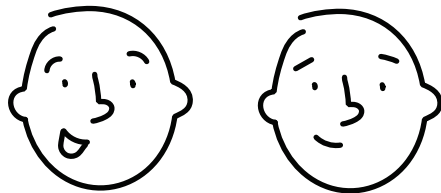
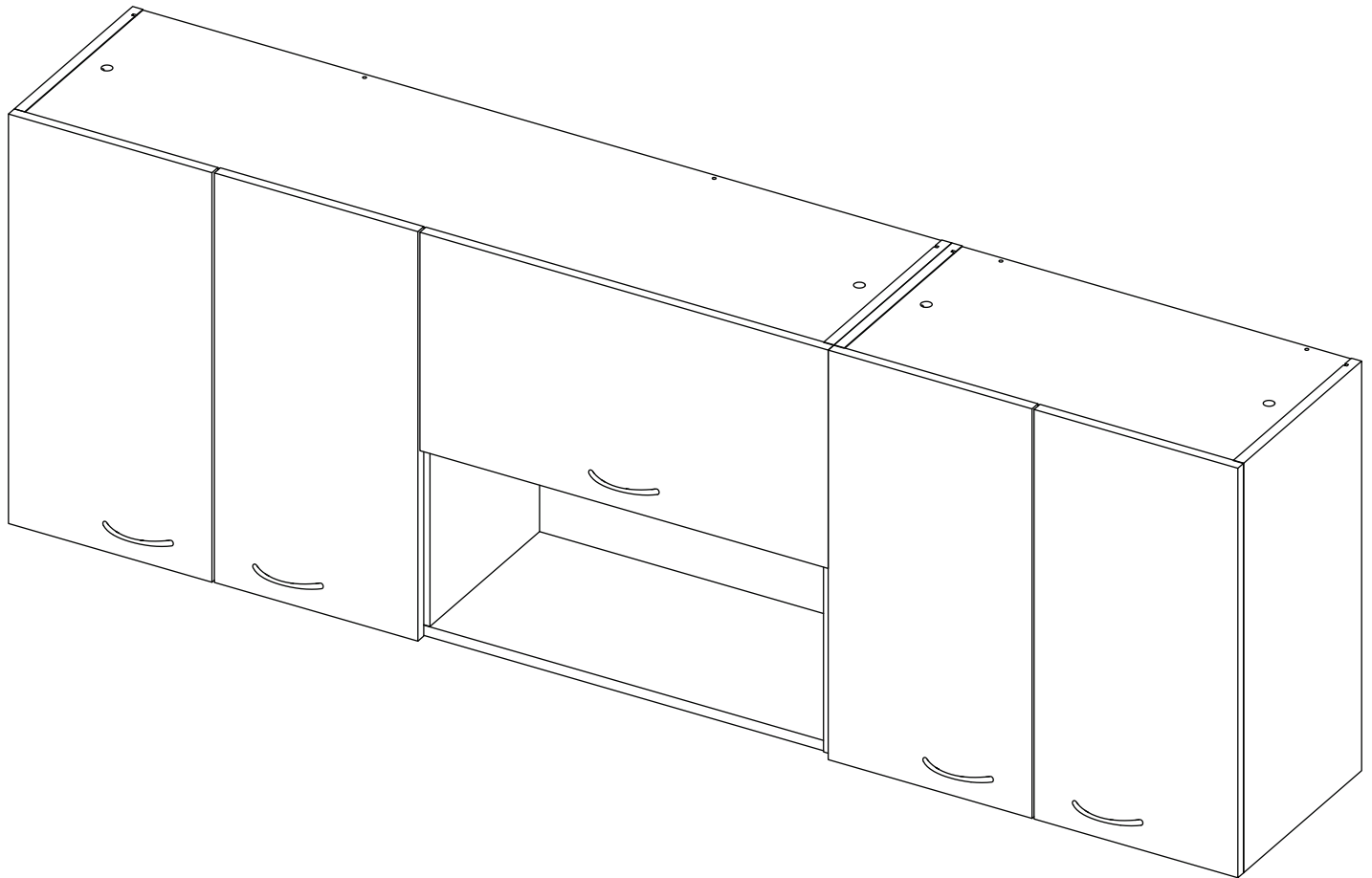


ASSEMBLY INSTRUCTIONS

WALL KITCHEN CABINET 180



It's much better if you get some company for this!

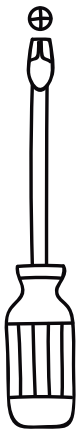
Index

What will you need?	2
Where should you start?	3
What's in the hardware bag?	4
How do the dowels and Minifix system work? (We also explain what they are)	5
Let's start assembling!	6
How much weight does your cabinet resist?	25
Our last recommendations for taking care of your cabinet	26

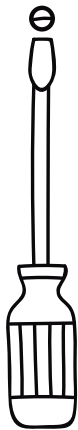
What will you need?

Hi! my name is Armando, and I'll be with you while you assemble this cabinet.

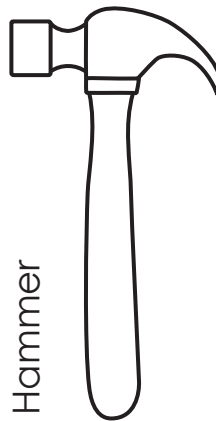
Phillips head screwdriver



Flat head screwdriver



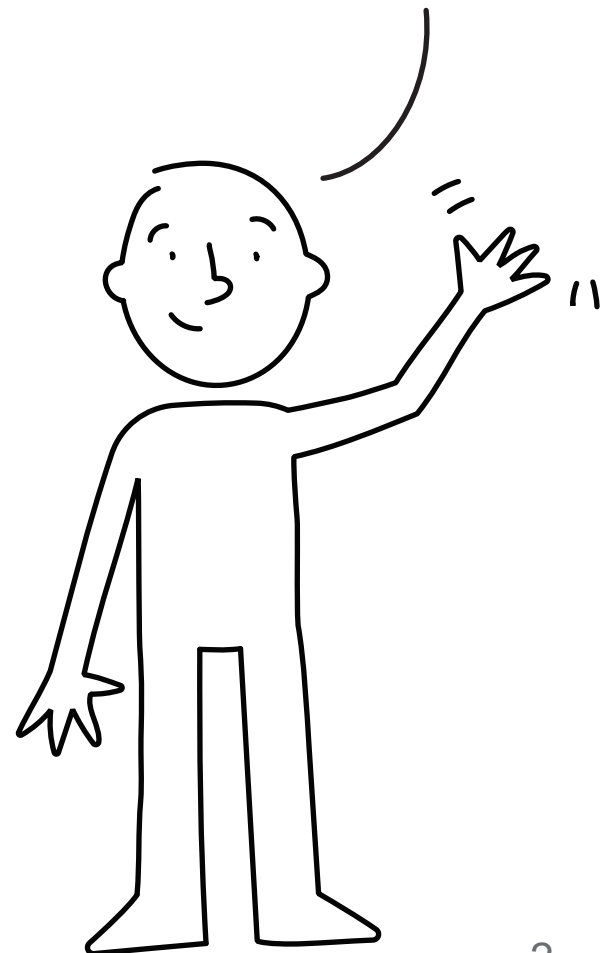
Hammer



A flat, smooth surface. You can use the cardboard of the box or a rug.



An electric screwdriver isn't necessary, but it can make the work much easier :)



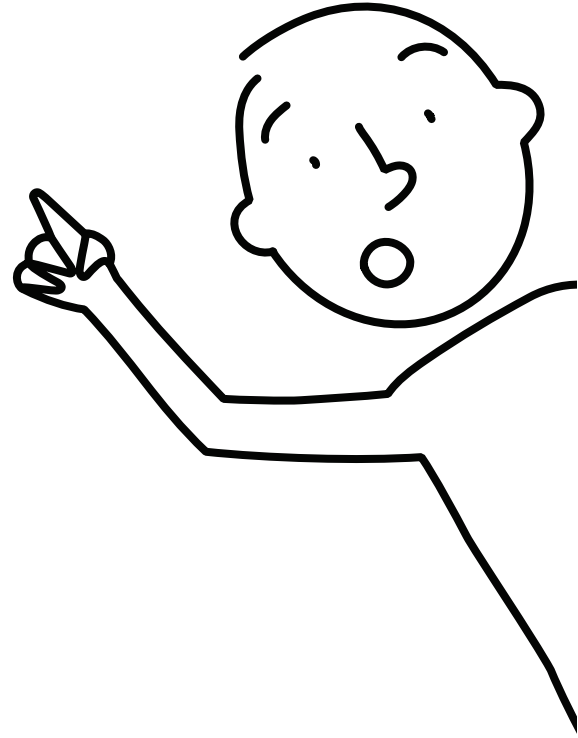
Where should you start?

This is so IMPORTANT!

Over the next few pages is the panel and hardware content for this cabinet.

Please make sure that the quantity of each one is correct, and that everything is in good shape.

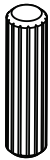
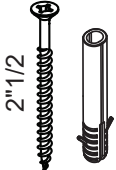
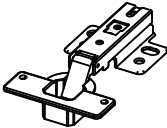
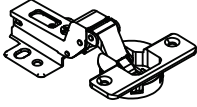
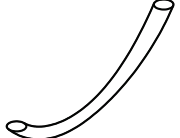
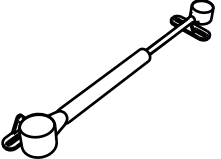
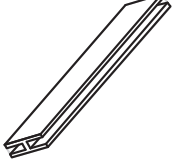
(When the cabinet is already assembled there's no warranty for this)

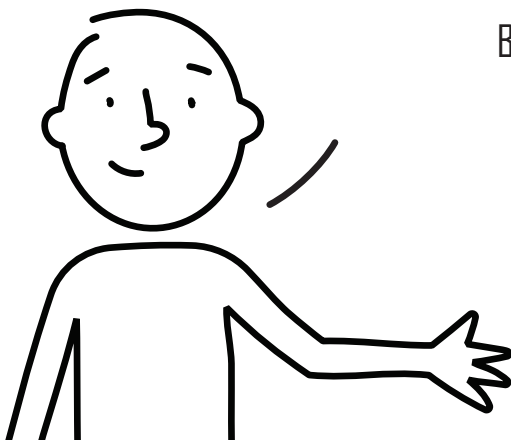


Panel quantity

K - x1	L - x1	M - x1	N - x1	O - x1
P - x2	Q - x1	R - x1	S - x1	T - x1
U - x1	V - x2	W - x1	X - x1	Y - x1
Z - x1	AA - x1	AB - x1	AC - x1	AD - x1
AE - x2				

What's in the hardware bag?

			
Wood dowel x36	Spreading bolt x18	Minifix cam x18	Cover caps x18
			
Wall anchor + Screw x5	Hinge + screws x8	Hinge + screws x2	2" Drywall Screw x4
			
Handle x5	Pneumatic Lift System x1	H Profile x2	

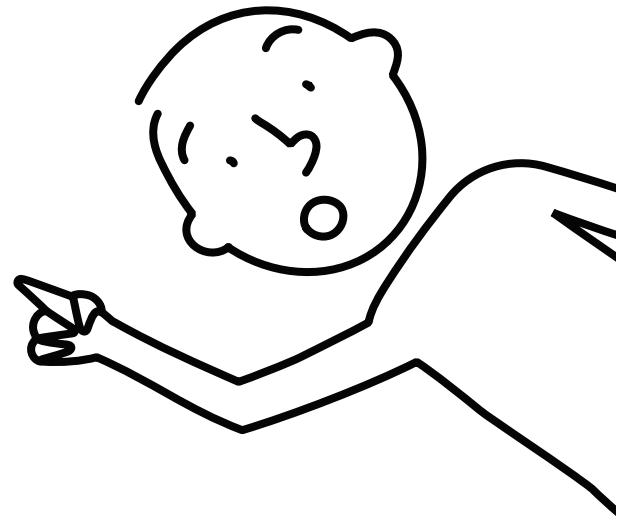


Be careful!, try not to lose anything from this bag, its content is necessary for assembling your cabinet.

How do the dowels and Minifix system work?

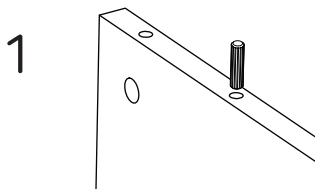
this is so important too!

Everytime you're using one of these connectors during the assembly, you should follow these same steps.

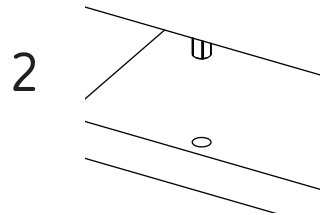


Wood dowels

They are little wooden cylinders.



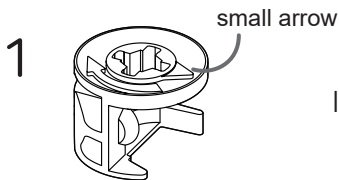
Put in the dowel inside the indicated hole and softly hit it until it's fully inside.



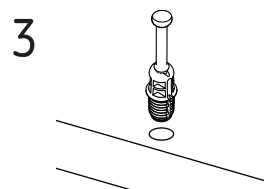
When joining two panels together, don't forget to gently hit the panels to adjust the joint.

Minifix system

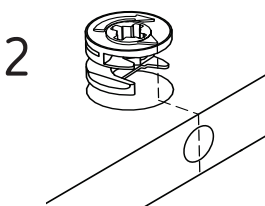
It's a joint compound of two parts: a spreading bolt and a Minifix cam.



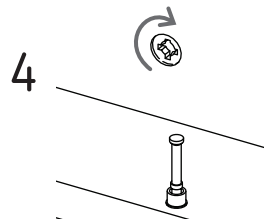
This is a Minifix cam. It has a little arrow on its upper surface.



This is a spreading bolt. You should put it with the black plastic part facing down.



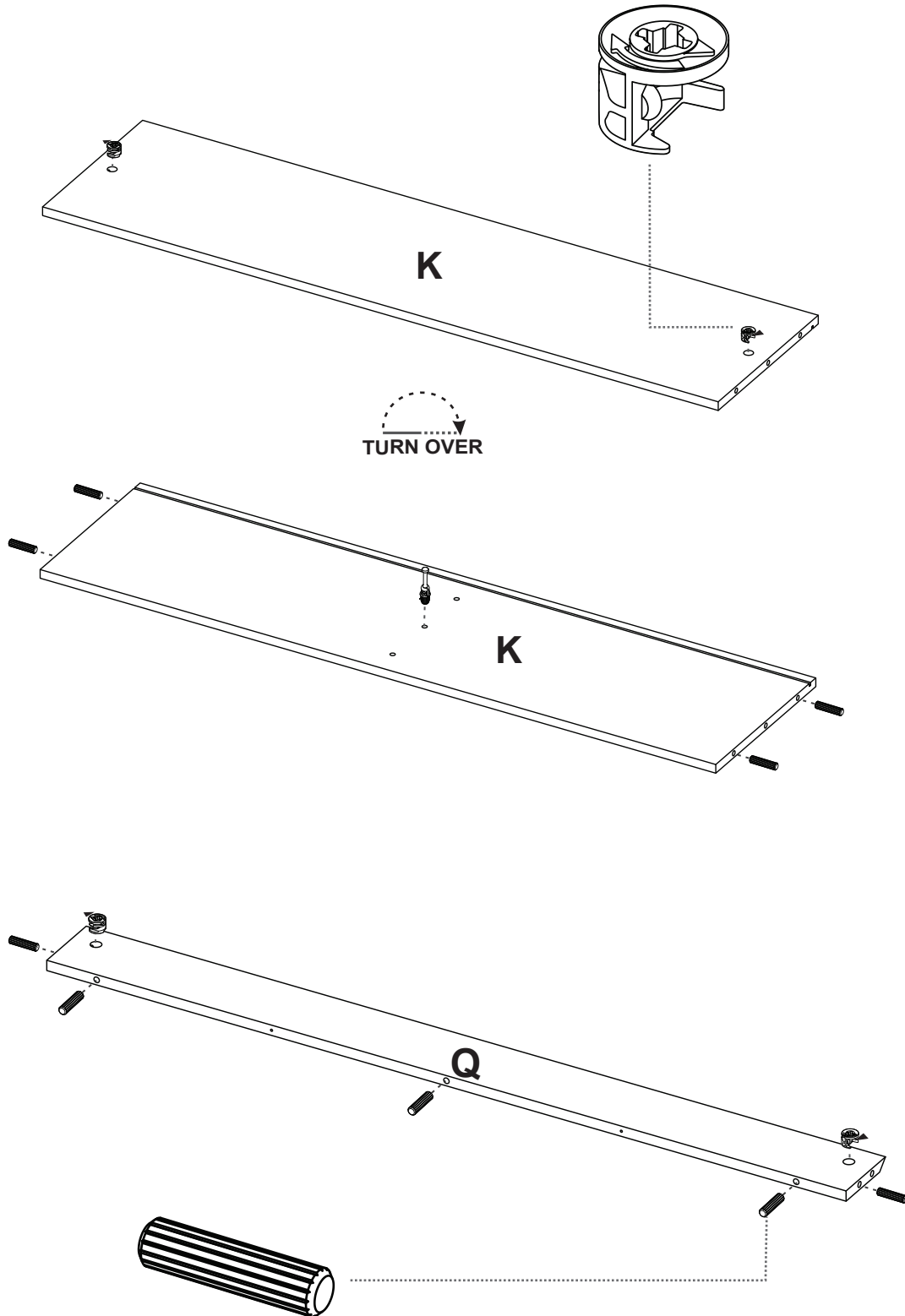
You should insert these cams with the little arrow pointing towards the drilling on the panel's edge (shown on the left).



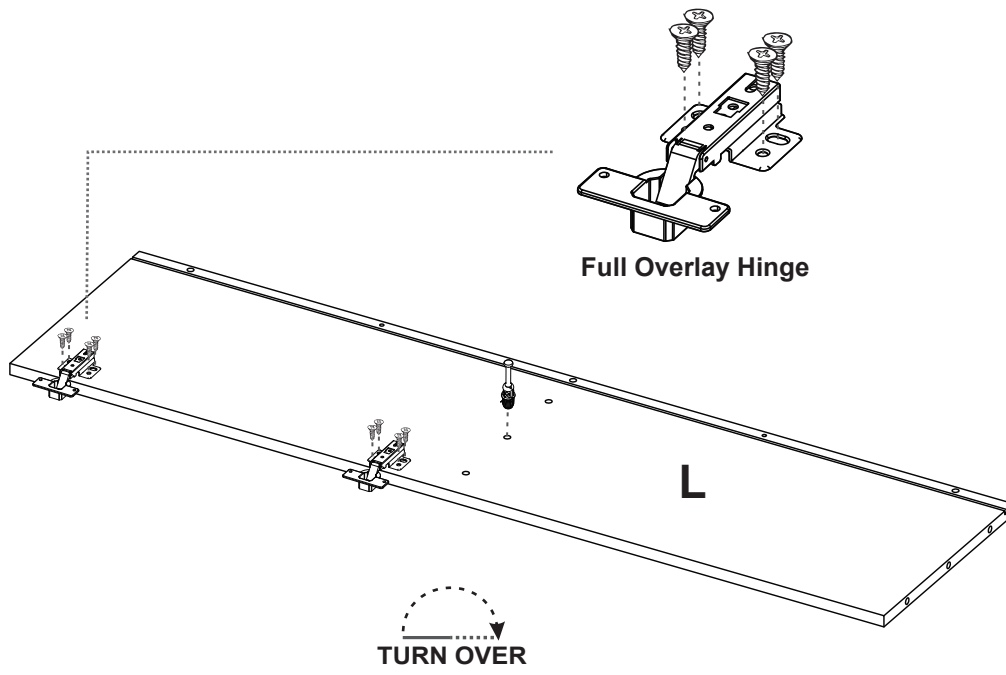
After joining two panels together you should turn the cams 180° with a phillips head screwdriver to adjust and secure the joint.

1 Let's start assembling!

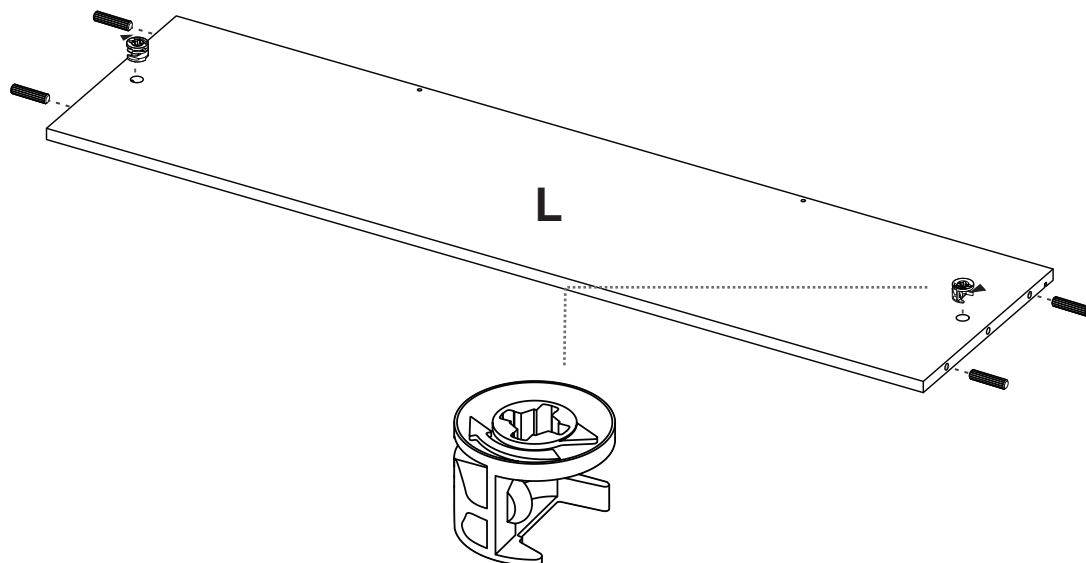
You can see the last page of this manual to have a full look of the panels of this cabinet.



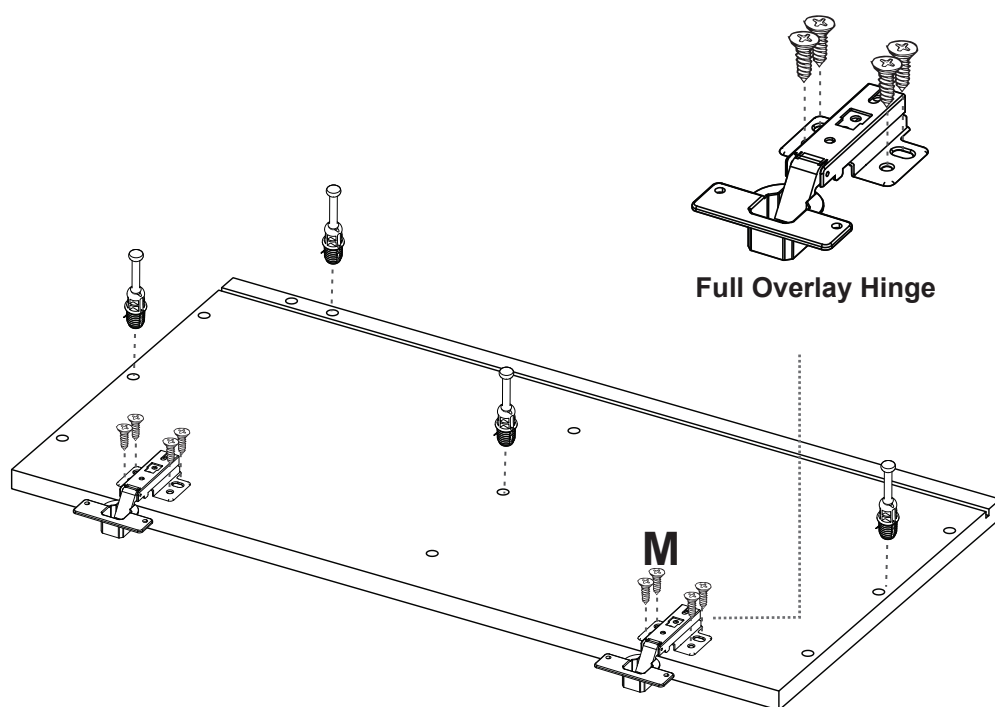
3



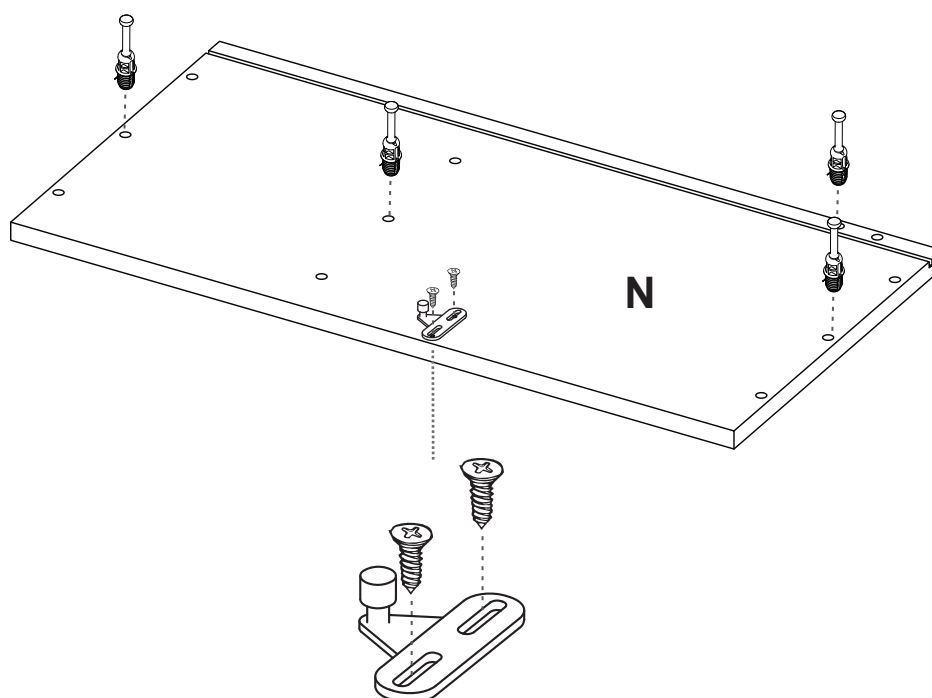
4



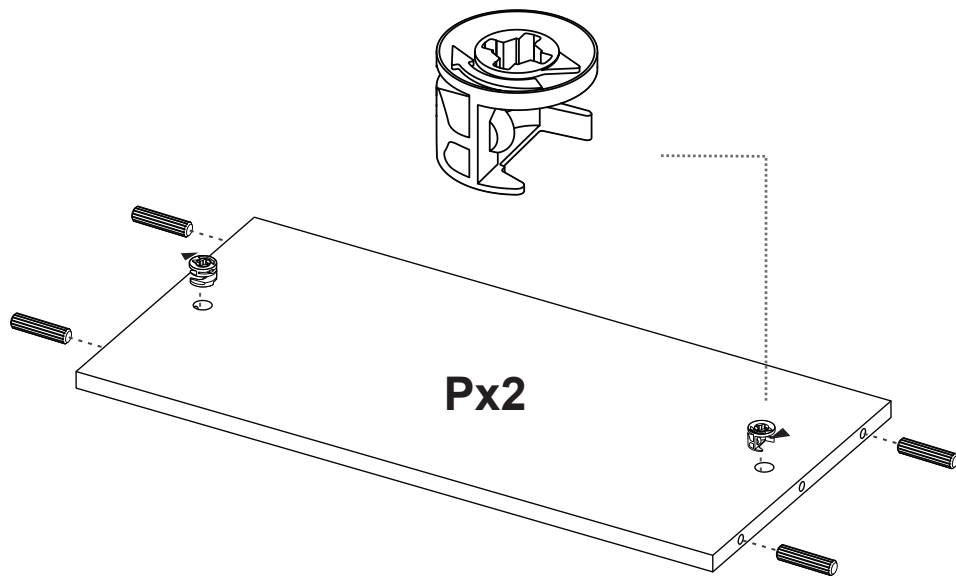
5



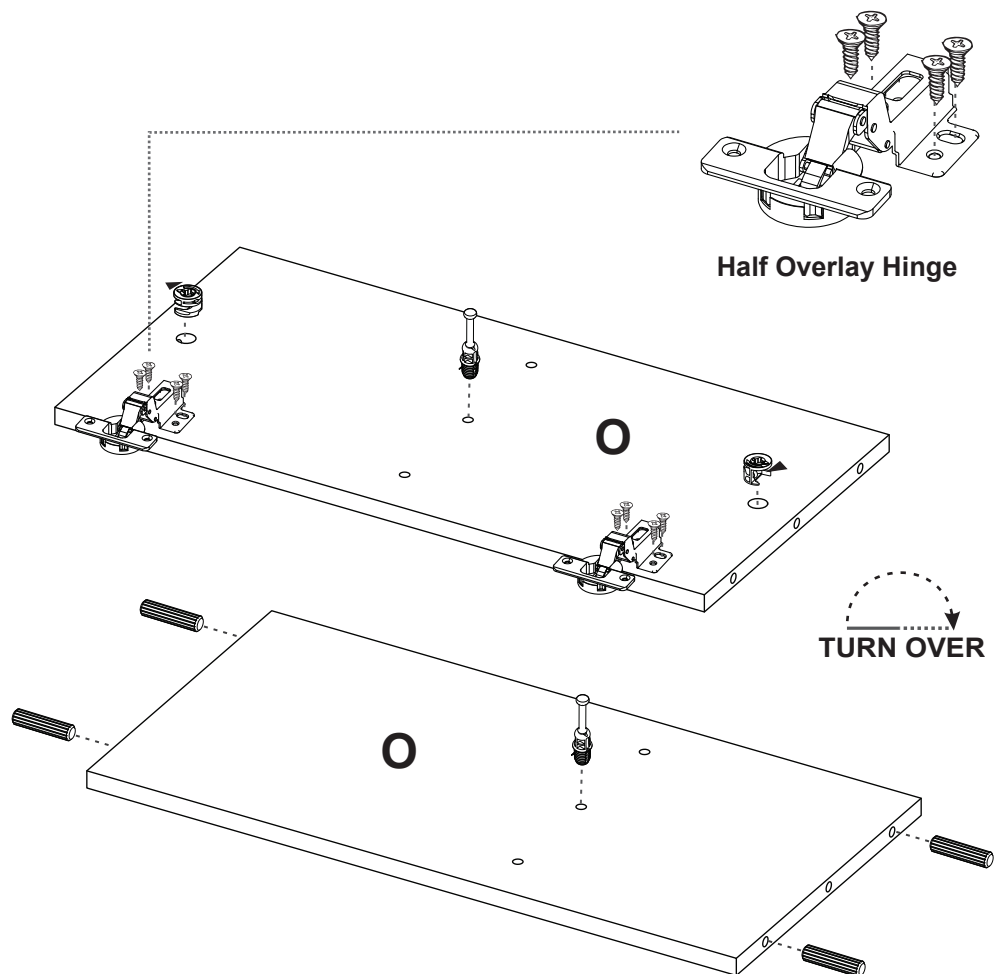
6



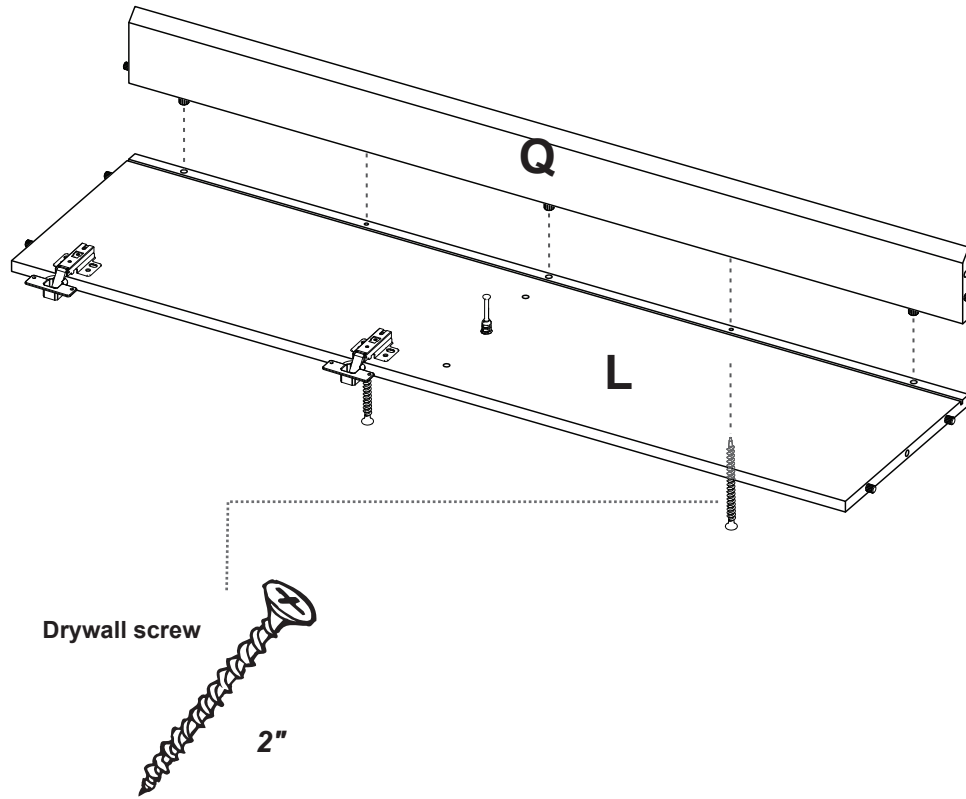
7



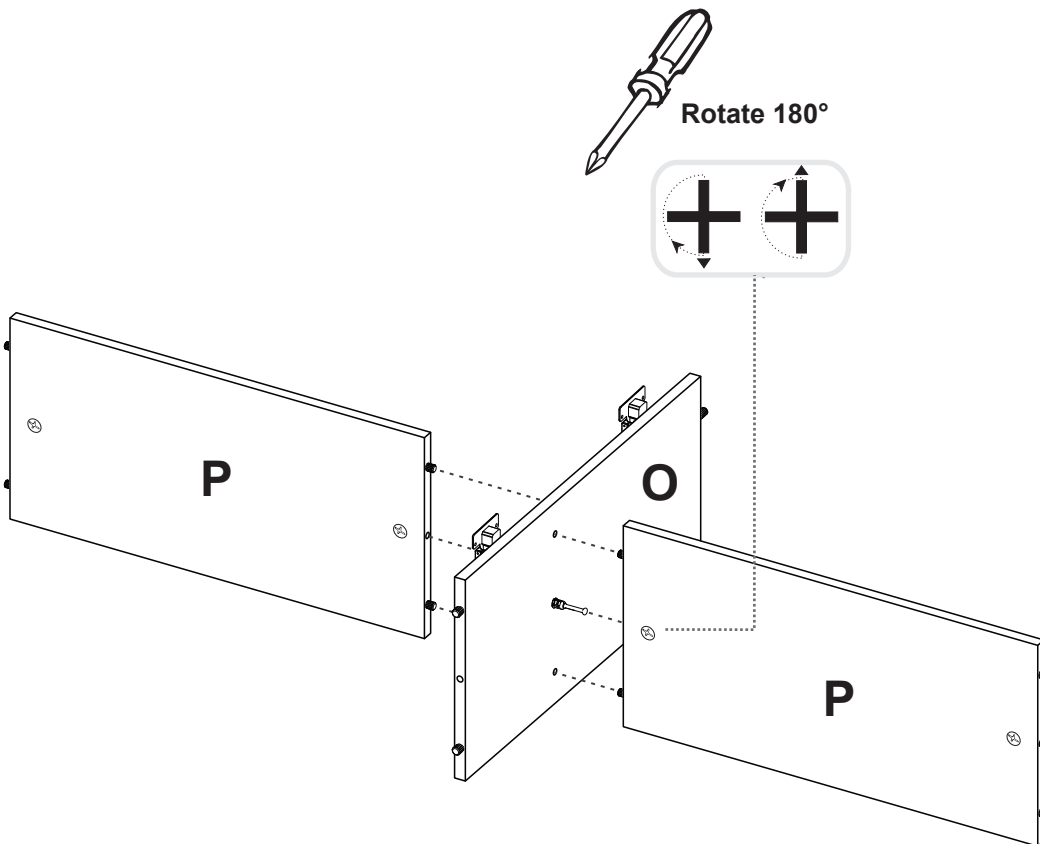
8



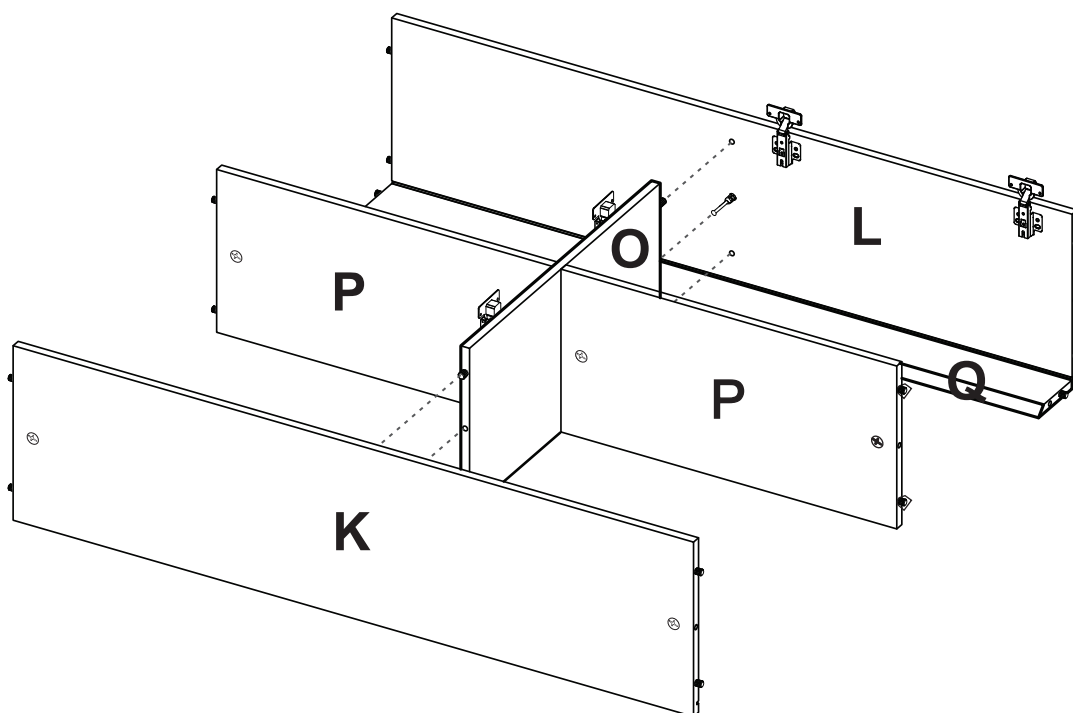
9



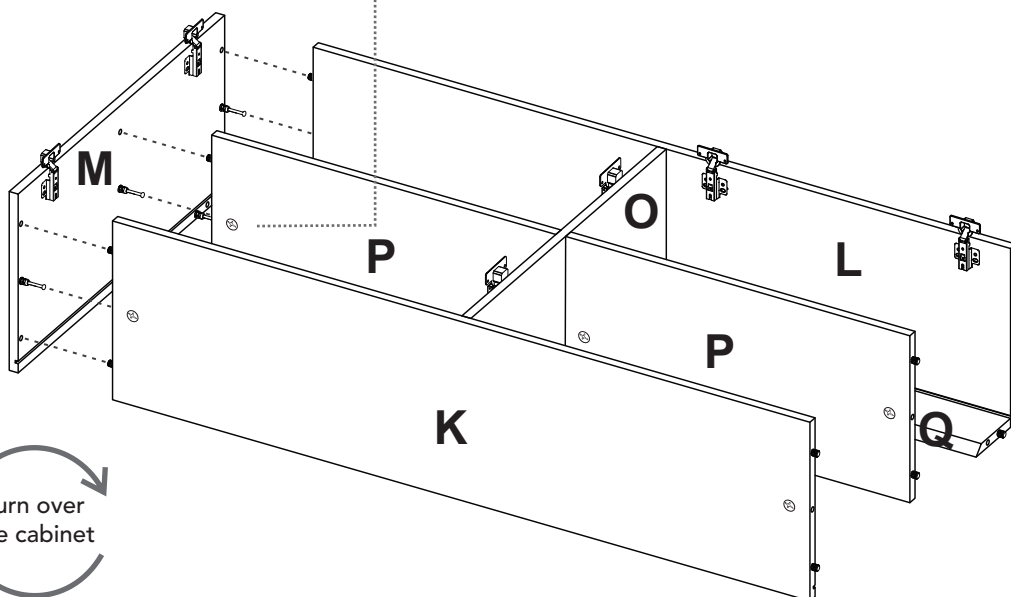
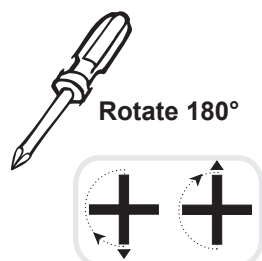
10



11



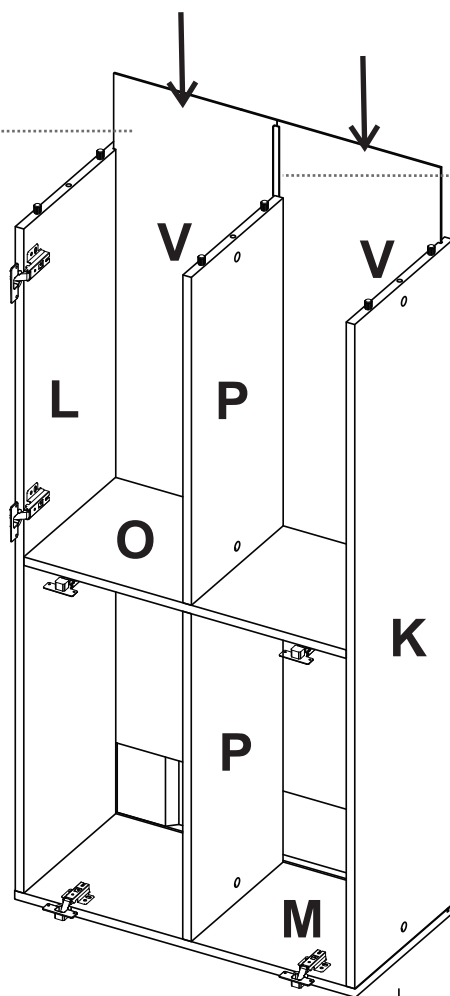
12



Turn over
the cabinet
very carefully!

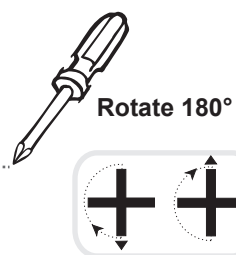
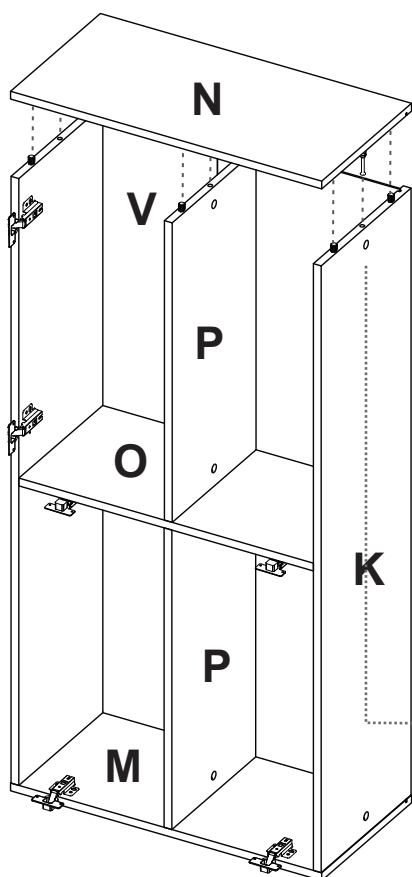
13

Slide the back panels
inside the cabinet

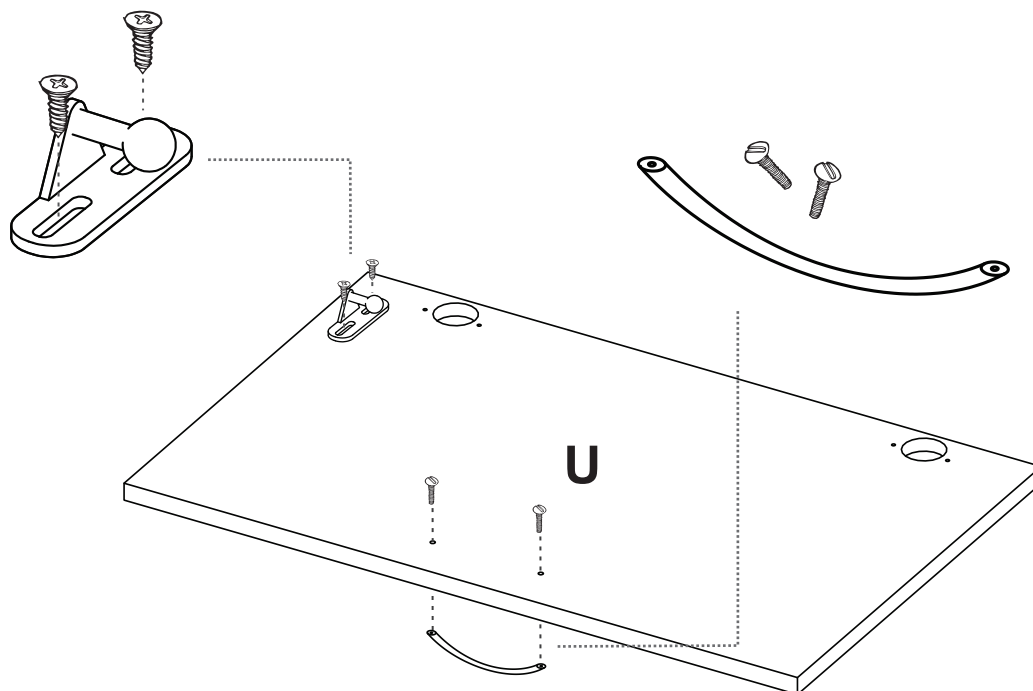


14

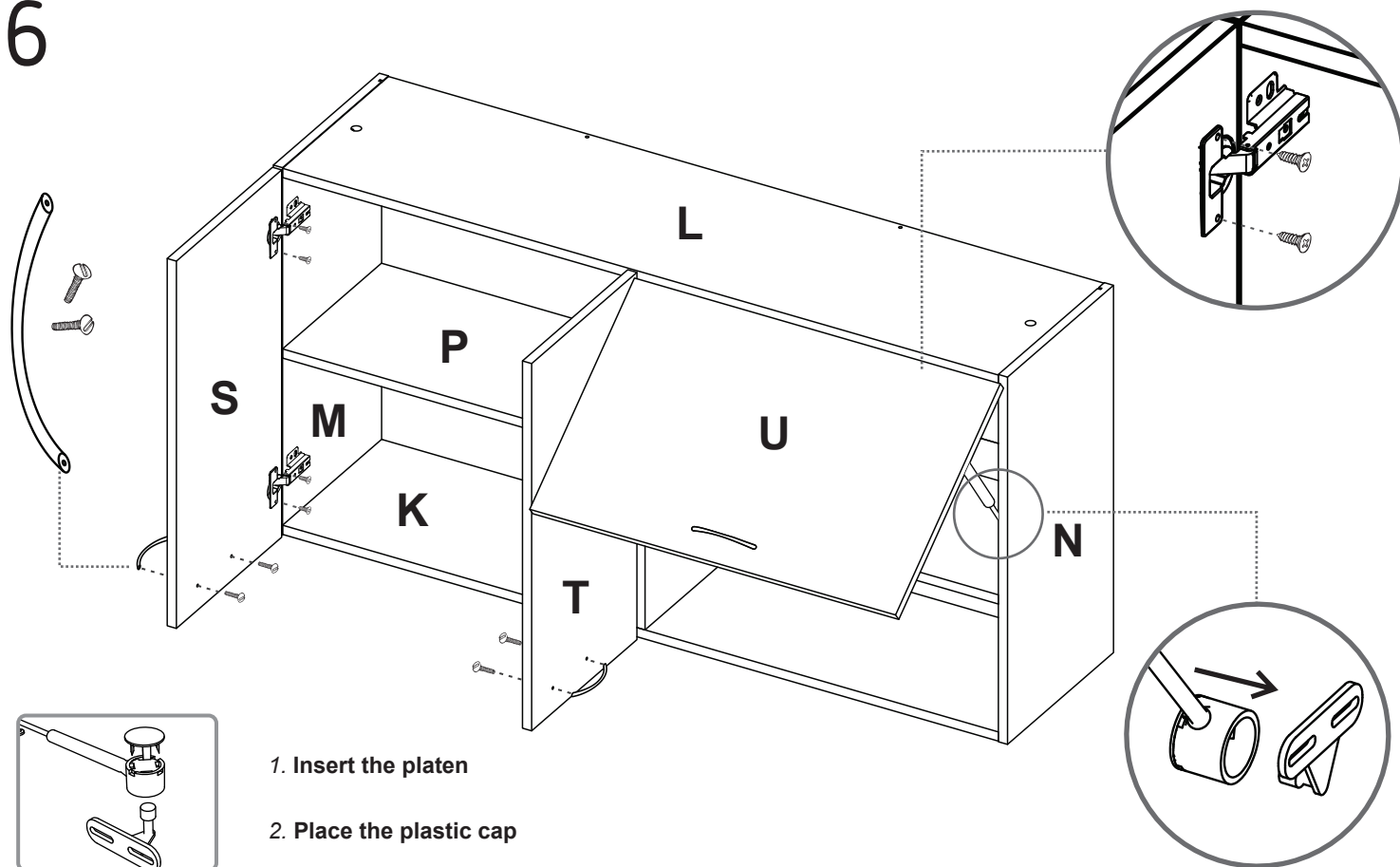
Turn over
the cabinet
very carefully!



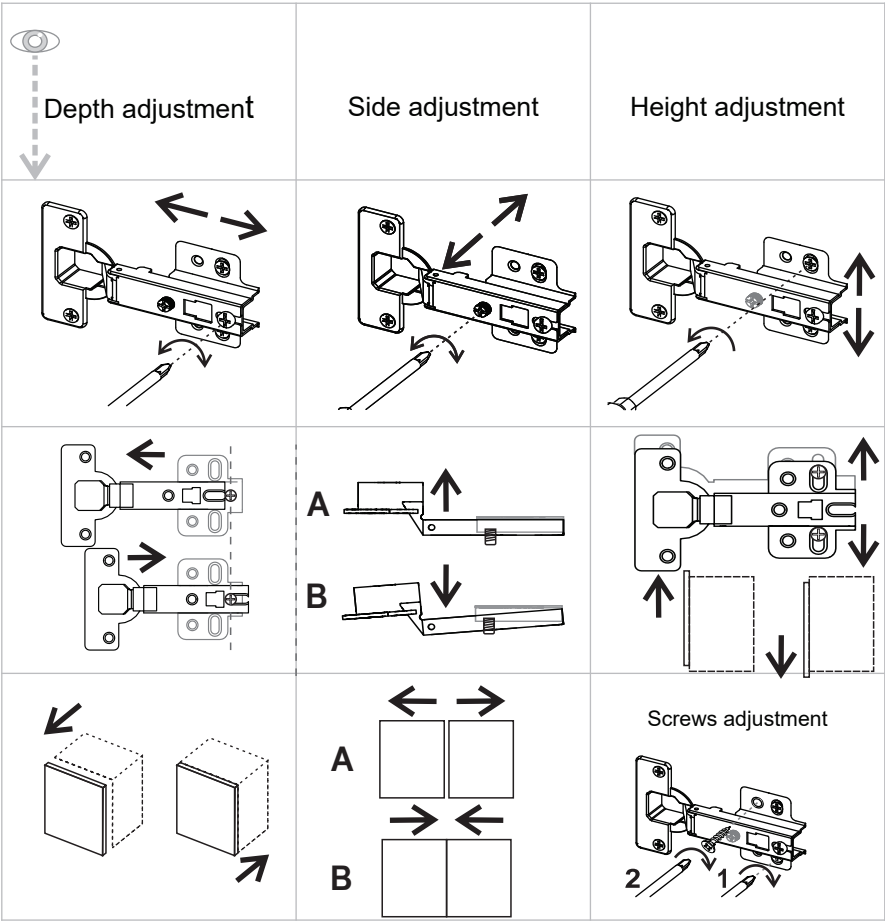
15



16



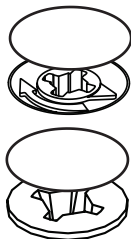
Hyngje adjustment



Use the settings according to the specific need.



Scan for more info

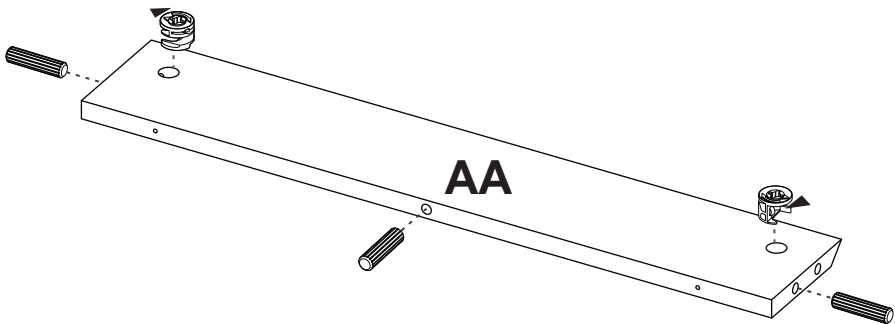


After you finish the adjustment of the cams and screws, cover them with the cover caps.

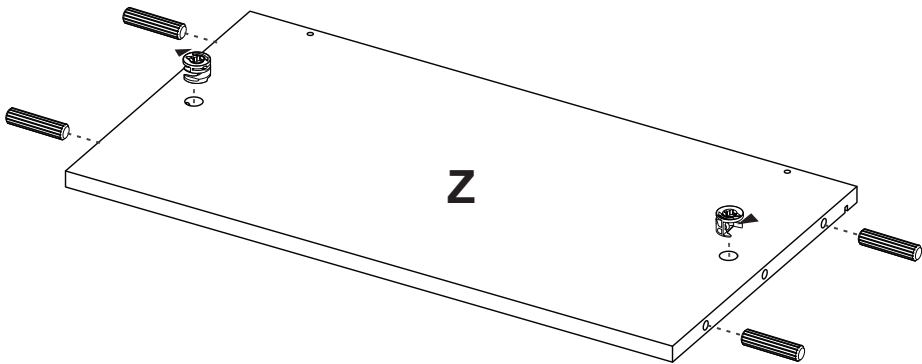


After you finish assembling the cabinet, take off the adhesive letters.

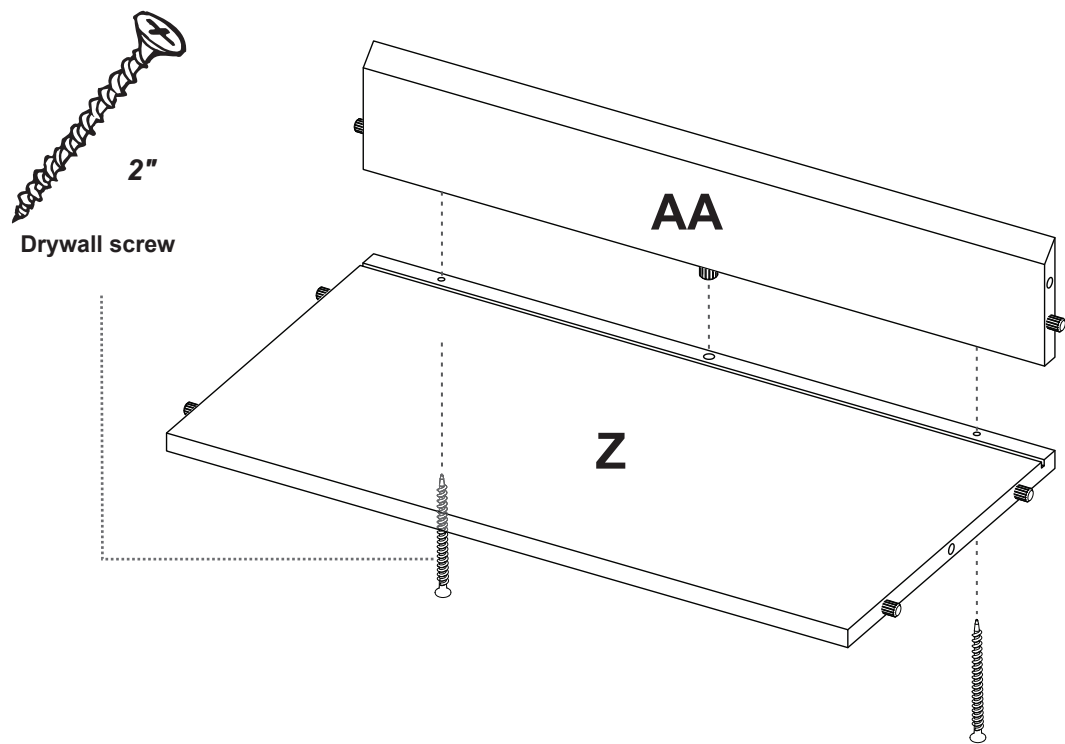
18



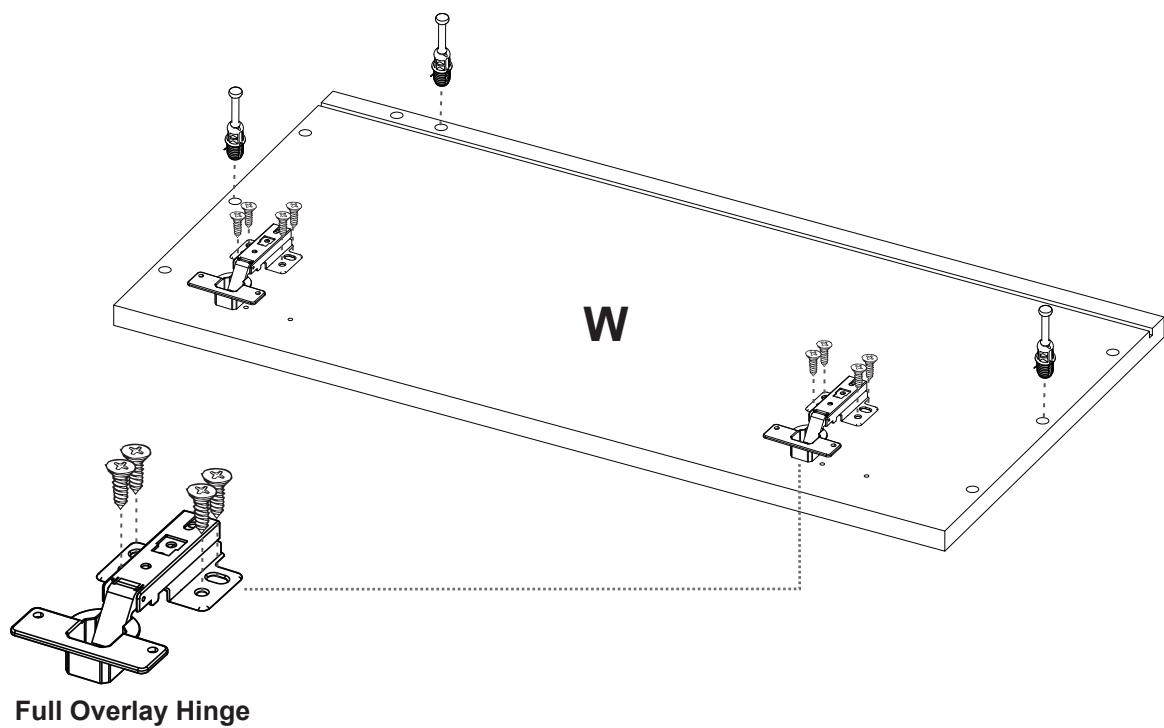
19



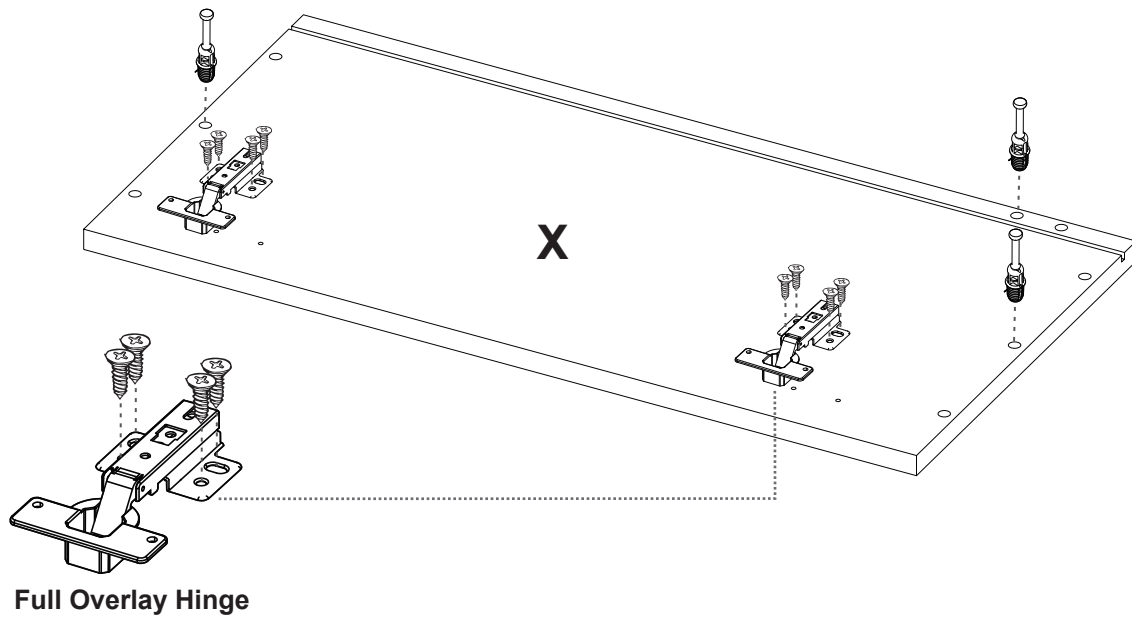
20



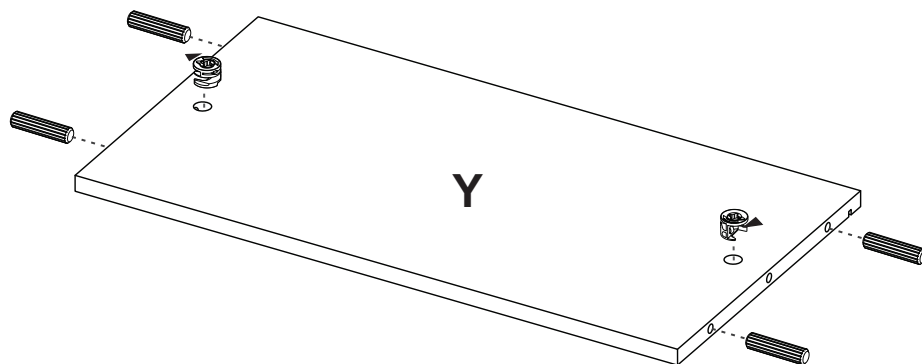
21



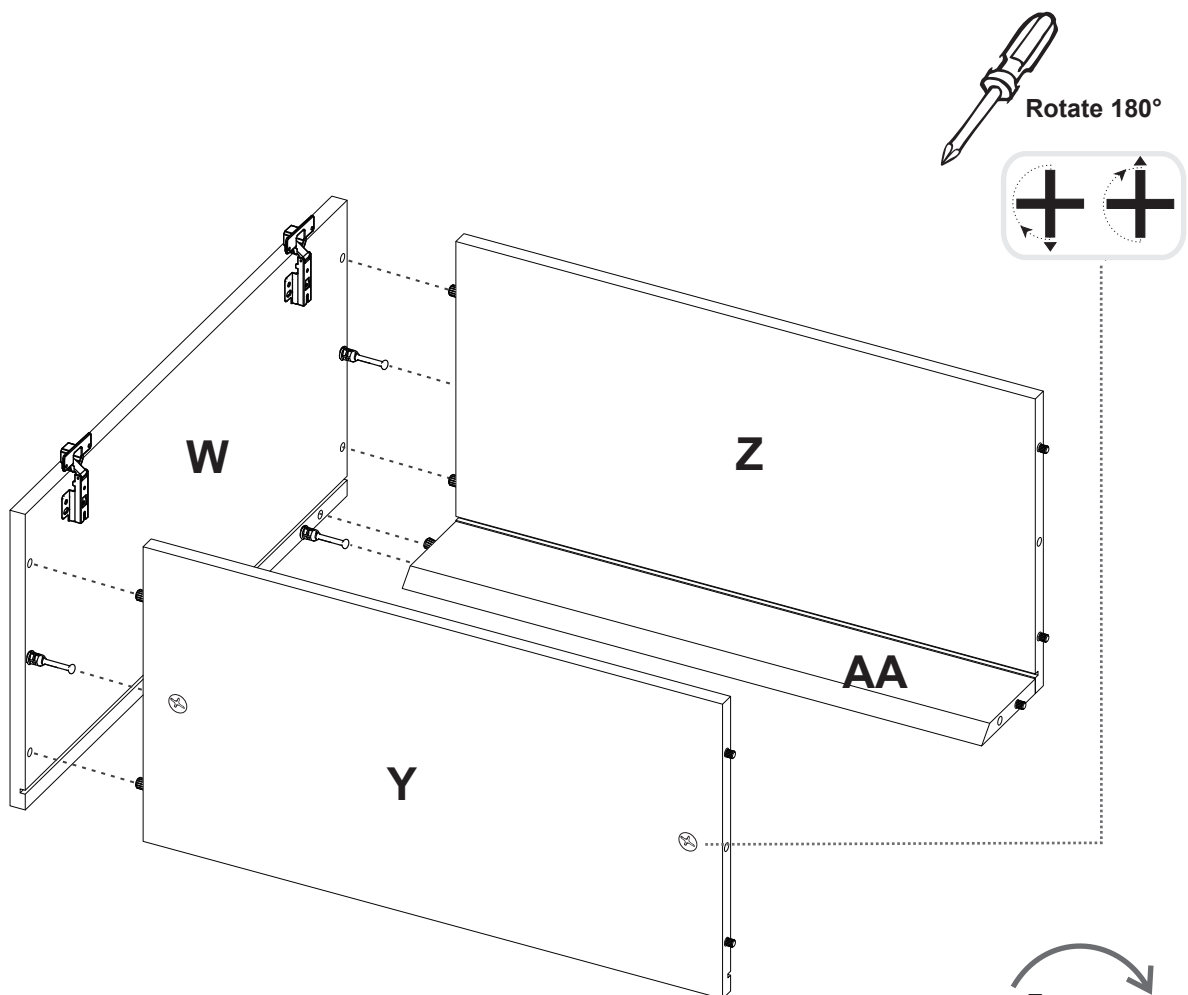
22



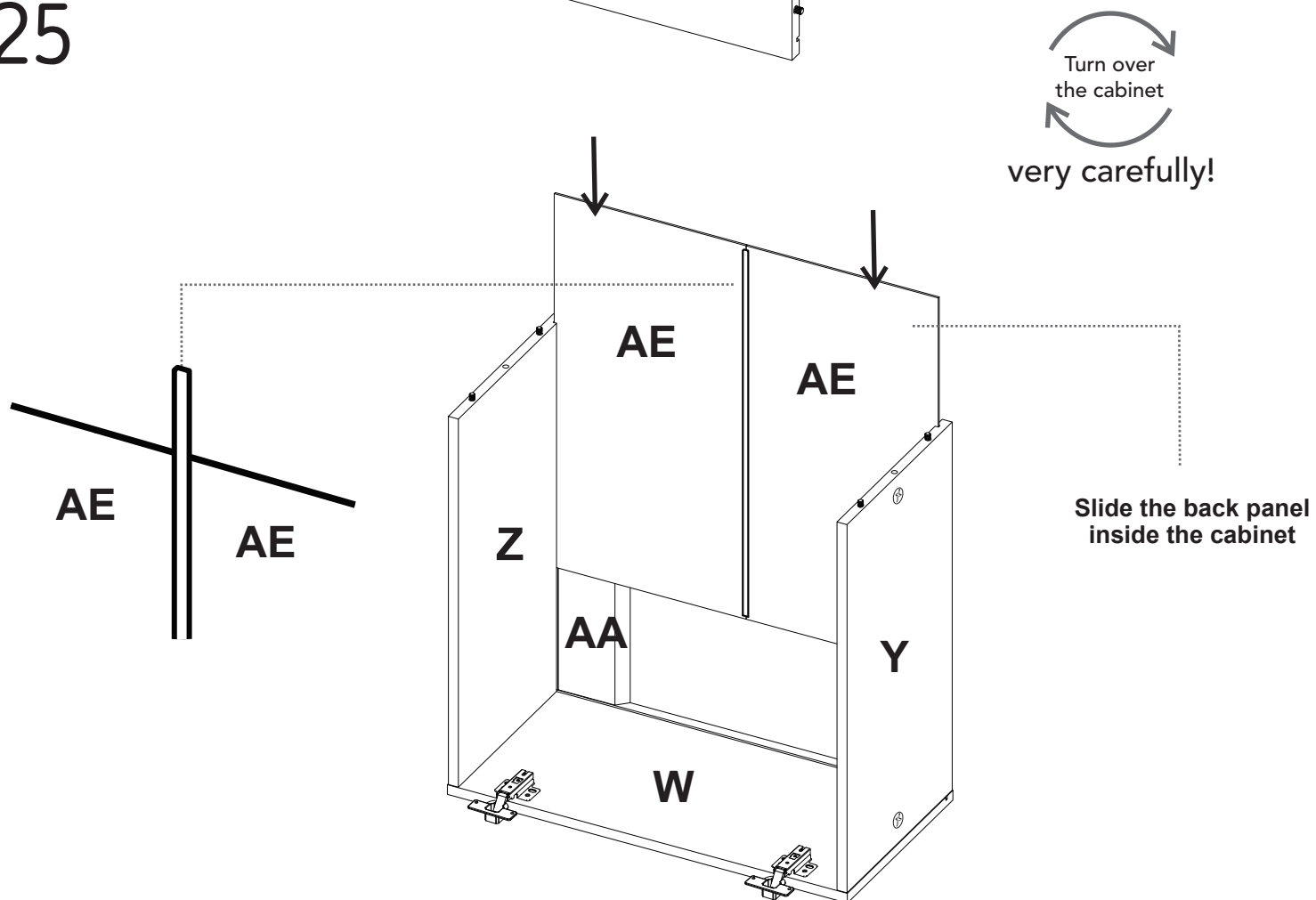
23



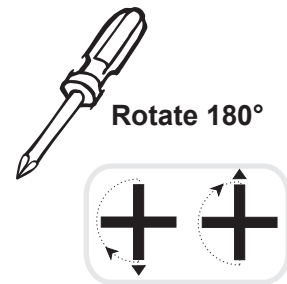
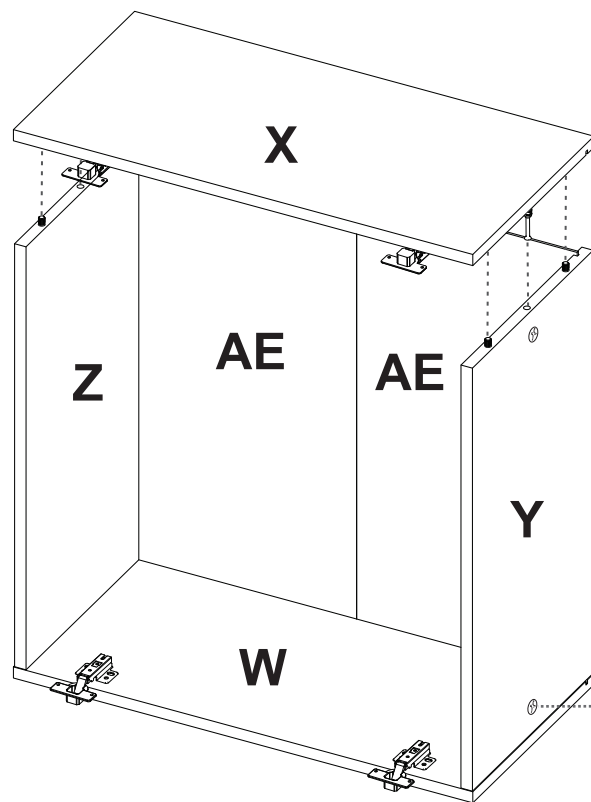
24



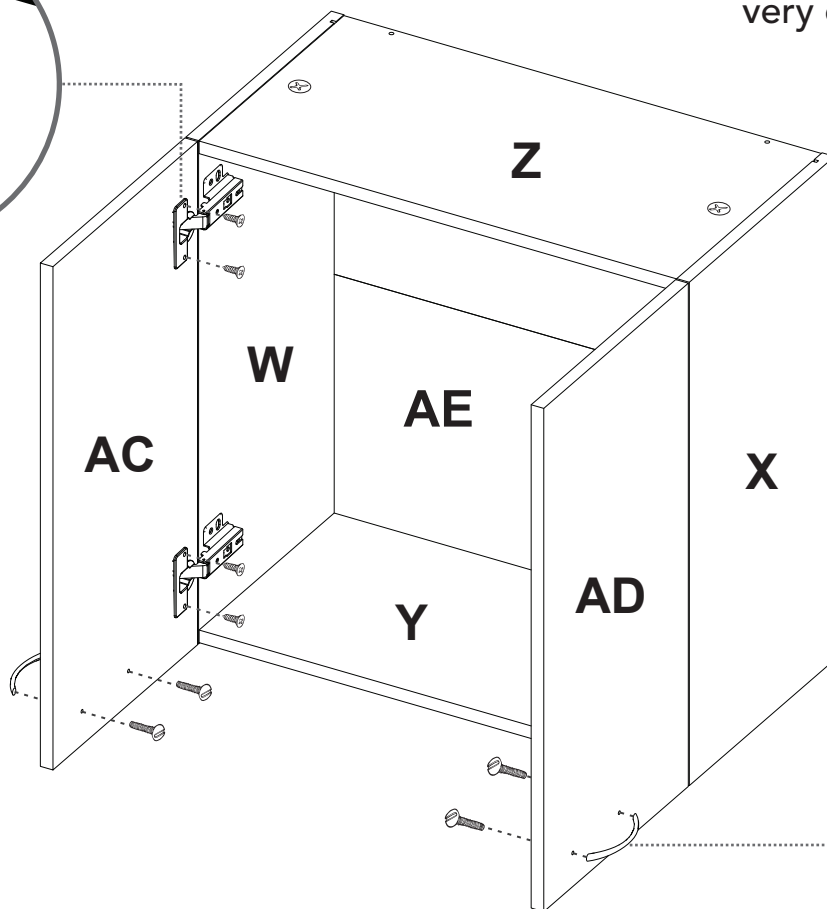
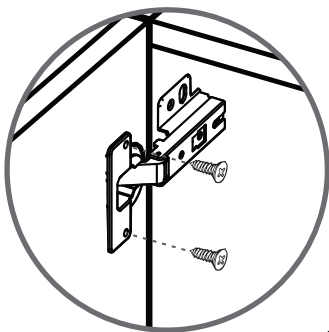
25



26

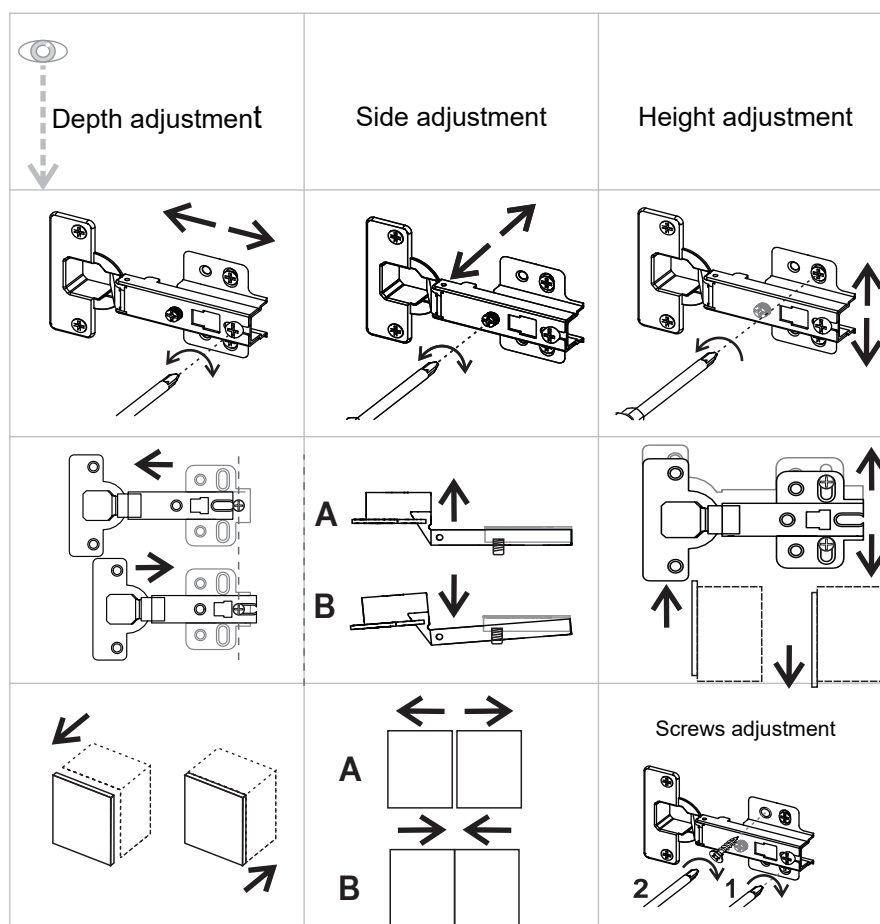


27



Turn over
the cabinet
very carefully!

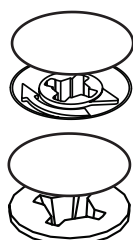
Hynge adjustment



Use the settings according to the specific need.



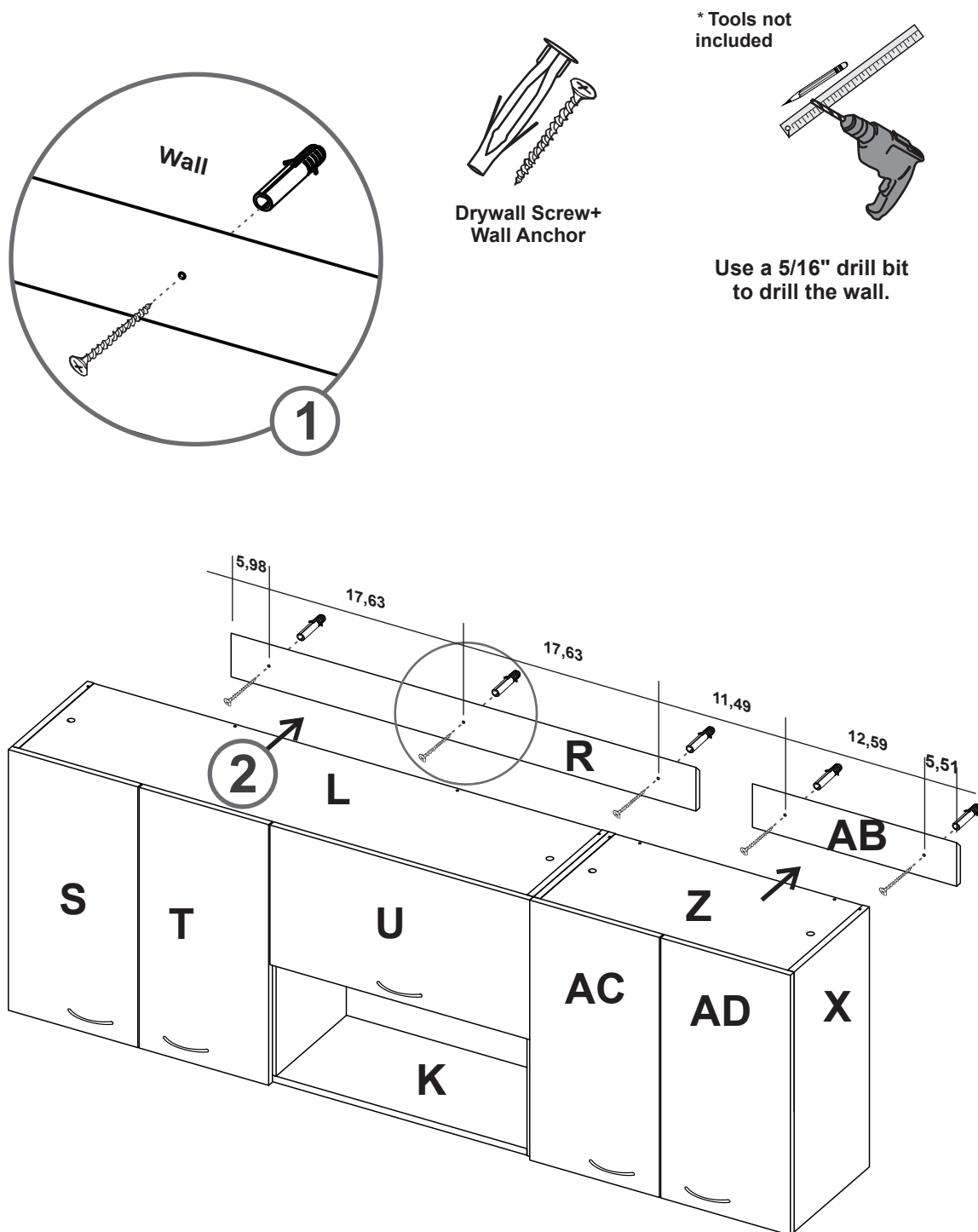
Scan for more info



After you finish the adjustment of the cams and screws, cover them with the cover caps.

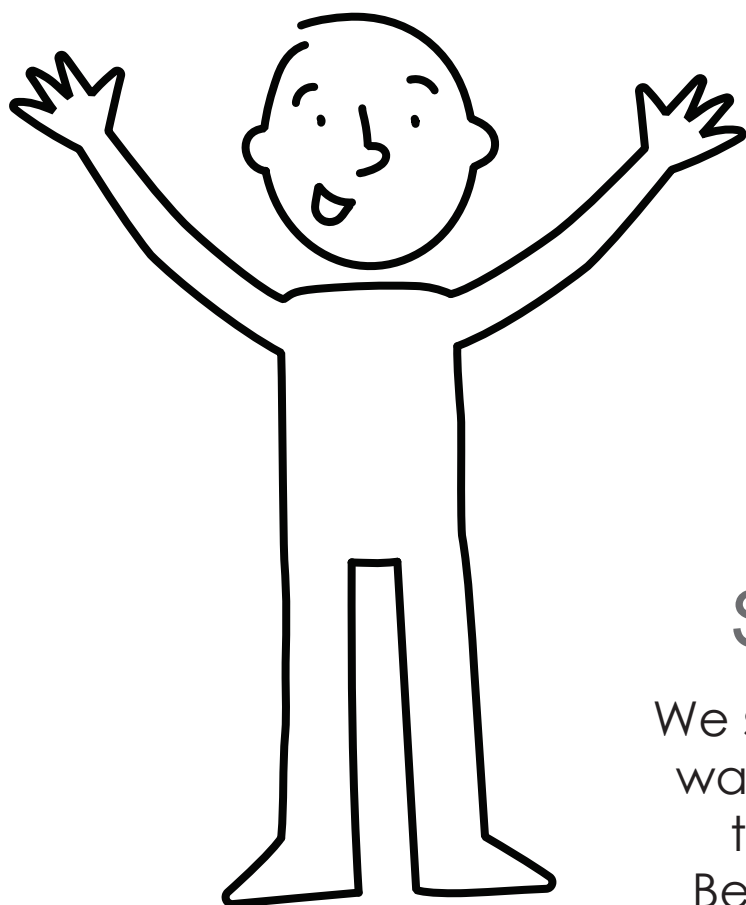
A

After you finish assembling the cabinet, take off the adhesive letters.



How much weight does my cabinet resist?

16 lb	16 lb	
20 lb	20 lb	30 lb



Congratulations!
It's done

But don't go yet!

There are some
recommendations left for you to
take care of your cabinet
correctly from now on.

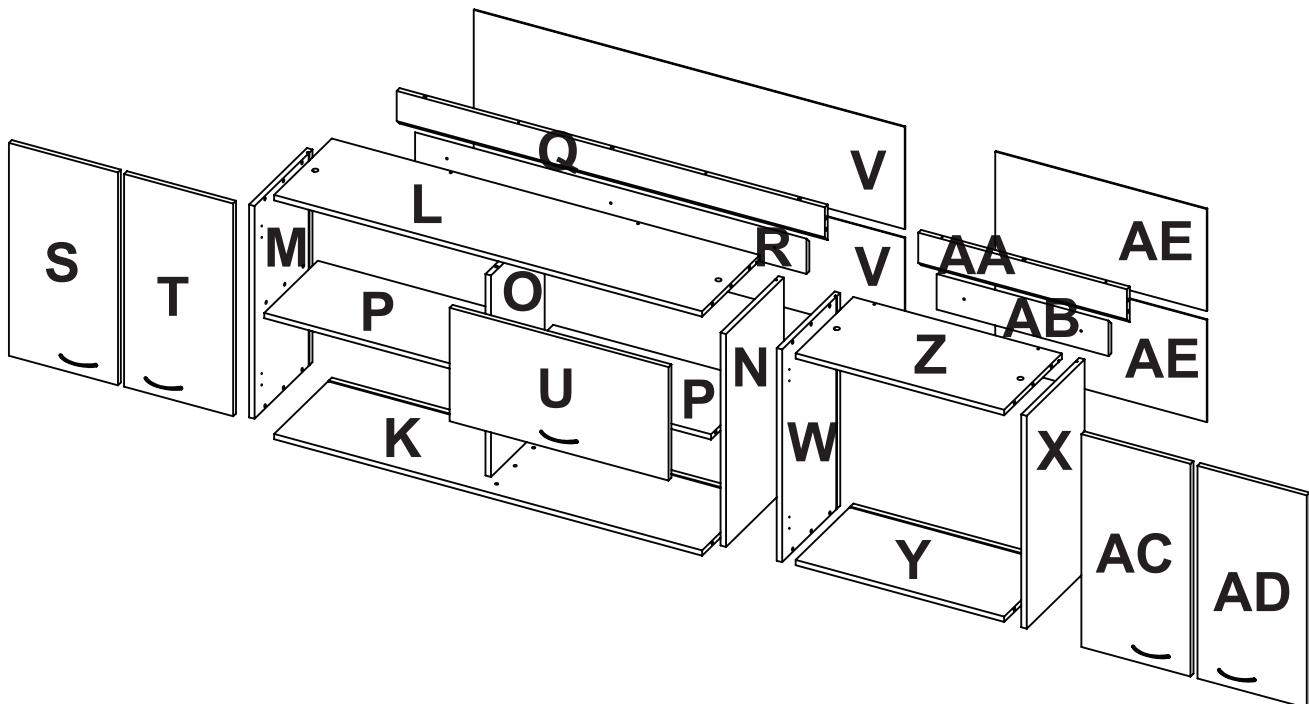
SUPER IMPORTANT!

We suggest fixing the cabinet to the
wall, so we can avoid the cabinet
tipping and harming anyone.
Be specially careful with the kids.

Taking care of your cabinet:

- Do not paint the cabinet.
- The cabinet is exclusively for indoor spaces. Do not expose it to the direct sun.
- Clean the metallic hardware with a dry cloth.
- DO NOT overload the cabinet (see suggested loads)
- Do not hit or hammer the cabinet (only when indicated here).
- Clean it with thinner, a soft soap solution or simply a damp cloth.
- Don't drag the cabinet, lift it up with other people.
- Avoid direct contact with water, fire or exposing it to high heat.

Cabinet panels



WARRANTY POLICY

Furniture has a 1 year warranty coverage in wooden parts and hardware pieces since its manufacturing date, which you can see in the lot number printed on the product box and the assembly instructions leaflet.

Warranty covers materials and workmanship imperfections which impair the assembly or correct functioning of the cabinet.

This warranty is not valid if the defects or imperfections are caused by the incorrect following of the assembly instructions, warnings and recommendations, misuse, intentional damage, fire or flood, or after modifications or any kind of alteration, or repaired by someone not authorized, when it's been assembled 3 months after the date of purchase. These defects **MUST** be reported before the warranty coverage period ends. Once the product has been assembled, the company will not be responsible for defective and/or damaged parts.

This warranty is **ONLY** valid for the **ORIGINAL PURCHASER**, it doesn't apply if the product has been resold, rented, etc.

Furniture will take no liability for incidental or consequential damages caused to or by the product (This may not apply in your state).

To make this warranty valid you must write to our customer service email describing the product defect, lot number and submitting your sales receipt or proof of purchase, or contact us at our customer service line. Replaced parts will be under the product's original warranty coverage period. Damaged parts will become property of the company.

There are no other warranties applicable to this product.