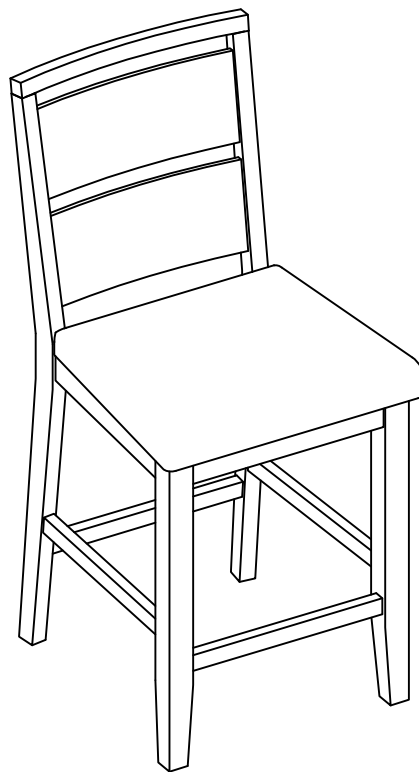


Assembly Instructions

WI3915PC-2PK



ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

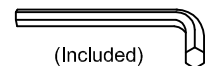
EASY



DIFFICULT

Tools Required For Assembly:

Allen Wrench

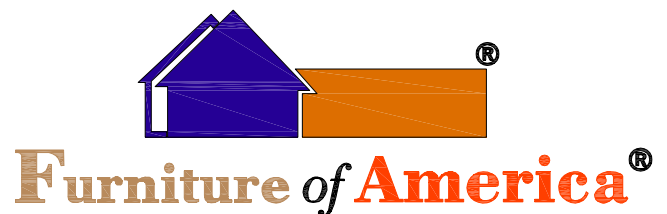


(Included)

Phillips Screwdriver



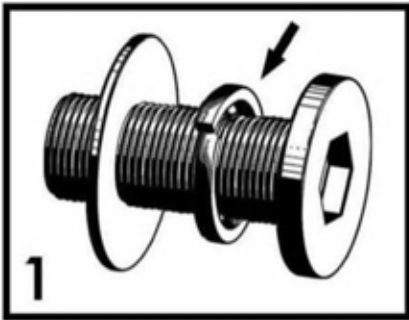
(Not Included)



ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

BASIC ASSEMBLY TECHNIQUES



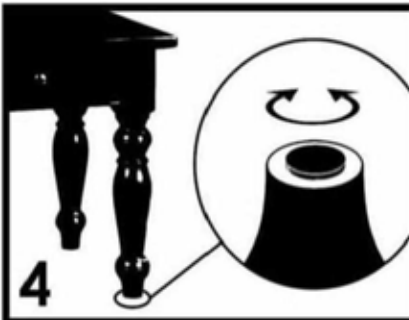
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



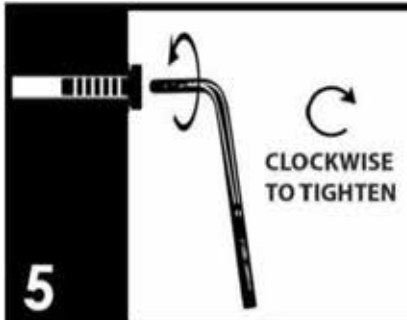
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.

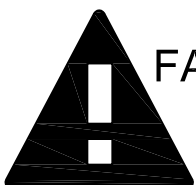


Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.



Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



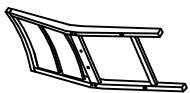
FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.



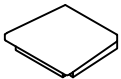
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

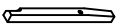
Parts List



#1 x 1pc x 2
Back Frame



#2 x 1pc x 2
Seat Frame



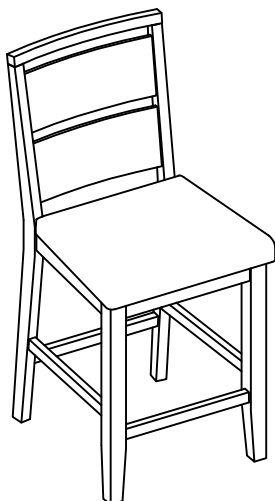
#3 x 2pcs x 2
Front Leg (L+R)



#4 x 2pcs x 2
Side Stretcher (L+R)



#5 x 1pc x 2
Front Stretcher



x 2

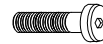
Hardware List



#A x 4pcs x 2
Bolt 1/4" X 3"



#B x 4pcs x 2
Bolt 1/4" X 2-1/2"



#C x 2pcs x 2
Bolt 1/4" X 1-1/2"



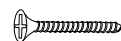
#D x 10pcs x 2
Lock Washer



#E x 10pcs x 2
Flat Washer



#F x 1pc x 2
Allen Wrench



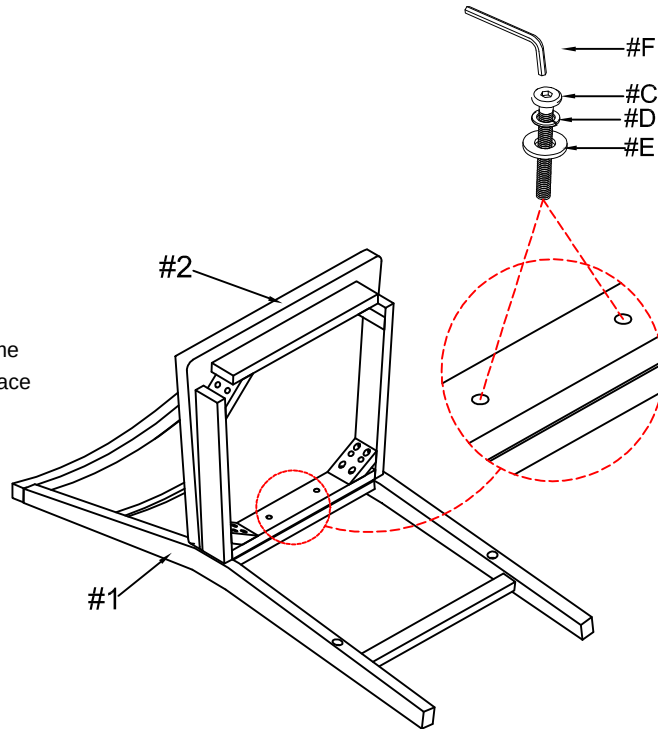
#G x 6pcs x 2
Wood Screw Ø8 X 1-3/4"



#C x 2pcs
#D x 2pcs
#E x 2pcs

- I. Align the seat frame(#2) with the pre-drilled holes of the back frame (#1).
- II. Prepare 2 bolt assemblies by inserting FIRST the lock washer (#D) onto the bolt (#C) and then the flat washer (#E) onto that SAME bolt (#C), in that order. Insert the bolt assemblies through the pre-drilled holes in the center of the seat frame (#2). Secure using the Allen wrench (#F).

Place the back frame
on a protected surface

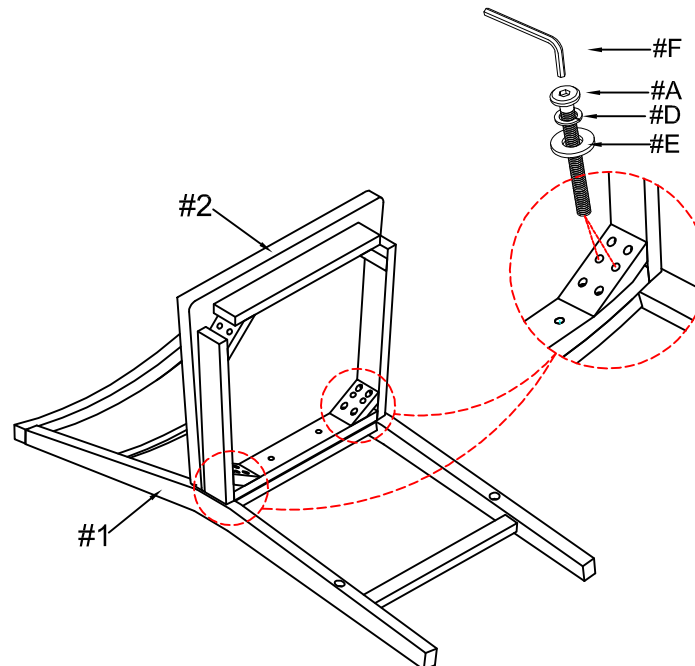


Note: Right and left are determined
by facing the FRONT of the chair
in its upright position.



#A x 4pcs
#D x 4pcs
#E x 4pcs

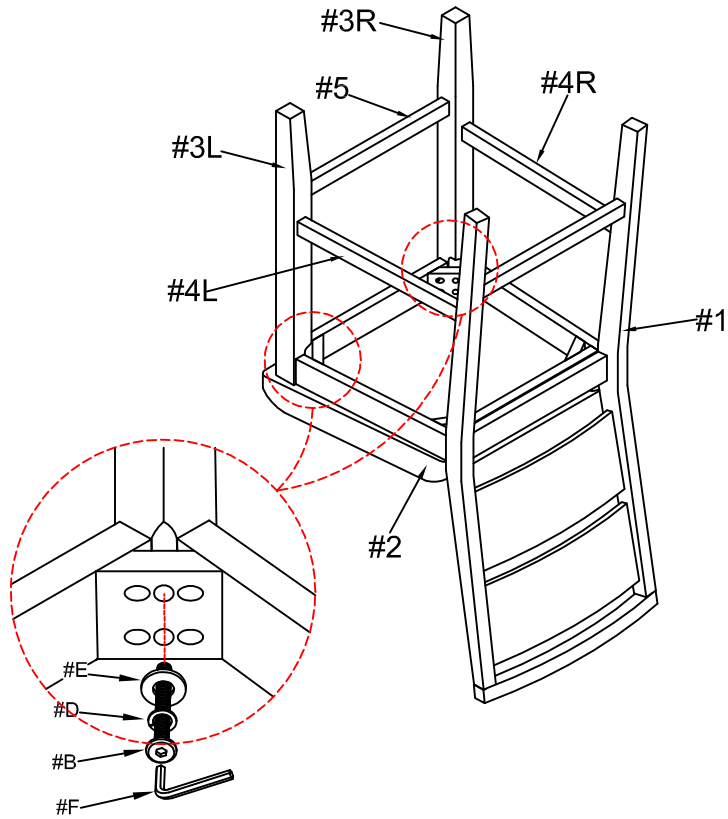
Prepare 4 bolt assemblies by FIRST inserting the lock washer (#D) onto the bolt (#A) then the flat washer (#E) onto that SAME bolt (#A), in that order. Insert into the back corners of the seat frame (#2) and secure using the Allen wrench (#F).





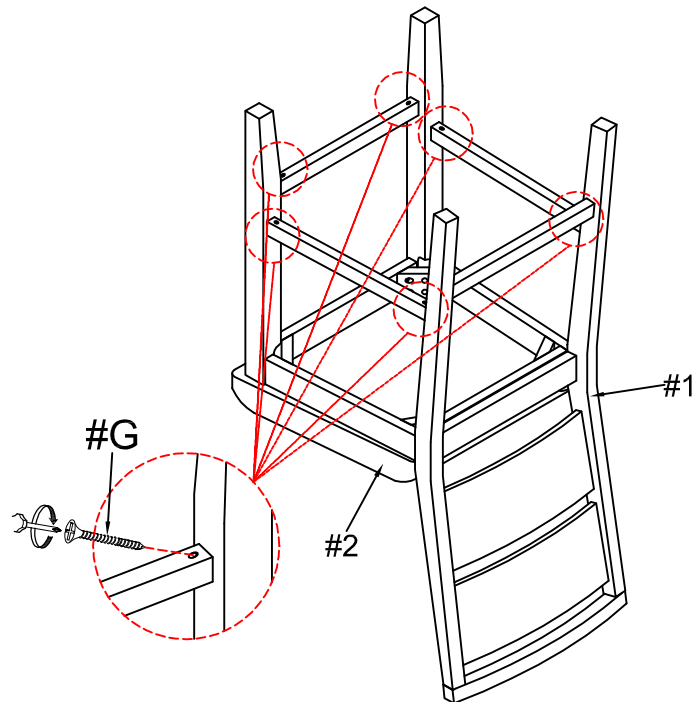
#B x 4pcs
#D x 4pcs
#E x 4pcs

- I. Align the front right leg (#3R) and left leg (#3L) to the seat frame(#2).
- II. Prepare 4 bolt assemblies by FIRST inserting the lock washer (#D) onto the bolt (#B) then the flat washer (#E) onto the SAME bolt (#B), in that order. Secure using the Allen wrench (#F).



#G x 6pcs

- I. Attach the front stretcher (#5) and the R&L side stretchers (#4) into the designated slots along the legs.
- II. Insert the wood screw (#G) at a diagonal and secure using a Phillips screwdriver. Tighten screws until properly secure.



ASSEMBLY IS COMPLETED