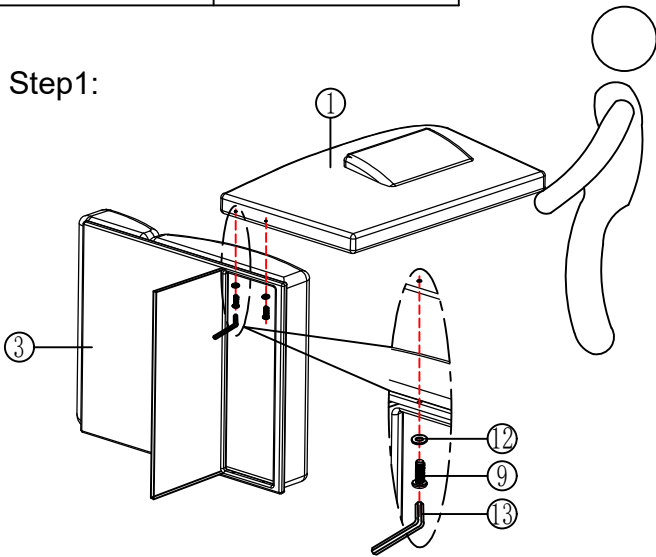


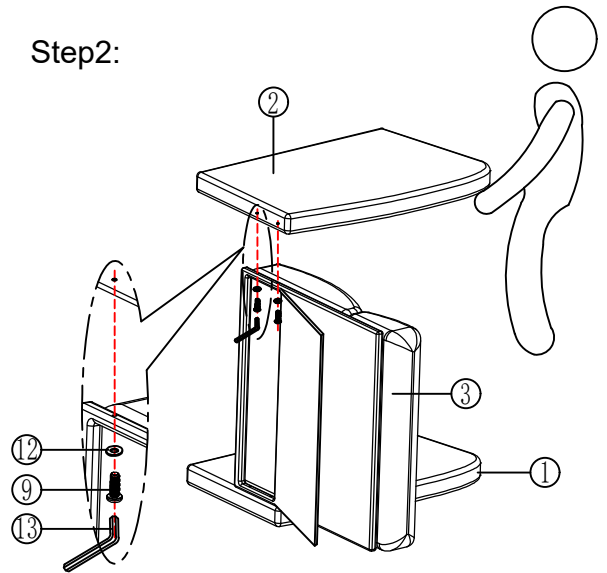
ASSEMBLY INSTRUCTION

		①×1	②×1	③×1	④×1
⑤×1	⑥×2	⑦×1	⑧×2	M6×30 ⑨×8	M6×20 ⑩×4
			Spart part1 	Spart part2 	Spart part3
M6×12 ⑪×6	φ6xφ16 ⑫×18	4# (30×70) ⑬×1	M6×30 ⑨×1	M6×20 ⑩×1	M6×12 ⑪×1
Spart part4 	Spart part5 				
φ6xφ16 ⑫×1	φ6x12 ⑭×1				

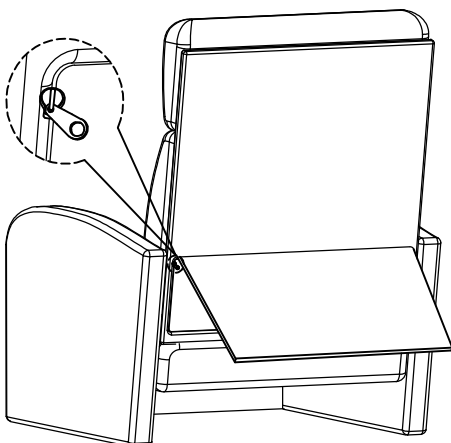
Step1:



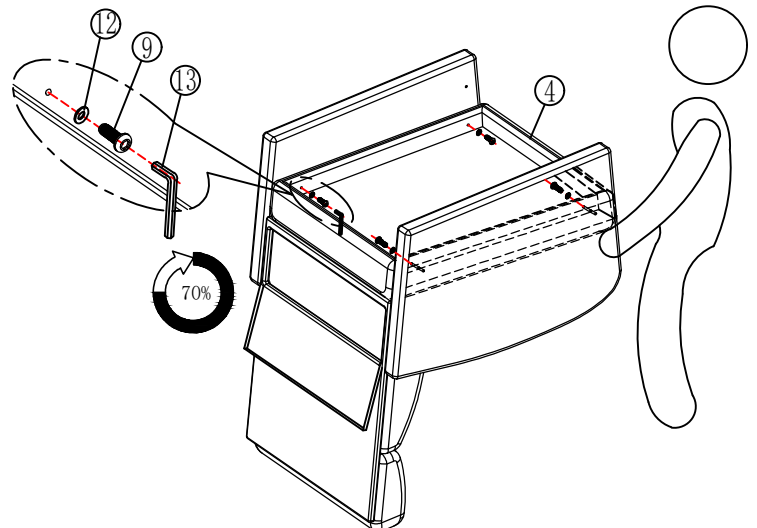
Step2:



Step3:

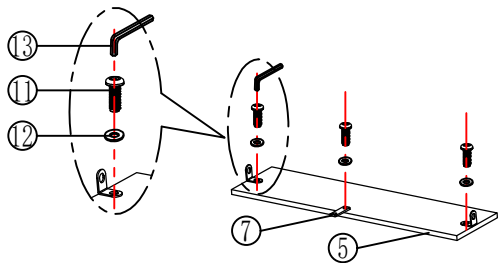


Step4:

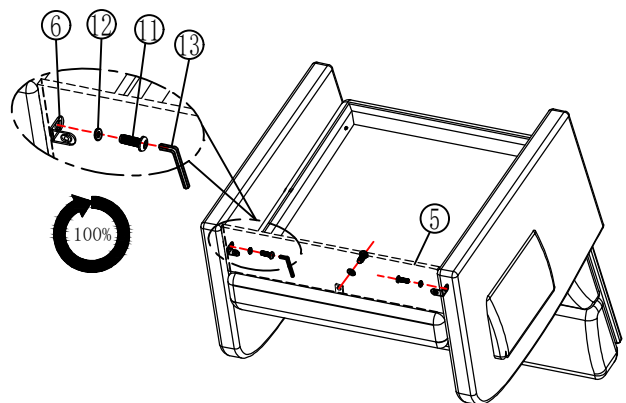


JS9324A-1-Y1 ASSEMBLY INSTRUCTION

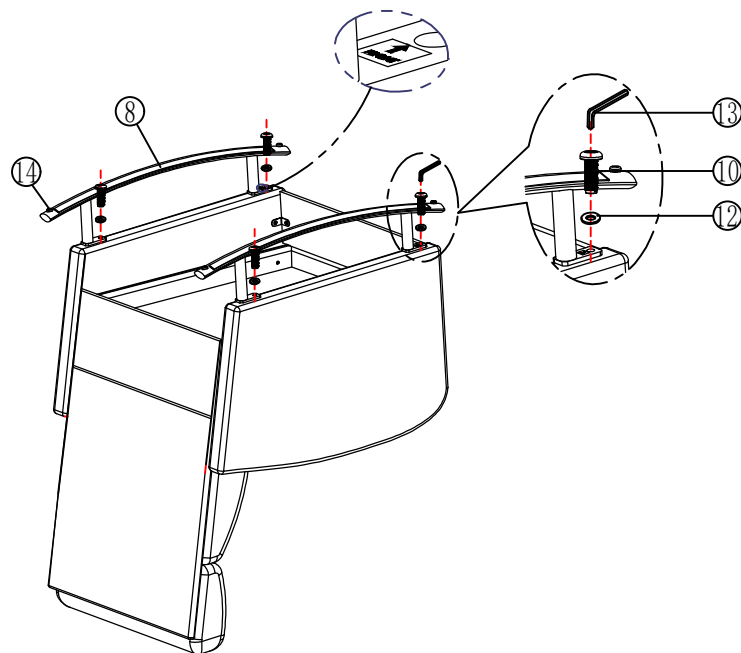
Step5:



Step6:



Step7:



Step8:

