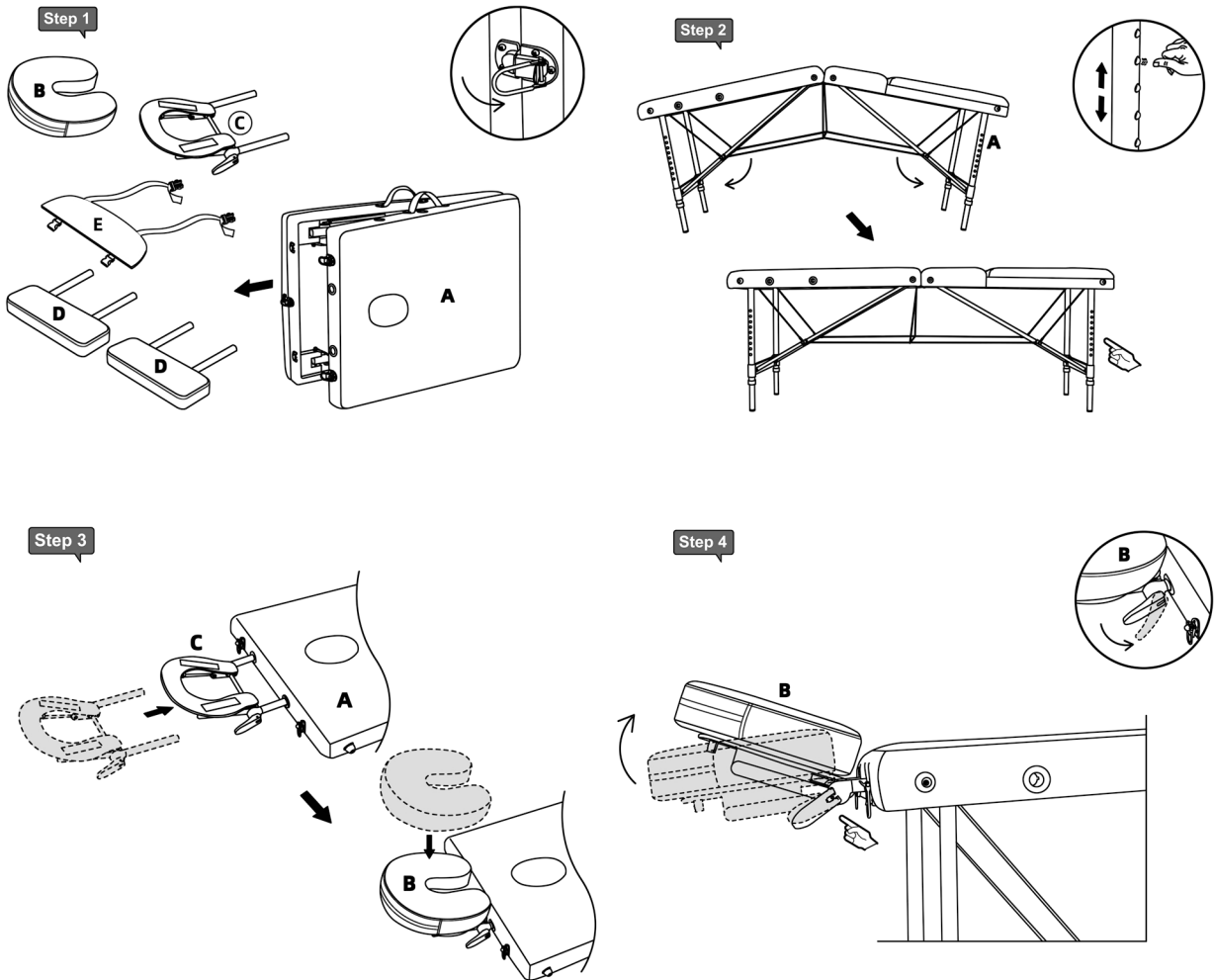
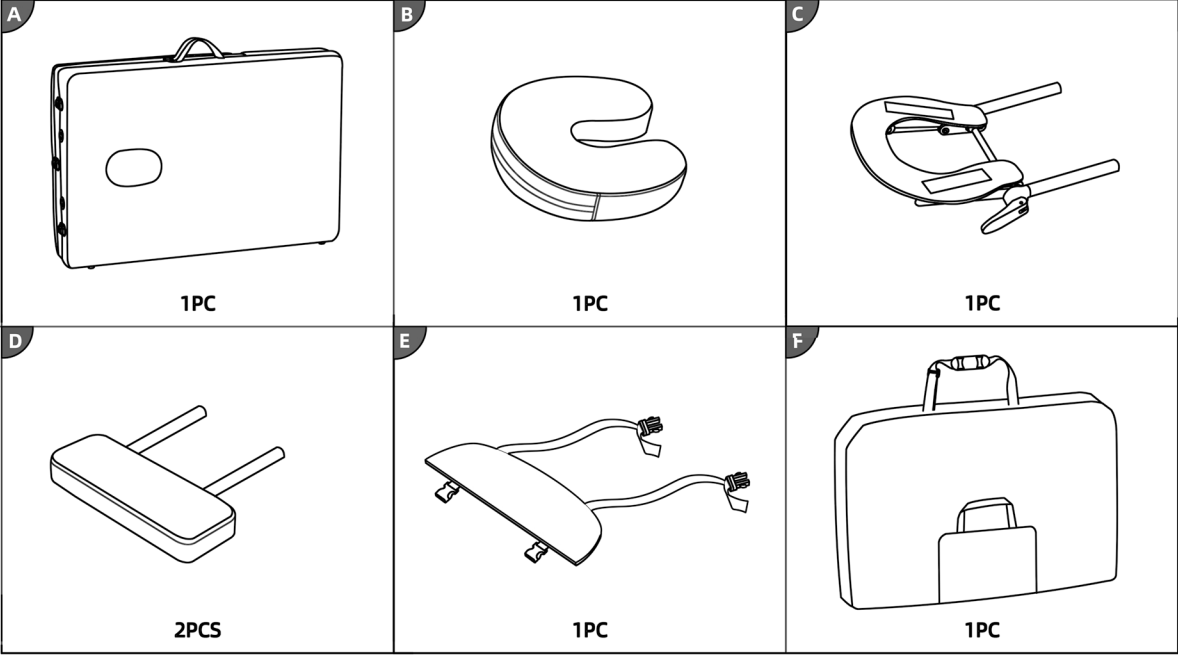
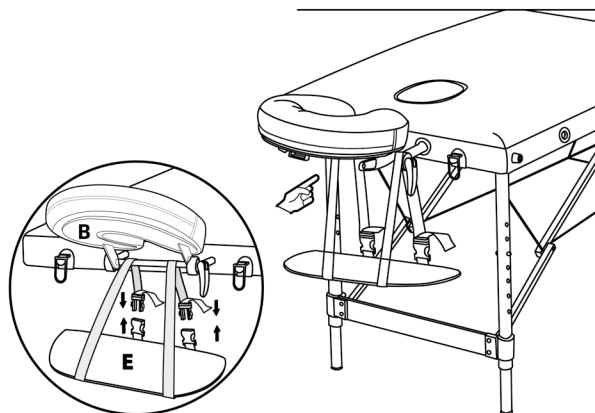
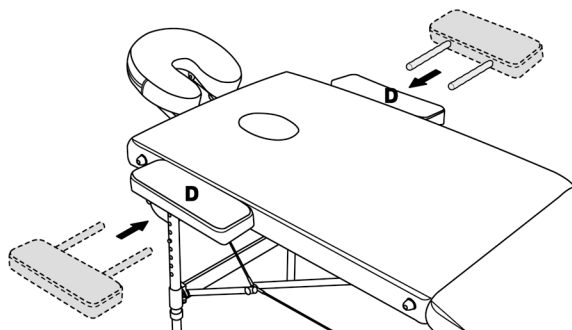




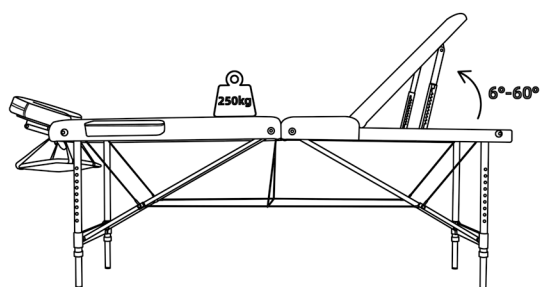
Step 5



Step 6



ASSEMBLY COMPLETE!



CLOSING METHOD I

