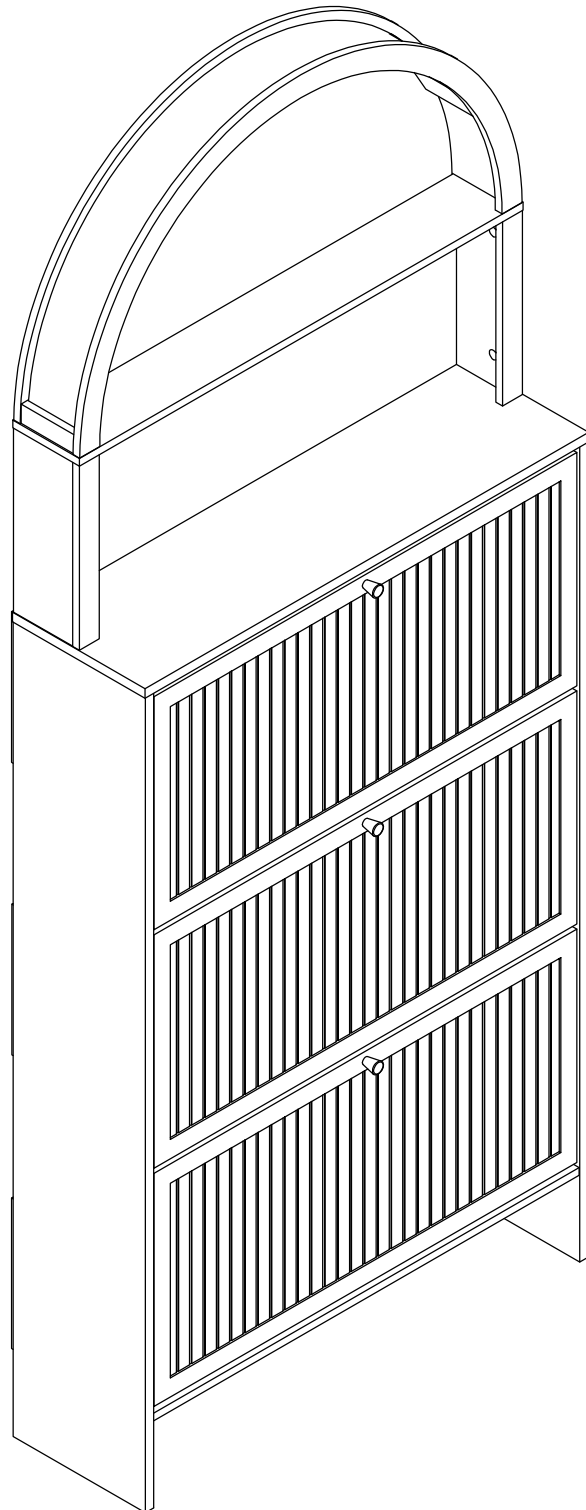
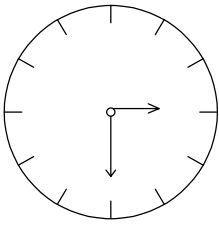


# ASSEMBLY INSTRUCTION



# Estimated time for assembly

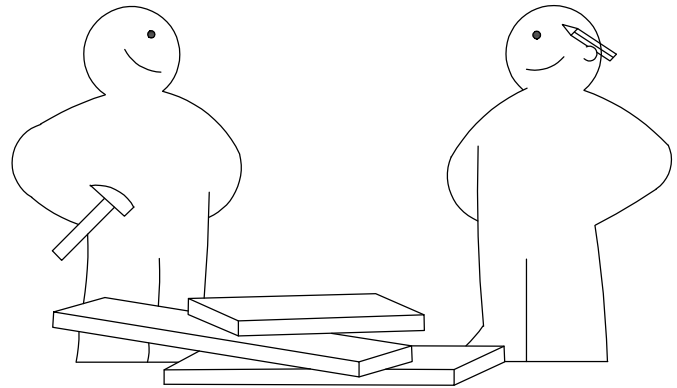
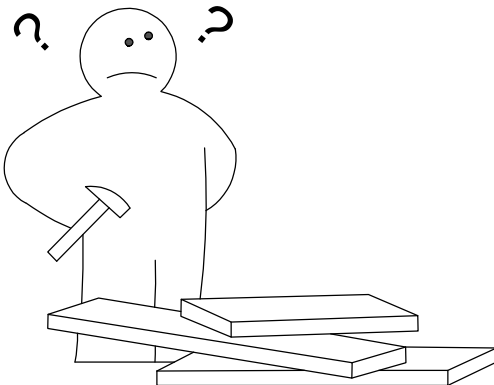
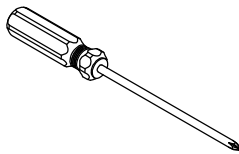


# 60:00

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## What you need

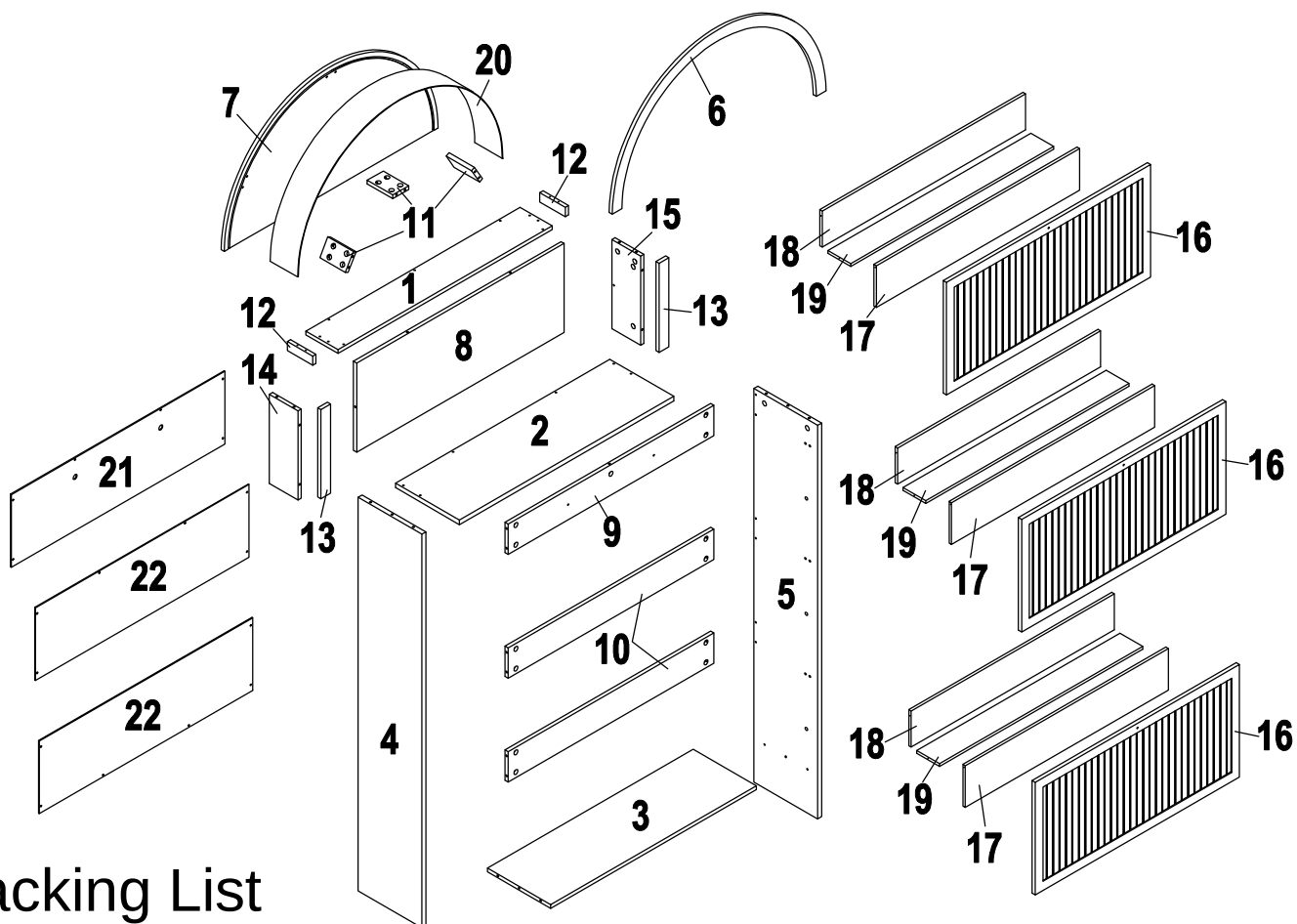
- Use the packaging carton as a working surface to prevent product damage during assembly.
- Phillips head screwdriver.



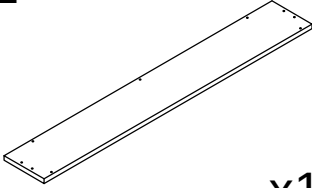
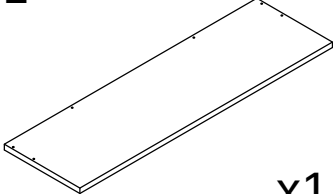
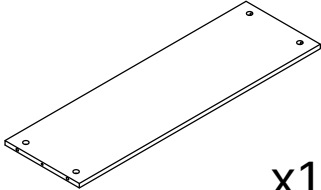
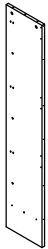
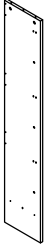
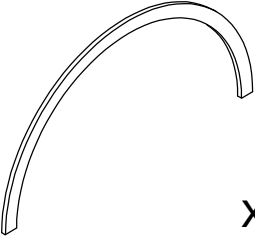
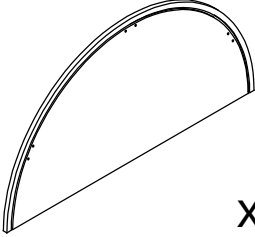
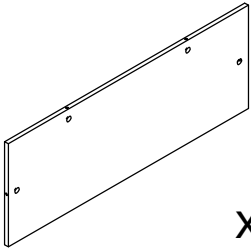
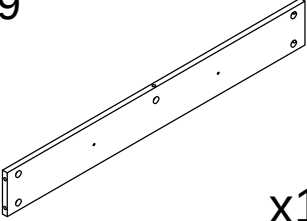
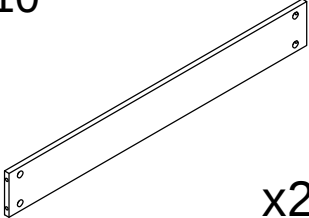
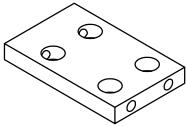
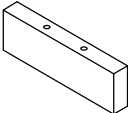
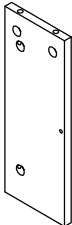
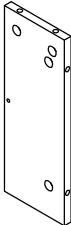
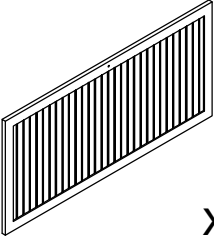
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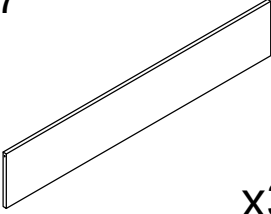
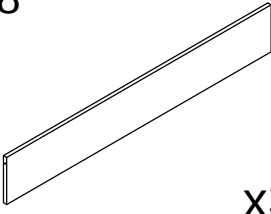
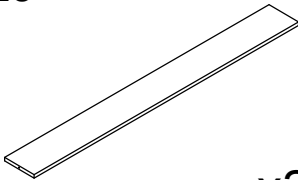
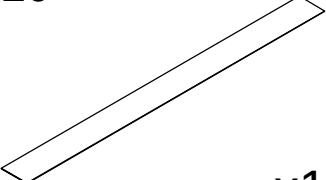
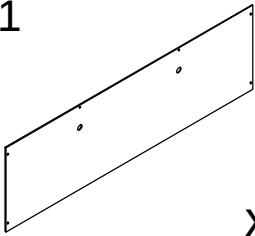
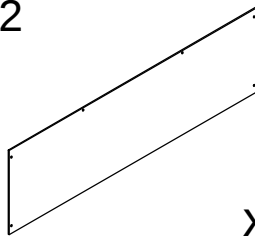
## IMPORTANT:

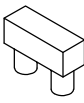
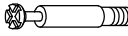
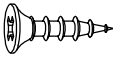
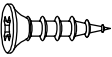
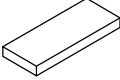
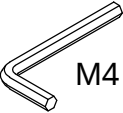
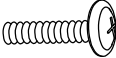
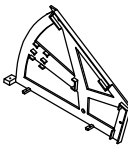
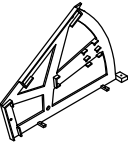
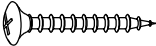
1. Do not tighten bolts / screws completely until all bolts / screws are lined up and inserted into holes.
2. Do not over tighten screws and bolts to avoid stripping
3. Please use hand tools to assemble this product, Do not use power tools.



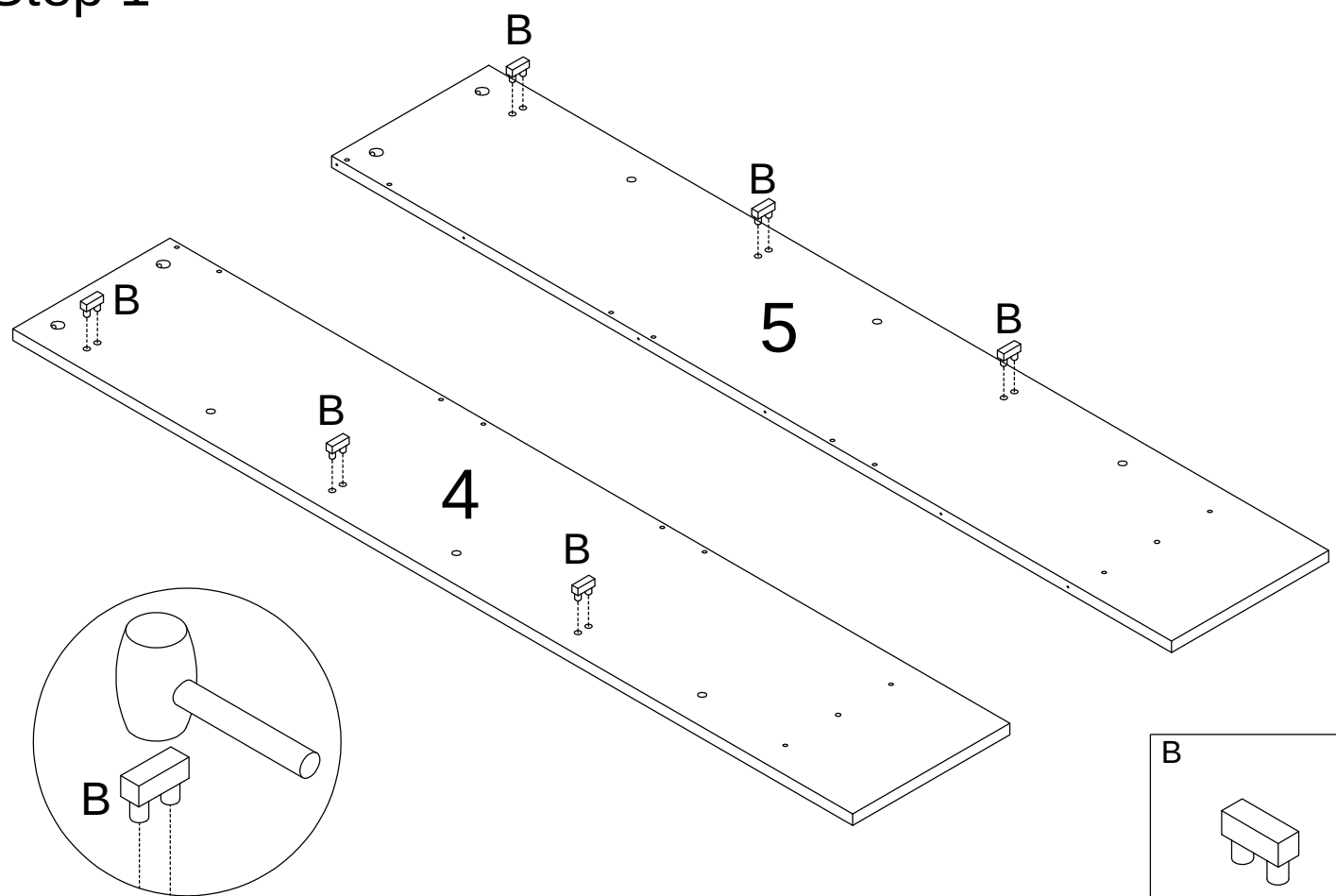
## Packing List

|                                                                                                 |                                                                                                 |                                                                                                  |                                                                                                   |
|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| 1<br><br>x1   | 2<br><br>x1  | 3<br><br>x1  | 4<br><br>x1  |
| 5<br><br>x1  | 6<br><br>x1  | 7<br><br>x1  | 8<br><br>x1  |
| 9<br><br>x1   | 10<br><br>x2 | 11<br><br>x3 | 12<br><br>x2 |
| 13<br><br>x2 | 14<br><br>x1 | 15<br><br>x1 | 16<br><br>x3 |

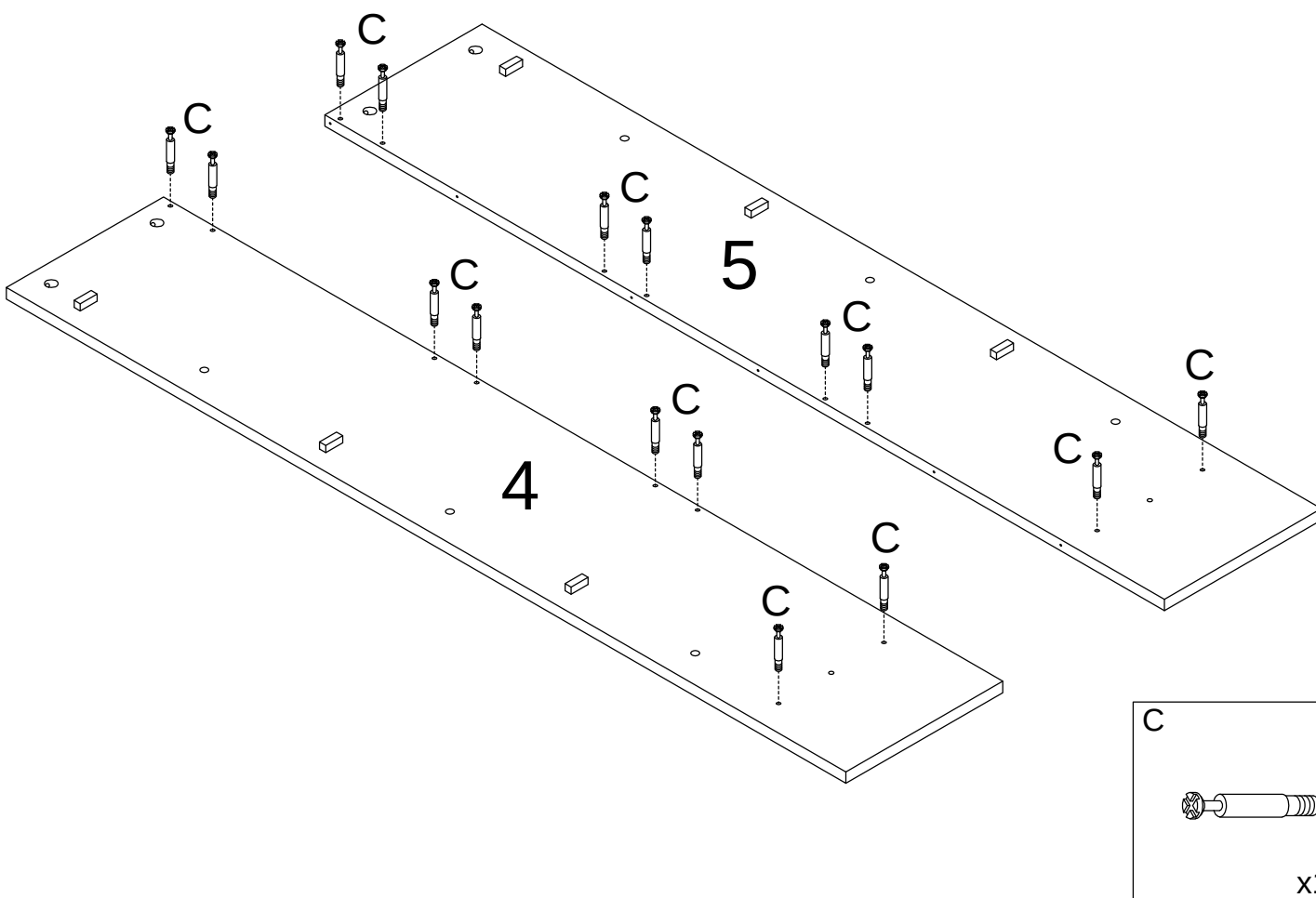
|                                                                                               |                                                                                               |                                                                                                |                                                                                                 |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| 17<br><br>x3 | 18<br><br>x3 | 19<br><br>x3 | 20<br><br>x1 |
| 21<br><br>x1 | 22<br><br>x2 |                                                                                                |                                                                                                 |

|                                                                                                        |                                                                                                         |                                                                                                        |                                                                                                  |                                                                                                         |
|--------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|
| A<br>M6x18<br><br>x6  | B<br><br>x6            | C<br><br>x45          | D<br><br>x45  | E<br>M6x30<br><br>x4 |
| F<br>M5x40<br><br>x15 | G<br>M3x14<br><br>x36  | H<br>M4x14<br><br>x18 | I<br><br>x4   | J<br><br>M4<br>x1   |
| K<br><br>x3         | L<br>M4x15<br><br>x3 | M<br><br>x3         | N<br><br>x3 | O<br><br>x6        |
| P<br><br>x2         | Q<br>M4x40<br><br>x2 |                                                                                                        |                                                                                                  |                                                                                                         |

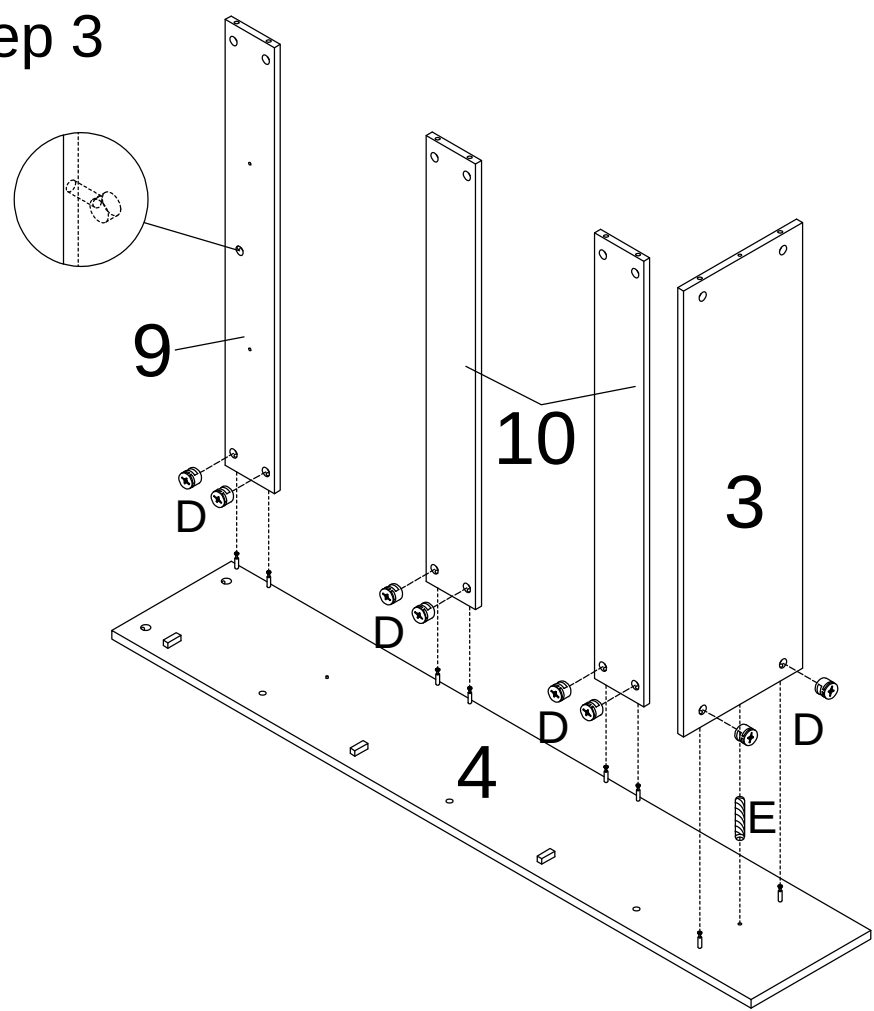
Step 1

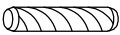


Step 2

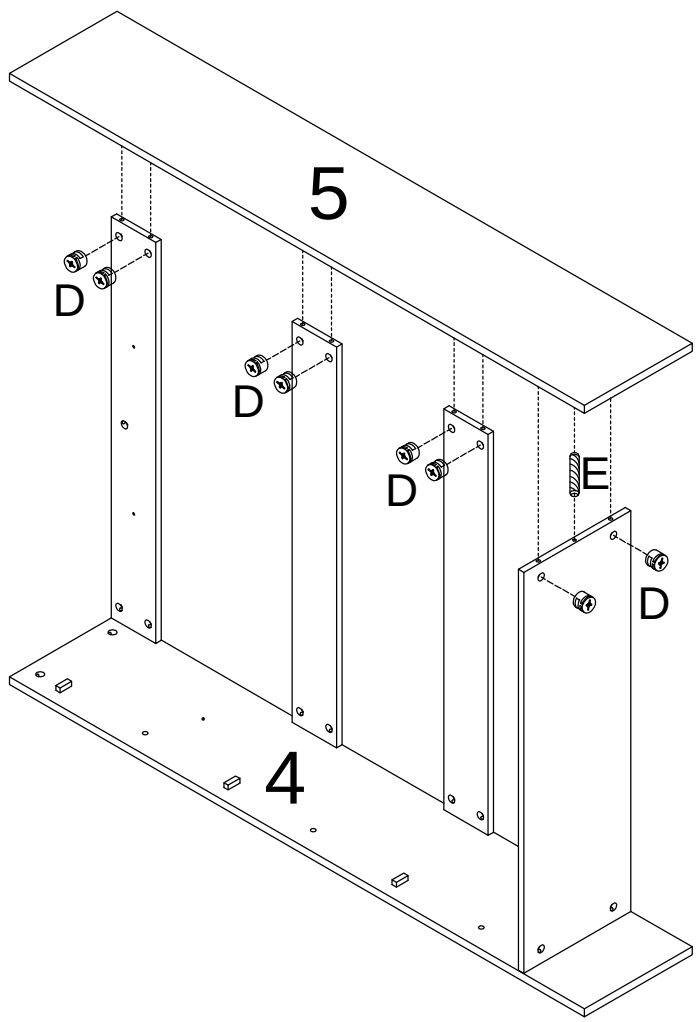


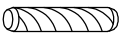
Step 3



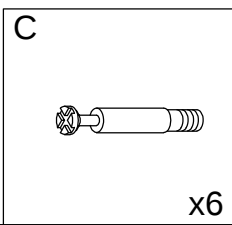
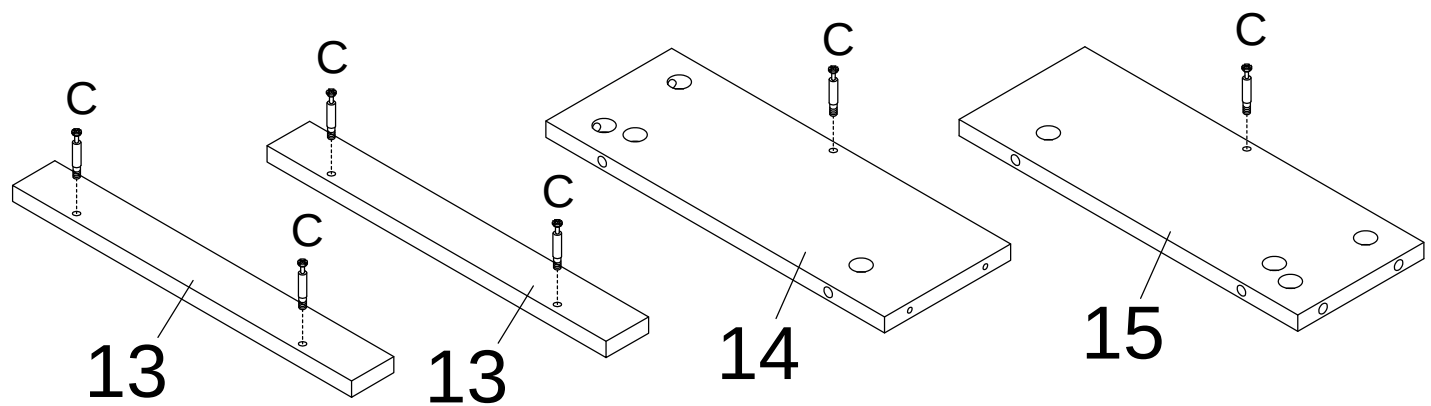
|                                                                                      |                                                                                       |
|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| D                                                                                    | E M6x30                                                                               |
|  |  |
| x8                                                                                   | x1                                                                                    |

Step 4

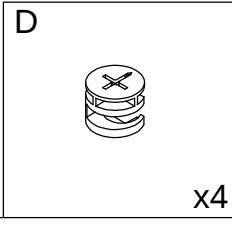
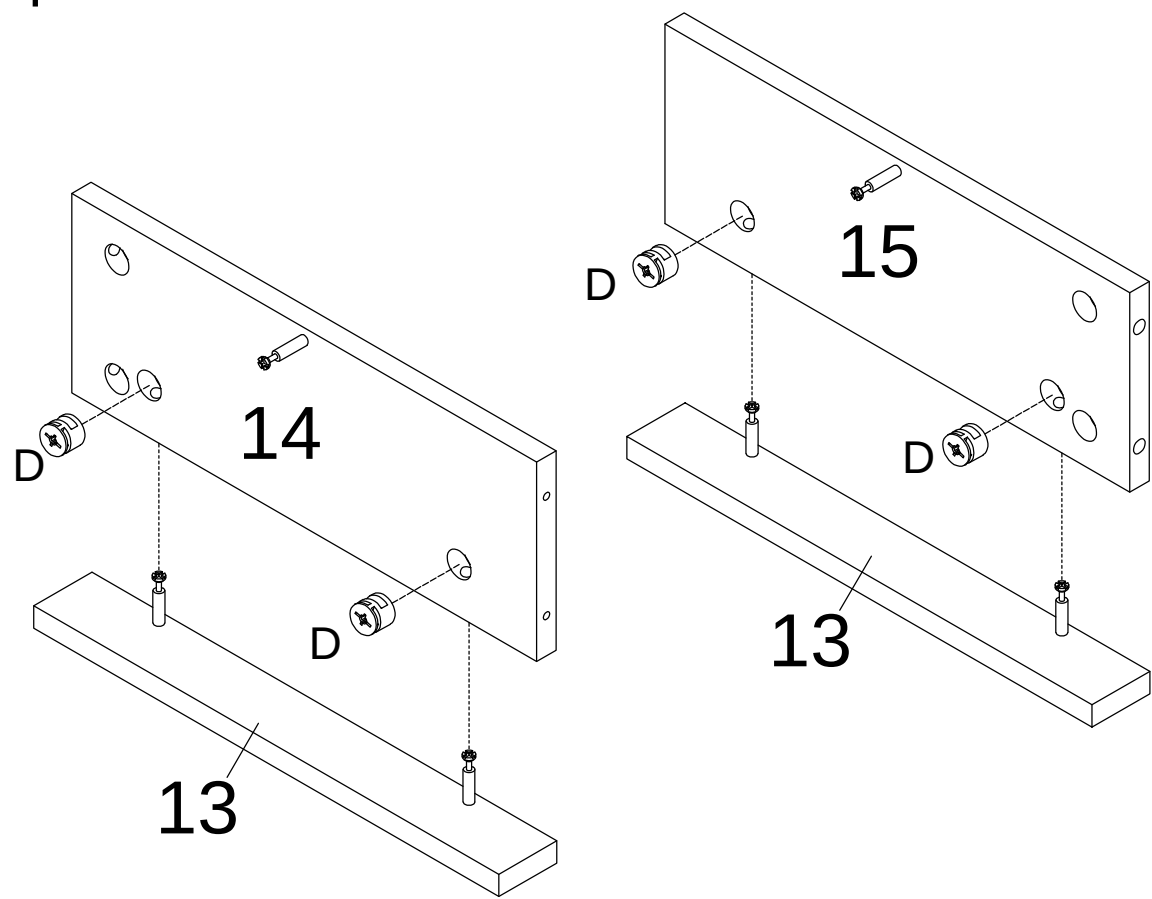


|                                                                                       |                                                                                       |
|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| D                                                                                     | E M6x30                                                                               |
|  |  |
| x8                                                                                    | x1                                                                                    |

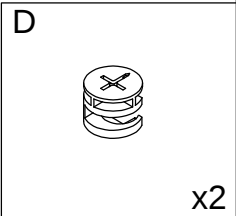
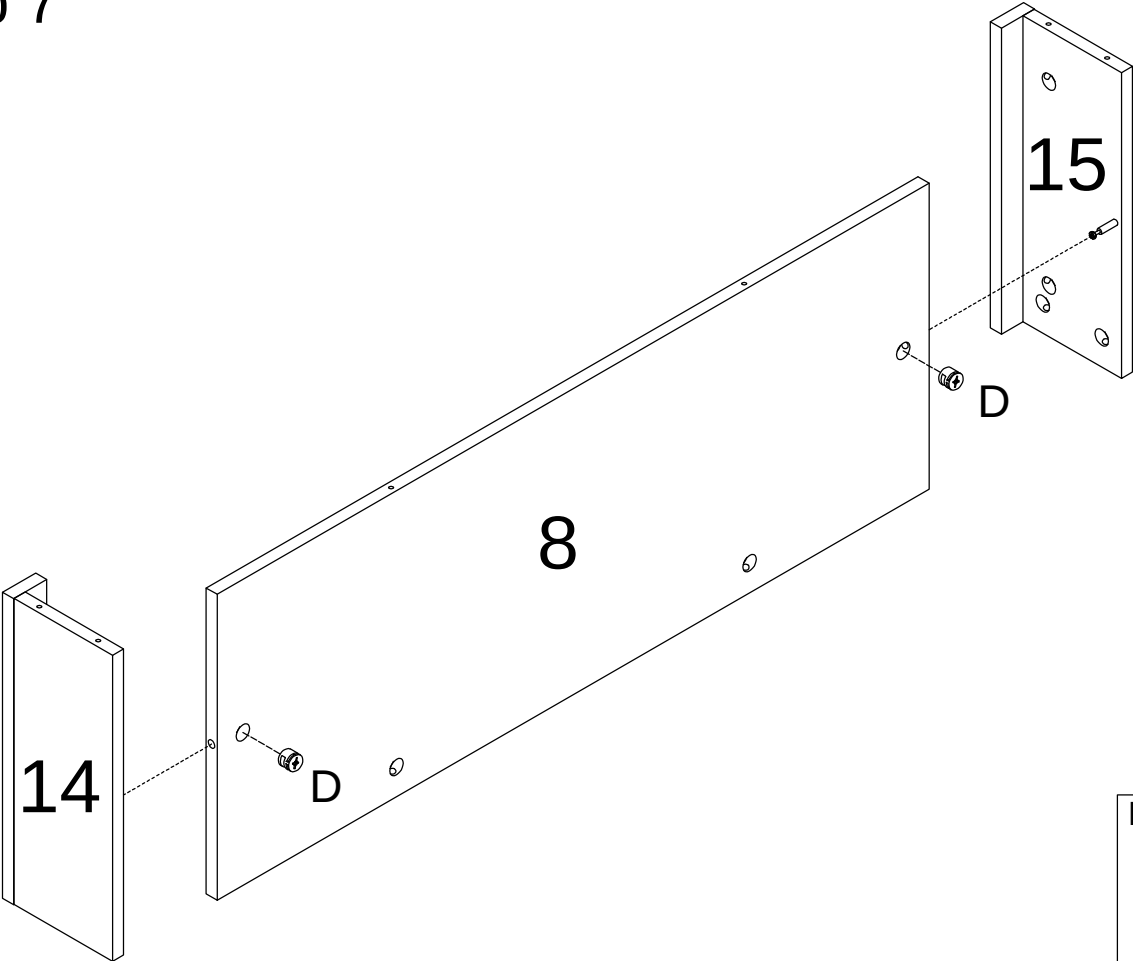
Step 5



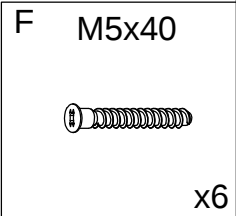
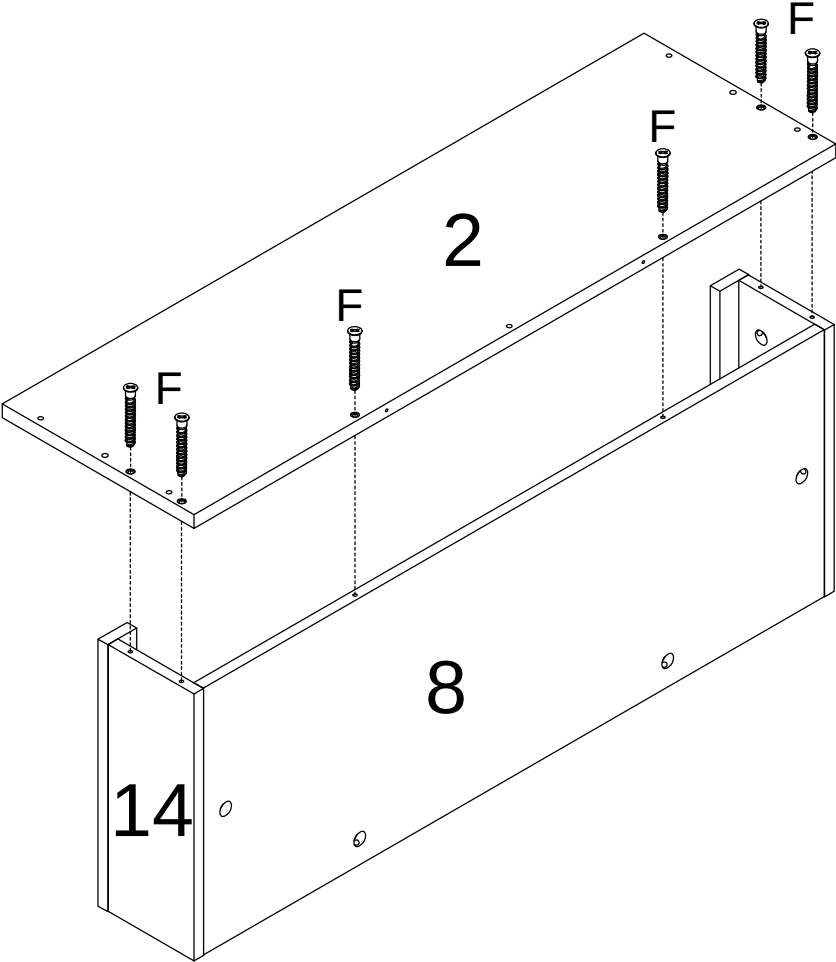
Step 6



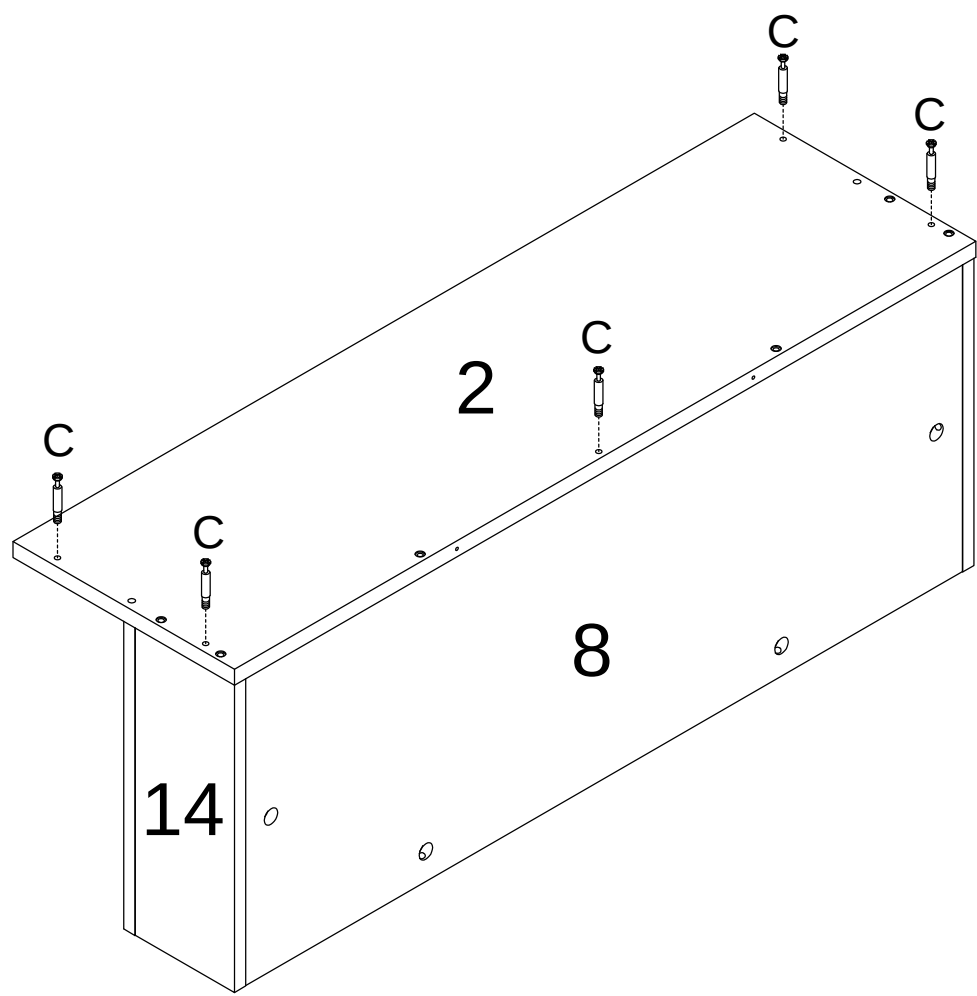
Step 7



Step 8

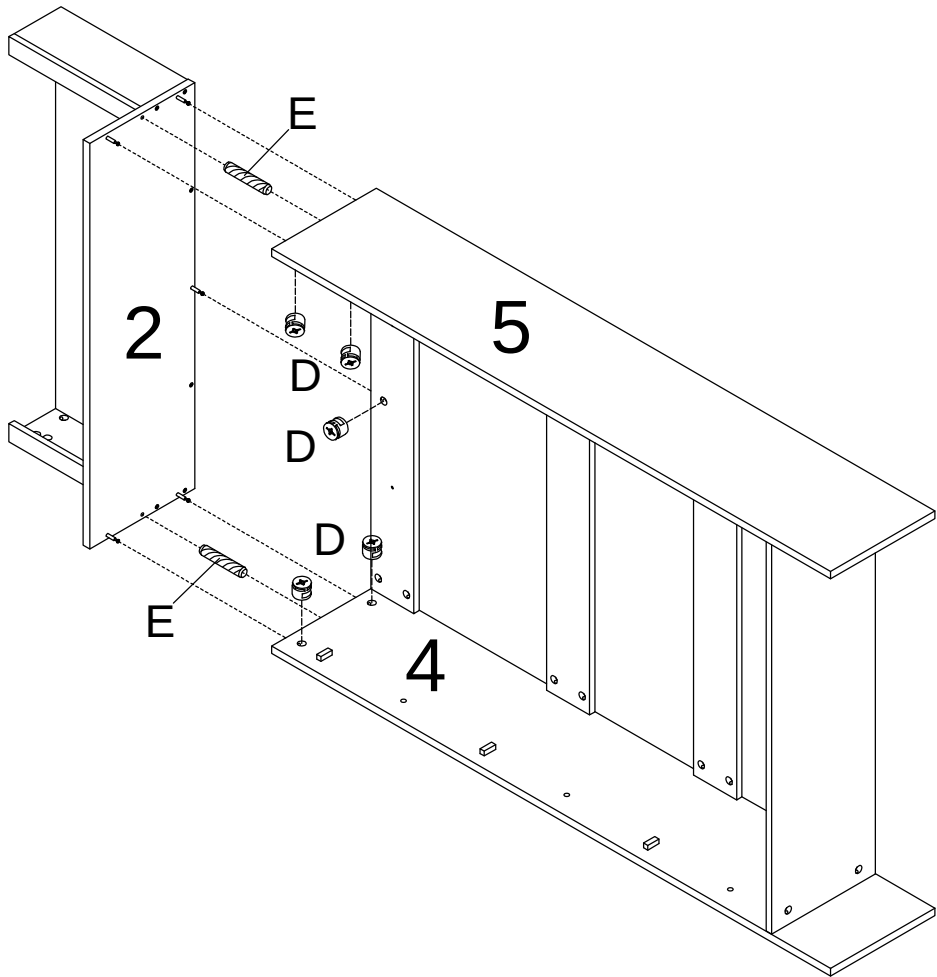


Step 9



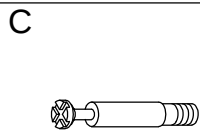
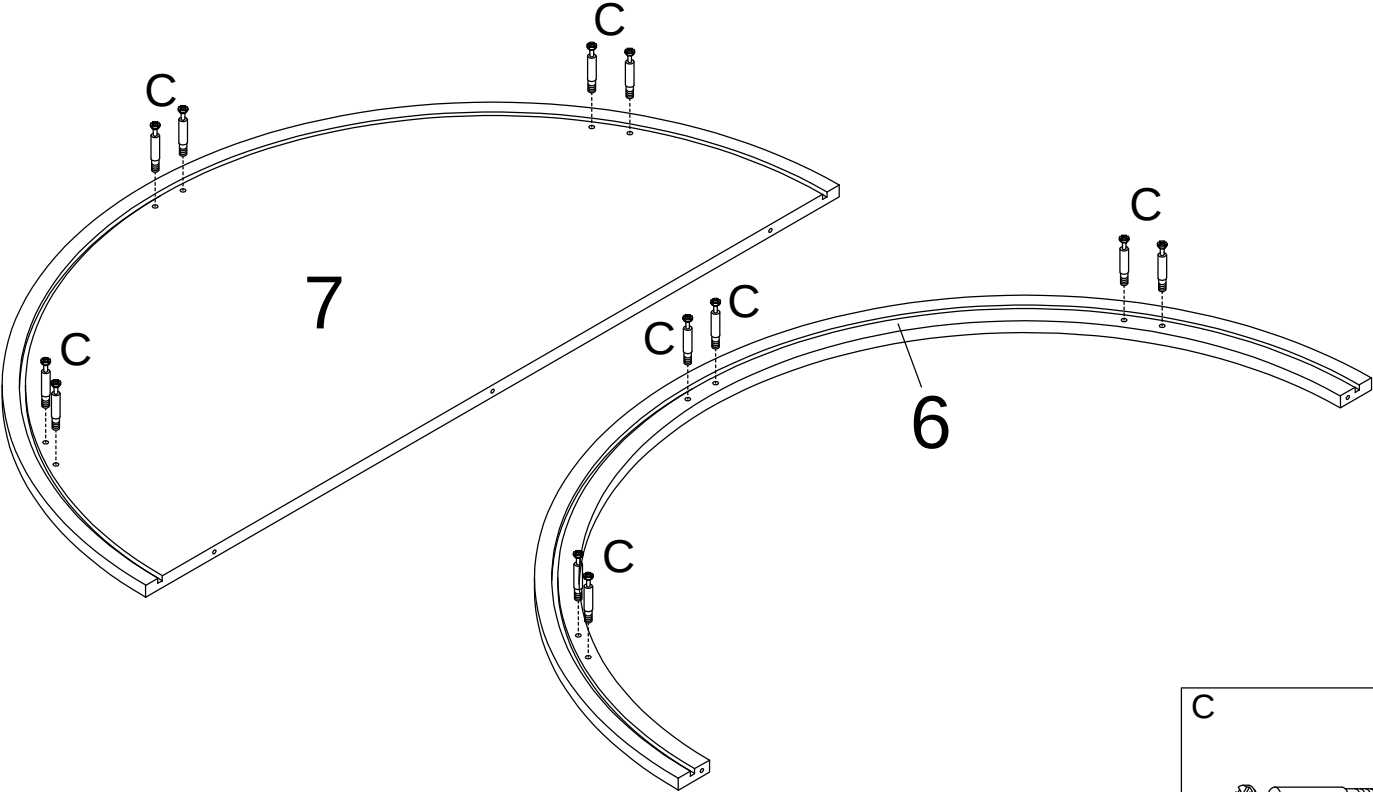
|                                                                                      |
|--------------------------------------------------------------------------------------|
| C                                                                                    |
|  |
| x5                                                                                   |

Step 10



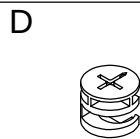
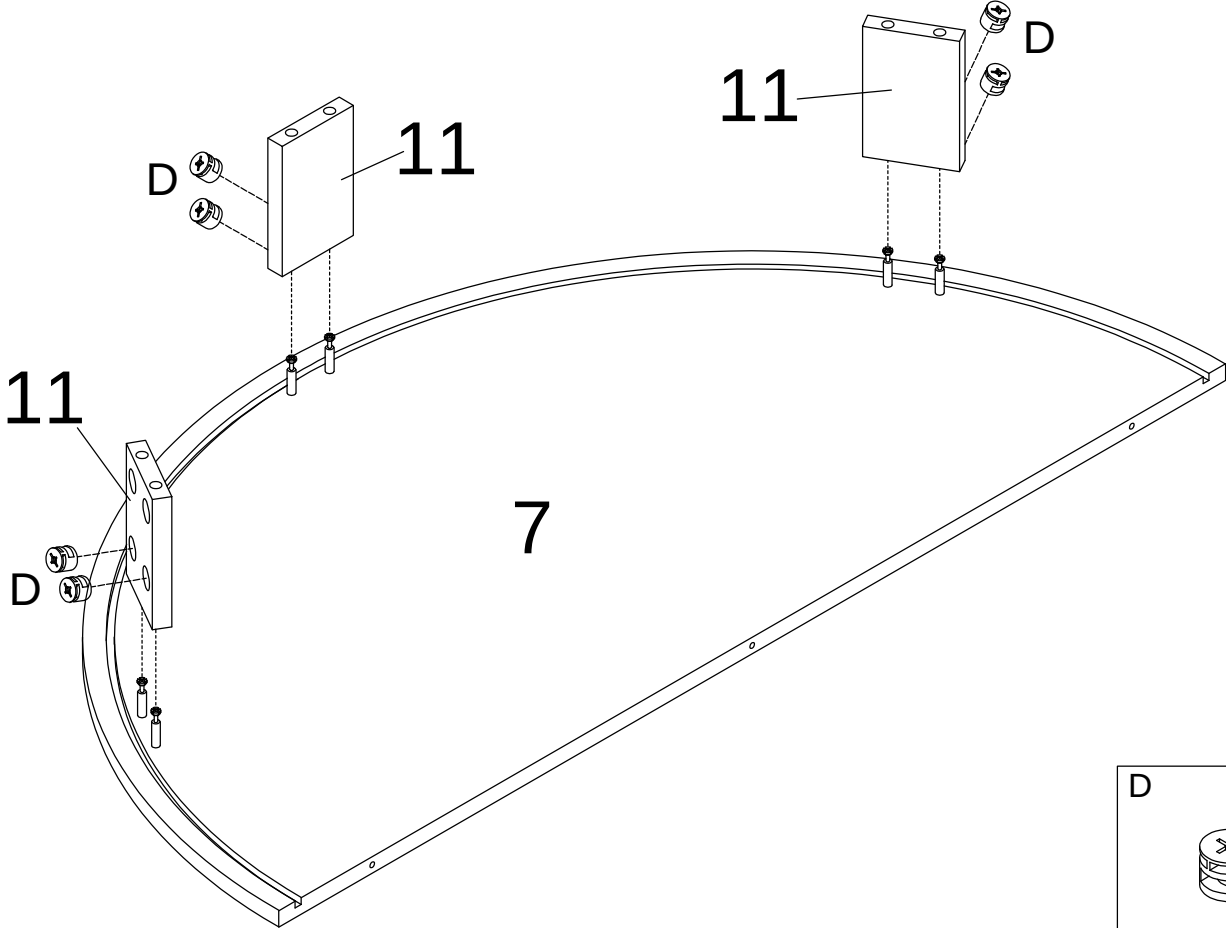
|                                                                                       |
|---------------------------------------------------------------------------------------|
| D                                                                                     |
|  |
| x5                                                                                    |
| E                                                                                     |
| M6x30                                                                                 |
|  |
| x2                                                                                    |

Step 11



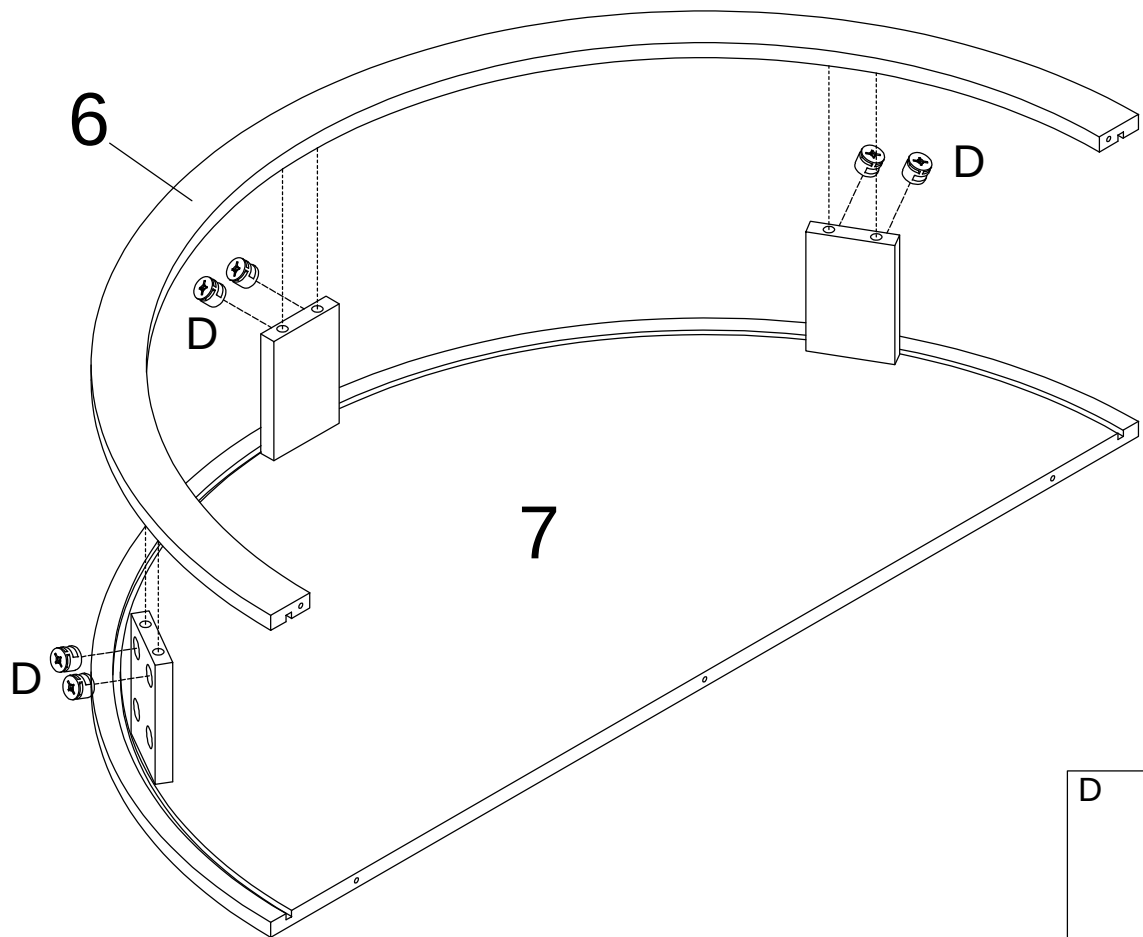
x12

Step 12



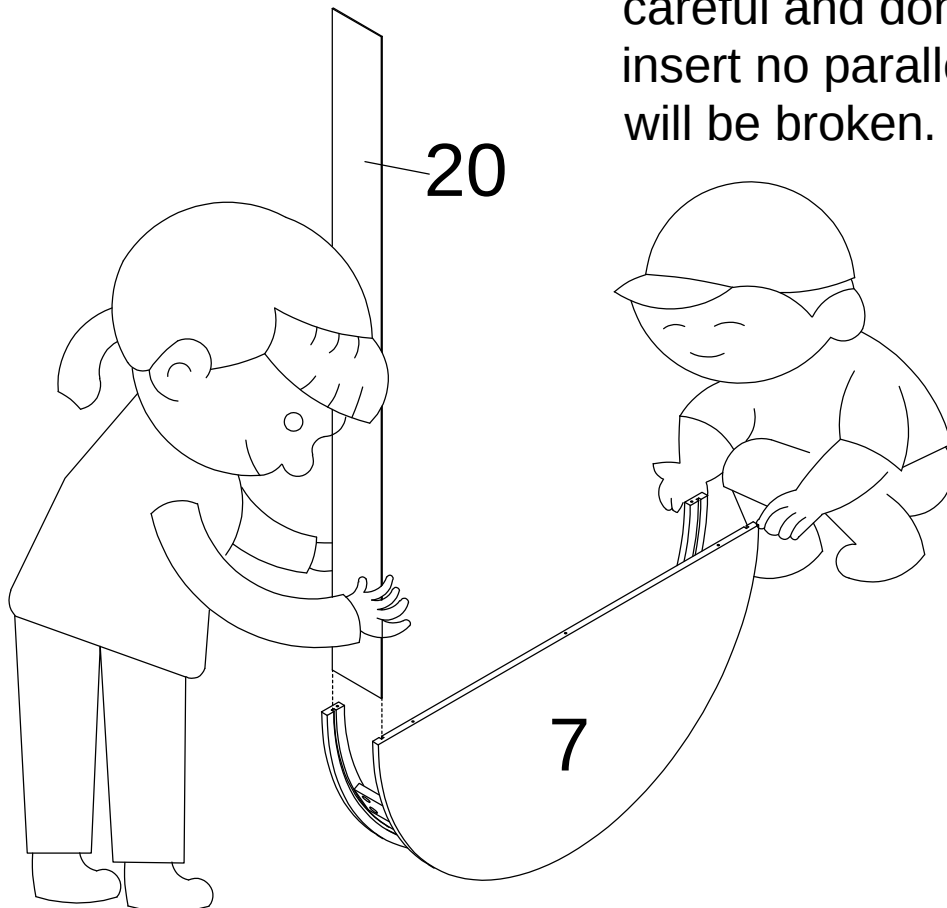
x6

## Step 13

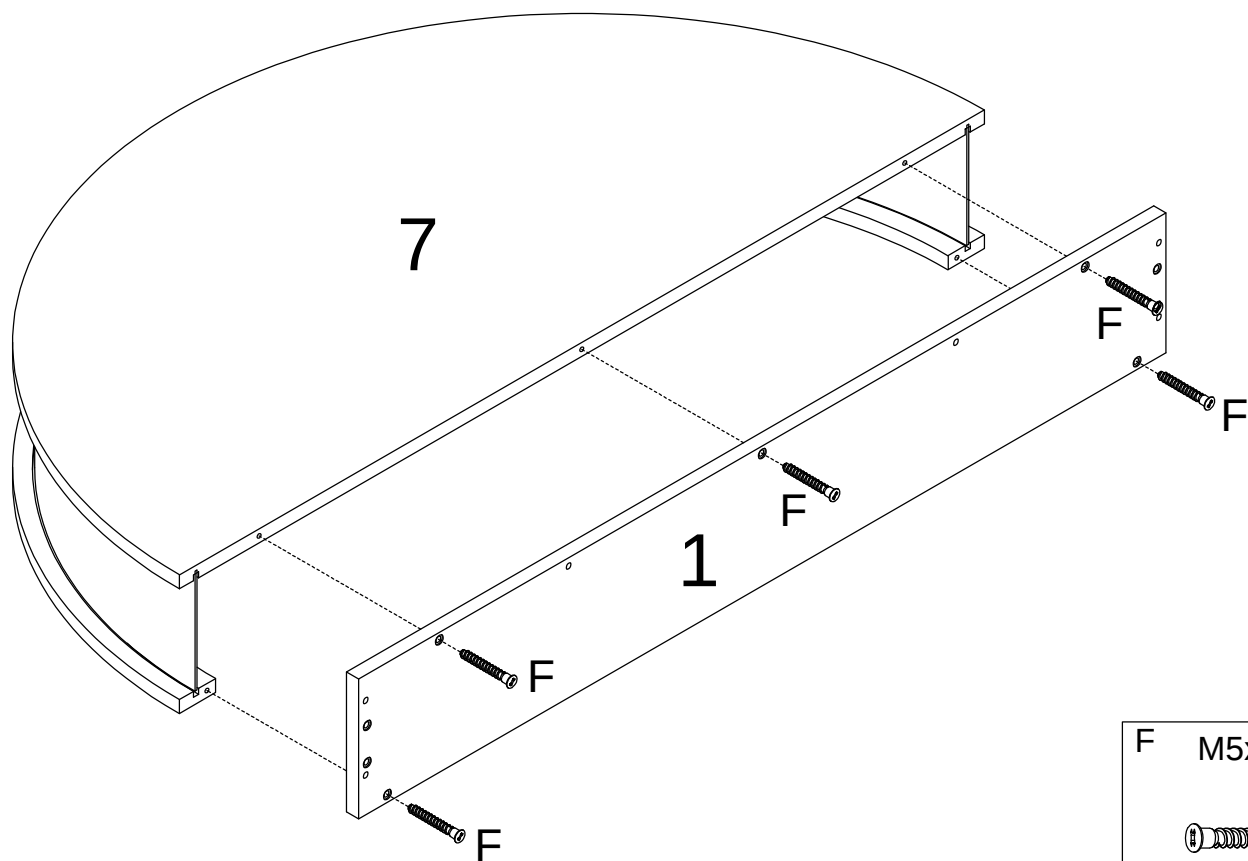


## Step 14

Parallel insert Part 20 by slowly. Be careful and don't insert rudely and insert no parallel quickly, or Part 20 will be broken.



Step 15

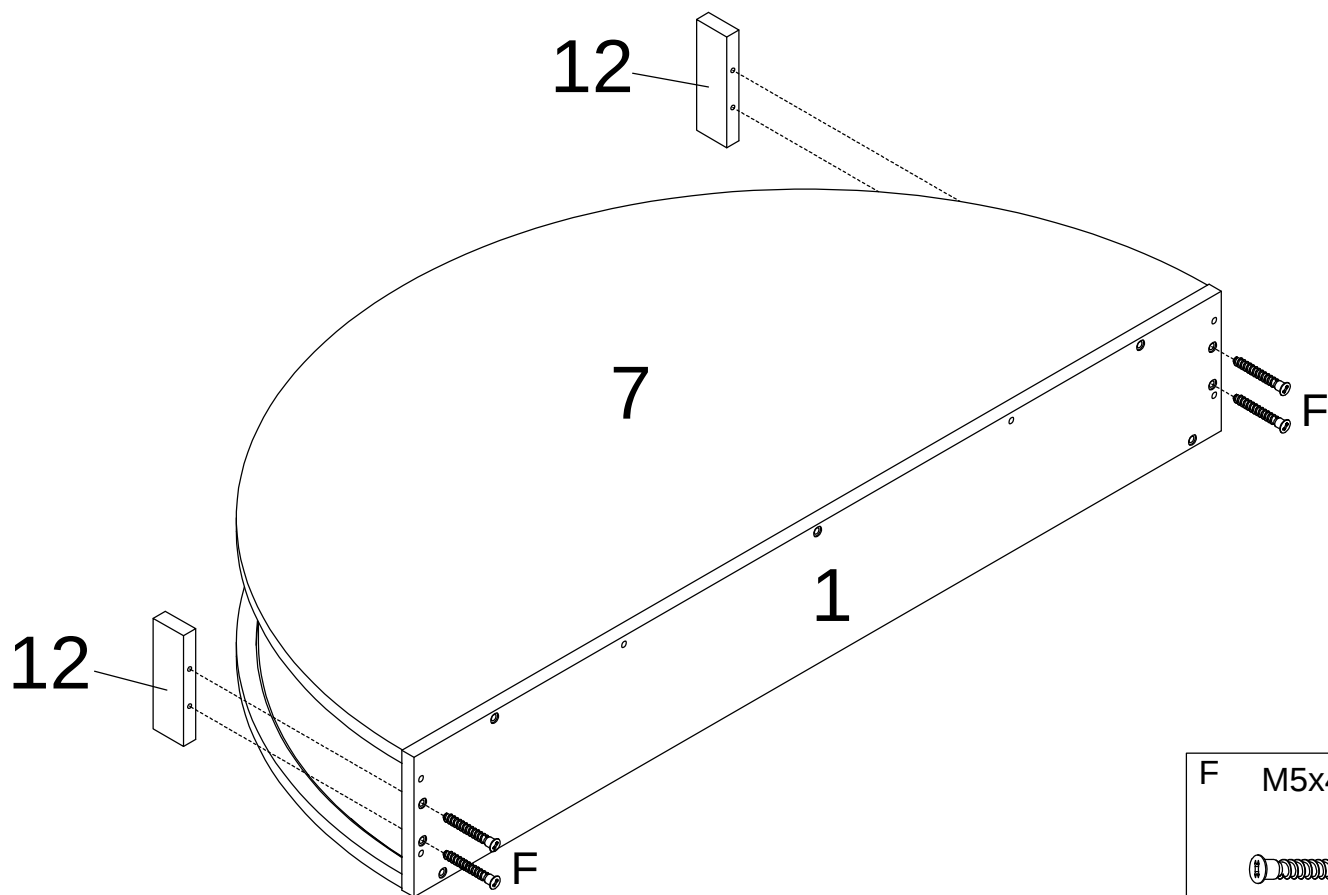


F M5x40



x5

Step 16

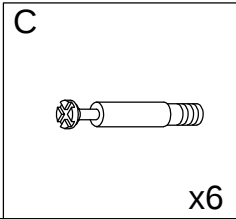
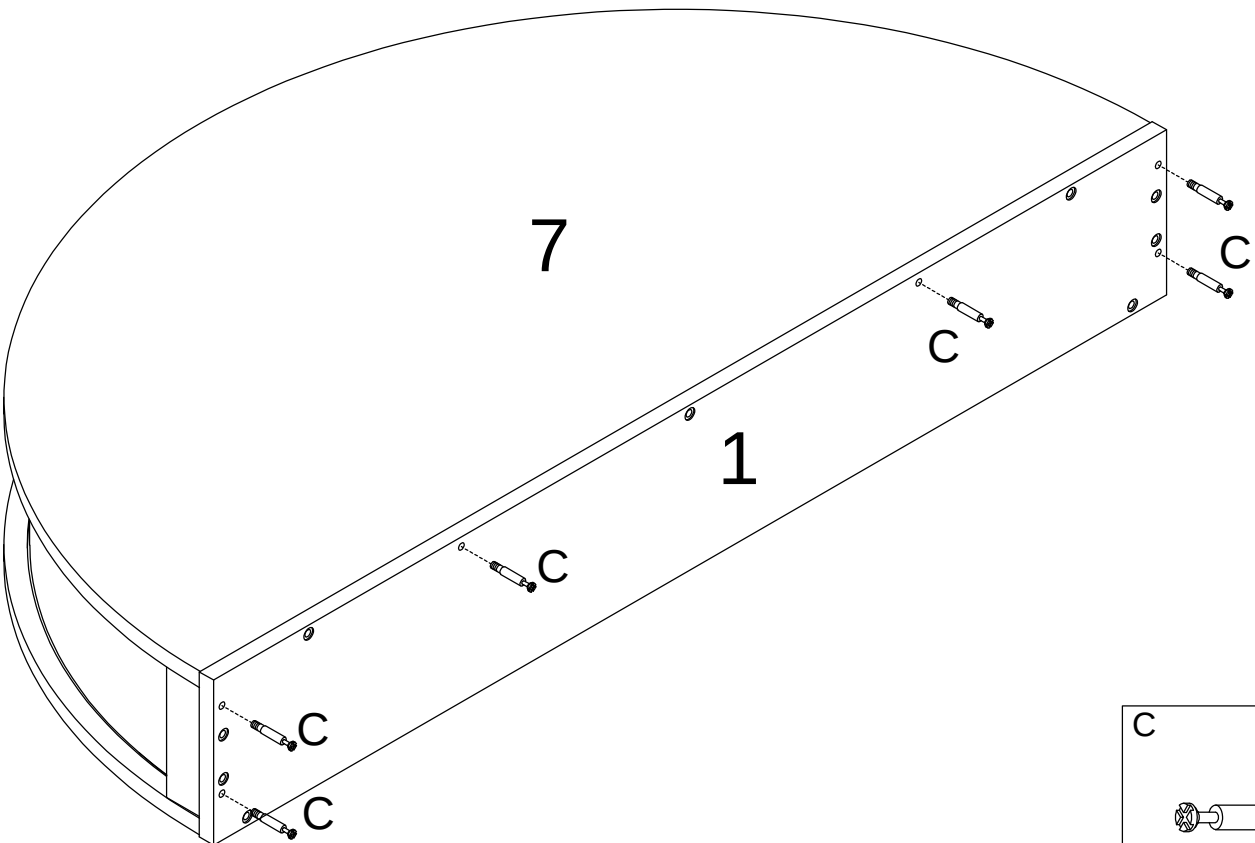


F M5x40

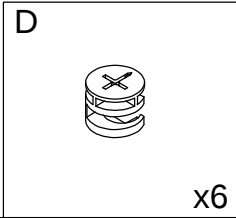
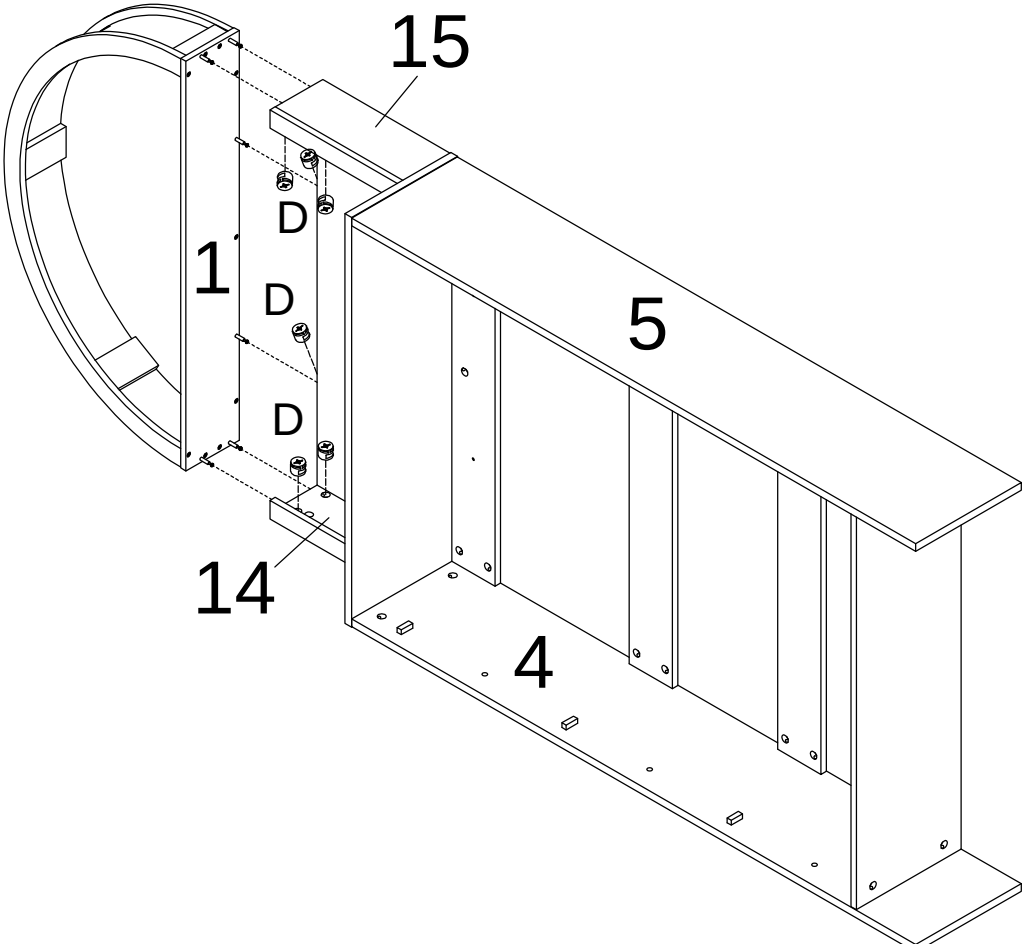


x4

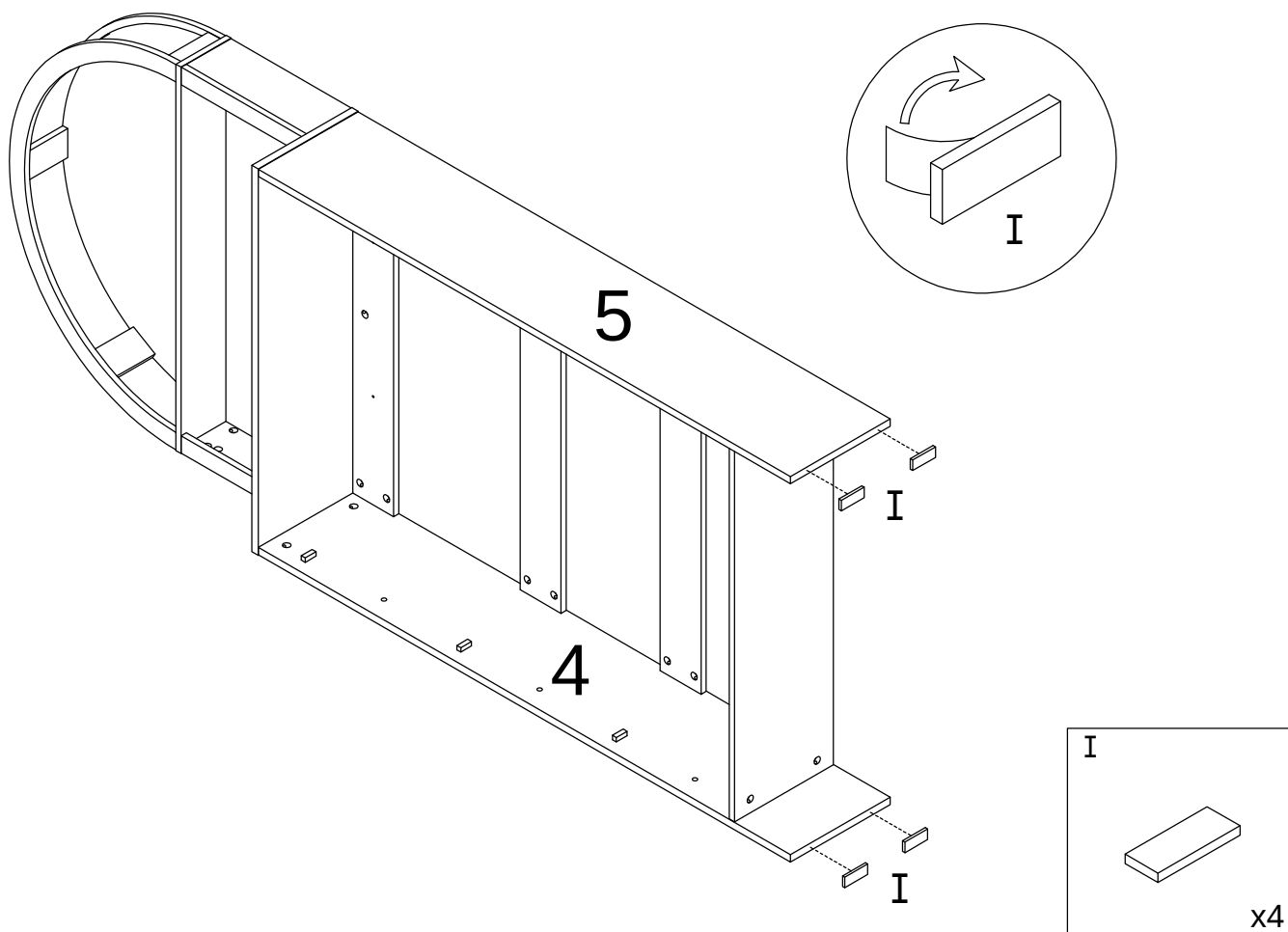
Step 17



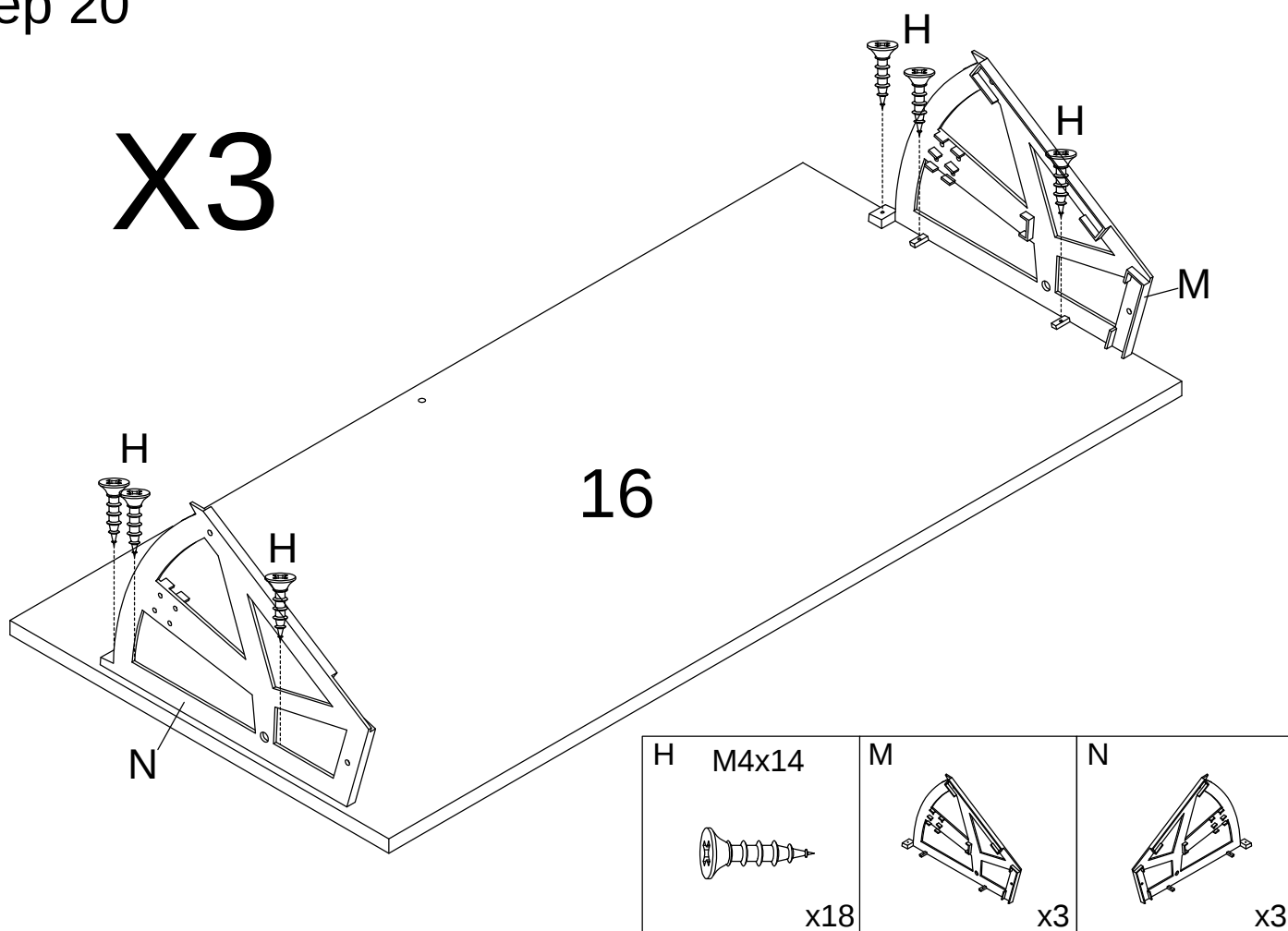
Step 18



Step 19

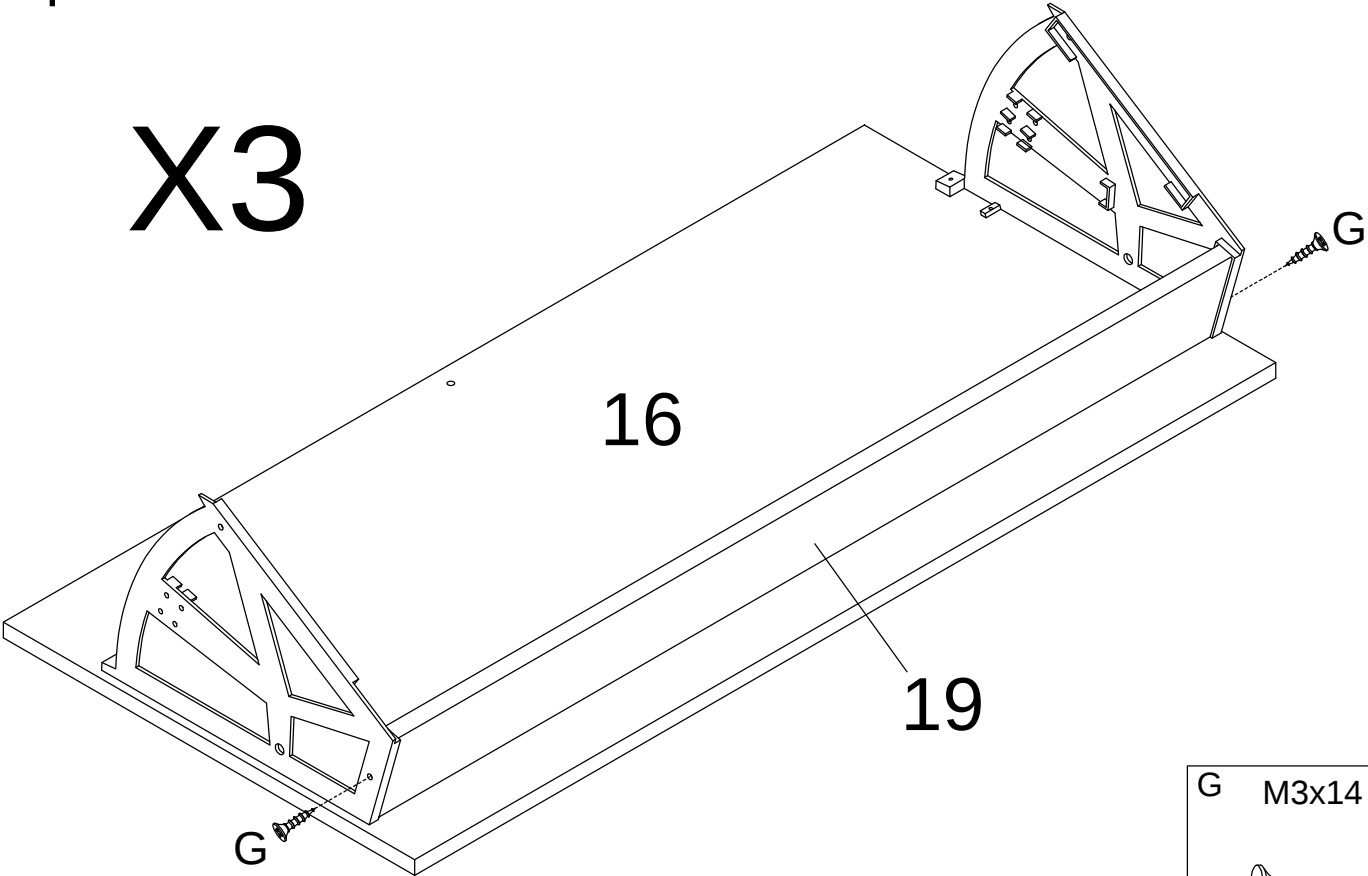


Step 20

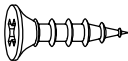


Step 21

X3



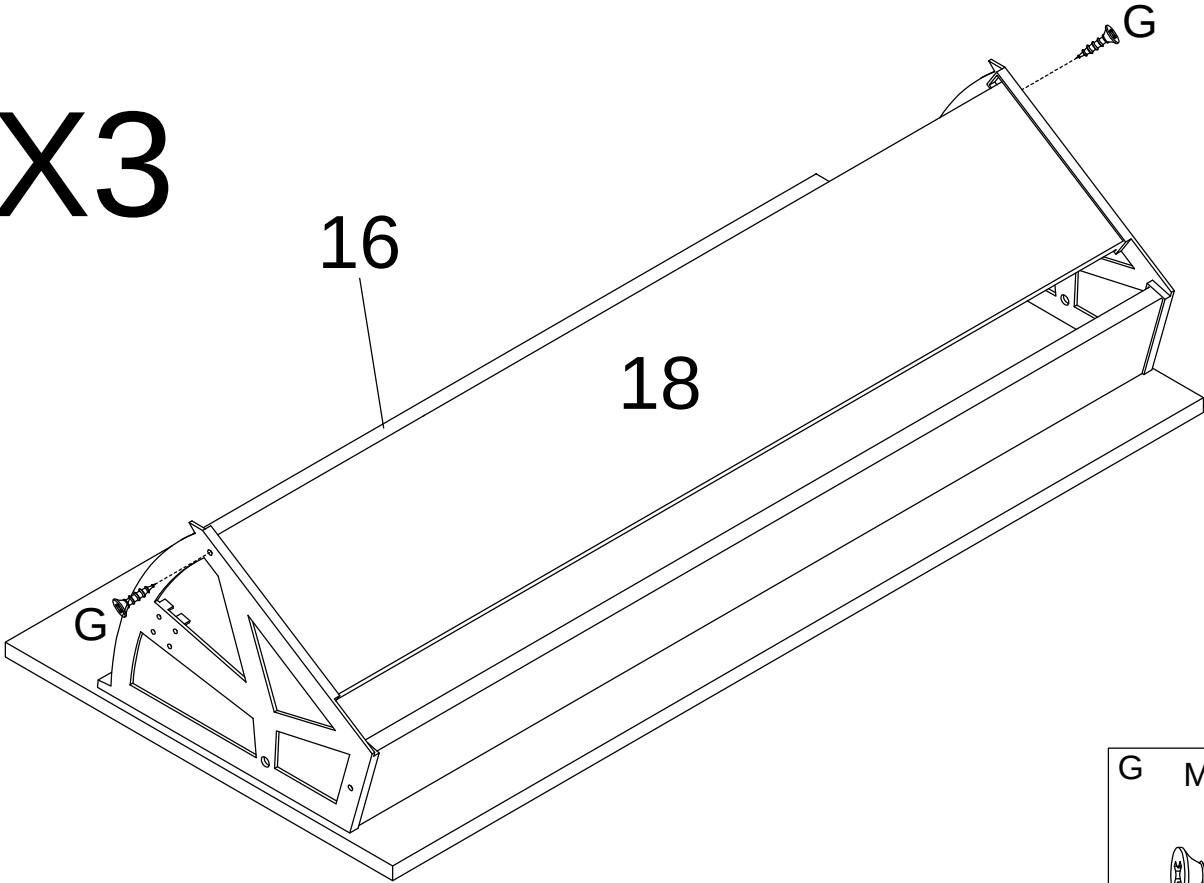
G M3x14



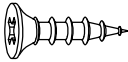
x6

Step 22

X3



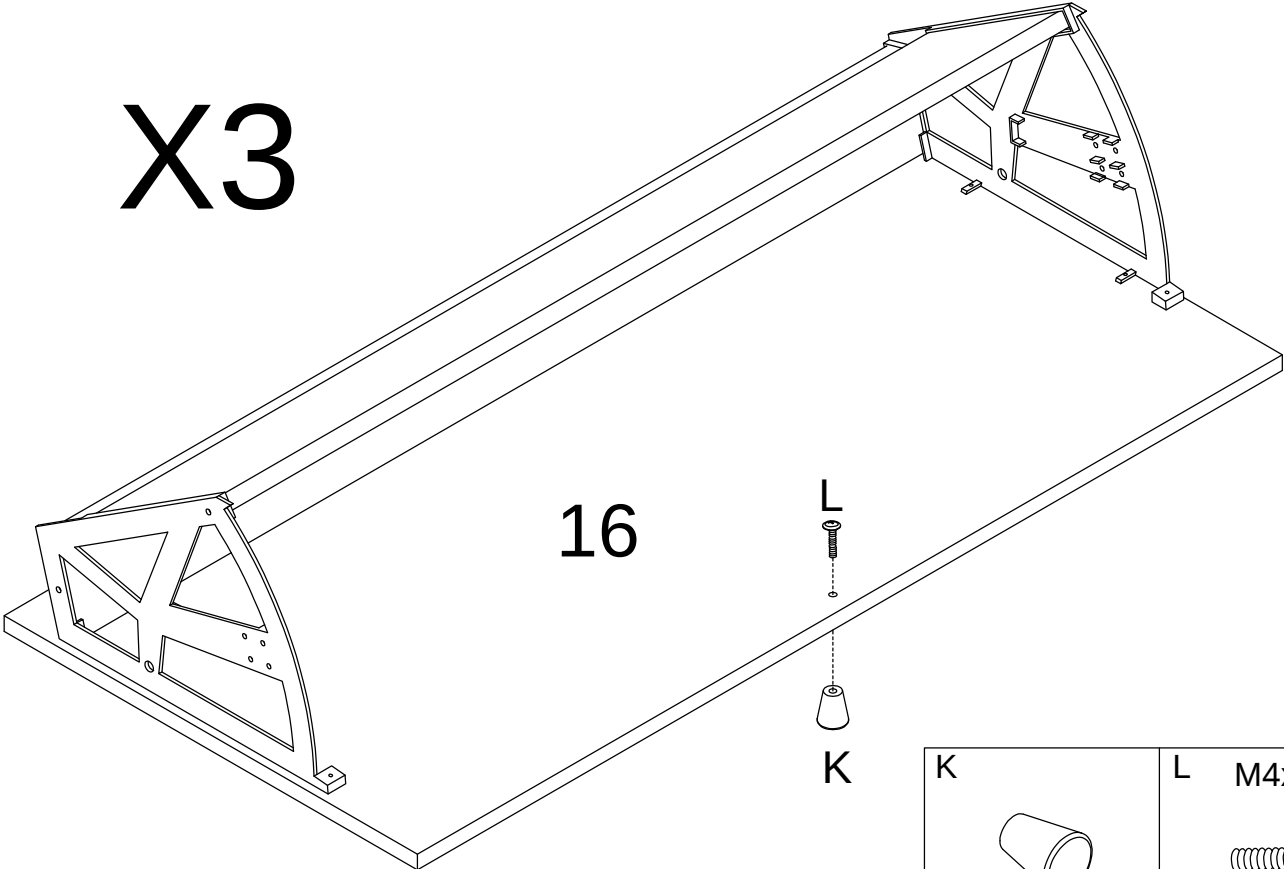
G M3x14



x6

Step 23

X3

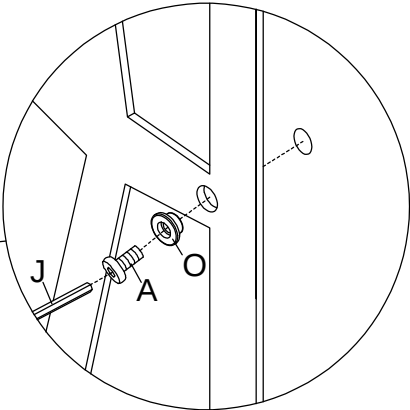
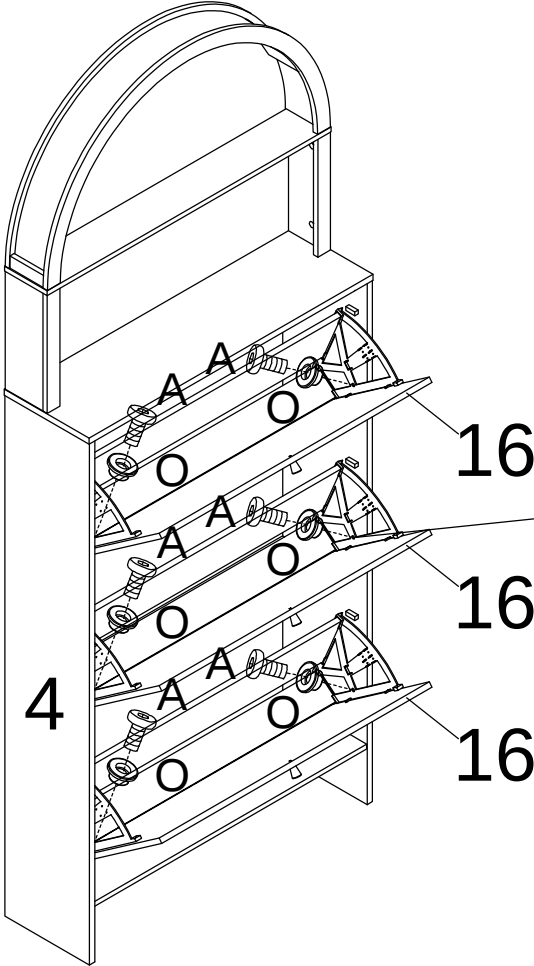


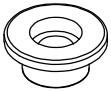
L  
K

|                                                                                      |                                                                                      |
|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| K                                                                                    | L M4x15                                                                              |
|  |  |
| x3                                                                                   | x3                                                                                   |

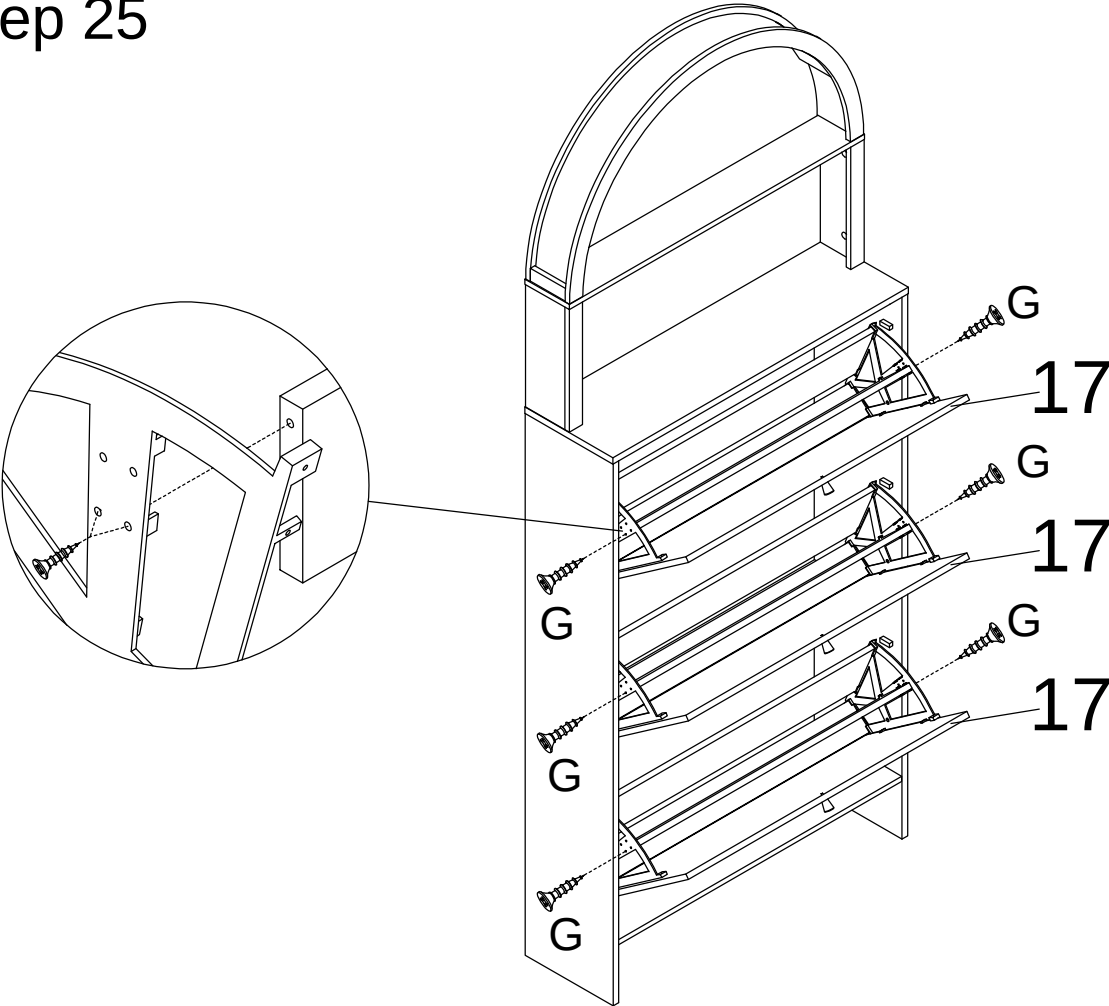
Step 24

Put O parts firstly and then assemble A screws.

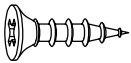


|                                                                                       |                                                                                       |
|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| A M6x18                                                                               | O                                                                                     |
|  |  |
| x6                                                                                    | x6                                                                                    |

Step 25

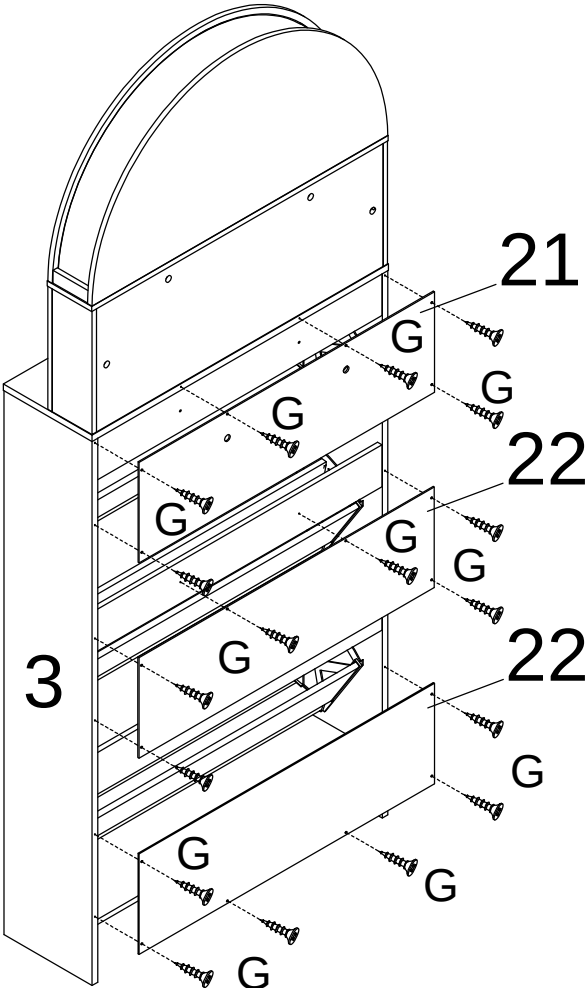


G M3x14

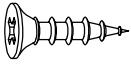


x6

Step 26

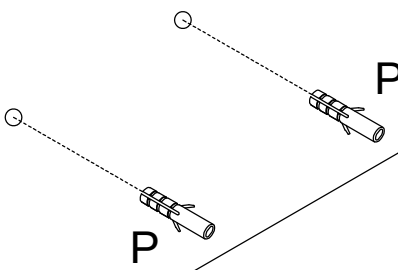


G M3x14

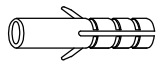


x18

Step 27

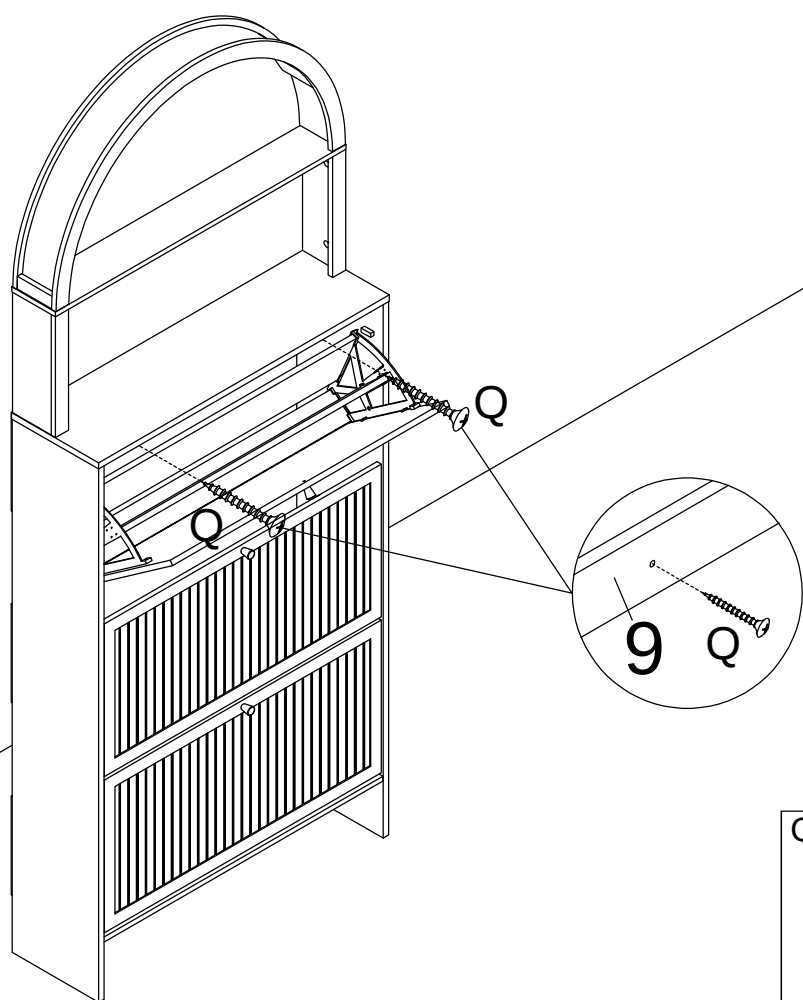


P

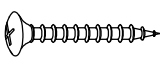


x2

Step 27



Q M4x40



x2

Finish !!!

