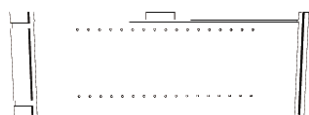


ASSEMBLY INSTRUCTIONS

Parts:

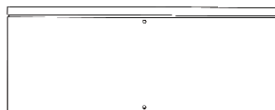
(2) Side Piece



Top Piece



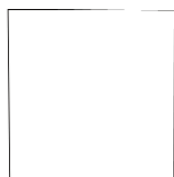
Bottom Piece



(16) Hex Screws



Back Piece



Back Brace (3/4" x 29 1/8")



Skirt (2" x 29 1/8")



3) Shelf Piece



Allen Wrench



(12) Shelf Pins

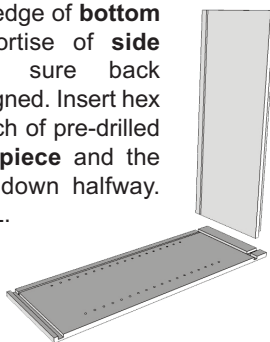


**Notice - KEEP BACK GROOVES ALIGNED
Do Not Drill!**

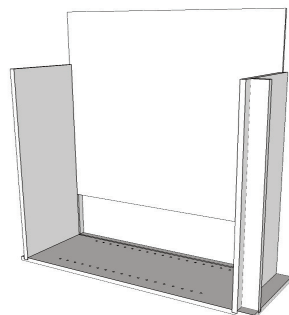
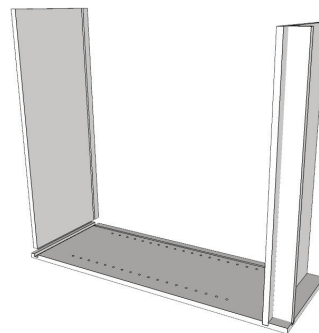


Step 1: Align skirt with pre-drilled holes on bottom piece. Insert hex screws into pre-drilled holes in bottom piece. Tighten down.

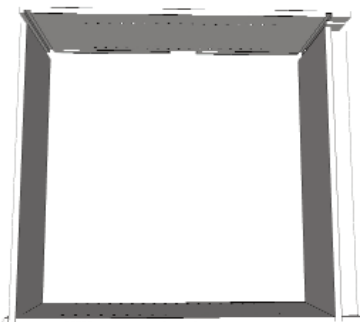
Step 2: Insert edge of bottom piece into mortise of side piece. Make sure back grooves are aligned. Insert hex screws into each of pre-drilled holes in side piece and the skirt. Tighten down halfway. DO NOT DRILL.



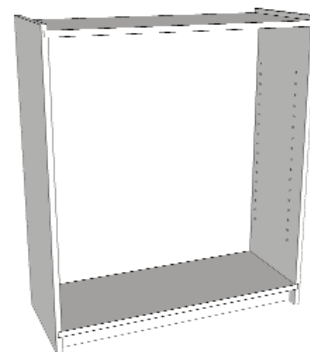
Step 3: Insert edge of top piece into mortise of side piece. Make sure back grooves are aligned. Insert hex screws into each of pre-drilled holes in side piece and tighten halfway. DO NOT DRILL.



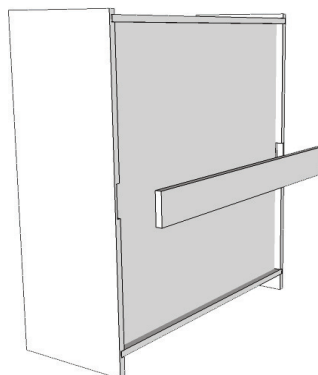
Step 4: Insert sides of back piece into back grooves of top and bottom pieces. Slide down until edge rests firmly in back groove of side piece.



Step 5: Fit edges of assembled pieces into mortises and back grooves of remaining side piece. Insert hex screws into each of pre-drilled holes in side piece and tighten down halfway. DO NOT DRILL.



Step 6: Insert edge of Back Brace into mortises of side pieces. Make sure back grooves are aligned. Insert hex screws into each of pre-drilled holes in side piece and tighten down halfway. DO NOT DRILL.



Step 7: Tighten all screws snugly. DO NOT OVERTIGHTEN. Rotate unit so that it rests on bottom piece and edges of side pieces. Insert shelf pins at desired height and place shelves on shelf pins. **Assembly is now complete.**