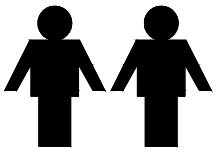
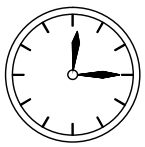
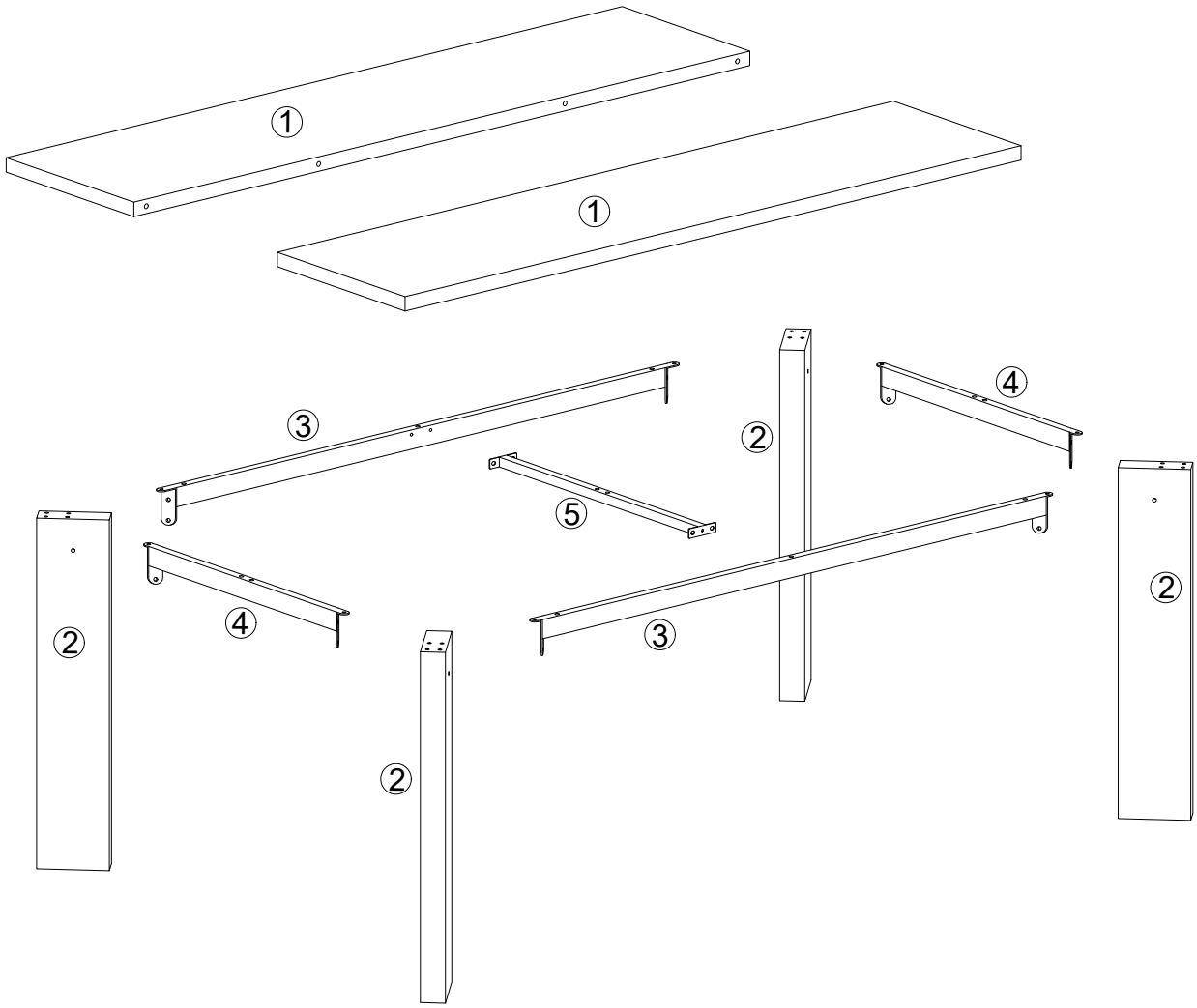
ASSEMBLY INSTRUCTION

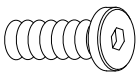
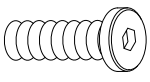
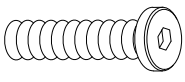
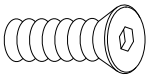






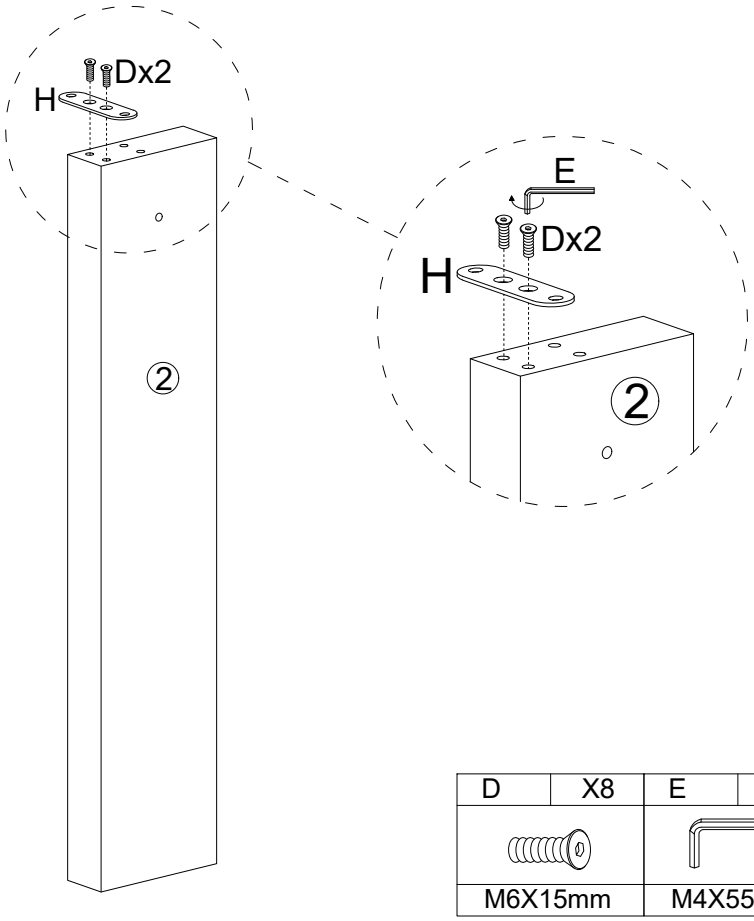
Notes: Don't fully tighten screws until all parts are confirmed in place to avoid misalignment.



A	X20+1	B	X2+1	C	X10+1	D	X16+1
							
M6X15mm		M6X35mm		M6X55mm		M6X15mm	

E	X1	F	X4+1	G	X4	H	X4
							
M4X55mm		Ø10X50mm		M6XØ30mm		100X30mm	

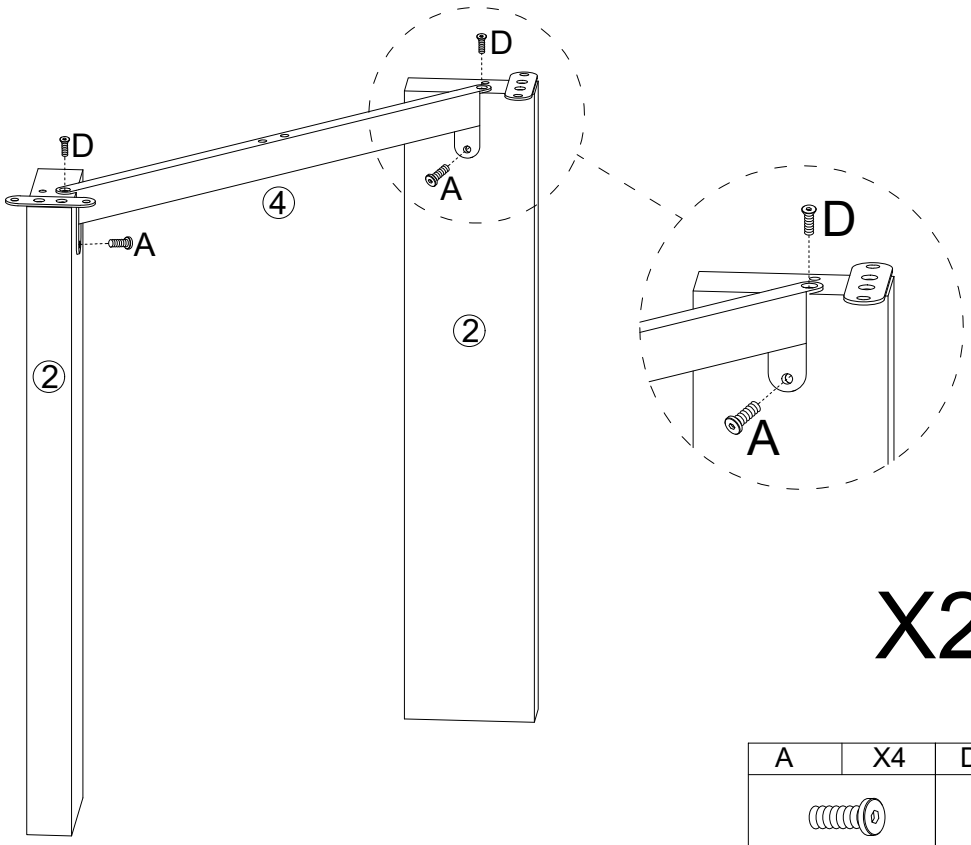
STEP 1



X4

D	X8	E	X1	H	X4
M6X15mm		M4X55mm		100X30mm	

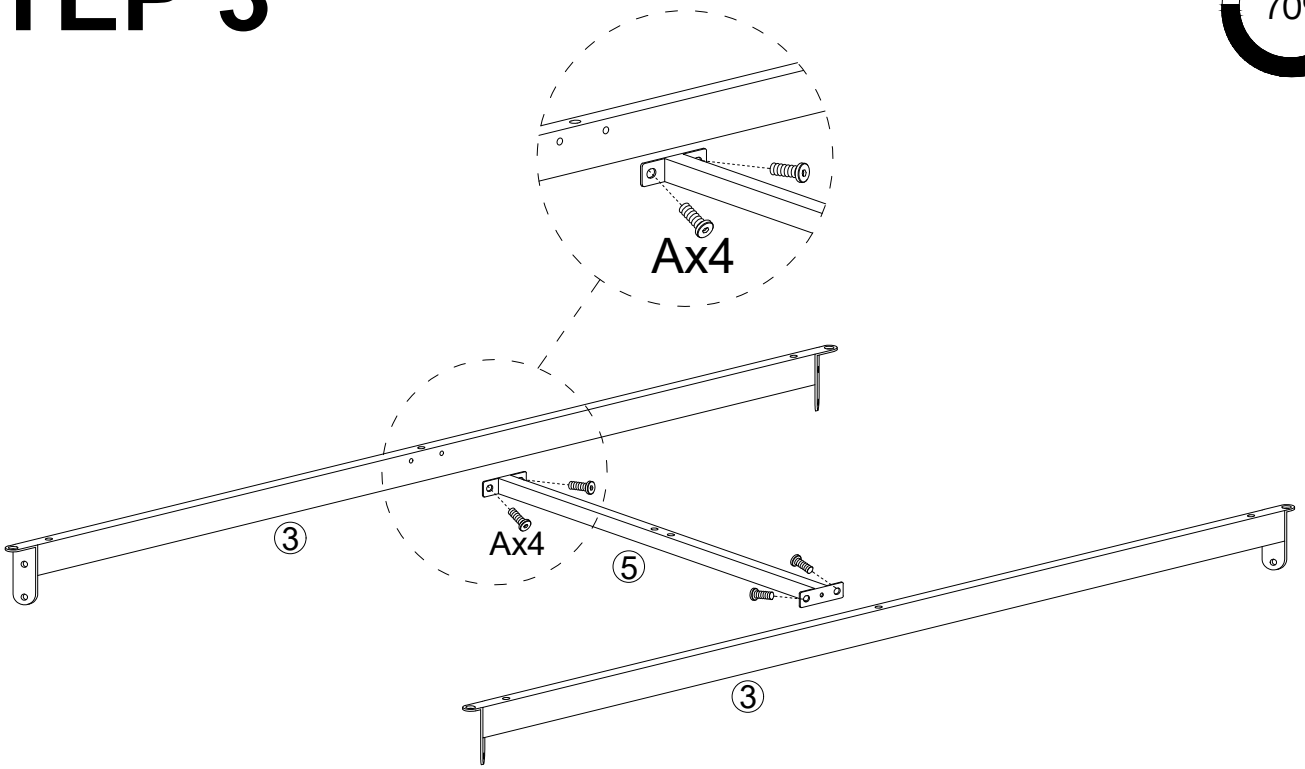
STEP 2



X2

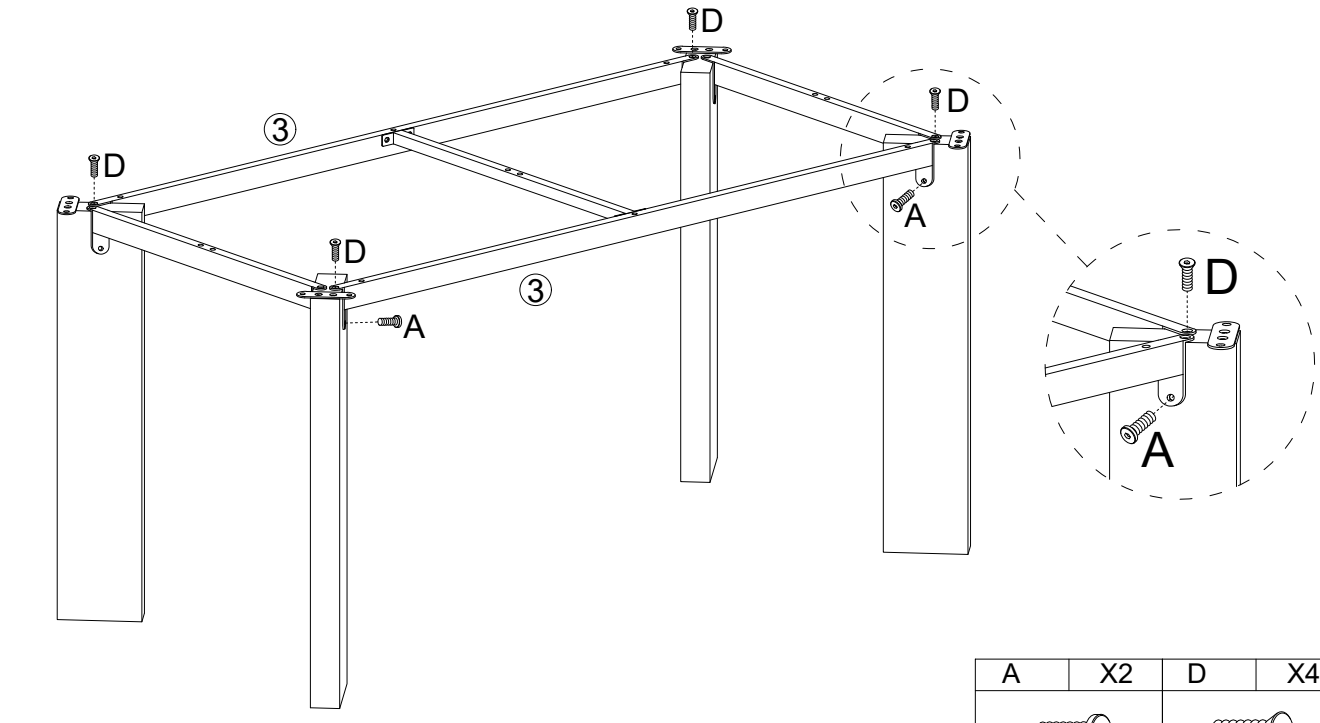
A	X4	D	X4
M6X15mm		M6X15mm	

STEP 3



A	X4
	
M6X15mm	

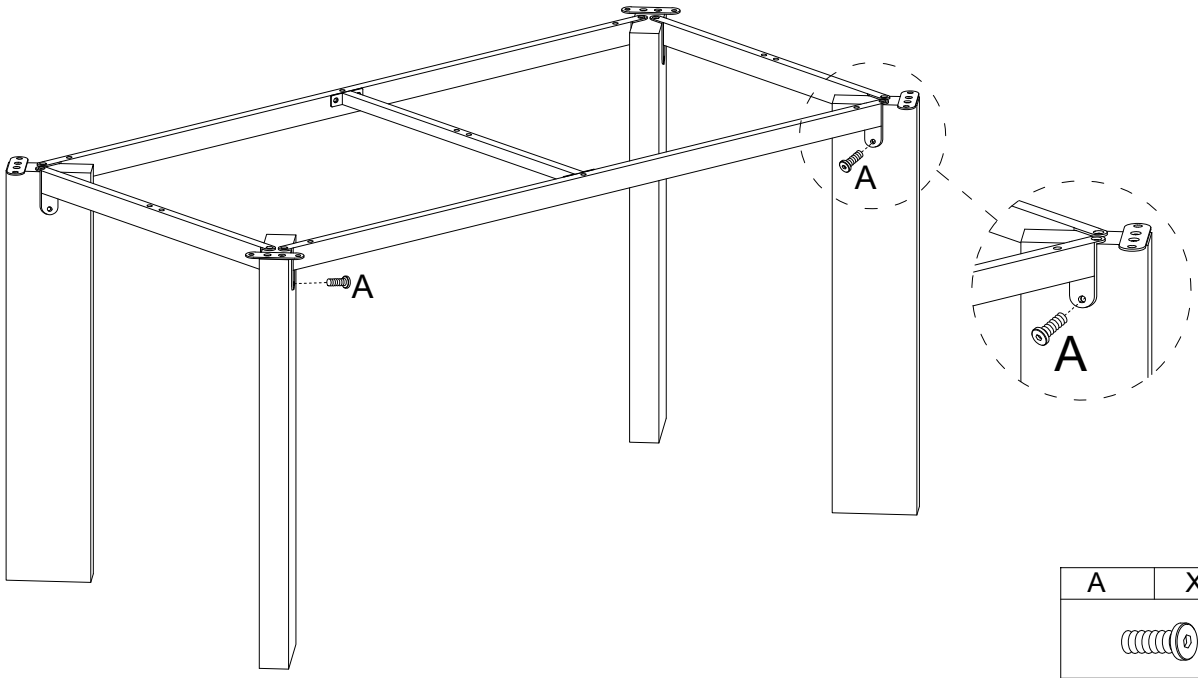
STEP 4



A	X2	D	X4
			
M6X15mm		M6X15mm	

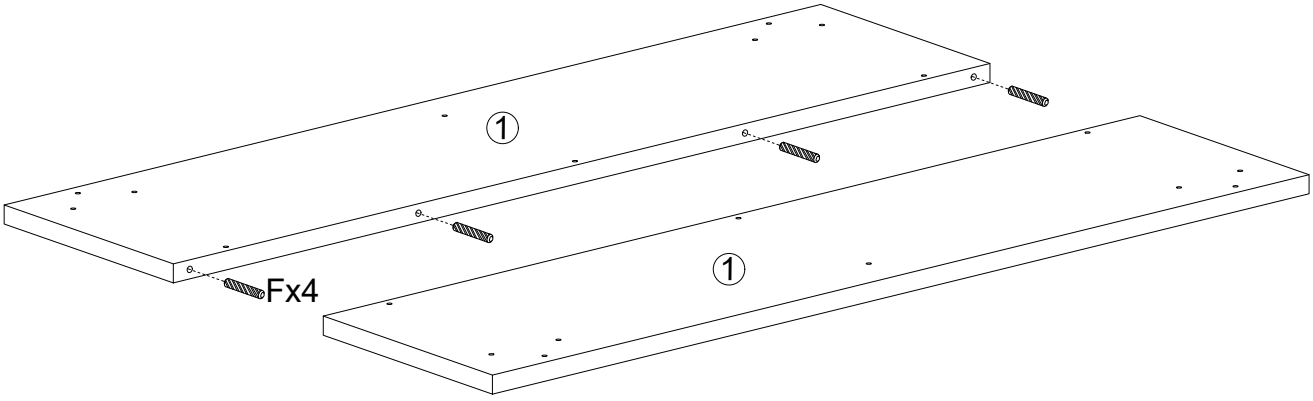
STEP 5

180°



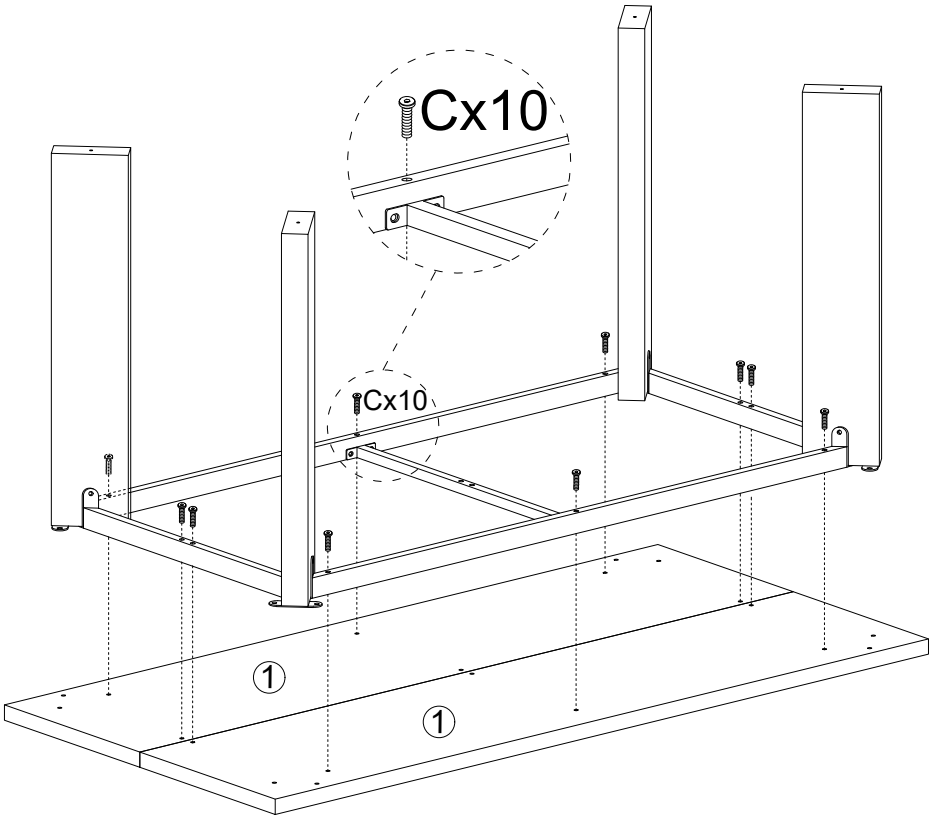
A	X2
M6X15mm	

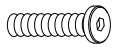
STEP 6



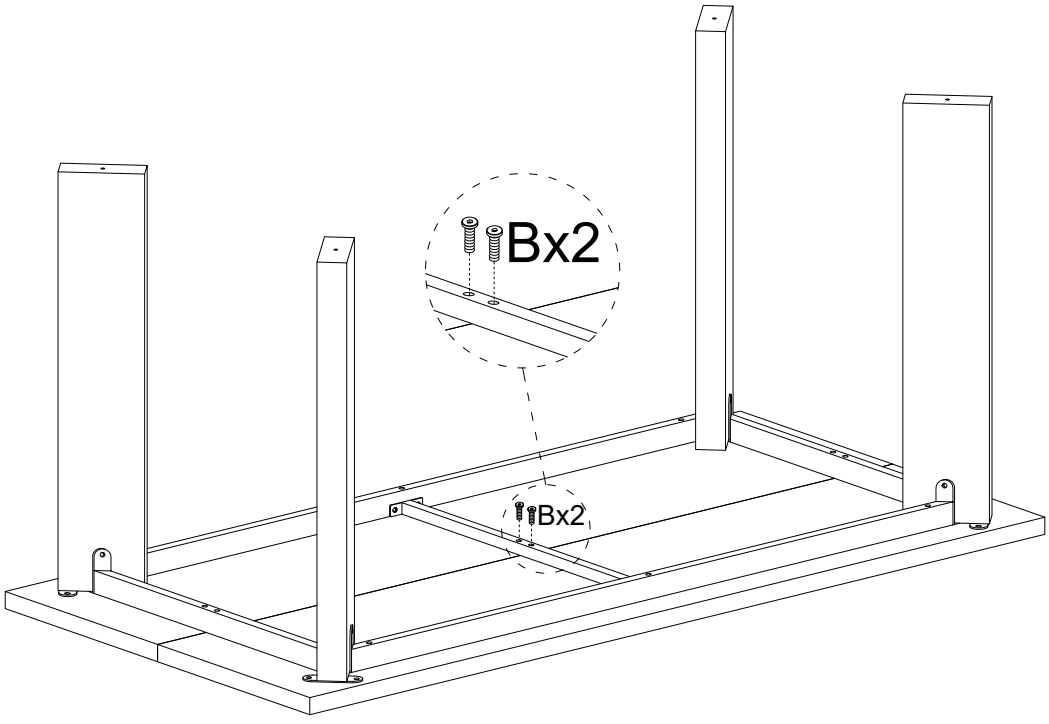
F	X4
	
Ø10X50mm	

STEP 7



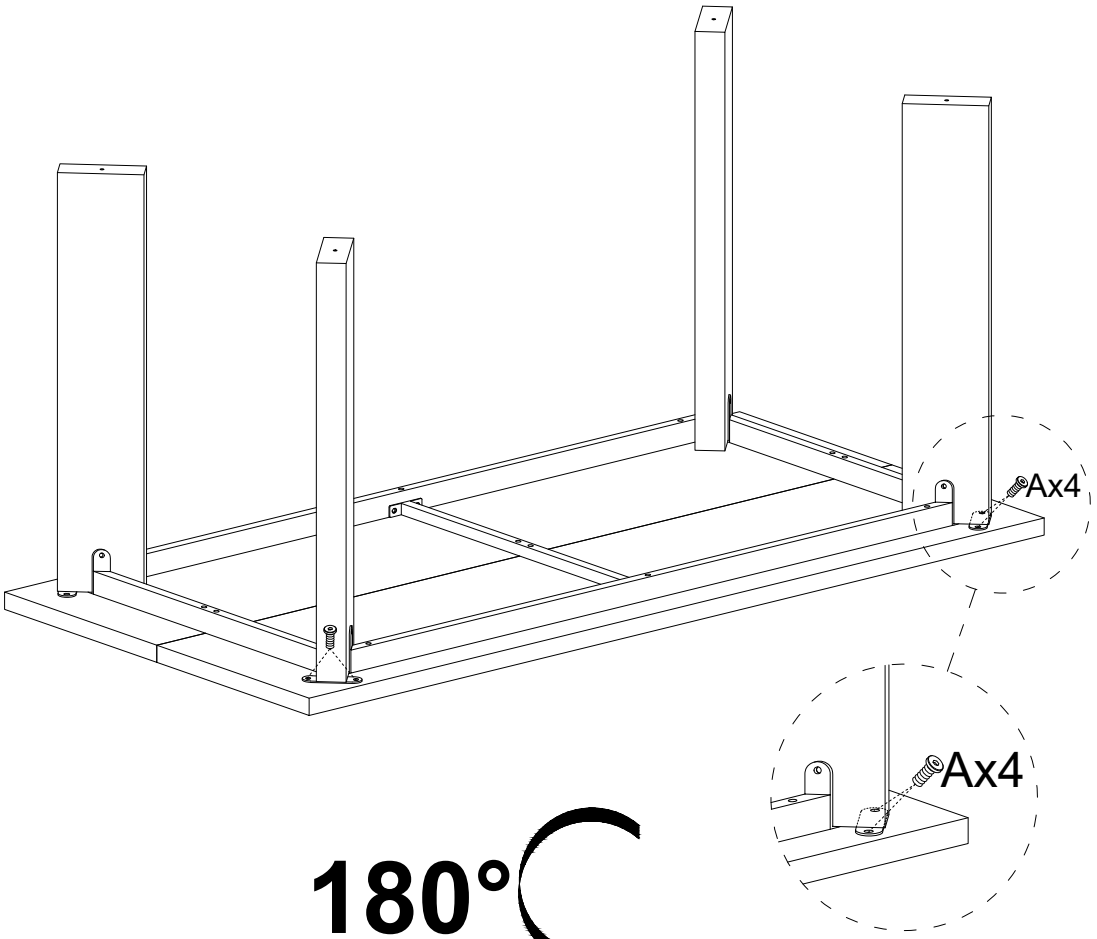
C	X10
	
M6X55mm	

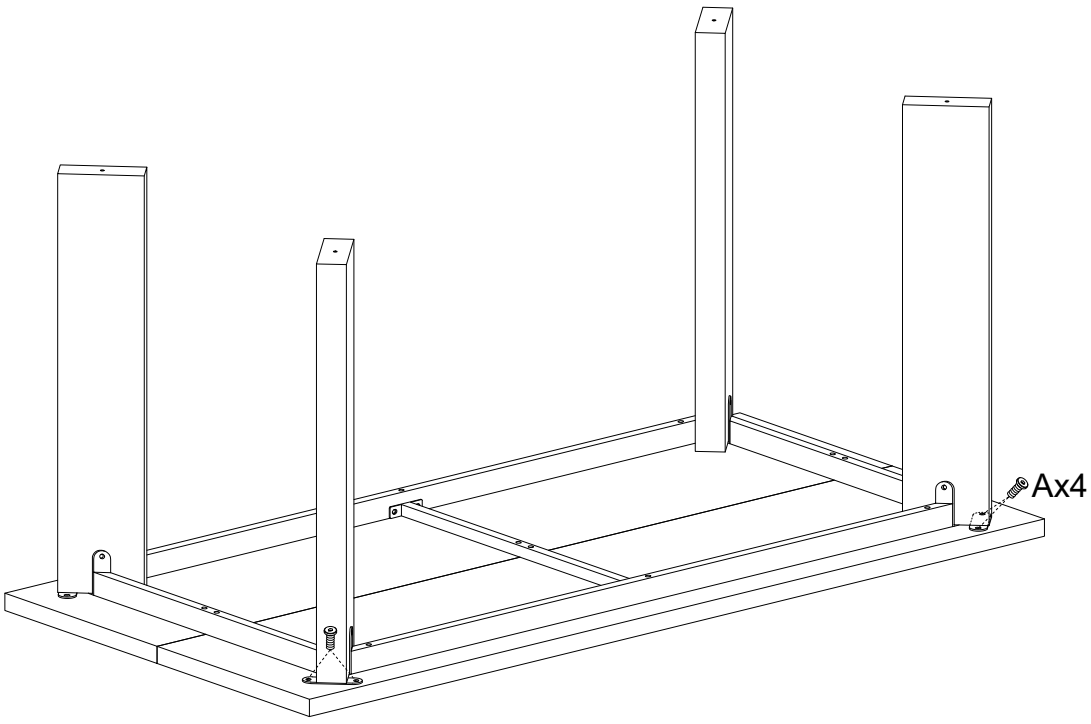
STEP 8



B	X2
	
M6X35mm	

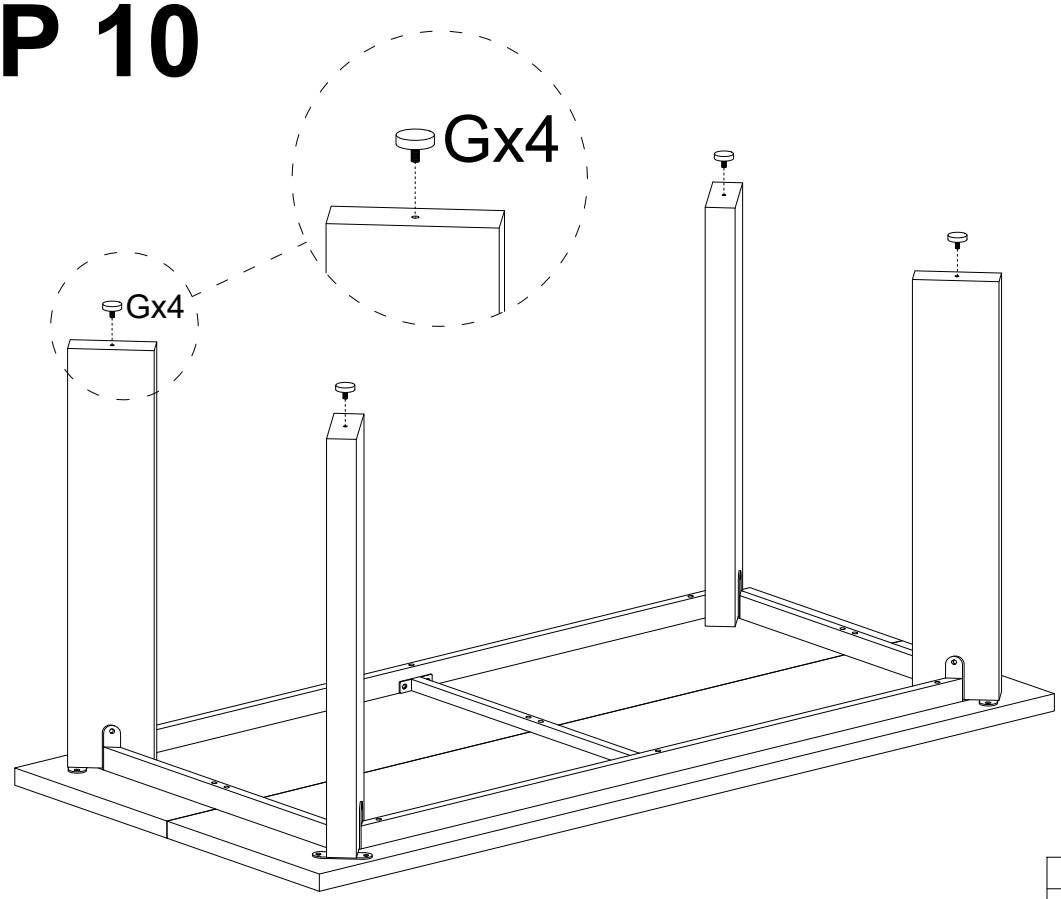
STEP 9





A	X8
	
M6X15mm	

STEP 10



G	X4
	
M6XØ30mm	

STEP 11



