

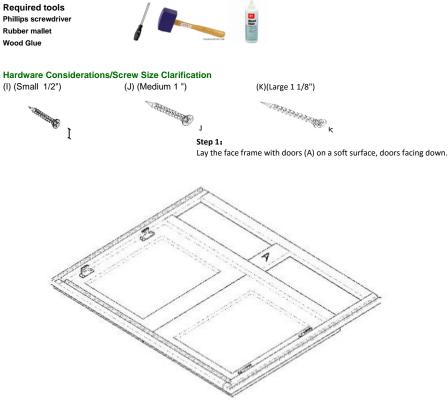
Assembly Instructions

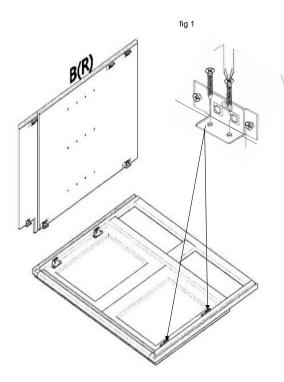
### **Unpacking Precautions**

If using a sharp object to unpack the cabinet components and the packing materials, be careful to avoid scratching or damaging the cabinet components. The various packing materials may be used to protect the cabinet components during assembly. During the unpacking process, place the various components away from and to the side of the work area so that they will not be inadvertently knocked over or otherwise damaged.

### **Base Cabinet Model Variations**

These assembly instructions include all the steps required to assemble a Base Cabinet with a Shelf and Drawers. However, they can also be used to assemble a Sink-type Base Cabinet with a Shelf (skip the steps covering assembly of the drawers and installation of the rails and rail holders). The illustrations included in these assembly instructions are based on the Base Cabinet with a Shelf and Drawers.



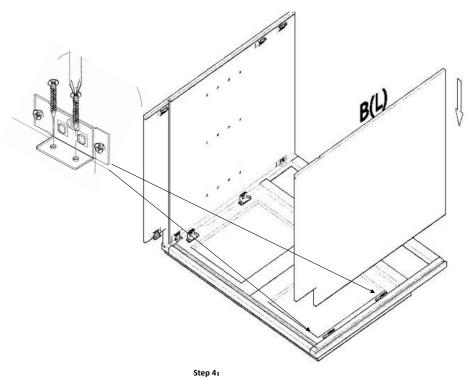


#### Step 2:

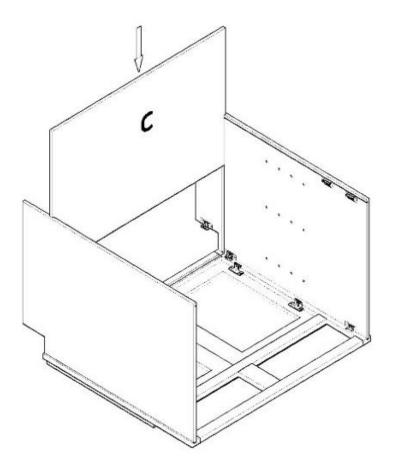
Using the wood glue, squeeze a small bead of glue in all grooves before assembling the cabinet sides, bottom, top and back panels. Be careful not to use too much glue, this could cause access glue to squeeze out and onto the panels. If this should happen, be sure to remove quickly.

Slide the Right Side panel (R) in the groove of the face frame, and mount the male clip to the face frame with the screw driver. Each male clip will need 2 Small crews(I). fig 1

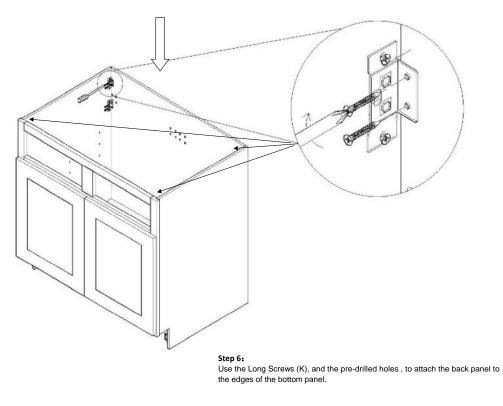
Step 3: Slide the Left Side panel (L) in the left groove of the face frame, and mount the male clip to the face frame with the screw driver. Each male clip will need 2 small crews(I).

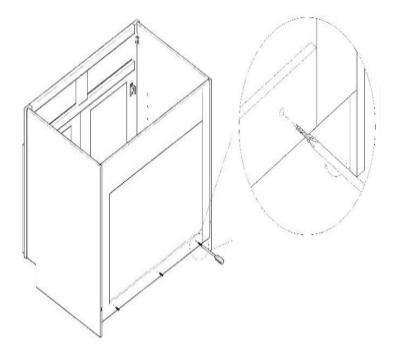


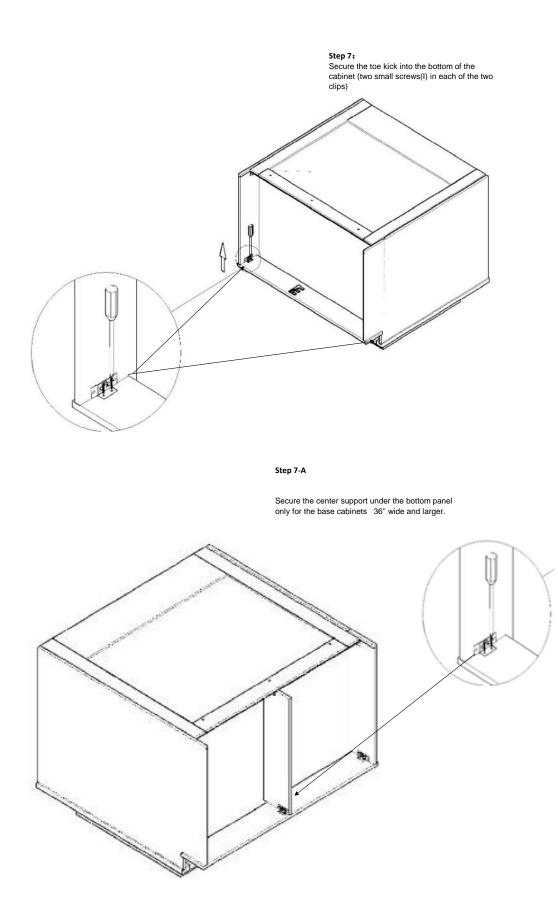
Step 4: Slide bottom panel (B) into the grooves of the right and left side panels, and then into the groove in the frame below until it is fully seated.

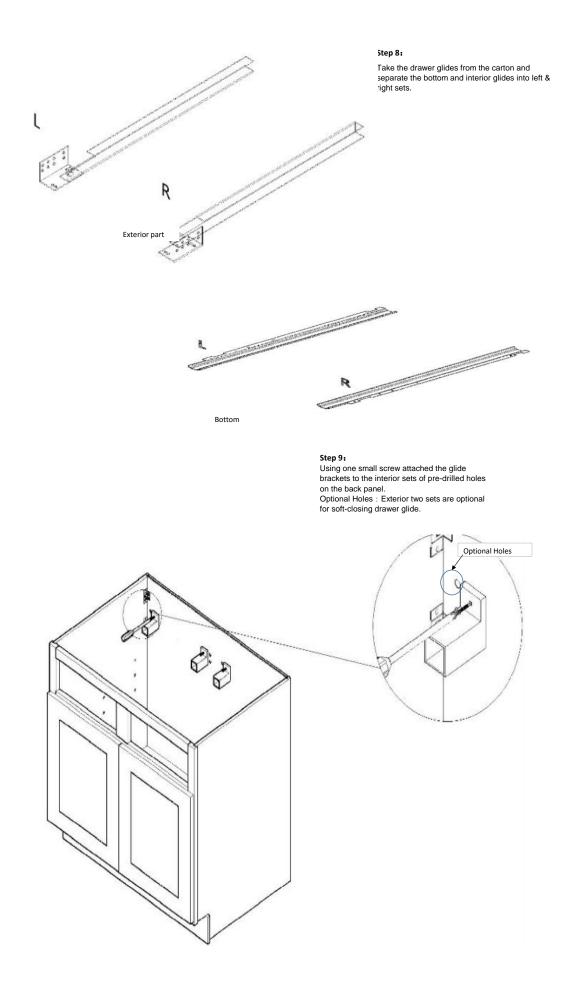


Step 5: Slide in the Back panel and attach the male clips to the back panel. There're three clips on the left side and three clips on the right side. Each male clip will need 2 small crews(I).



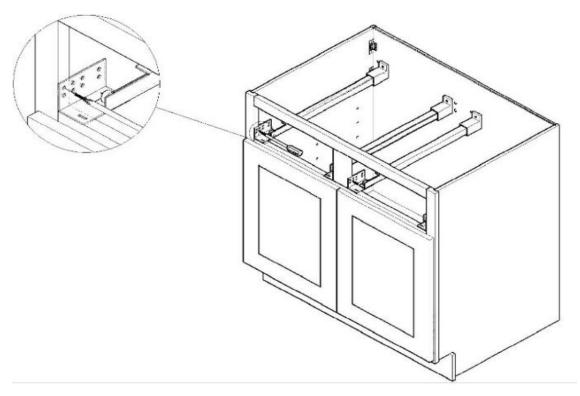






## Step 10:

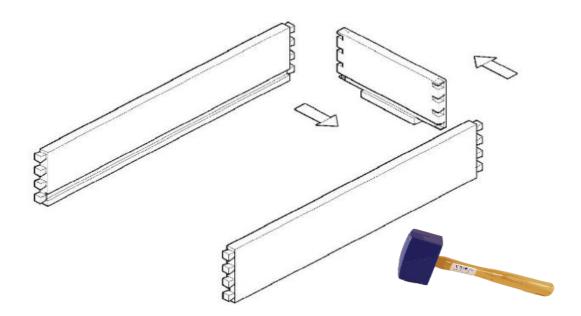
Using two small screws to attach both the left and right exterior drawer glides to the interior edge of the face frame left & right for each drawer.



## Step 11:

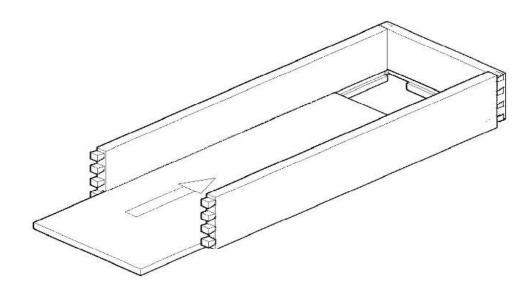
 Align the dovetails of one of the side drawer panels with the teeth on the back drawer panel and gently seat the side drawer panel into the back drawer panel. This can be done by gently tapping the side with a rubber mallet.

2. Repeat this procedure for the second side drawer panel.

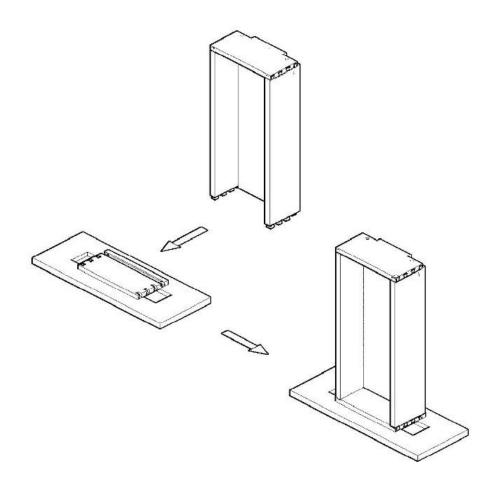


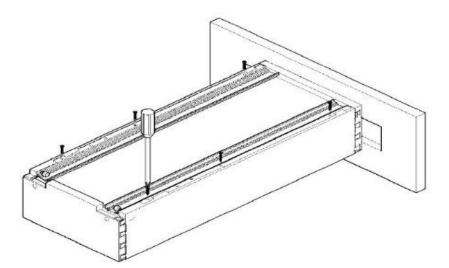
# Step 12:

Slide the drawer bottom into the grooves in the sides and back drawer panels until it is fully seated.

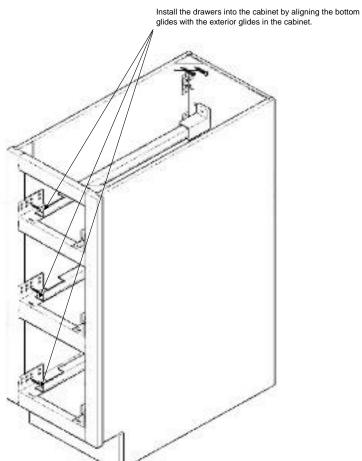


Step 13: Attach the drawer fronts to the drawer box by aligning the dovetails of drawer panels with the teeth on the front drawer panel and gently seat as above.





## Step 15:



Step 16: Put the shelf pins on the left and right side panels using the holes provided. Be sure pegs on the right & left are in the same position on each side to insure a level fit.

