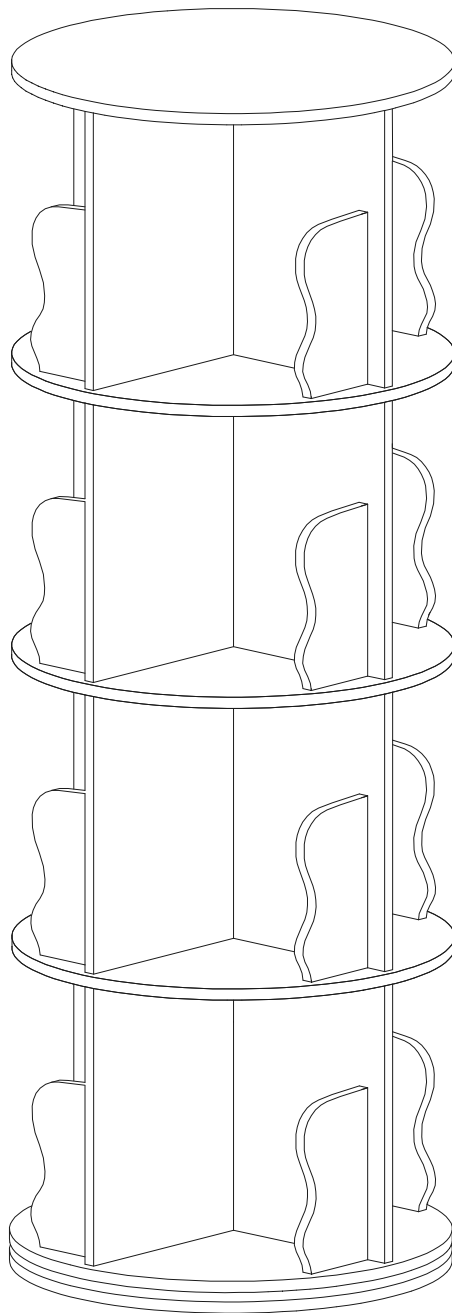


ASSEMBLY INSTRUCTION

SJ-4



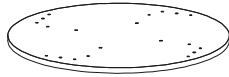
Parts List

1



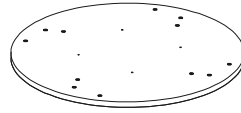
1pc

2



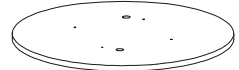
3pcs

3



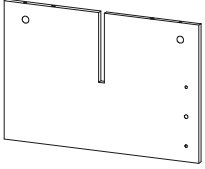
1pc

4



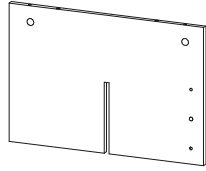
1pc

5



4pcs

6



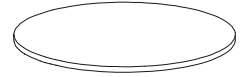
4pcs

7





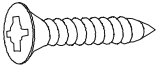


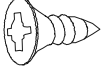

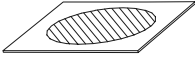
16pcs

8

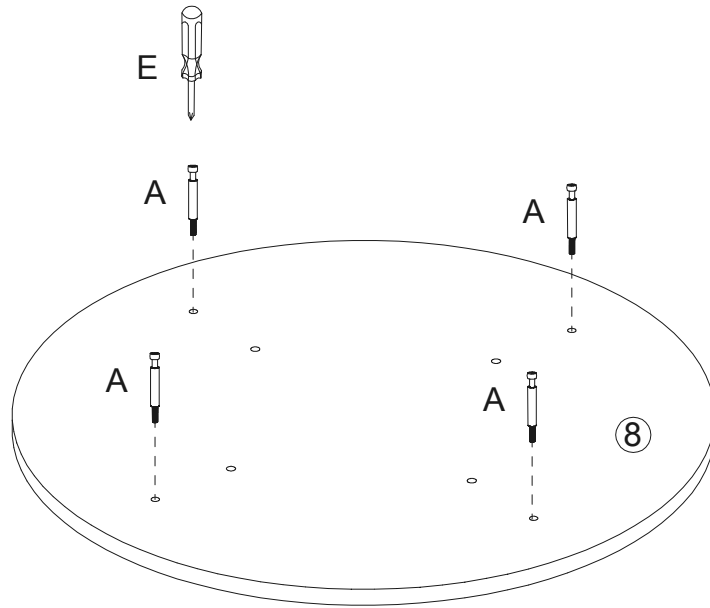
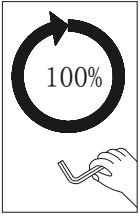


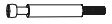
1pc


Hardware List

<p>A</p>  <p>$\Phi 6 \times 35\text{mm}$ 48pcs</p>	<p>B</p>  <p>$\Phi 15 \times 9\text{mm}$ 48pcs</p>	<p>C</p>  <p>M4*30mm 48pcs</p>
<p>D</p>  <p>$\Phi 6 \times 30\text{mm}$ 64pcs</p>	<p>E</p>  <p>1pc</p>	<p>F</p>  <p>M4*12mm 8pcs</p>
<p>G</p>  <p>4pcs</p>	<p>H</p>  <p>48pcs</p>	

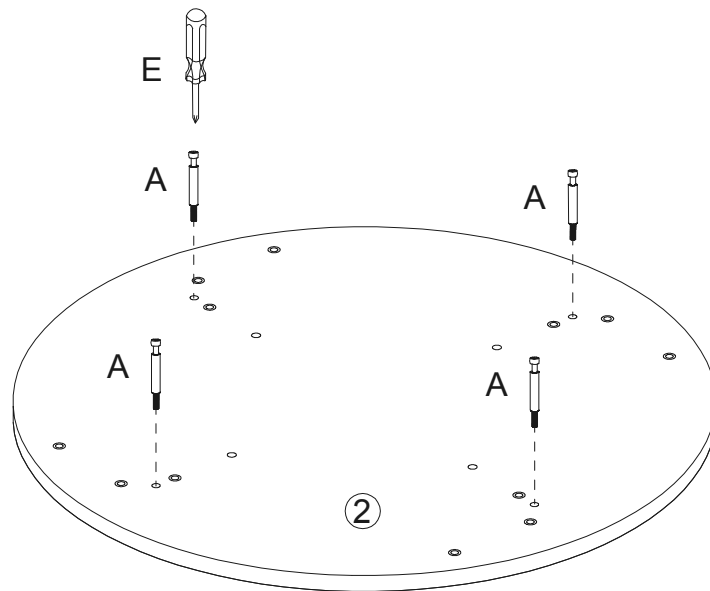
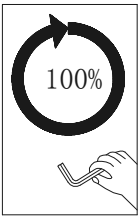
STEP 1:





A

Φ6*35mm
4PCS

E

1PC

STEP 2:

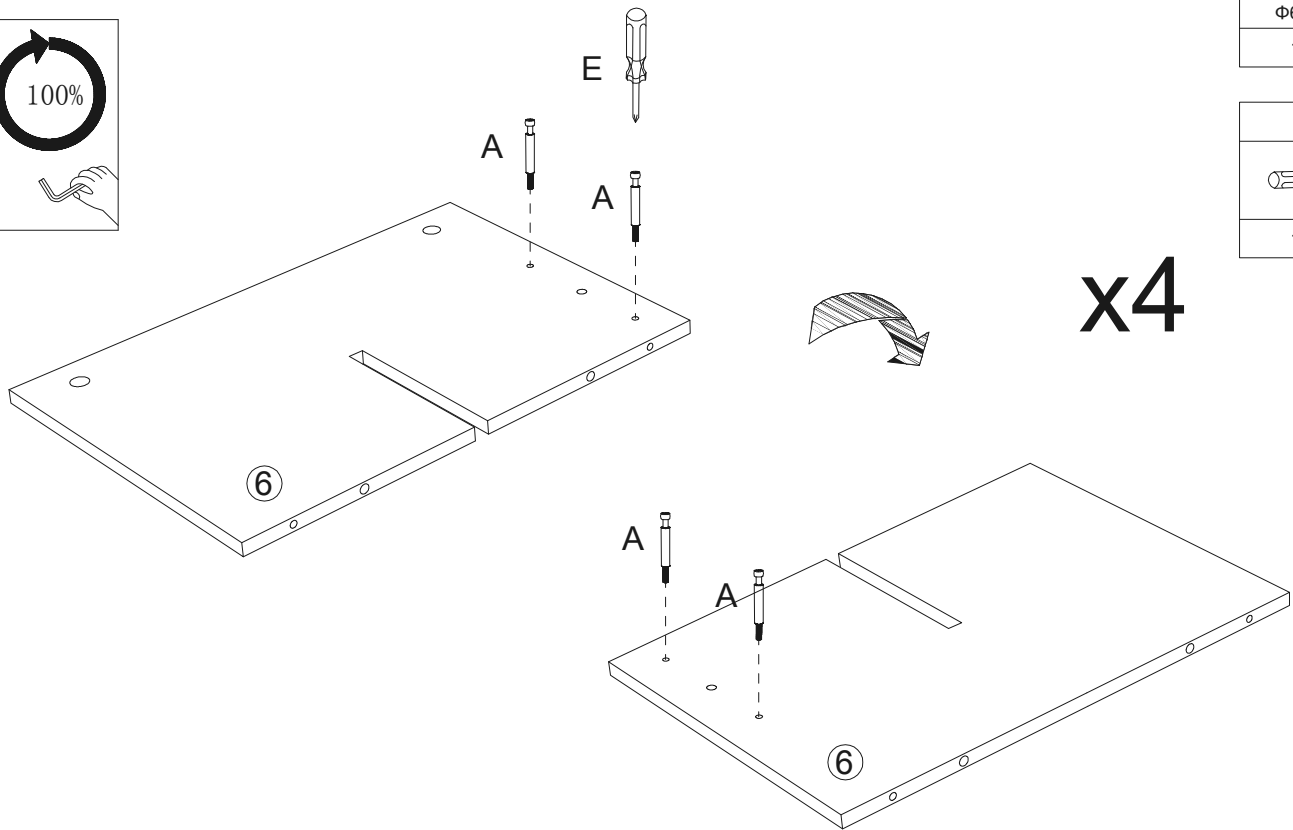
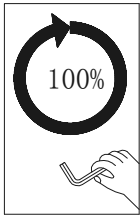


A

Φ6*35mm
12PCS

E

1PC

x3

STEP 3:



A



Φ6*35mm

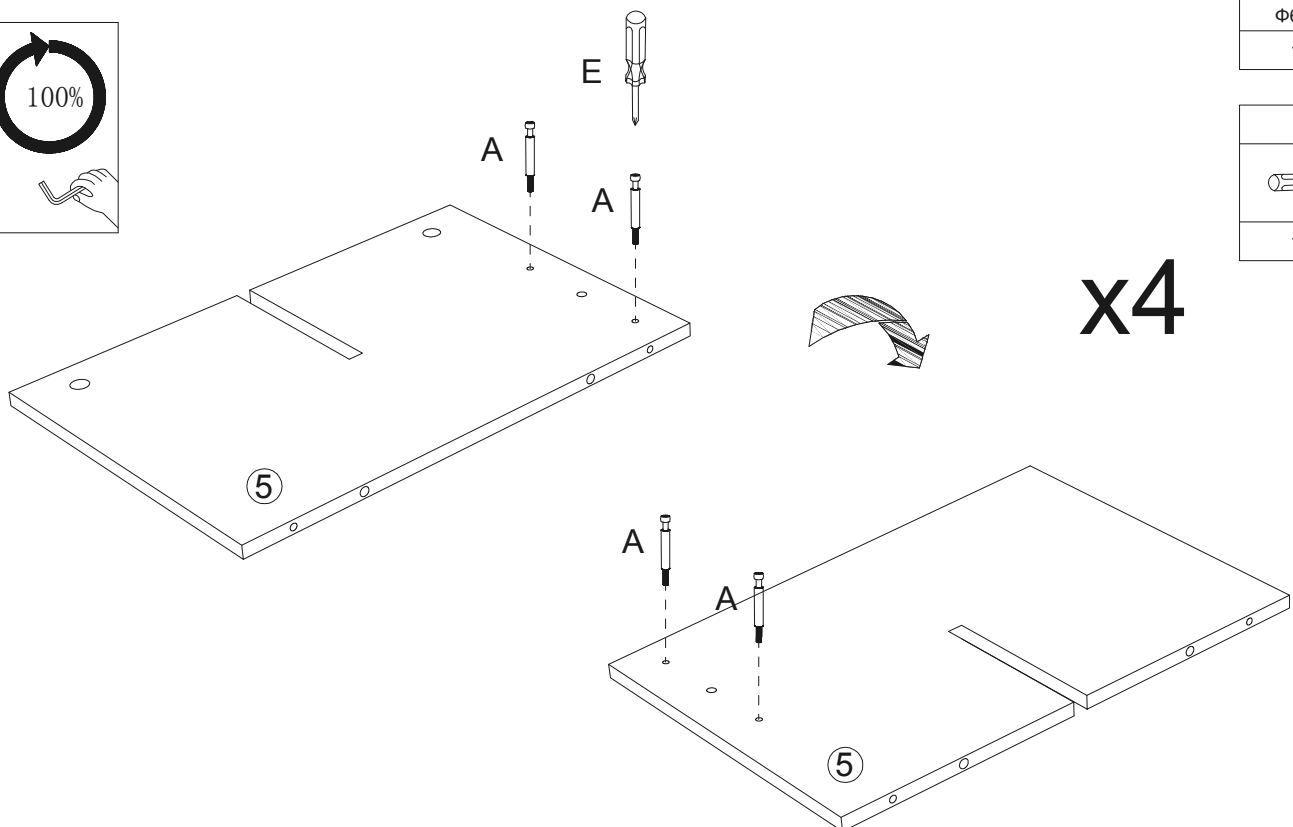
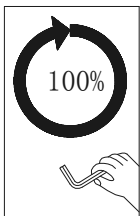
16PCS

E

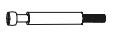


1PC

STEP 4:



A



Φ6*35mm

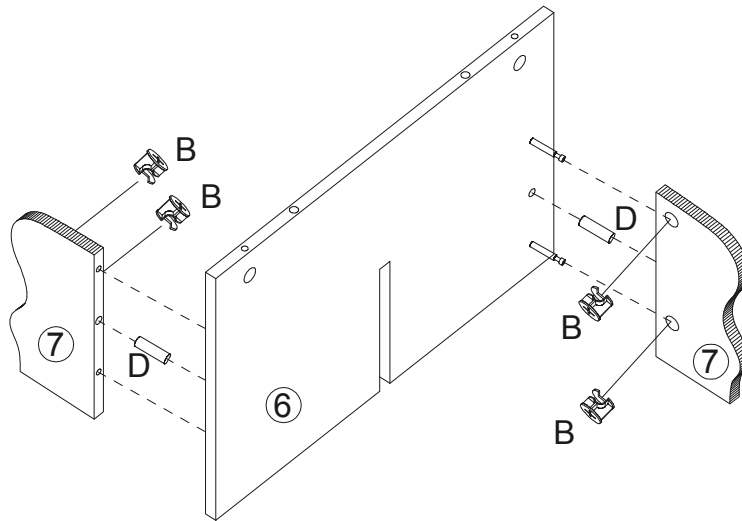
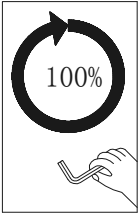
16PCS

E

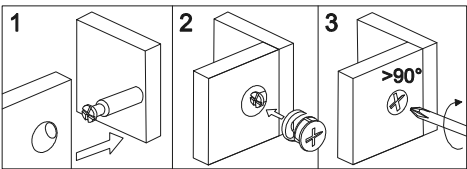




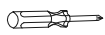
1PC

STEP 5:

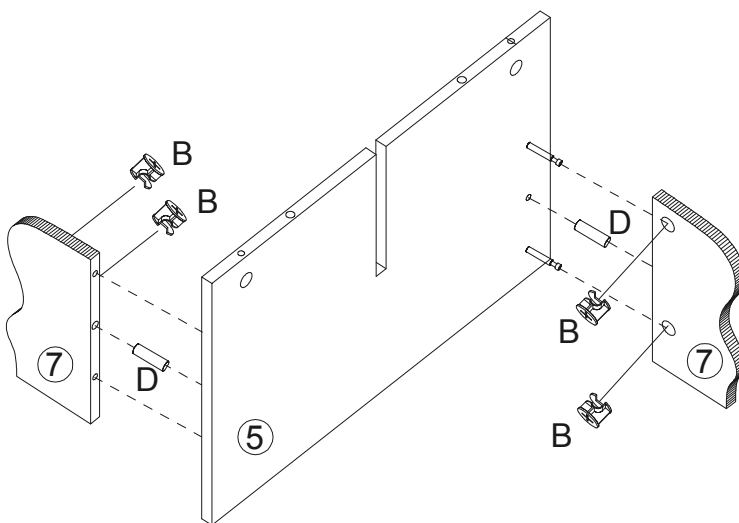
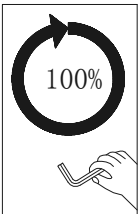


x4

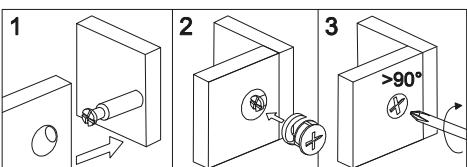





B
 Φ15*9mm
16PCS
D
 Φ6*30mm
8PCS
E

1PC

STEP 6:

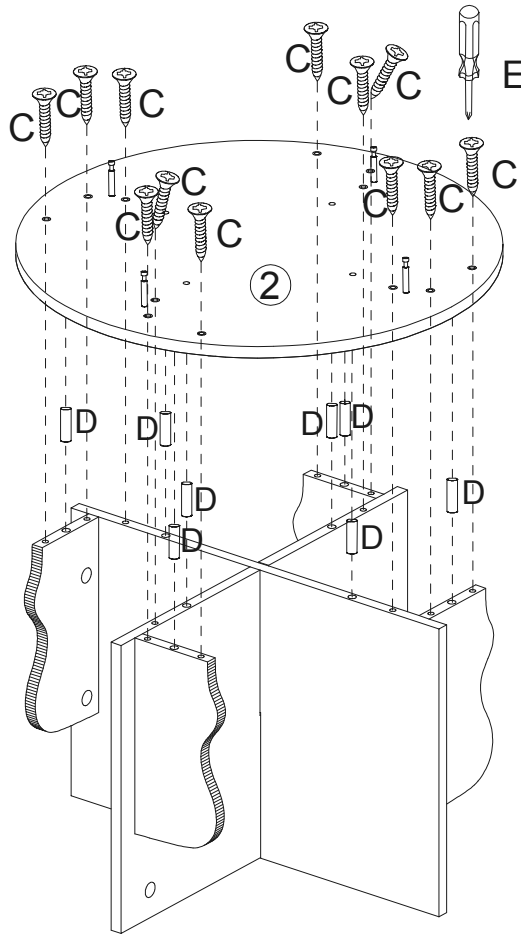
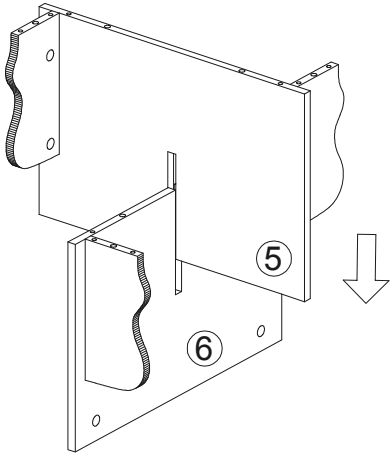
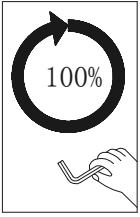


x4



B
 Φ15*9mm
16PCS
D
 Φ6*30mm
8PCS
E

1PC

STEP 7:



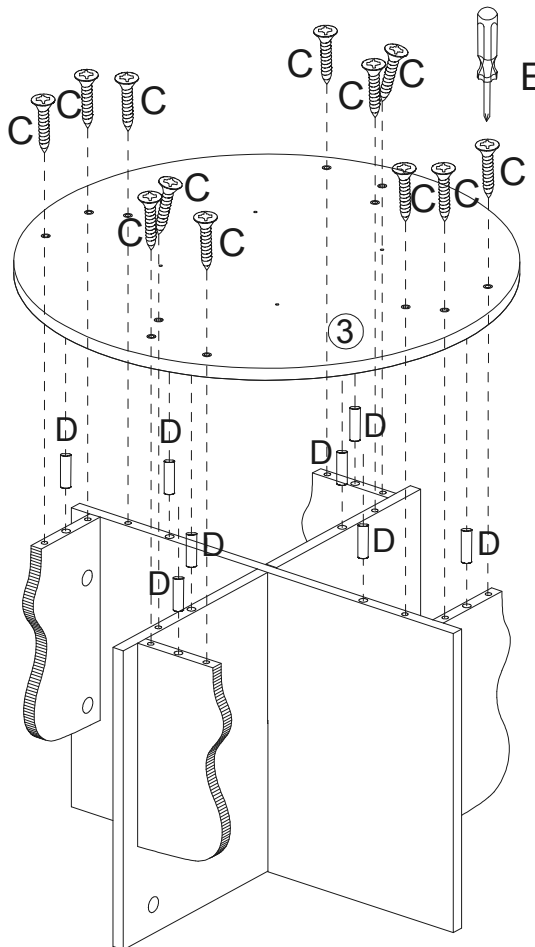
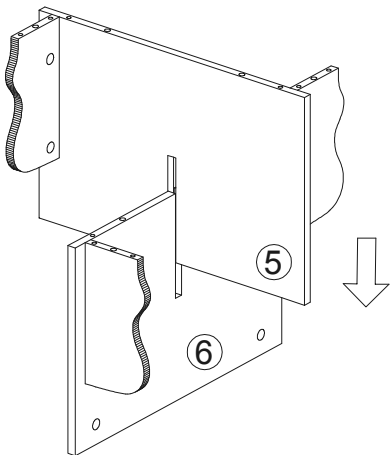
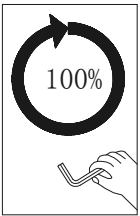
C
M4*30mm
36PCS

D
Φ6*30mm
24PCS

E
1PC

x3

STEP 8:

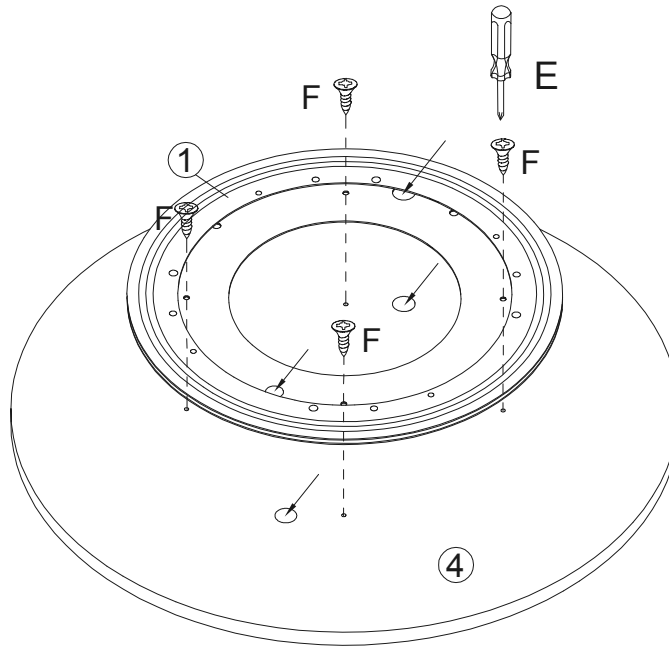
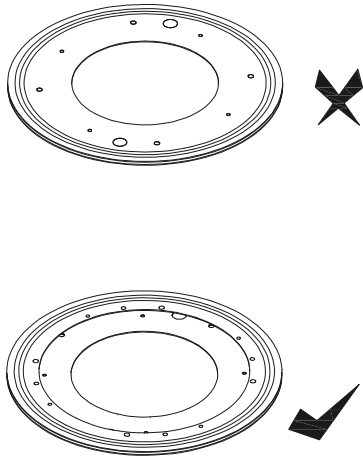
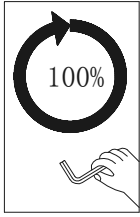




C
M4*30mm
12PCS

D
Φ6*30mm
8PCS

E
1PC

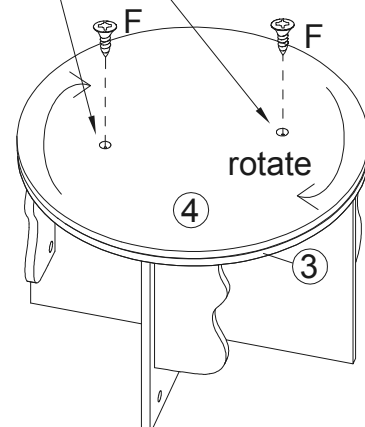
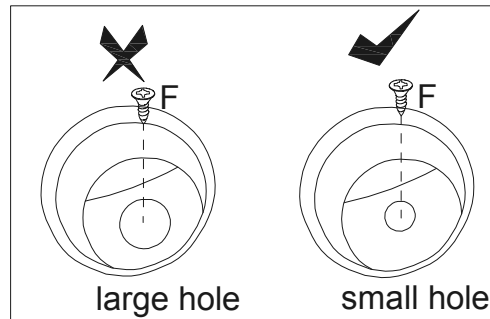
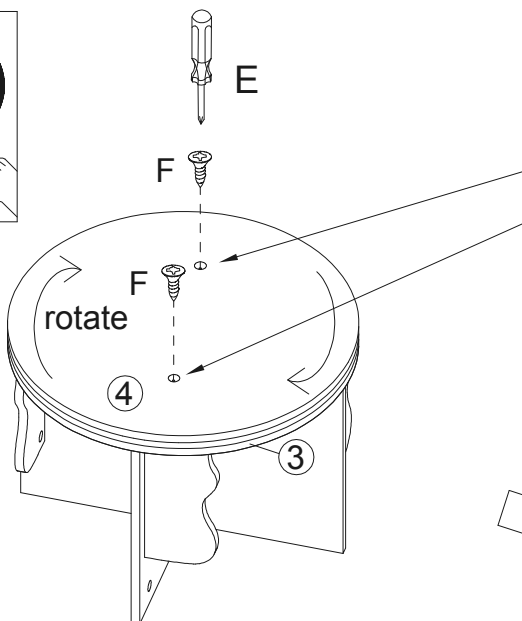
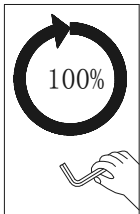
STEP 9:


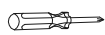


F

M4*12mm
4PCS
E

1PC

The big holes dial 1 and Board 4 should be aligned, and After allscrews are installed,lock them100%

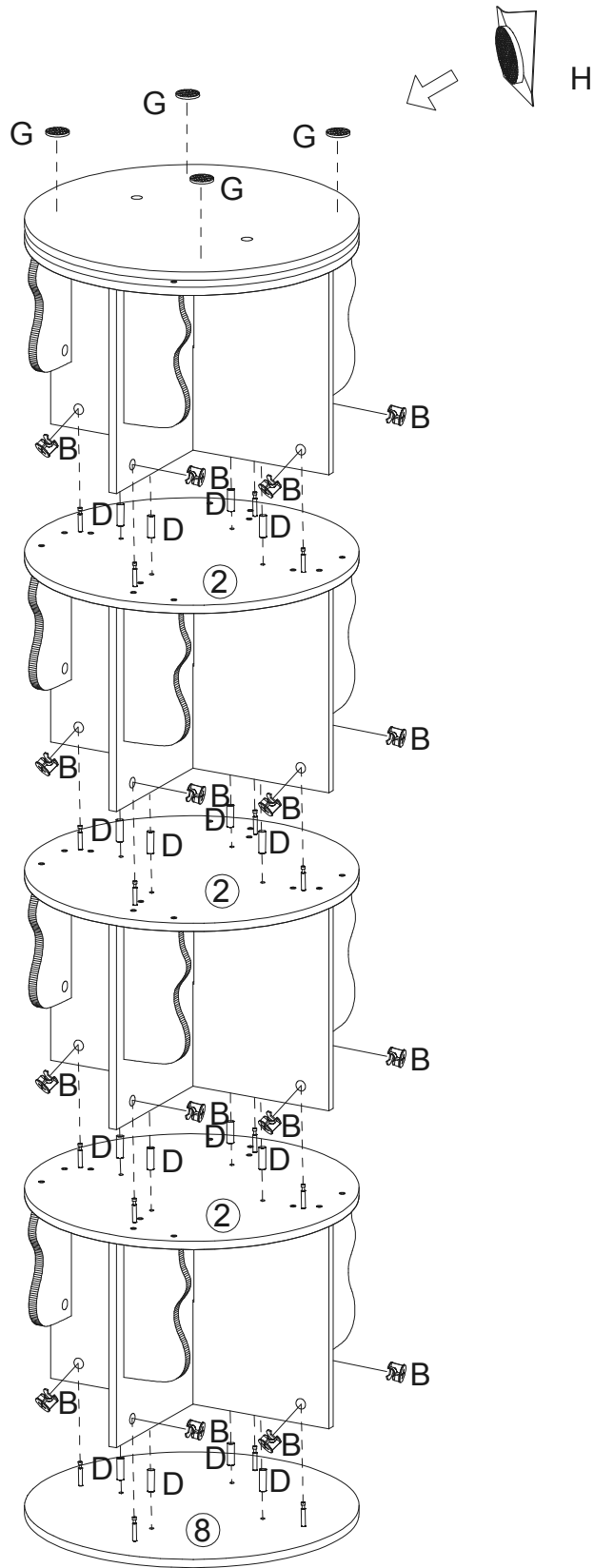
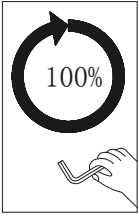
STEP 10:



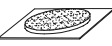
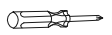


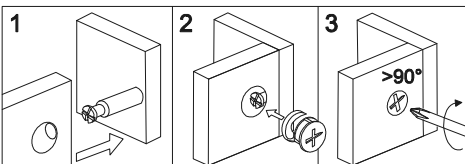
F

M4*12mm
4PCS
E

1PC

Board 4 can be rotated to any position until it is aligned with the hole of dial 1 and the screw hole of Board 3

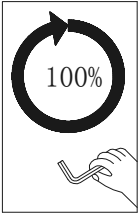
STEP 11:

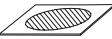


B
 Φ15*9mm 16PCS
D
 Φ6*30mm 16PCS
G
 4PCS
E
 1PC



STEP 12:



H

48PCS

