

XWG-094

INSTRUCTION MANUAL

13 FT x 15 FT Wood Framed Gazebo

The gazebo comes with 4 boxes. Sometimes they may be delivered on different day, please wait 2-3 more days or contact us for help.

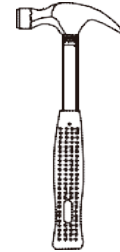
Note: The gazebo needs to be installed in cooperation with seven people. The following tools are not included and needed for assembly:



Pistol Drill



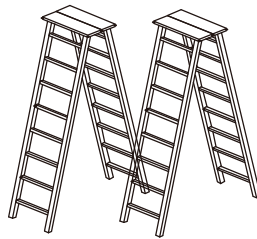
Tape Measure



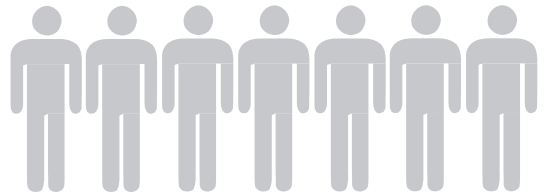
Hammer



Screw Driver



2 m Adjustable Ladder



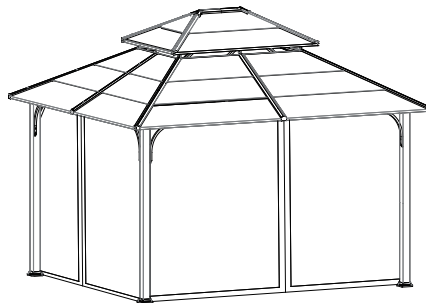
7 people

Warning

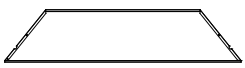




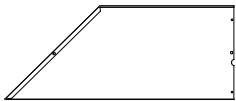
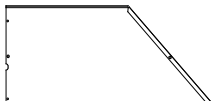




1. A 7 person assembly is required for this gazebo.
2. Please take appropriate actions as heavy rain, wind and snow can damage the gazebo. If necessary please dis-assemble and store for later use.
3. In snowy conditions, please do not allow the thickness of the snow to be more than 1.82 inch on the roof, this should be cleared as soon as possible for your safety. When the wind speed reaches 38.49 km/h, please take measures to avoid the wind.

Attention:

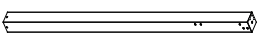

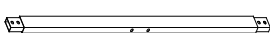
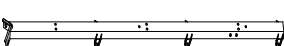
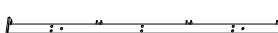
- 1.Please fix all the screws first,do not lock off,after assemblng is fully completed, lock all at once finally.
- 2.Please check the manual carefully and make sure you have received all the parts.
- 3.If there is any missing,please let us know the letter of the parts you need.
- 4.If there is any damage,please send clear photos to us,we will check and offer you best solution soon.

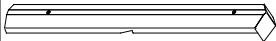


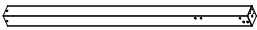


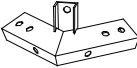
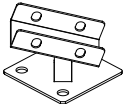
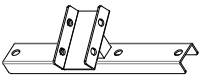
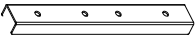
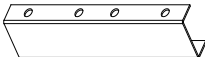


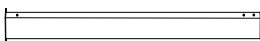

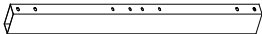





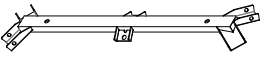
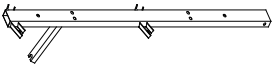
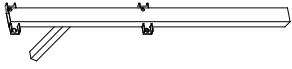





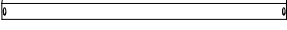
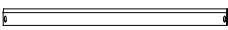
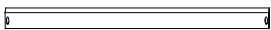
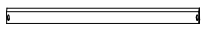
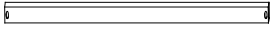

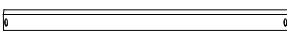
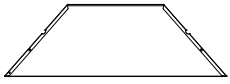
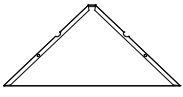

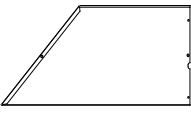
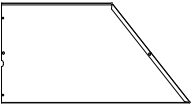
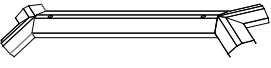
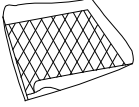
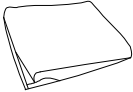
Parts List (Box A)

PC	Q8	Q9	Q10	Q11
				
Lower metal panel of small roof long side	Middle left metal panel of large roof short side	Middle right metal panel of large roof short side	Lower left metal panel of large roof short side	Lower right metal panel of large roof short side
2 PCS	2 PCS	2 PCS	2 PCS	2 PCS
Q12	Q13	Q14	Q15	Q16
				
Upper left metal panel of large roof long side	Upper right metal panel of large roof long side	Middle left metal panel of large roof long side	Middle right metal panel of large roof long side	Lower left metal panel of large roof long side
2 PCS	2 PCS	2 PCS	2 PCS	2 PCS
Q17				
				
Lower right metal panel of large roof long side				
2 PCS				



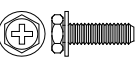
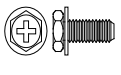

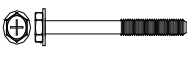
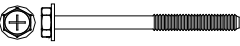
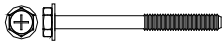



Parts List (Box B)

A	E7	E8	G1	H1
				
Leg	Long top tube of large roof	Short top tube of large roof	Bevel beam of large roof	Middle beam of large roof
2 PCS	2 PCS	2 PCS	4 PCS	8 PCS

R8-2	R1	R2		
				
Bevel beam cover plate of small roof	Bevel beam cover plate of large roof	Middle beam of large roof		
4 PCS	4 PCS	4 PCS		
Parts List (Box C)				
A	B1	C1	E6	I
				
Leg	Stake cover	Stake panel	Metal corner of large roof	Connector for bevel beam
2 PCS	4 PCS	4 PCS	4 PCS	4 PCS
J	J1	J2	K5	K6
				
Connector for middle beam	Connector for beam	Connector for beam	Left beam of short side	Right beam of short side
8 PCS	6 PCS	6 PCS	2 PCS	2 PCS
K7	K8	K9	P	L23
				
Left beam of long side	Right beam of long side	Middle beam of long side	Hook	Lower short beam of large roof long side
2 PCS	2 PCS	2 PCS	1 PC	4 PCS
M6	M8	T		
				
Short tube for Mosquito net	Long tube for Mosquito net	Curved supporting tube		
4 PCS	4 PCS	8 PCS		
Parts List (Box D)				
D1	F3	F5	LA	LC
				
Small roof fastening piece	Bevel beam of small roof	Middle beam of small roof	Upper short beam of small roof long side	Lower short beam of small roof long side
1 PC	4 PCS	2 PCS	4 PCS	4 PCS

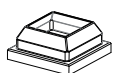
LB	LD	L12	L13	L14
				
Upper short beam of small roof short side	Lower short beam of small roof short side	Upper short beam of large roof short side	Middle short beam of large roof short side	Upper short beam of large roof long side
2 PCS	2 PCS	4 PCS	4 PCS	4 PCS
L15	L20	L25	PA	PB
				
Middle short beam of large roof long side	Middle beam of large roof long side	Lower short beam of large roof long side	Upper metal pane of small roof long side	Upper metal panel of small roof short side
4 PCS	12 PCS	4 PCS	2 PCS	2 PCS
PD	Q6	Q7	R7-2	U-1
				
Lower metal panel of small roof short side	Upper left metal panel of large roof short side	Upper right metal panel of large roof short side	Middle cover plate of small roof	Mosquito Net
2 PCS	2 PCS	2 PCS	1 PC	1 PC
V-1				
				
Sidewall				
1 PC				

Hardware List

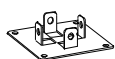
BB	DD	FF	GG	HH	JJ
					
M6 washer	M6 Nut	Cross outer hexagon bolt M6*20	Cross outer hexagon bolt M6*15	Q type ring	Cross outer hexagon bolt M6*55
52 PCS	52 PCS	254 PCS	22 PCS	120 PCS	28 PCS
KK	LL	PP	QQ	Z1	
					
Cross outer hexagon bolt M6*90	Cross outer hexagon bolt M6*60	Stake ø8*180	Cross outer hexagon bolt M6*40	M6 wrench	
24 PCS	2 PCS	8 PCS	56 PCS	2 PCS	



A 4x



B1 4x



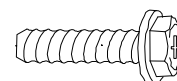
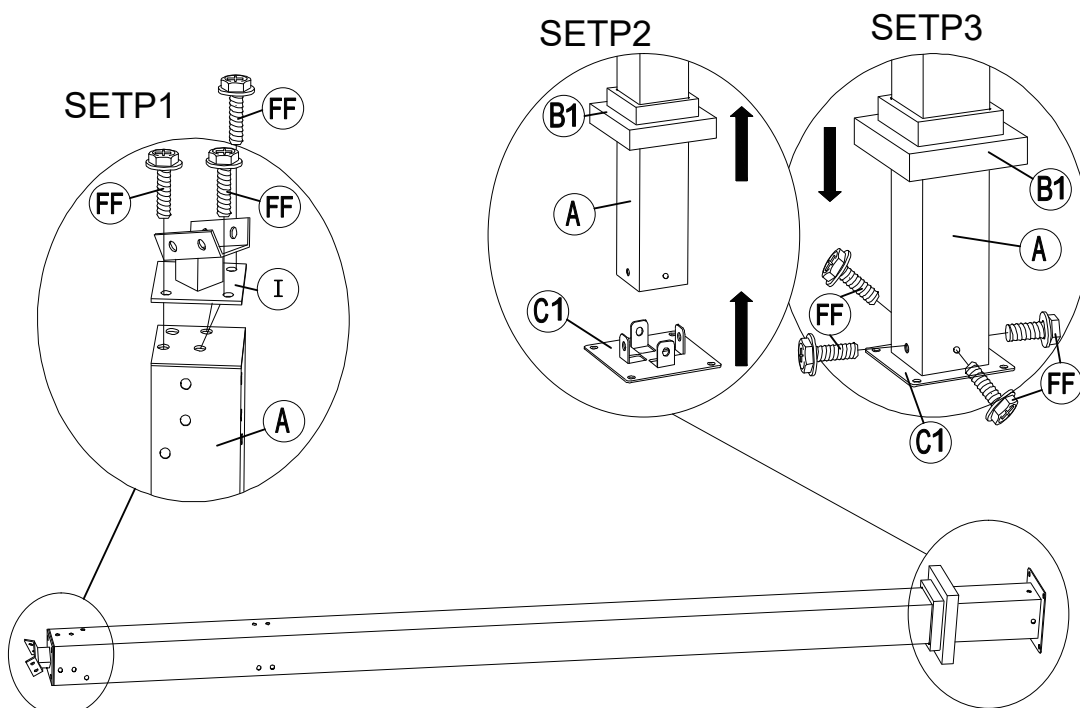
C1 4x



I 4x

1

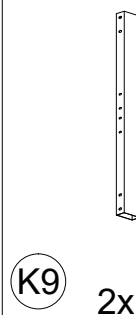
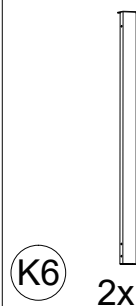
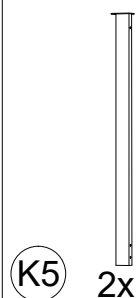
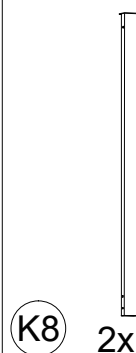
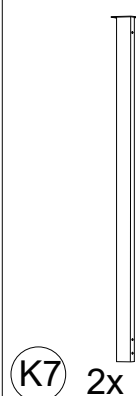
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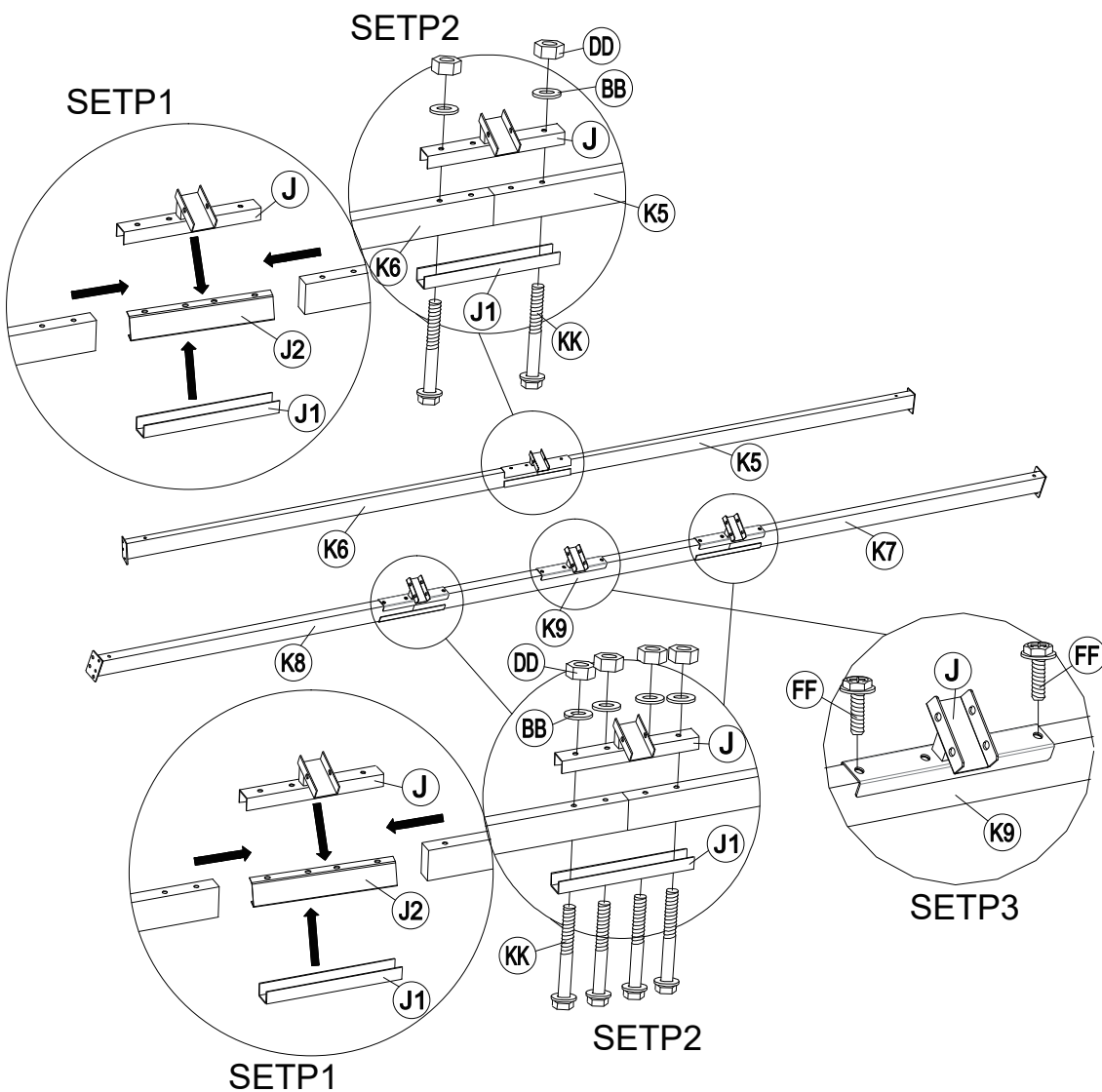
FF 28x

M6x20

<2>

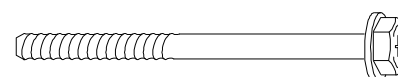
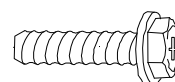
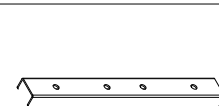
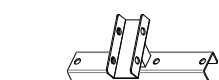


2



Attention :

1. Pls make sure the screws holes are correponded with each other when join J2, J, J1 with K7, K8, K9.
2. Pay attention to the direction of J when assemble.



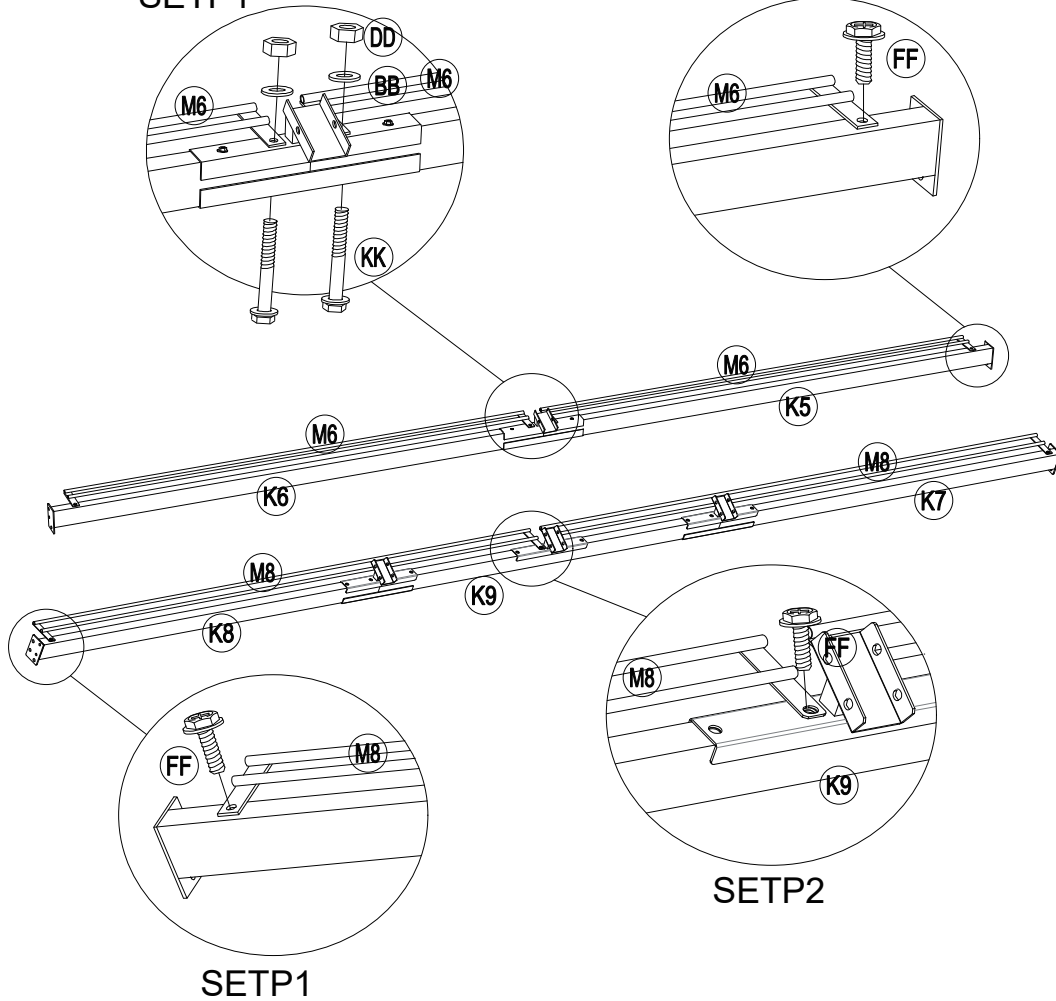
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M8 4x

M6 4x

SETP1

SETP2



3

DD M6 4x

BB M6 4x

FF 12x M6x20

KK 4x M6x90

<4>

SETP2

SETP1

K5

K6

2x

A

4x

4

T 4x

A

A

K5

K6

A

K5

K6

M6x40

QQ 16x

M6x20

FF 12x

<5>

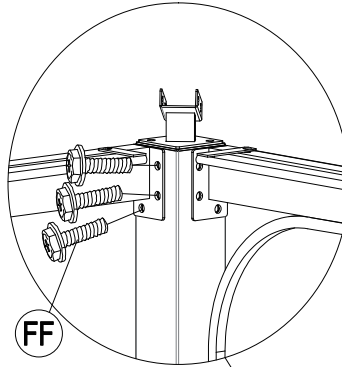
K7

K9

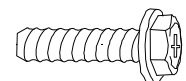
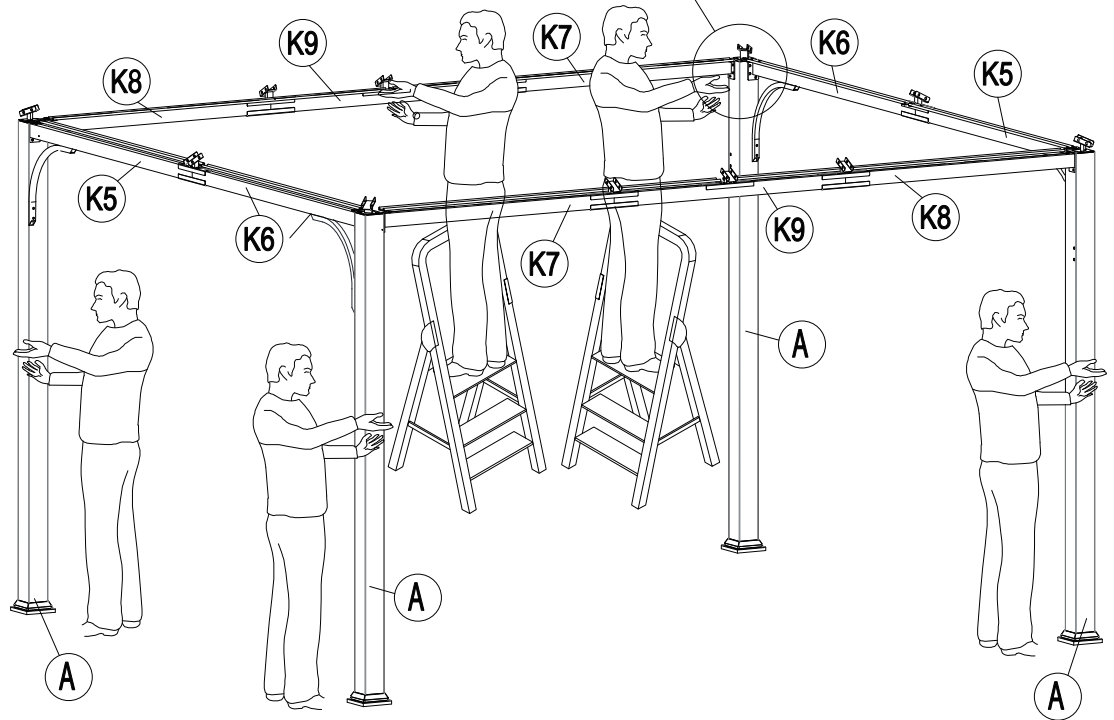
K8

2x

5



FF



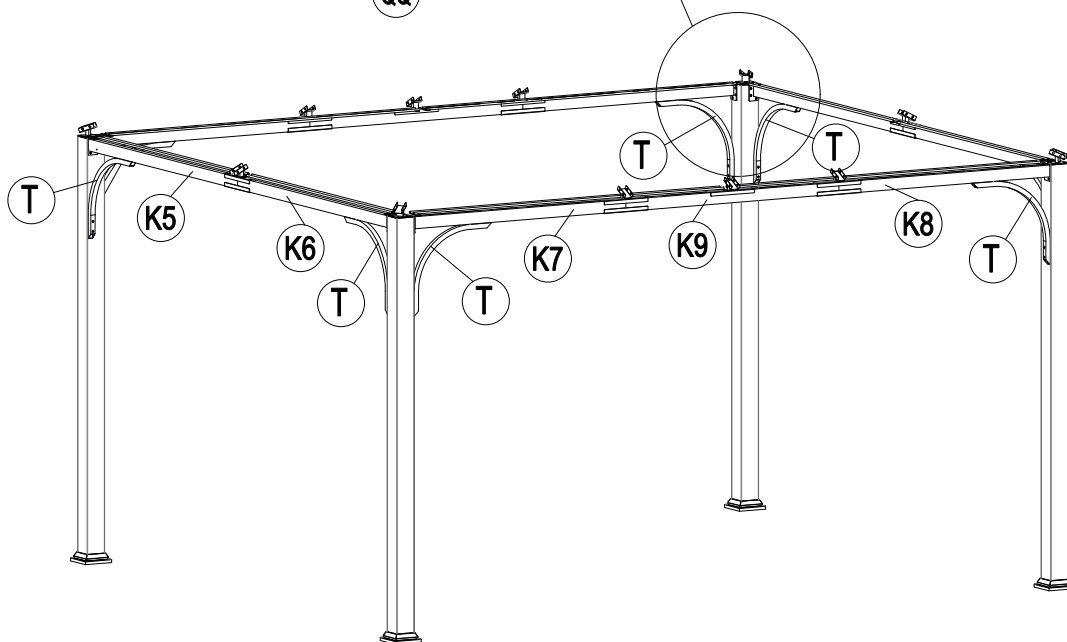
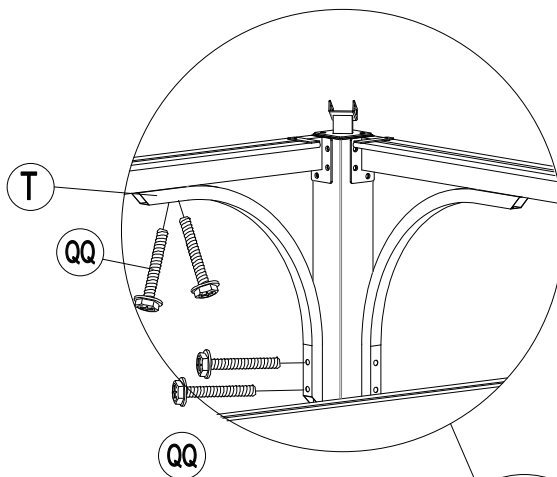
FF 12x

M6x20

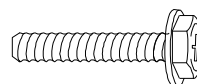


<6>

T 4x



6



QQ 16x

M6x40

<7>



E7 2x

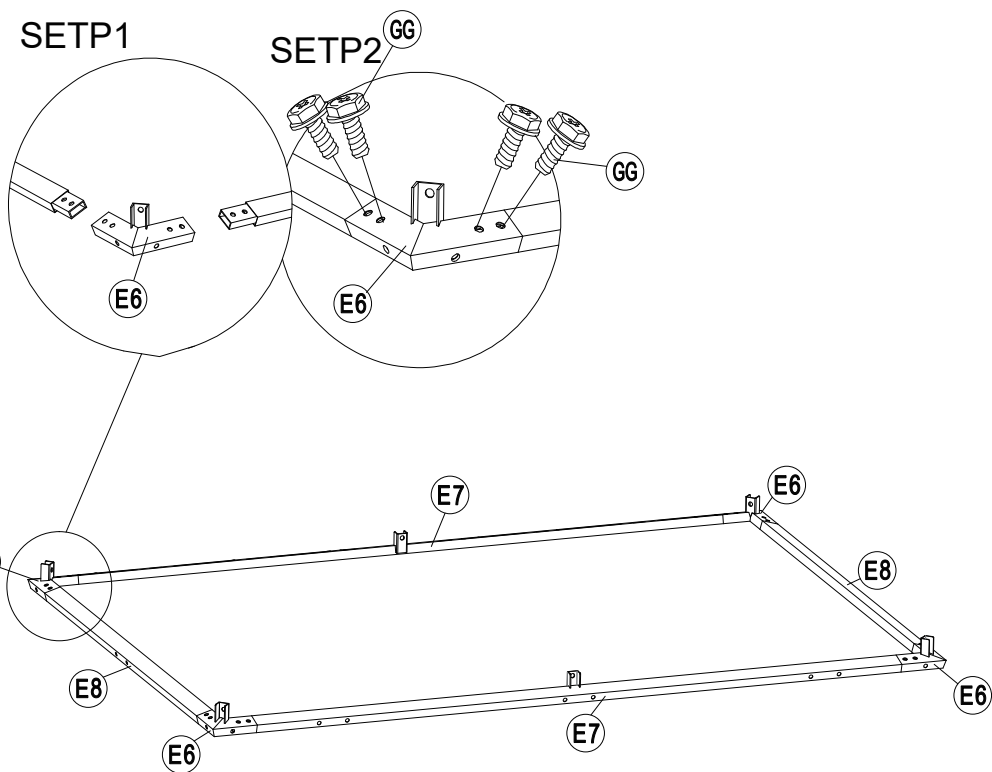


E8 2x



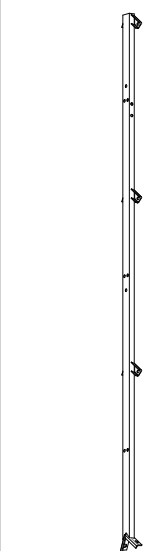
E6 4x

7

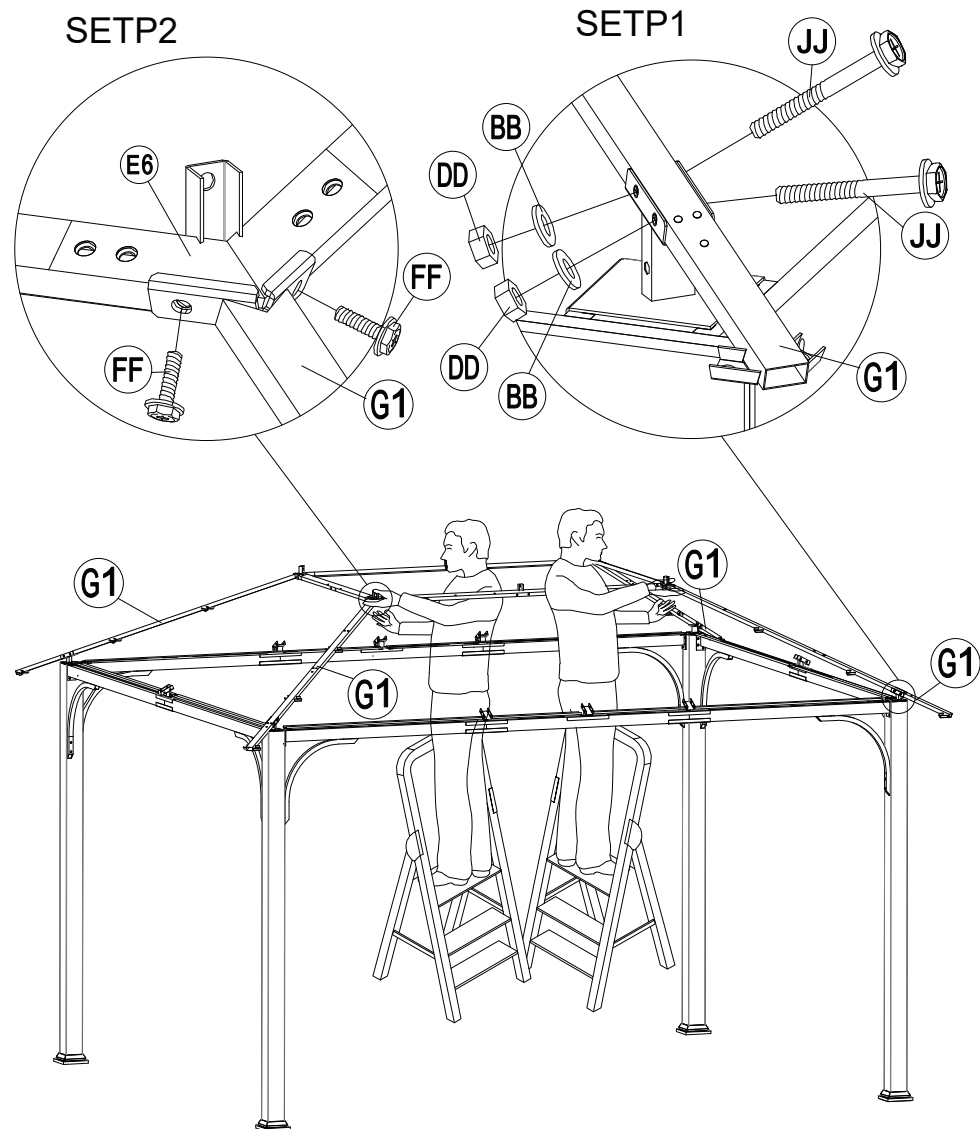


GG M6x15
16x

<8>



G1 4x



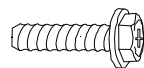
8



M6
8x

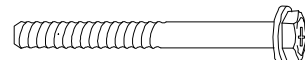


M6
8x



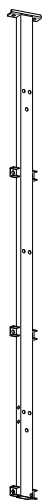
FF 8x

M6x20



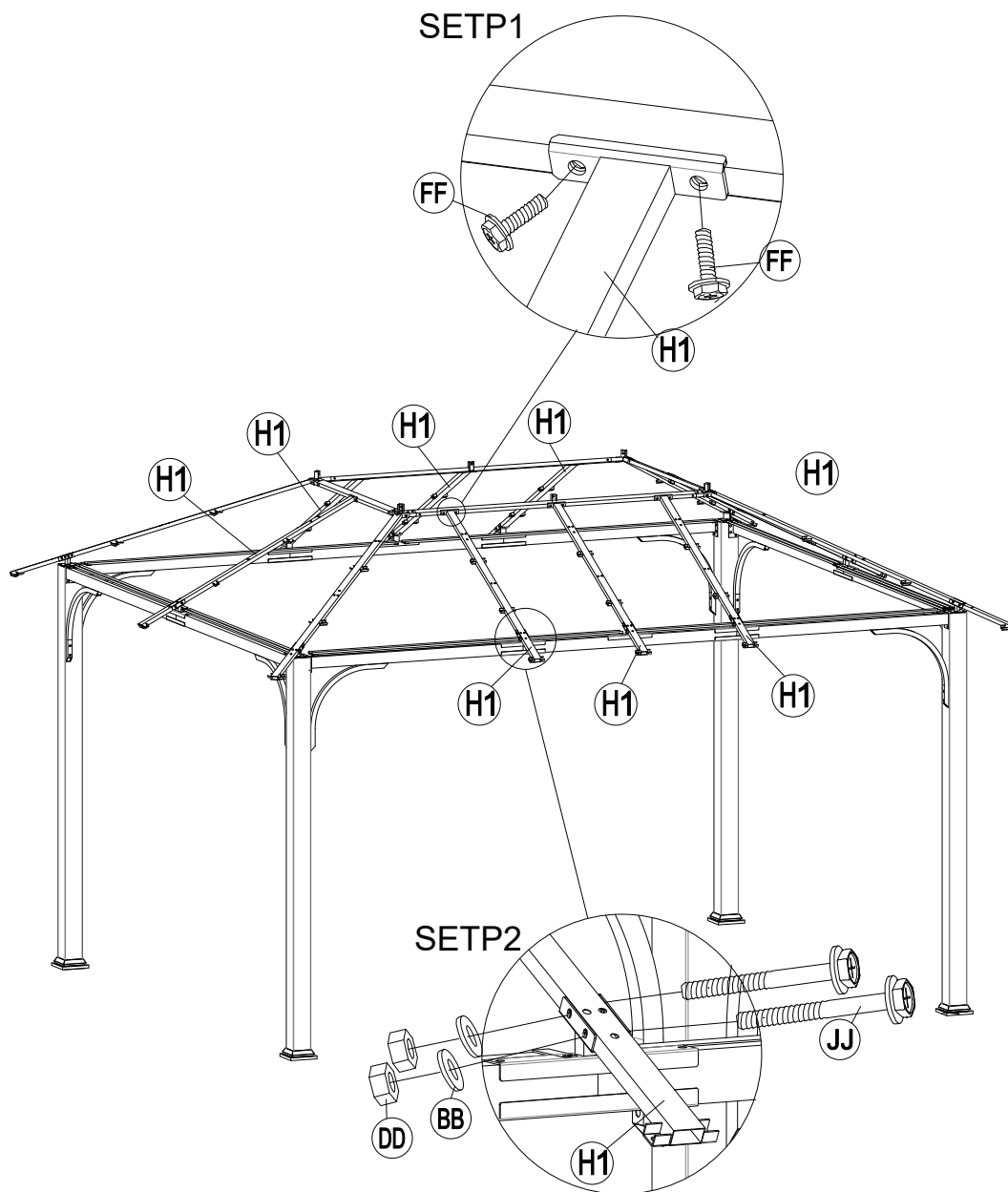
JJ 8x

M6x55



<9>

H1 8x



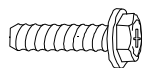
9



DD M6 16x

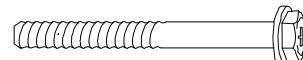


BB M6 16x



FF 16x

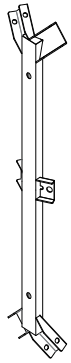
M6x20



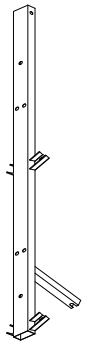
JJ 16x

M6x55

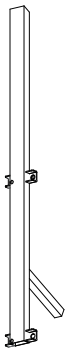
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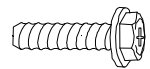
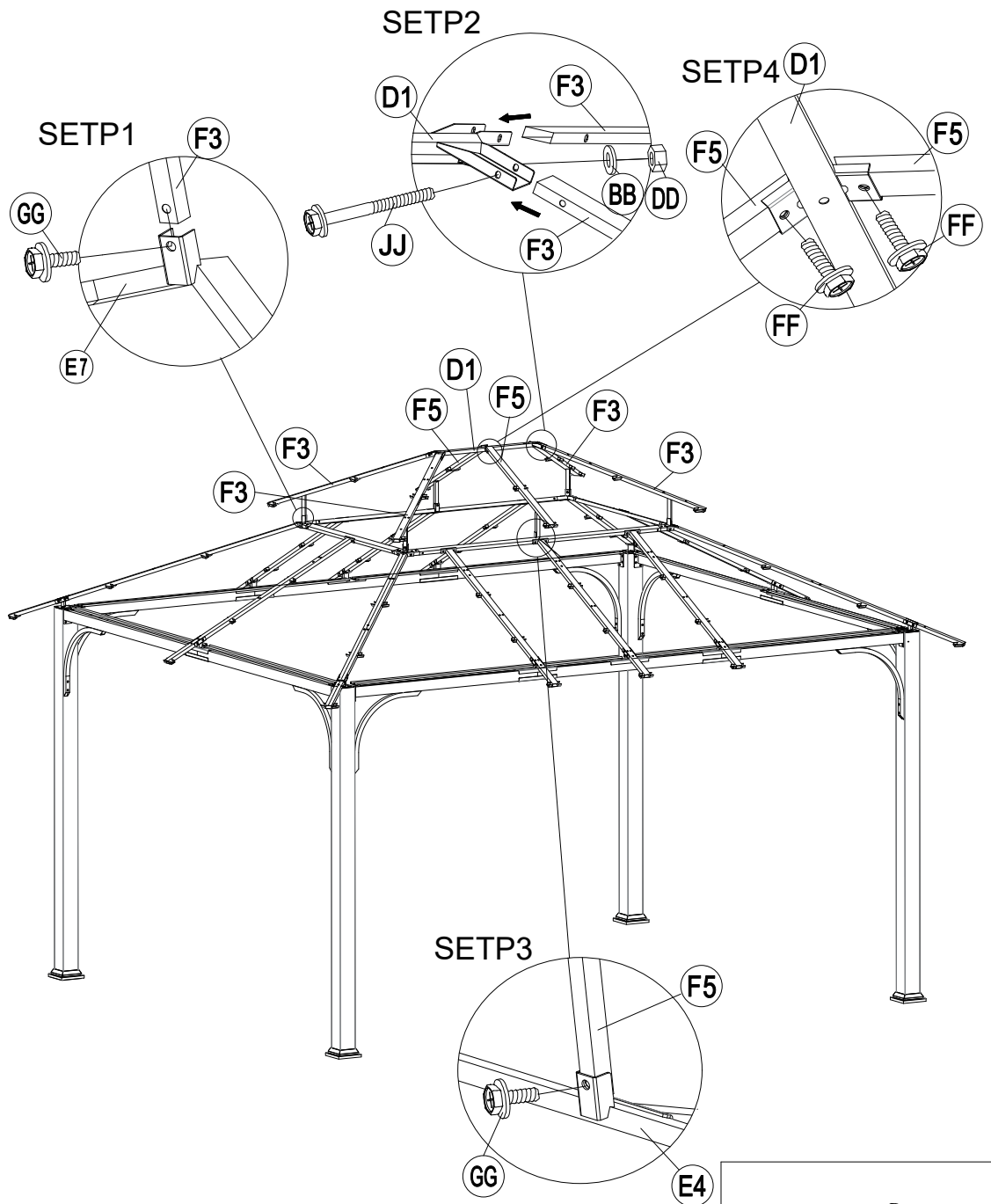
D1 1x



F3 4x



F5 2x



M6x20

FF 2x

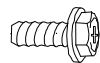
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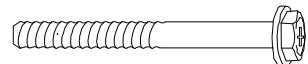
DD 4x
M6



BB 4x
M6



GG 6x
M6x15



JJ 4x
M6x55

<11>

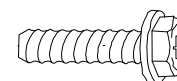
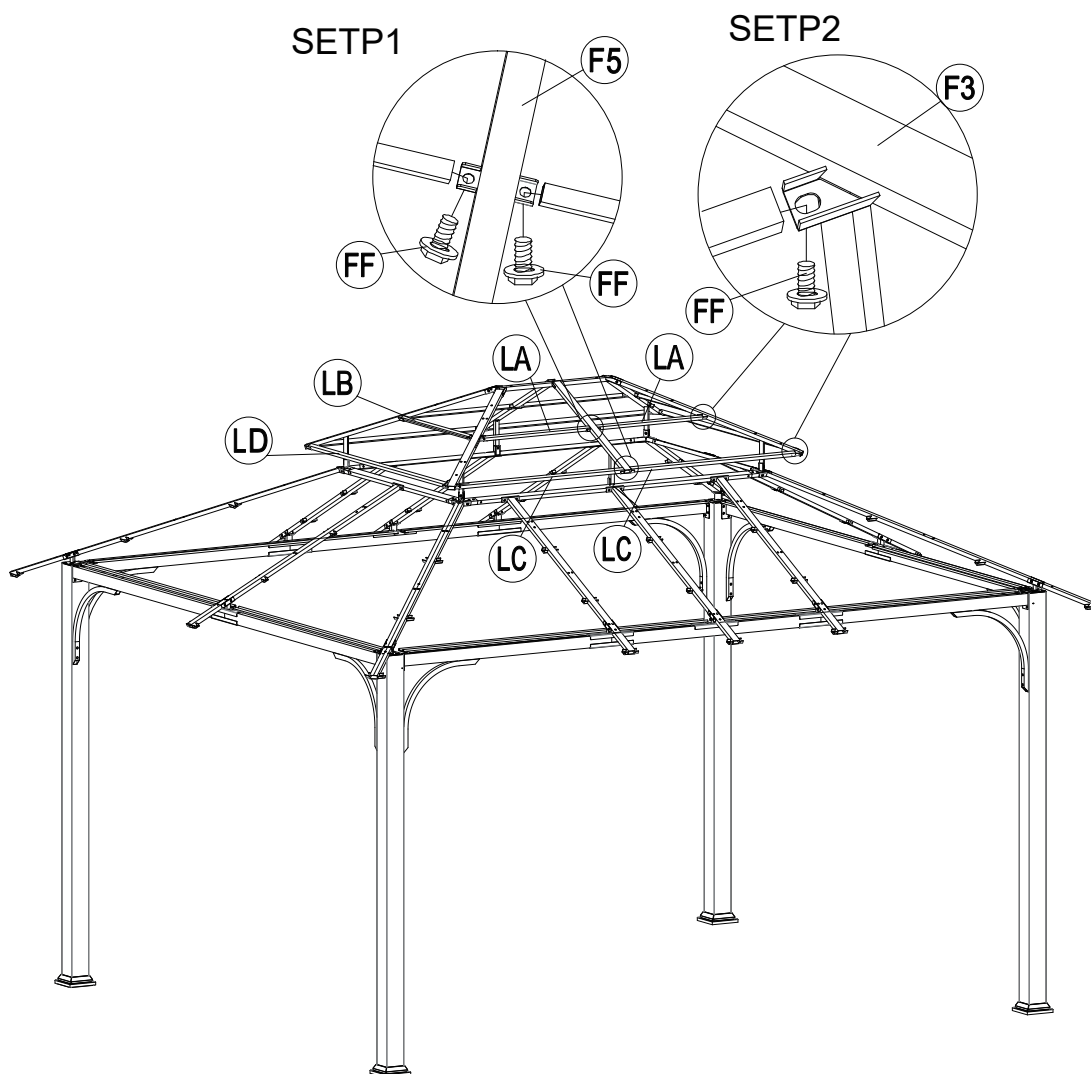
LA 4x

LB 2x

LC 4x

LD 2x

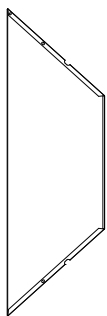
11



FF 24x

M6x20

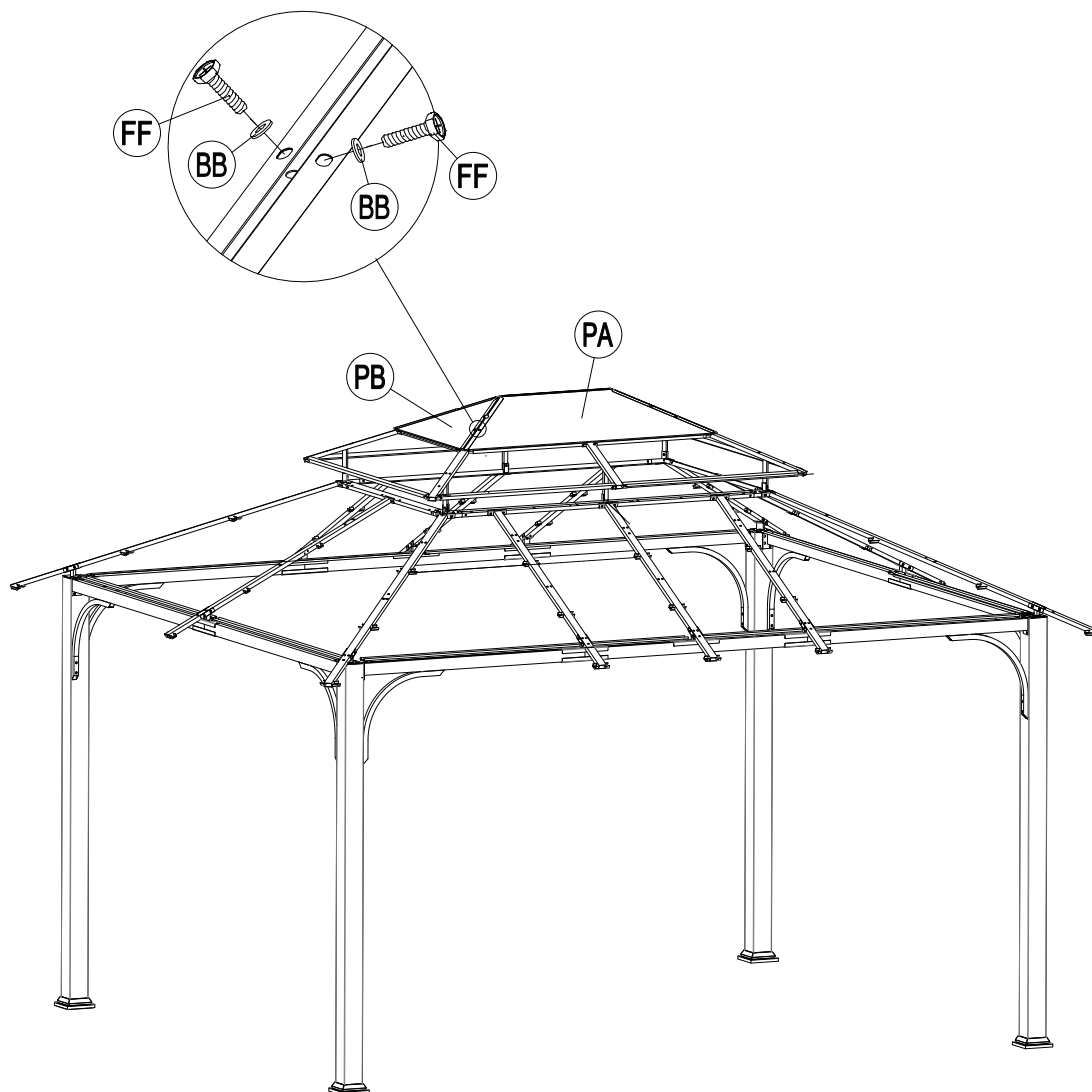
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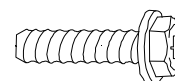
PA 2x



PB 2x



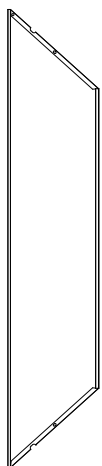
12



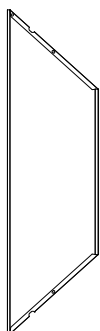
FF 8x

M6x20

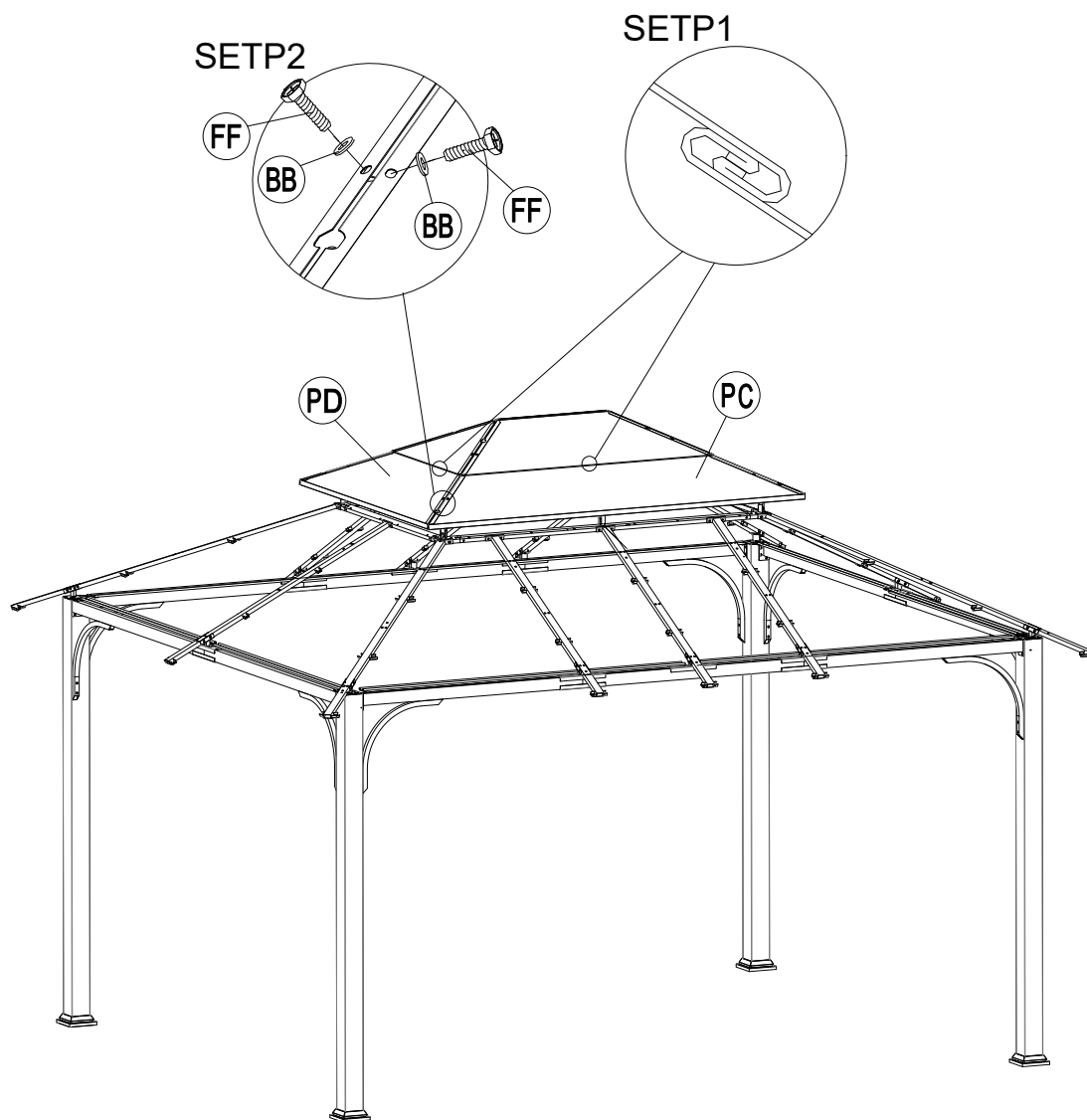
<13>



PC 2x

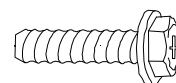


PD 2x



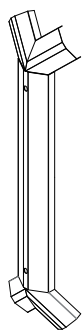
Attention :
Pls avoid the panel collision, which will cause the damage to the panels.

13



FF 8x

M6x20



R7-2 1x



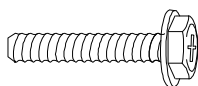
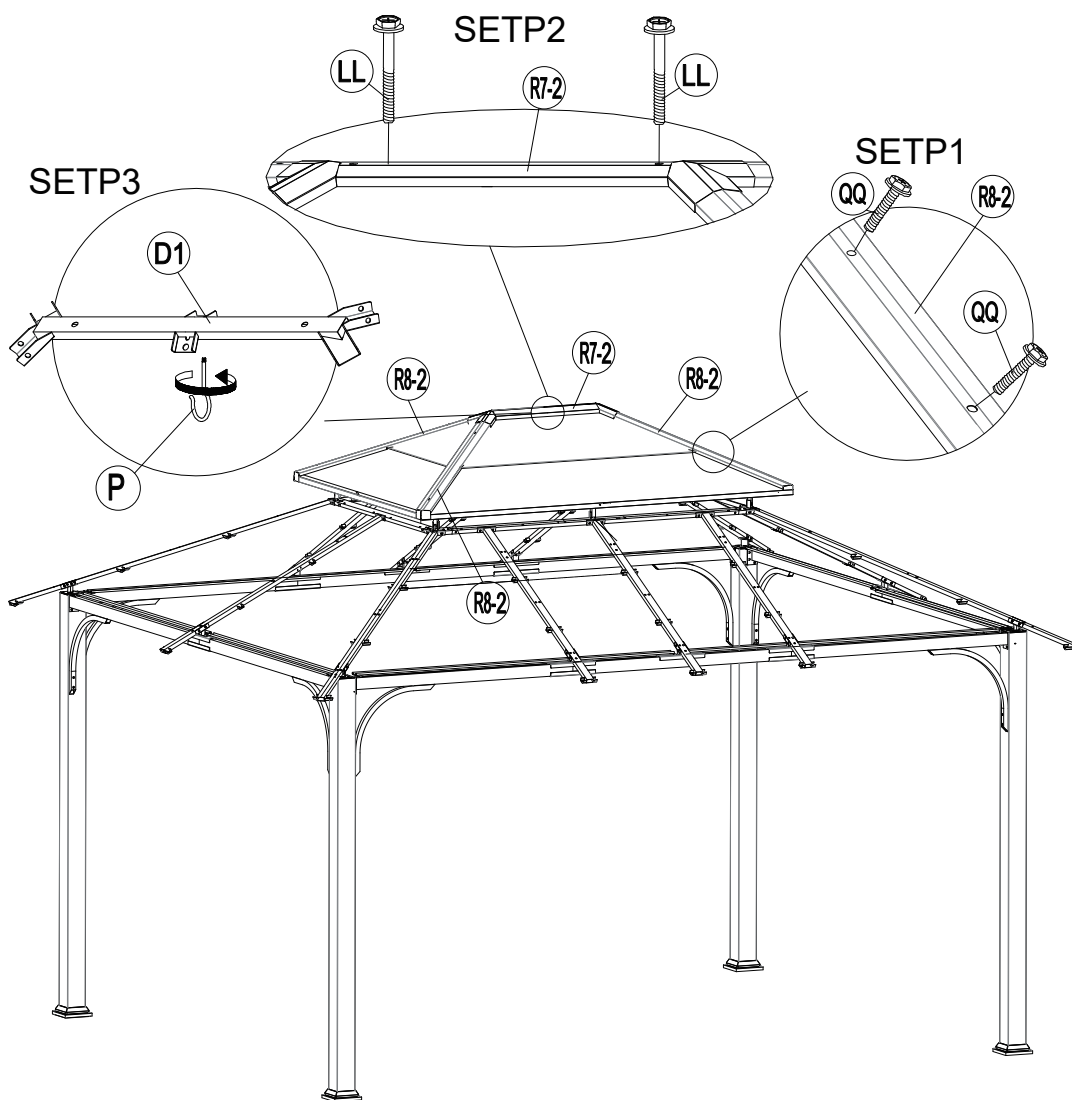
R8-2 4x



P 1x

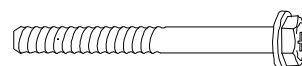
14

<14>



QQ 8x

M6x40



LL 2x

M6x60

<15>

L12 4x

L13 4x

L14 4x

L15 4x

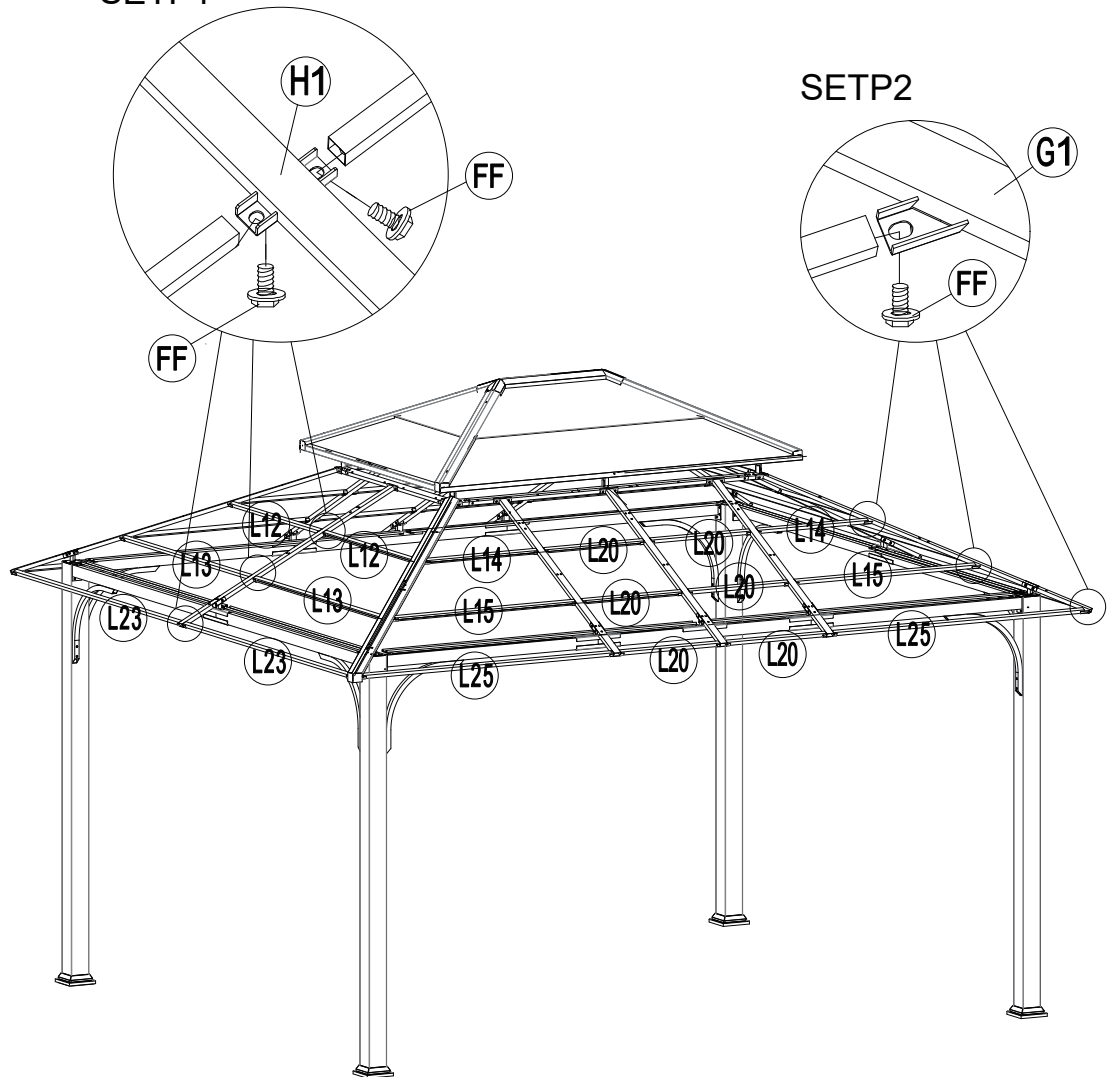
L20 12x

L23 4x

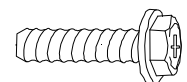
L25 4x

15

SETP1



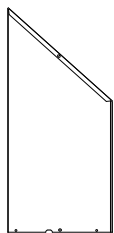
SETP2



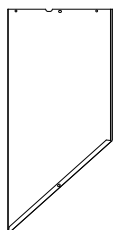
FF 72x

M6x20

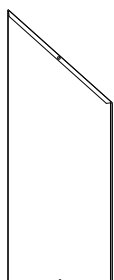
<16>



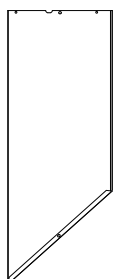
Q6 2x



Q7 2x

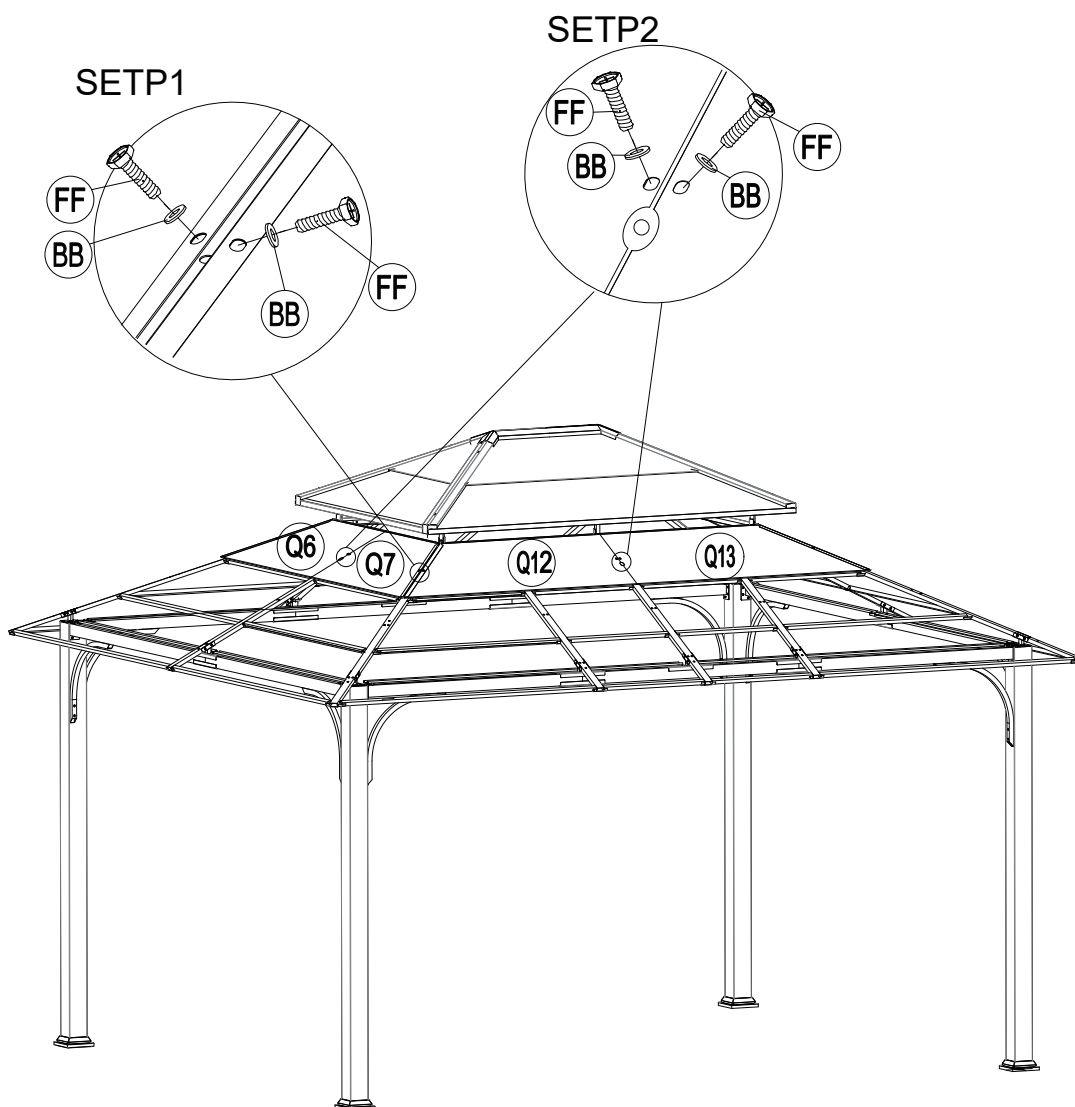


Q12 2x

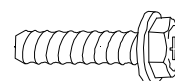


Q13 2x

16



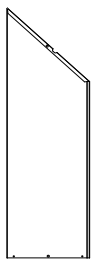
Attention :
Pls avoid the panel collision, which will cause the damage to the panels.



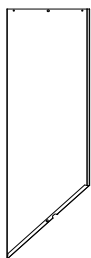
FF 16x

M6x20

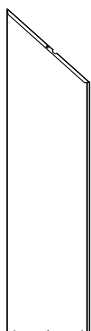
<17>



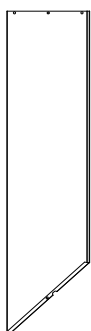
Q8 2x



Q9 2x

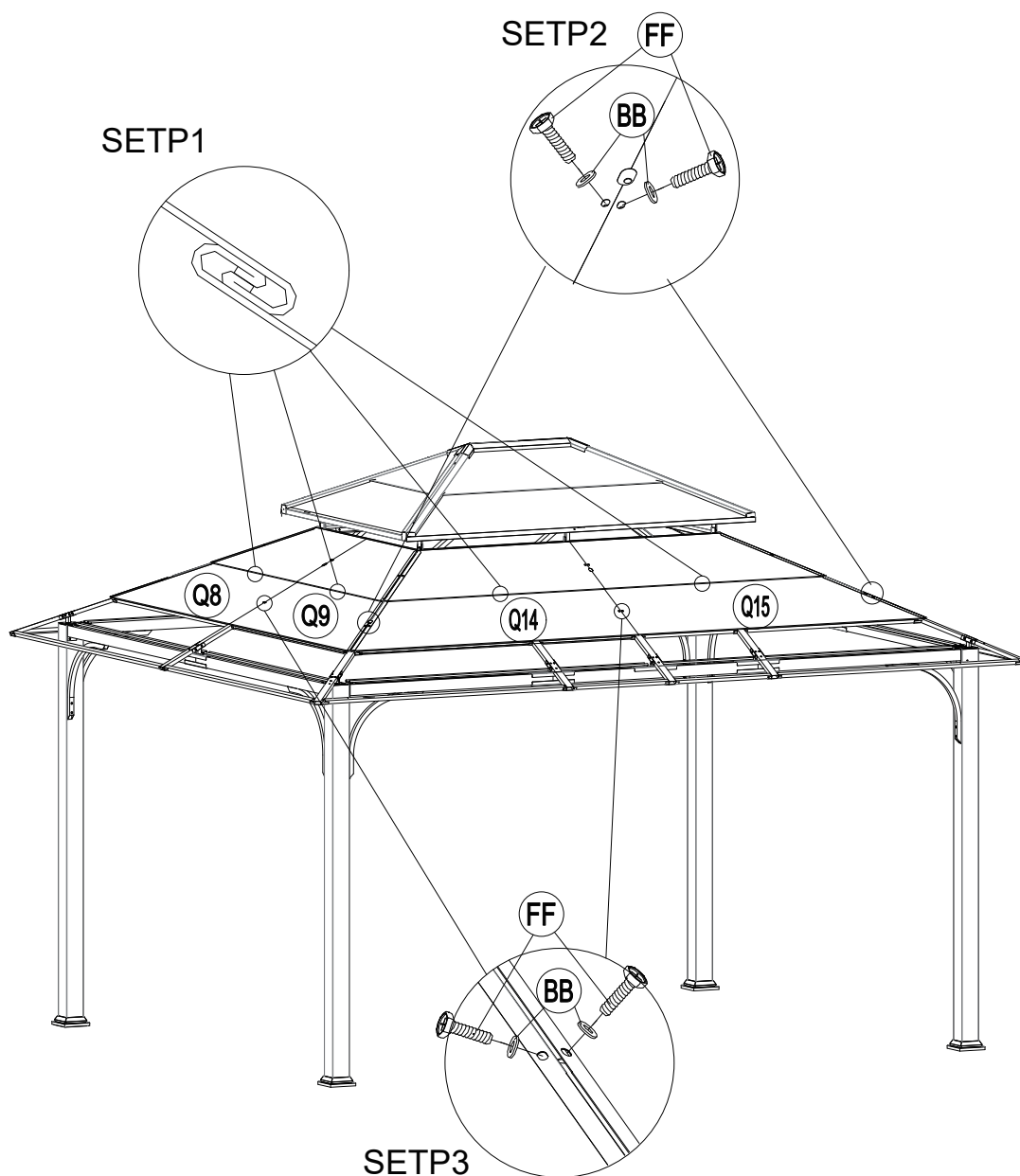


Q14 2x

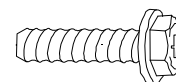


Q15 2x

17



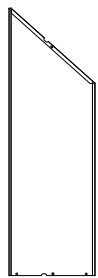
Attention :
Pls avoid the panel collision, which will cause the damage to the panels.



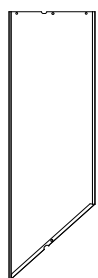
FF 16x

M6x20

<18>



Q10 2x



Q11 2x

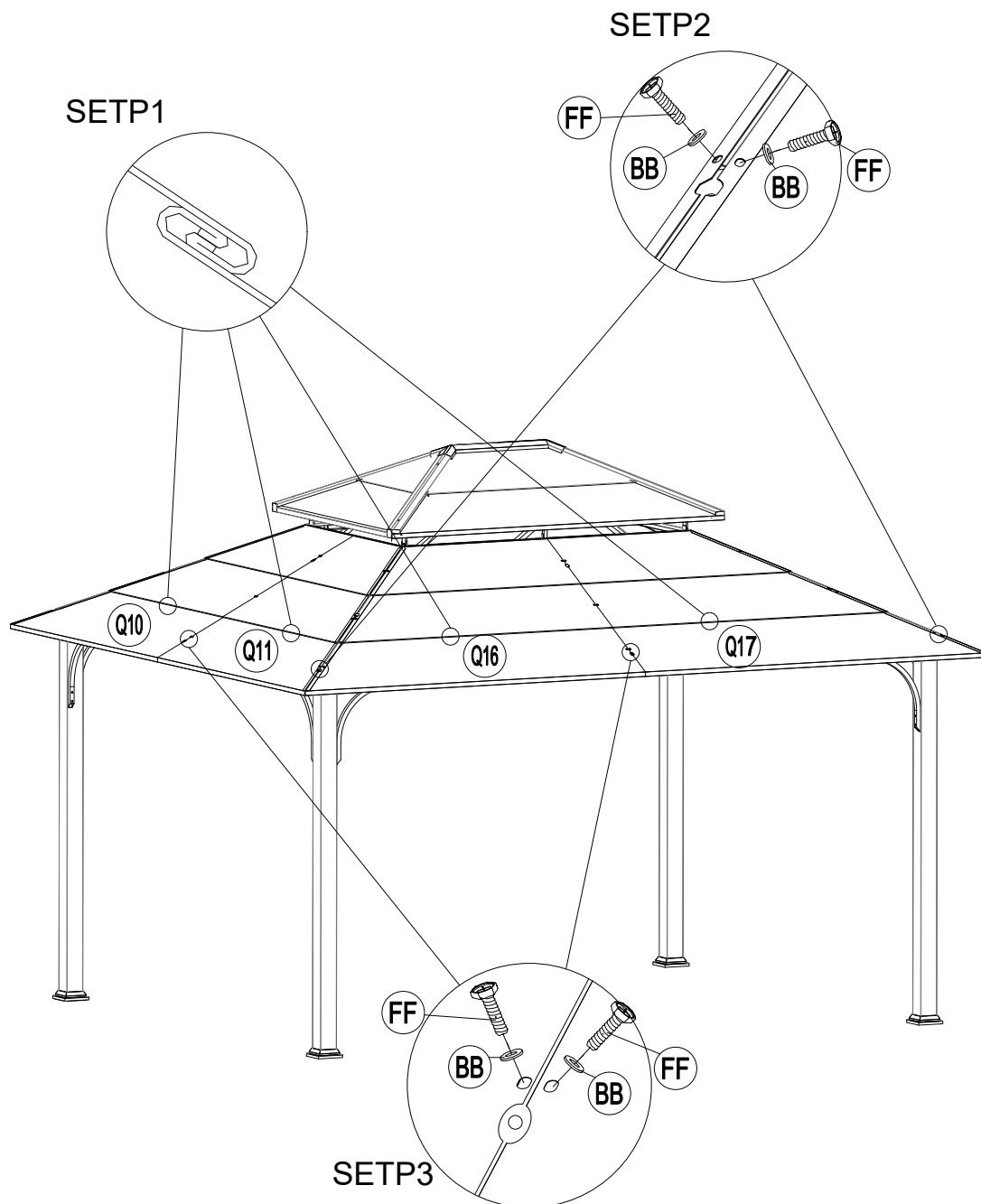


Q16 2x

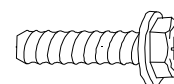


Q17 2x

18



Attention :
Pls avoid the panel collision, which will cause the damage to the panels.



FF 16x

M6x20



R1 4x

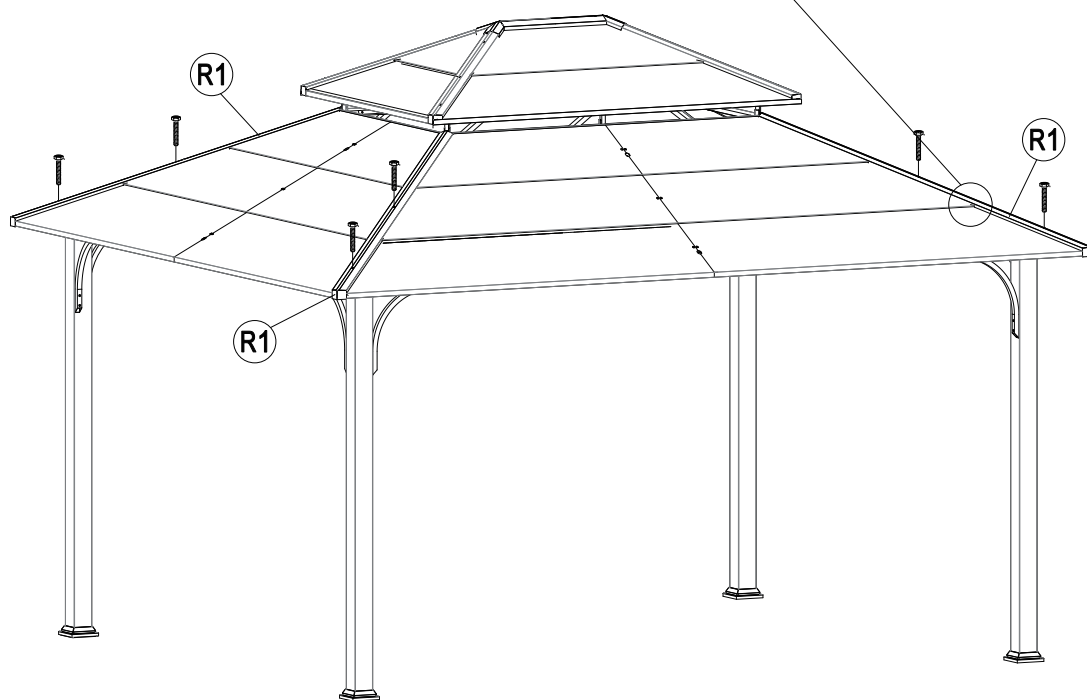
<19>

SETP1

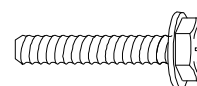
SETP2

QQ

R1



19



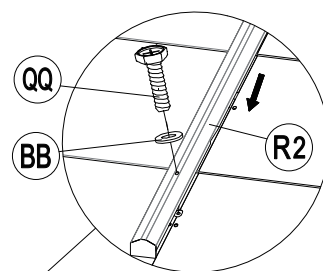
QQ 8x

M6x40

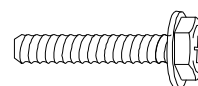
<20>



R2 4x



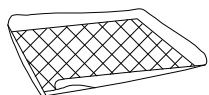
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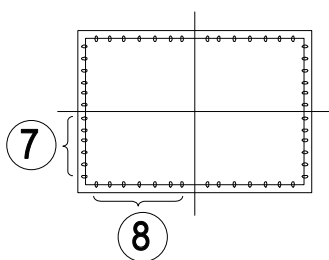
QQ 8x

M6x40

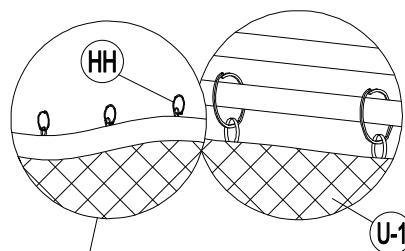
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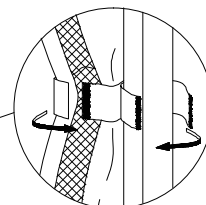
U-1 1x



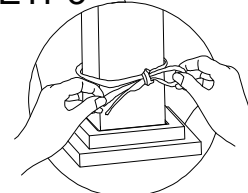
SETP1



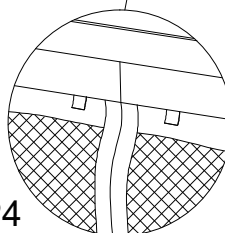
SETP2



SETP3



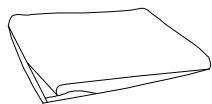
SETP4



21

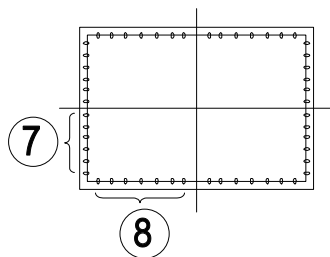


HH 60x

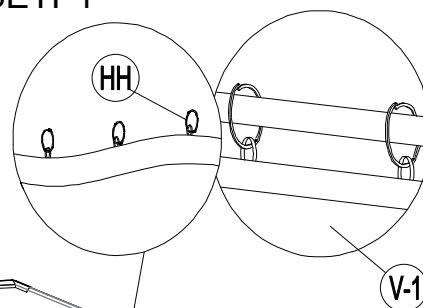


V-1 1x

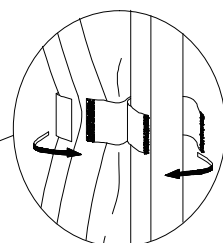
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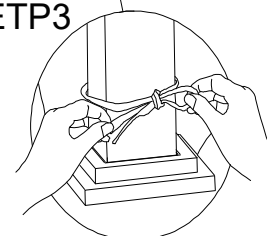
SETP1



SETP2



SETP3



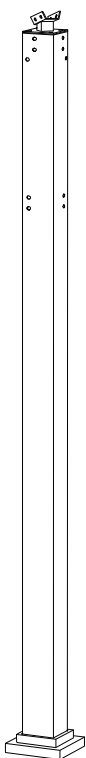
22



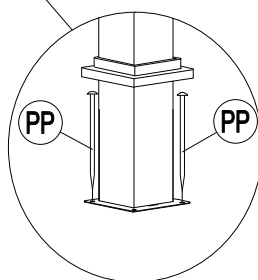
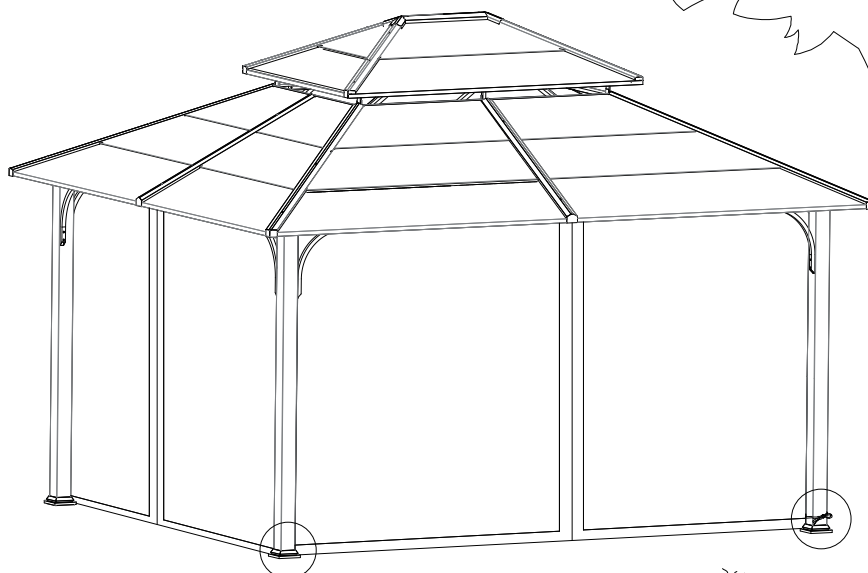
HH 60x

<23>

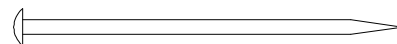
A



4x



23



PP

D8X180
8x