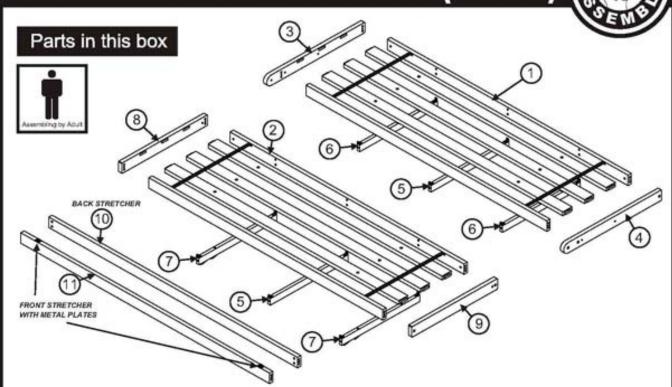
COLOR CODED ASSEMBLY INSTRUCTIONS

ASSEMBLY INSTRUCTIONS **FUTON FRAME**

Instructions apply to sizes:

BIFOLD BODY DECKS (6 SL



1	BACK DECK BUNDLE	1 SET
(1)	BACK DECK BUNDLE	1 SE

- 2) SEAT DECK BUNDLE 1 SET
- LEFT BACK SIDE RAIL 1 PC
- RIGHT BACK SIDE RAIL 1 PC
- SLAT SUPPORT 2 PCS SLAT SUPPORT WITH HOLE
- (7) SLAT SUPPORT WITH HOLE 2 PCS AND PLASTIC STOPPERS
 - LEFT SEAT SIDE RAIL 1 PC
- RIGHT SEAT SIDE RAIL 1 PC
- BACK STRETCHER 1 PC
- FRONT STRETCHER 1 PC

Hardware in this box



(A) 60mm Bolts - 8 pcs



2 PCS

D Barrel Nuts - 8 pcs



(B) 35mm Bolts - 12 pcs



(E) Wooden Dowels - 4 pcs





(C) 16mm Bolts - 12 pcs (F) Wood buttons - 16 pcs



Roller - 4 pcs Complete with Clepis pin, Washer and Locking pin.



(H) Clevis pin - 2 pcs with Washer and Locking pin.

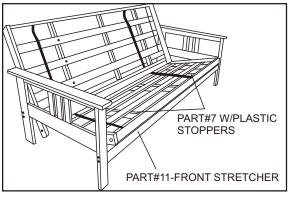
Allen Key - 1 pc

Assembly Instructions

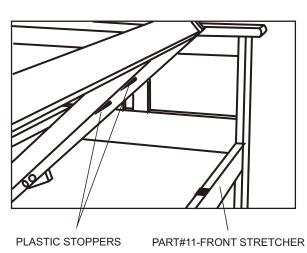
Bifold Futon Body

Parts # 7, Must be in the correct position for the futon to sit & lounge

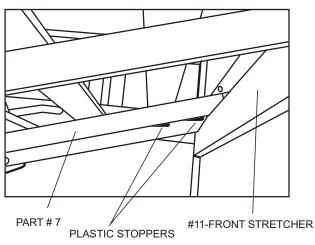




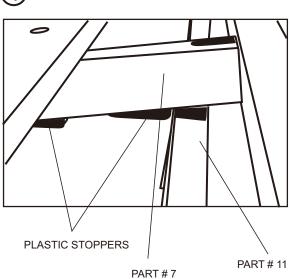




3



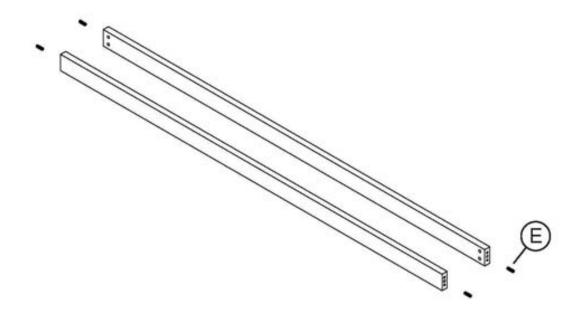




Assembly Instructions

BIFOLD FUTON BODY

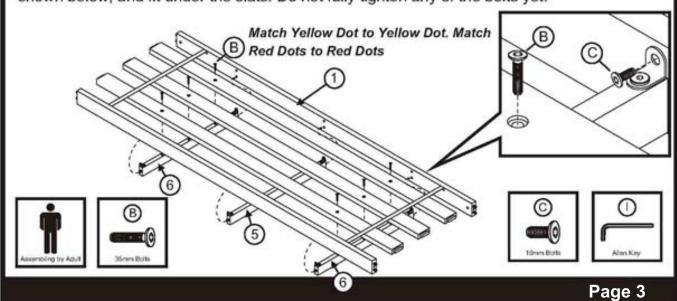
Install all Wooden dowels (E) to the Front Stretcher and Back Stretcher.

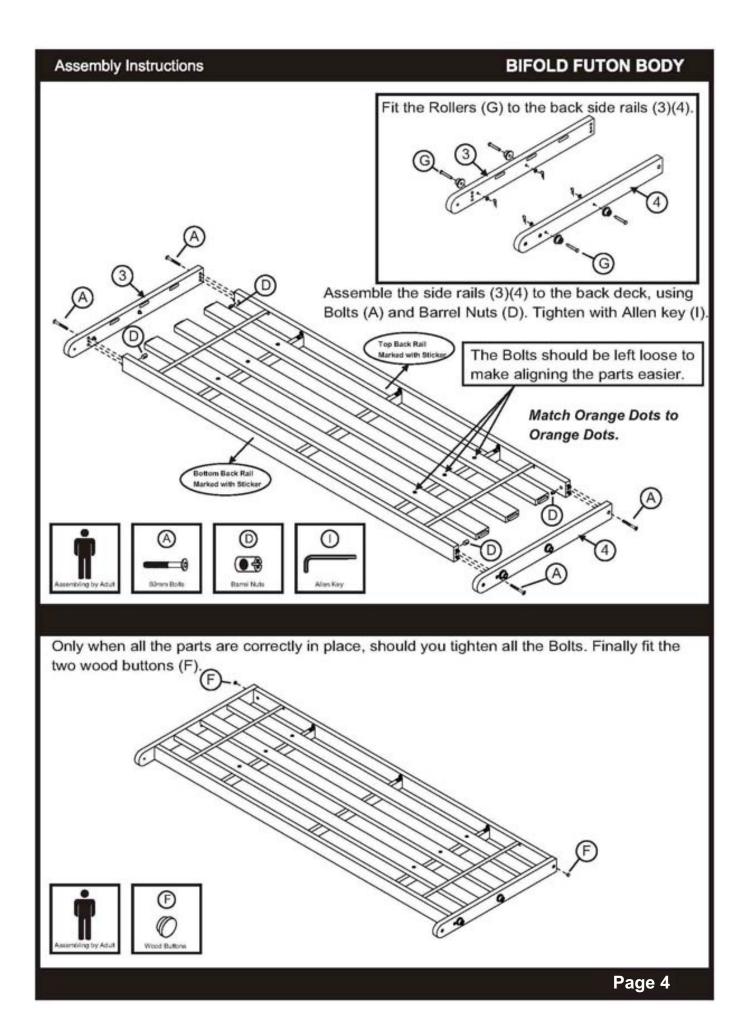






Fit the slat support (5)(6) to the back deck (1). Using Bolts (C)(B) tighten with allen key (I). The back deck bundle is longer than the seat bundle. Identify the correct slat supports as shown below, and fit under the slats. Do not fully tighten any of the bolts yet!

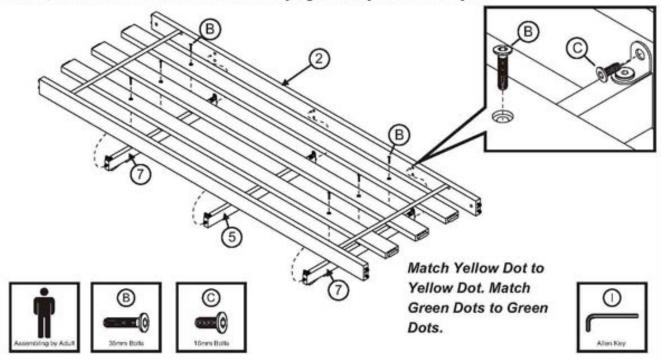




Assembly Instructions

BIFOLD FUTON BODY

Fit the slat support (5)(7) to the seat deck bundle(2). Using Bolts(C)(B) tighten with allen key (I) The seat deck bundle is shorter than the seat. Identify the correct slat supports as shown below, and fit under the slats. Do not fully tighten any of the bolts yet!

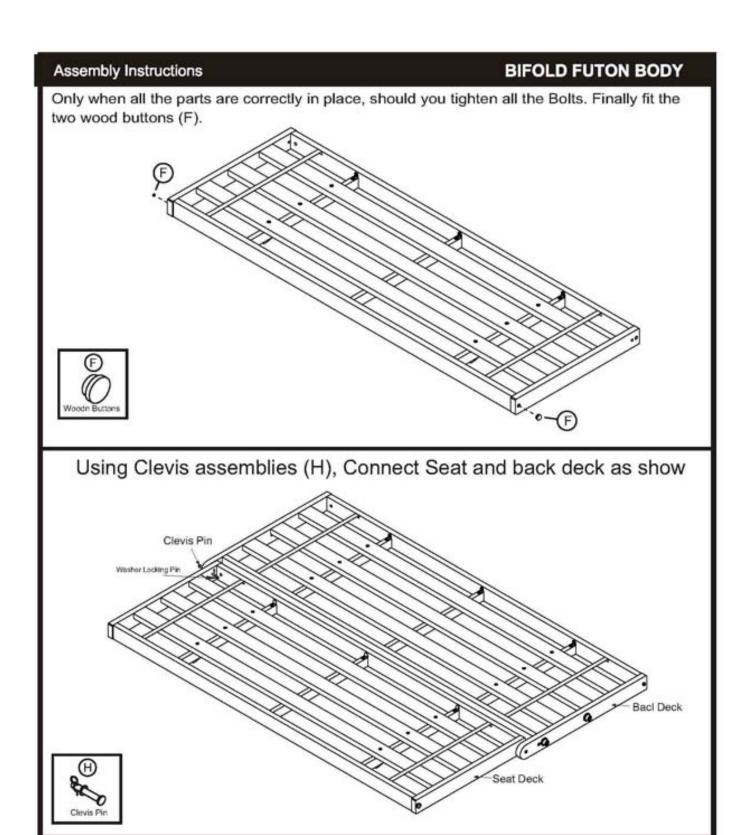


Assemble the side rails (8)(9) to the seat deck, using Bolts (A) and Barrel Nuts (D). Tighten with Allen key (I).

Match Blue Dots to Blue Dots.

The Bolts should be left loose to make aligning the parts easier.

Underneath: The plastic stoppers should be towards the front.





"GO TO ASSEMBLY INSTRUCTIONS IN FUTON ARM BOX TO COMPLETE ASSEMBLY".