

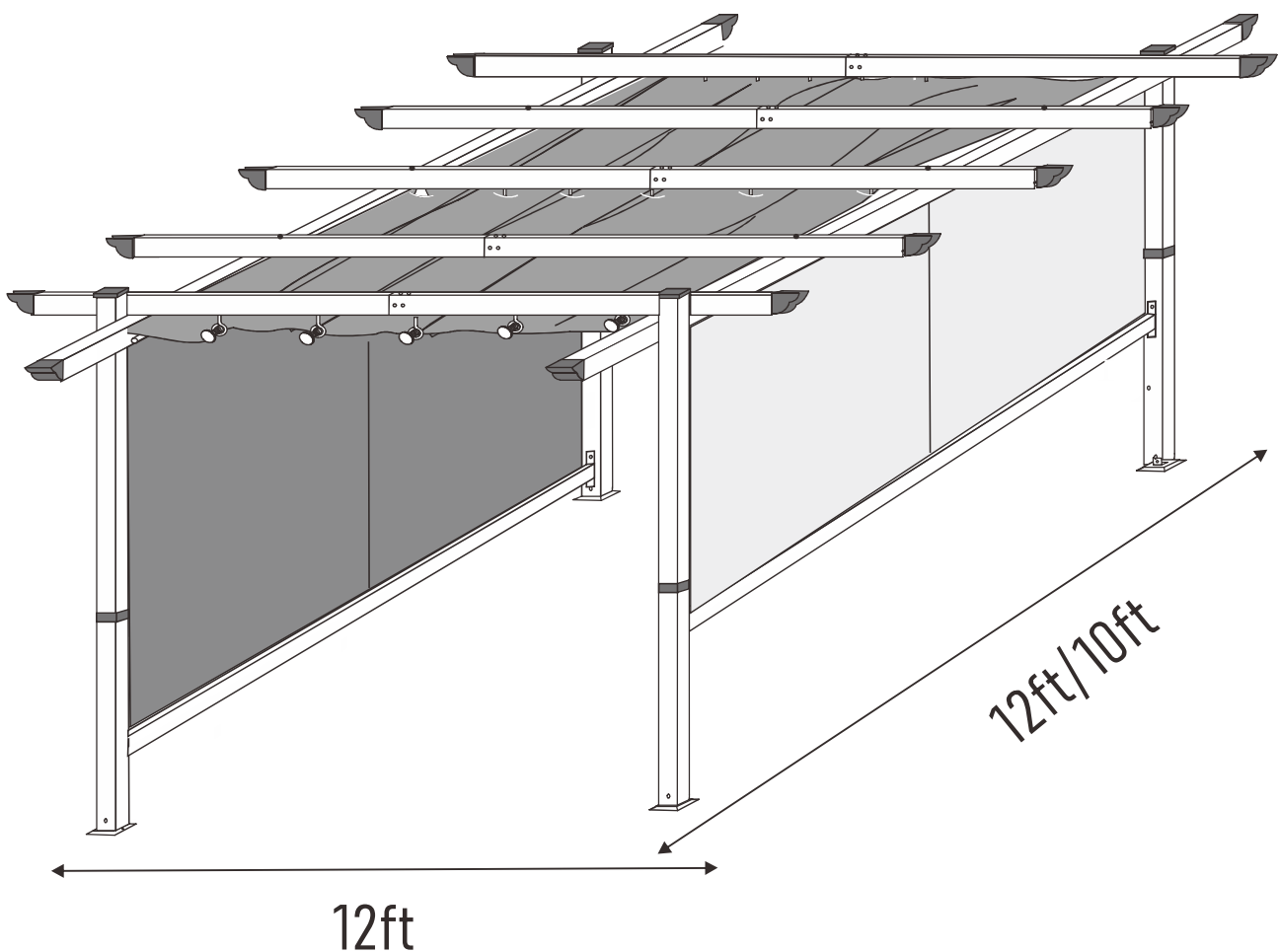
Assembly&InstructionManual

SKU:800-043 12x12ft

SKU:800-044 10x12ft

Pergola

Installation Guide



Save this manual for future reference

INTRODUCTION

Thank you for purchasing Aoodor's Patio products! We hope you will find joy in our product for many years to come.

To ensure your personal safety during installation and to get the most out of your investment, please read this entire manual before beginning the installation process. If you feel that this process is too difficult to do on your own, we advise that you seek assistance from a local building or home improvement contractor.



WARNING Improper installation and operation of your pergola can result in severe personal injury as well as product failure not covered by warranty. Please follow all instructions carefully or contact technical support for assistance.

We believe that installation can be a simple, streamlined process if you follow the instructions in this manual. Please contact our customer support line for help any step of the way. If you need assistance with assembly, have missing or defective parts, or any other issues, please email us at customerservice@aoodor.com



SAFETY INFORMATION

Please read and understand this entire manual before attempting to assemble or install the product.

- Two to four people are need for assembly.

KEEP ALL FLAME AND HEAT AWAY FROM THIS TENT FABRIC.

CAUTION

- Do not leave outside during high winds, heavy rains or snow. If high winds, heavy rains or snow occurs, remove canopy and mosquito net, clear snow load from roof tube, and check for damage before continued use.

PREPARATION



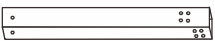




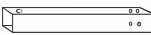




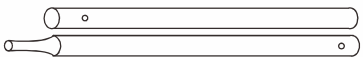
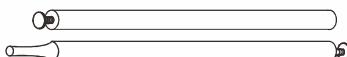






Before beginning assembly of product, make sure all parts are present. Compare parts with package contents list and hardware contents list. If any part is missing or damaged, do not attempt to assemble the product.

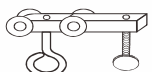
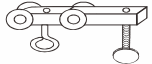





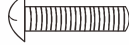












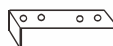
Estimated Assembly Time: 1-2 hours.

CARE AND MAINTENANCE

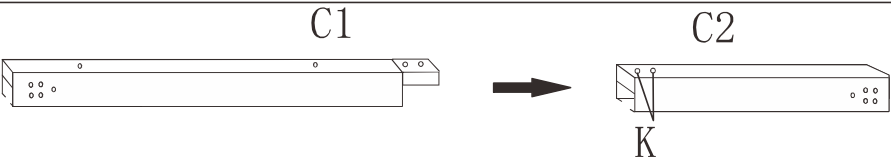

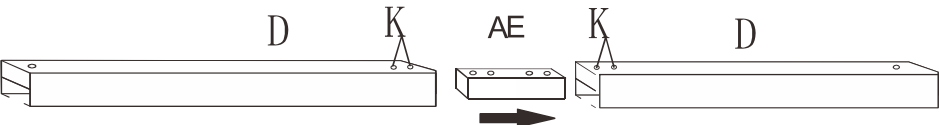

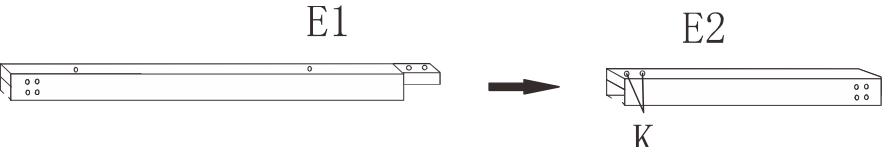

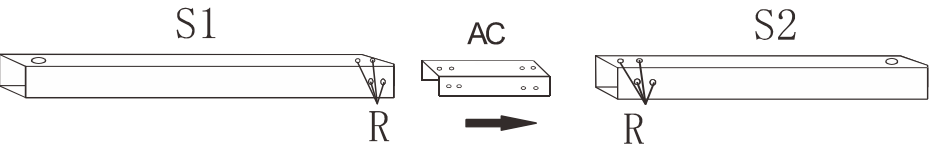

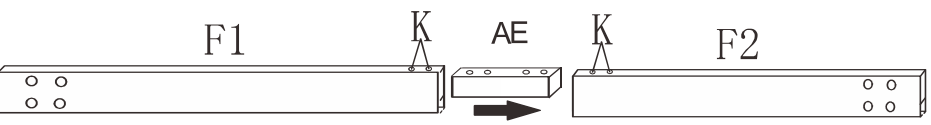



- Slight pinholes will be present in the tubing, which is customary of original steel work and should not be considered.
- Wash with soap and water.
- Before storing, remove leaves and dirt, drain all water that may have accumulated in or around the frame. If not drained properly, water can cause freeze damage including bursting or cracking of metal tubing.

Parts list

Parts	Desc	Qty	Ref No
A1		4	800-043-001
A2		2	800-043-002
B2		2	800-043-003
C1		1	800-043-004
C2		1	800-043-005
D		2	800-043-006
S1		2	800-043-007
S2		2	800-043-008
E1		1	800-043-009
E2		1	800-043-010
F1		2	800-043-011
F2		2	800-043-012
G		1	800-043-013
H		5	800-043-014
H1		1	800-043-015
H2		2	800-043-016
AA		1	800-043-017
AB		1	800-043-018
AC		2	800-043-019
AD		4	800-043-040

Parts	Desc	Qty	Ref No
I		1	800-043-020
I1		2	800-043-021
J	 M5×12	12	800-043-022
K	 M4×12	16	800-043-023
L		4	800-043-024
M		8	800-043-025
N		1	800-043-026
O	 M6×75	6	800-043-027
P	 M6×45	32	800-043-028
AF/AG	 	6/4	800-043-029
R	 M6×12	20	800-043-030
T		4	800-043-031
U		1	800-043-032
V		14	800-043-033
W		4	800-043-034
X	 M6×30	2	800-043-035
Y		4	800-043-036
Z		8	800-043-037
Z1		8	800-043-038
AE		3	800-043-039

Assembly

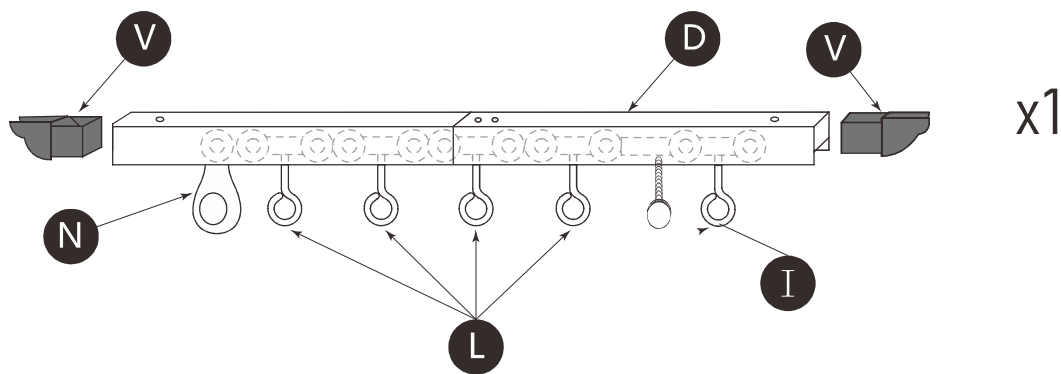
1 	 K x1
	 D x1
	 E x1
	 S x2
	 F x2
 K x16  R x16 M4 × 12 M6 × 12	

Step1:Beam assembly.

- 1.Connect (C1) with (C2) together using screw(K) tightly to became Side Beam(C)
- 2.Connect (D) to (D) with connector(AE) together using screw(K) tightly to became Middle Cross Beam(D)
- 3.Connect (E1) with (E2) together using screw(K) tightly to became Side Beam(E)
- 4.Connect (S1) with (S2) together using screw(R) tightly to became Cross Beam(S)
- 5.Connect (F1) with (F2) together using screw(K) tightly to became cross Beam(F)

Assembly

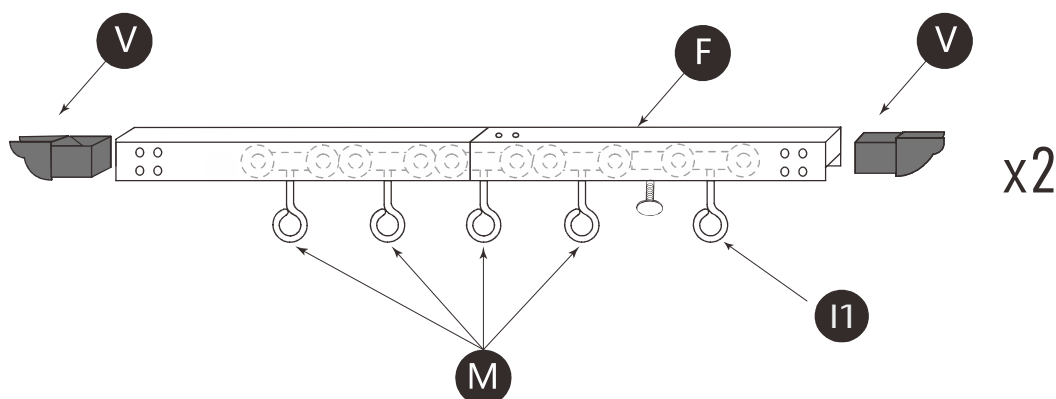
2



Step2:Middle cross beam assembly

Insert the Hook pulley as the figure shown above.(N)x1,(L)x4,(I)x1. And cover the beam cap(V).

3

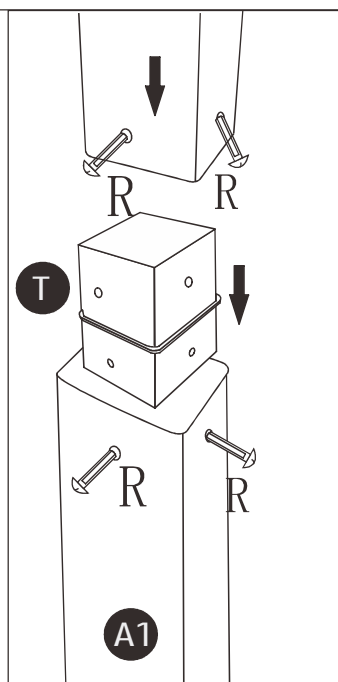
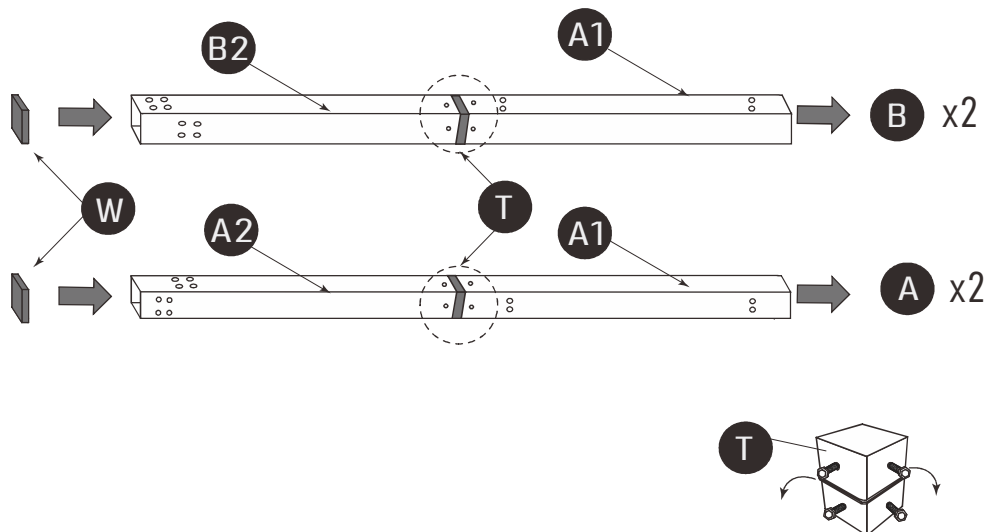


Step3:Middle cross beam assembly

Insert the Hook pulley (M)x4 and (I1)x1 And cover the beam cap.

Note:repeat this step for whole Beam(F).

4



Step4:Post assembly

1.Turn the bolts(R) out of the connector(T).

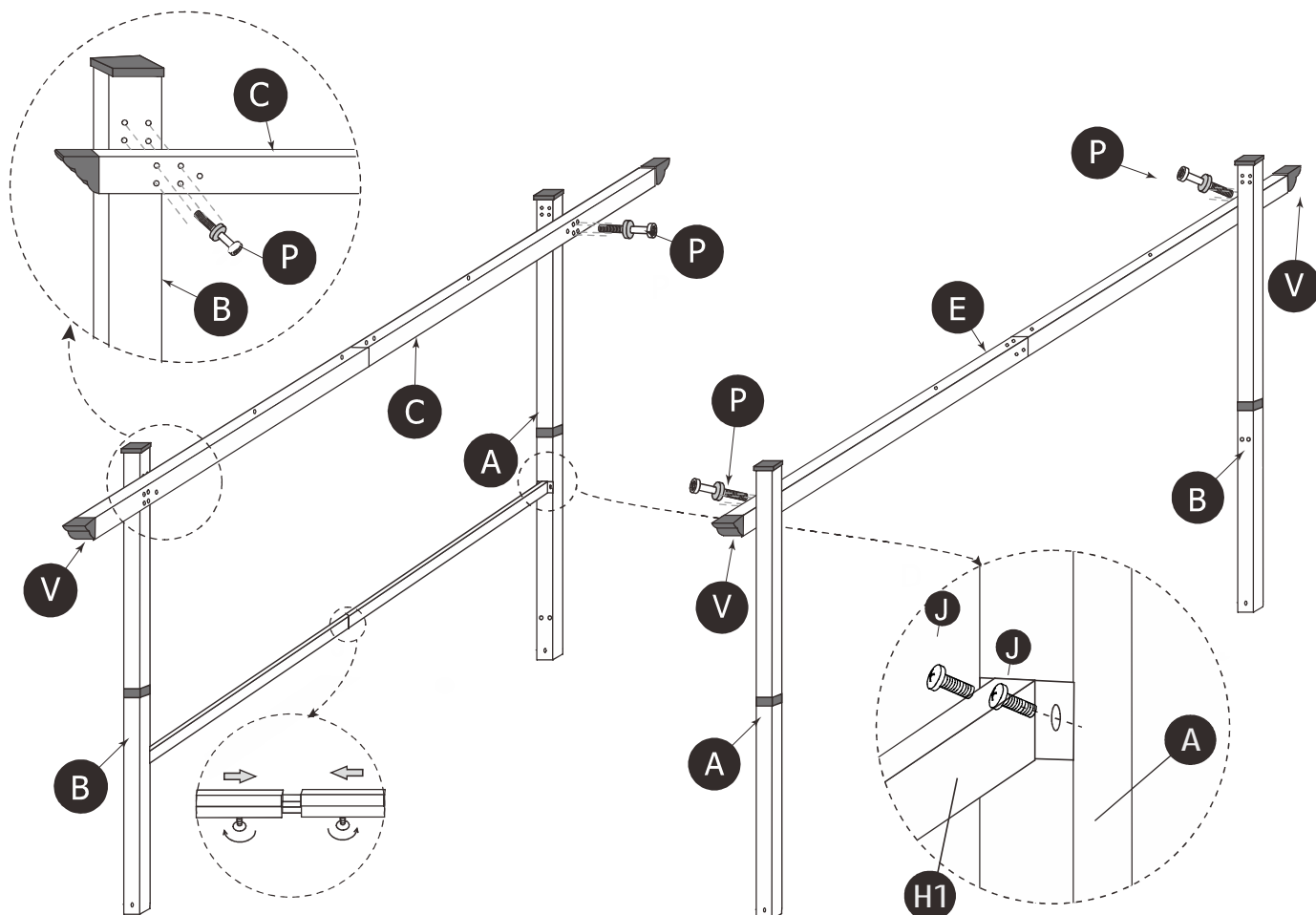
1.connect post(A1) to post(B2) with connector(T) and using bolt (R) ,become Post(B)

2.connect post(A1) to post(A2) with connector(T) and using bolt (R),become Post(A)

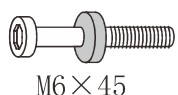
Note:Repeat this step for all post.and pay attention to the hole of position on (A1)

5

5



P x16pcs **J** x4pcs



Step5:Post and Side Beam assembly

1.Connect Post (B) and Post(A) to beam (C) using bolt(P)

2.Connect Post (B) and Post(A) to beam (E) using bolt(P)

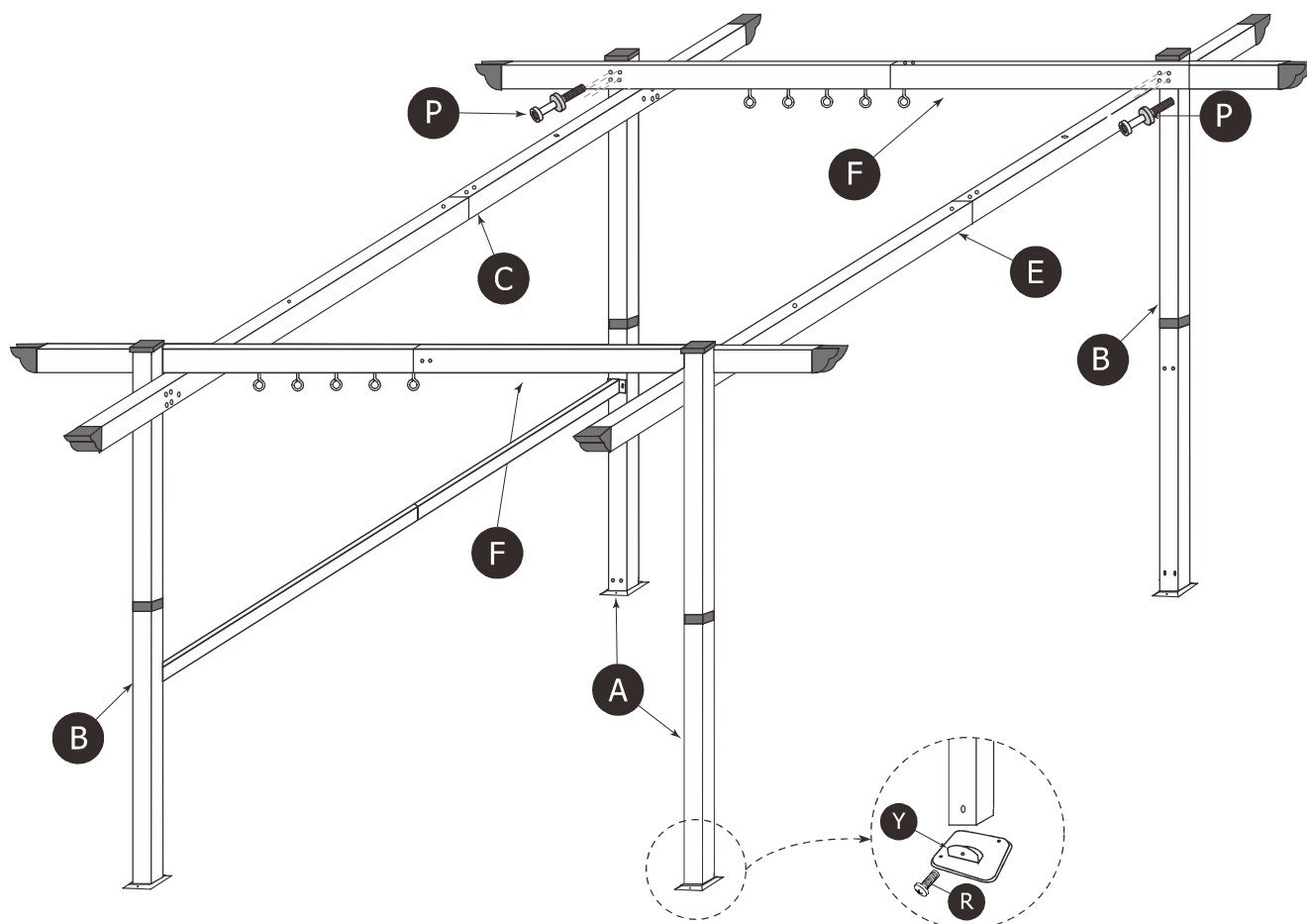
Note:Repeat this step for all posts and beams.

3.Connect the support tube(H1) together and attach to post using bolt(J)

Note:there are 2 positions on each post, and please mounting this according to your situation.

3.Cover the beam cap(V).

6

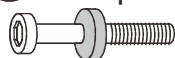


R x4



M6 × 12

P x16pcs



M6 × 45

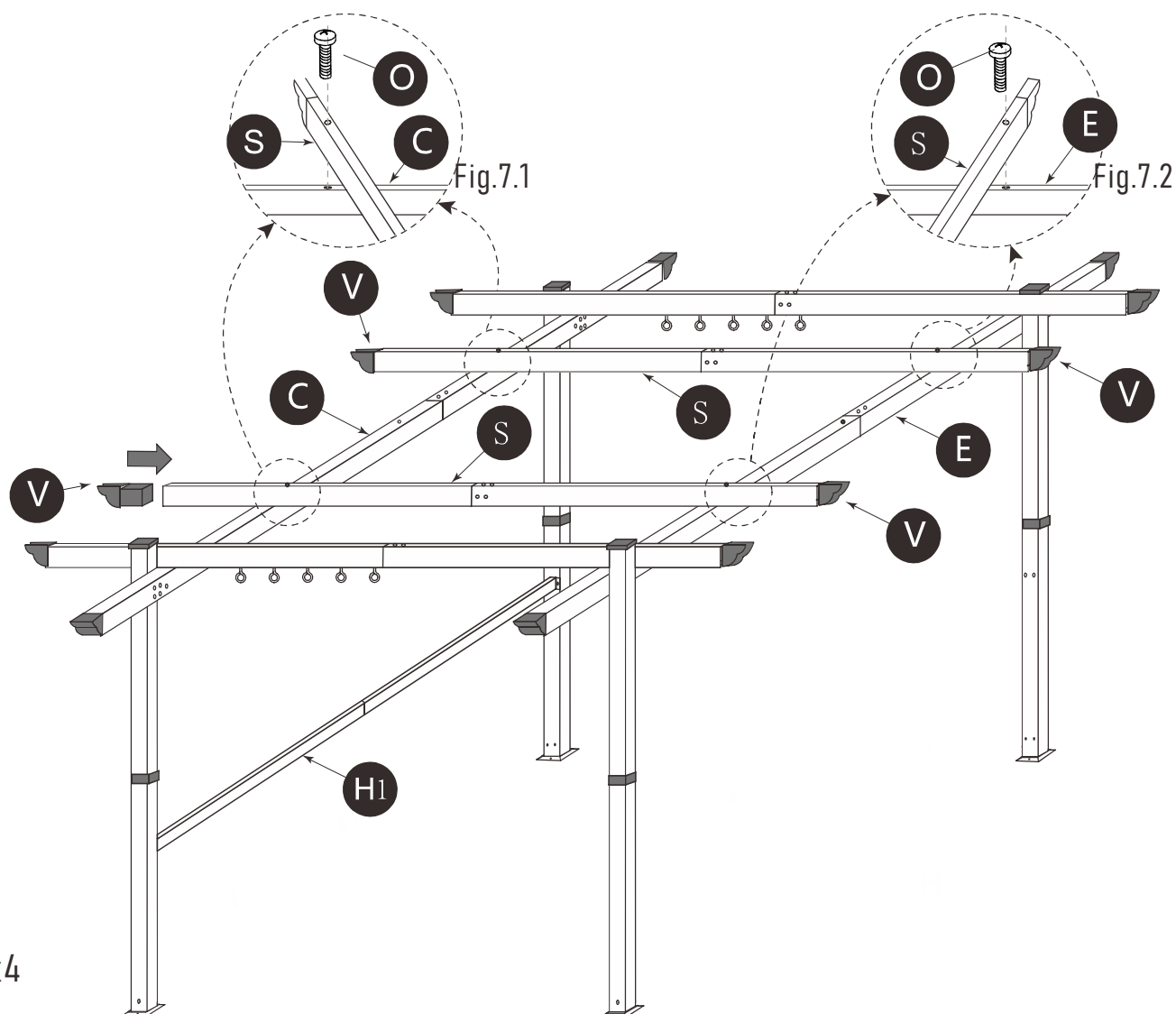
Step6:Post and Cross Beam assembly

1.Connect Post (B) and Post(A) to Cross beam (F) using bolt(P)

Note:Repeat this step for all Cross beam (F).

2.Insert the post mount(Y) to the post and fix with bolt (R).

7



Step7:Cross Beam assembly

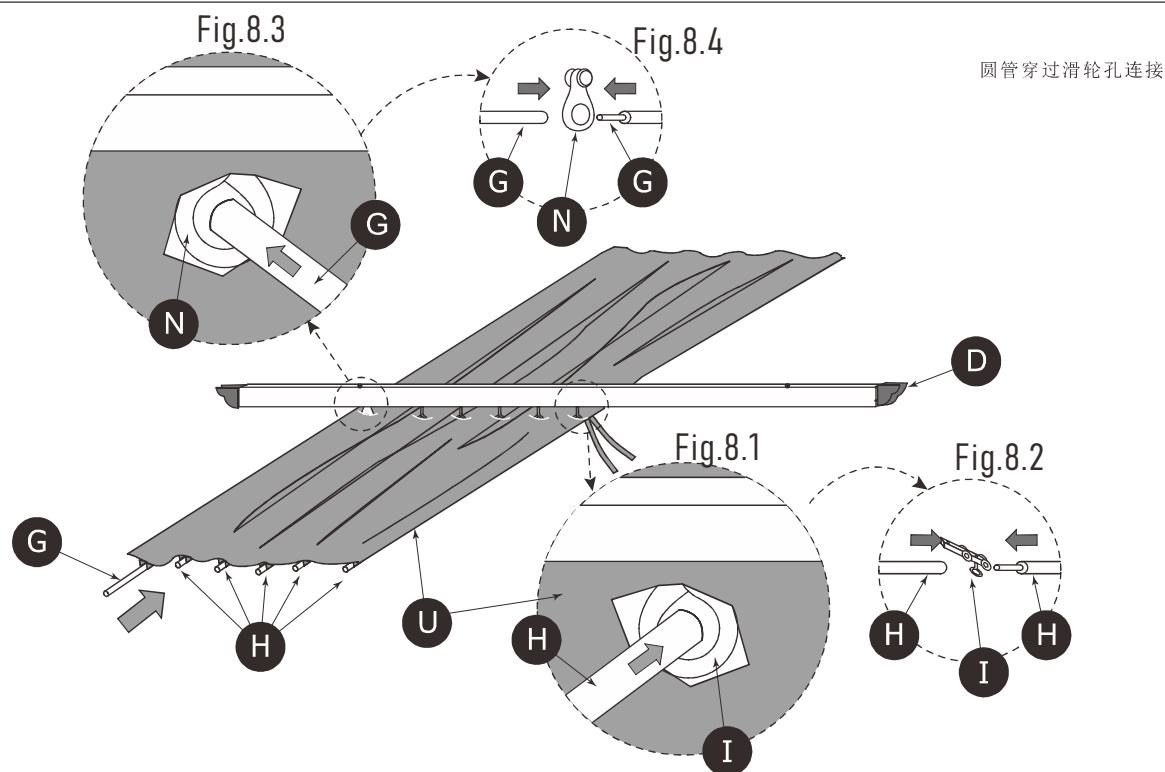
1.Attach Cross beam (S) to the Side beam (C)and (E) and fix with bolt(O),see Fig.7.1 and Fig.7.2

2.Cover the beam cap(V)

Note:Repeat this step for all Cross beam (S).

Note:there are 2 positions on each post, and please mounting this according to your situation.

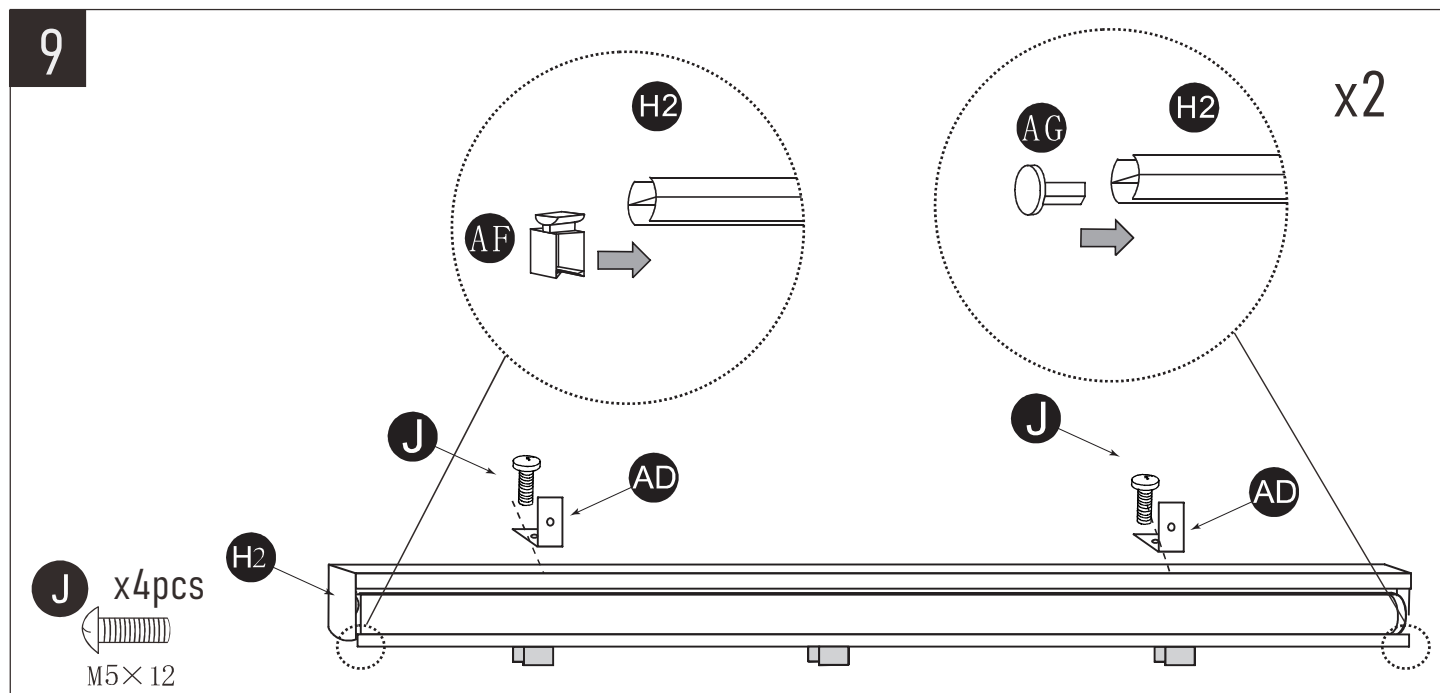
8



Step8: Fabric roof assembly.

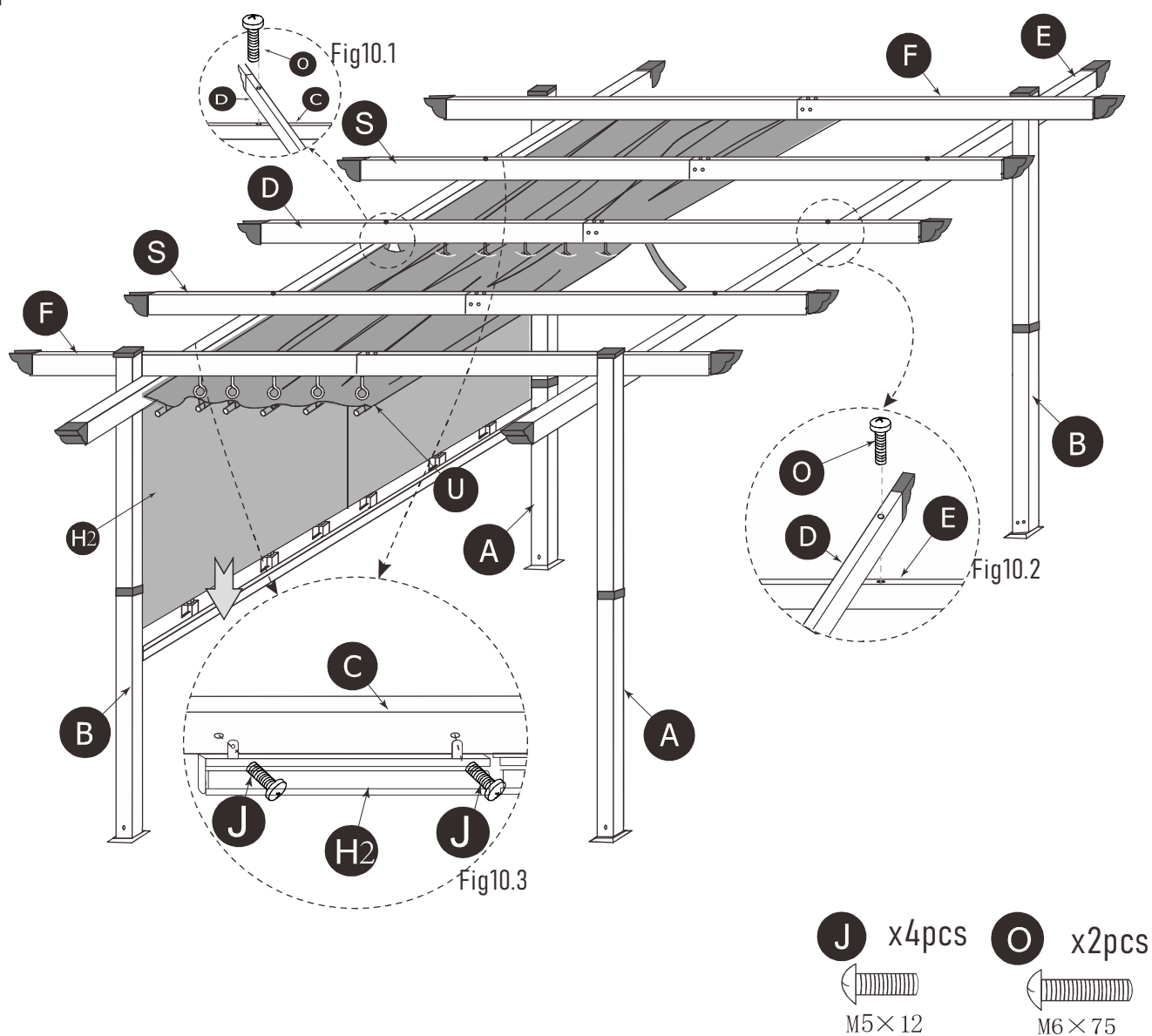
- 1.Insert the Pole (H) and (G) through the fabric.
- 2.Insert the pole(H) through the pulley(I) and fabric (U) see Fig.8.1 and Fig.8.2
- 3.Insert the pole(H) through the pulley(L) and fabric (U).
- 4.Insert the pole(G) through the pulley(N) and fabric (U) see Fig.8.3 and Fig.8.4

9



Step9: Curtain assembly

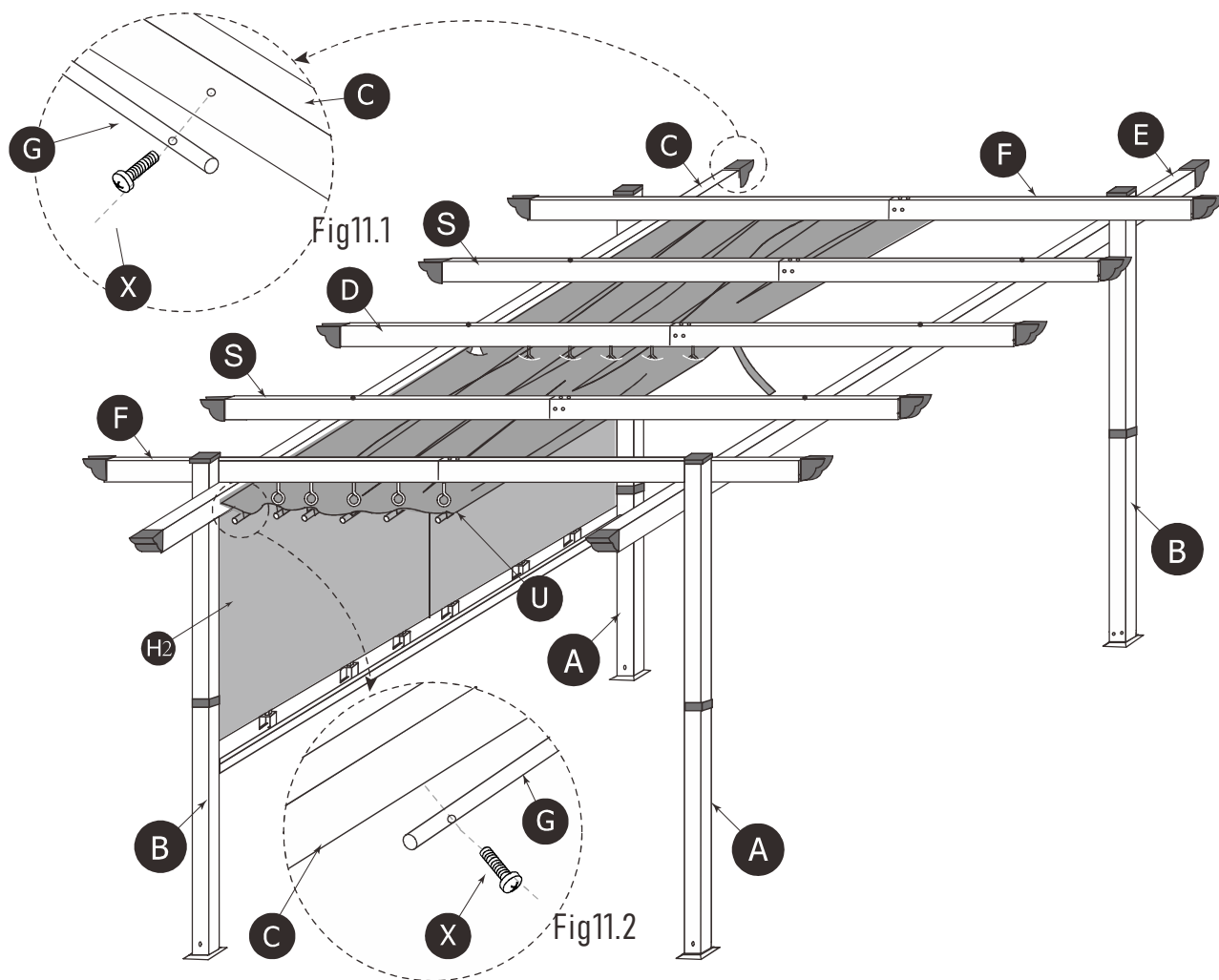
- 1.Attach the beam bracket(AD) to the roll curtain (H2) using bolt(J)
- 2.Insert plastic bracket(AF) to the tube and then insert the cover (AG) .



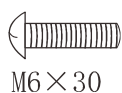
Step10:Roof and curtain assembly

- 1.Attach Middle Cross beam (D) to the Side beam (C)and (E) and fix with bolt(O),see Fig.10.1 and Fig.10.2.
- 2.Attach the curtain(H2) on the beam using bolt (J),see Fig.10.3,and pull it down to support(H1) and clip it.

11

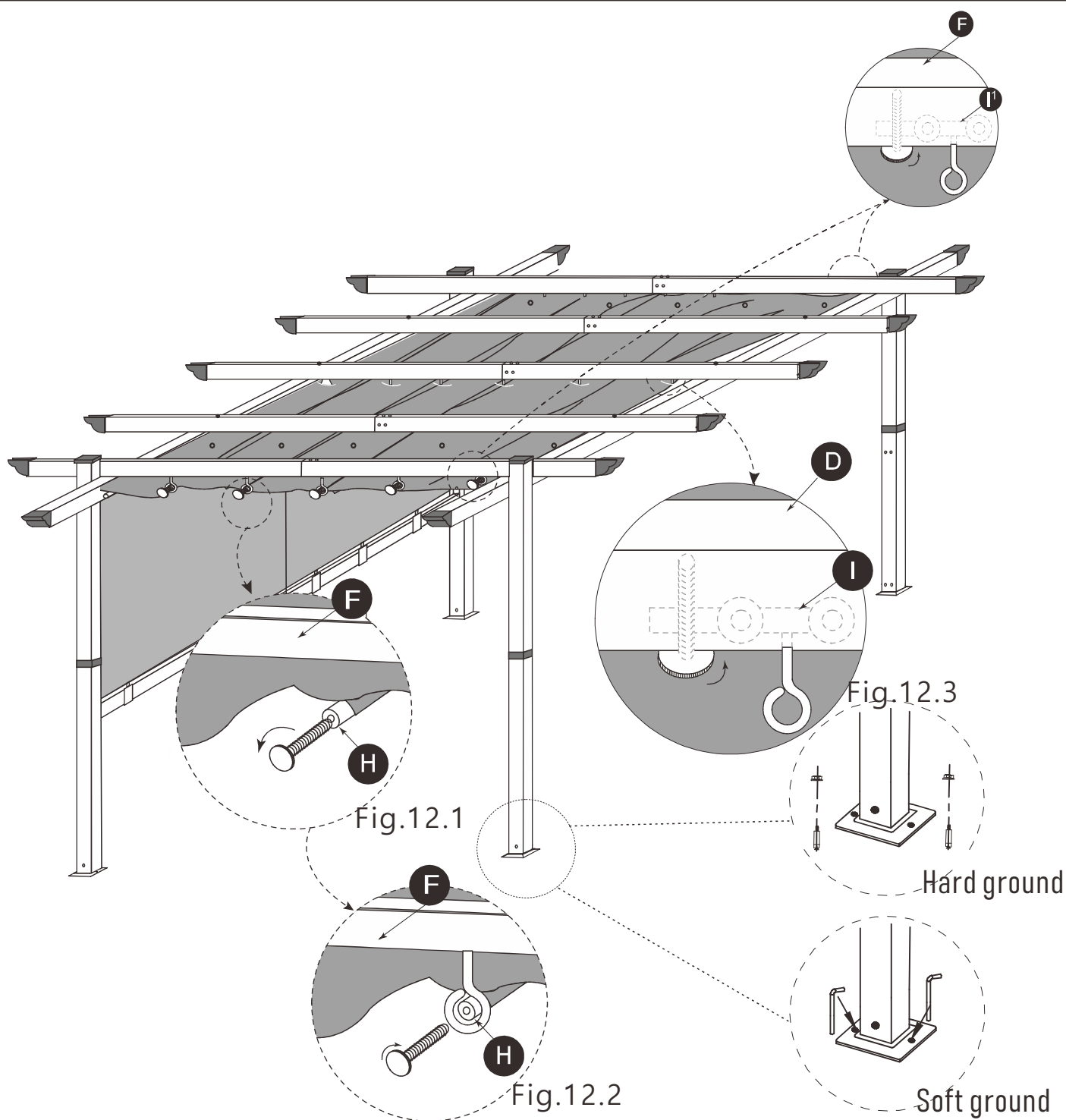


X x2pcs



Step11:Fix the roof

1.Fasten the tube(G) to the beam(C),and using bolt (X).see Fig.11.1 and Fig.11.2



Step12:Roof assembly

1.Turn the bolt out from pole (H) see Fig.12.1and insert the pole through the pulley hook(M) ,then turn bolt in see Fig.12.2

Note:Repeat this step for all poles.

Please don't hesitate to contact us for any further questions,
your satisfaction is guaranteed.
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