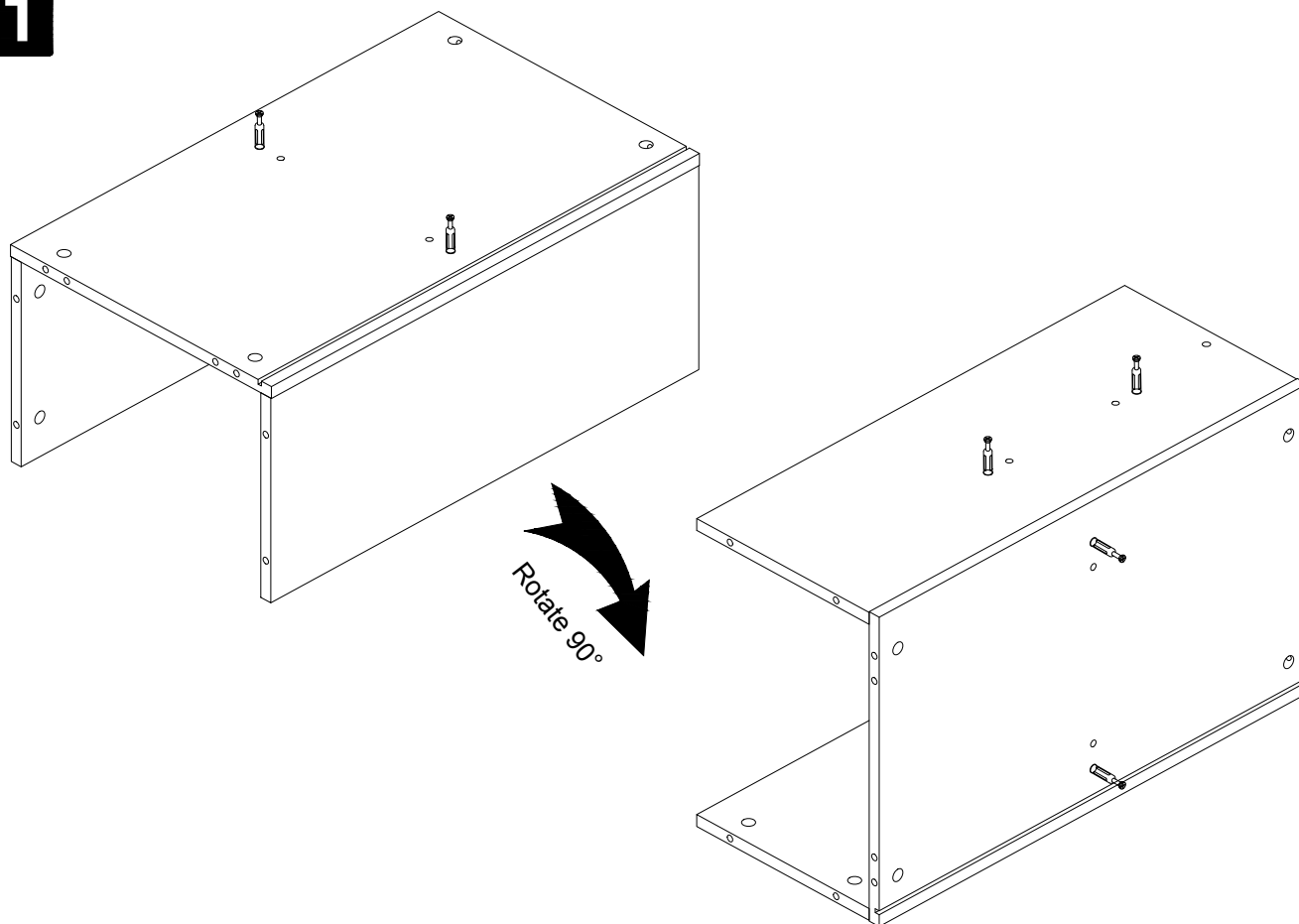
D



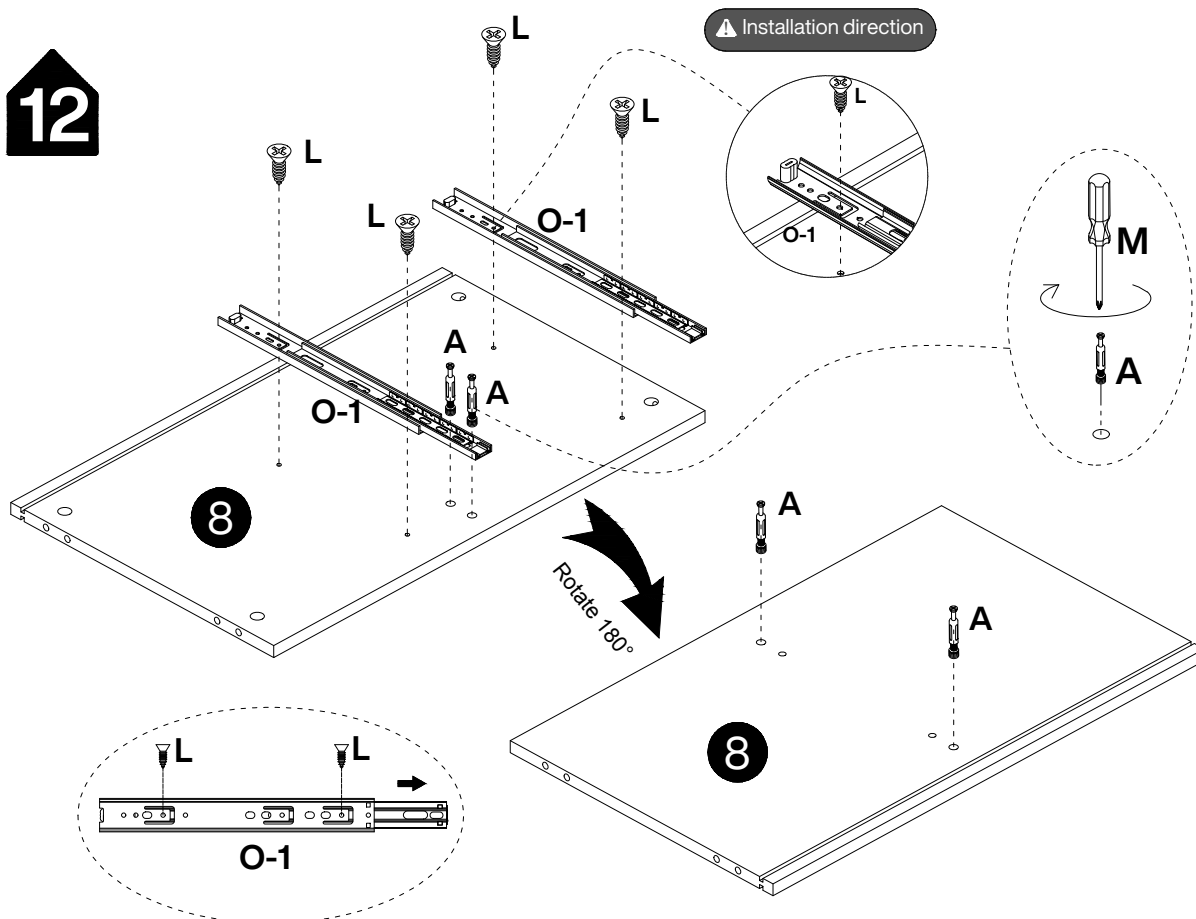
Ø8×30mm
2 pcs

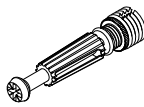


11



12

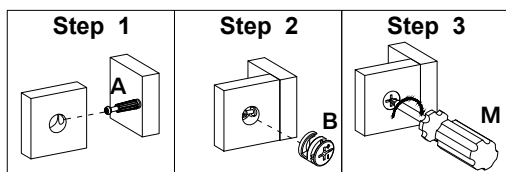
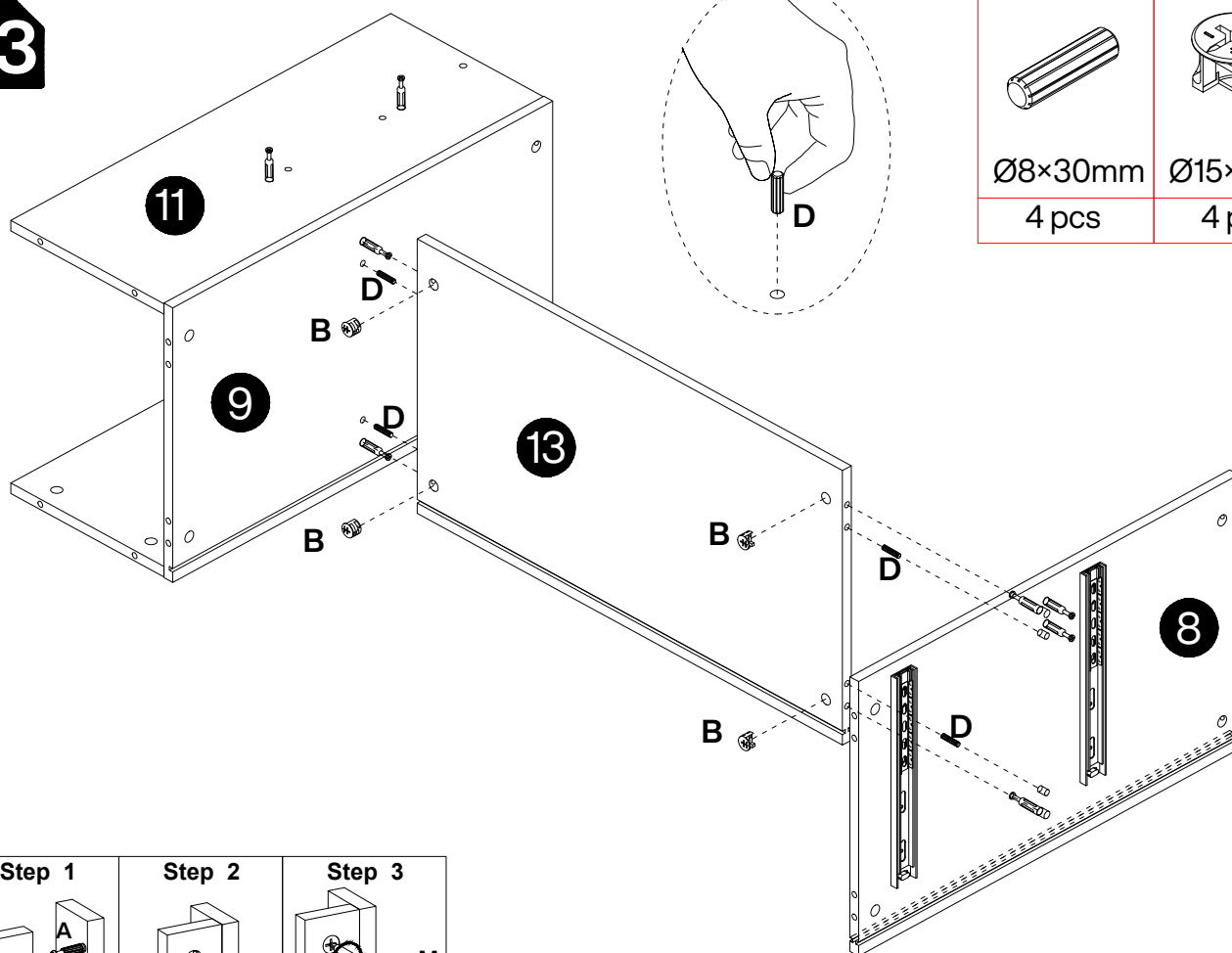


A

M6×40mm 4 pcs
L

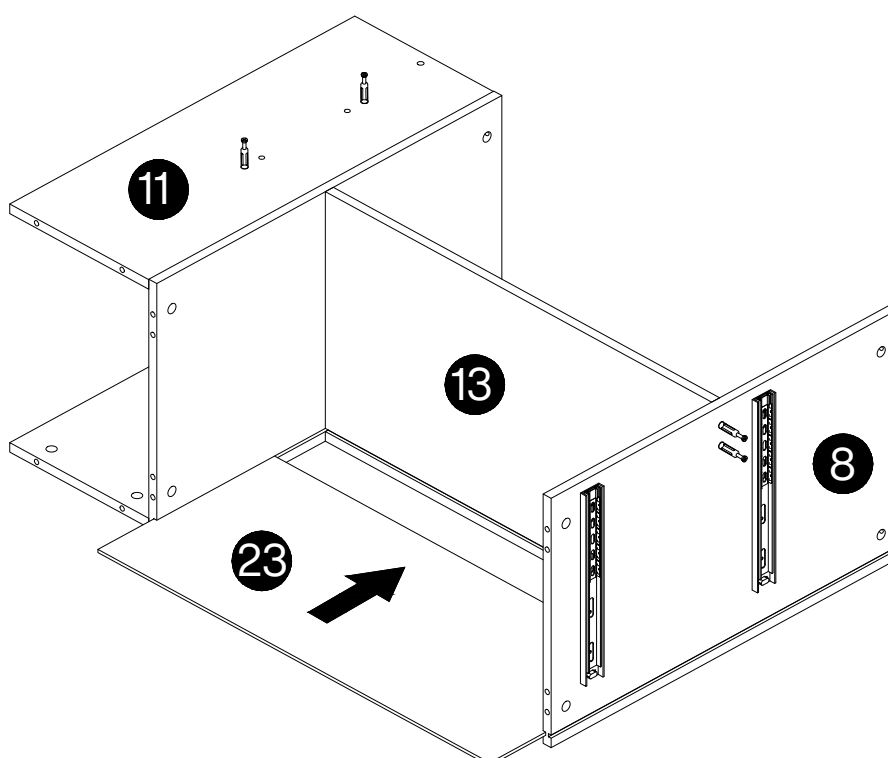
Ø3.5×14mm 4 pcs
O-1

L300mm 1sets

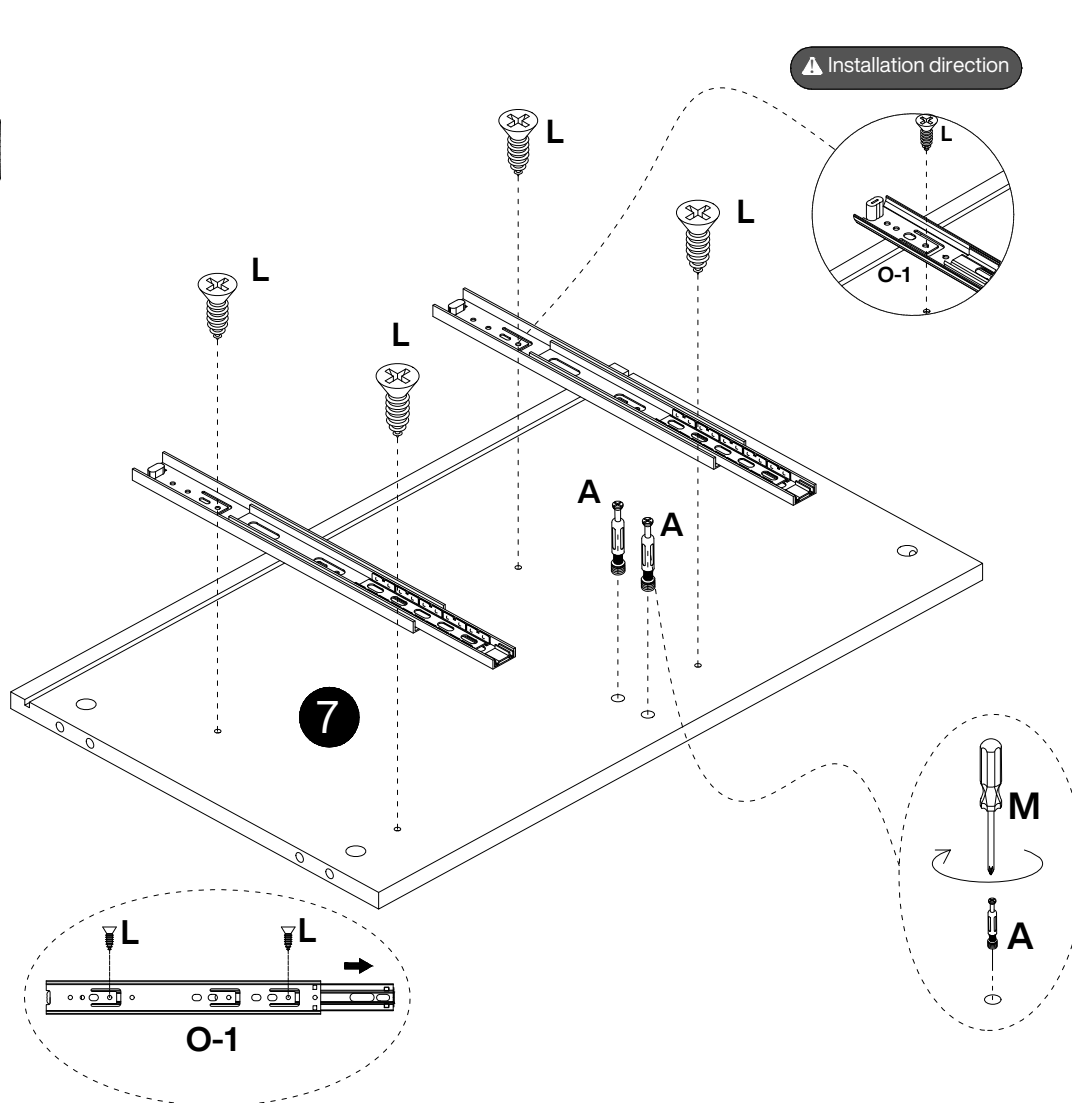
13



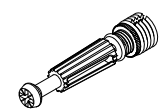
14



15



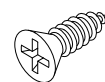
A



M6×40mm

2 pcs

L



Ø3.5×14mm

4 pcs

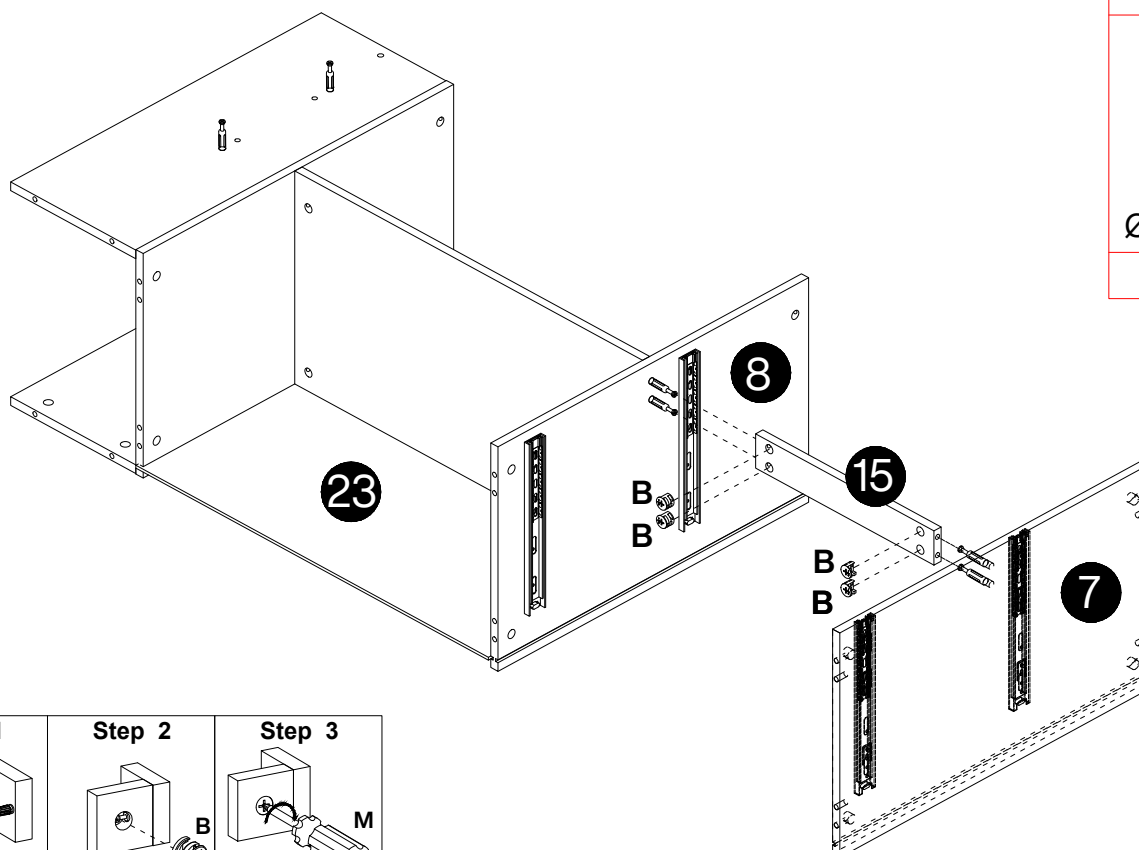
O-1



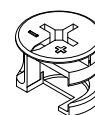
L300mm

1sets

16

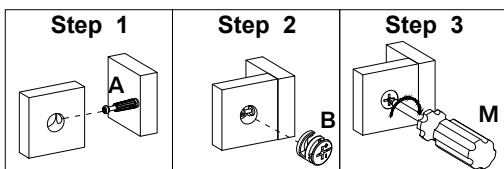


B

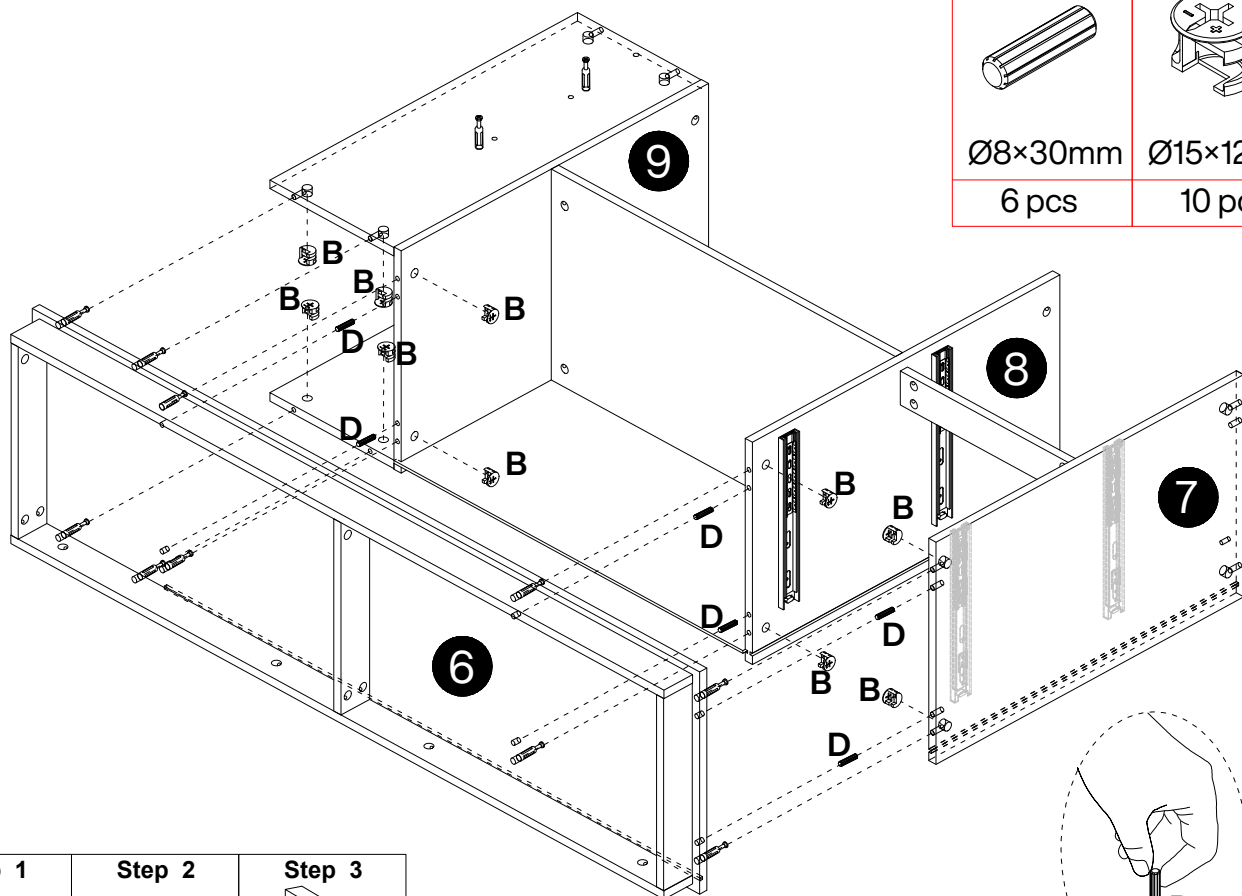


Ø15×12mm

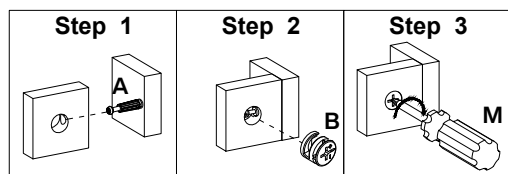
4 pcs



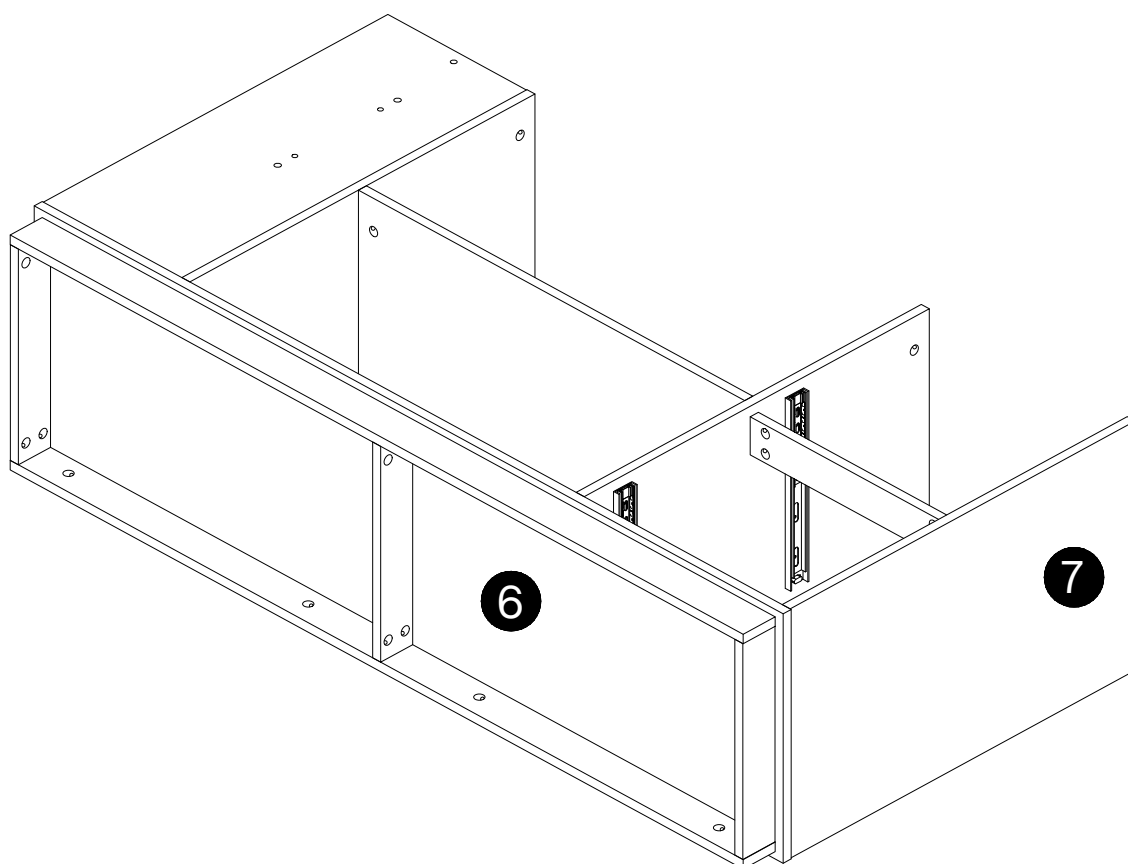
17



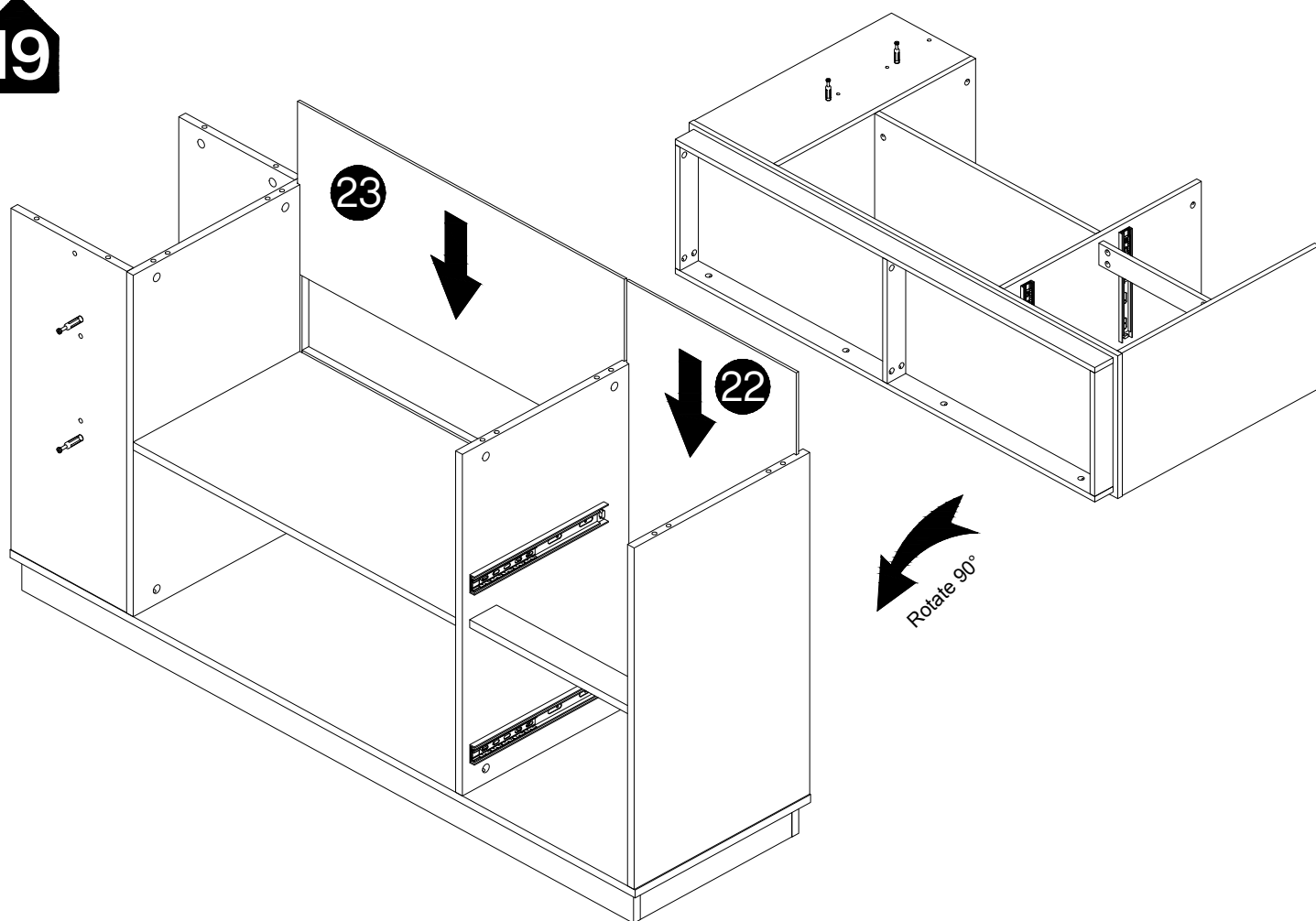
D	B
Ø8×30mm	Ø15×12mm
6 pcs	10 pcs



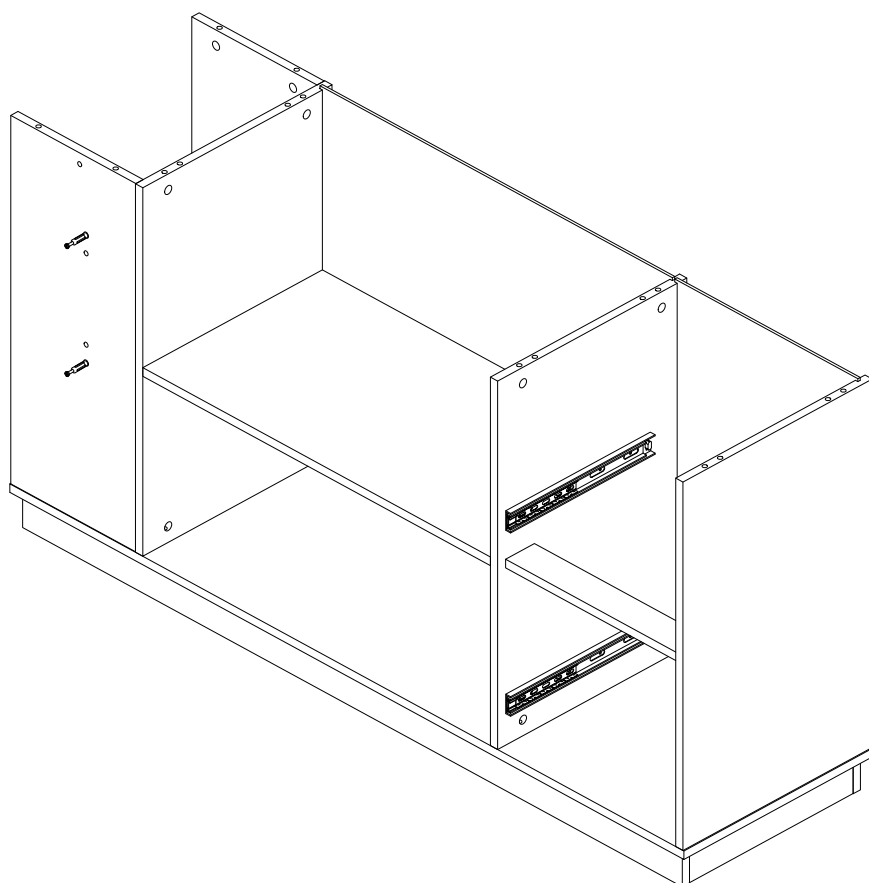
18



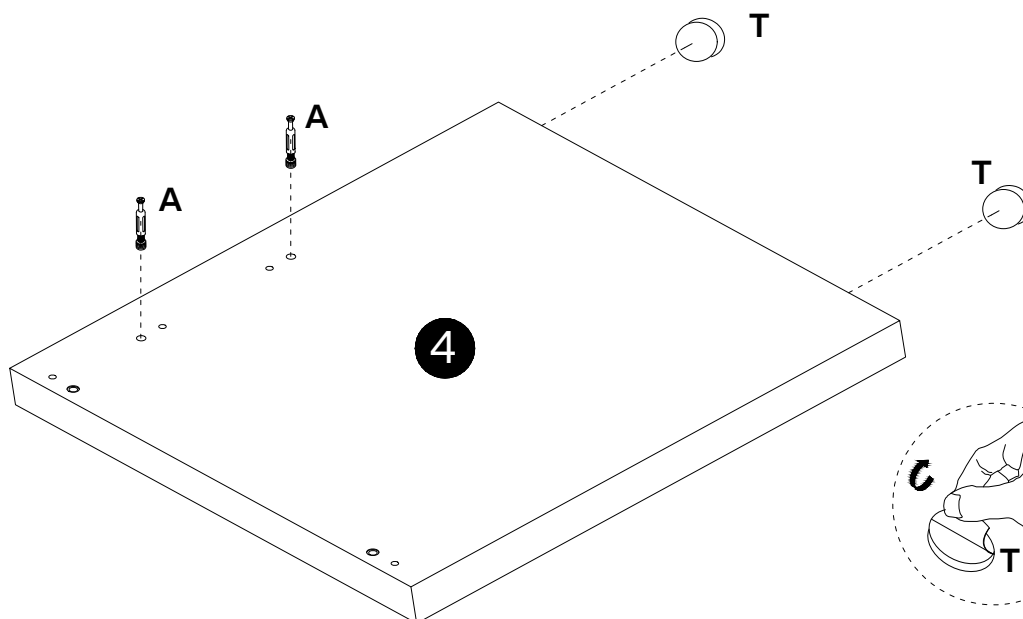
19



20



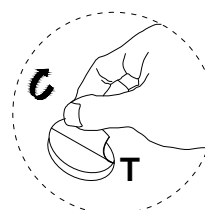
21



A

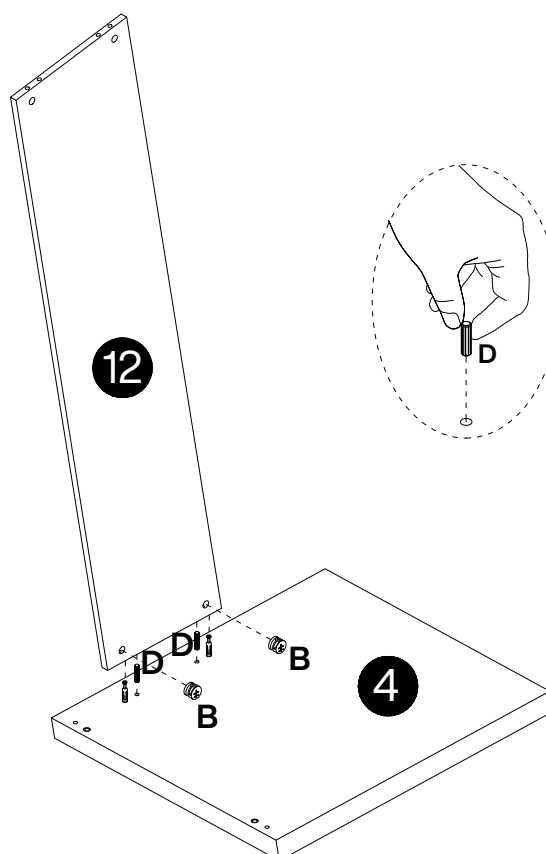
M6×40mm
2 pcs
T

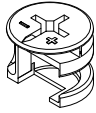
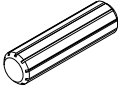
Ø25×2mm
2 pcs

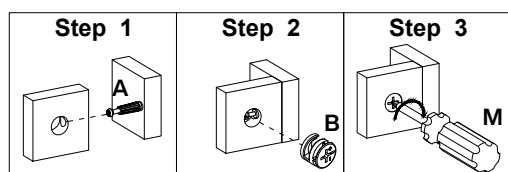


To prevent the table from scratching the floor, please peel off the tape on the #T and tape them to the corners of the table before use.

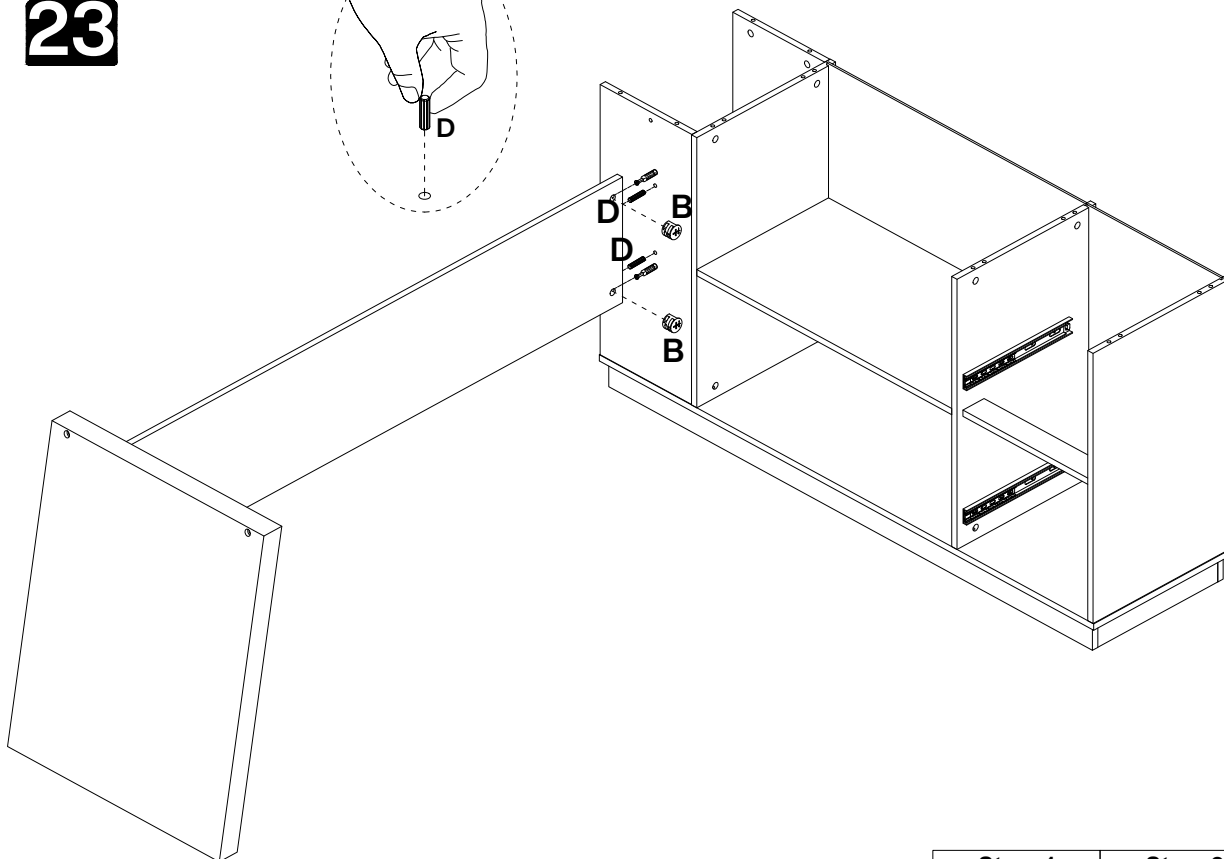
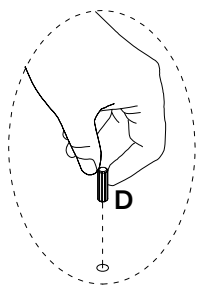
22



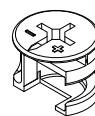
B

Ø15×12mm
2 pcs
D

Ø8×30mm
2 pcs



23



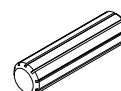
B



Ø15×12mm

2 pcs

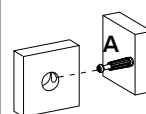
D



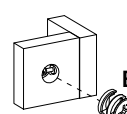
Ø8×30mm

2 pcs

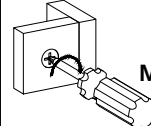
Step 1



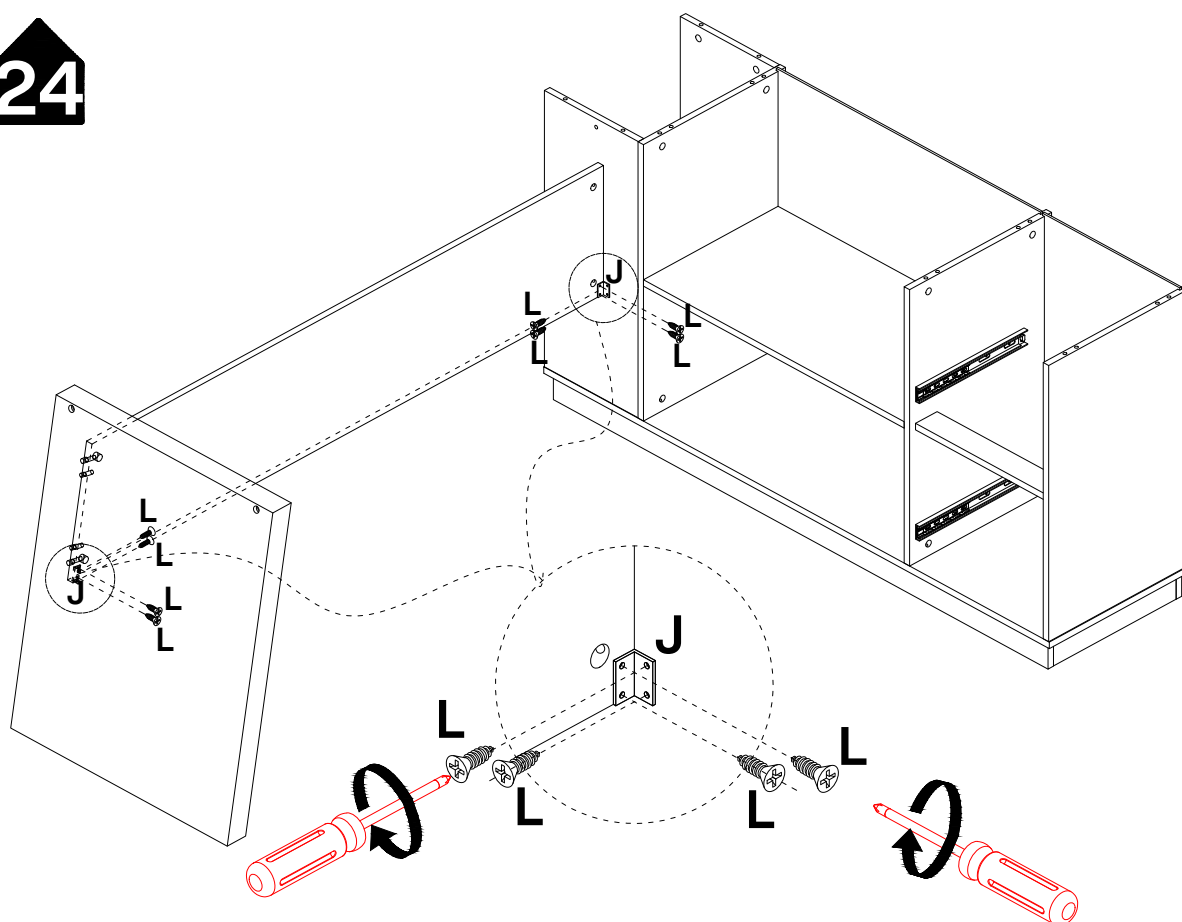
Step 2



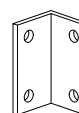
Step 3



24



J



2 pcs

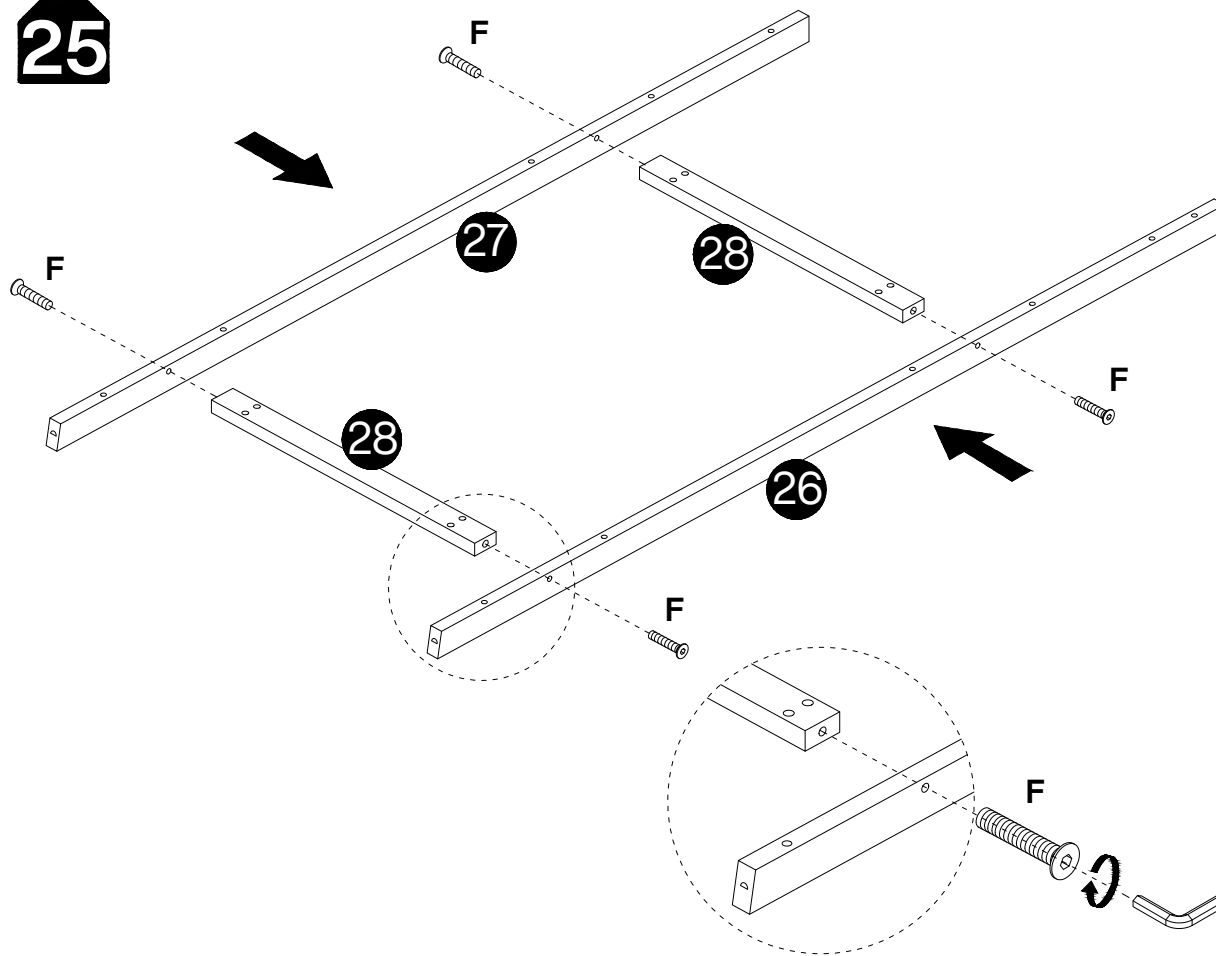
L



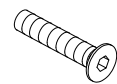
Ø3.5×14mm

8 pcs

25



F



Ø6×35mm

4 pcs

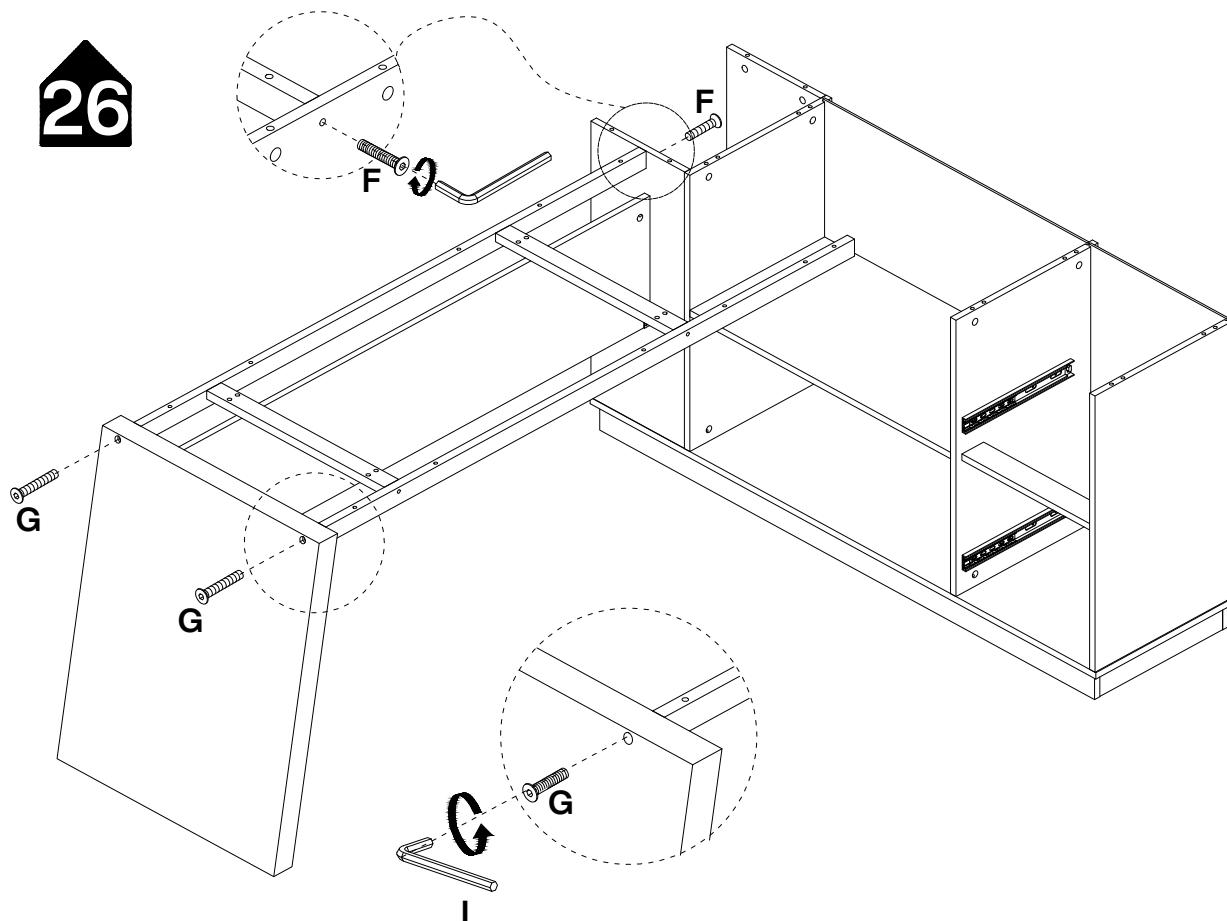
I



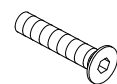
M3

1 pc

26



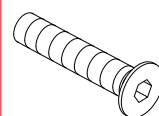
F



Ø6×35mm

1 pcs

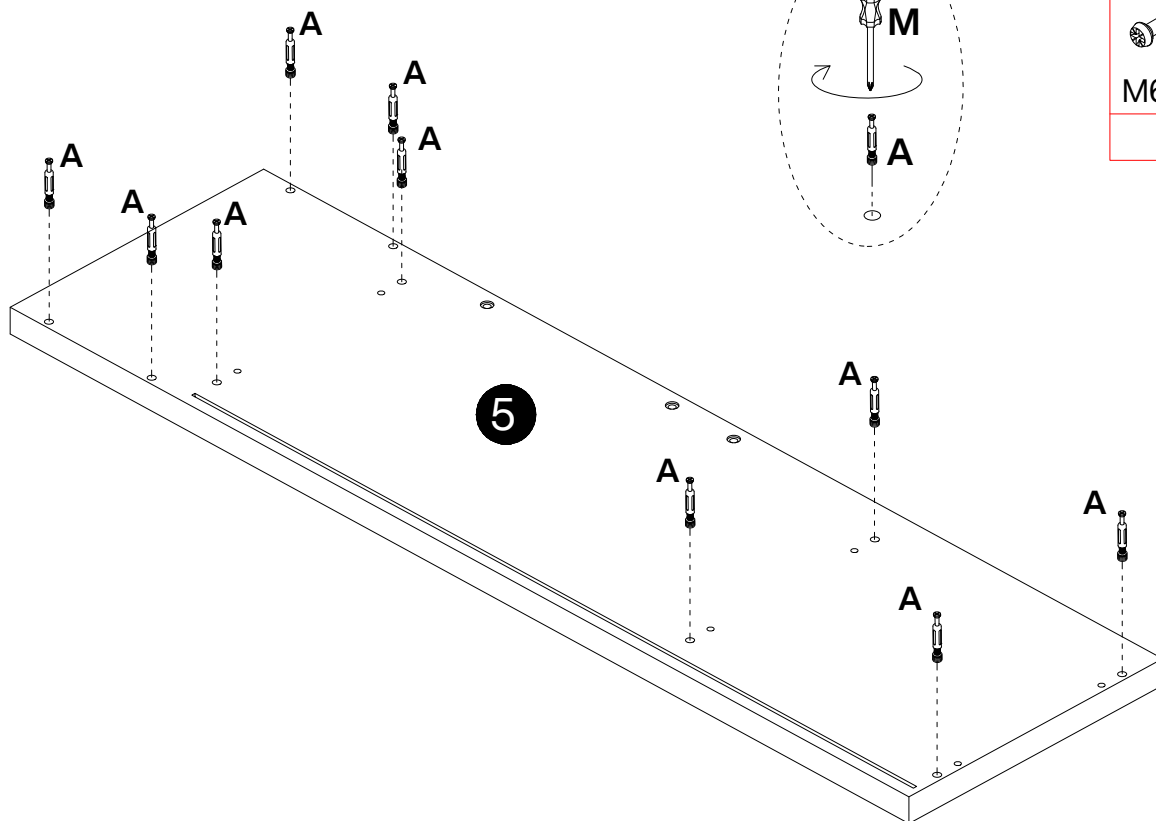
G



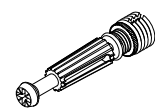
Ø6×55mm

2 pcs

27

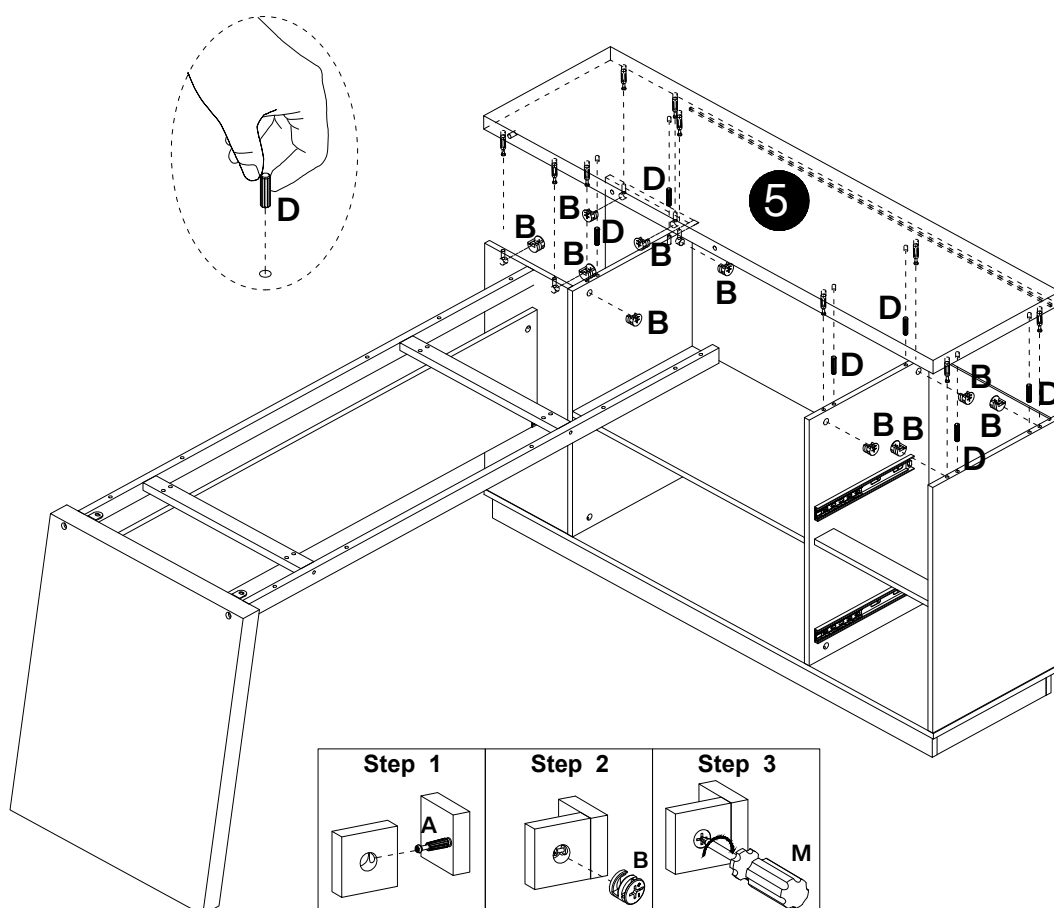


A

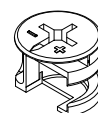


M6×40mm
10 pcs

28

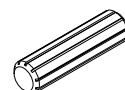


B



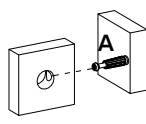
Ø15×12mm
10 pcs

D

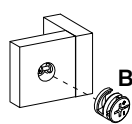


Ø8×30mm
6 pcs

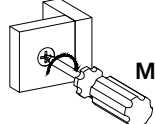
Step 1



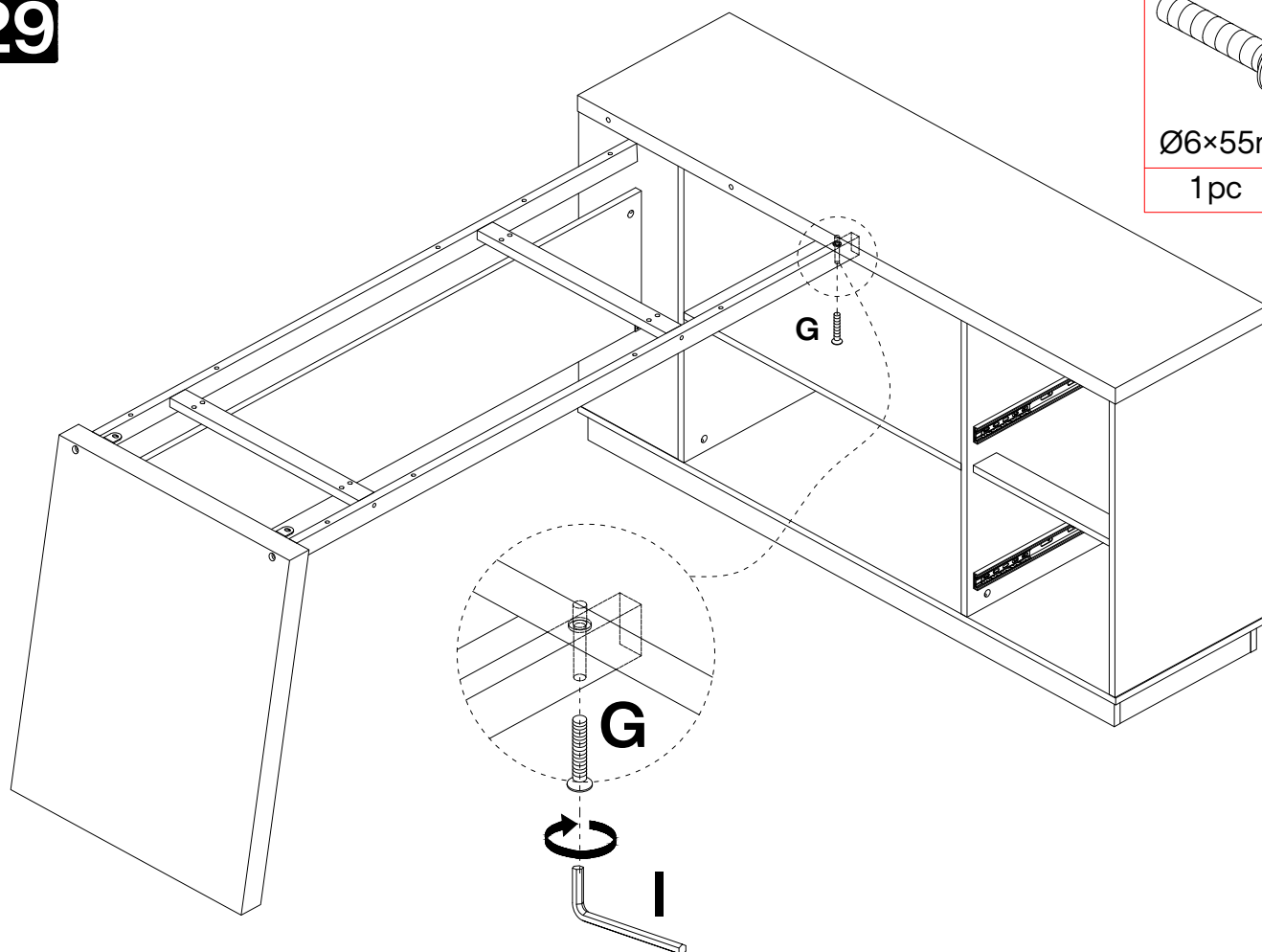
Step 2



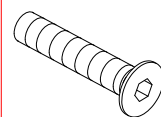
Step 3



29



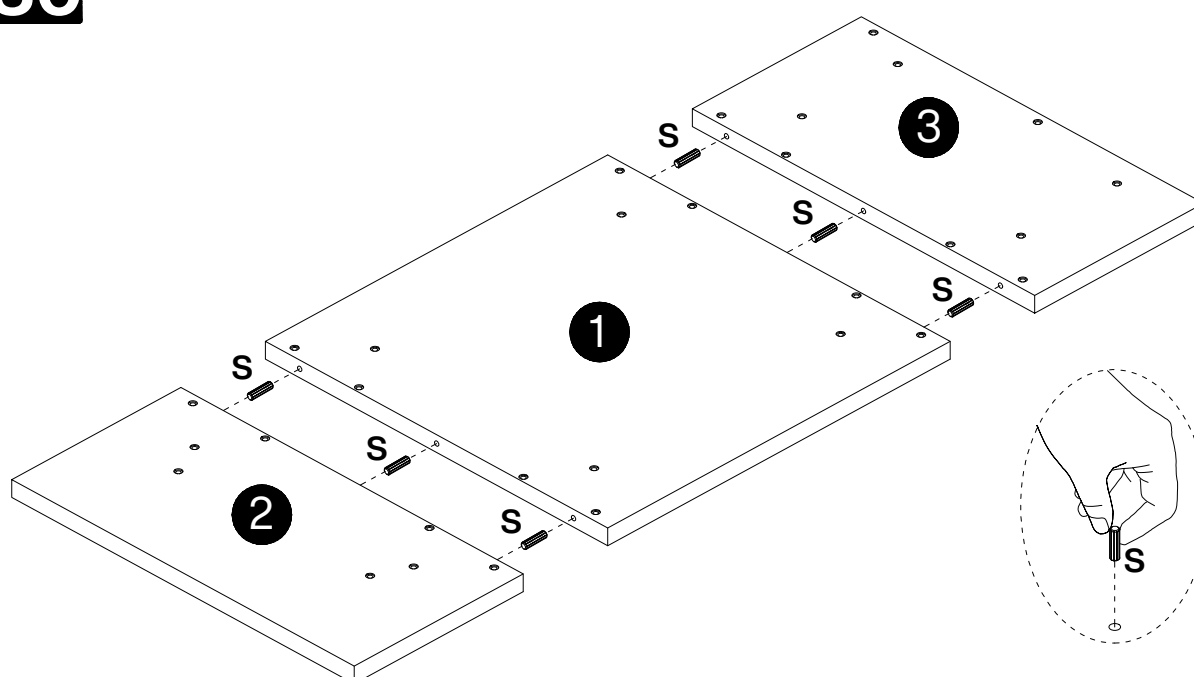
G



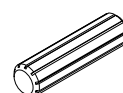
Ø6×55mm

1 pc

30



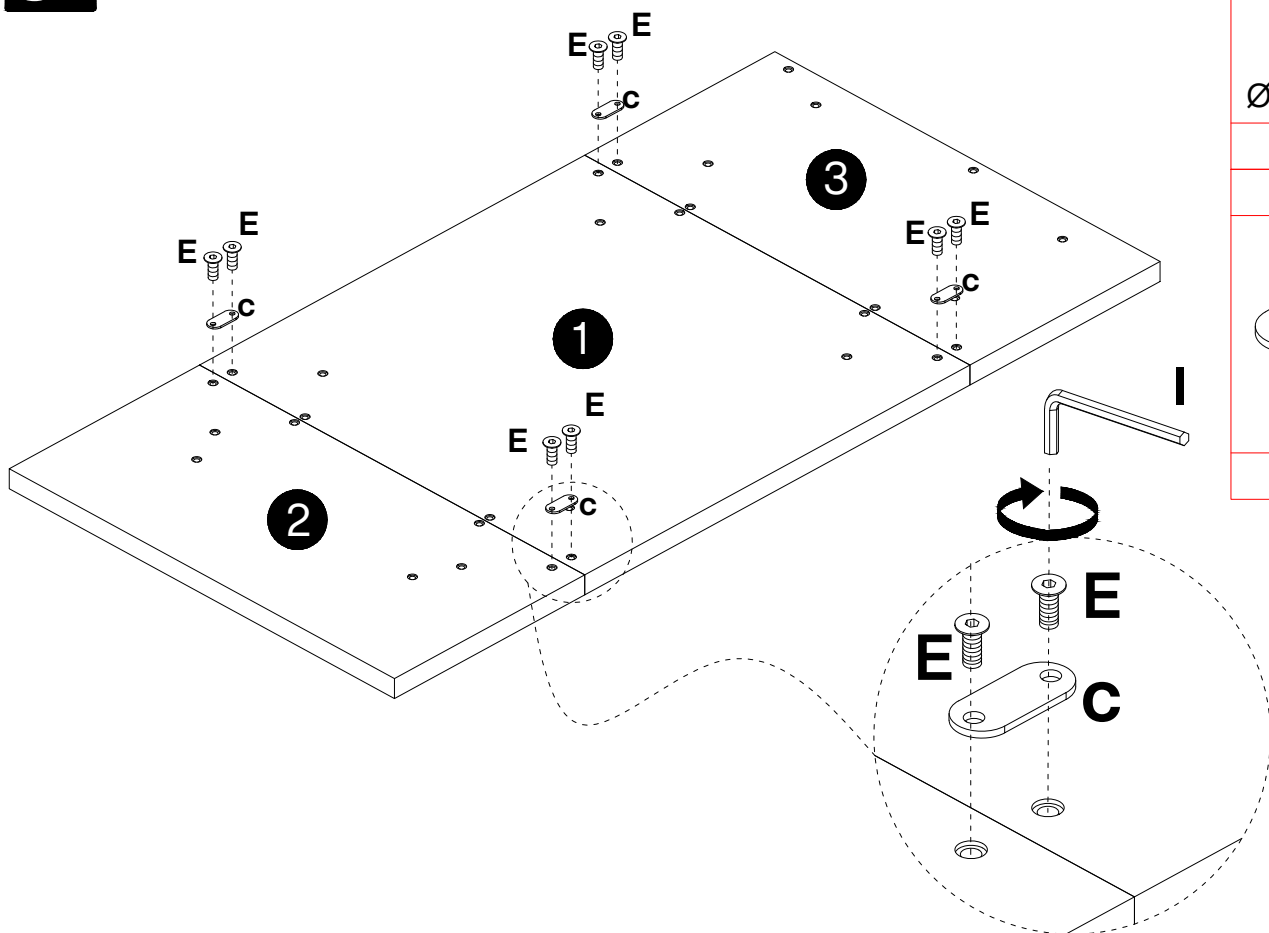
S

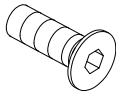
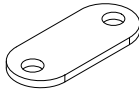


Ø10×40mm

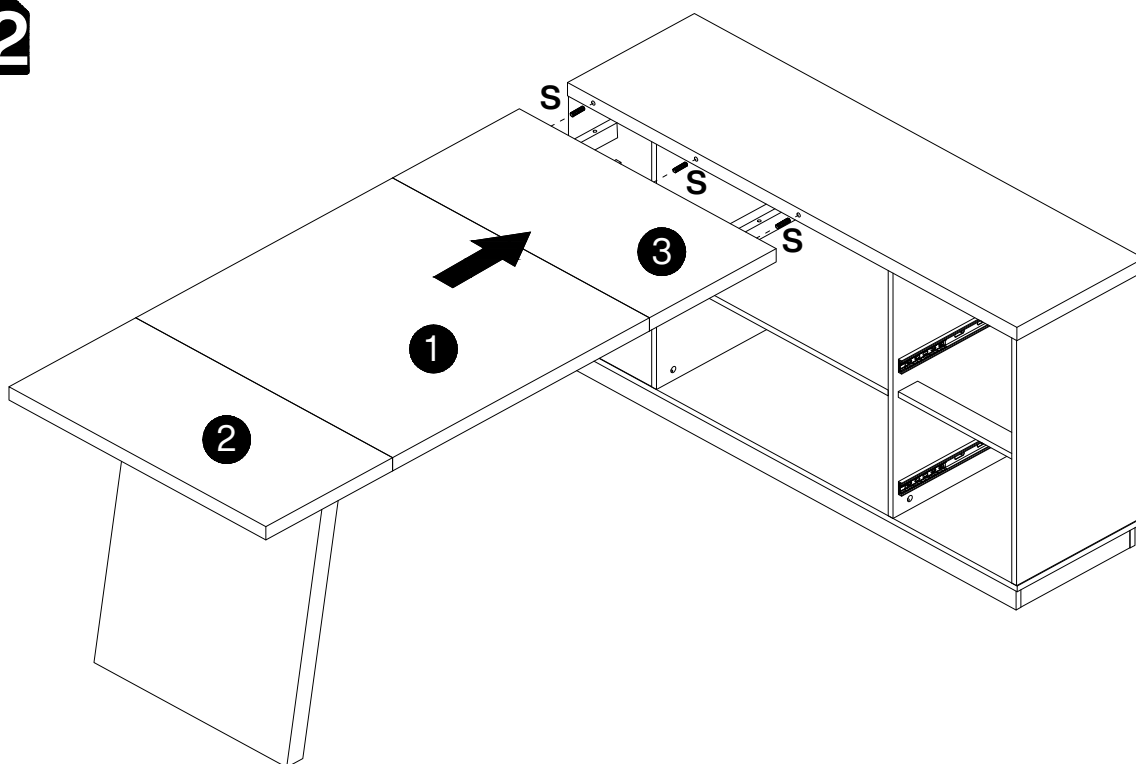
6 pcs

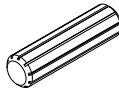
31



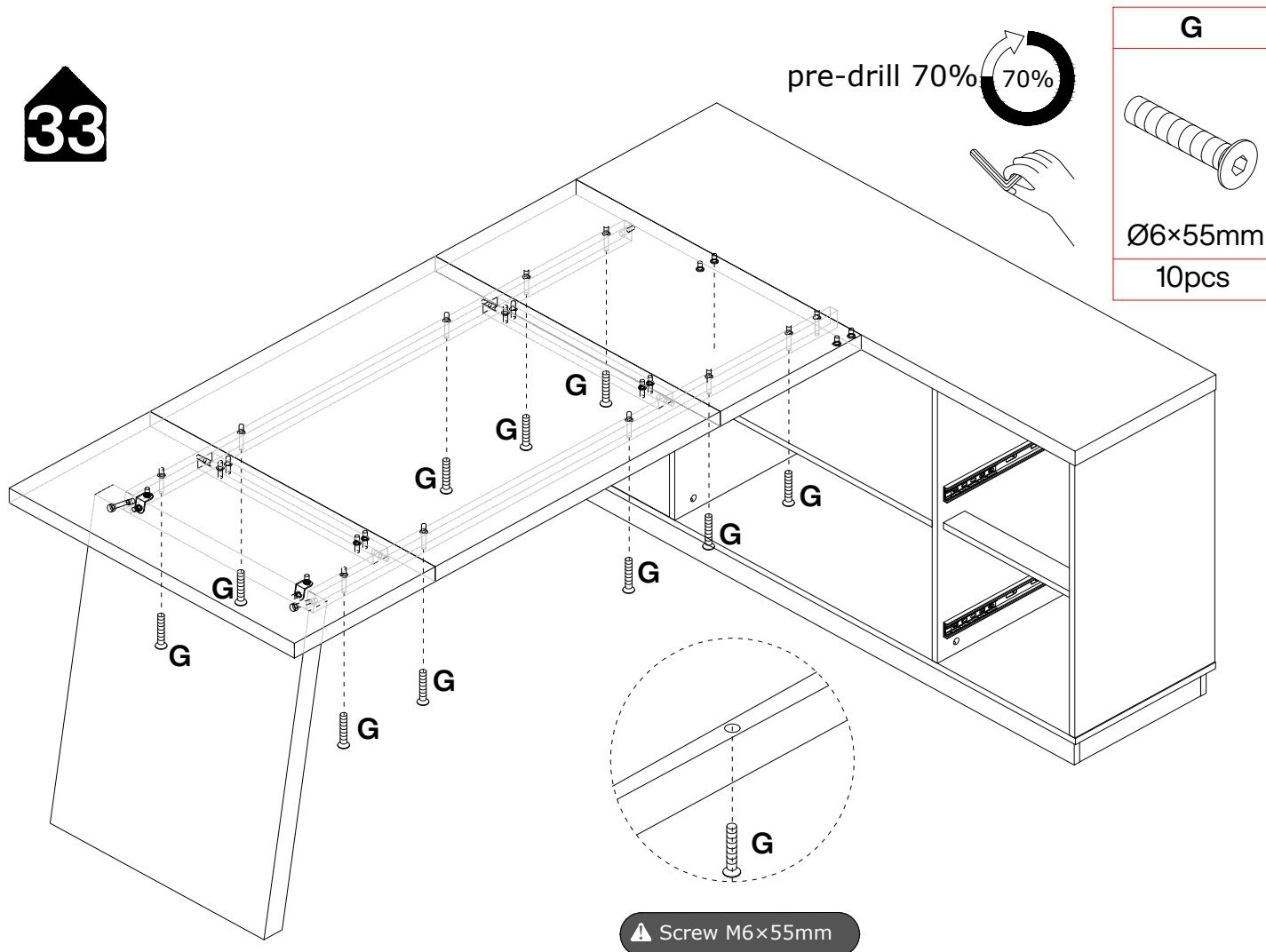
E

Ø6×16mm
8pcs
C

4pcs

32

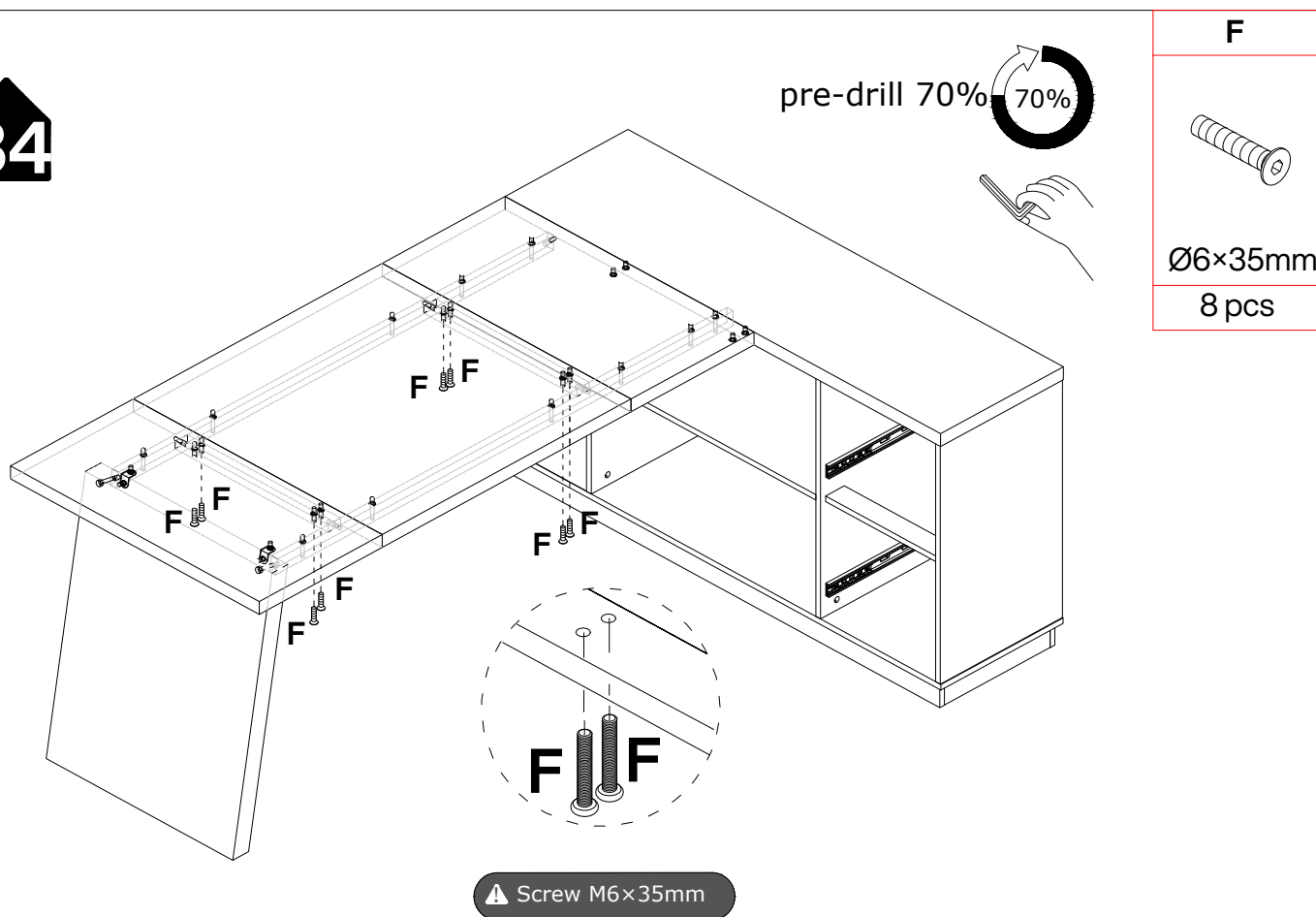


S

Ø10×40mm
3 pcs

33



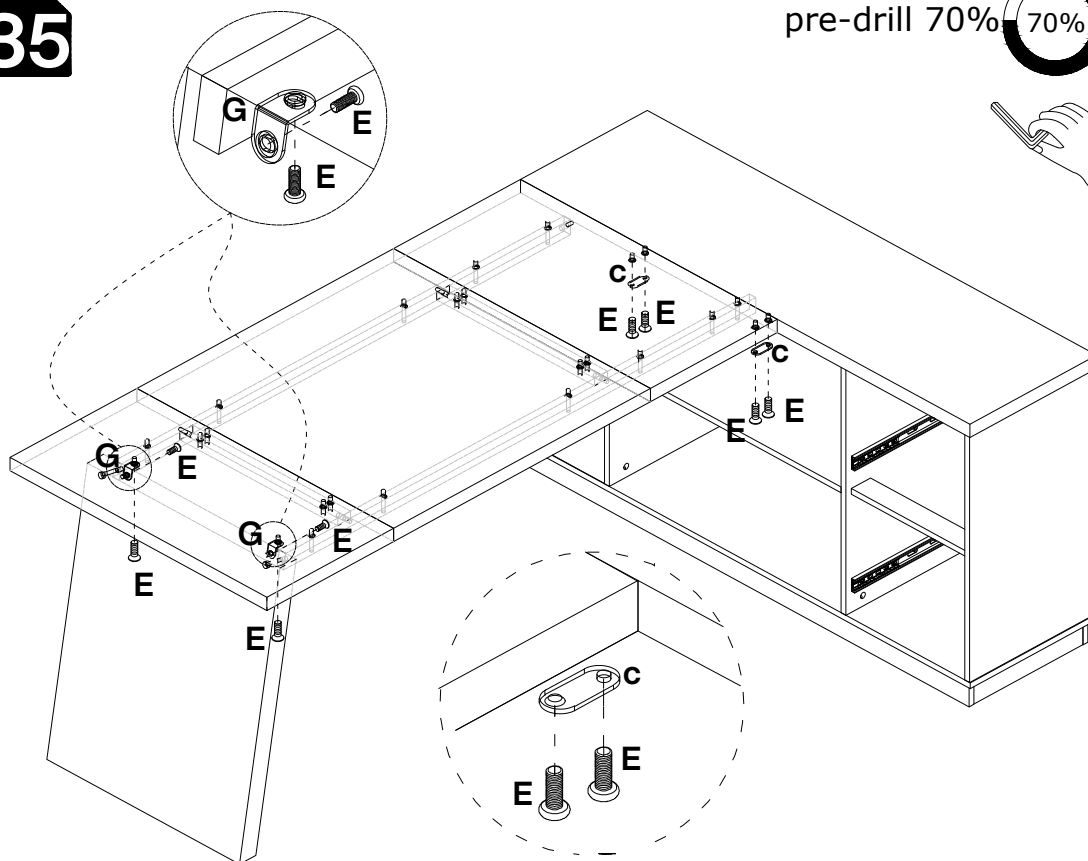
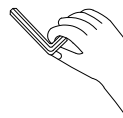
34



35

⚠ Screw M6×16mm

pre-drill 70% 



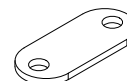
⚠ Screw M6×16mm

G



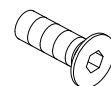
2pcs

C



2pcs

E

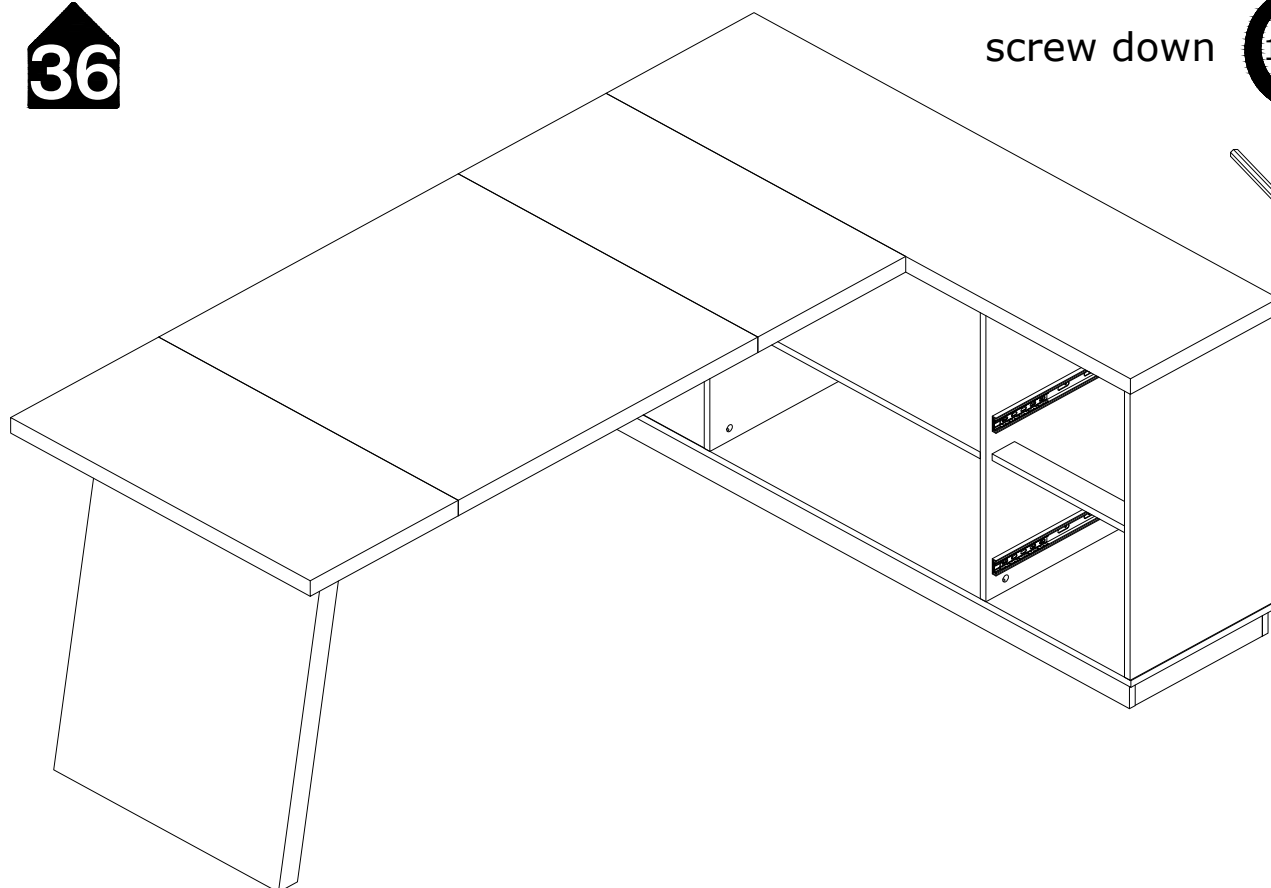
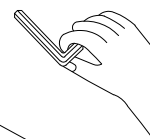
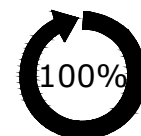


Ø6×16mm

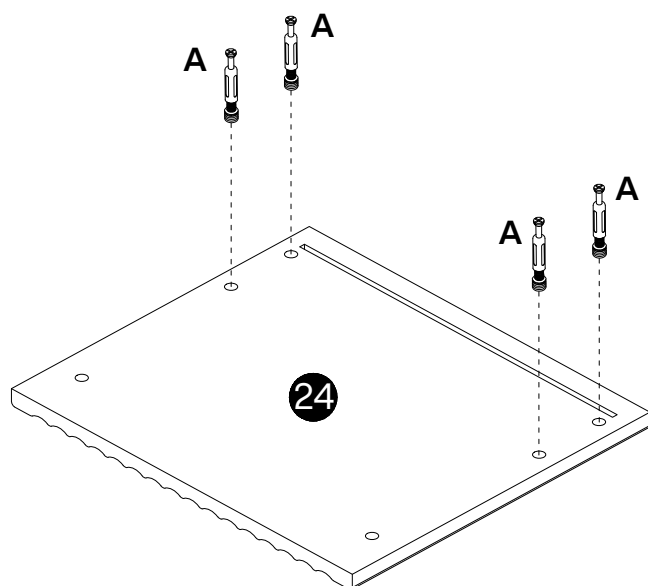
8pcs

36

screw down

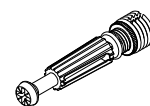


37



x 2

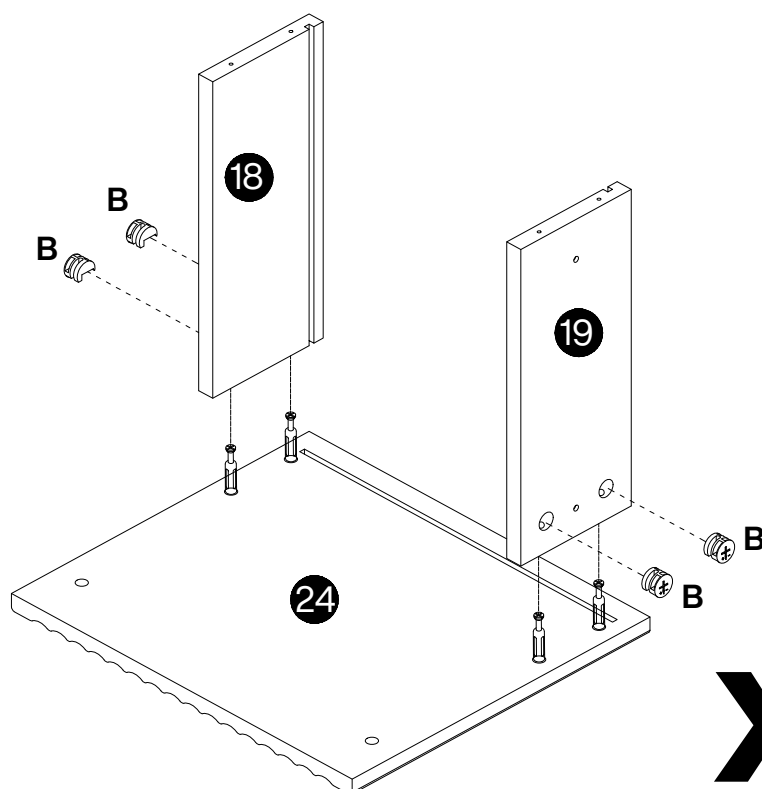
A



M6×40mm

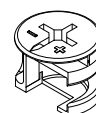
8 pcs

38



x 2

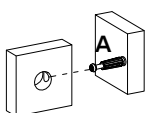
B



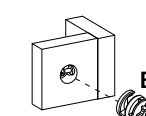
Ø15×12mm

8 pcs

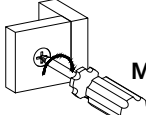
Step 1



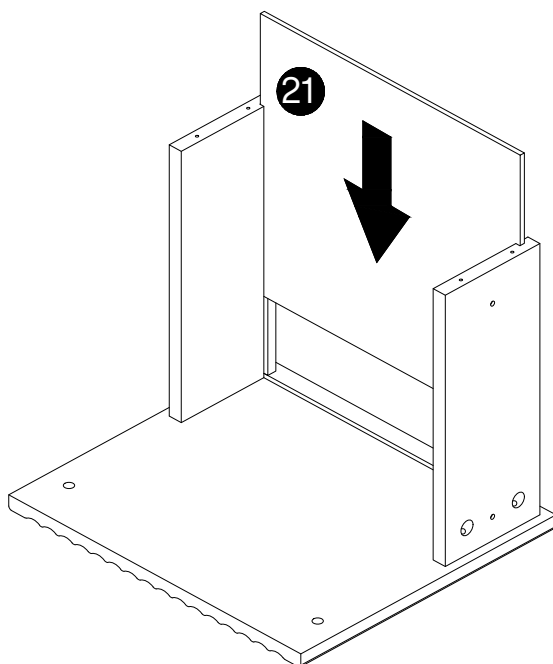
Step 2



Step 3

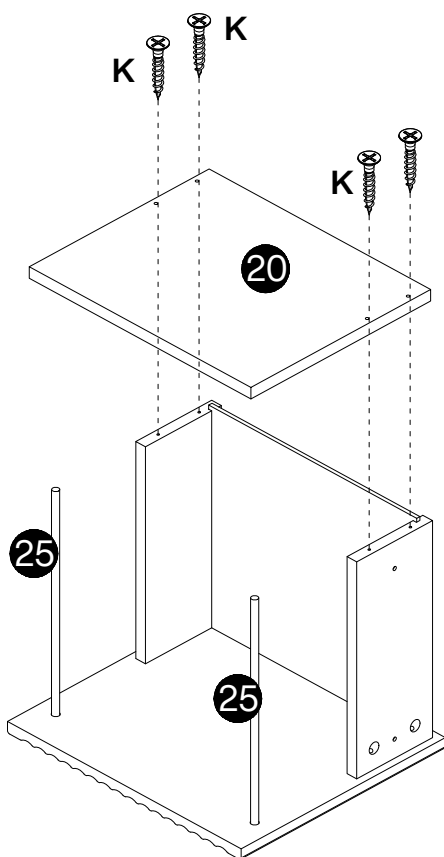


39



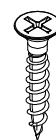
x 2

40



x 2

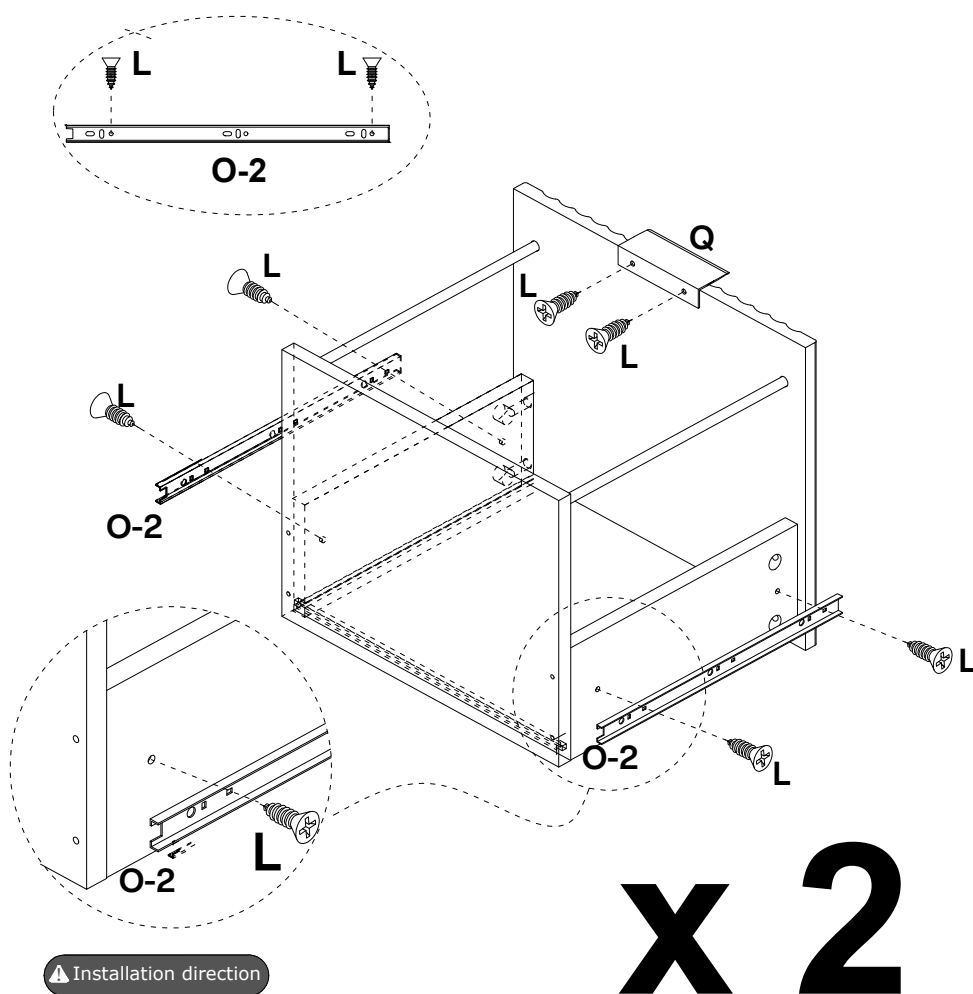
K



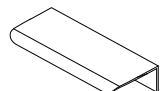
Ø3.5×35mm

8 pcs

41

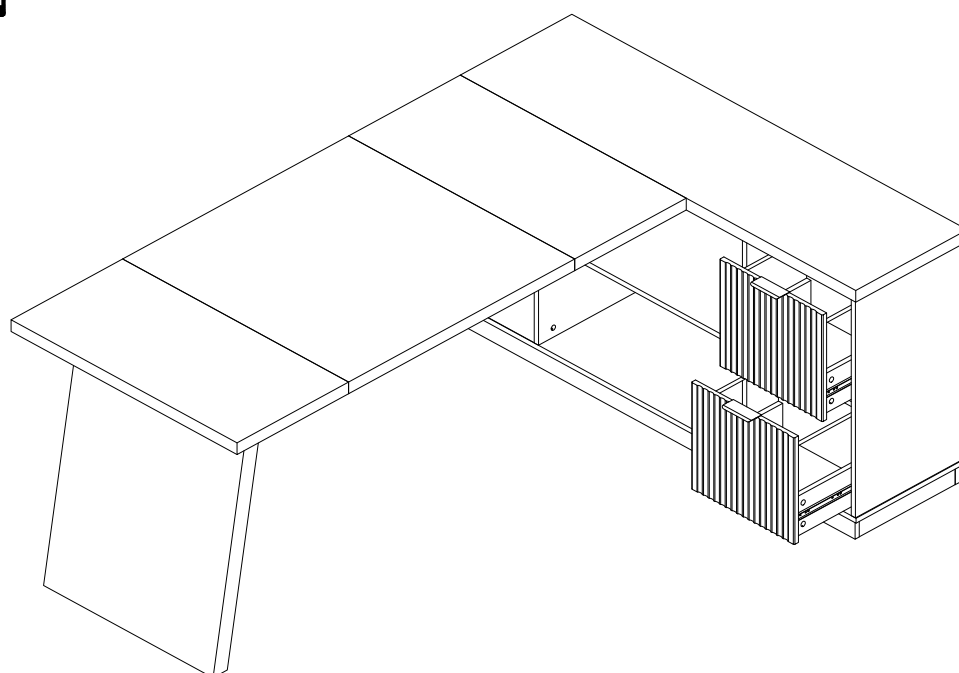


L

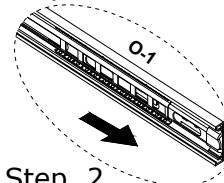
Ø3.5×14mm 12 pcs
Q

2 pcs
O-2

L300mm 2sets

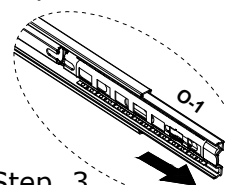
42



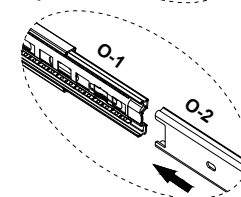
Step 1



Step 2



Step 3



Before installation, slide the inner iron pieces of #O-1 to the outermost side. Then align it with #O-2 and gently push it inward to complete the slide installation.

Thank you for your support!

