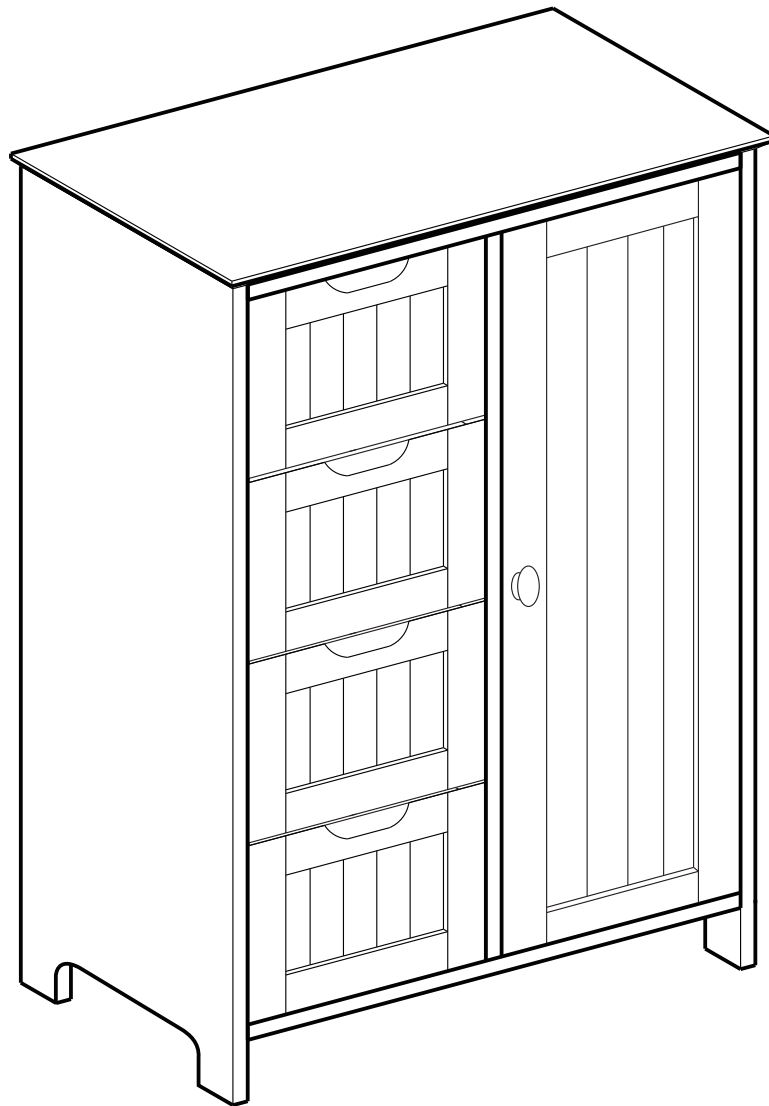
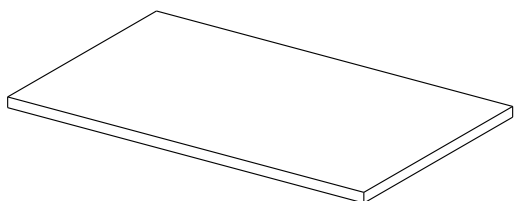


# ASSEMBLY INSYRUCTIONS



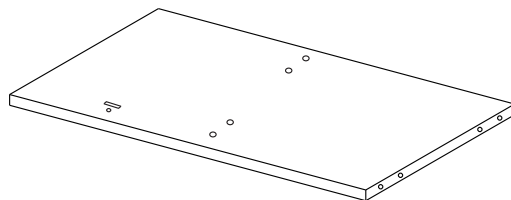
**A**

× 1



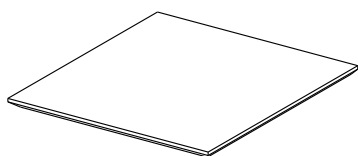
**B**

× 1



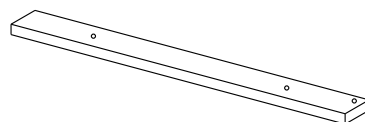
**C**

× 1



**D**

× 1



**E**

× 1



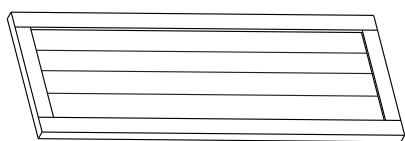
**F**

× 1



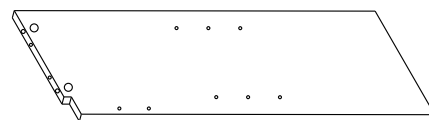
**G**

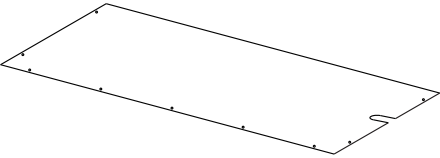
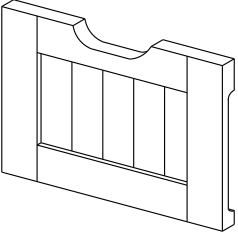
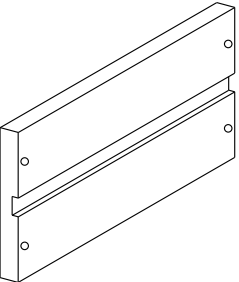
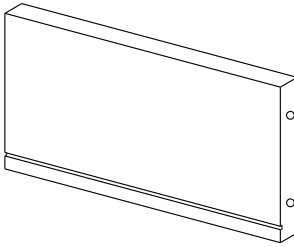
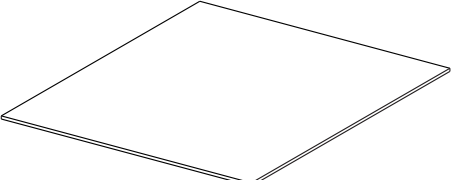
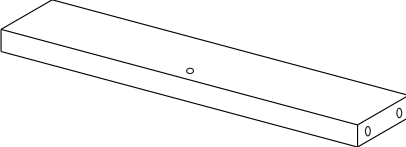
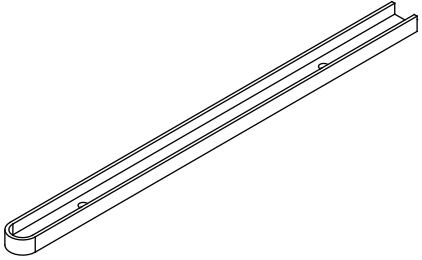
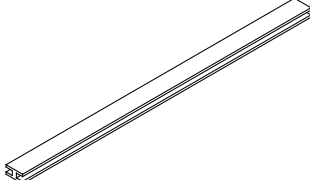
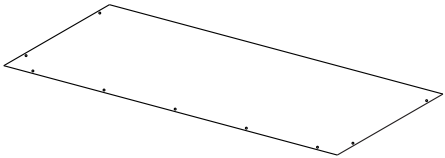
× 1



**H**

× 1



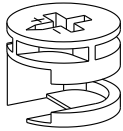
<p><b>I</b> × 1</p> 	<p><b>J</b> × 4</p> 
<p><b>K</b> × 8</p> 	<p><b>L</b> × 4</p> 
<p><b>M</b> × 4</p> 	<p><b>N</b> × 3</p> 
<p><b>O</b> × 8</p> 	<p><b>P</b> × 1</p> 
<p><b>Q</b> × 1</p> 	

1



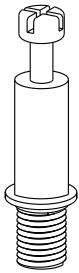
18+1

2



16+1

3



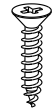
16+1

4



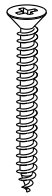
18+1

5



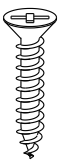
× 2

6



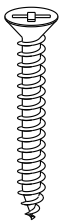
32+2

7



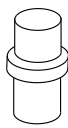
× 2

8



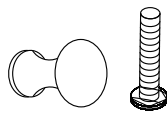
× 2

9



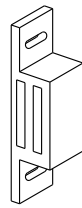
× 2

10



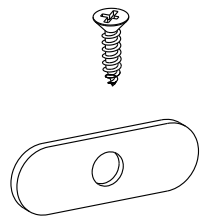
× 1

11



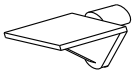
× 1

12



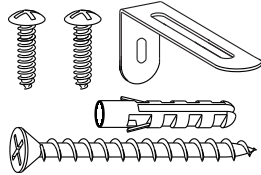
× 1

13



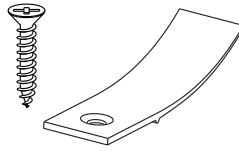
× 4

14



× 1

15



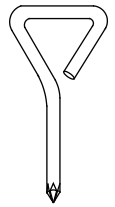
× 4

16



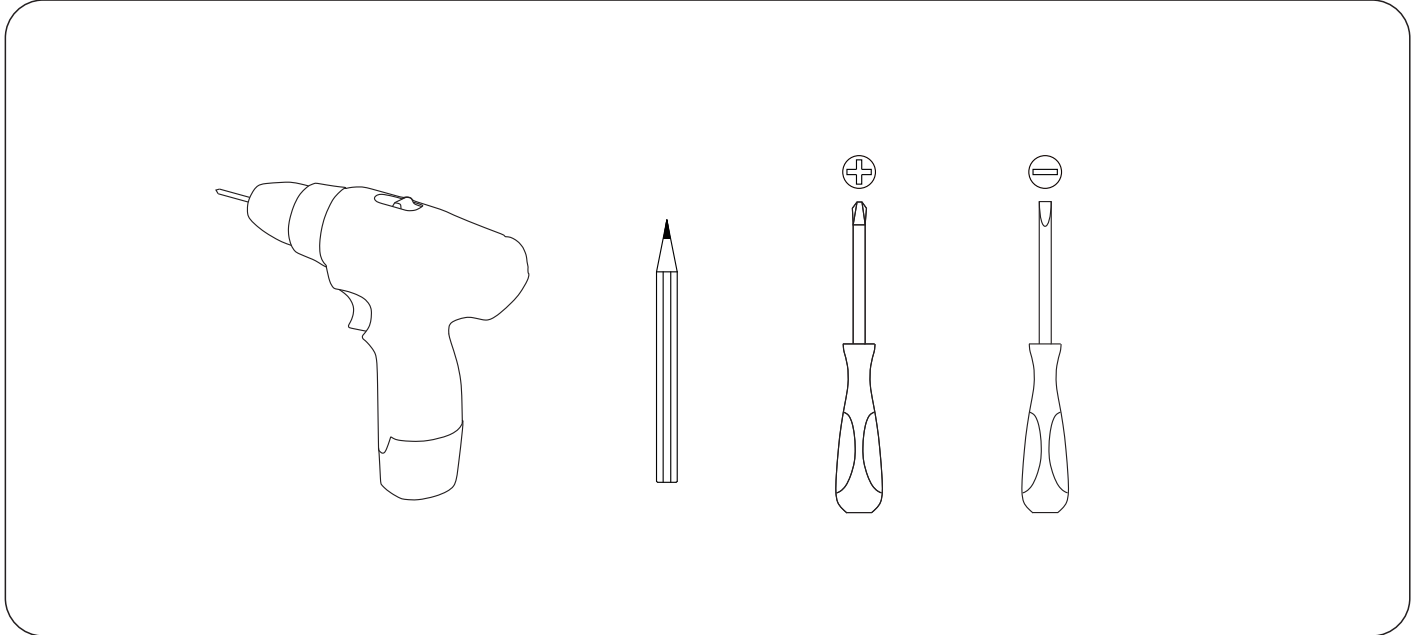
16+1

17

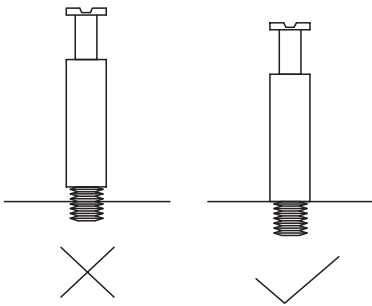


× 1

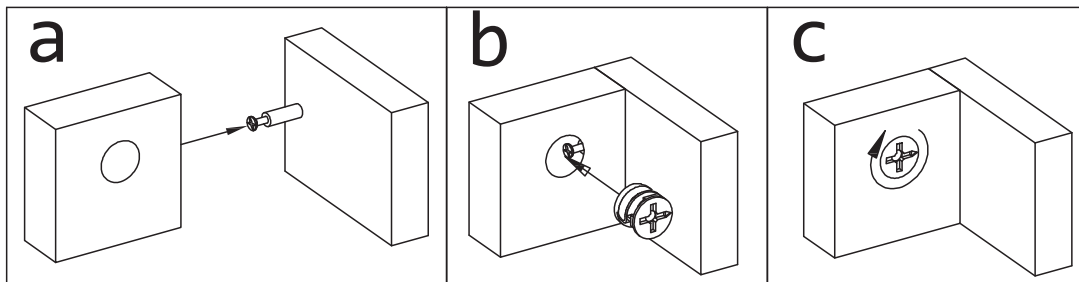
Tools Required:



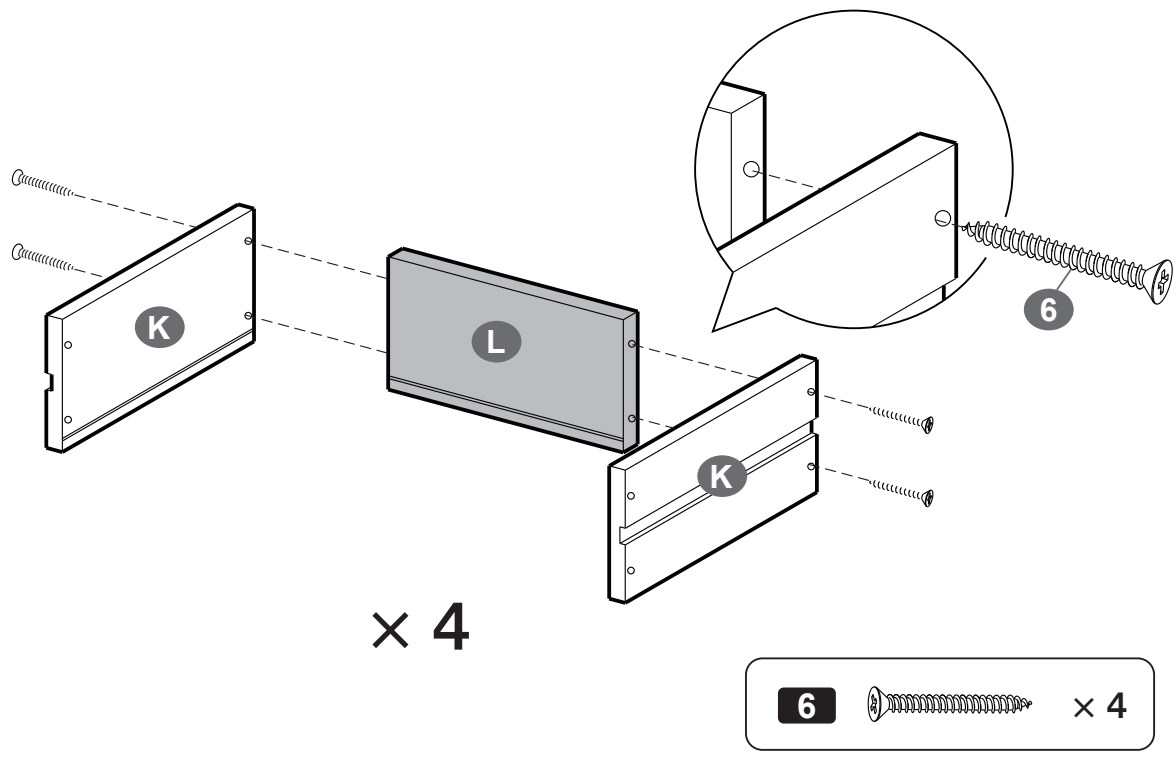
Make sure the pins are installed correctly as shown with the "check mark" below



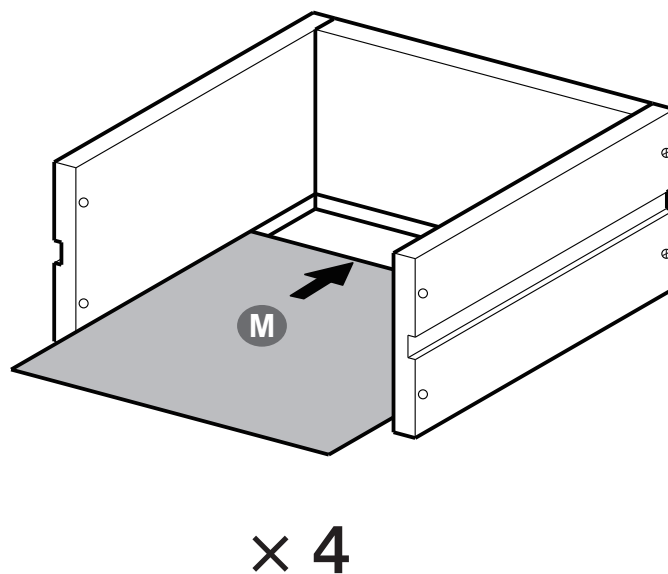
Below shows how the pins are used to assemble the panels together.



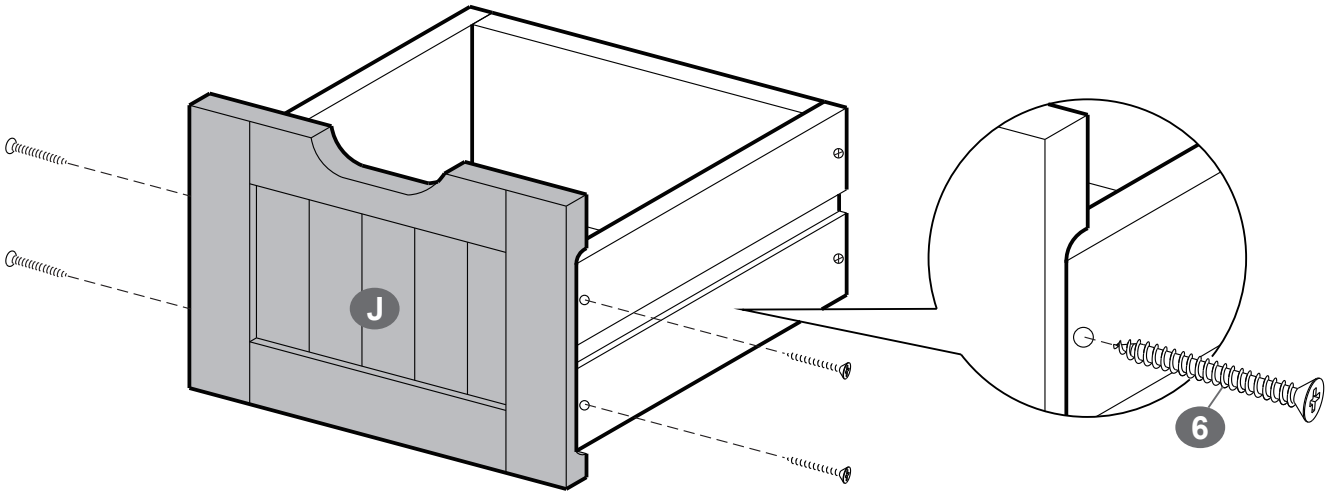
# STEP 1



# STEP 2



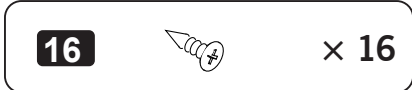
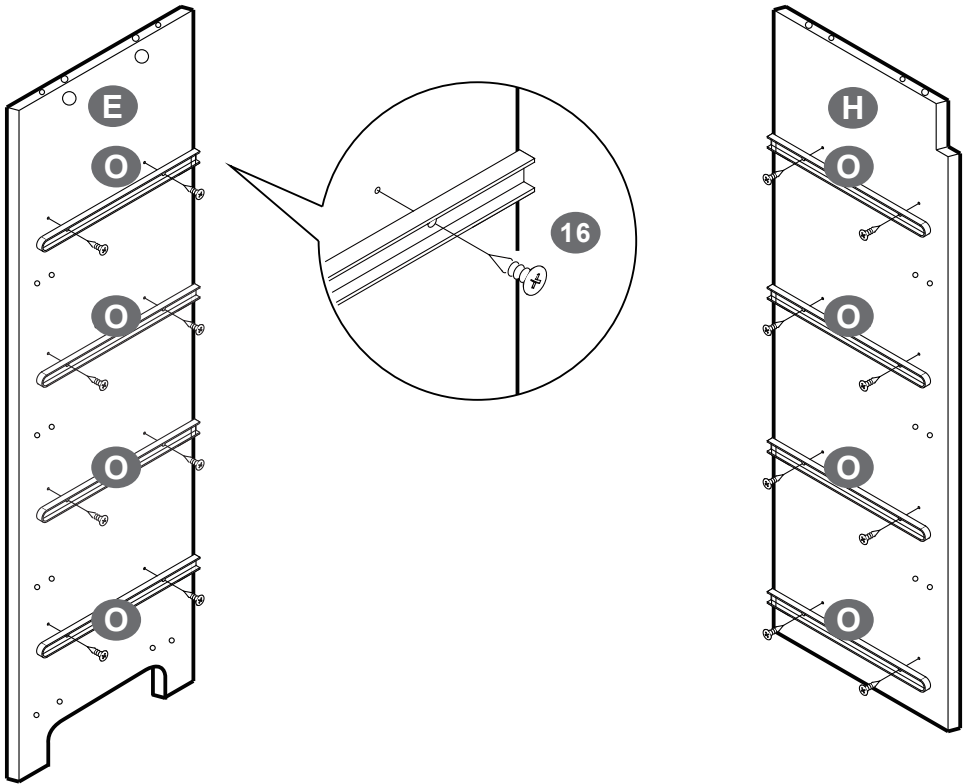
# STEP 3



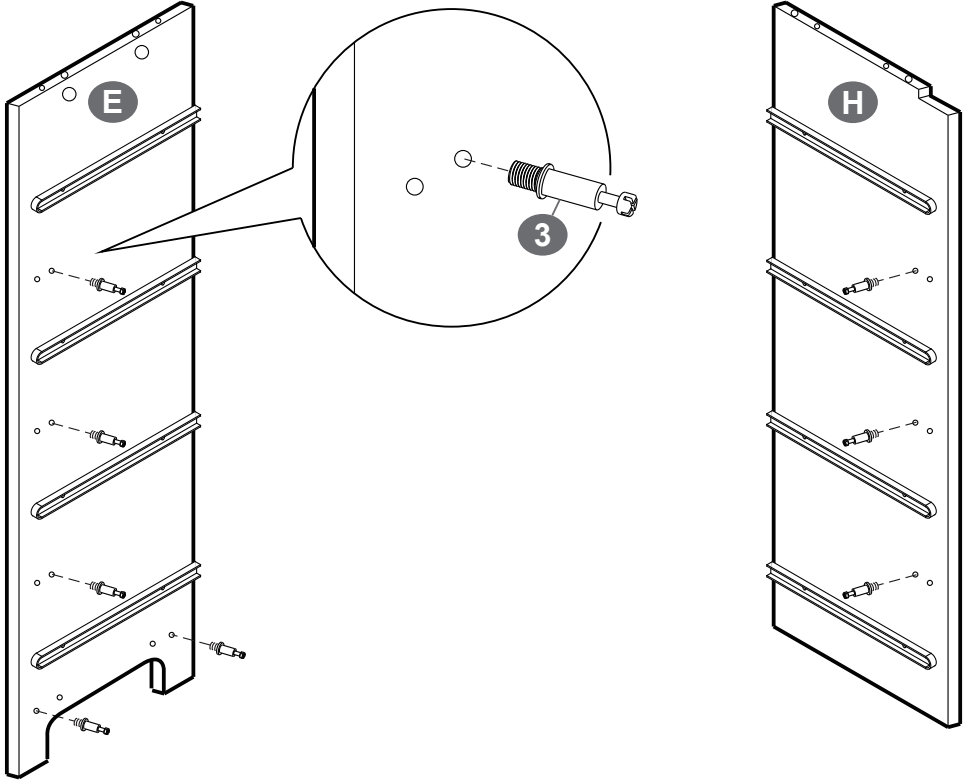
× 4

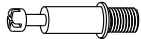


# STEP 4

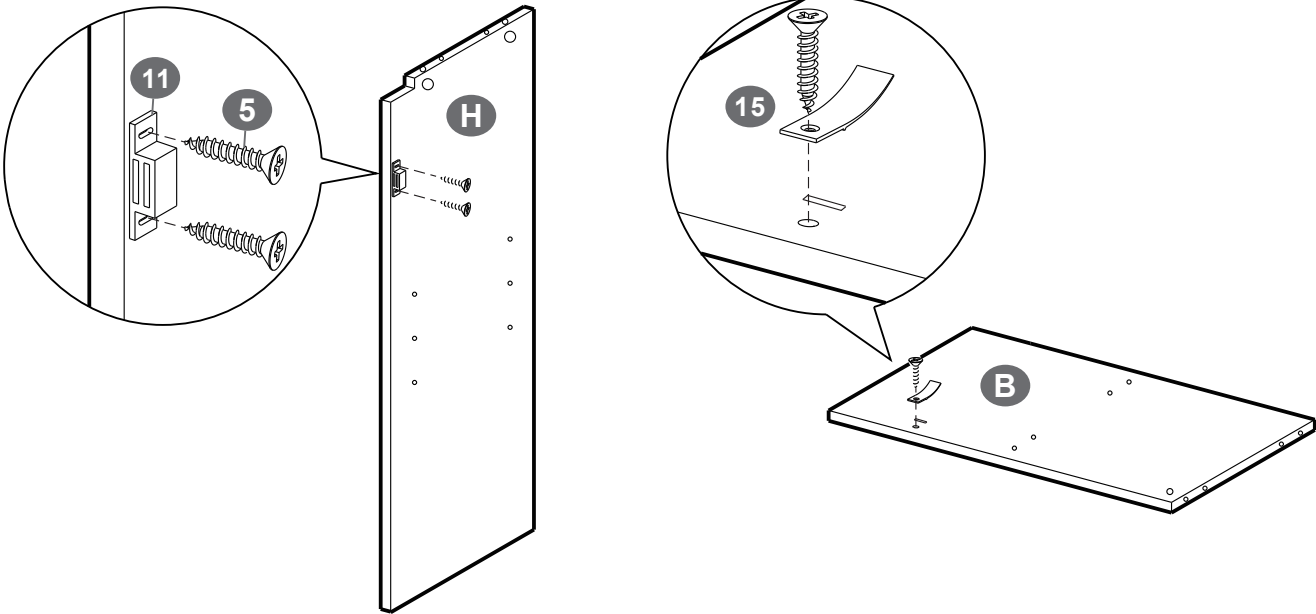



# STEP 5



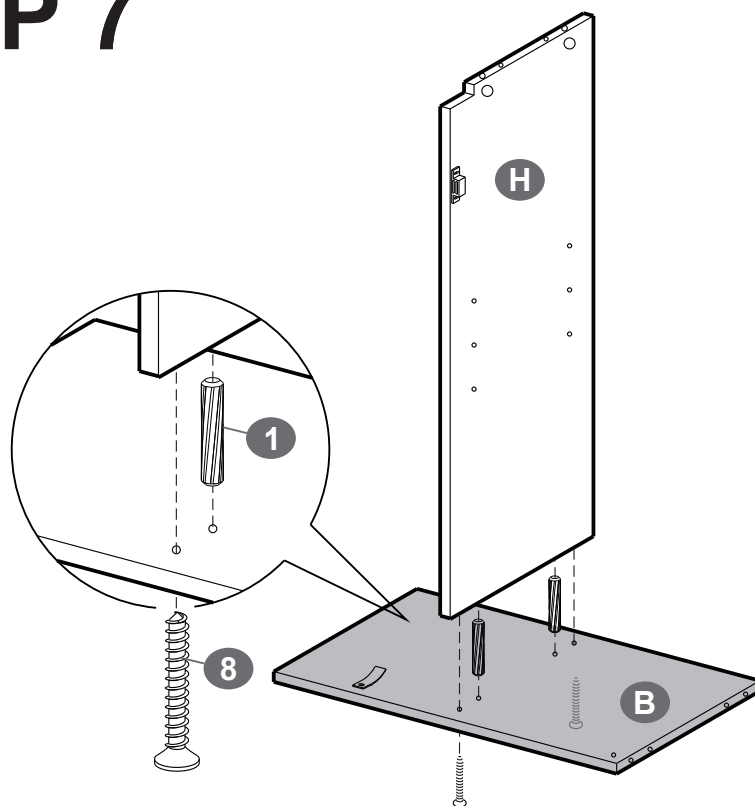
**3**  **× 8**



# STEP 6



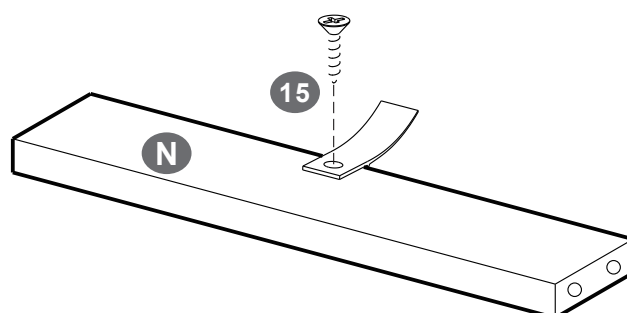
**5**  **× 2**

# STEP 7



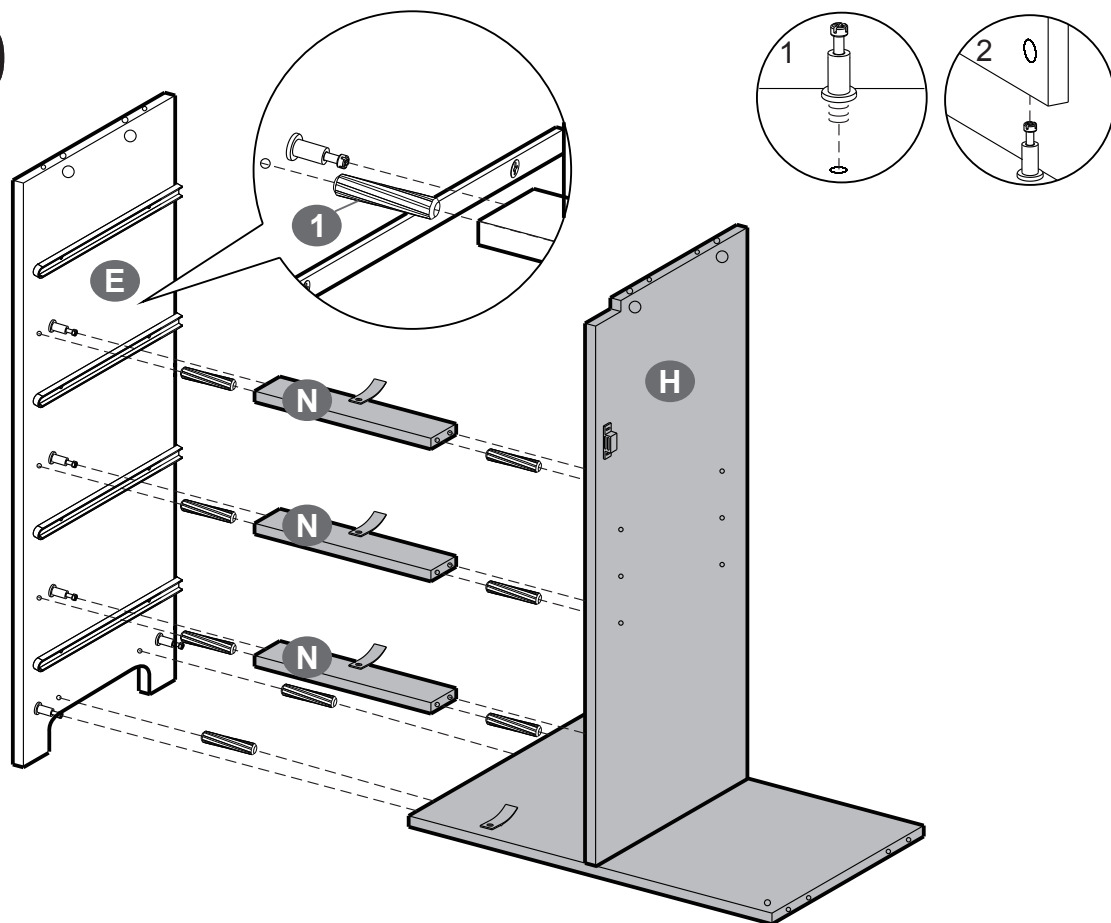
<b>1</b>		× 2
<b>8</b>		× 2

# STEP 8

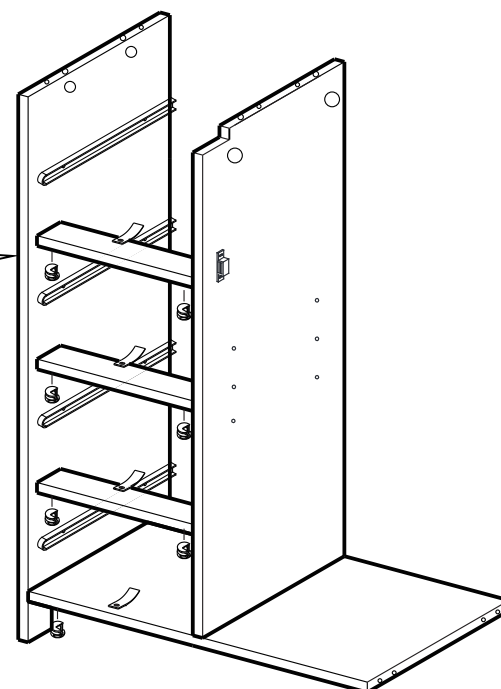
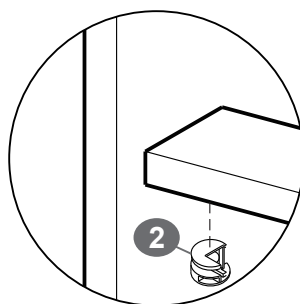
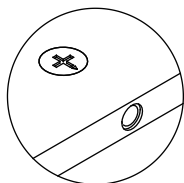
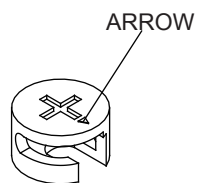
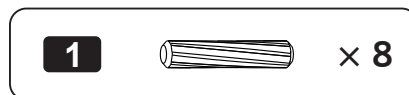


× 3

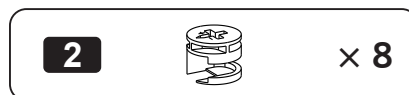
# STEP 9



# STEP 10

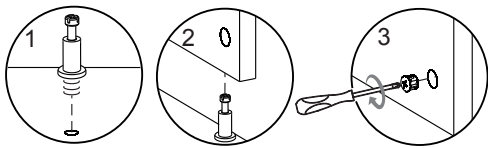
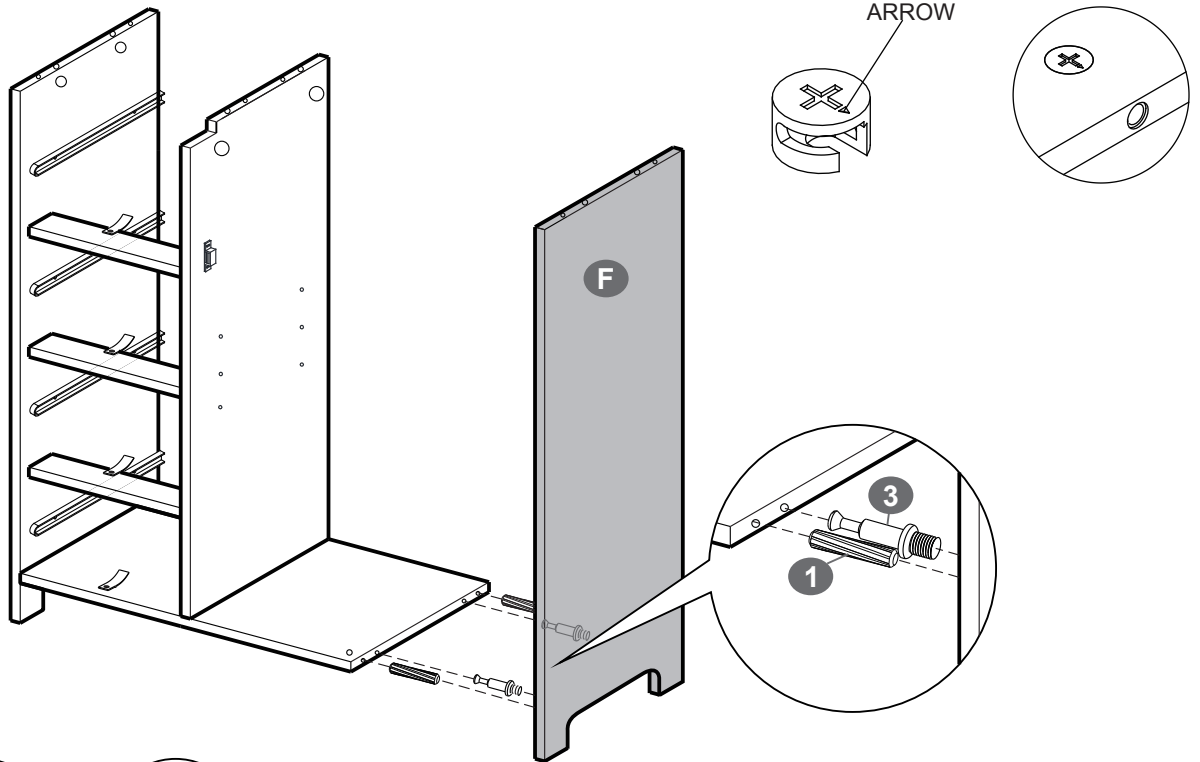




Push a CAM LOCK into the part.  
The arrow in the CAM LOCK must point  
toward the hole on the edge of the board.



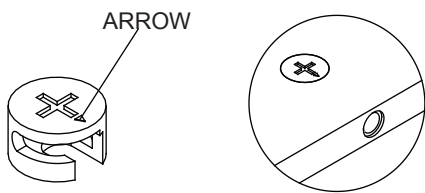
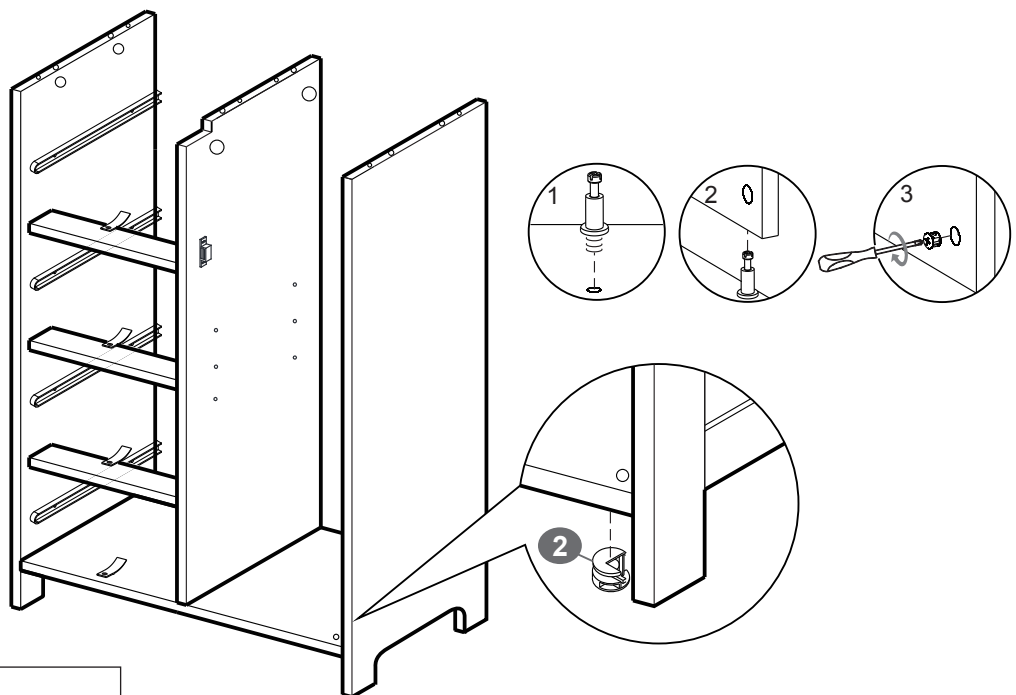
# STEP 11

Push a CAM LOCK into the part.  
The arrow in the CAM LOCK must point toward the hole on the edge of the board.




<b>1</b>		× 2
<b>3</b>		× 2

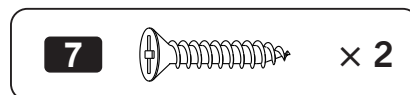
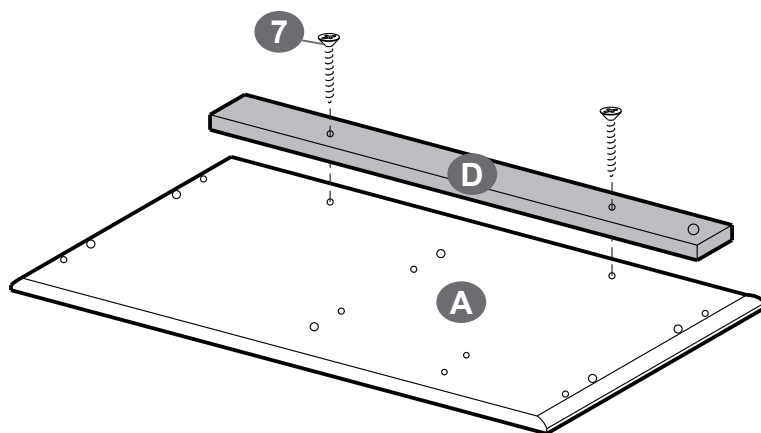
# STEP 12



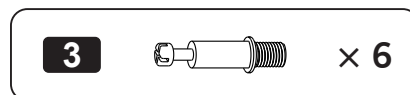
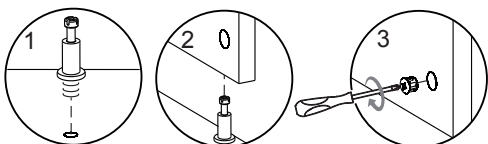
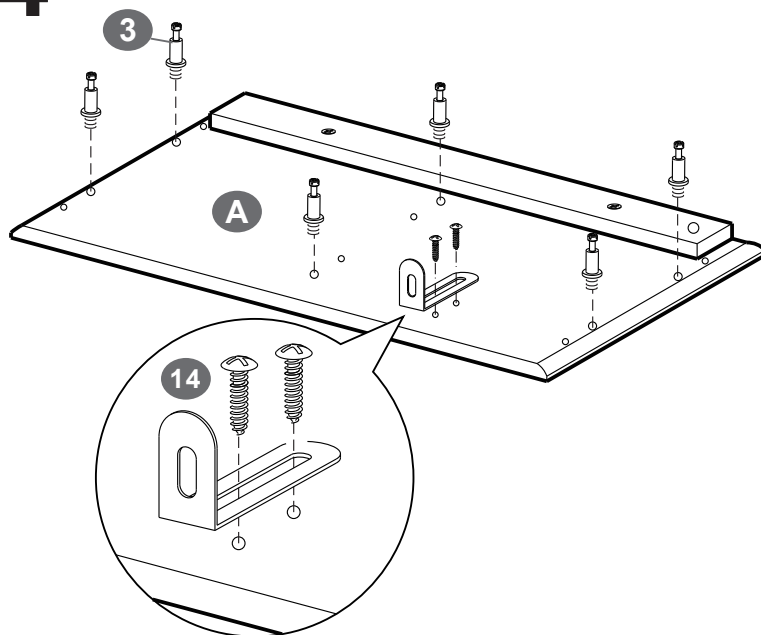
Push a CAM LOCK into the part.  
The arrow in the CAM LOCK must point toward the hole on the edge of the board.

<b>2</b>		× 2
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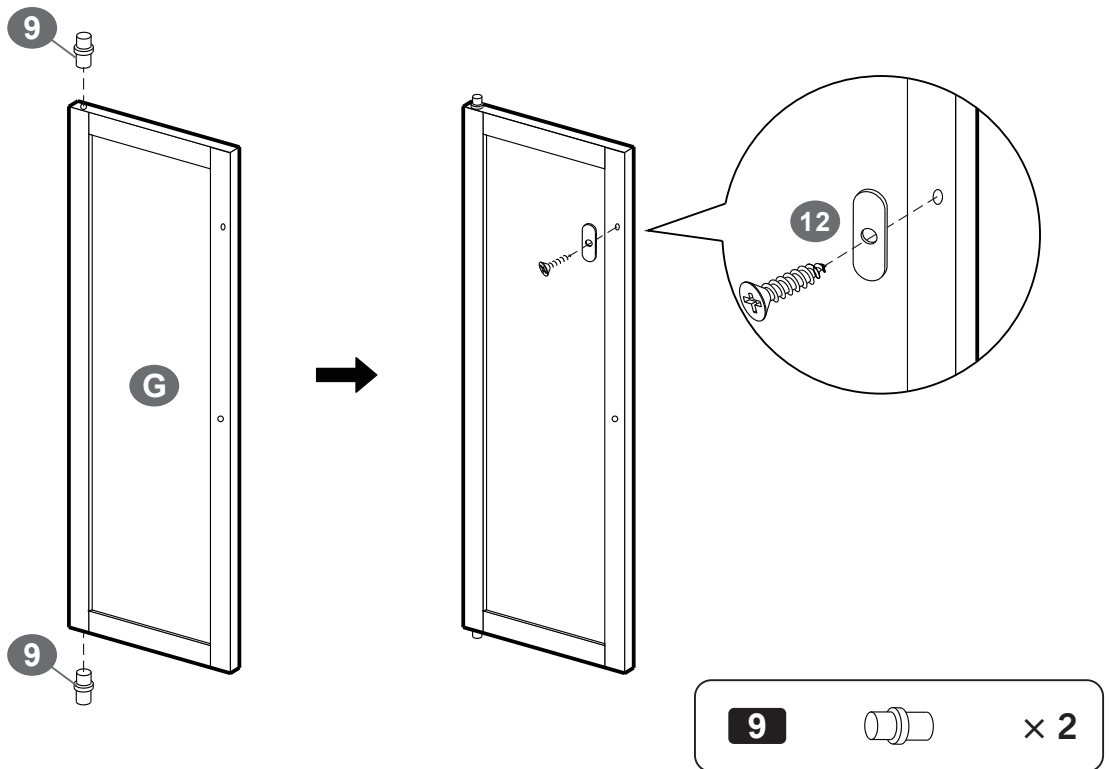
# STEP 13



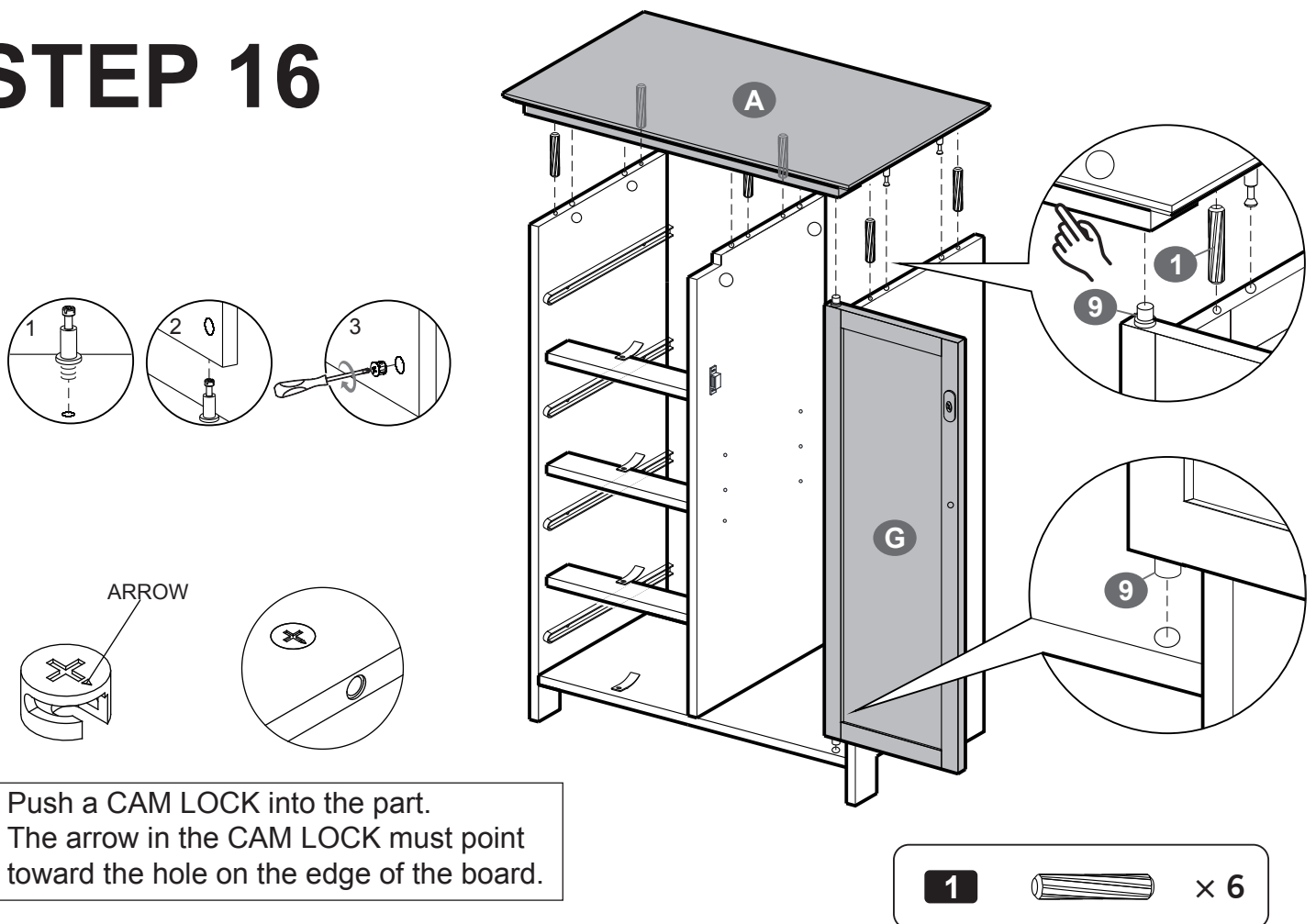
# STEP 14



# STEP 15

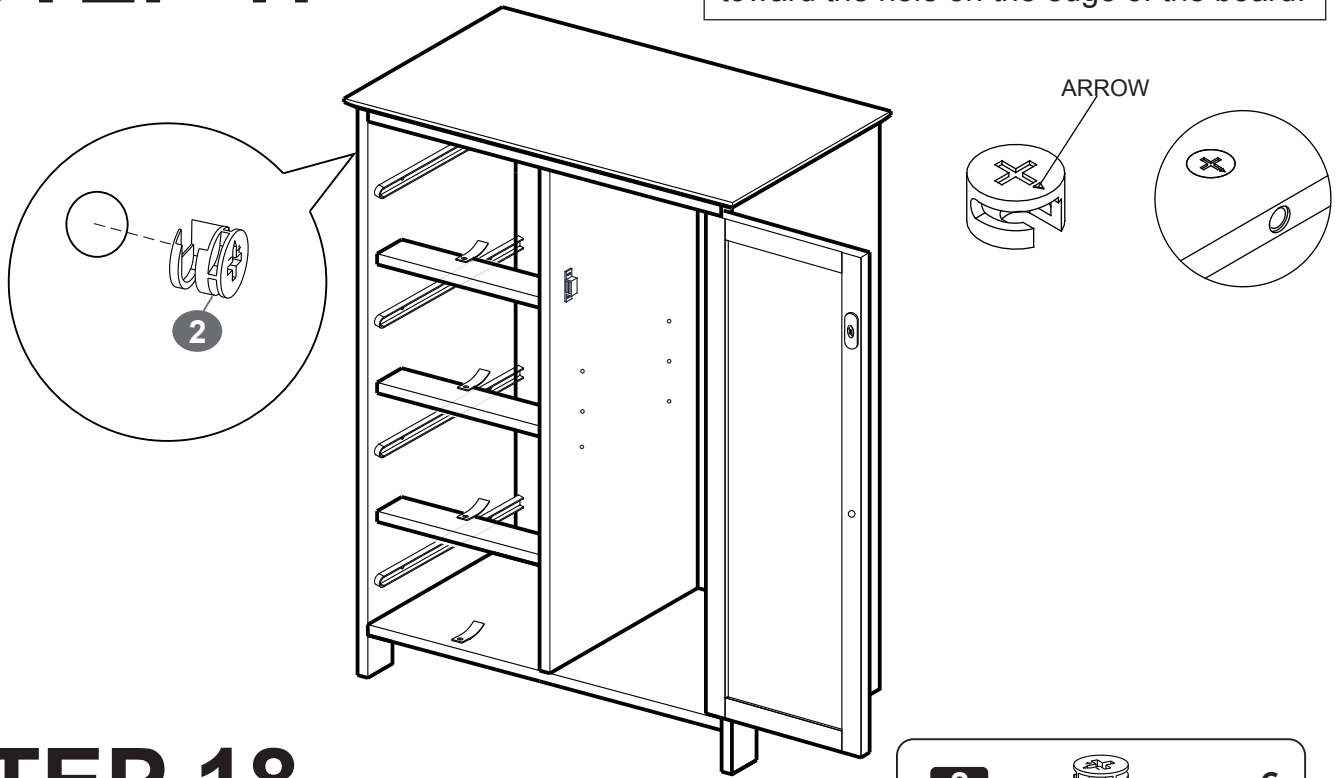


# STEP 16

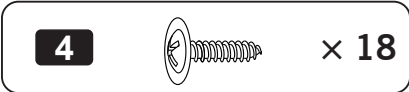
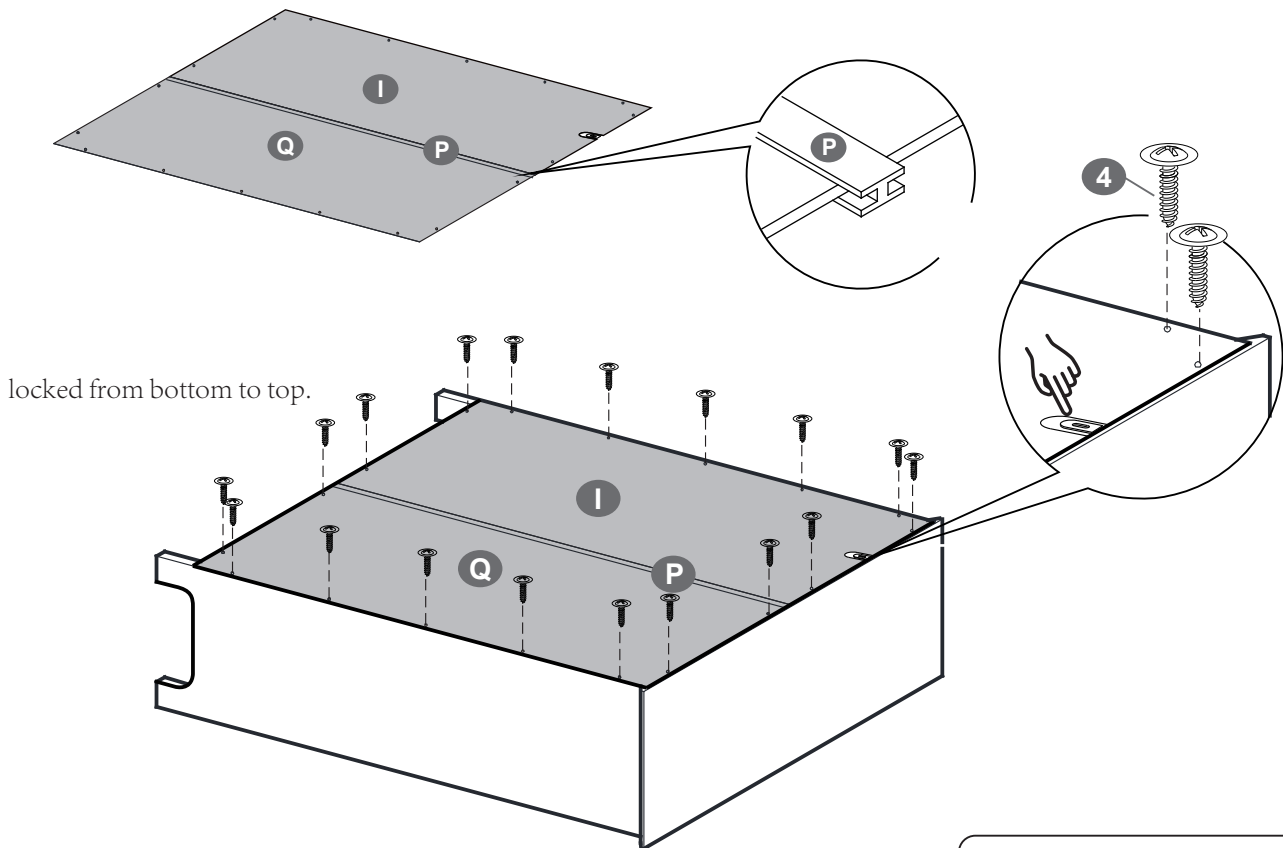
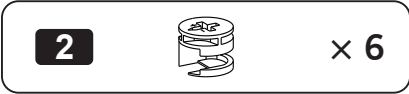


# STEP 17

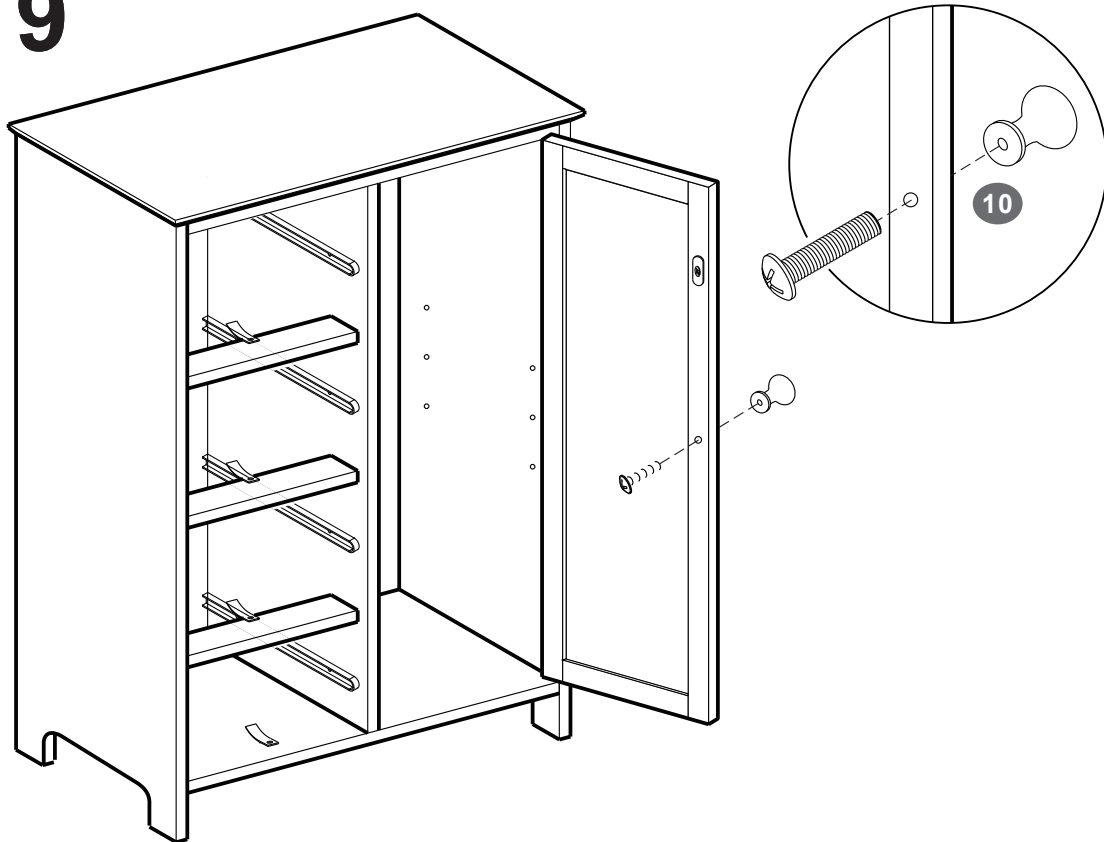
Push a CAM LOCK into the part.  
The arrow in the CAM LOCK must point toward the hole on the edge of the board.



# STEP 18



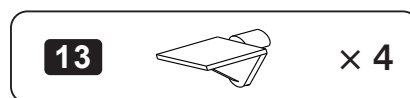
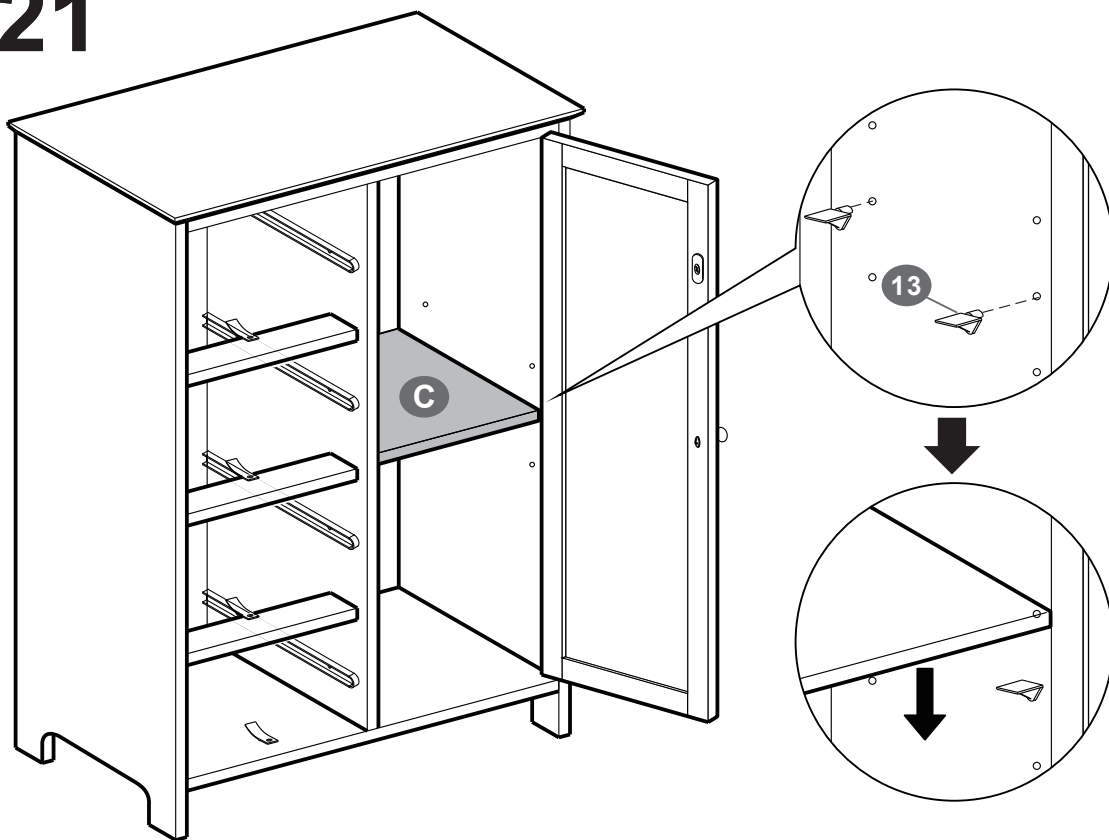
# STEP 19



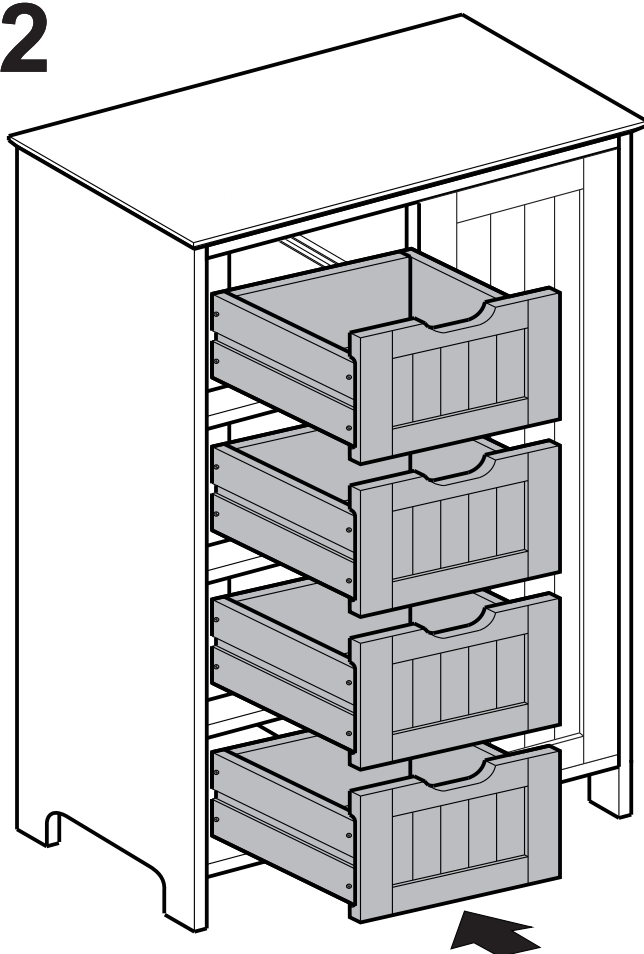
# STEP 20



# STEP 21



# STEP 22



# STEP 23

Press here and take the drawer out

