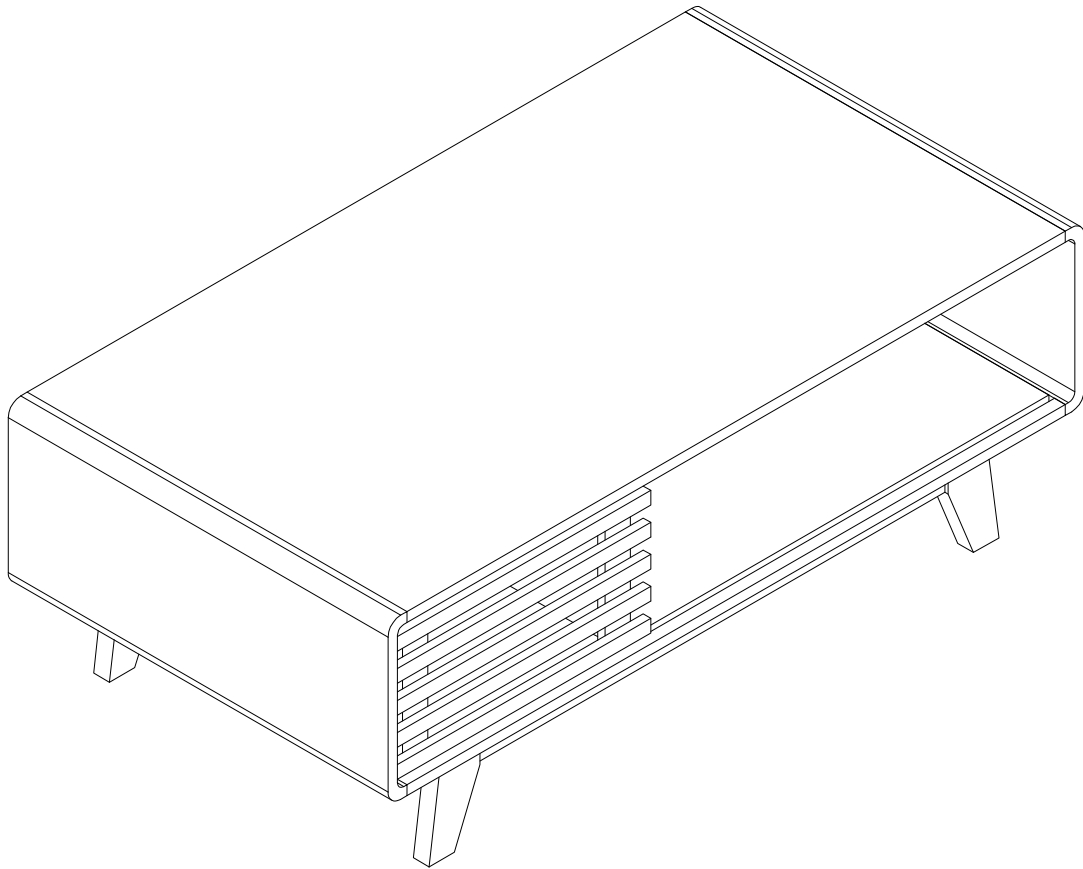


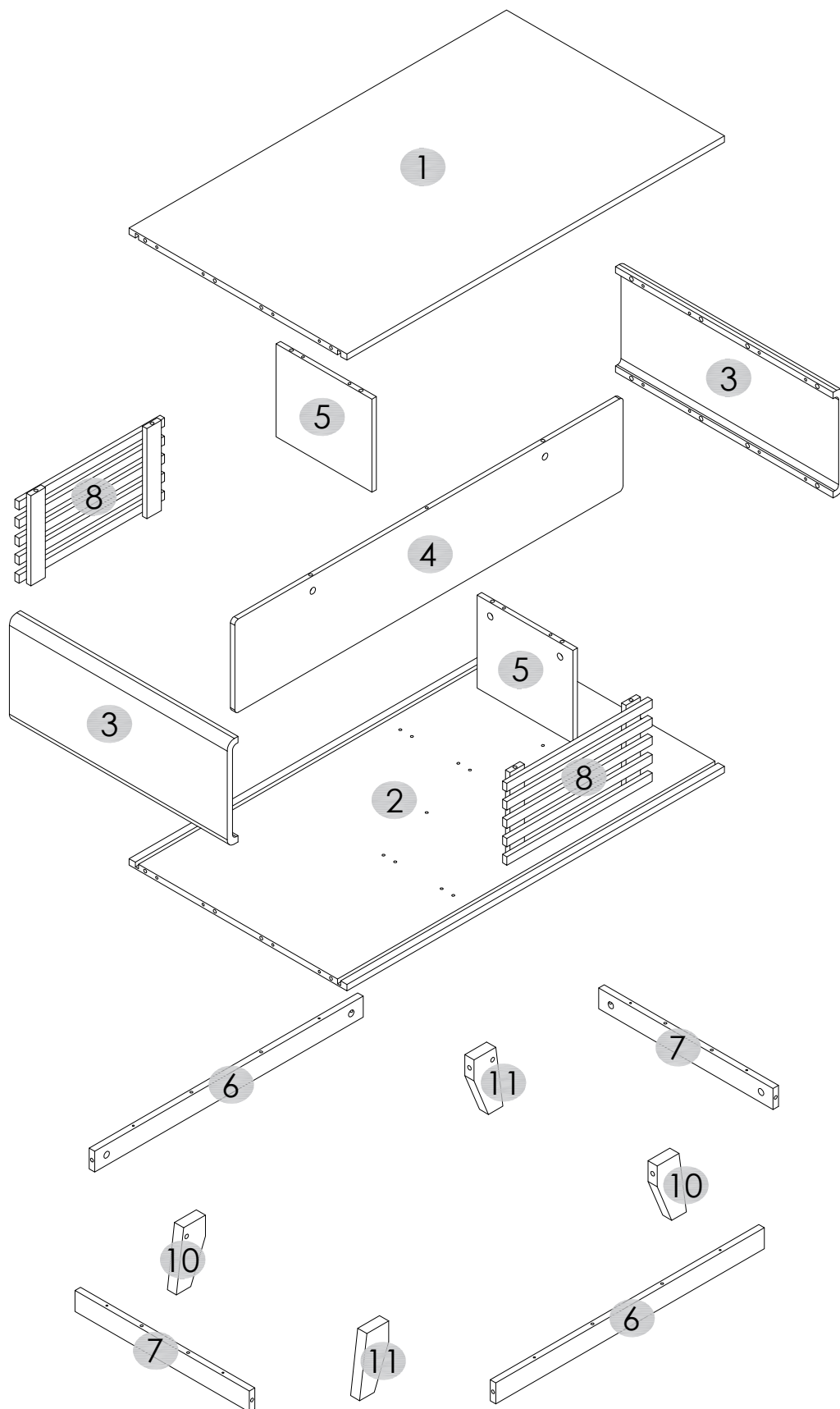
Assembly Manual

Coffee table



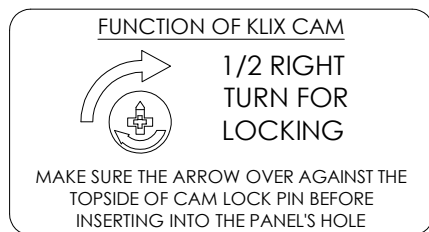
Please read this manual carefully before any operation and keep it properly for future use.

Exploded View



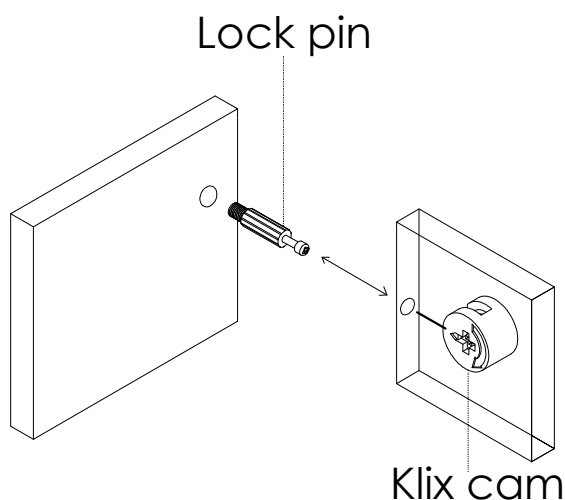
Warnings

ATTENTION:

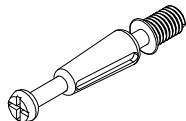
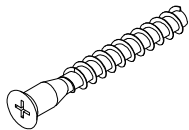
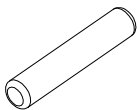
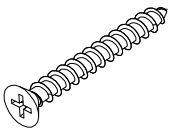
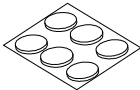
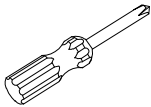


IMPORTANT!

After 180° right turn, if there is a gap between the boards, please check whether the cam lock pin is tightened enough.



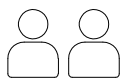
Components List

		
A Cam lock pin (M6*40(*30+2))	B Klix cam (φ15*9.5(*30+2))	C Bolt (M5*40(*6+1))
		
D Wood dowel (φ6*30(*34+2))	E Screw (M5*40(*8+1))	F Spring axis(*8)
		Note: The number after "+" sign indicates the extra piece(s).
G Decorative sticker(*1)	X Screwdriver(*1)	

Components List

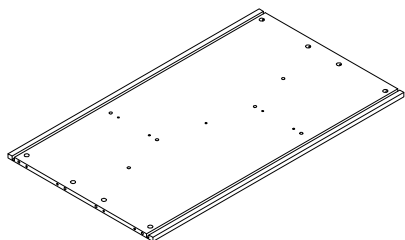
45_{min}

Assembly Time



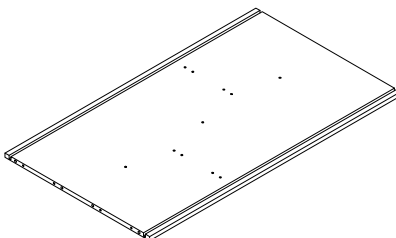
Two People

1



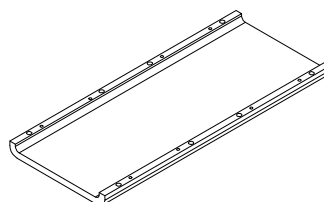
1PC

2



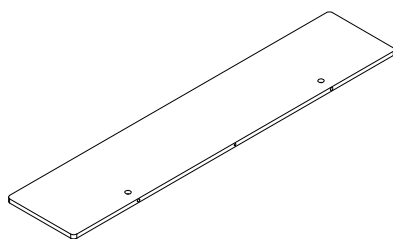
1PC

3



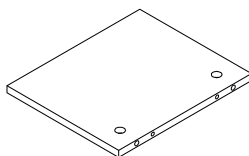
2PCS

4



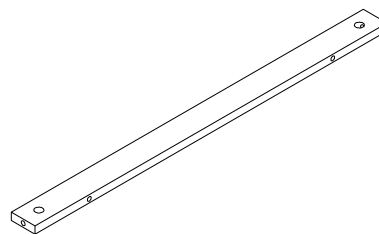
1PC

5



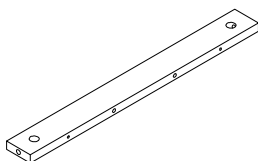
2PCS

6



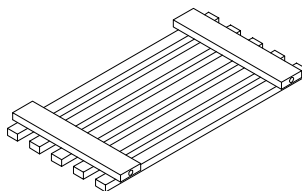
2PCS

7



2PCS

8



2PCS

10



2PCS

11

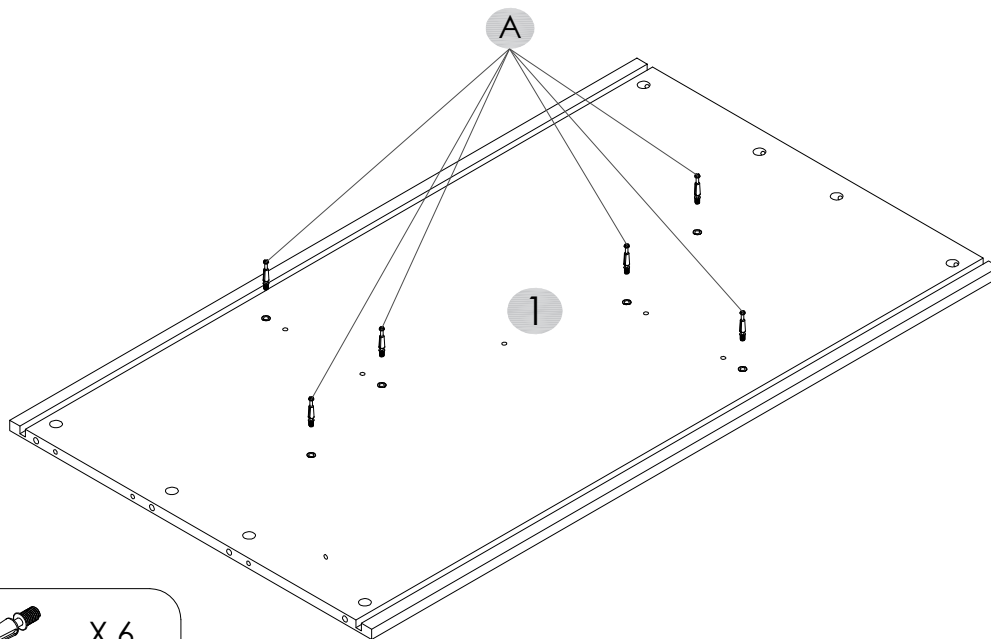


2PCS

Assembly Instruction

STEP 1

Screw cam lock pins(A) into holes on board(1).



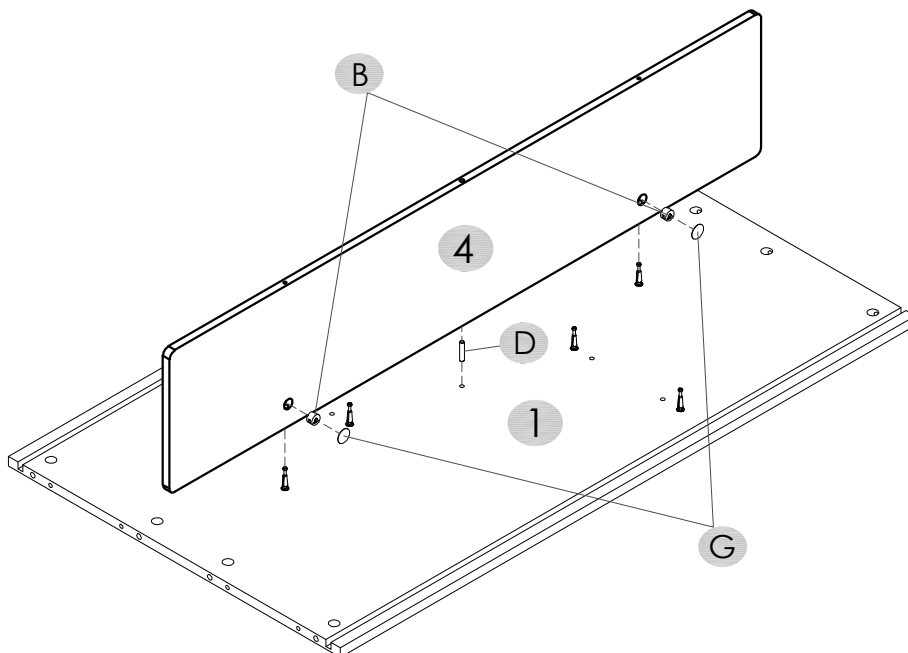
A



X 6

STEP 2

Insert the wooden dowels(D) into the board(4), then attach board(4) to board(1), then lock them using klix cams(B). Regarding the usage of Klix cam, please refer to warning on Page 2. Then put the decorative stickers(G) on the hole of cam locks.



B



X 2

D



X 1

G

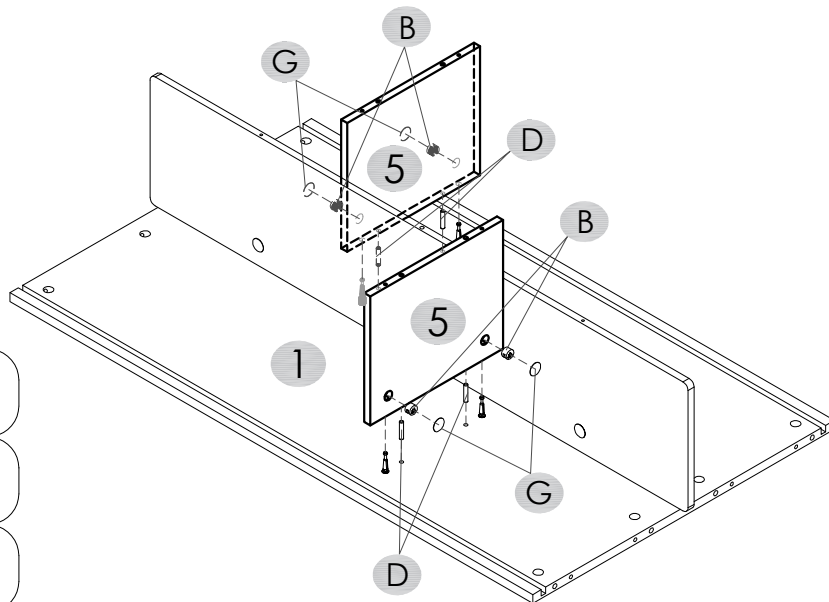


X 2

Assembly Instruction

STEP 3

Insert the wooden dowels(D) into the boards(5), then attach boards(3) to board(1), then lock them using klix cams(B). Regarding the usage of Klix cam, please refer to warning on Page 2. Then put the decorative stickers(G) on the hole of cam locks.



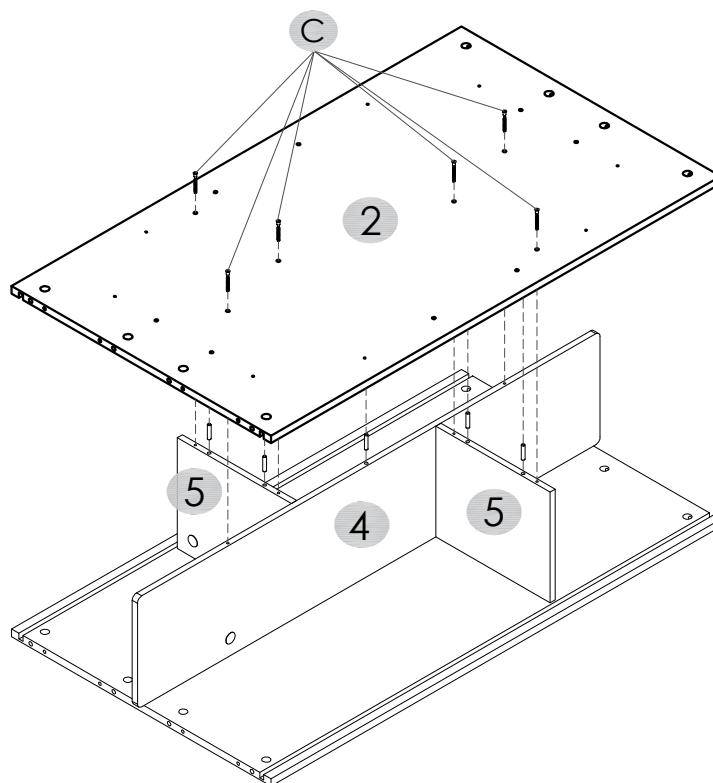
B X 4

D X 4

G X 4

STEP 4

Insert the wooden dowels(D) into the boards(4&5), then attach board(2) to boards(4&5) using bolts(C).



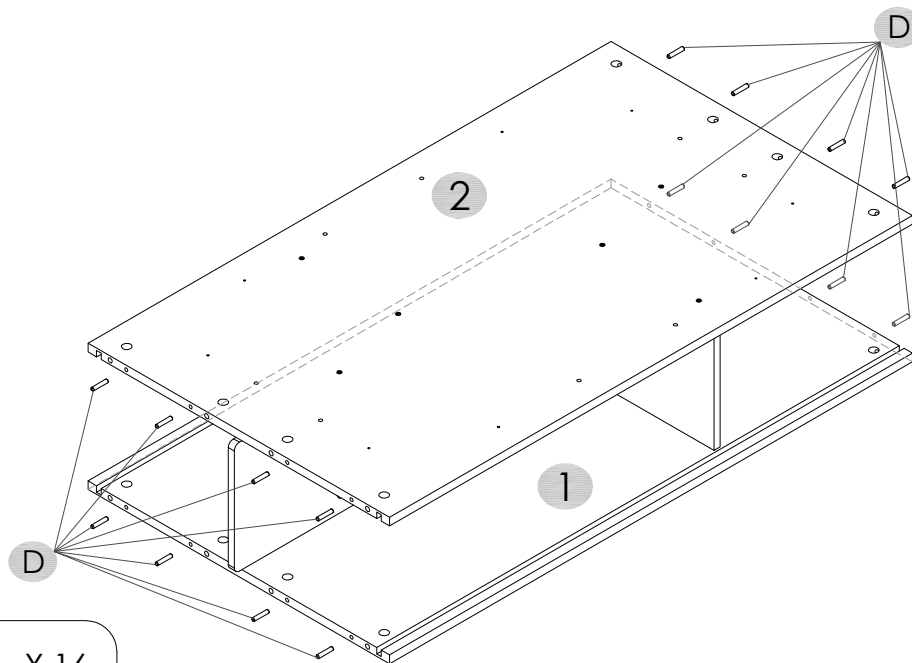
C X 6

D X 5

Assembly Instruction

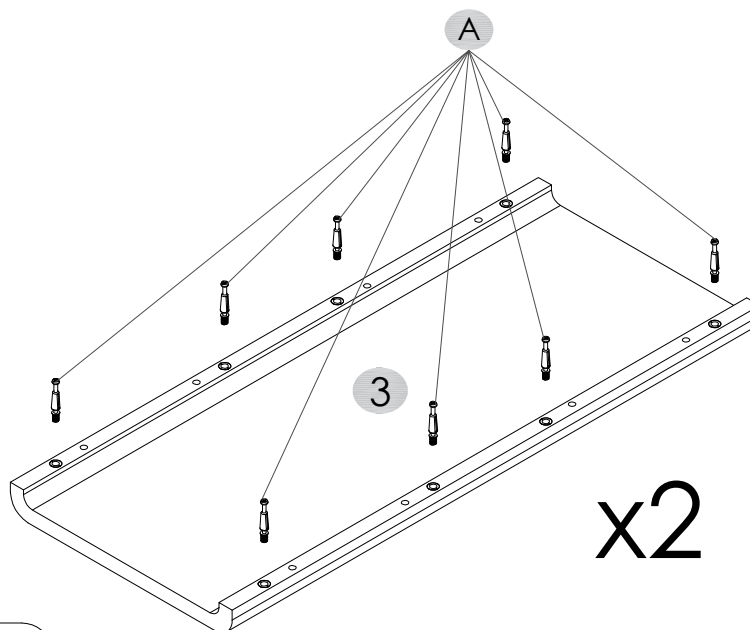
STEP 5

Insert the wooden dowels(D) into the boards(1&2).



STEP 6

Screw cam lock pins(A) into holes on board(2).



A

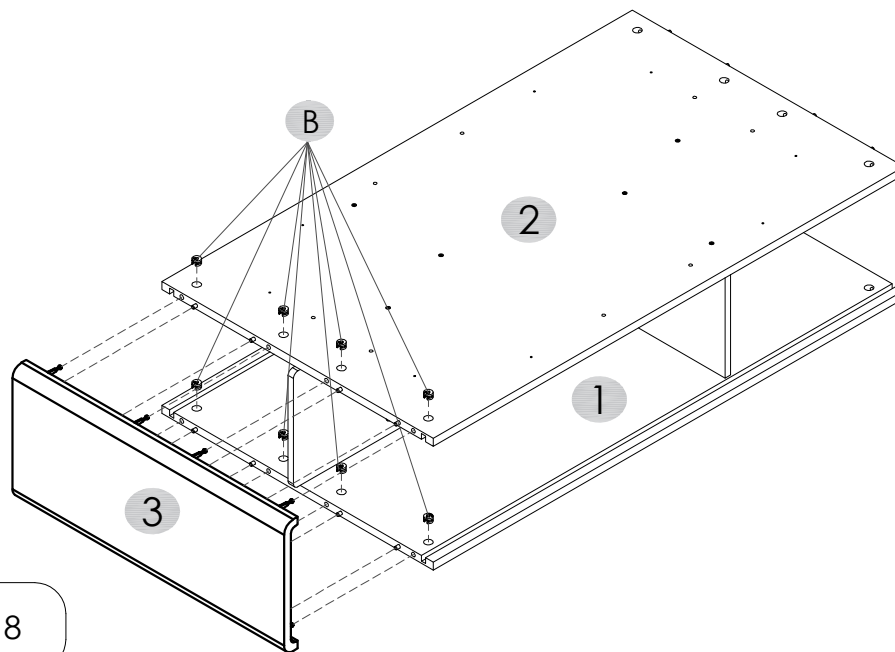


X 16

Assembly Instruction

STEP 7

Attach board(3) to boards(1&2), then lock them using klix cams (B). Regarding the usage of Klix cam, please refer to warning on Page 2.



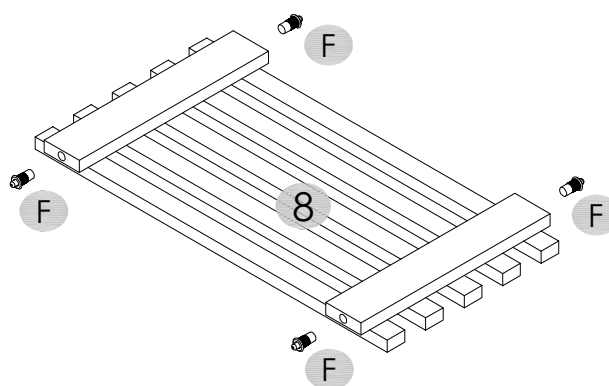
B



X 8

STEP 8

Insert the spring axis(F) into the corresponding hole of boards(8) as shown below.



F



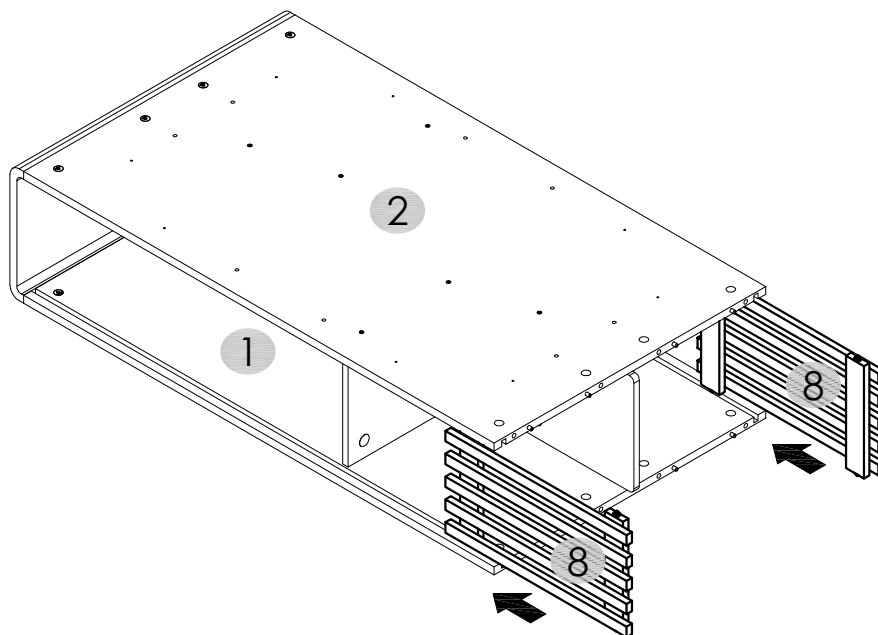
X 8

x2

Assembly Instruction

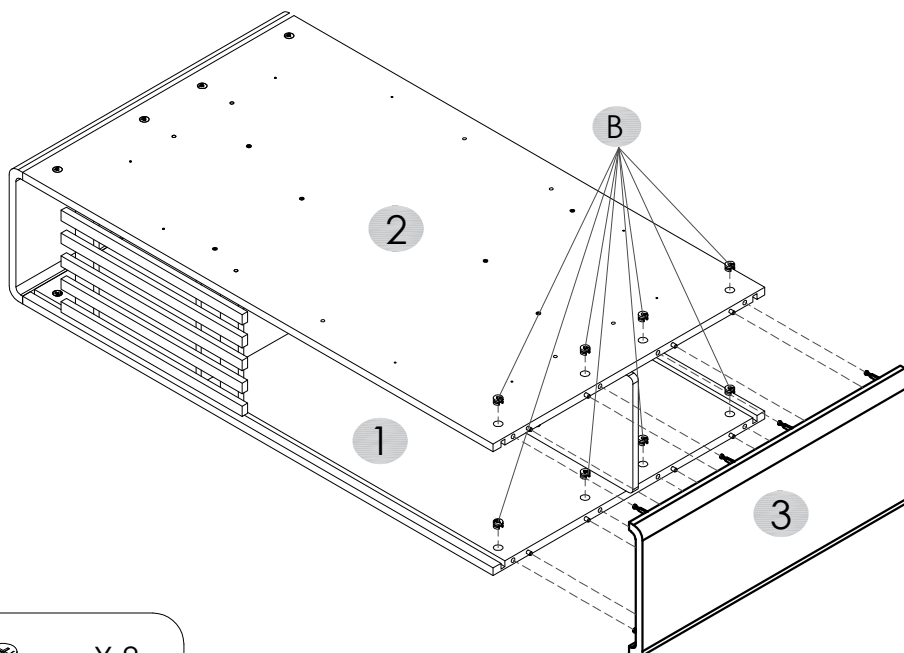
STEP 9

Slide the boards(8) into the plastic rail between the boards (1&2).



STEP 10

Attach board(3) to boards(1&2), then lock them using klix cams (B). Regarding the usage of Klix cam, please refer to warning on Page 2.



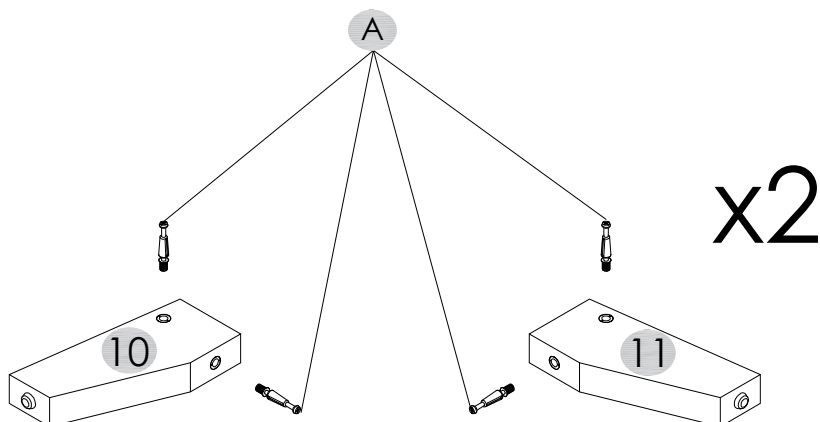
B



X 8

Assembly Instruction

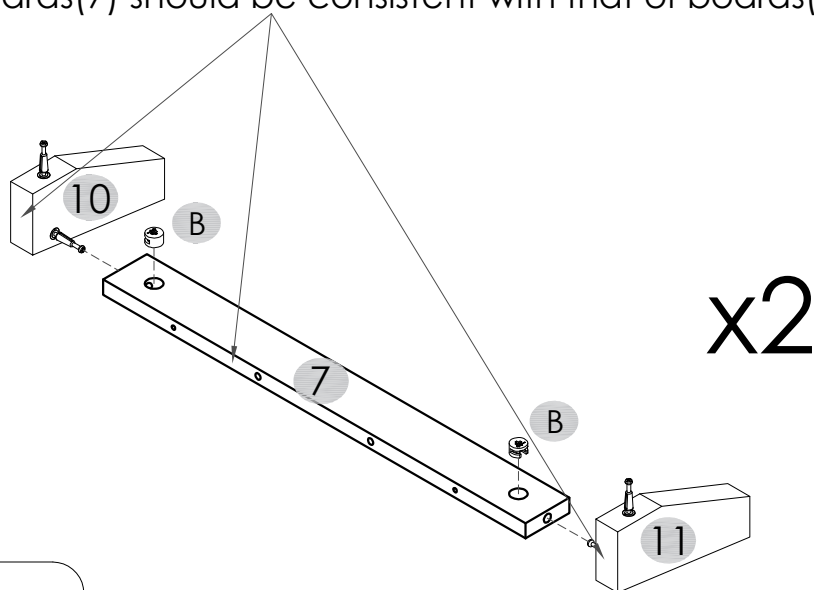
STEP 11 Screw cam lock pins(A) into holes on boards(10&11).



A  X 8

STEP 12 Attach board(7) to boards(10&11), then lock them using klix cams(B). Regarding the usage of Klix cam, please refer to warning on Page 2.

Please note that the orientation of the four-hole surface of boards(7) should be consistent with that of boards(10&11).



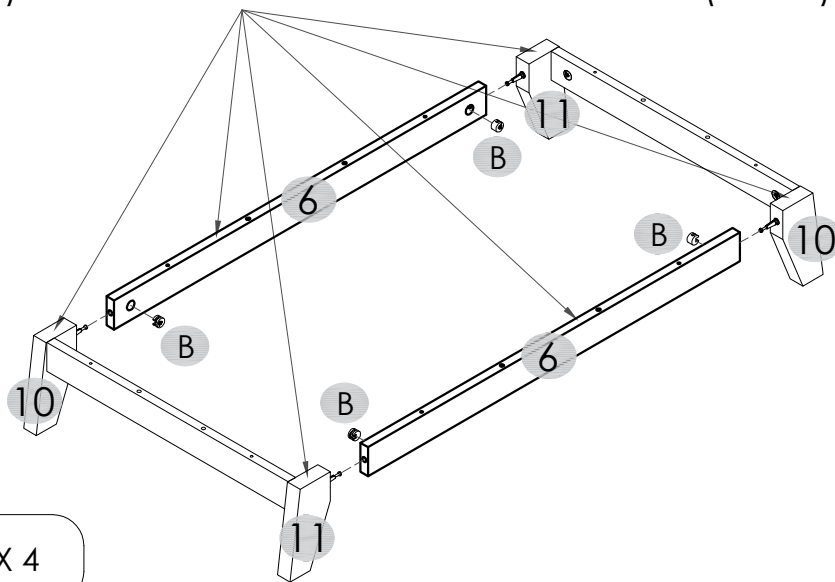
B  X 4

Assembly Instruction

STEP 13

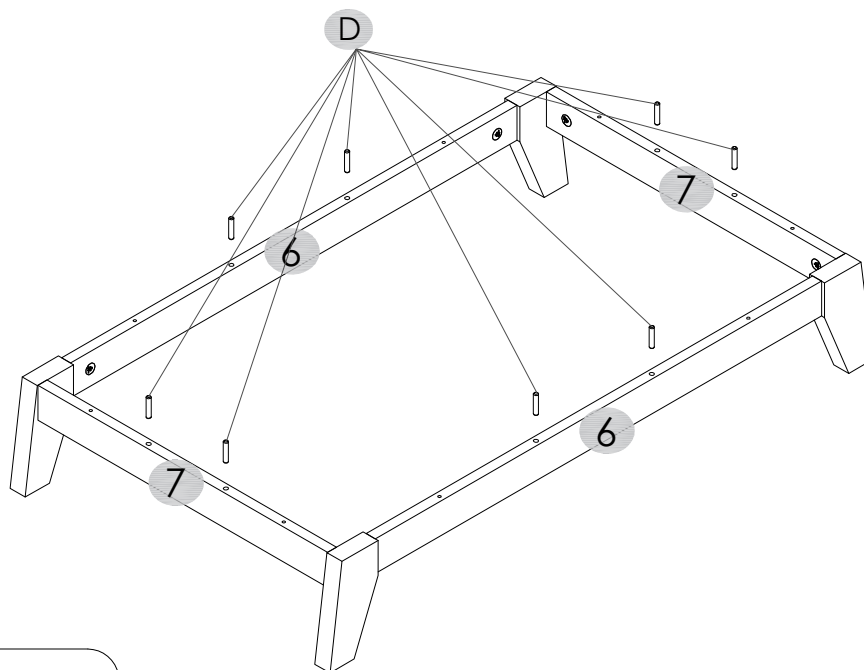
Attach boards(6) to boards(10&11), then lock them using klix cams(B). Regarding the usage of Klix cam, please refer to warning on Page 2.

Please note that the orientation of the four-hole surface of boards(6) should be consistent with that of boards(10&11).



STEP 14

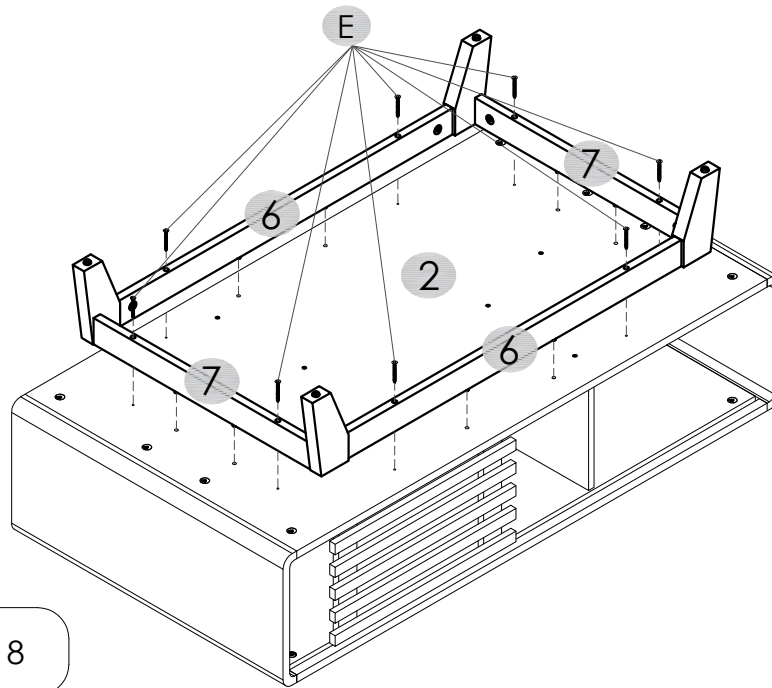
Insert the wooden dowels(D) into the boards(6&7).



Assembly Instruction

STEP 15

Attach the frame (6&7) to the bottom panel (2) using screws (E) and screwdriver (X).



E



X 8

STEP 16

The assembly is complete.

