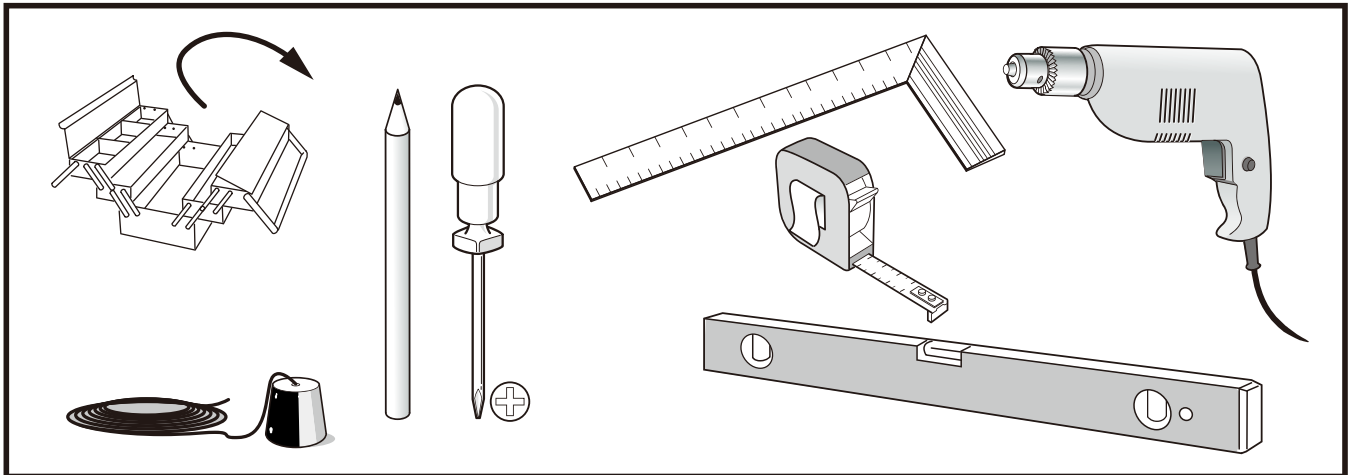
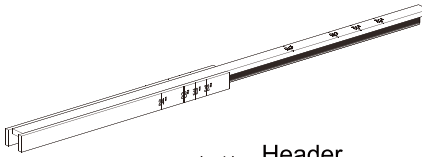
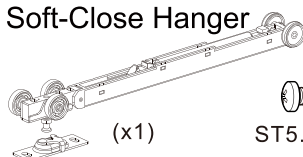



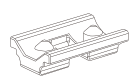

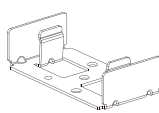

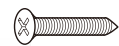
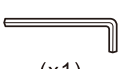
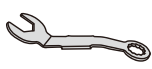


# PRE-INSTALLATION

## TOOLS REQUIRED



## HARDWARE INCLUDED

 (x1) Header	 Soft-Close Hanger (x1) Door Plate (x1) ST5.5x32 (x2)	 2nd Hanger (x1) Door Plate (x1) ST5.5x32 (x2)
 (x1) End Jamb Bracket ST4.2x19 (x3)	 (x1) End Plate ST4.2x19 (x1)	 (x2) Soft-Close Triggers
 (x4) Split Steel Tubes ST4.2x19 (x8)	 (x2) Floor Plates	 (x2) Pocket Door Guides ST4.2x13 (x2)
 ST3.5x32 (x3)	 (x1)	 (x1)

# INSTRUCTIONS

## POCKET DOOR FRAME

MADE FOR 2"X4" STUD WALLS

For 1"(25mm) to 1-3/4"(45mm) doors to 200 lbs.(100 kgs)

### IMPORTANT

23"(584mm) Minimum Door Width for Soft Close & Open.

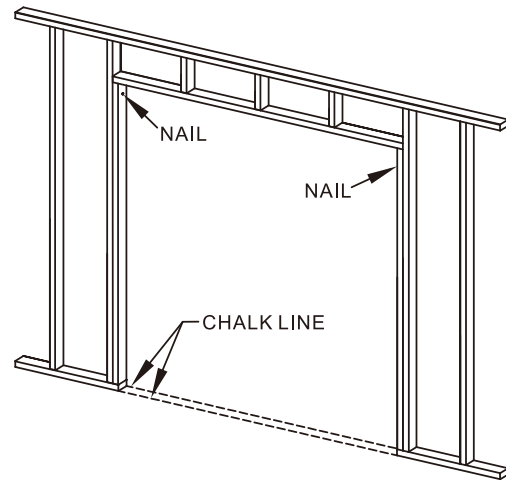
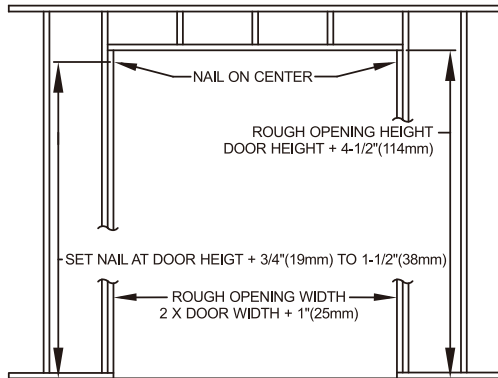
FOR 36"(913mm) X 80"(2032mm) Door ,  
 \*\*All purpose frames ,marked to cut to shorter lengths.

**NOTE:** Instructions are for a 80" (2032mm) door , if door is shorter ,lower header and cut bottom ends of Split Tubes ,if door is taller than 80"(2032mm),order longer Split Tubes and raise header.

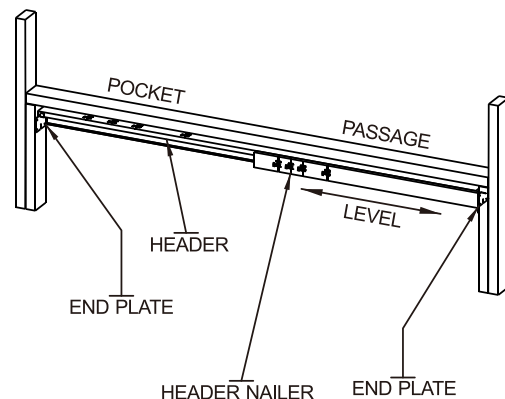
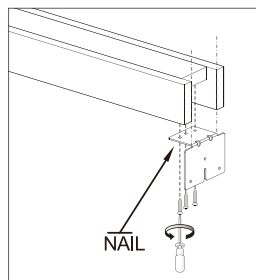
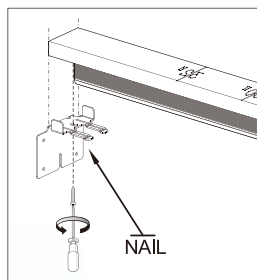
**1 CONSTRUCT ROUGH OPENING** Header must be SQUARE and PLUMB with tube and LEVEL. Minimum Height is 84-1/2"(2146mm) width is 2X Door width plus 1" (25mm).

**2 Measure** up from finished floor 80-3/4"(2051mm) or from sub-floor to 81-1/2"(2070mm).This will give 3/4"(19mm) to 1-1/2"(38mm) clearance under door. Mark each rough stud and drive a flat head nail on center, leaving 1/8"(3mm) protuding. (**Frame header end brackets will rest on these nails**).

**3 Snap** a chalk line on floor even with side jambs.



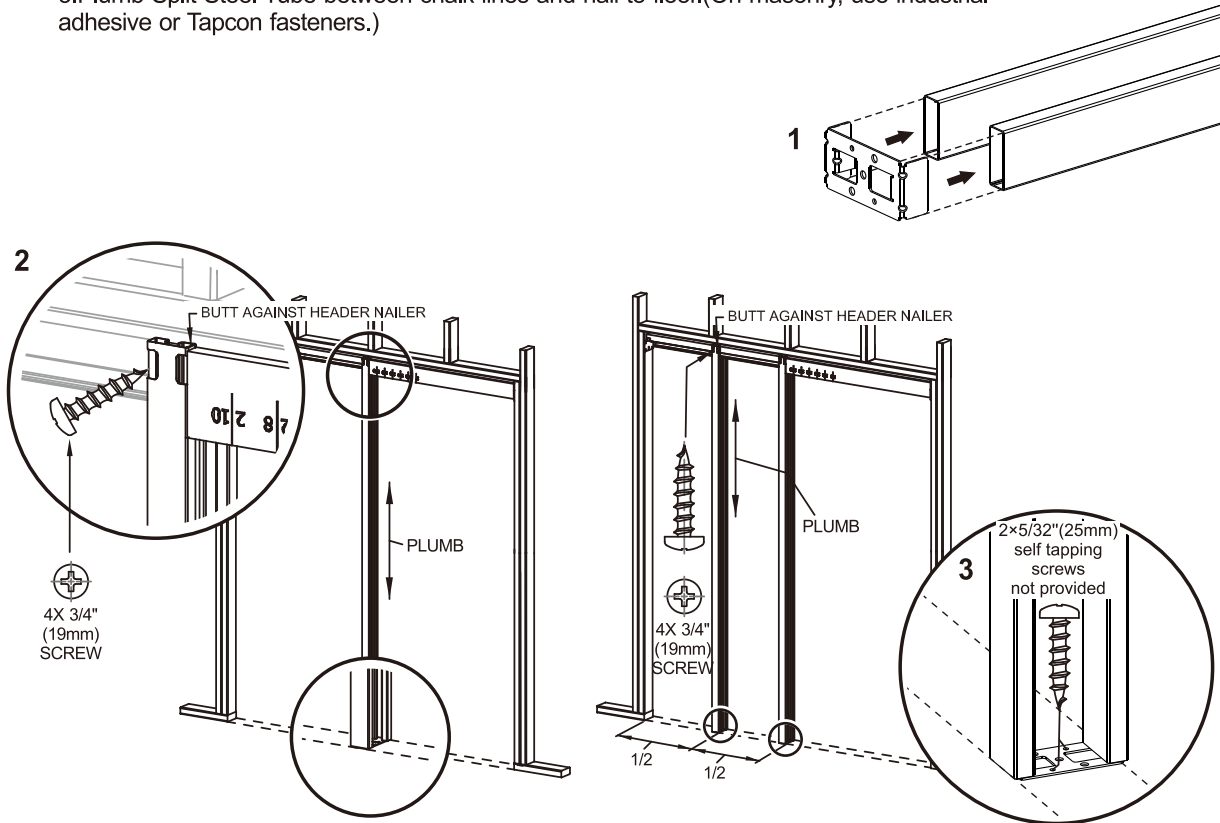
**4 Slip** slots in Frame Header End Plates over nails in rough studs. LEVEL HEADER. Set nails and drive nails through remaining holes in end plates.



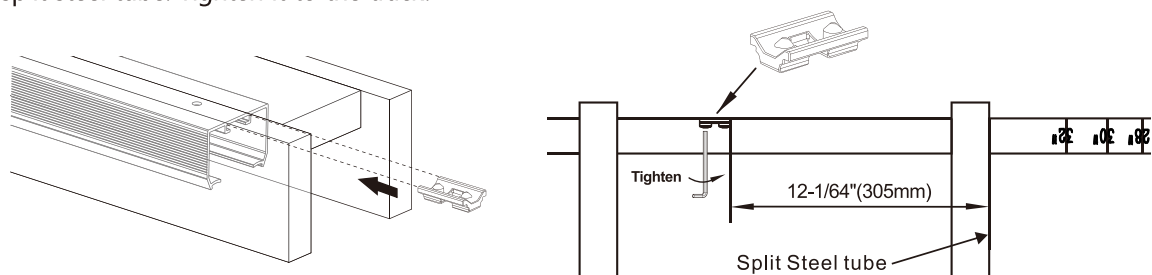
**5** 1.Slip fingers of Floor Plate into Split Steel Tube as shown.

2.Butt two Split Steel Tube against header nailer And screw into place with two (2) 3/4"(19mm) X #8 Pan Head Screws. Attach other Split Steel Tube midway in "Pocket" opening.

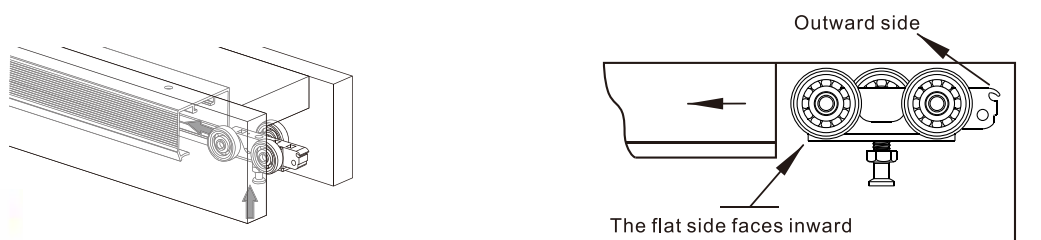
3.Plumb Split Steel Tube between chalk lines and nail to floor.(On masonry, use industrial adhesive or Tapcon fasteners.)



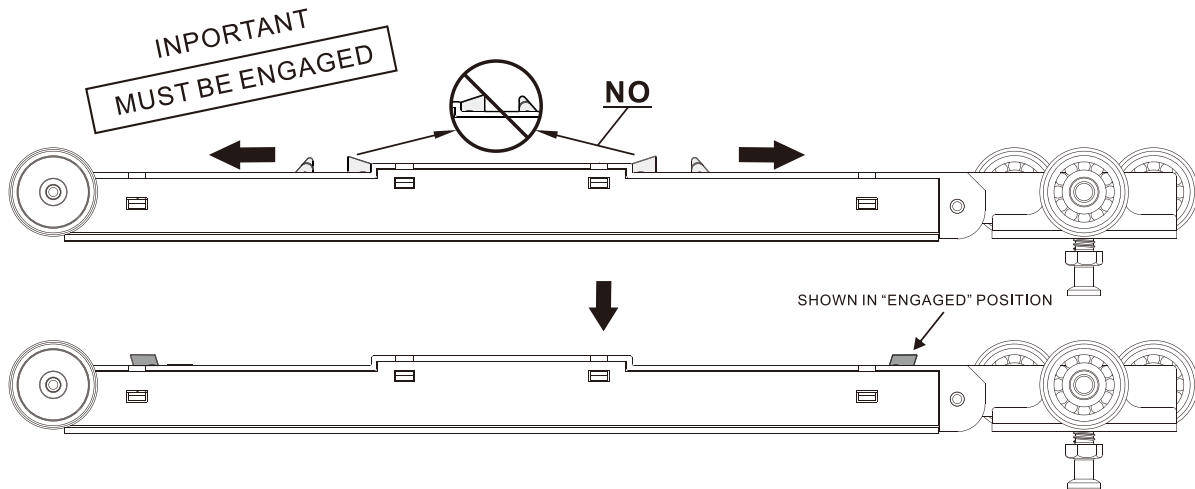
**6** Place the 1st soft close actuator/trigger into the track and have it 305mm far from the edge of the split steel tube. Tighten it to the track.



**7** INSERT Ball Bearing Hanger Wheel assembly into Track, leave untightened as this will be done in step 13.

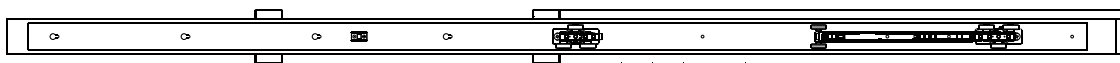
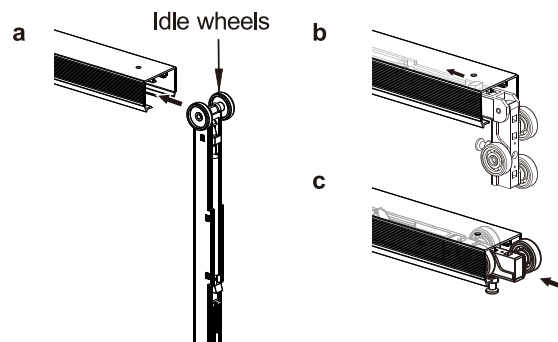


**8 Engage Soft Close Dampener by pushing Dampener trigger 3 Wheel Roller.** *This step is very important.* **DAMPENER MUST BE ENGAGED** or soft close will not work, Soft Close Dampener may be **DAMPENER** if installed incorrectly. Door will have to be removed and installation of Soft Close will have to begin again.

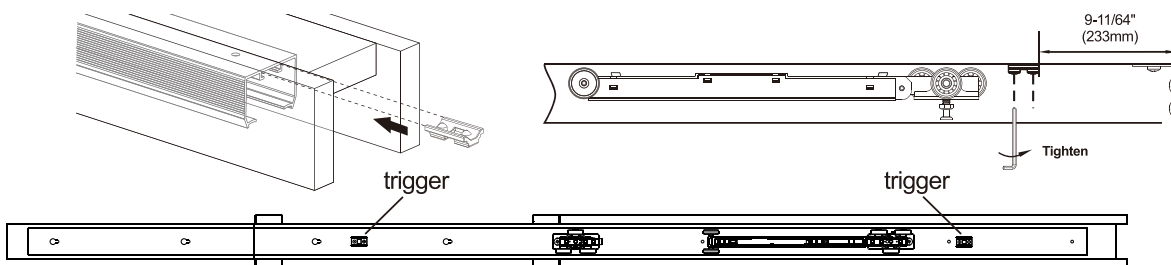


**9 INSERT** into Track.(Idle wheels first).

**Rotate** the hanger ( three wheel part ) to 90 ° and move soft close body first inside the track , then also move the hanger inside the track.



**10 Place the 2nd soft close actuator/trigger** into the track and have it 233 mm from the end plates. Tighten it to the track.



**11 Apply desired wall material** with 1"(25.4mm) X #6 Self drilling drywall screws. Use seven(7) screws per Split Steel Tube.

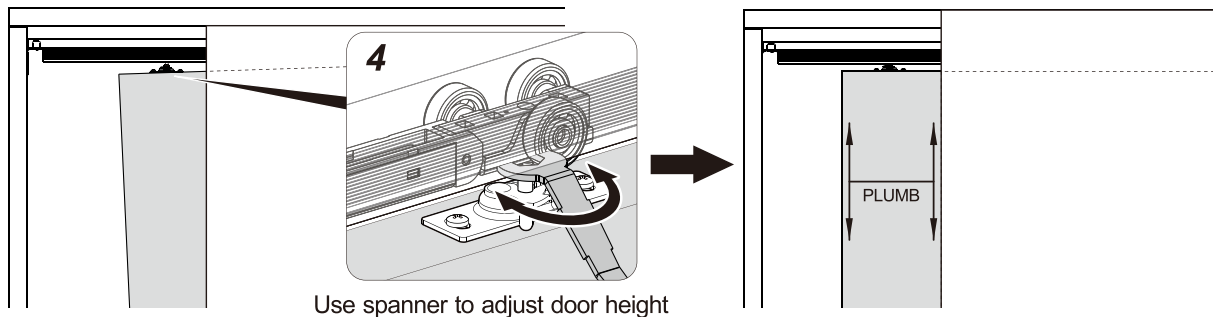
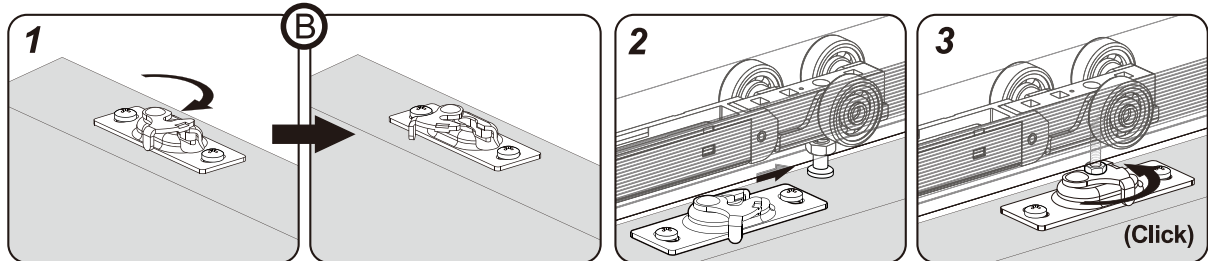
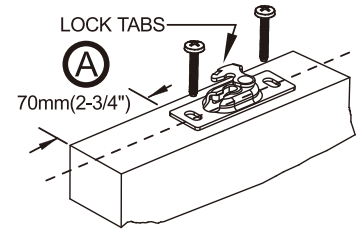


Remarks: Screws 1"x#6 for drywall pasterboard are not supplied. 1"(25.4mm) x #6

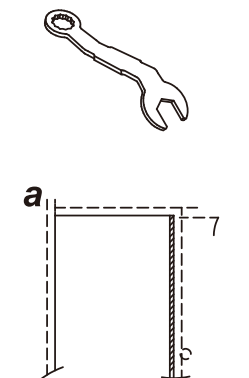
**12 Seal all edges and face of door panel** with paint or sealing stain.



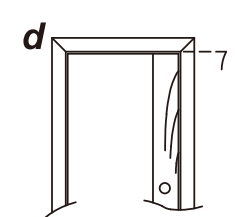
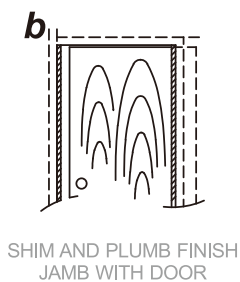
- 13** **A/Attach** door plate on top of door 2-3/4"(70mm) from each edge with lock tab on same side.  
**B/Mount** door by locating door plate under adjusting bolt of hanger. Lift door and push bolt into door plate. Repeat with other hanger/door plate.



- 14** **Install** finished jambs, split header and casing as shown. Fasten split header on lock lever side with screws for future door removal or adjustment. **DO NOT USE JAMBS WITH DADO'S.**  
 Note: minimum 3/16"(5mm) clearance between jamb and door.

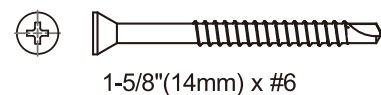
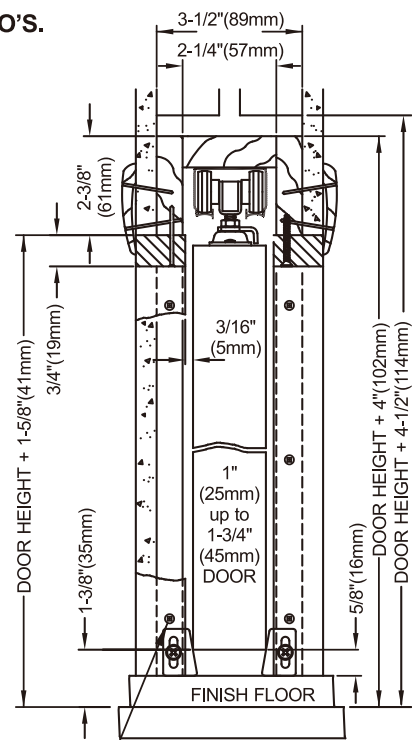


ATTACH FINISH SPLIT JAMB TO STEEL TUBE/ PLUMB DOOR WITH JAMB

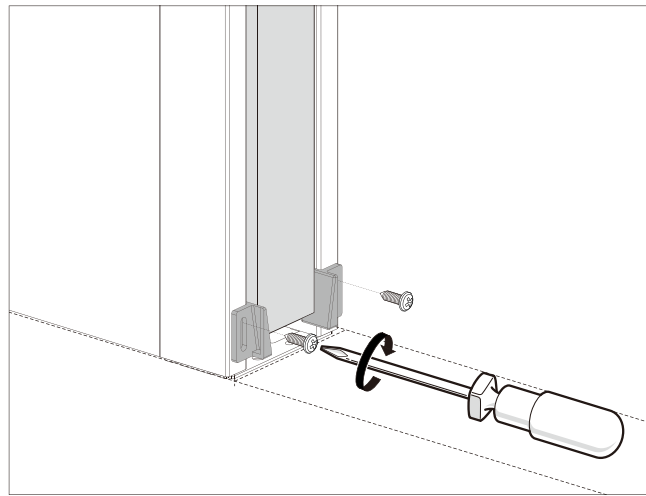
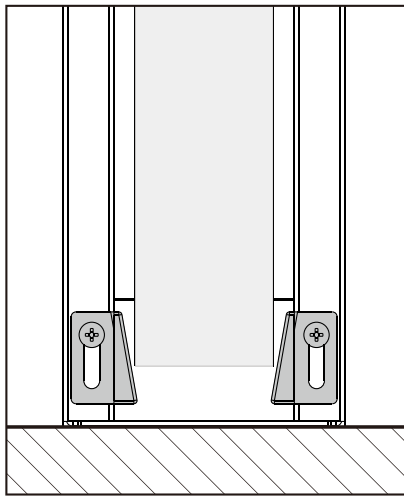
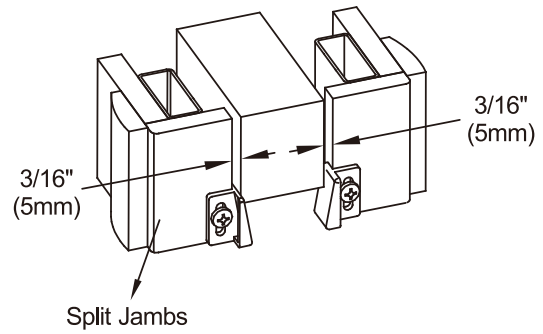


FINISH SPLIT HEADER

FINISH TRIM



**15** Fasten Guides on finished split jambs at door bottom so door is held in center of opening.



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