

INSTRUCTION MANUAL

10 Ft x 20 Ft Gazebo with Netting

Series J20/J22/J23

**Note: The gazebo needs to be installed in cooperation with five people.
The following tools are not included and needed for assembly:**



Pistol Drill



Tape Measure



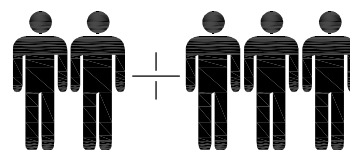
Hammer



Screwdriver



Ladder



5 people

Warnings and Cautions

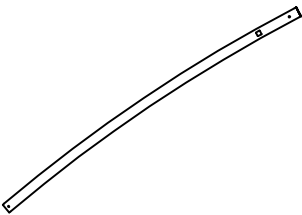
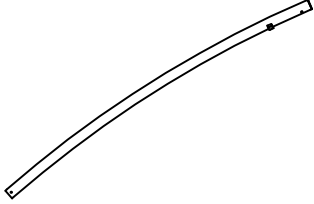


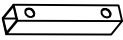

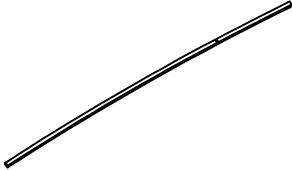
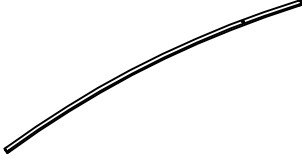
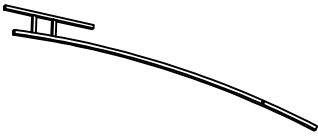
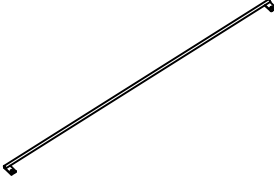
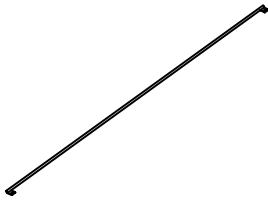
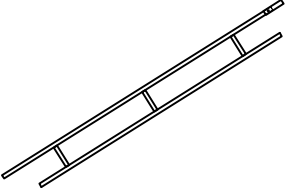
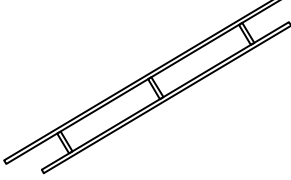

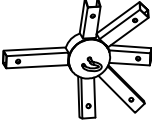

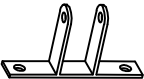
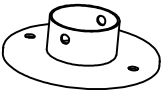


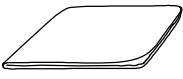
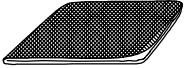
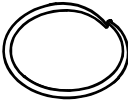

Warnings and Cautions

Thank you for choosing our gazebo. Please read these instructions thoroughly before assembly and use.

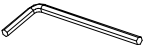
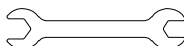



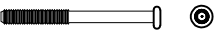


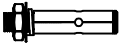
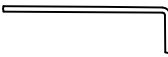
Before start the assembly process, we suggest you to get familiar with this product. Make sure all parts listed up in below packing lists are delivered and intact. If you find any parts missing or damaged please do not install but contact us immediately.

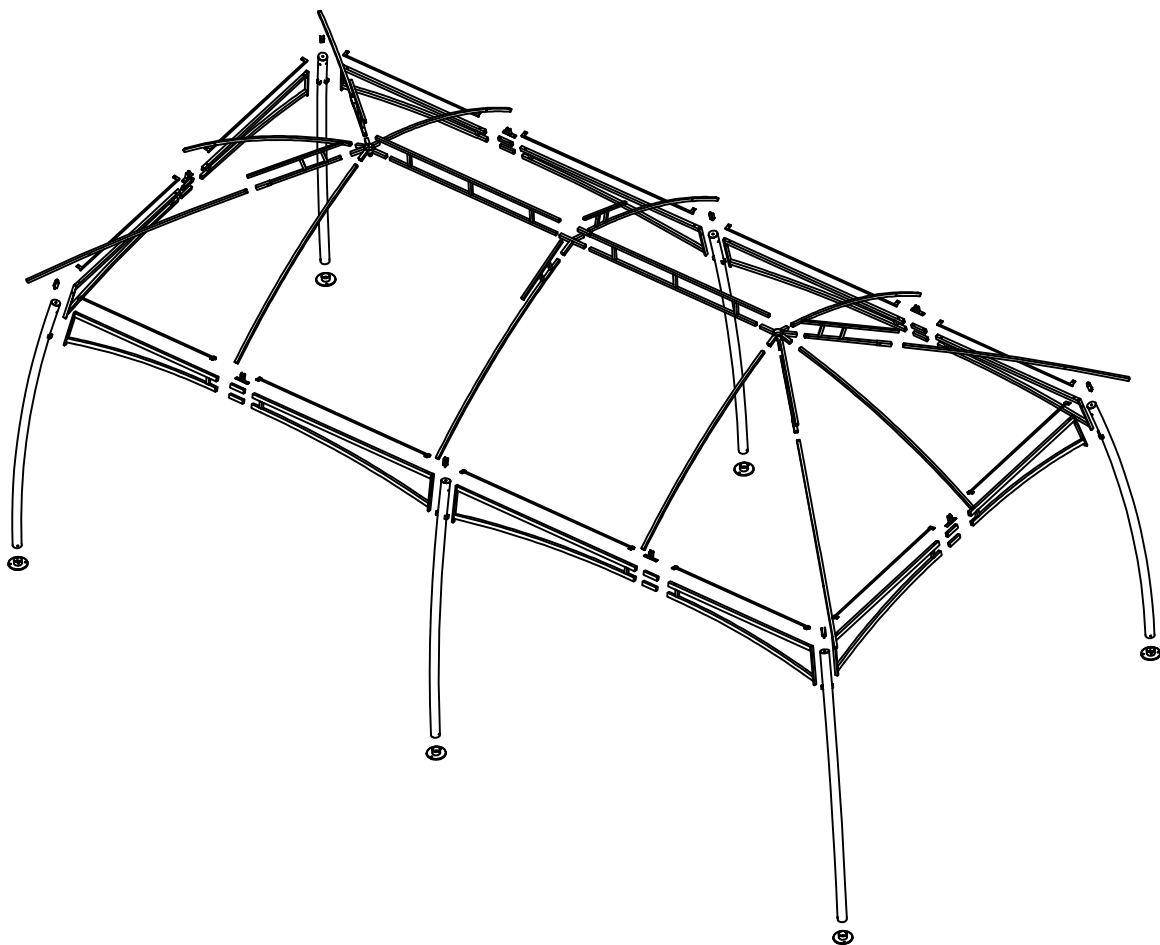
1. Do not mount this gazebo yourself but contact a professional workman for help if
 - you are unsure if the gazebo can be mounted on the place you chose for installation.
 - you do not understand the instruction manual or parts of it.
 - you do not have necessary tools available.
 - you do not have necessary technical knowledge
2. A minimum of two healthy adults are required to move and install the gazebo.
3. Keep children and pets out of the working area during assembly and adjustments.
4. This product and its fixing parts are only suitable for installation on a plain cement wall or stable brickwork. If the wall/brickwork shows cracks you have to consult a professional.
5. Nobody is allowed to change the products' design and structure without the permission of manufacture or authorized deputy.
6. Please make sure that your hands are clean at the time of the assembly; otherwise you may soil frame and gazebo top.
7. Nobody is allowed to climb onto the gazebo. Hanging heavy things on the Gazebo is forbidden.
8. This structure is a non-permanent structure and the warranty does not cover damage incurred under extreme weather conditions including heavy rain, high winds or if exposed to high heat from heaters or BBQs.
9. Never leave children unattended around/under this gazebo.
10. Do not attempt to assemble or use the gazebo in moderate or heavy wind conditions.
11. Never set up or continue to use in any rain, wind or storm conditions, especially lightning storms. Damage can occur to your gazebo and put you and others in potential danger.
12. Safety precautions should always be followed when assembling and using this product to reduce the risk of personal injury and damage to equipment.
13. Please read all instructions before assembly and use.

Assembly Instructions

A  2pcs	A1  4pcs	B  8pcs	B1  4pcs
C  12pcs	D  4pcs	D1  4pcs	E  6pcs
F  2pcs	G  8pcs	G1  4pcs	H  1pc
H1  1pc	J  1pc	K  2pcs	L  6pcs
L1  6pcs	M  6pcs	P  1pc	Q  1pc
R  1pc	S  1pc	U  60pcs	V  52pcs

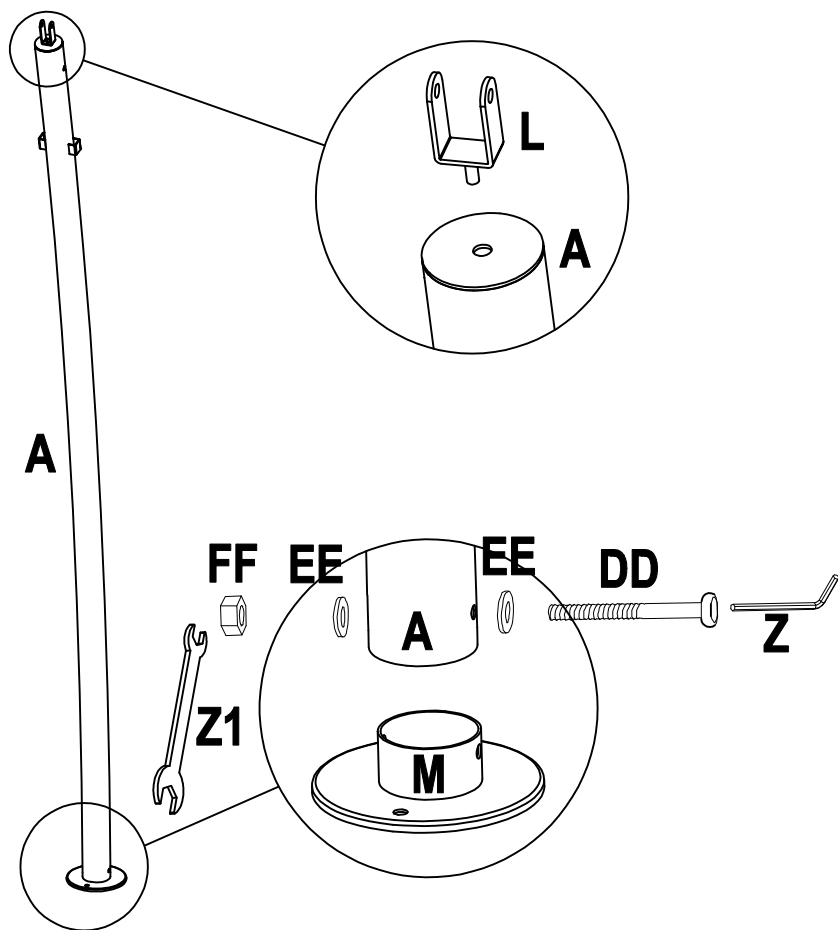
Assembly Instructions

Z  1pc	Z1  1pc	AA  36pcs	BB  12pcs	CC  12pcs
DD  6pcs	EE  84pcs	FF  18pcs	GG  12pcs	HH  12pcs



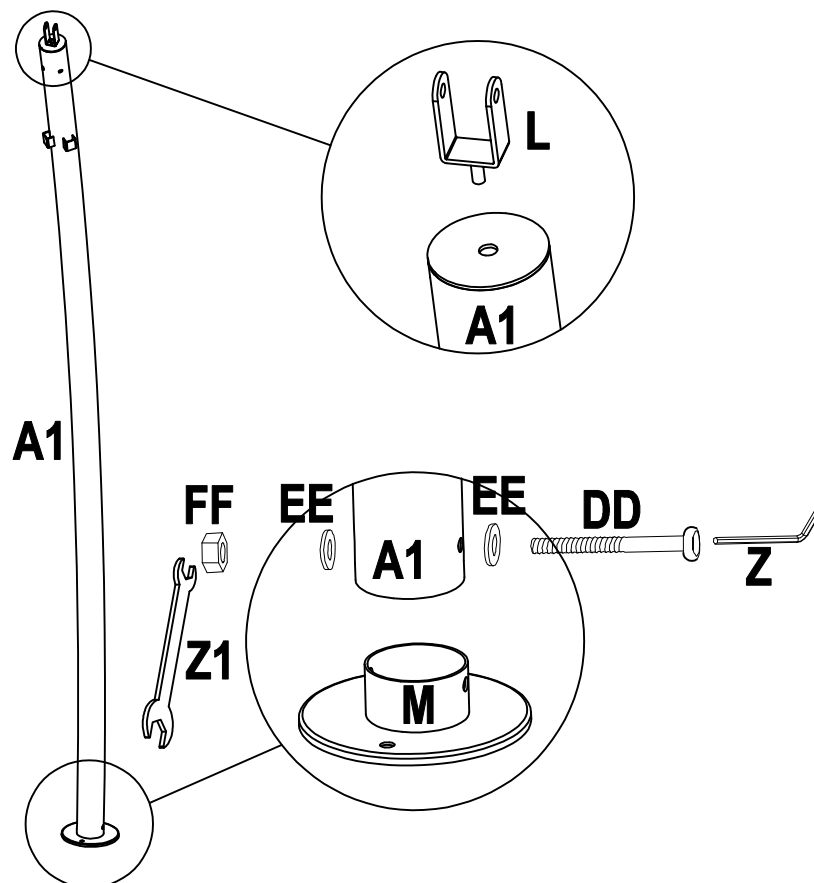
STEP 1

Put the Part (L) into the Part (A), Part (M) with Part (DD), Part (EE), Part (FF) fixed, using Part (Z) and Part (Z1) tighten.



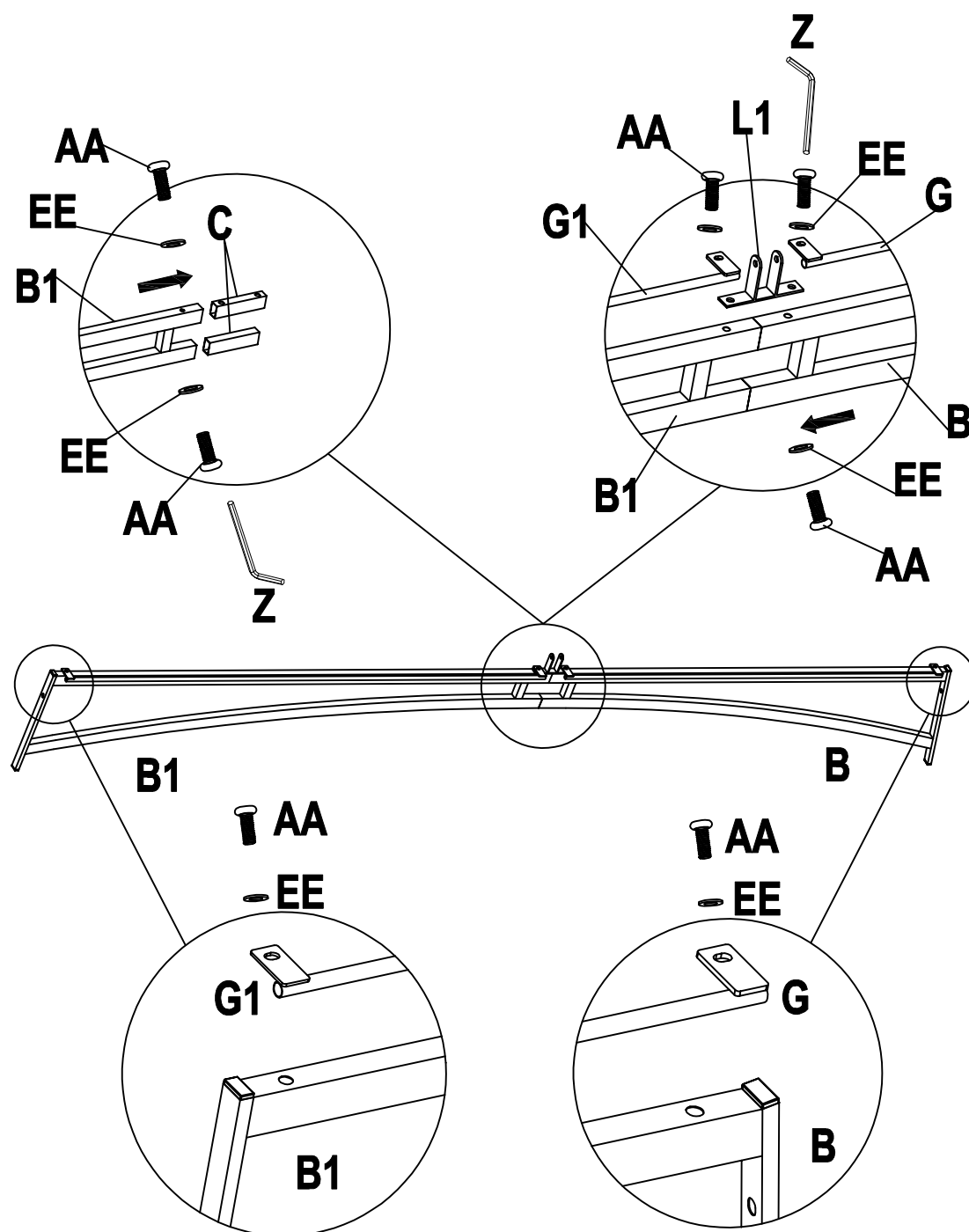
STEP 2

Put the Part (L) into the Part (A1), Part (M) with Part (DD), Part (EE), Part (FF) fixed, using Part (Z) and Part (Z1) tighten.



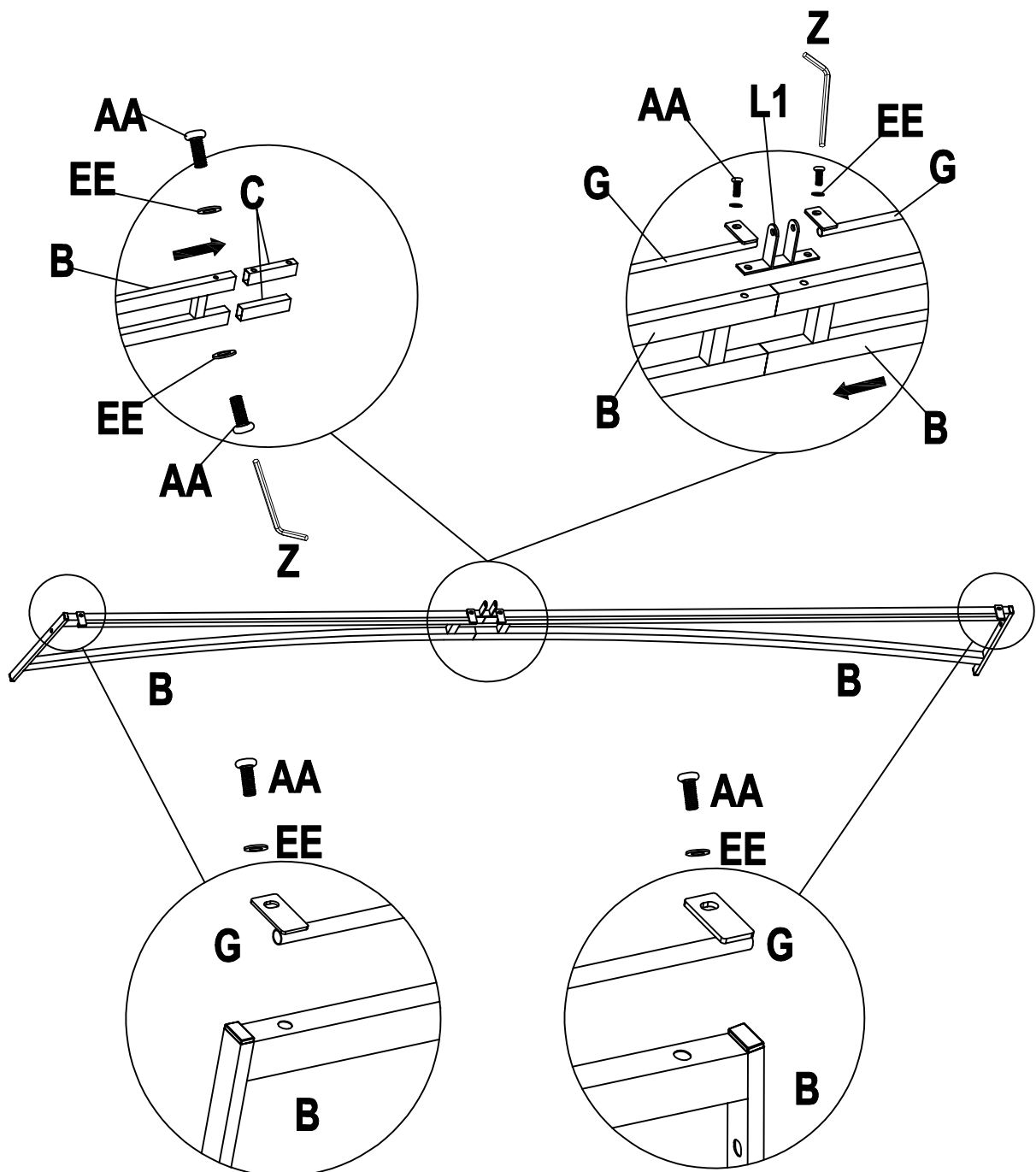
STEP 3

Insert the Part (C) into the Part (B) and (B1) respectively as shown in the figure, and connect the Part (AA)+ Part (EE) respectively. Please note that the screws are not tightened, and then loosen the Part (AA)+ Part (EE) on the Part (B1) or (B) respectively, and place the Part (L1)+(G) and (G1) as shown in the figure. Do not tighten screws after assembly. After all accessories are in place, tighten all screws with Part (Z).



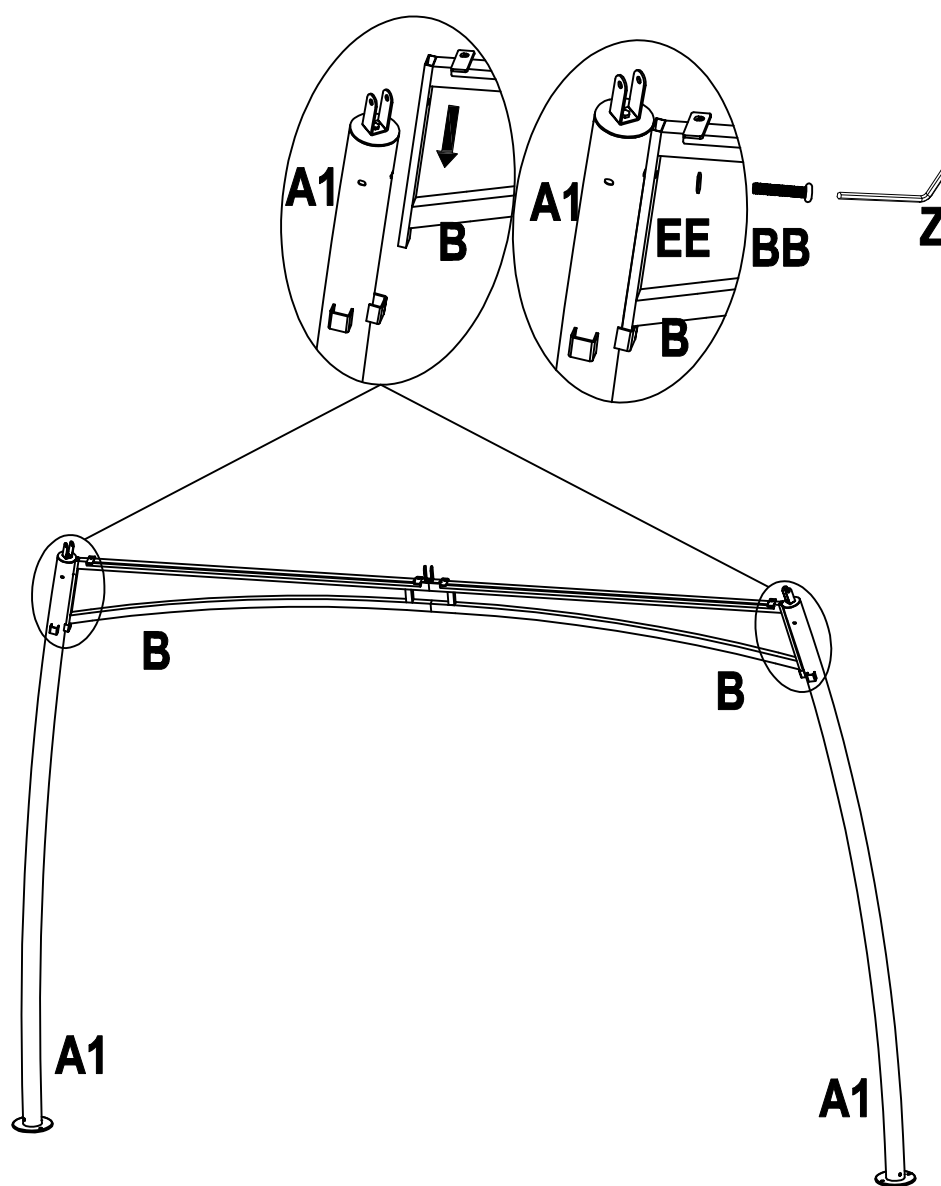
STEP 4

Insert the Part (C) into the Part (B) respectively as shown in the figure, and connect the Part (AA)+ Part (EE) respectively. Please note that the screws are not tightened, and then loosen the Part (AA)+ Part (EE) on the Part (B) respectively, and place the Part (L1)+(G) as shown in the figure. Do not tighten screws after assembly. After all accessories are in place, tighten all screws with Part (Z).



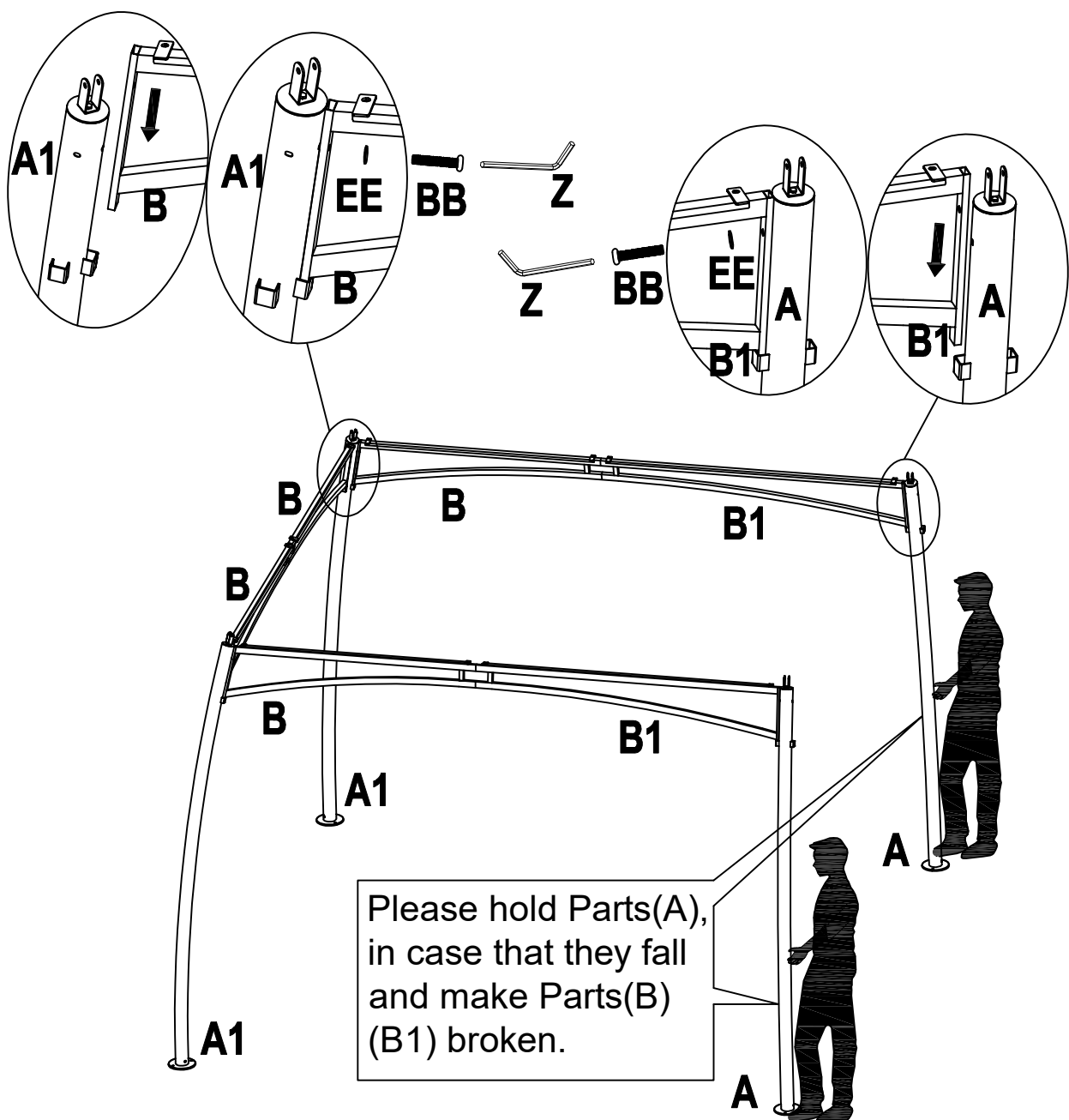
STEP 5

Insert the installed short side beam into the U-shaped clamp of the part(A1), fix it with part (BB) and part (EE), and tighten it with part (Z). Note that the part (G) faces inward.



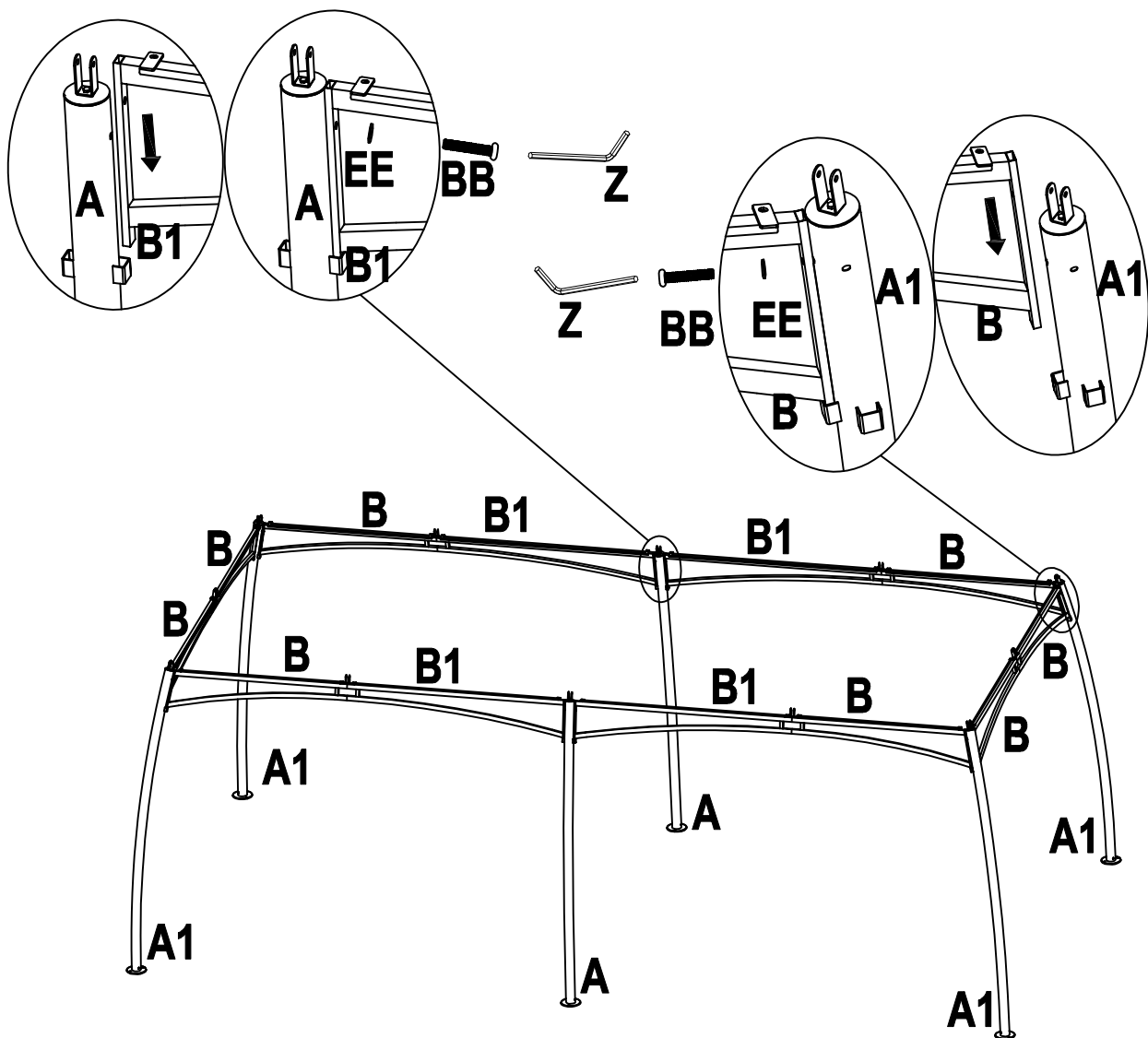
STEP 6

Insert the installed long side beam part (B) into the U-shaped clamp of the part(A1), fix it with part (BB) and part (EE), and tighten it with part (Z). Note that the part (G) faces inward. Part (B1) into the U-shaped clamp of the part(A), fix it with part (BB) and part (EE), and tighten it with part (Z).



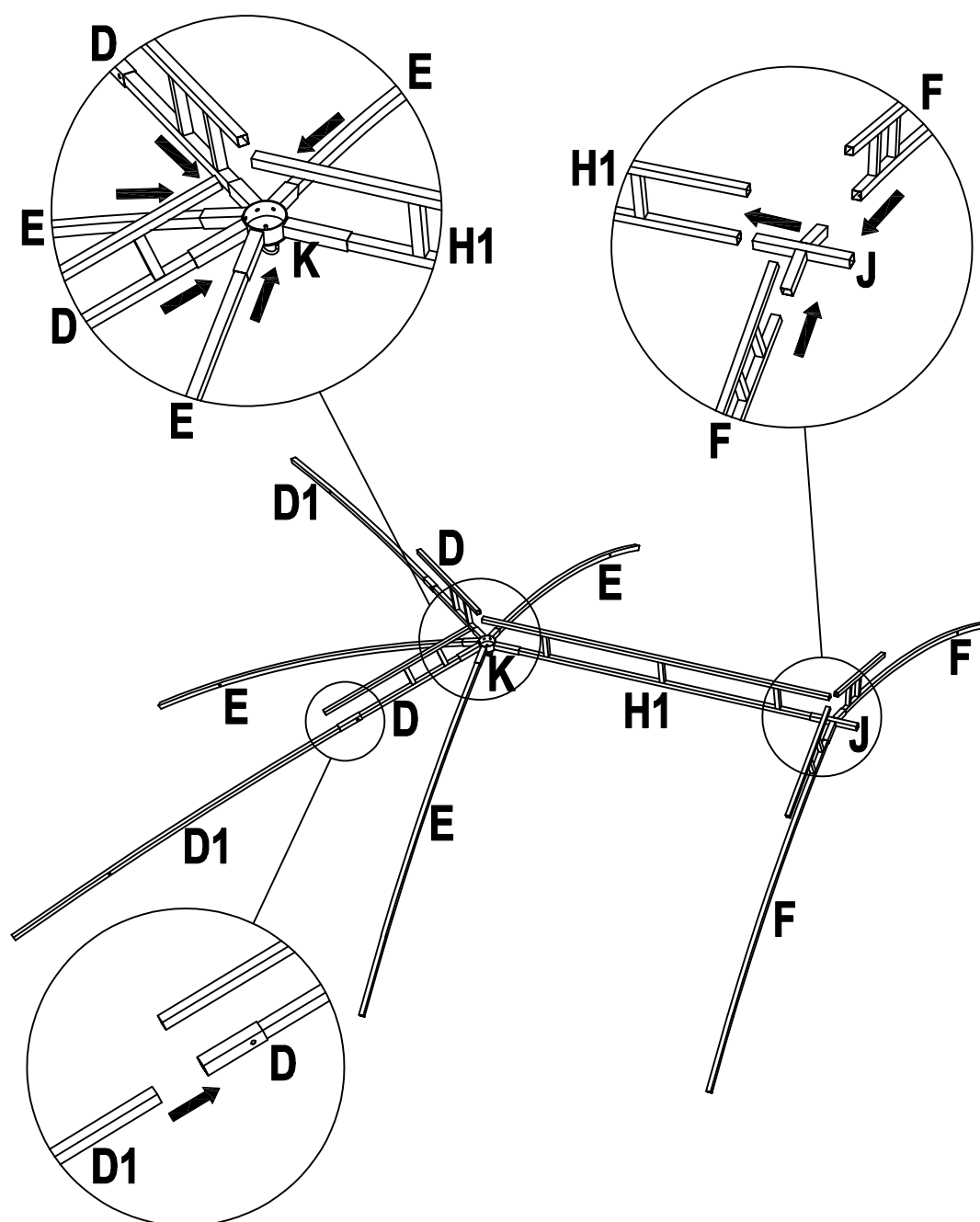
STEP 7

Insert the installed long side beam part (B) into the U-shaped clamp of the part(A1), fix it with part (BB) and part (EE), and tighten it with part (Z). Note that the part (G) faces inward. Part (B1) into the U-shaped clamp of the part(A), fix it with part (BB) and part (EE), and tighten it with part (Z).



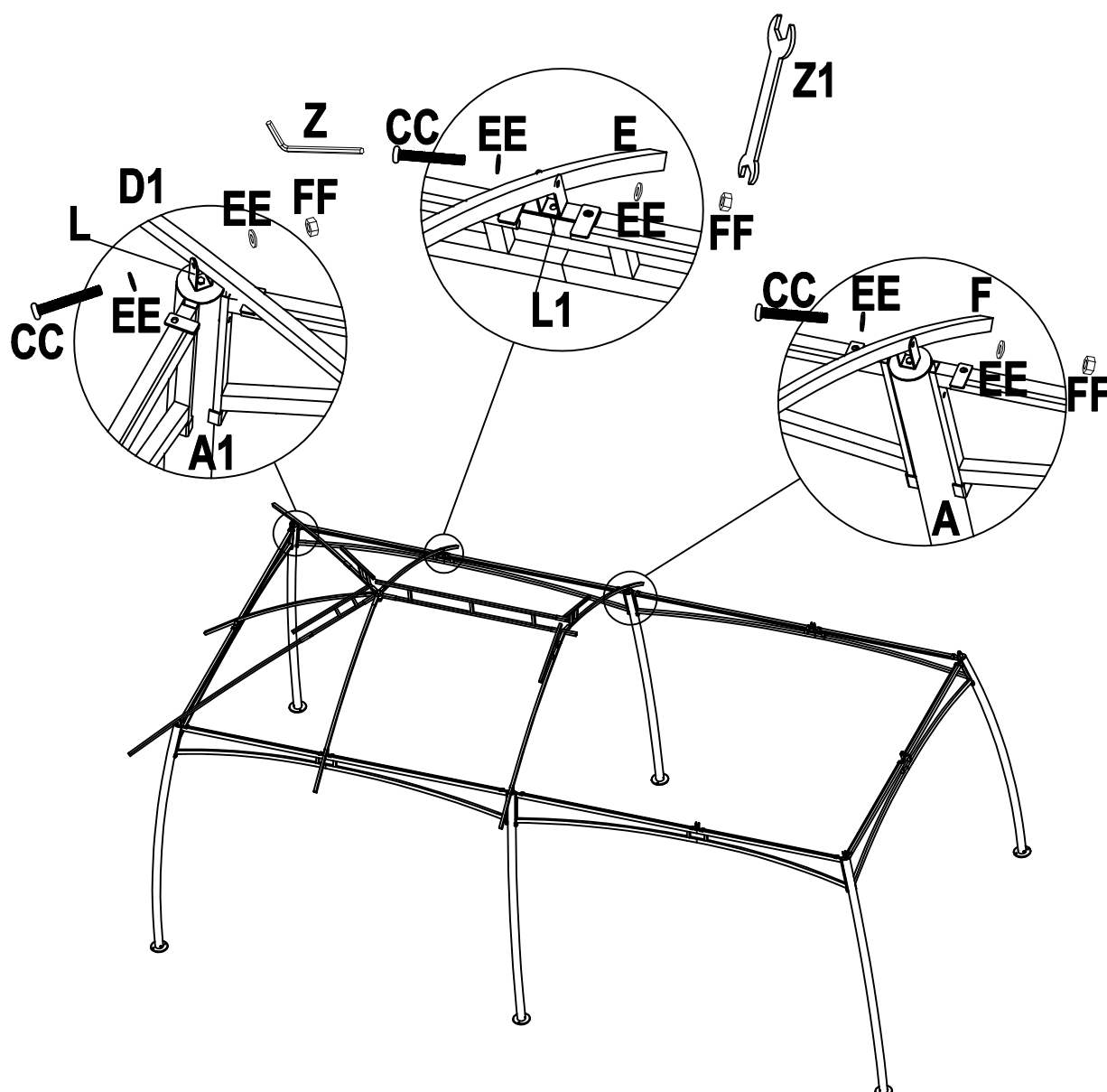
STEP 8

Insert part (H1) into part (K), part (E) into part (K), part (D) into part (K), part (D1) into part (D), part (J) into part (H1), part (F) into part (J).



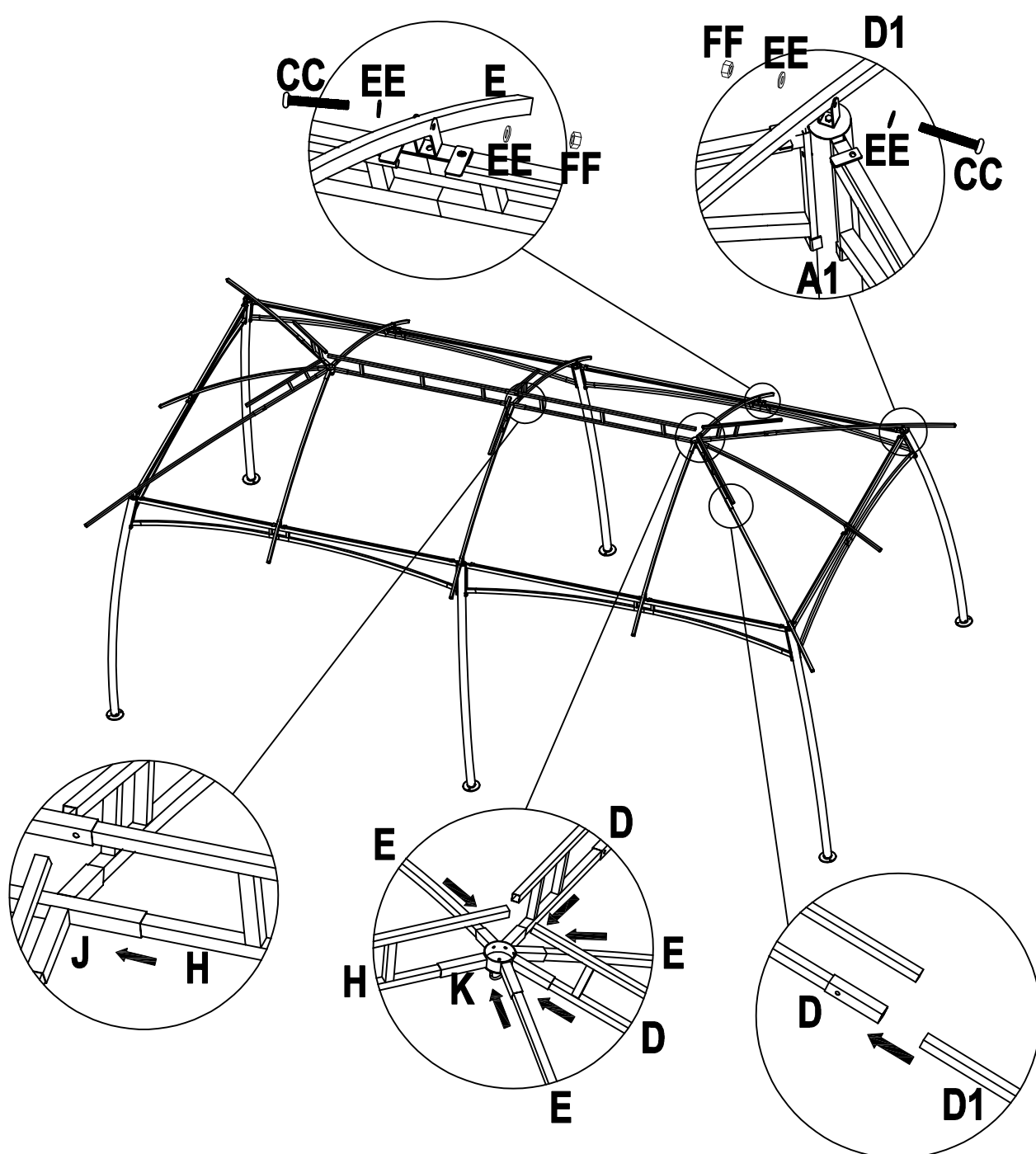
STEP 9

The top ribs into the u-shaped part (L), (L1), use part (CC), part (EE), part (FF) fixed, using part (Z) part (Z1) twist Tight.



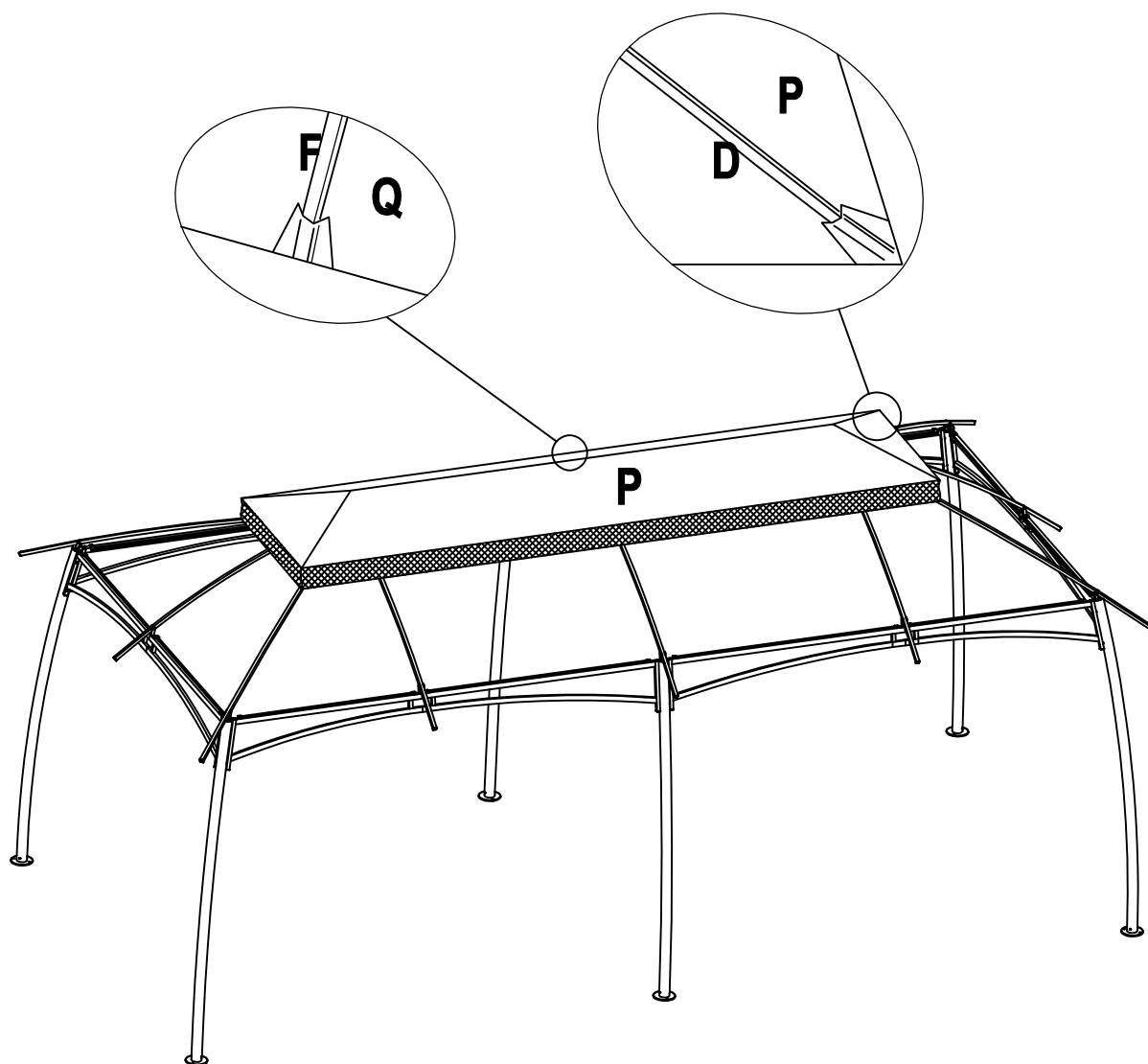
STEP10

Insert the part r (H) into the part r (J), the part (K) into the part (H), the part (E) into the part (K), the part (D) into the part (K), the part (D1) into the part (D), the top ribs into the part (L), (L1), with part (CC), part (EE), part (FF) with part (Z) and part (Z1).



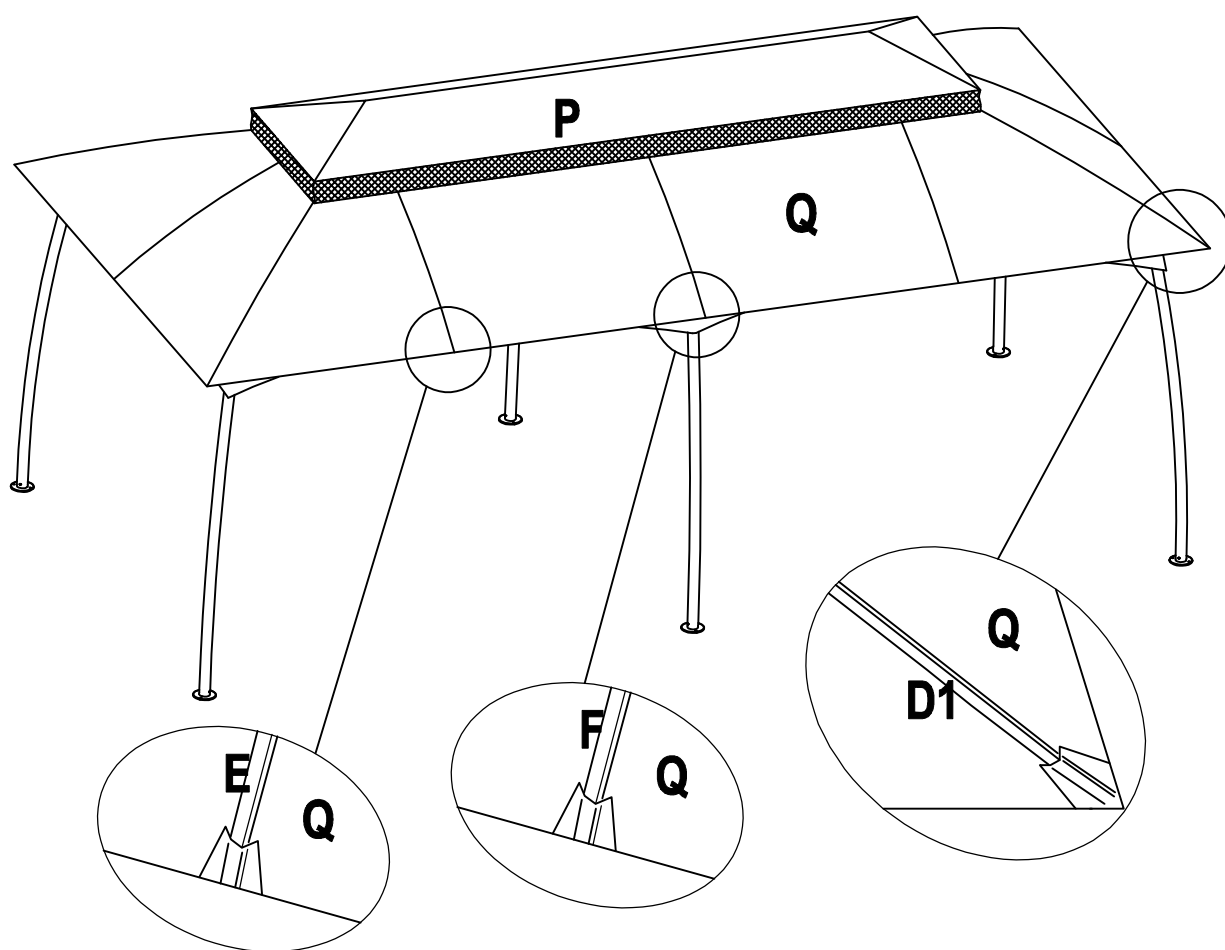
STEP11

Installed the part P, the four corners are fixed on the part (D), and the middle is fixed on the part (F).



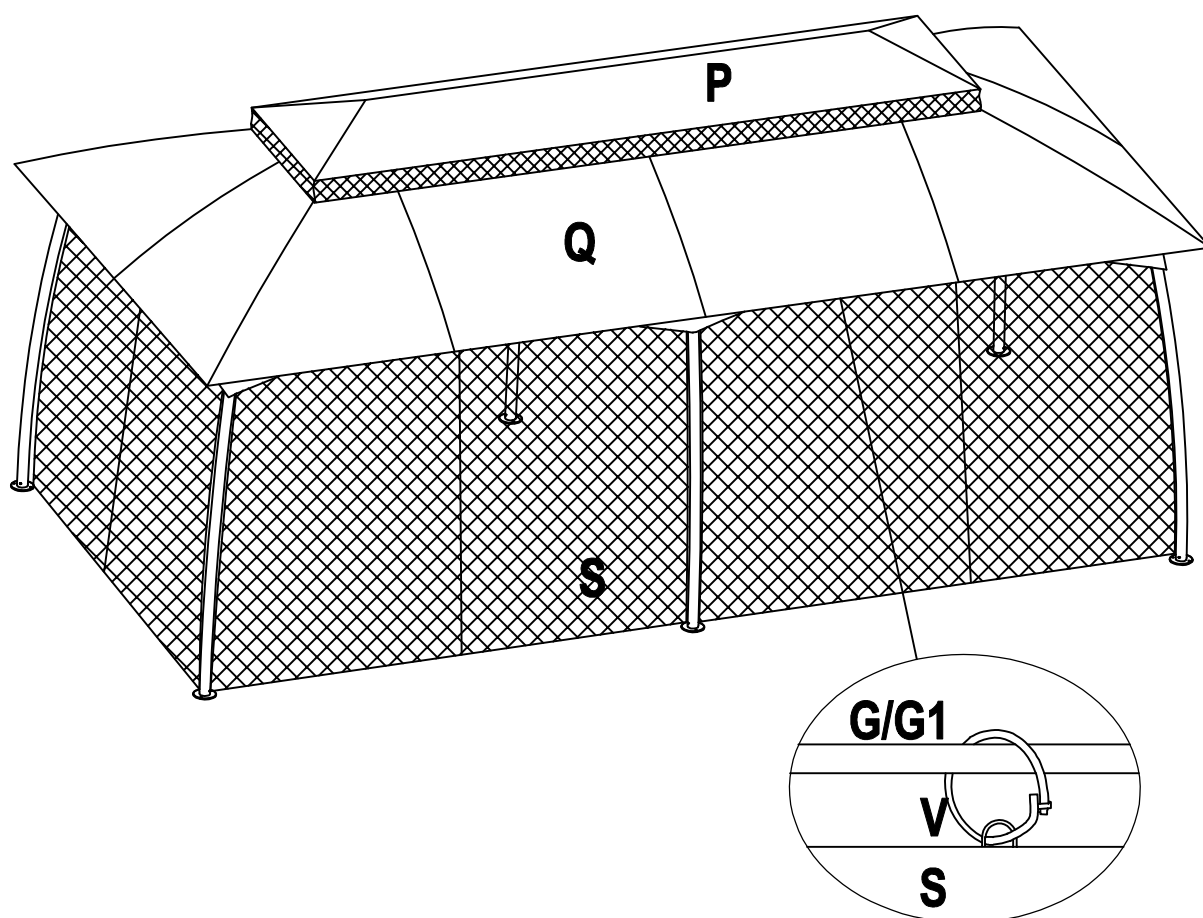
STEP12

Installed the part (Q) the four corners are fixed on the part (D1), and the middle is fixed on the part (E) and the part (F).



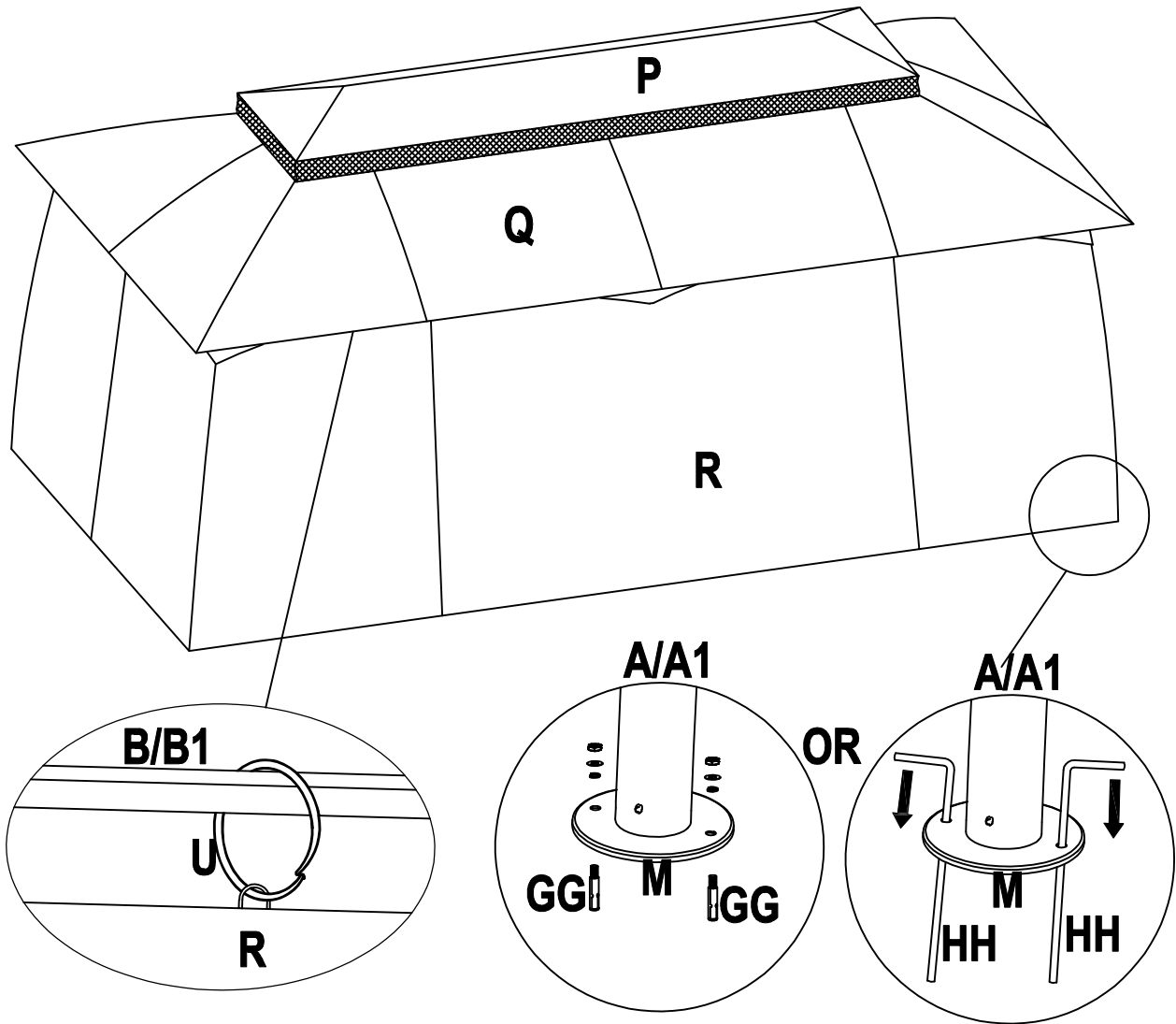
STEP13

The part (S) is connected with small Q ring (part V) and then hung on the curtain part (G) and part (G1).



STEP14

Hang the part (R) on the outside, hang it on the beam (B) and (B1) with the part (U), and finally lock it on the part (M) with the part (GG). Place or insert part (HH) into the part (M) to secure the entire gazebo. A $\Phi 10$ drill bit is recommended for expansion screws.



IF YOU PURCHASED THE GAZEBO
ONLINE AND HAVE ANY QUESTIONS
OR CONCERNS, PLEASE CONTACT
US WITH EMAIL OR TEXT
EMAIL: hiwarranty@outlook.com
TEXT: +1 628-263-4608

Box A	
Part #	Qty
B	8
B1	4
D	4
M	6
P	1
Q	1
R	1
S	1
J	1
K	2
C	12
U	60
V	52
L	6
L1	6

Box B	
Part #	Qty
A	2
A1	4
D1	4
E	6
F	2
H	1
H1	1
G	8
G1	4
Bags for screws	1