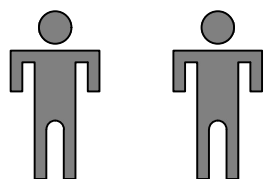
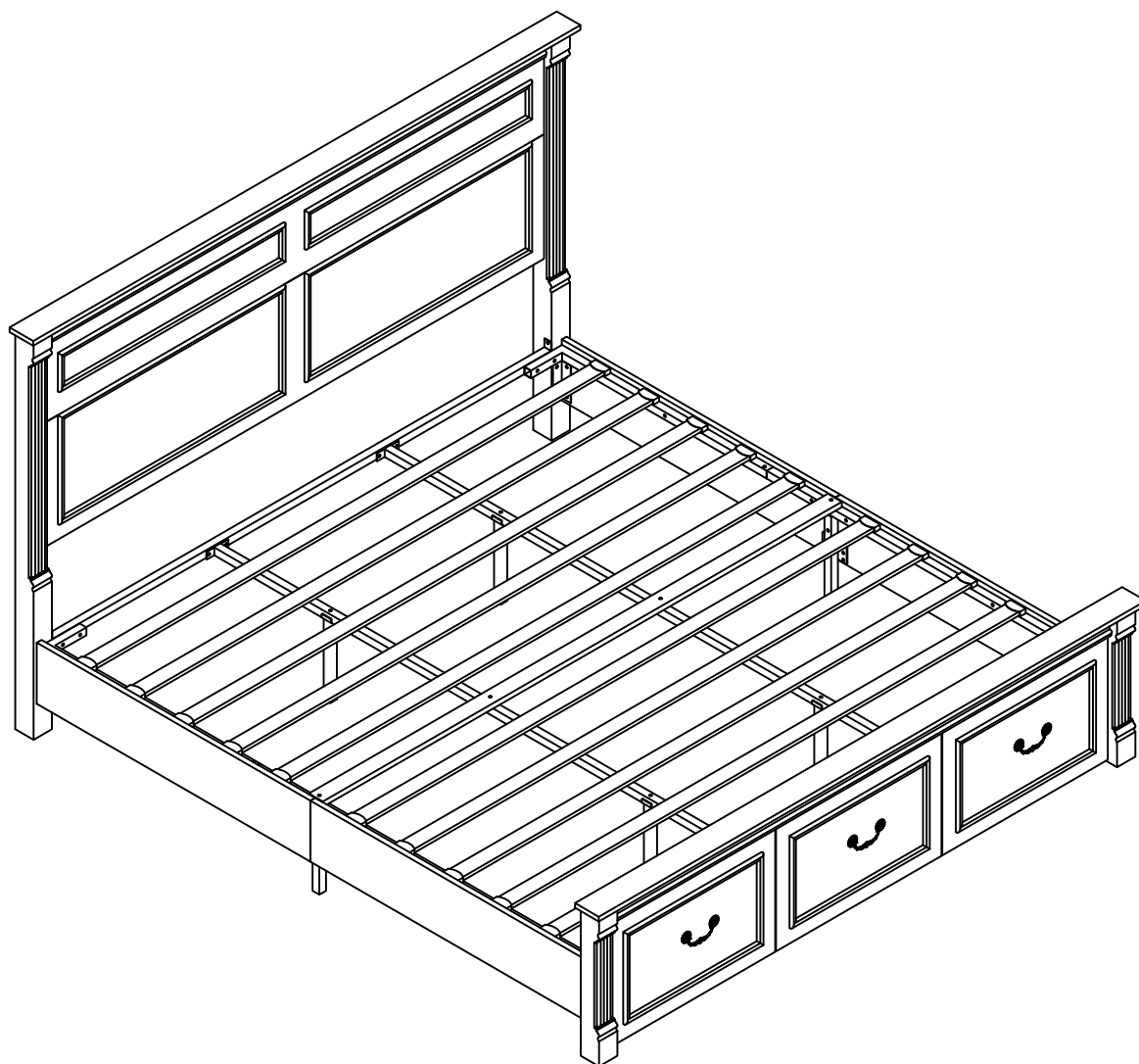
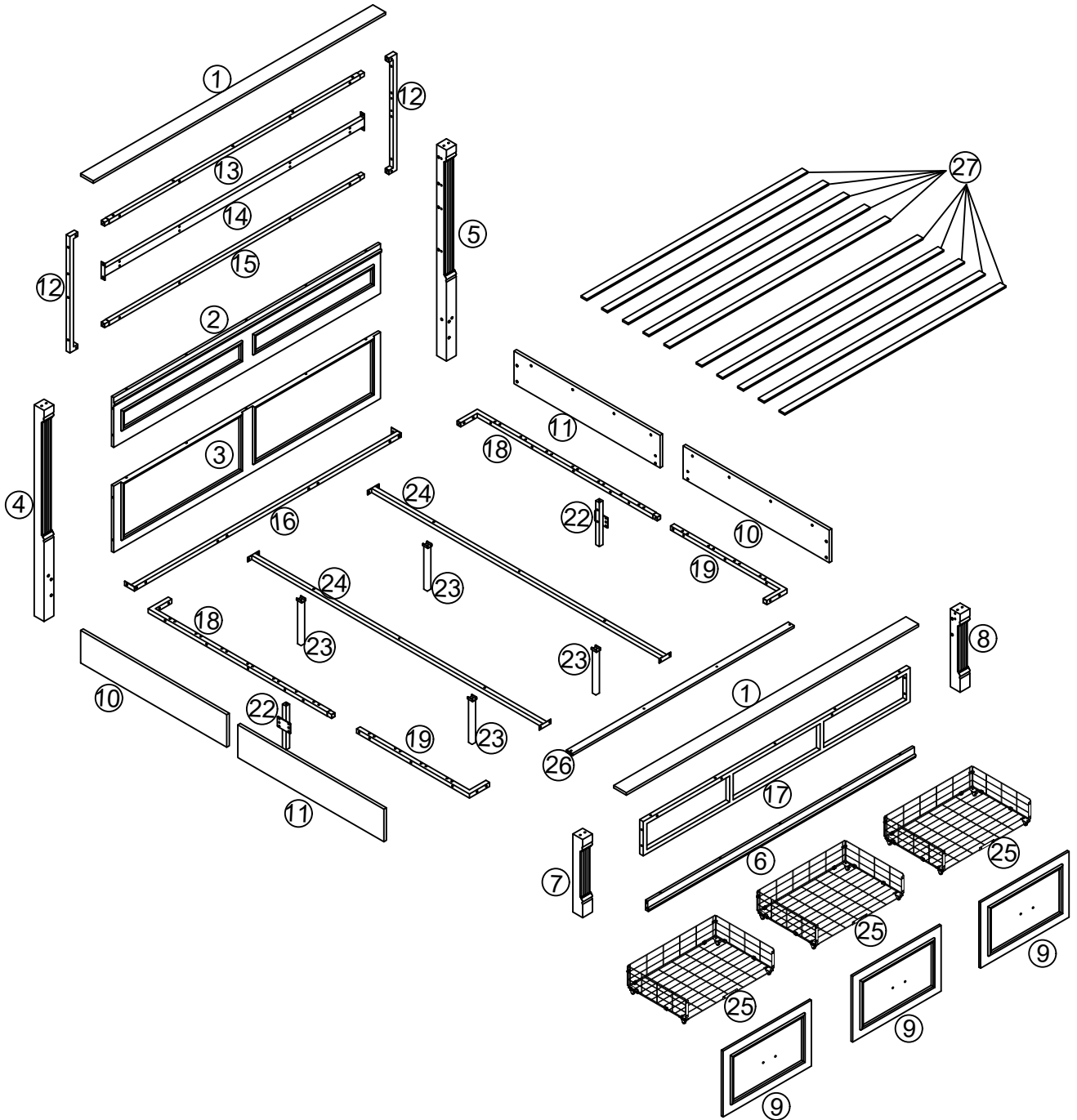


# ASSEMBLY INSTRUCTIONS




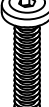


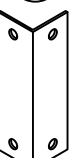















2 people for assembly

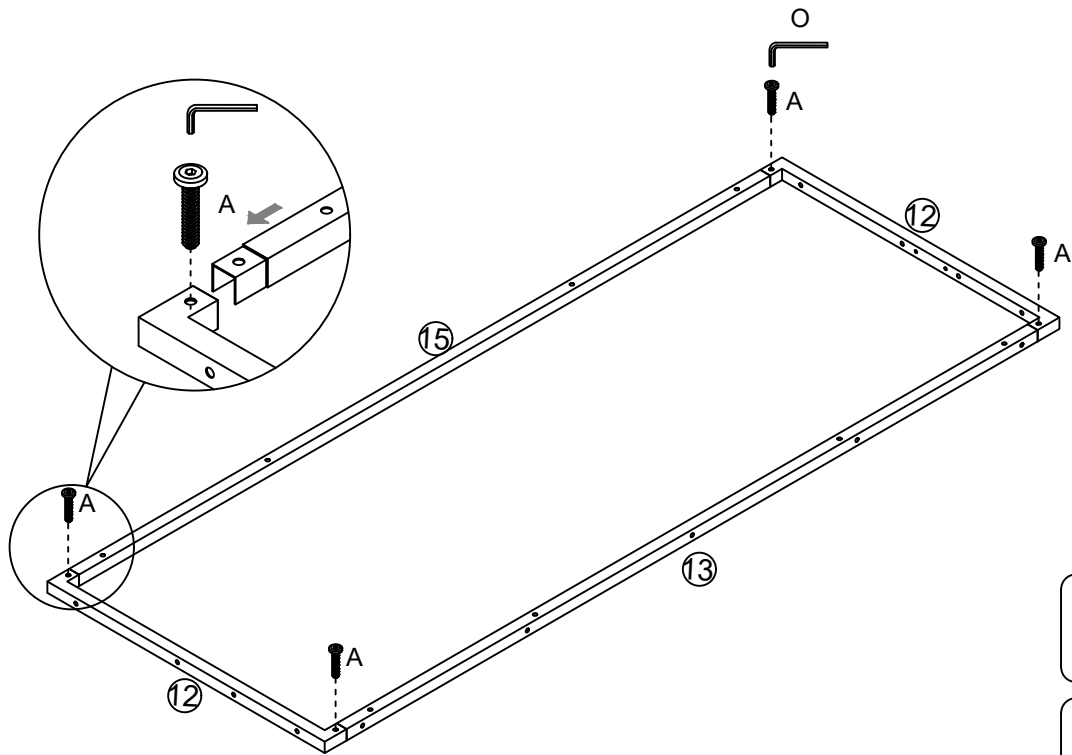
# Parts List





# Hardware List

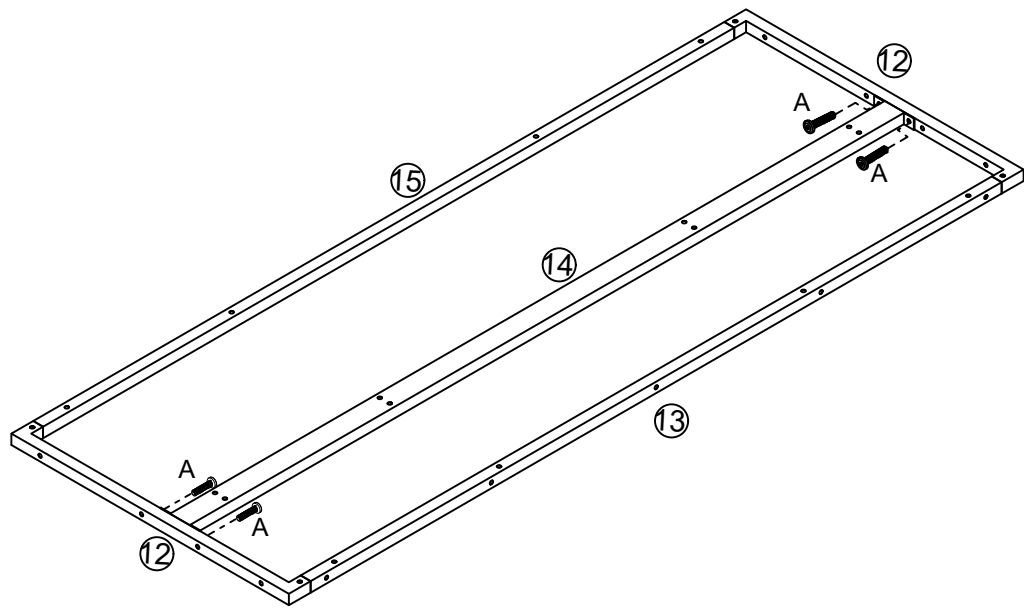
<p>(A)</p>  <p>M6 x 10mm</p> <p>40+4x</p>	<p>(B)</p>  <p>M6 x 15mm</p> <p>34+3x</p>	<p>(C)</p>  <p>M6 x 25mm</p> <p>2x</p>	<p>(D)</p>  <p>M6 x 32mm</p> <p>20+2x</p>	<p>(E)</p>  <p>M6 x 35mm</p> <p>50+5x</p>
<p>(F)</p>  <p>M6 x 55mm</p> <p>2x</p>	<p>(G)</p>  <p>116 x 35mm</p> <p>4x</p>	<p>(H)</p>  <p>3x</p>	<p>(I)</p>  <p>M4 x 18mm</p> <p>6x</p>	<p>(J)</p>  <p>48 x 20mm</p> <p>4x</p>
<p>(K)</p>  <p>M3, 5*15mm</p> <p>8x</p>	<p>(L)</p>  <p>Ø6 x 30mm</p> <p>35+3x</p>	<p>(M)</p>  <p>12x</p>	<p>(N)</p>  <p>20x</p>	<p>(O)</p>  <p>M4</p> <p>1x</p>
<p>(P)</p>  <p>M6 x 15mm</p> <p>2x</p>	<p>(Q)</p>  <p>50x50x1.5mm</p> <p>4x</p>	<p>(R)</p>  <p>M8 x 80mm</p> <p>2x</p>	<p>(S)</p>  <p>2x</p>	<p>(T)</p>  <p>M5</p> <p>1x</p>



# Step 1



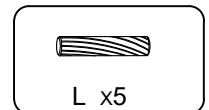
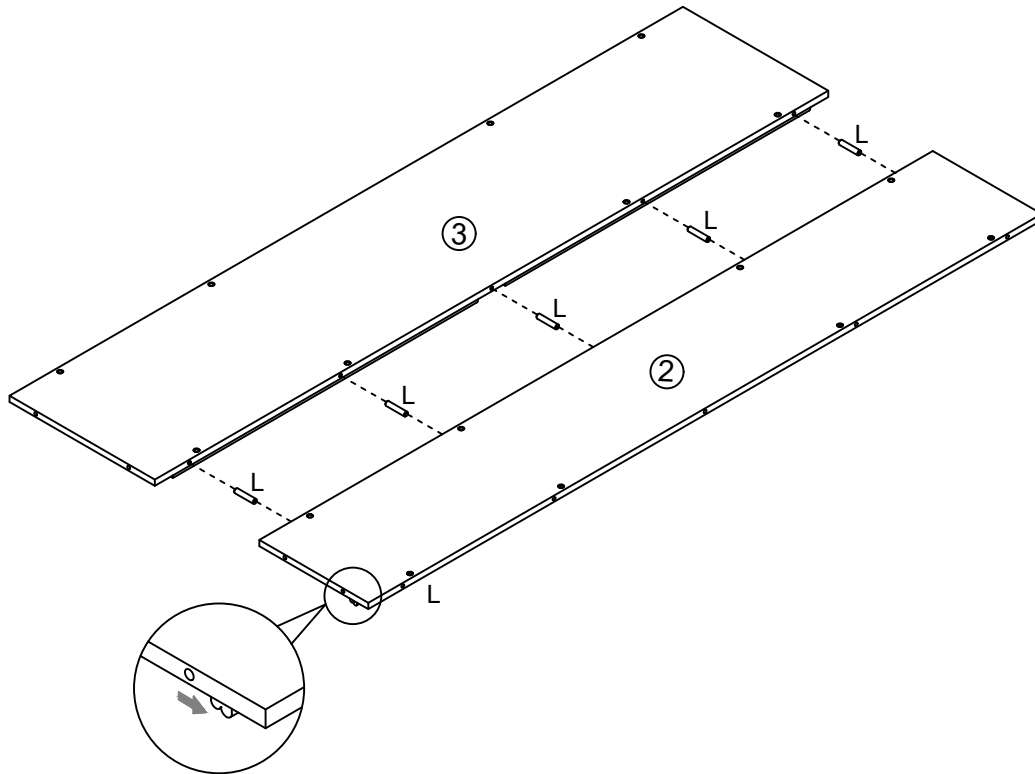
-  A x 4
-  O x 1

# Step 2



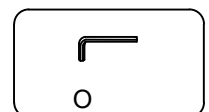
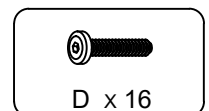
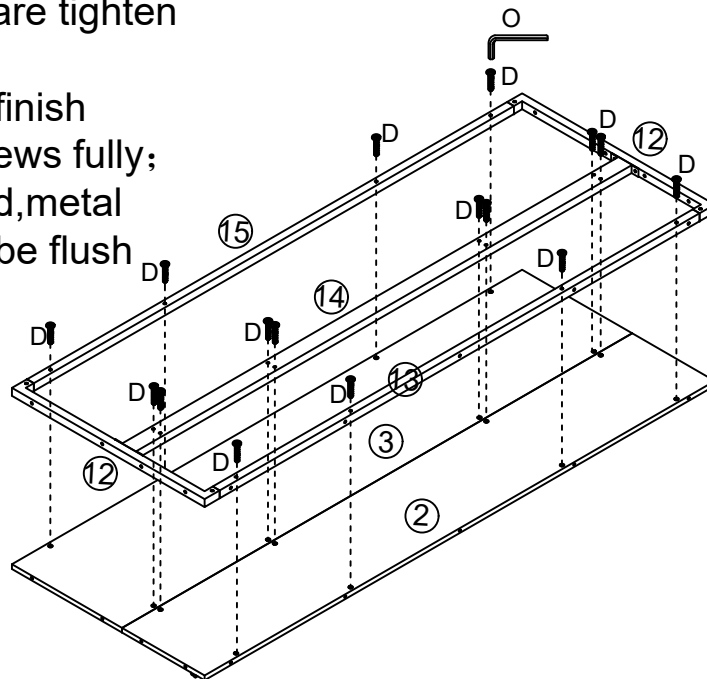
-  A x 4
-  O

# Step 3

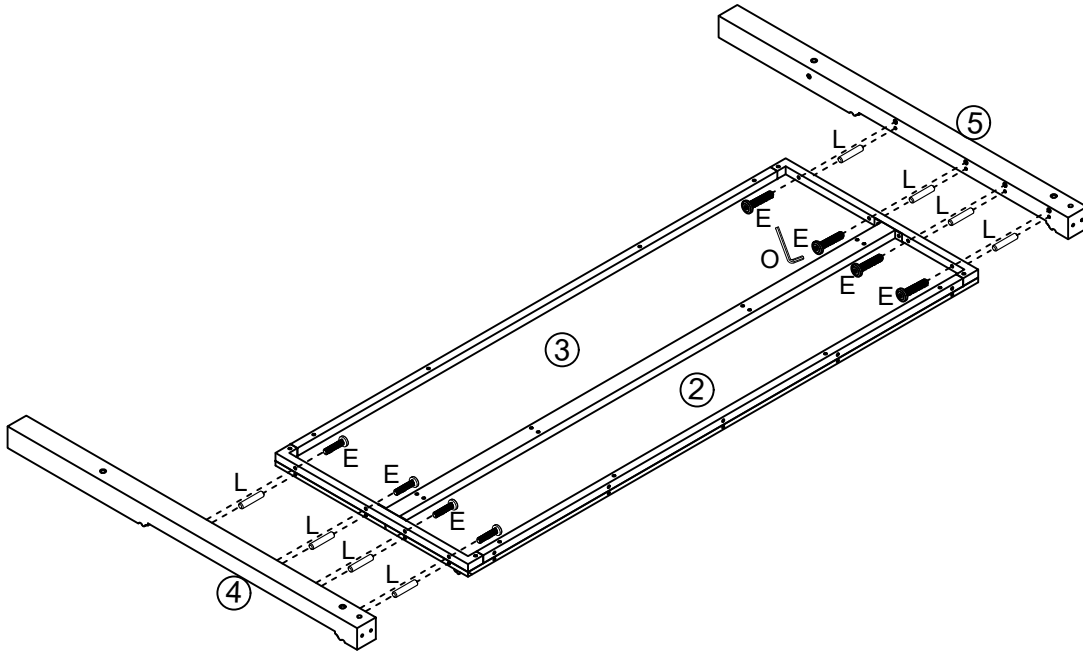





# Step 4

First ,all screws are tighten  
70% ;  
Second,after all finish  
, 100% lock screws fully;  
Third,after locked,metal  
and board must be flush

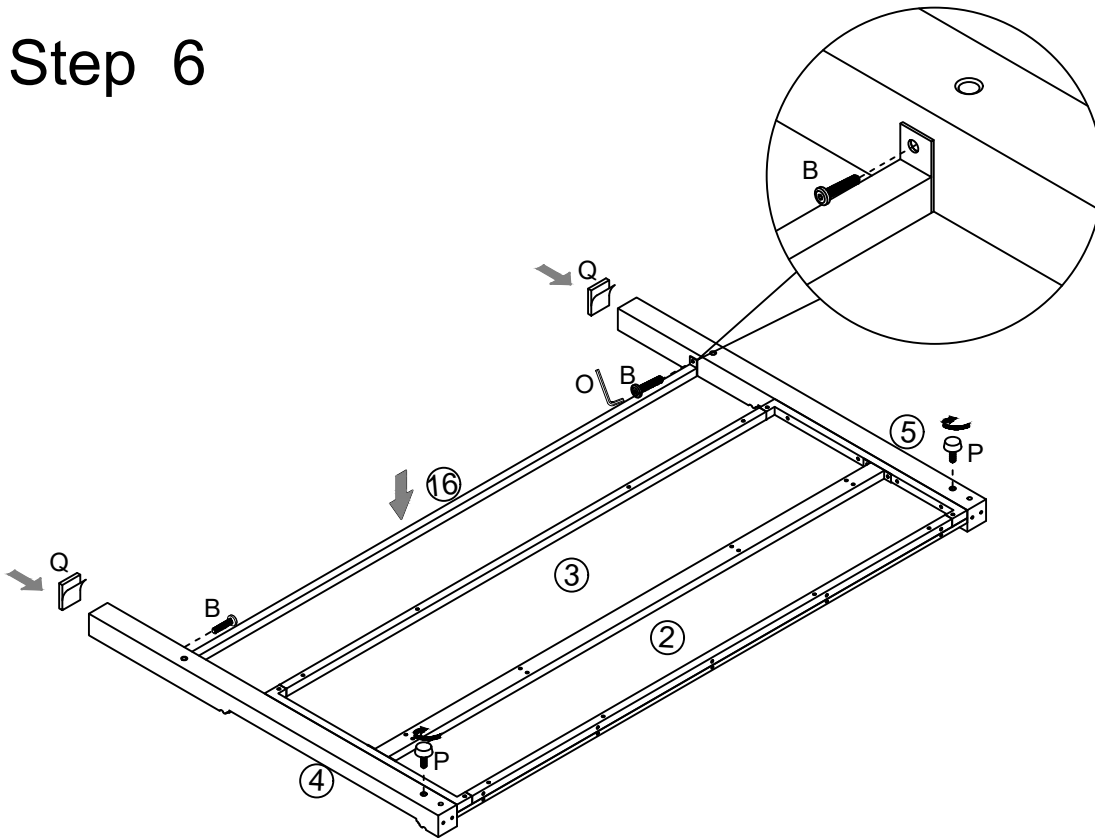






# Step 5



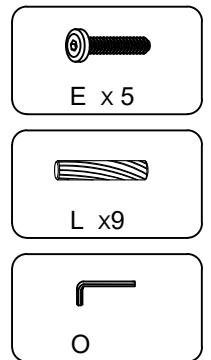
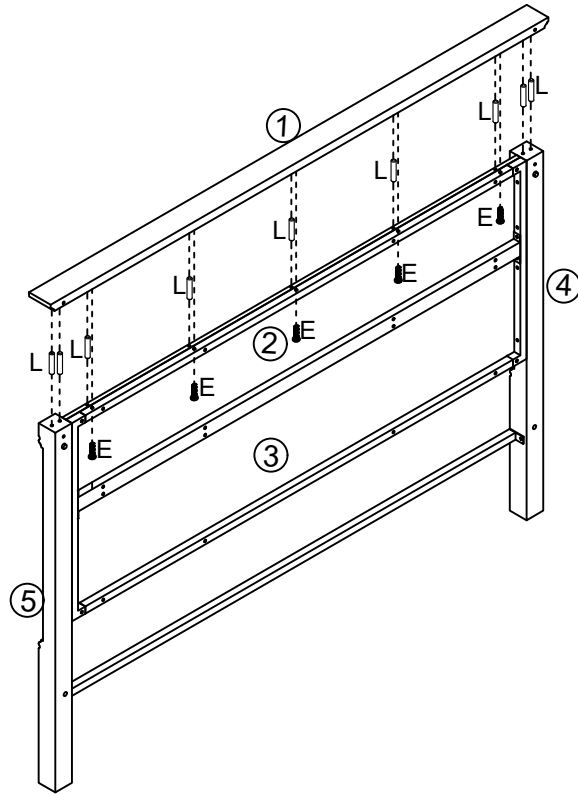
-  E x 8
-  L x 8
-  O

# Step 6

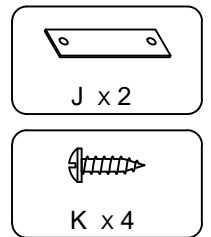
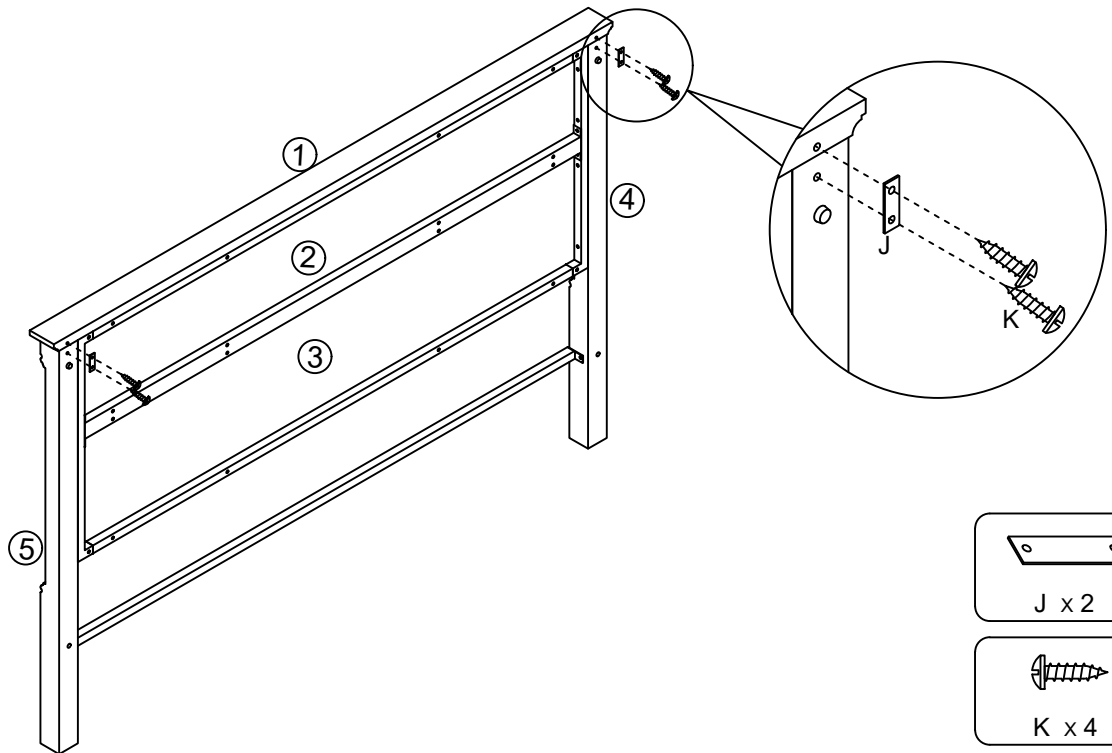


-  B x 2
-  P x 2
-  O
-  Q x 2

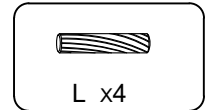
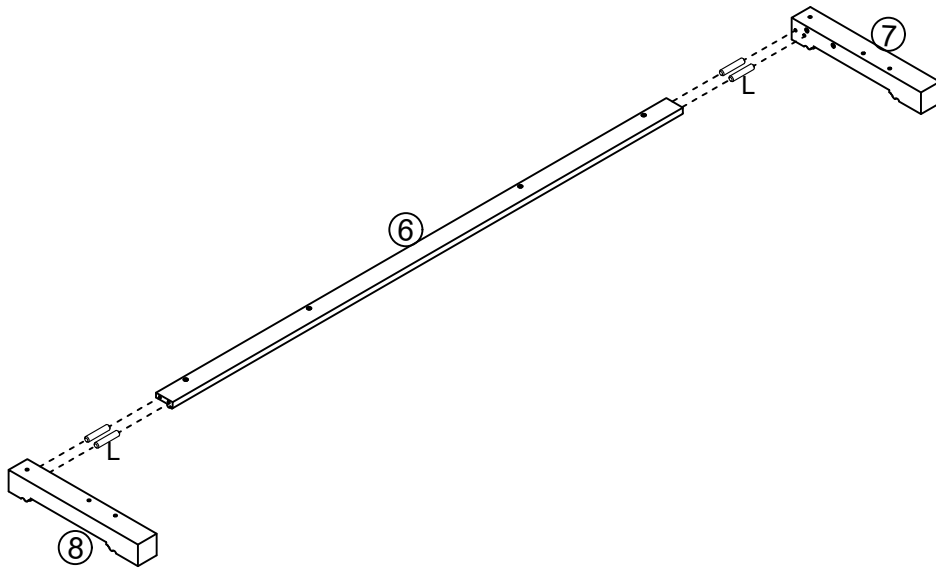
# Step 7



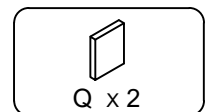
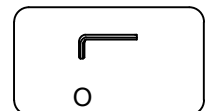
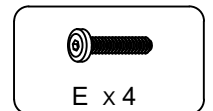
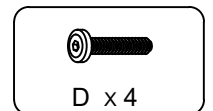
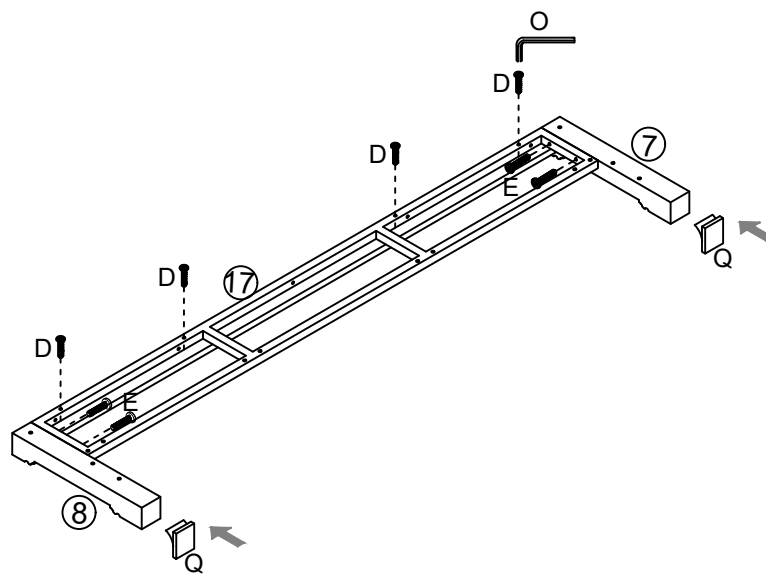
# Step 8



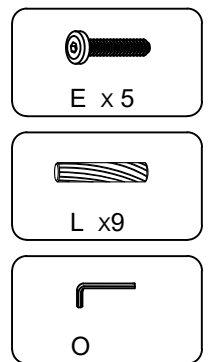
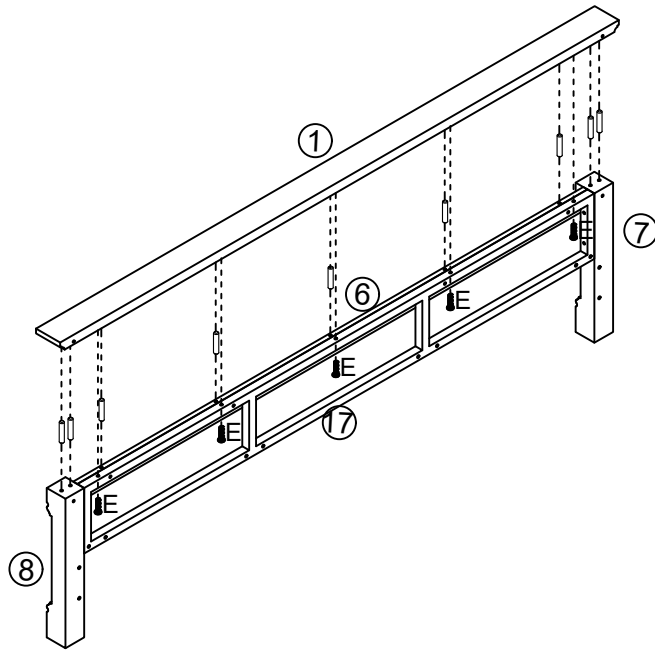
# Step 9



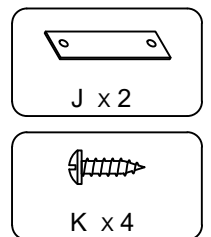
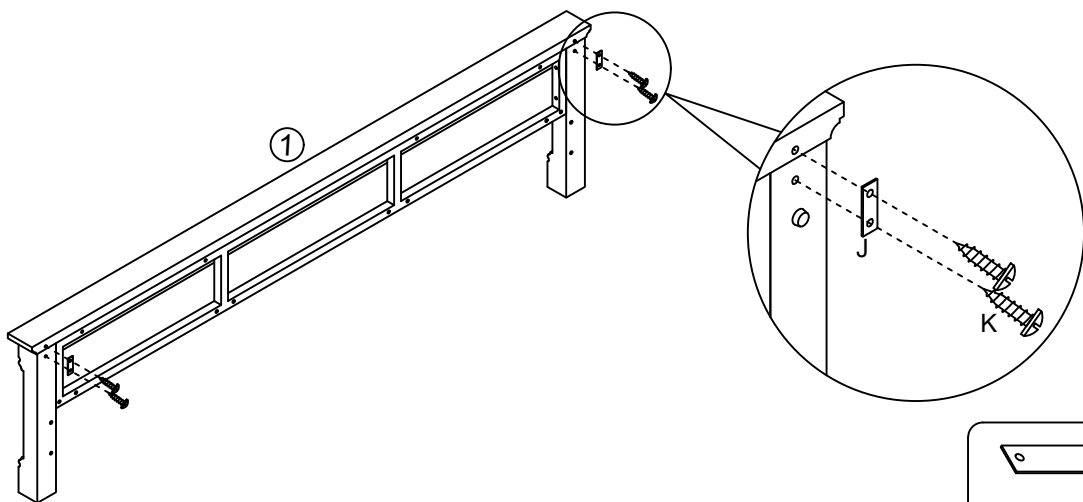
# Step 10



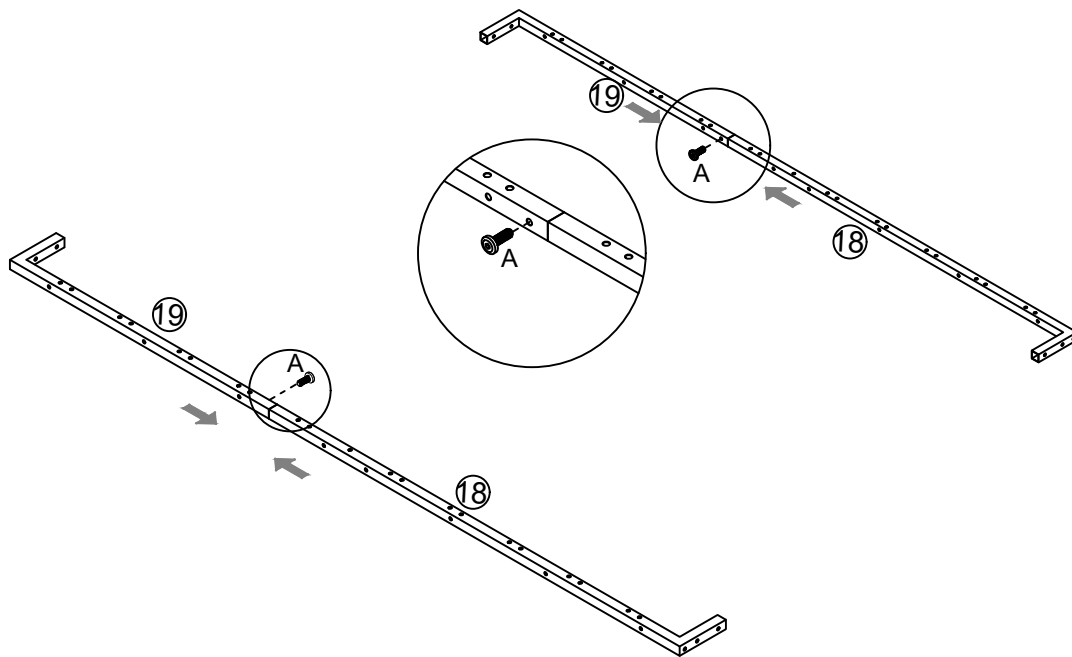
# Step 11





# Step 12

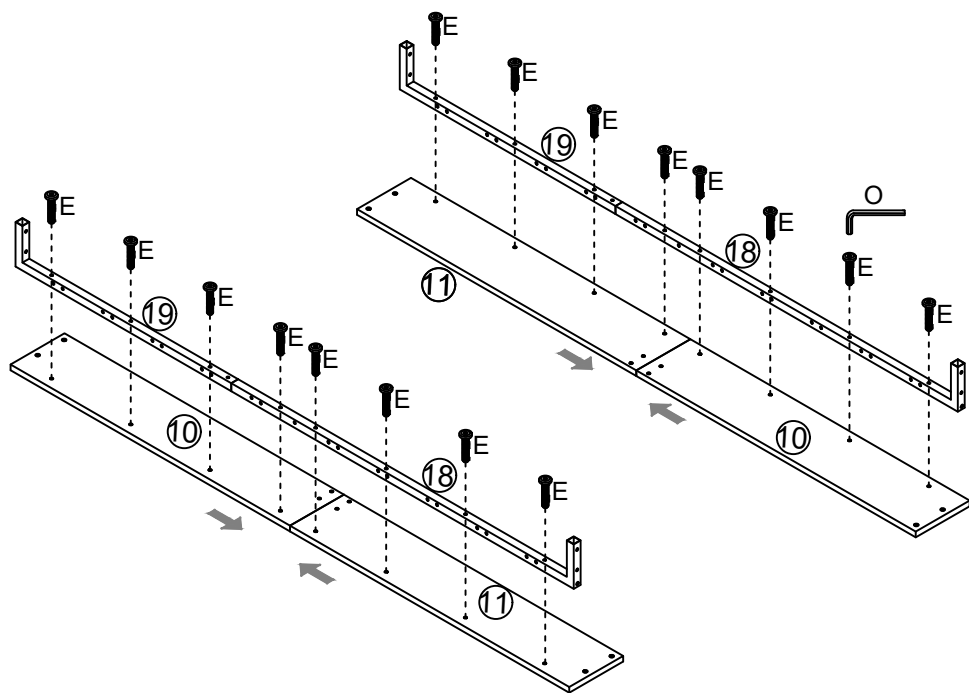




# Step 13



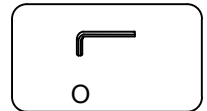
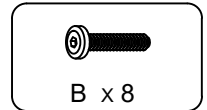
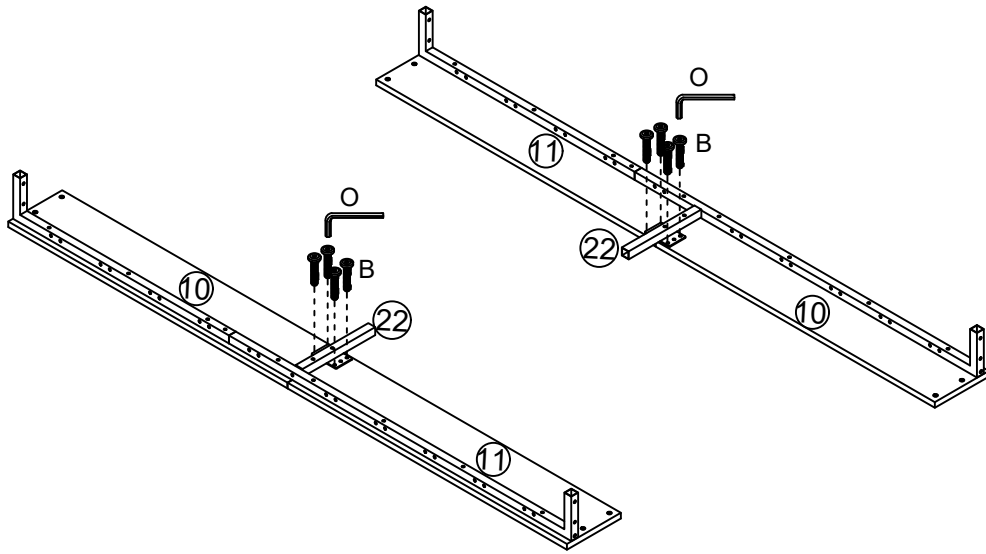
-  A x 2
-  O x 1

# Step 14

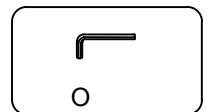
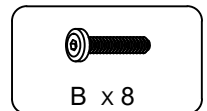
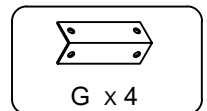
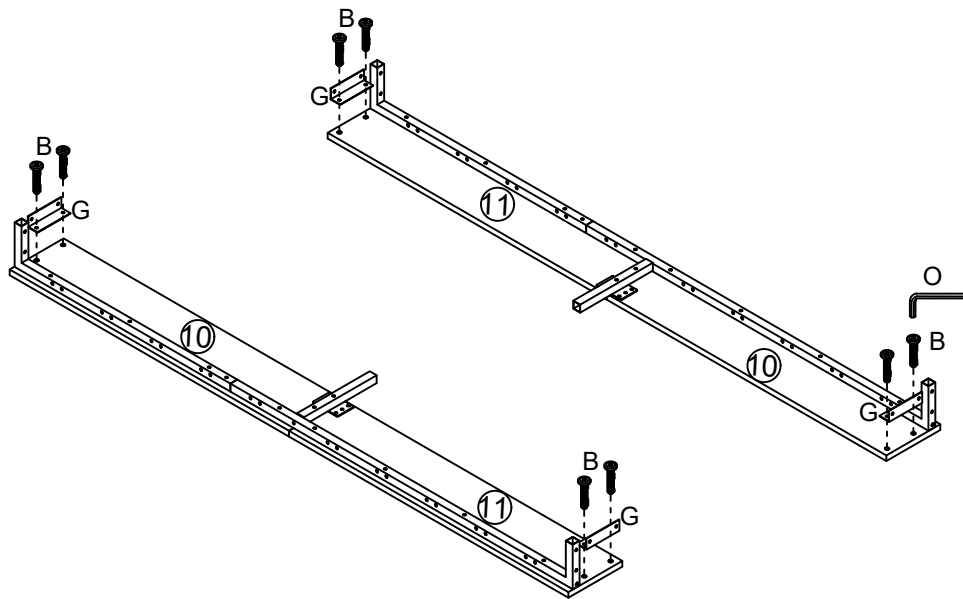


-  E x 16
-  O

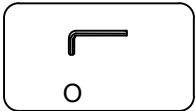
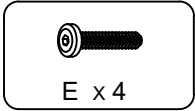
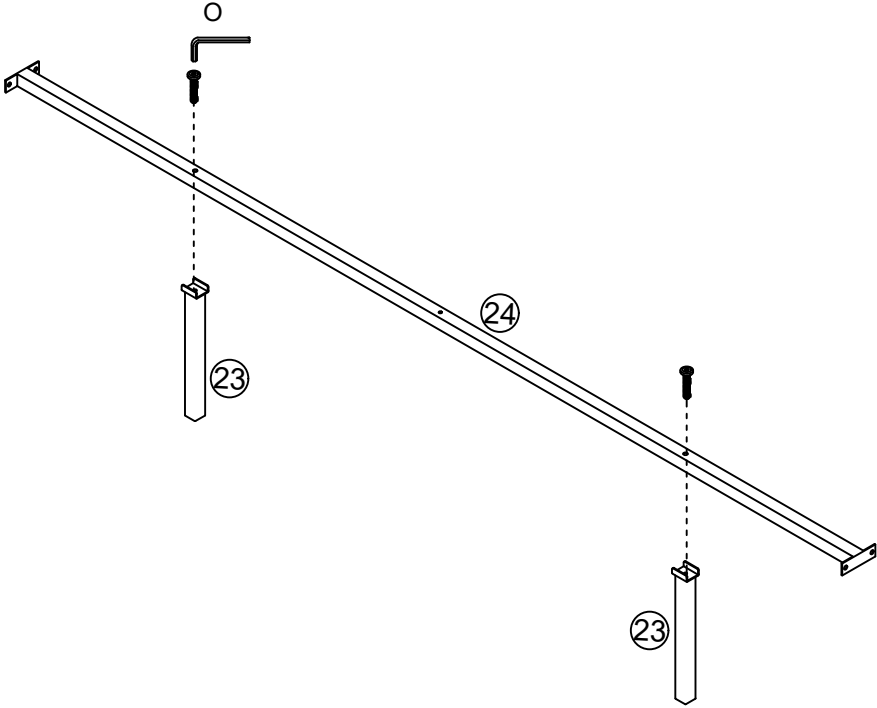
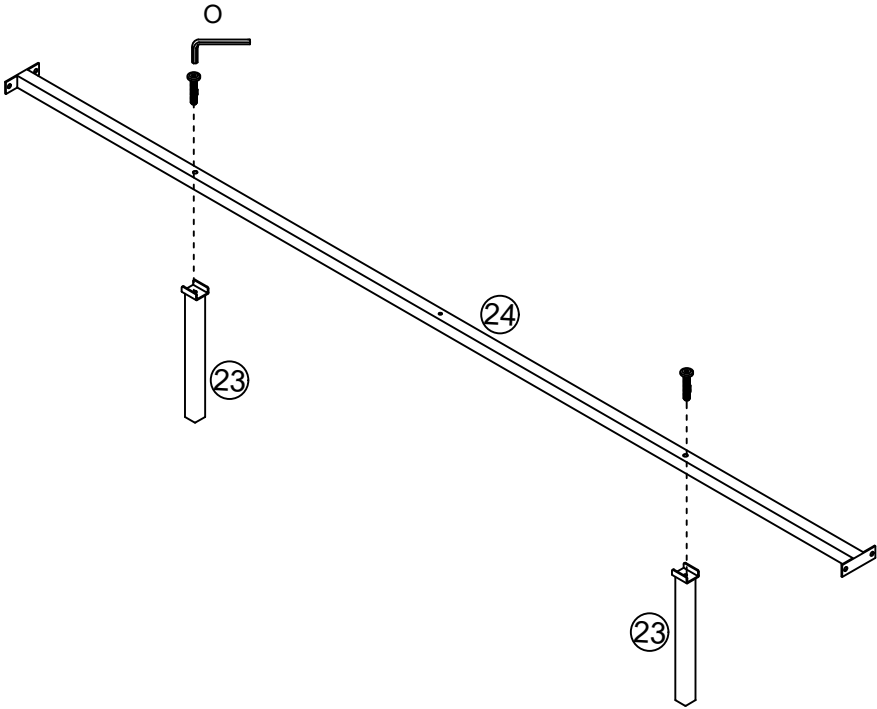
# Step 15



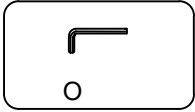
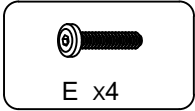
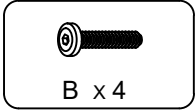
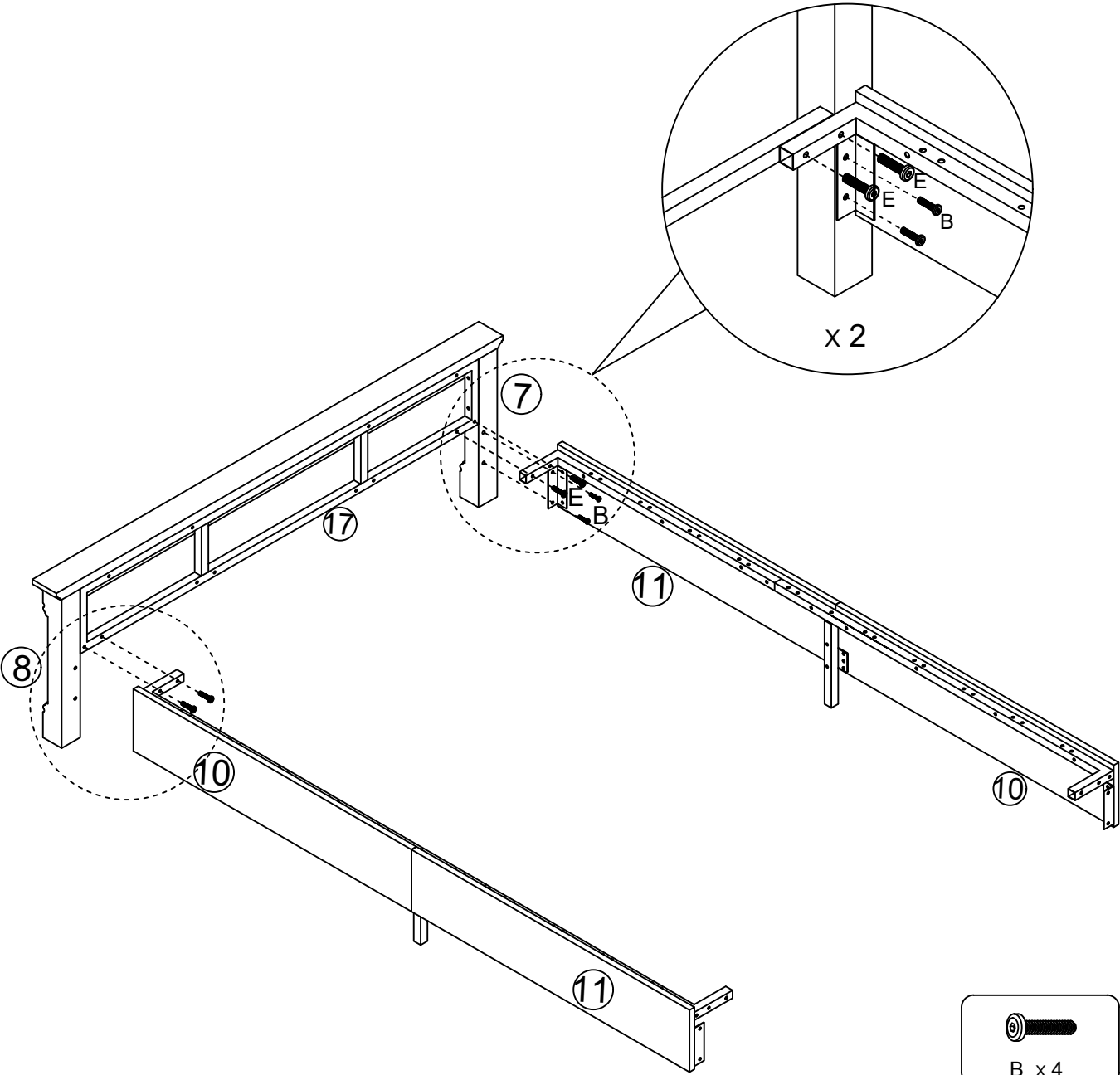
# Step 16



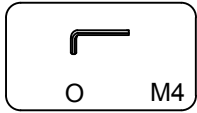
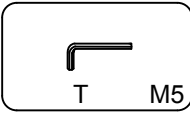
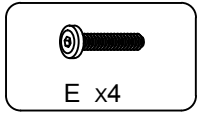
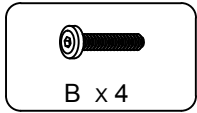
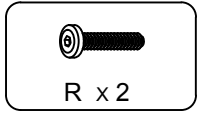
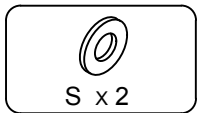
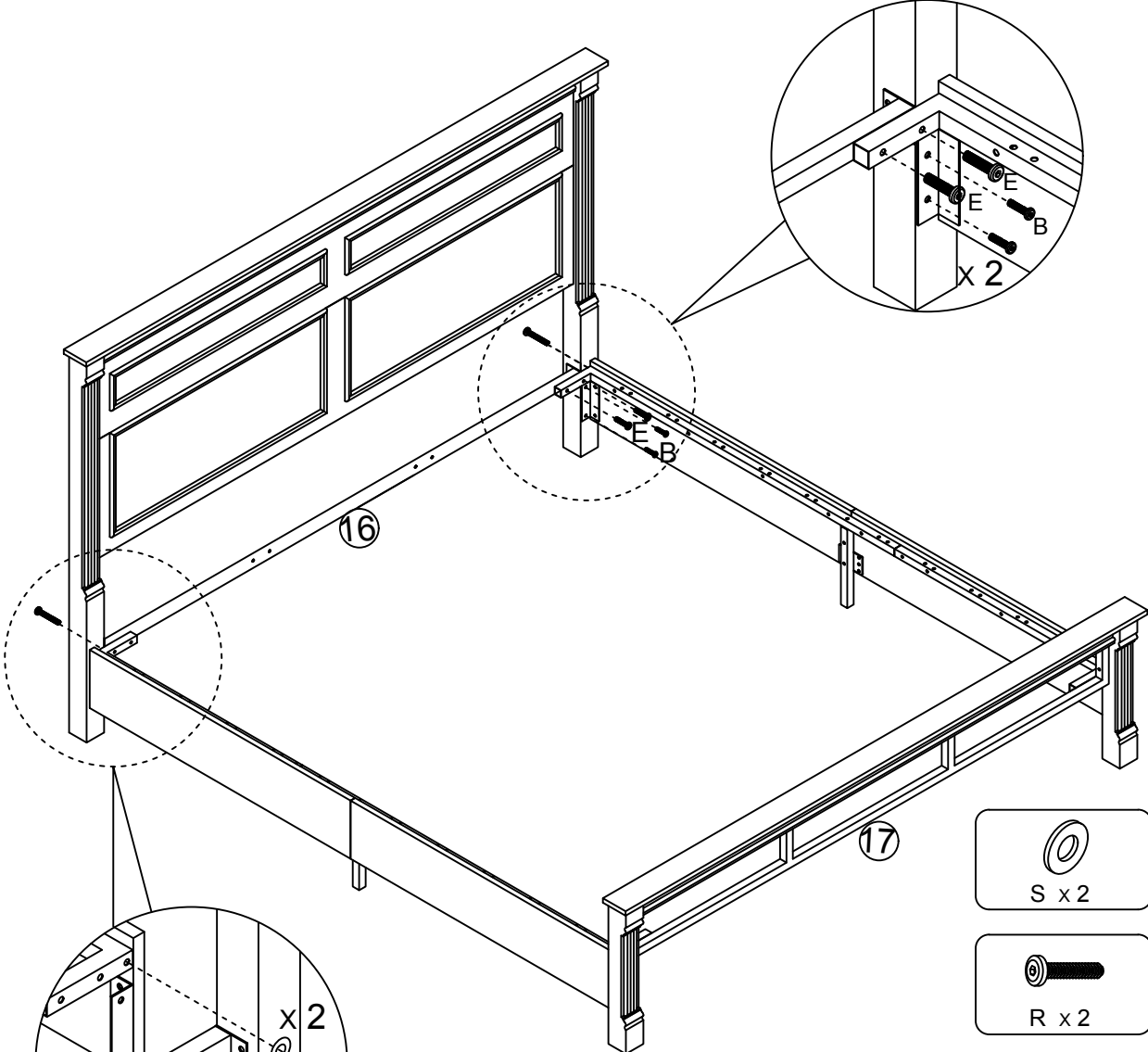
# Step 17



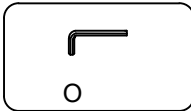
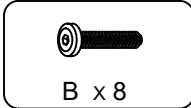
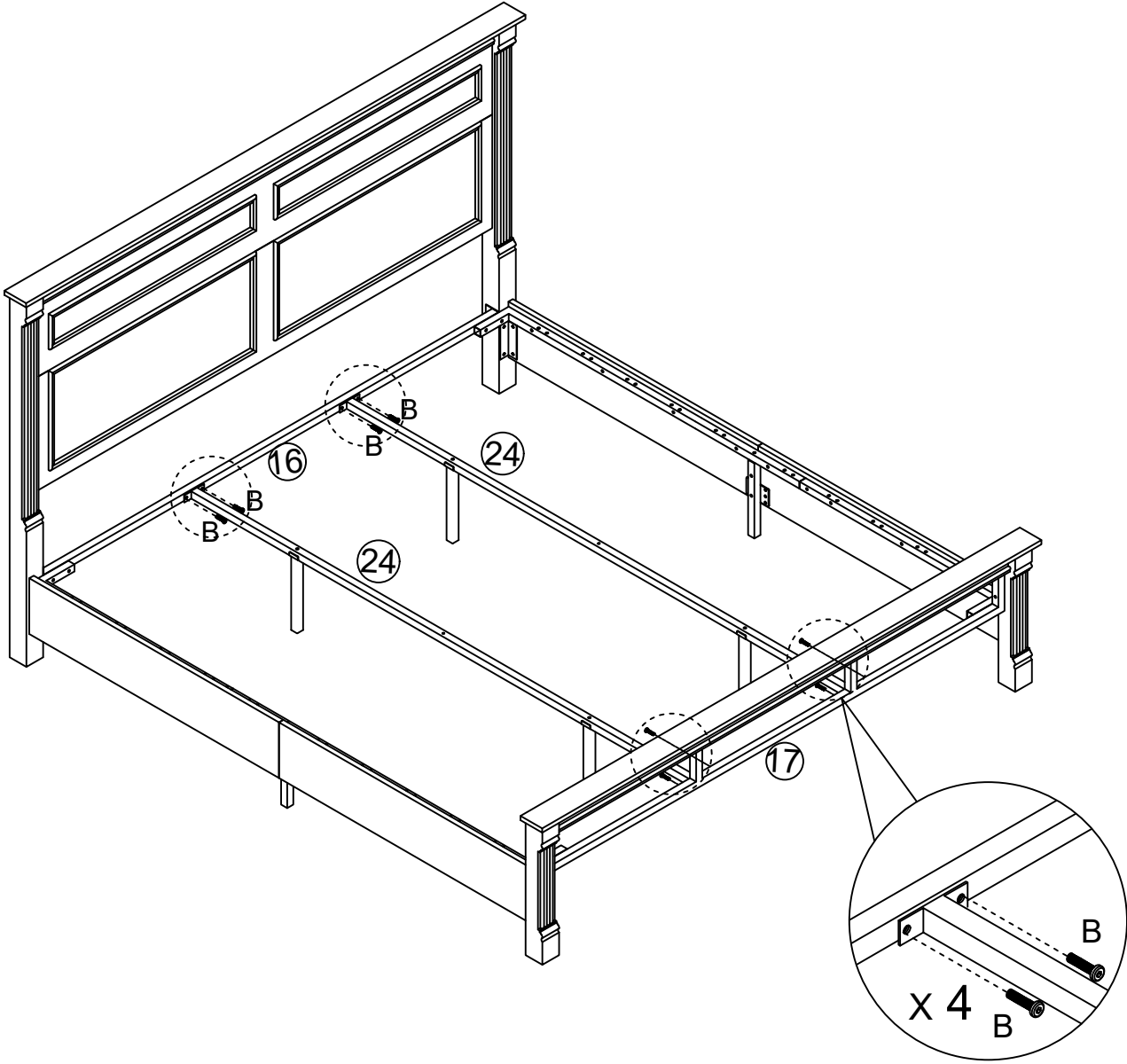
# Step 18



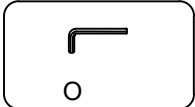
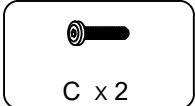
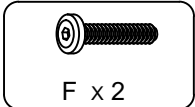
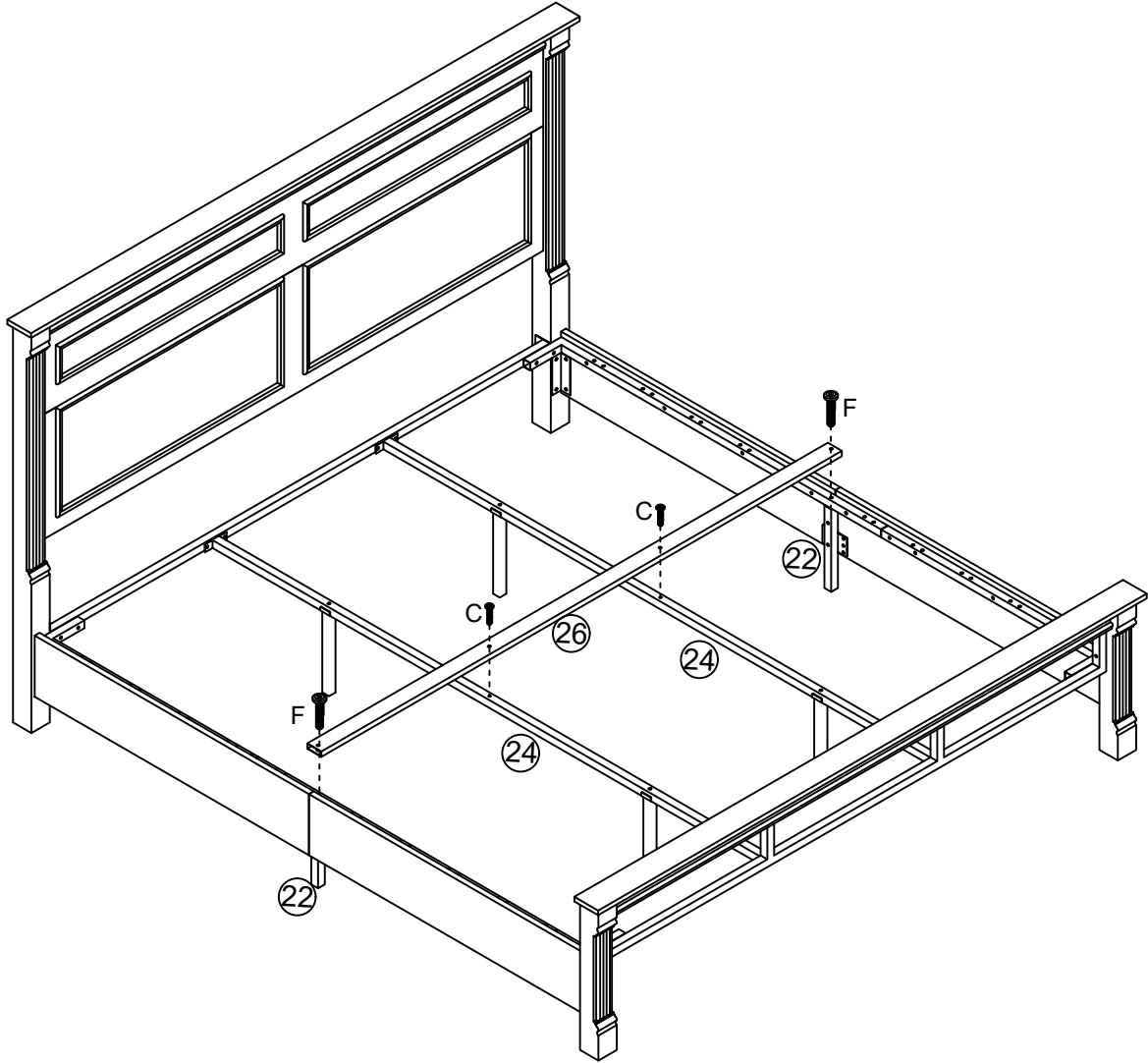
# Step 19



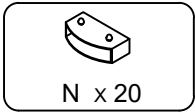
# Step 20



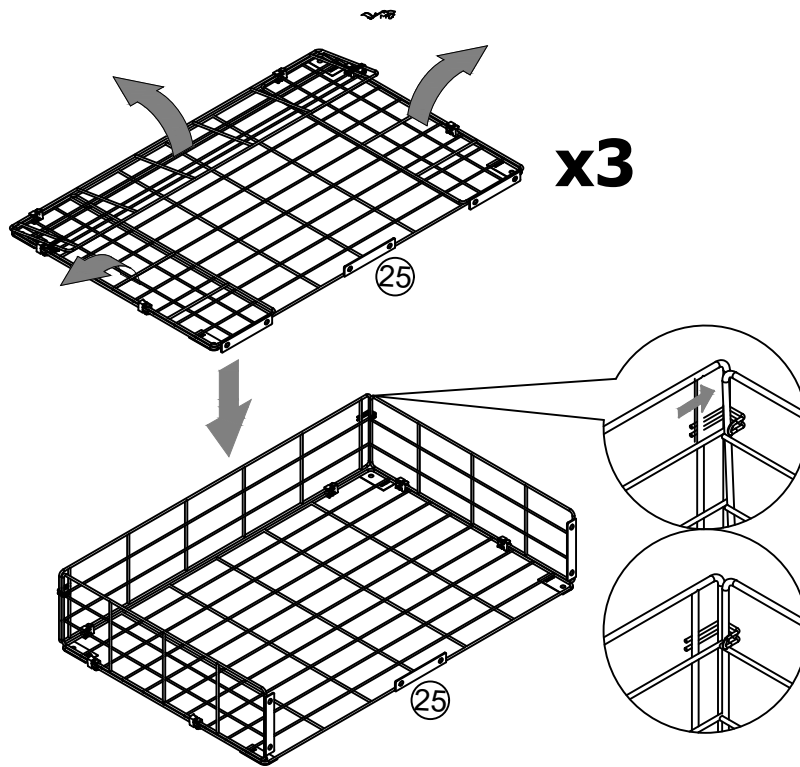
# Step 21



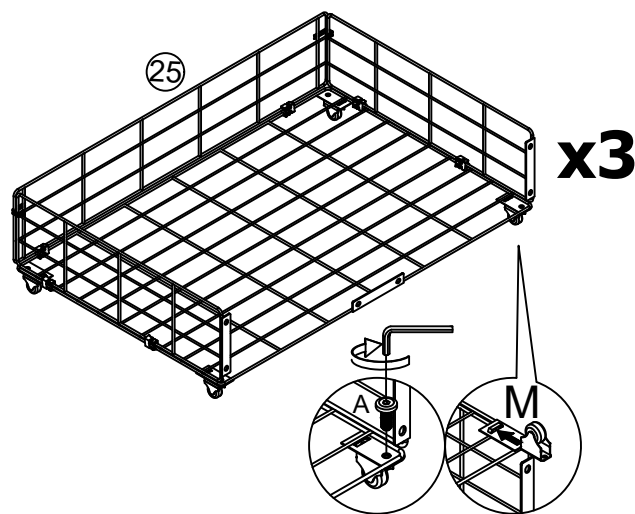
# Step 22






# Step 23



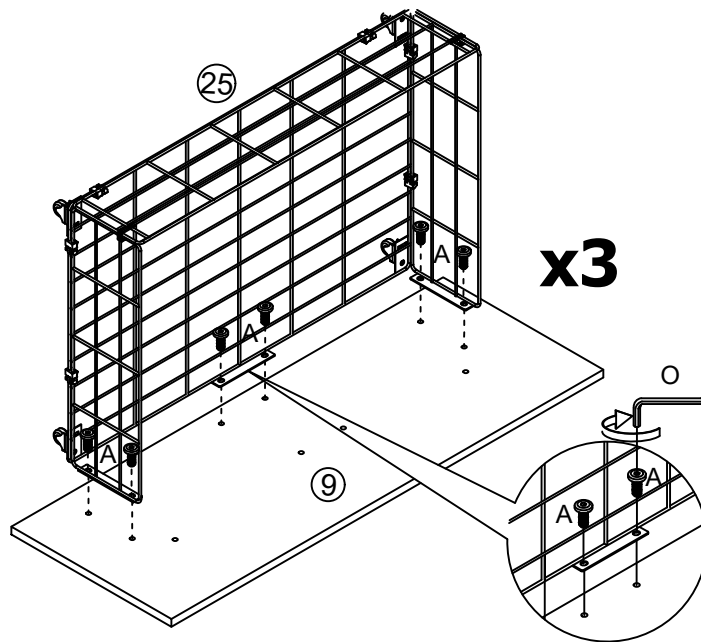
# Step 24



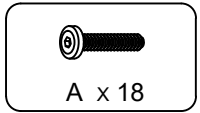
Turn the drawers over to assemble the rollers.

-   
M x 12
-   
A x 12
-   
O

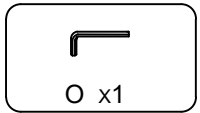
# Step 25



**x3**

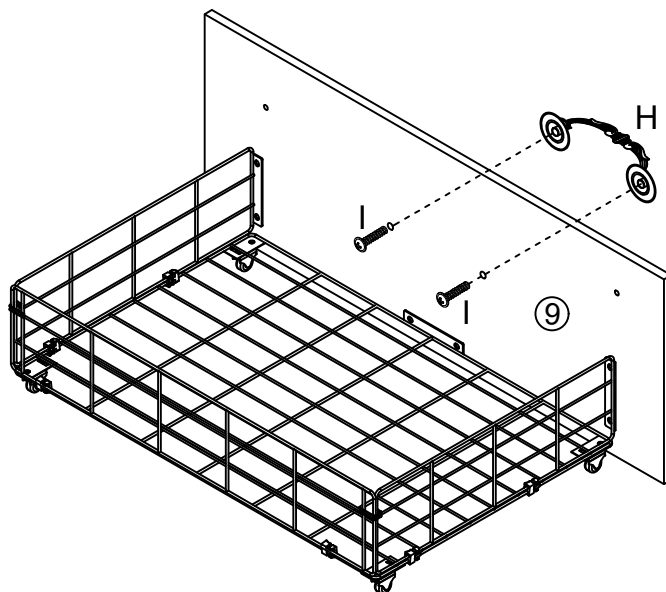


A x 18

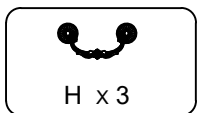


O x 1

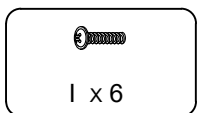
# Step 26



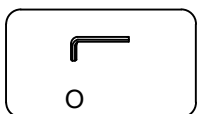
**x3**



H x 3



I x 6



O

Step 27

