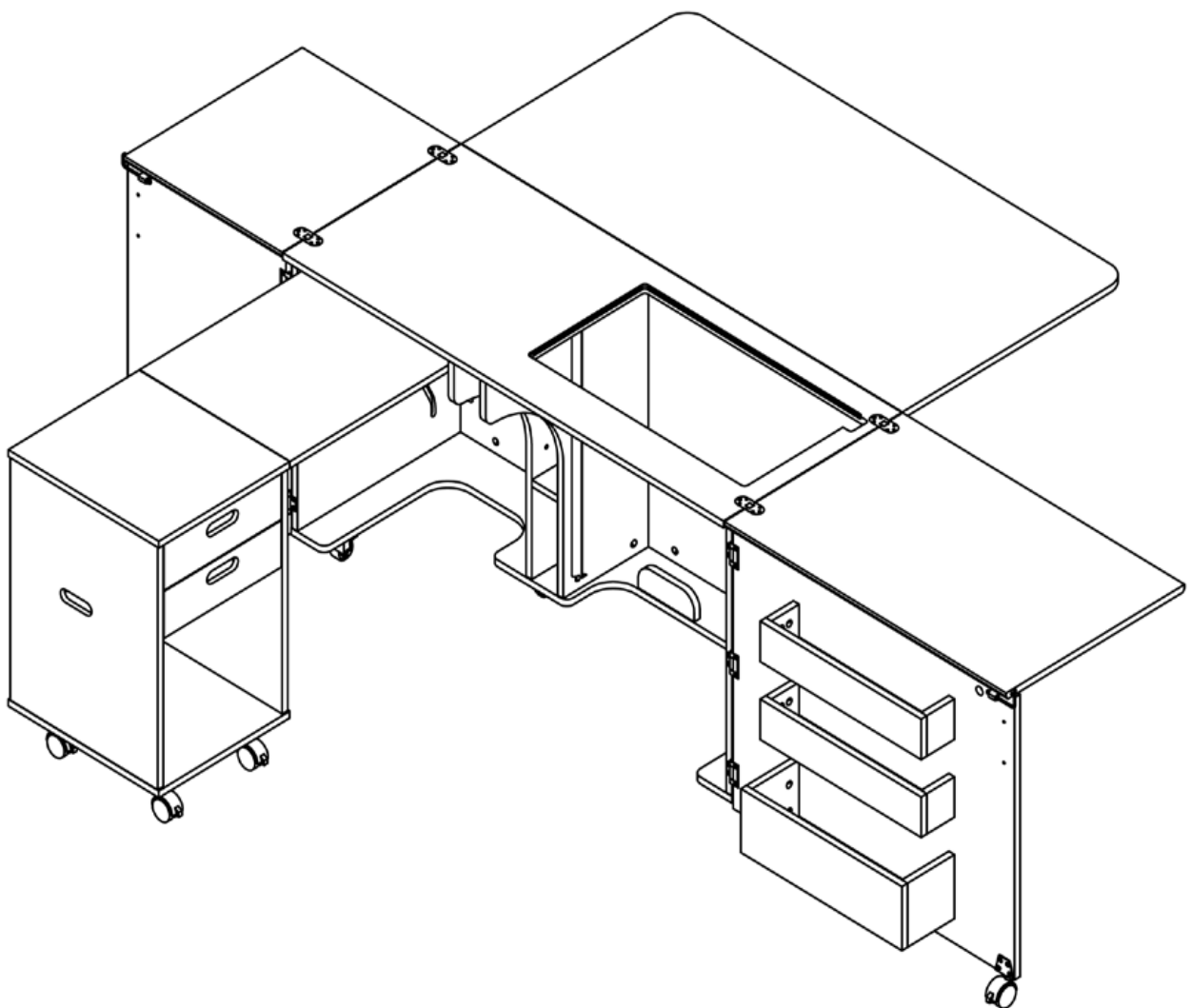


ASSEMBLY INSTRUCTIONS

Aussie II

ITEM No.:K8605 Teak
K8611 White



Assembly video can be found on our website at www.arrowcabinets.com in the Video Section.
Questions? Call 1-800-533-7347 press 1 or Email: cs@arrowcabinets.com

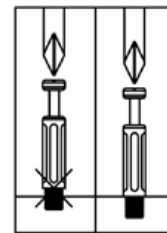


Turn clockwise to lock cam with bolt.

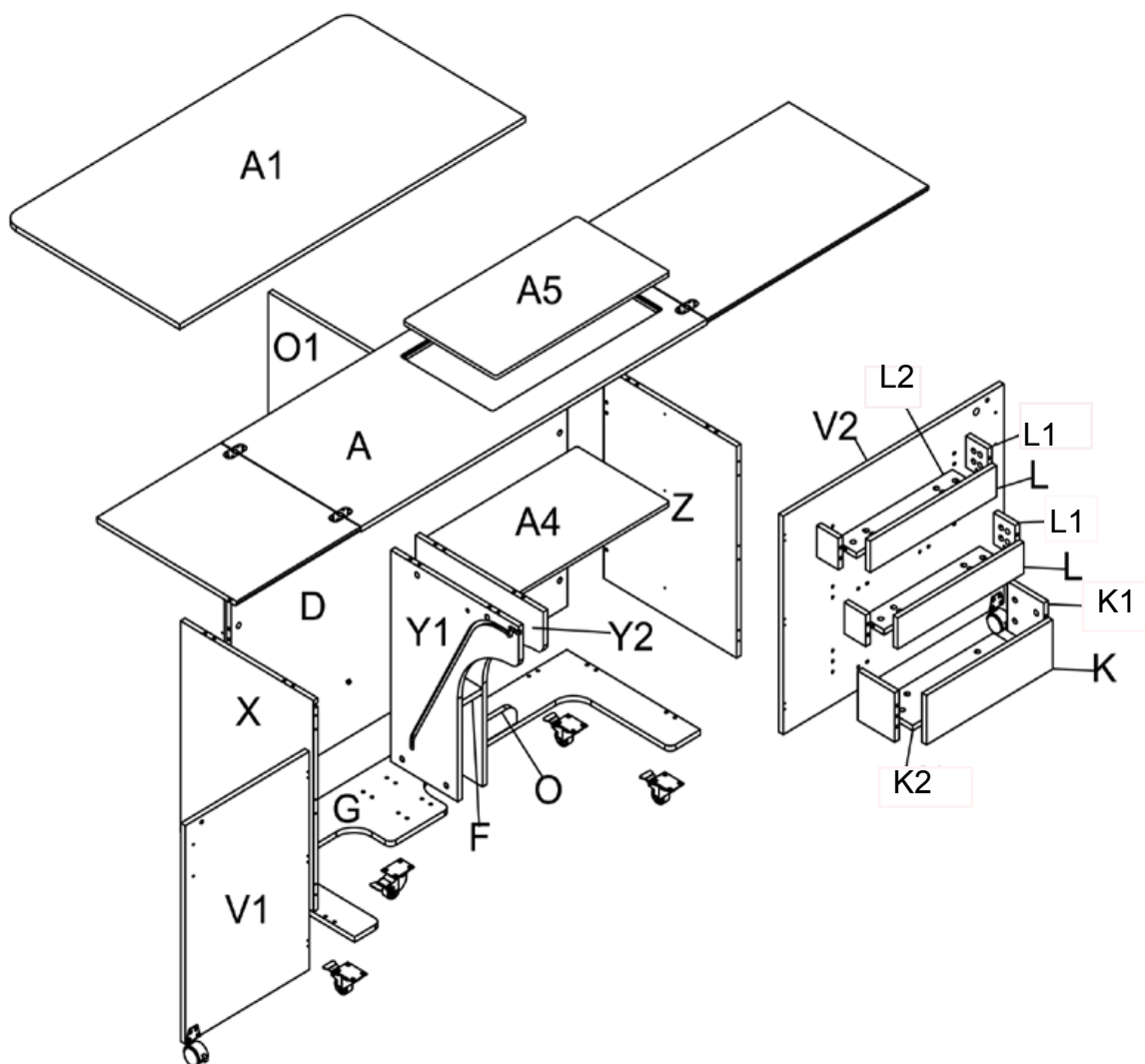


The arrow direction=front

Incorrect Correct



Screw cam bolts all the way in.



PARTS LIST

ITEM	DESCRIPTION	QTY.	PACK.
A	Top panel	1	1 OF 4
A5	Cover	1	1 OF 4
G	Bottom panel	1	1 OF 4
A1	Quilt Leaf	1	2 OF 4
D	Back panel	1	2 OF 4
X	Left side panel	1	2 OF 4
Z	Right side panel	1	2 OF 4
Y1	Left Partition Panel	1	3 OF 4
Y2	Right Partition Panel	1	3 OF 4
F	Fixed shelf	1	3 OF 4
VI	Left Door	1	3 OF 4
V2	Right Door	1	3 OF 4
O	Insert Holder	1	3 OF 4
O1	Gate Leg Panel	1	3 OF 4
L	Door Bin Front	2	3 OF 4
L1	Door Bin Side	4	3 OF 4
L2	Door Bin Bottom	2	3 OF 4
K	Large Bin Front	1	3 OF 4
K1	Drawer Side	2	3 OF 4
K2	Large Bin Bottom	1	3 OF 4
A4	Platform	1	3 OF 4

PARTS FOR AUSSIE CADDY LISTED ON PAGE
14 OF THIS MANUAL.

PARTS LIST

ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
(c1)	6*35 Cam Bolt	28	(s1)	3.5*14 Screw	44
(c3)	6*25 Cam Bolt	42	(h)	Handle	2
(d1)	8*30 Dowel pin	30	(b2)	Fix Bolt	4
(c2)	(5/8") Cam Cover	70	(h2)	Flush Hinge	6
(t1)	Locking Castor	3	(s2)	3*14 Screw	30
(a)	Wrench	1	(d)	Door Hook	2
(t2)	Plate Castor	5	(m)	Magnet & Catch Plate	1
(b1)	8*16 Fix Bolt	25	(L)	Lock & Lock Plate	1
(r3)	14mm Spanner	1	(h3)	Flap Hinge	3
(s5)	Alignment Pin	1	(h1)	Butt Hinge	2
(s4)	3*20 Screw	4	(d3)	Door plate	2



(c1) 6*35 Cam Bolt-28



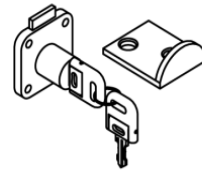
(d1) 8*30 Dowel Pin-30



(c2) (5/8") Cam Cover-70



(c3) 6*25 Cam Bolt-42



(L) Lock-1
Lock plate -1



(t2) Plate Castor - 5



(b1) 8*16 Fix Bolt-25



(a) Wrench-1



(s1) 3.5*14 Screw-44



(h) Handle-2



(b2) 4*20 Fix Bolt-4



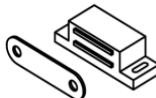
(h2) Flush Hinge- 6



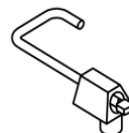
(h3) Flap Hinge- 3



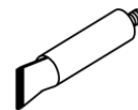
(s2) 3*14 Screw-30



(m) Magnet-1



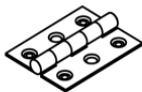
(d) Door Hook-2



Glue=1



(r3) 14mm Spanner-1



(h1) Butt Hinge- 2



(d3) Door plate - 2



(s5) Alignment Pin-1



(s4) 3*20 Screw-4



(t1) Locking Castor- 3

Pre-installed parts



(c5) Cam



Castor bracket- 3



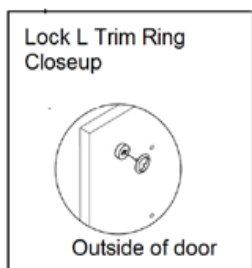
Panel Connector-2

STEP 1

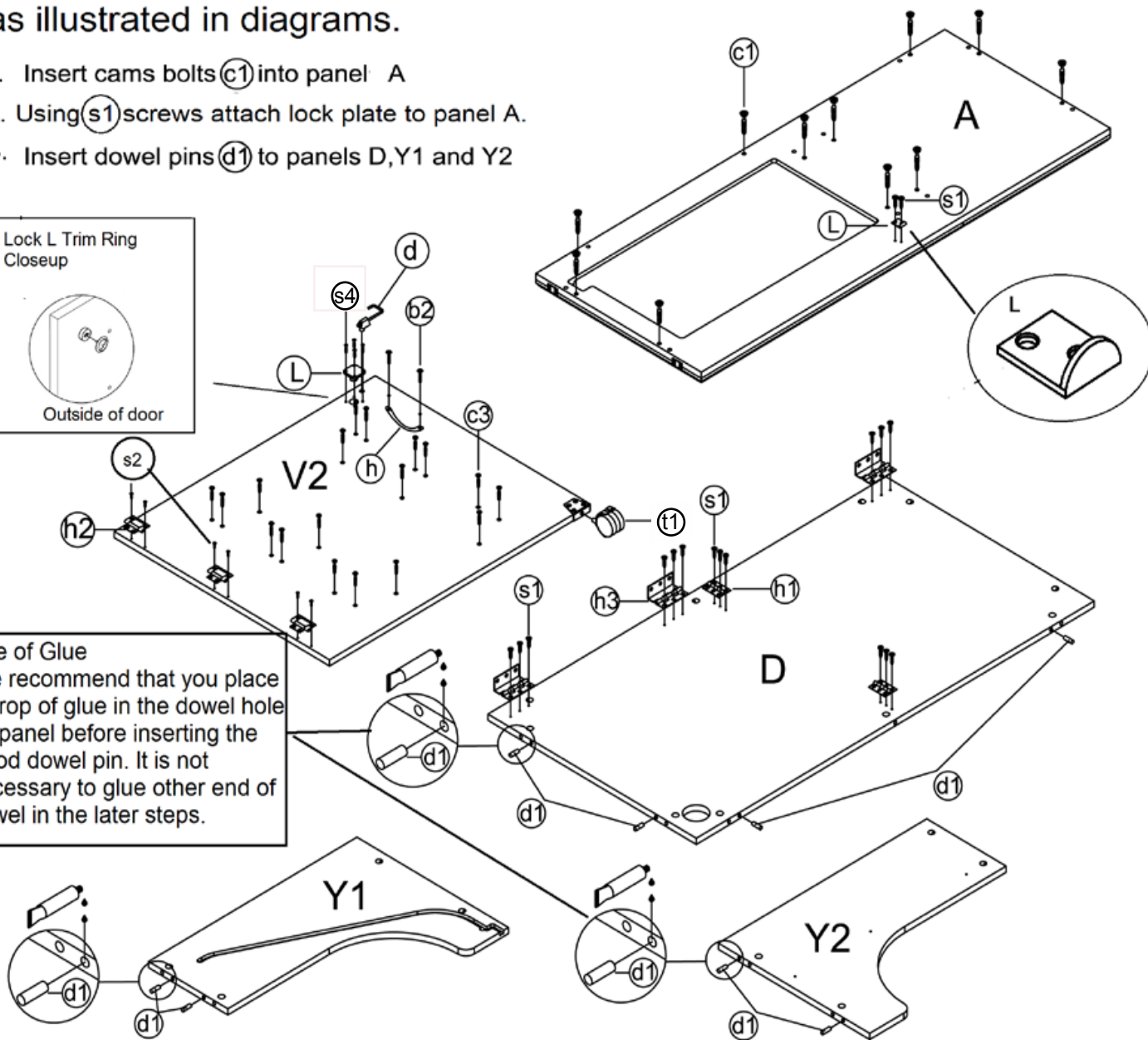
Prepare Panels A, D, V2, Y1 and Y2

as illustrated in diagrams.

1. Insert cams bolts (c1) into panel A
2. Using (s1) screws attach lock plate to panel A.
3. Insert dowel pins (d1) to panels D, Y1 and Y2

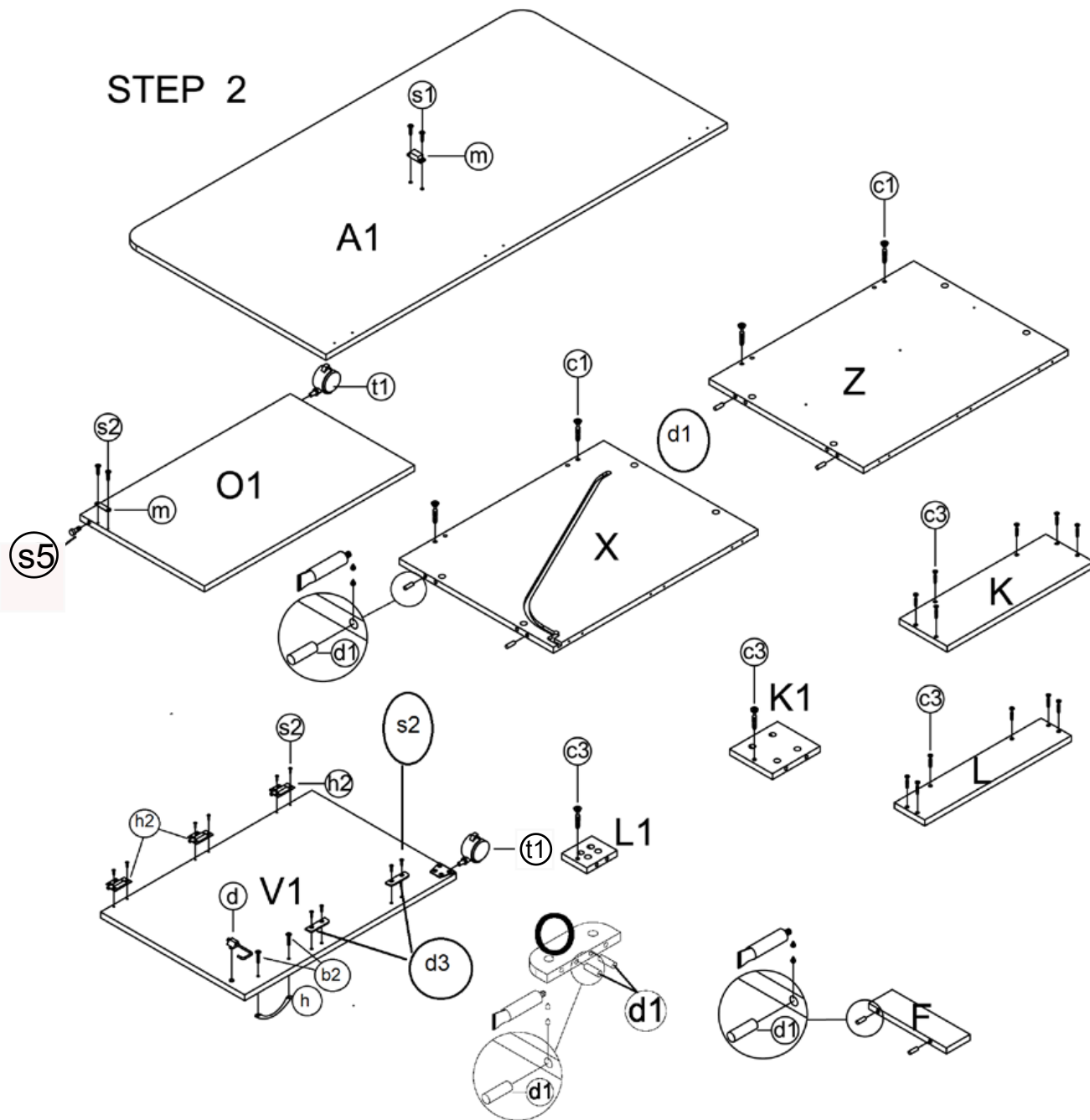


Use of Glue
We recommend that you place a drop of glue in the dowel hole on panel before inserting the wood dowel pin. It is not necessary to glue other end of dowel in the later steps.



4. Insert cams bolts (c3) into panels V2 as illustrated above.
5. Locate the trim ring on lock and set aside. Insert cylinder of lock (L) through hole in V2 and secure with (s1) screws. Add trim ring to lock on outside of V2. Attach handle (h) to outside of V2 and secure with fix bolts (b2).
6. Insert Door Hook (d) to panel V2 as illustrated above.
7. Fix Flush Hinge (h2) with Screws s1 to panel V2 as illustrated above.
8. Screw castor (t1) into castor bracket on V2 and tighten with spanner (r3).
9. Locate the pilot holes in center of panel D and install Butt Hinges (h1) using screw (s1).
10. Along top edge of panel D, install Flap Hinges (h3) with screws (s1) as illustrated.

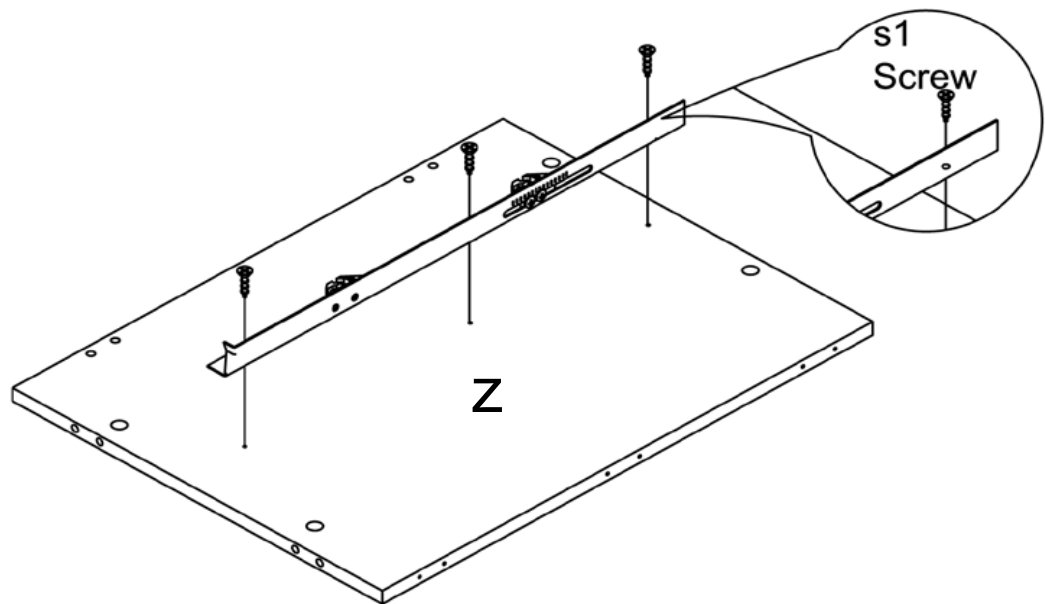
STEP 2



Preparation Panels A1, O1, X, Z, V1, L1, O, K, K1, F as illustrated above.

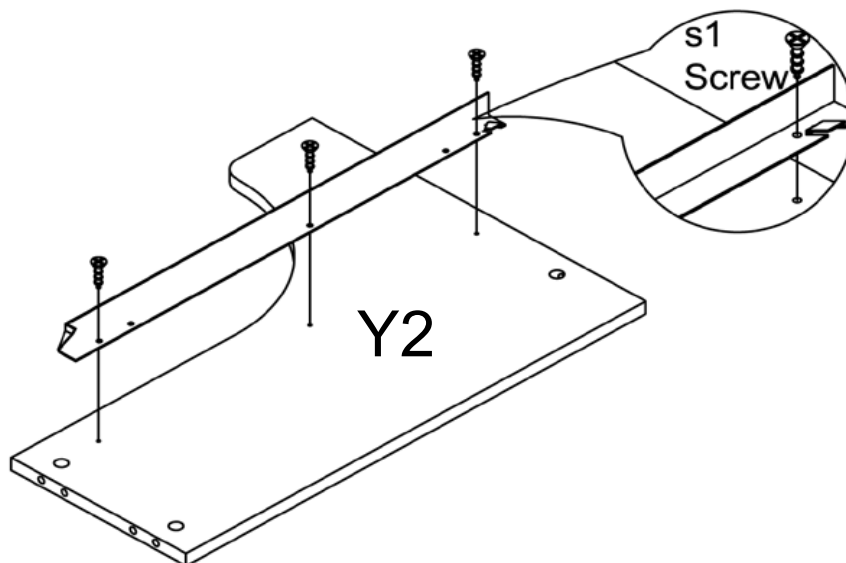
1. Insert cam bolts (c1) into panels X and Z.
2. Insert cam bolts (c3) into panels K, K1, L and L1.
3. Insert dowel pins (d1) into edges of panels X, Z, F, and O using glue to secure in panel.
4. Locate pilot holes on panel A1 and install magnet (m) using screws (s1).
5. Attach magnet catch plate (m) on panel O1 using (s2) screws.
6. Install alignment pin (s4) in edge of panel O1 and press in place.
7. install locking caster (t1) into pre-installed caster bracket on O1 and tighten with spanner (r3)
8. On panel V1, attach 3 flush hinges (h2) to back edge and 2 door plates (d3) to front edge with screw (s2)
9. Insert door hook (d) to panel V1 and install caster (t1) in caster bracket and tighten with spanner (r3).
10. On front side of V1, attach handle (h) and secure with fix bolts (b2)

STEP 3



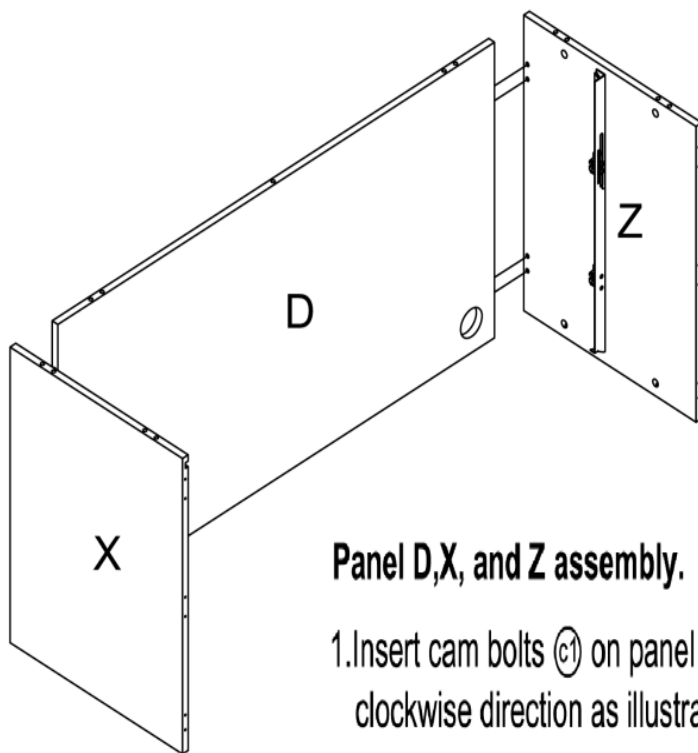
1. Fix Lifter Rail (right) to z panel with (s1) screws following predrilled holes as shown on the illustration above.

STEP 4



1. Fix Lifter Rail (left) to Y2 panel with (s1) screws following predrilled holes as shown on the illustration above.

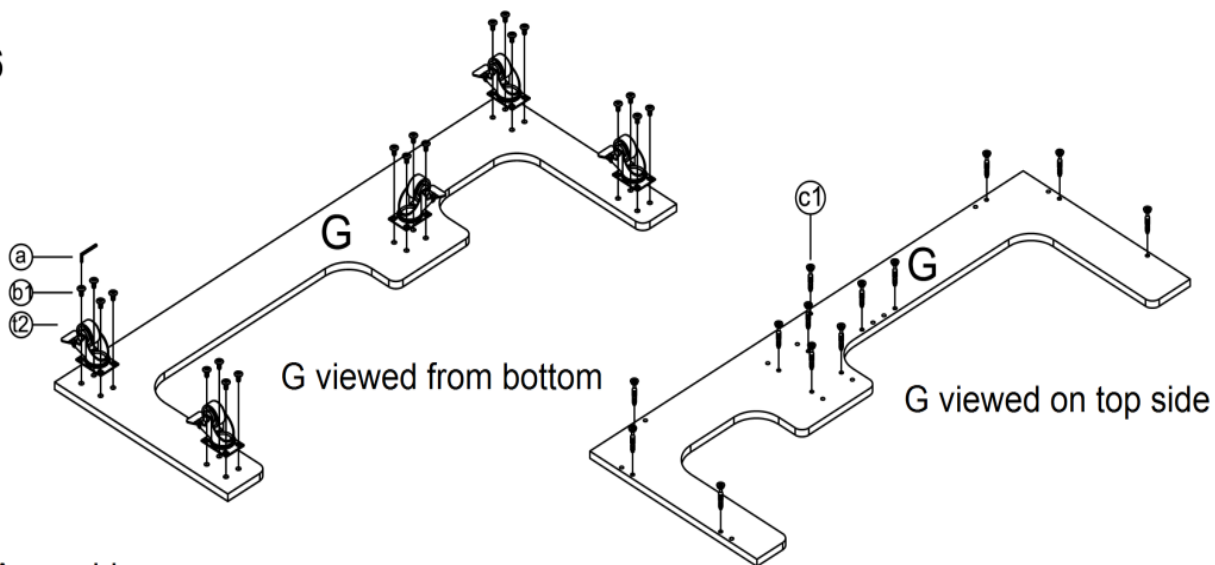
STEP 5



Panel D,X, and Z assembly.

1. Insert cam bolts (c1) on panel X and Z into cams on panels D and tighten in a clockwise direction as illustrated above.

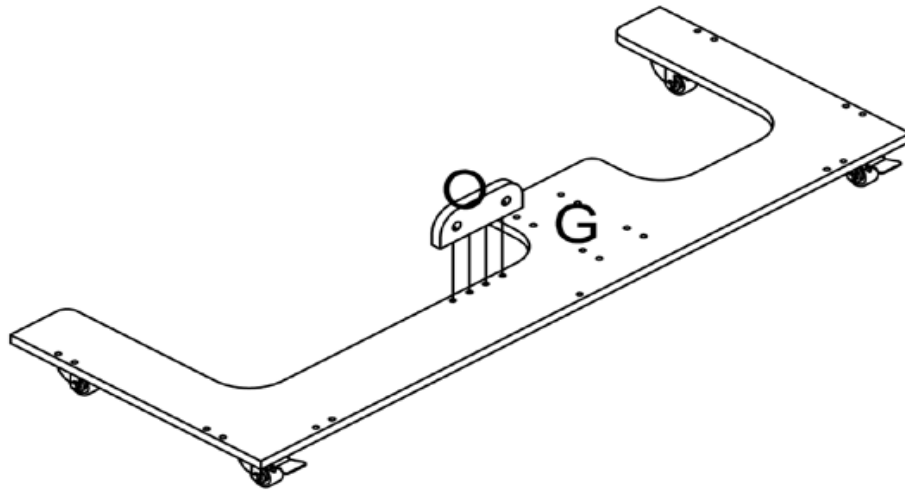
STEP 6



Panel G Assembly

1. On bottom of panel G, install 5 locking castors (t2) using screws (b1). Turn panel over and lock castors while doing step 2.
2. On top side of panel G, install 12 (c1) cam bolts as illustrated.

STEP 7



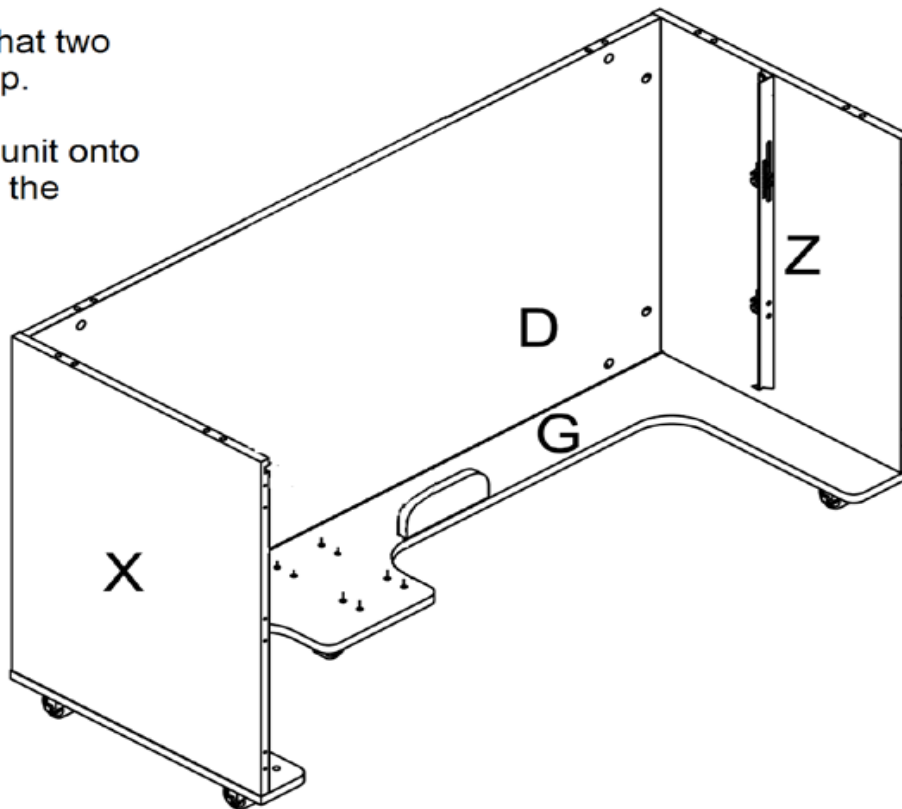
Panel G assembly.

1. Insert cam bolts (c1) on panel G into cams on panels O and tighten in a clockwise direction as illustrated above.

STEP 8 Panel G assembly.

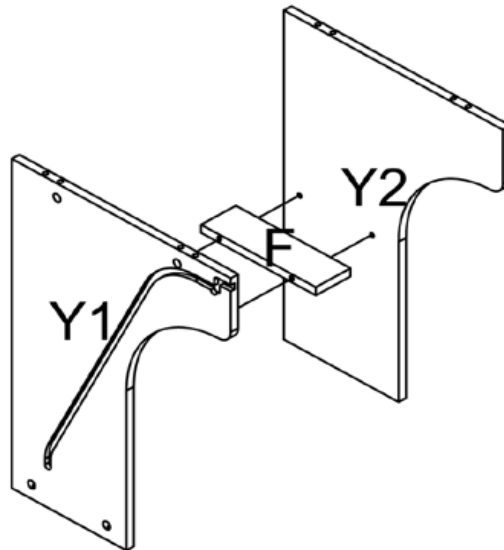
We recommend that two people do this step.

Lower the X-D- Z unit onto bottom G aligning the cam bolts and cam.



- . Insert cam bolts (c1) on panel G into cams on panels X,Z and D and tighten in a clockwise direction as illustrated above.

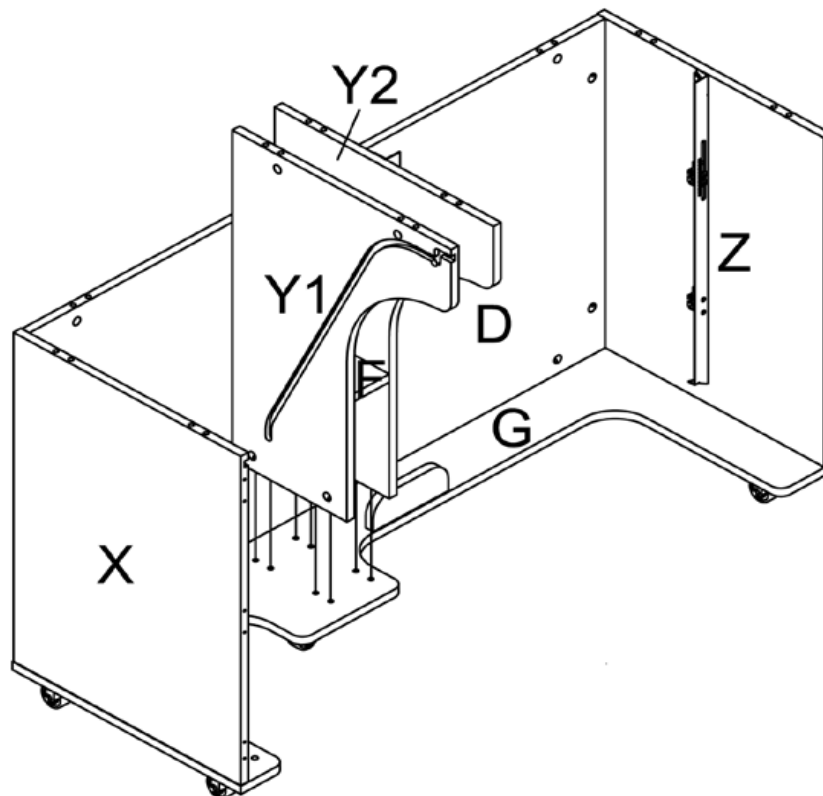
STEP 9



Panel F assembly.

1. Insert Dowel Pin (d1) on panel F into dowel holes on panels Y1 and Y2.

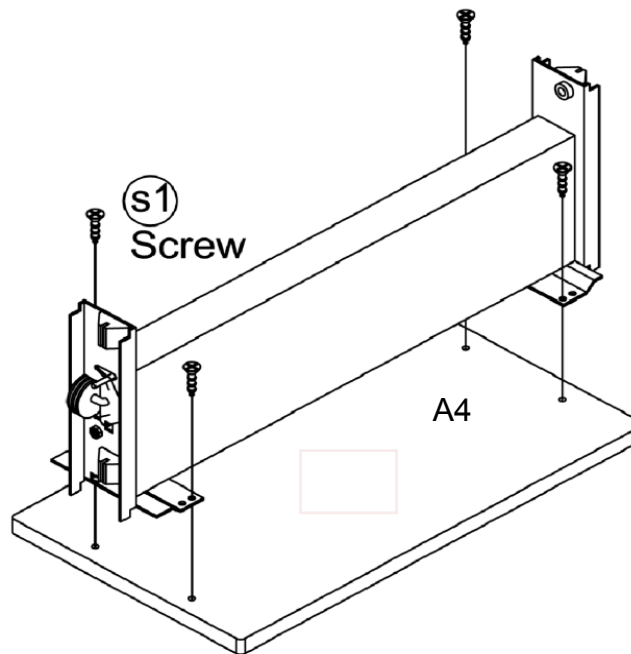
STEP 10



Panel Y1,Y2 and F assembly.

1. Lower Unit Y1- F-Y2 over cam bolts (c1) in panel G.
2. Insert cam bolts (c1) on panel G into cams on panels Y1 and Y2 and tighten in a clockwise direction as illustrated above.

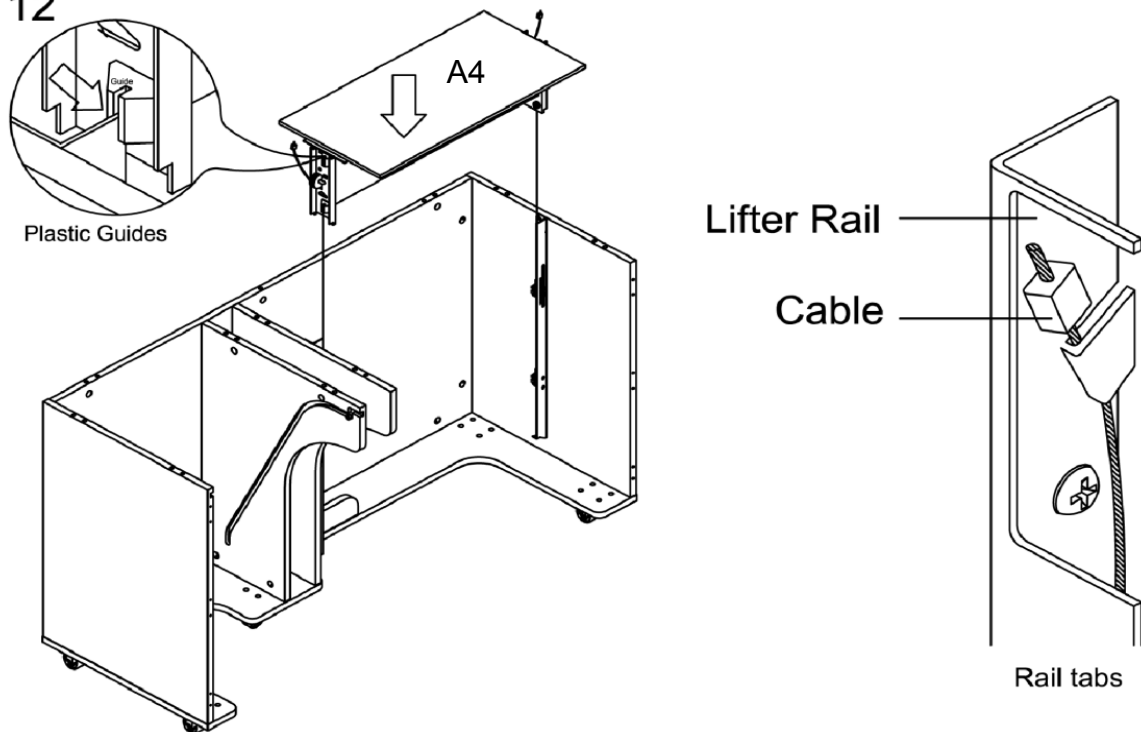
STEP 11



Lifter Panel assembly.

1. Fix Lifter to A4 panel with (s1) screws following predrilled holes as shown on the illustration above.

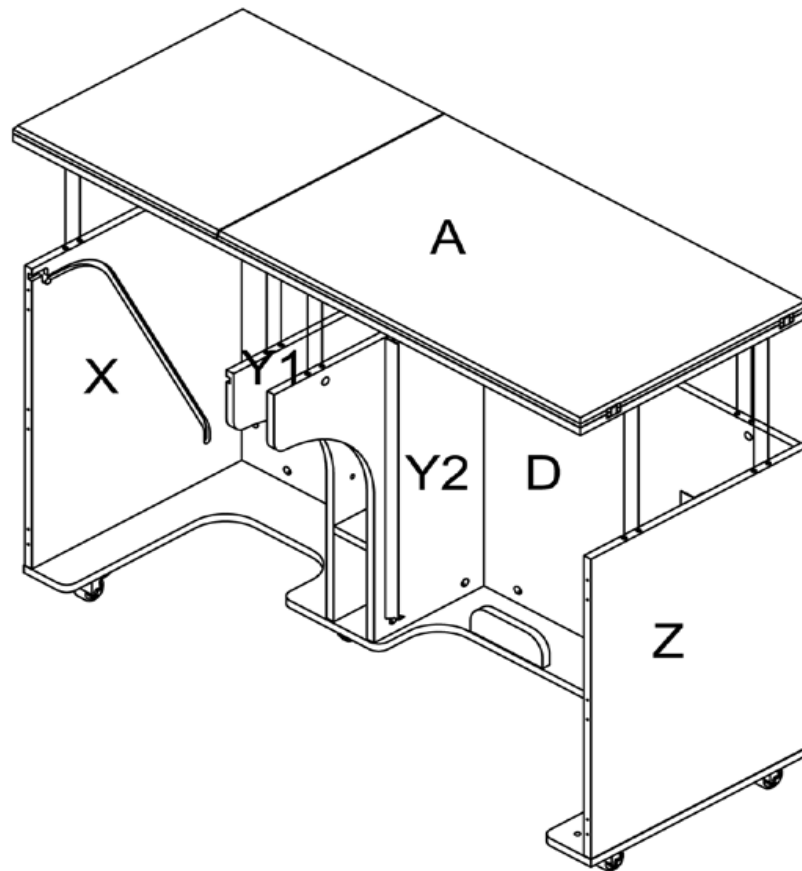
STEP 12



Mounting the Lifter Assembly.

1. Position lifter onto side rails using plastic guides; by lowering the lifter make sure the cable is catch onto the rail tabs on both sides. See illustration above.
2. When lifter pushed to first lock position remove a small wooden block that will be released from lifter.

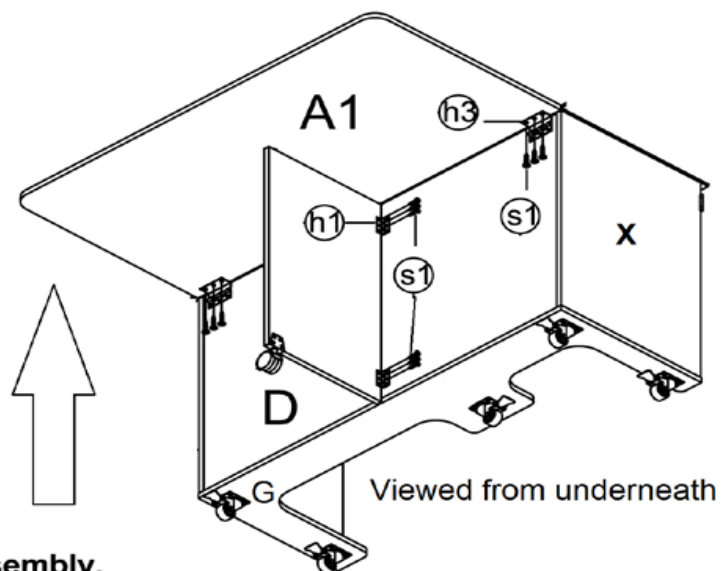
STEP 13



Panel A assembly.

1. Insert cam bolts (C1) on panel A into cams on panels X, Z, D, Y1 and Y2 and tighten in a clockwise direction as illustrated above.

STEP 14

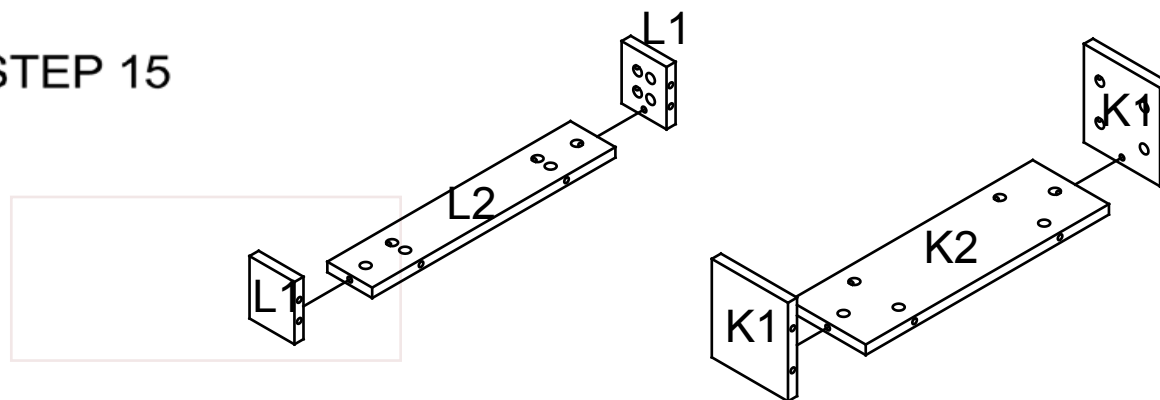


Panel A1 and O1 assembly.

It is helpful to have another person hold and support gate leg O1 in 1 and Quilt Panel A1 in 2.

1. Locate the pilot holes in back panel D and attach butt hinges (h1) found on gate leg panel O1 with 6 (s1) screws to D.
2. Locate the pilot holes along top edge of panel D and install flap hinges (h3) found on quilt panel A1 to D with 6 (s1) screws.

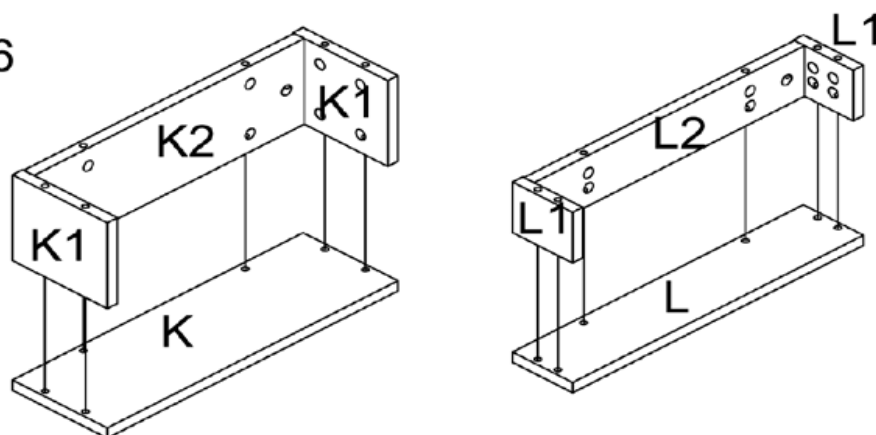
STEP 15



Panel L1.L2.K1 and K2 assembly.

1. Insert cam bolts (c3) on panel L1 and K1 into cams on panels L2 and K2 and tighten in a clockwise direction as illustrated above.

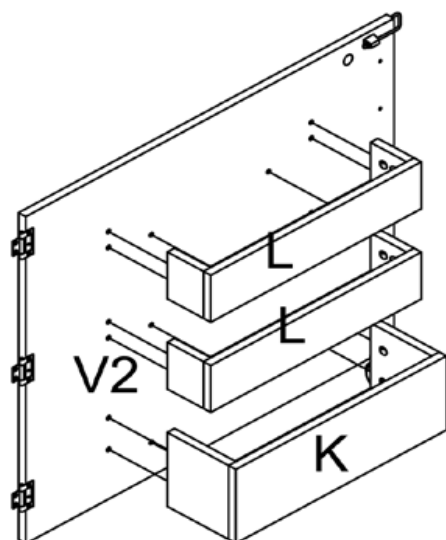
STEP 16



Panel K and L assembly.

1. Insert cam bolts (c3) on panel K into cams on panels K1 and K2 and tighten in a clockwise direction as illustrated above.
2. Insert cam bolts (c3) on panel L into cams on panels L1 and L2 and tighten in a clockwise direction as illustrated above.

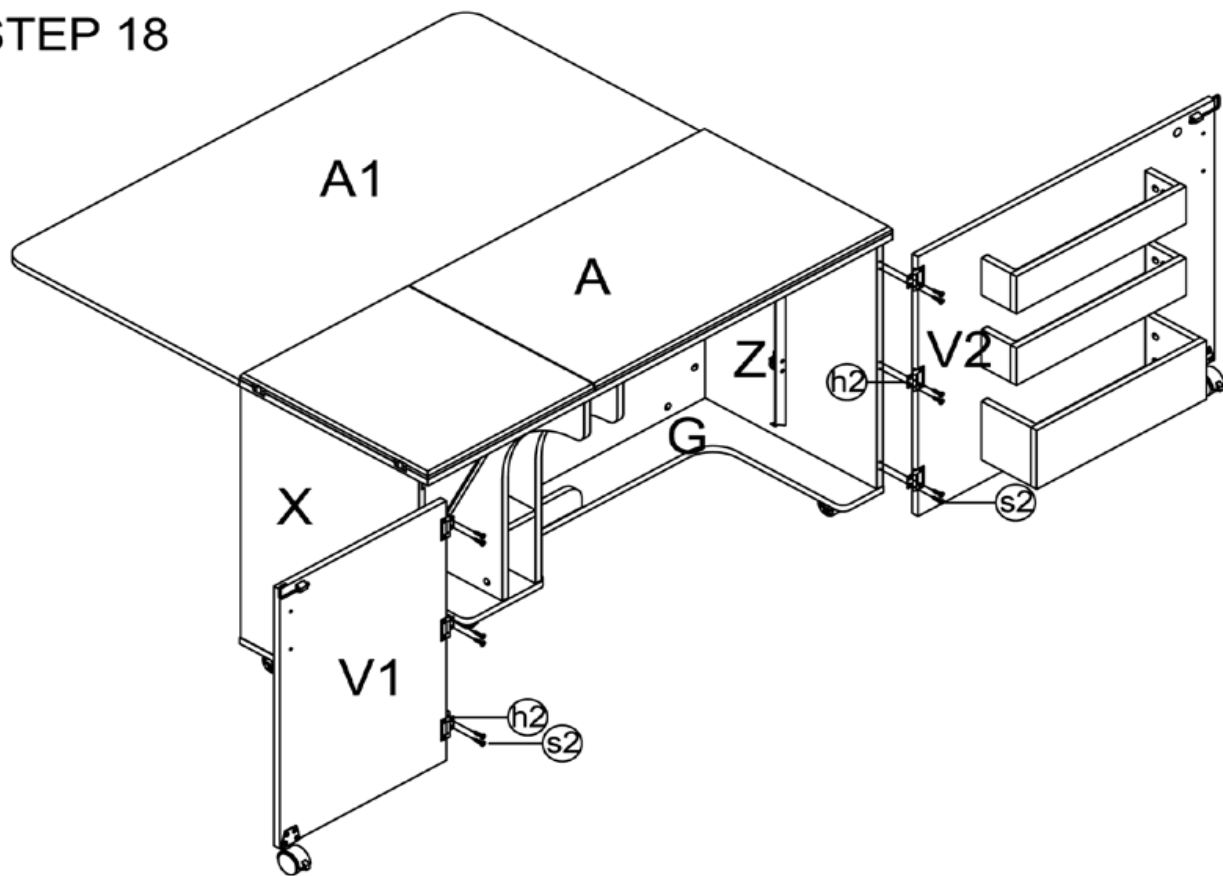
STEP 17



Panel V2, L, & K assembly

1. Insert cam bolts c3 on panel V2 into cam found on L1 and L2 assembled in Step 15 and K1 and K2 assembled in Step 16.
2. Tighten cams in clockwise direction attaching units to Door V2.

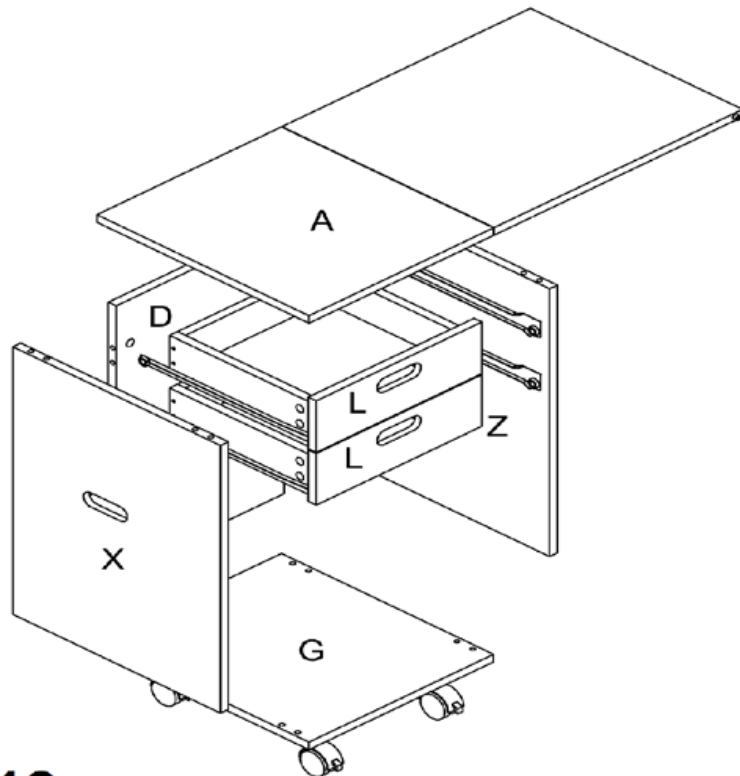
STEP 18



Panel V1 and V2 assembly.

1. Add door V1 to side panel X attaching flush hinges (h2) with (s2) screws.
2. Add door V2 to side panel Z attaching flush hinges (h2) with (s2) screws.

Aussie Caddy Assembly Instructions Continued



PARTS LIST

ITEM	DESCRIPTION	QTY.	PACK.
A	Top panel	1	4 OF 4
G	Bottom panel	1	4 OF 4
D	Back panel	1	4 OF 4
X	Left side panel	1	4 OF 4
Z	Right side panel	1	4 OF 4
L	Drawer Front	2	4 OF 4
L1	Drawer Side - Left	2	4 OF 4
L2	Drawer Side - Right	2	4 OF 4
L3	Drawer Side Back	2	4 OF 4
L4	Drawer Bottom	2	4 OF 4

ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
(c1)	6*35 Cam Bolt	20	(t3)	Extension Castor	4
(d1)	8*30 Dowel pin	12	(s1)	3.5*14 Screw	2
(c2)	(5/8") Cam Cover	20	(s3)	3.5*35 Screw	8
(r4)	12mm Spanner	1	(b4)	Castor Washer	4



(c1) 6*35 Cam Bolt-20

(d1) 8*30 Dowel Pin-12

(c2) (5/8") Cam Cover-20

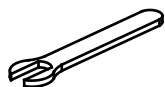
(t3) Castor-4

(b4) castor washer-4



(s3) 3.5*35 Screw-8

(s1) 3.5*14 Screw-2

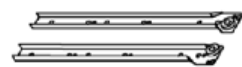


(r4) 12mm Spanner-1

Pre-installed parts

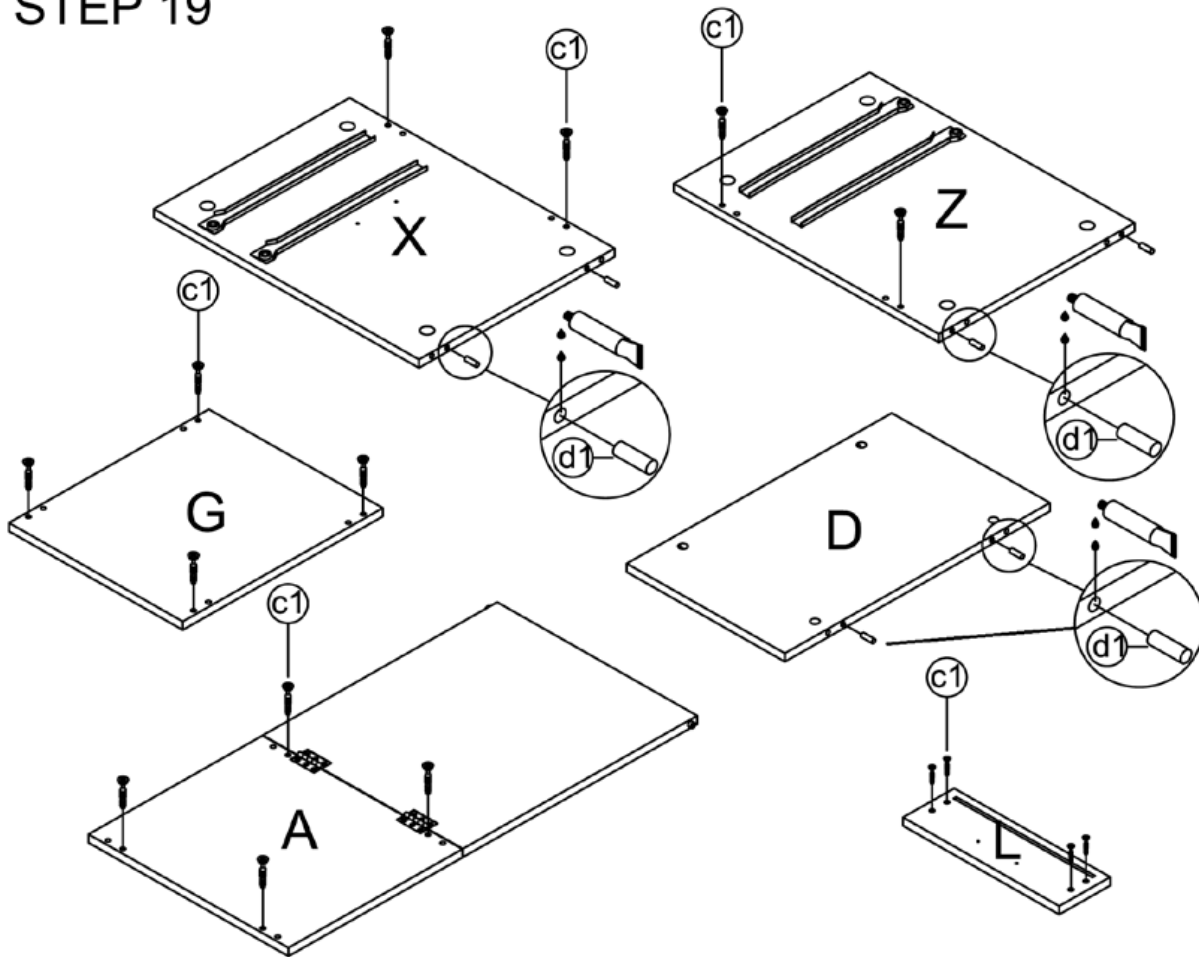


(c5) Cam



Drawer runners
2 sets

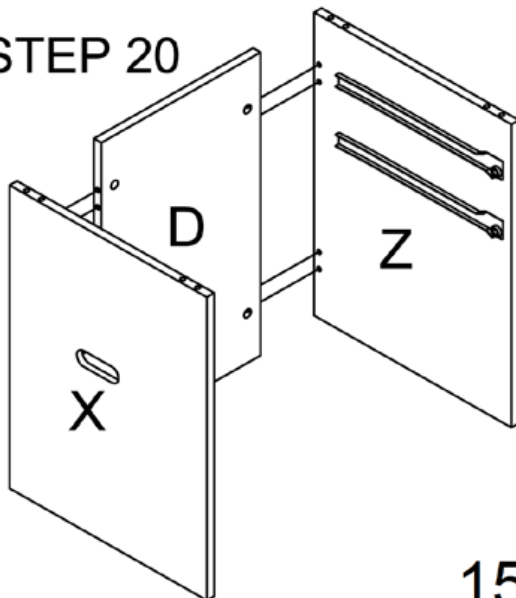
STEP 19



Preparation Panel X.Z.D.A.L

1. Insert cams bolts (c1) into panels A.G.L.X and Z as illustrated above.
2. Insert dowel pins (d1) to panels X.D and Z as illustrated above.
3. Insert cams bolts (c3) into panels K.K1.L and L1 as illustrated above.

STEP 20

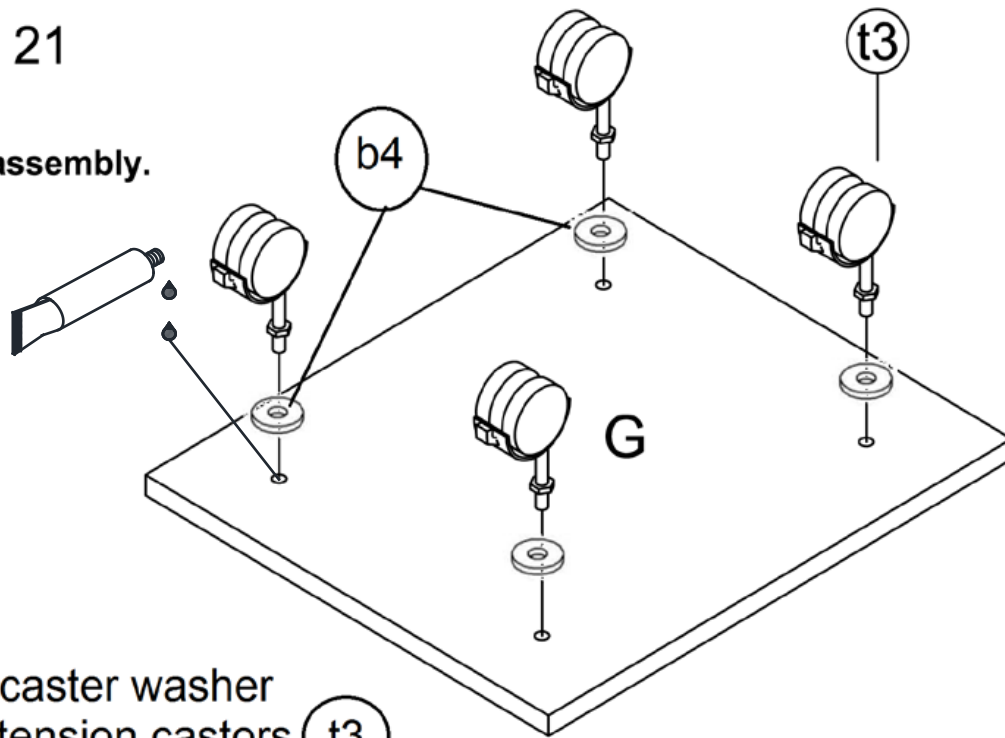


Panel X.Z and D assembly.

1. Insert cam bolts c1 on panel X and Z into cams on panel D and tighten in clockwise direction as shown.

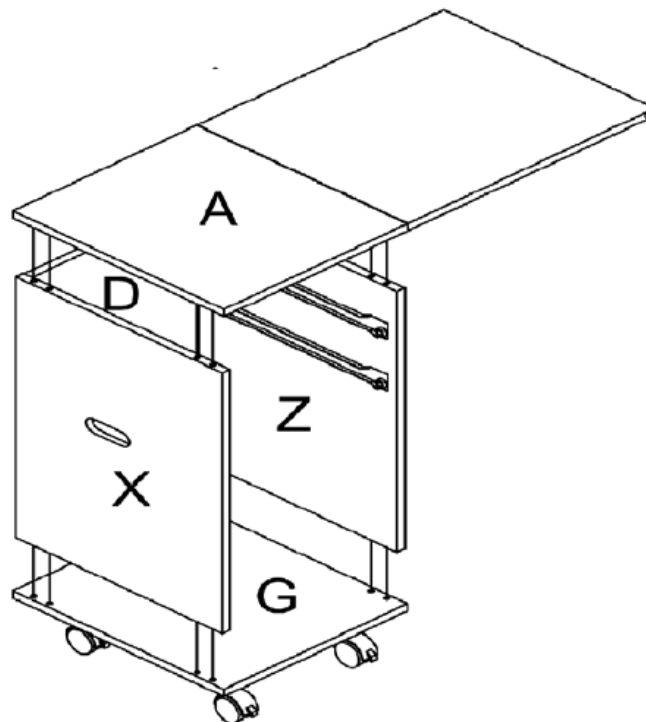
STEP 21

Panel G assembly.



1. Place castor washer **b4** on extension castors **t3** and screw into anchors in bottom panel G.

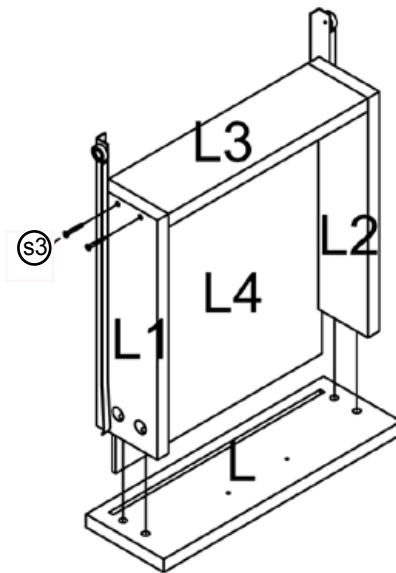
STEP 22



Panel A and G assembly.

1. Insert cam bolts **c1** on panel A and G into cams on panels X.Z.D and tighten in a clockwise direction as illustrated above.

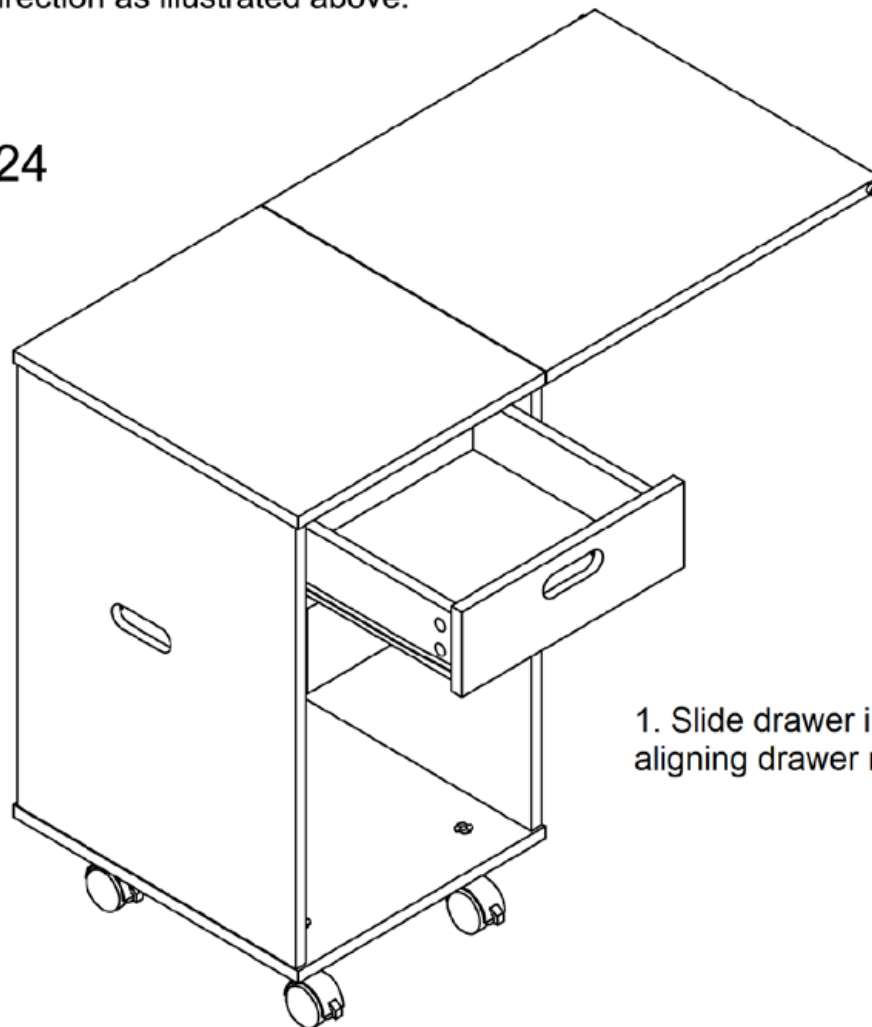
STEP 23



Drawers assembly.

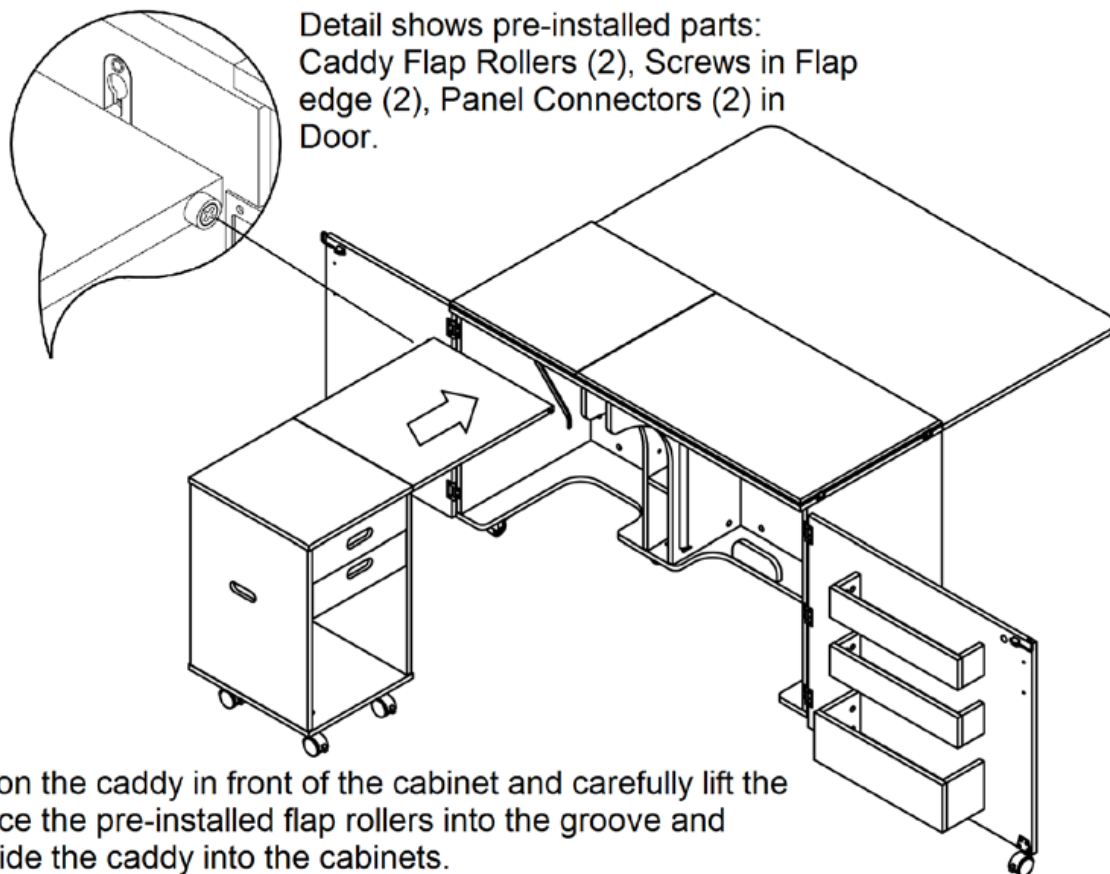
1. Slide bottom L4 into L, L1, L2 and L3 grooves as illustrated.
2. Connect drawer panels L1,L2 and L3 with screws (s3) as illustrated above.
3. Insert cam bolts (c1) on panel L into cams on panels L1 and L2 and tighten in a clockwise direction as illustrated above.

STEP 24



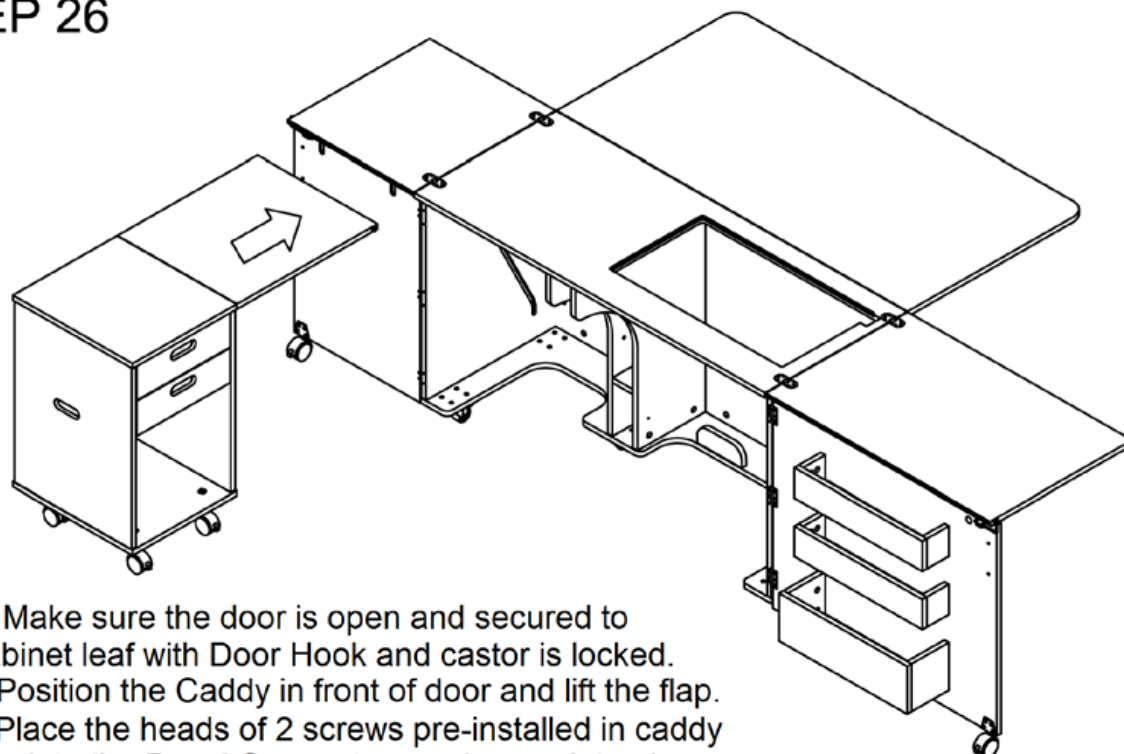
1. Slide drawer into caddy, aligning drawer runners.

STEP 25



1. Position the caddy in front of the cabinet and carefully lift the flap. Place the pre-installed flap rollers into the groove and gently slide the caddy into the cabinets.

STEP 26



1. Make sure the door is open and secured to cabinet leaf with Door Hook and castor is locked.
2. Position the Caddy in front of door and lift the flap.
3. Place the heads of 2 screws pre-installed in caddy flap into the Panel Connectors and press into place to secure.
4. Lift end of flap to detach the screws from panel connectors to disengage.

You have now successfully completed the
assembly on item:

Aussie II

ITEM No.:K8605 Teak
K8611 White

