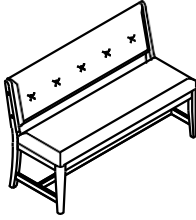
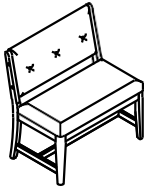


ASSEMBLY INSTRUCTIONS

BENCH BACK

**NOTE: THIS ITEM NOT RECOMMENDED FOR COMMERCIAL USE
KEEP THIS DOCUMENT FOR REFERENCE IN CASE PARTS ARE NEEDED
DO NOT TIGHTEN SCREWS UNTIL COMPLETELY ASSEMBLED! !**

NO	PARTS LIST		Q'TY
A		BENCH (8540-513)	1 PC
B		BENCH (8540-514)	1 PC
C		BENCH BACK (8540-515B)	1 PC
D		BENCH SEAT (8540-515S)	1 PC

NO	HARDWARE LIST			Q'TY
1		Long Bolt	Ø1/4"x20x3-1/8"	4 PCS
		Lock Washer	Ø1/4"x11Dx1mm	4 PCS
		Flat Washer	Ø1/4"x19Dx1.5mm	4 PCS
2		Allen Wrench	3"x4mm	1 PC

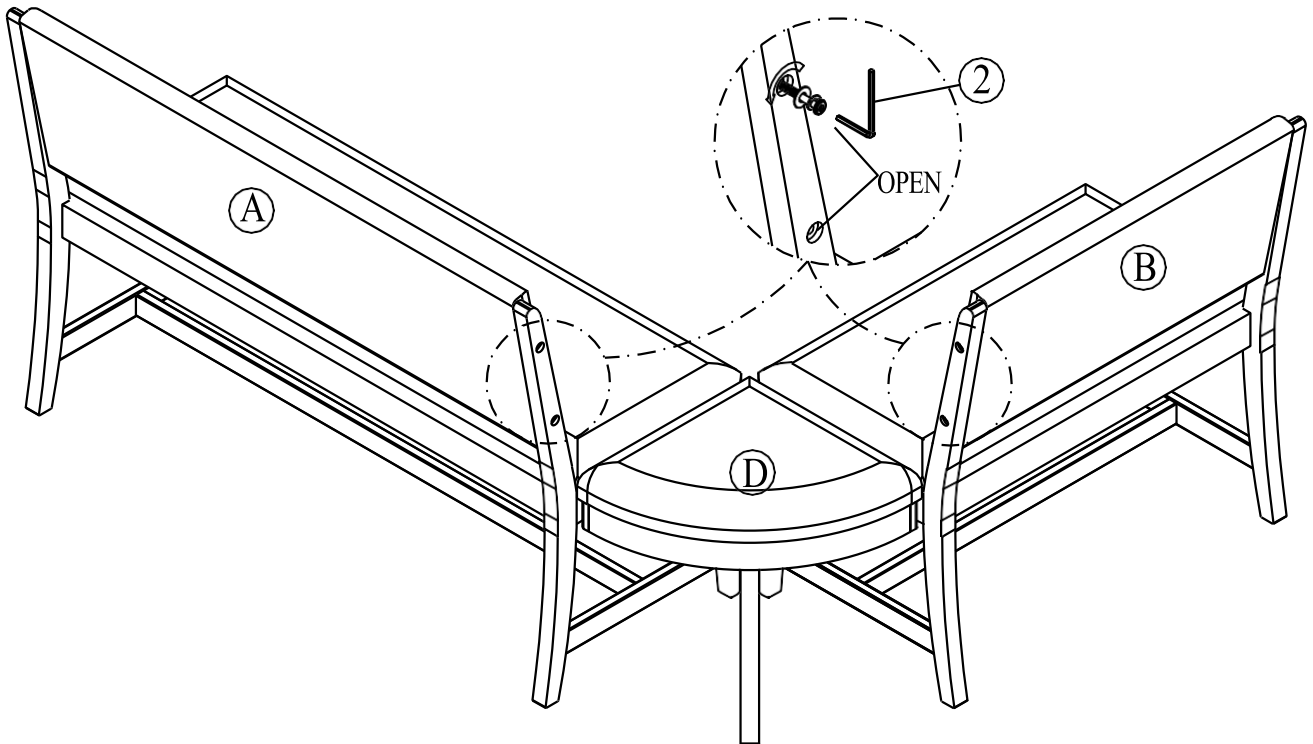
ASSEMBLY INSTRUCTIONS

BENCH BACK

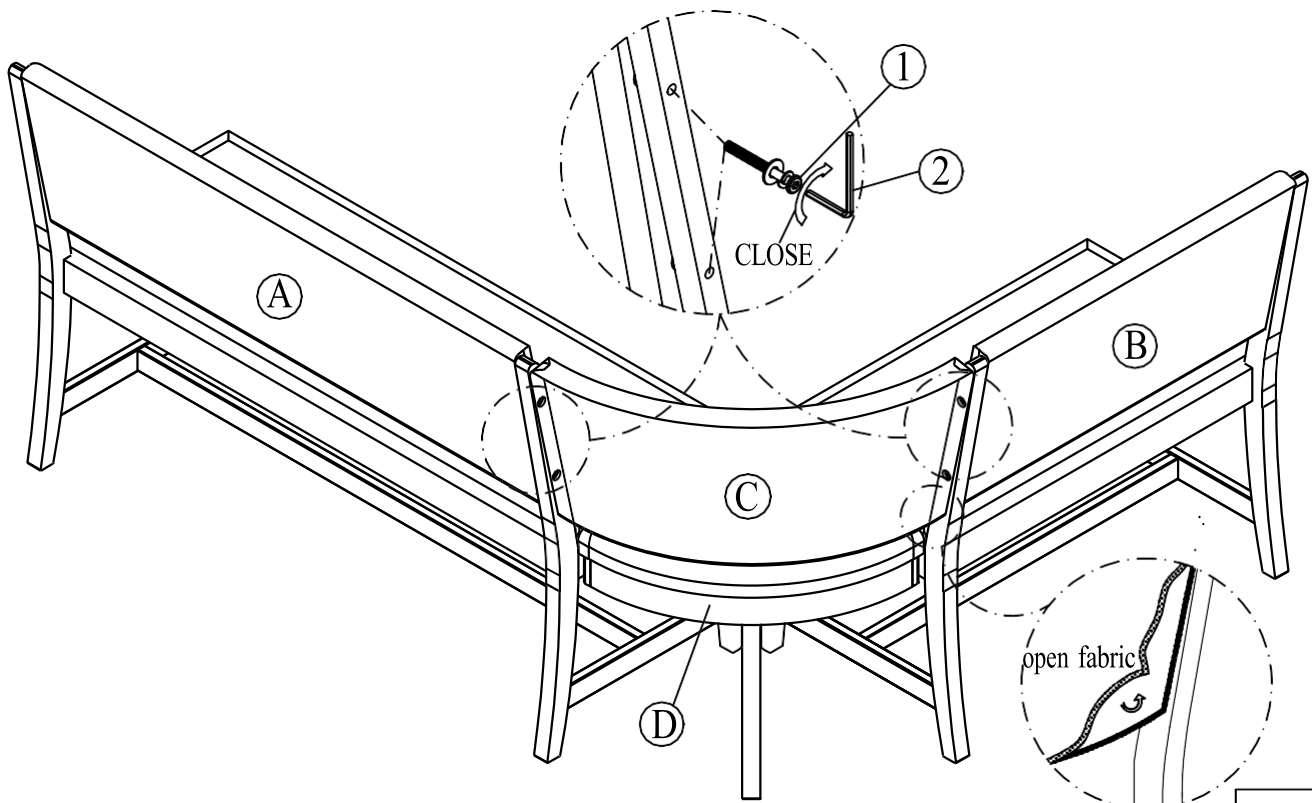
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Note: Need to complete assembly the (8540-515S-bench seat) before insert (8540-545B bench back).

STEP 1 Remove the existing bolts in the back panels of parts A & B and discard



STEP 2 Insert the long bolts found in the hardware packed located in the 8540-515B carton to attach part C to Part A and B



ASSEMBLY INSTRUCTIONS

BENCH BACK

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Assembly Completed

