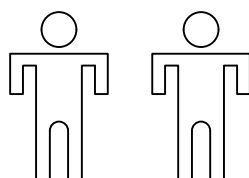
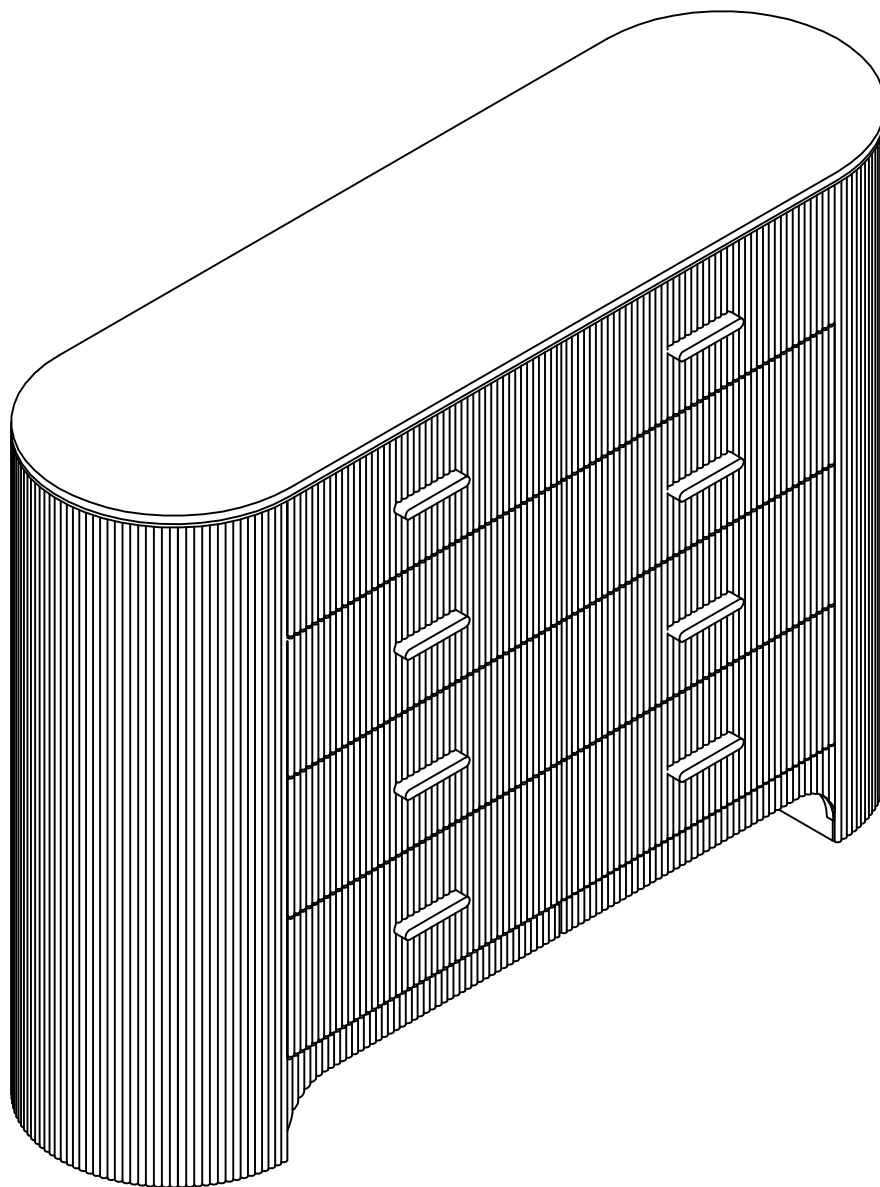
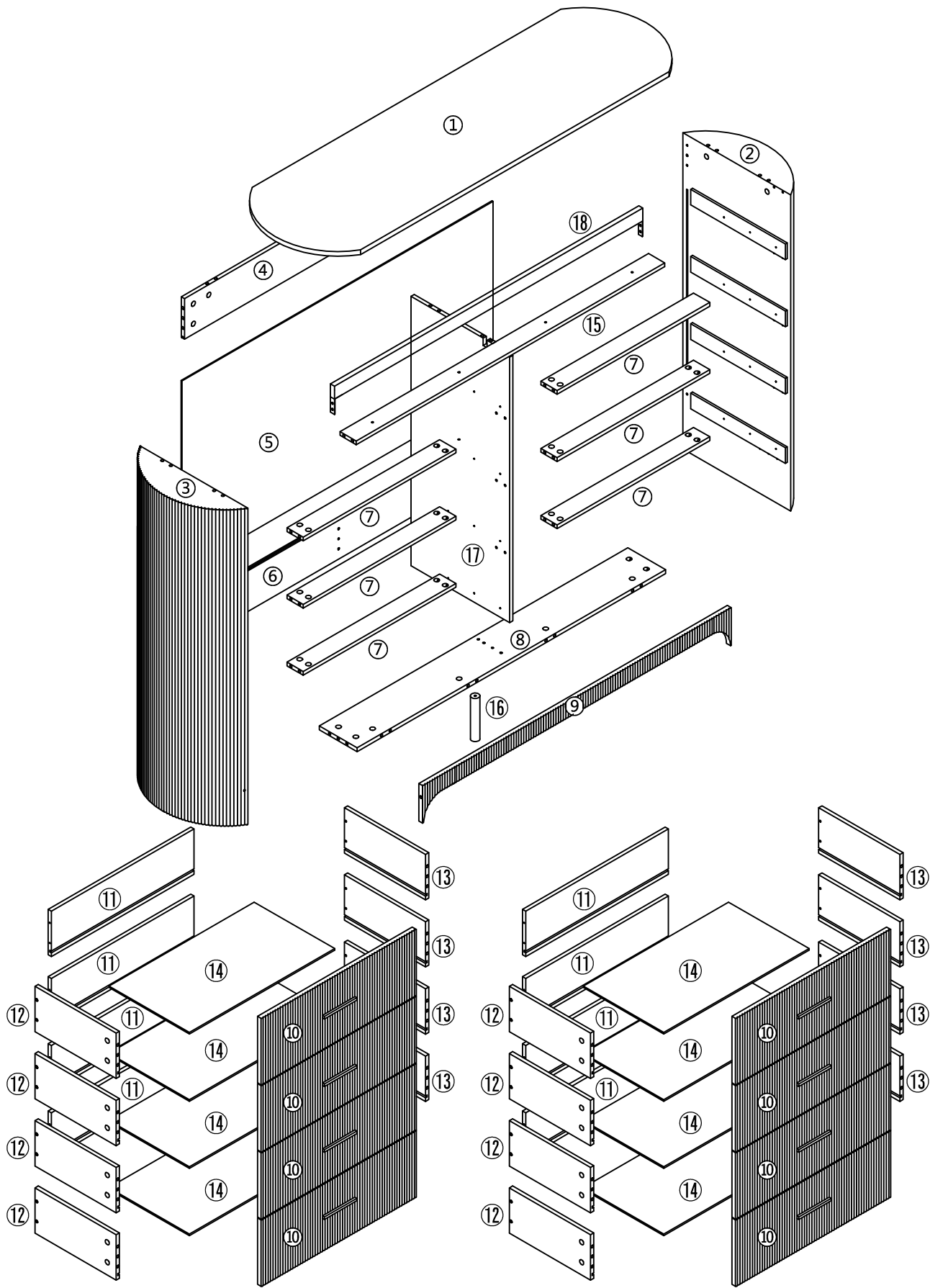


ASSEMBLY INSTRUCTIONS

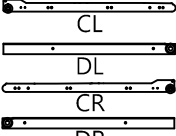
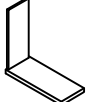


2 people for assembly

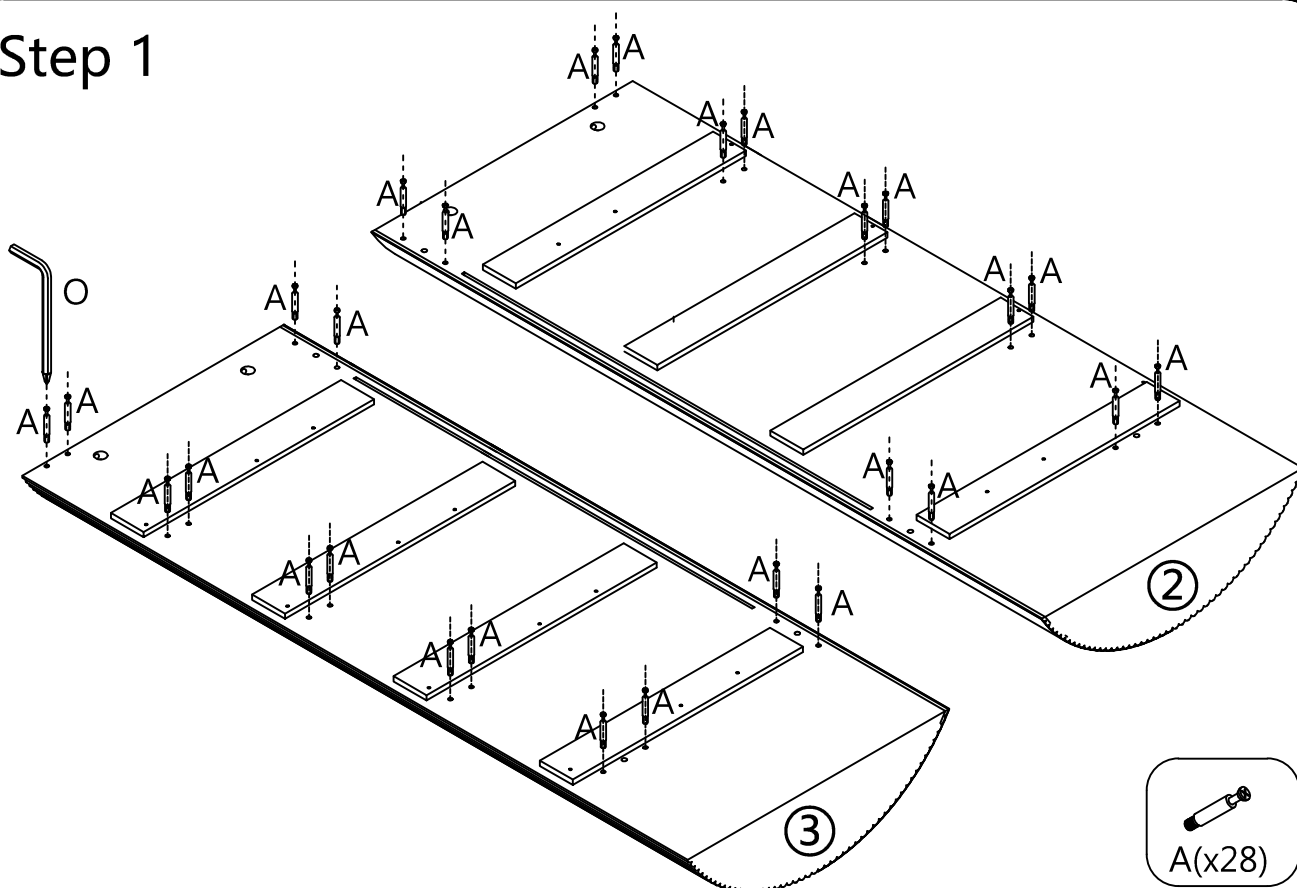
Parts List



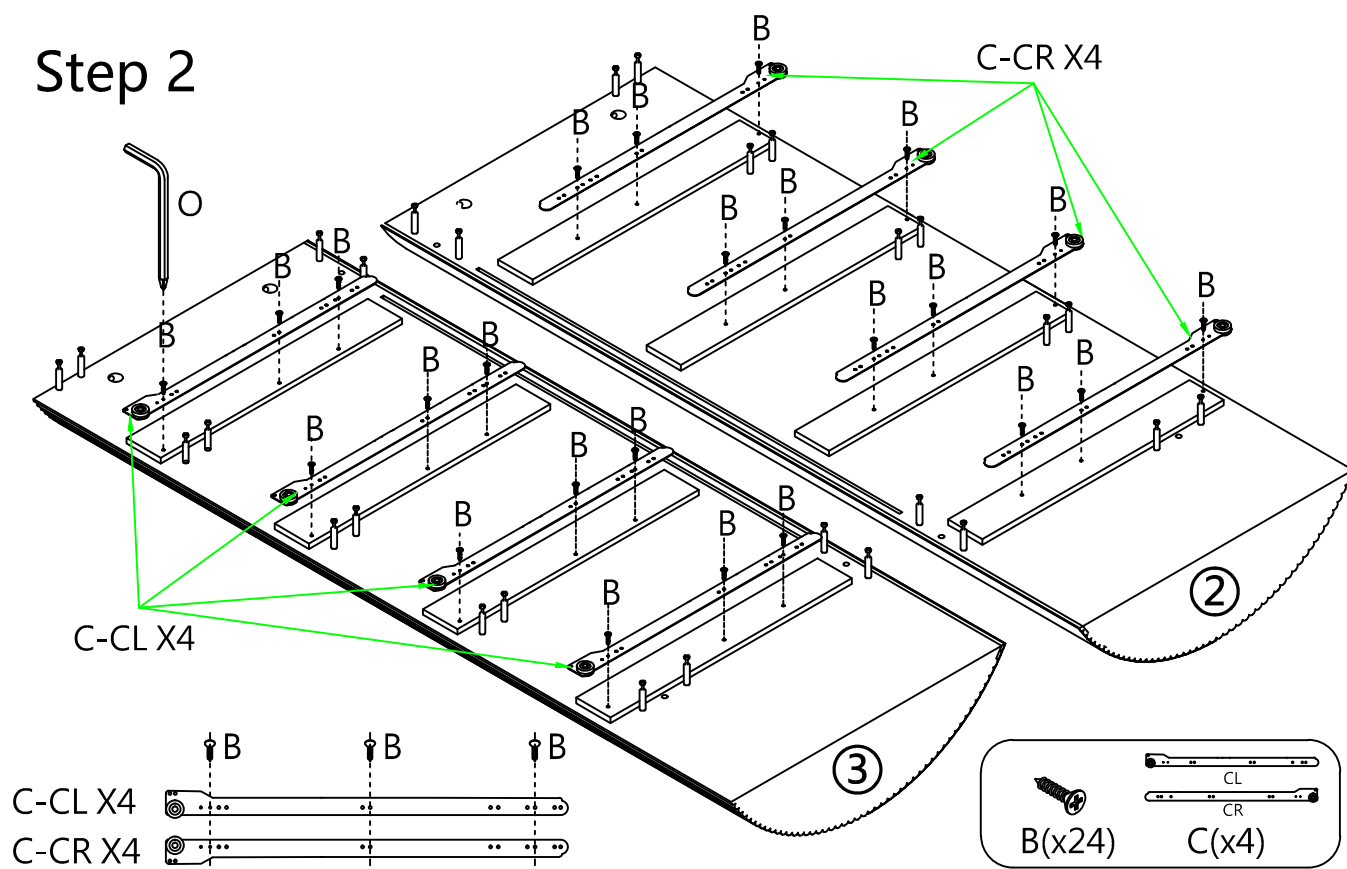
Hardware List

 A(x74+2)	 M4*12 B(x102+16)	 CL DL CR DR L=300 C(x8)	 D(x2)	 M6*30 E(x42+1)
 D=15 F(x86+2)	 M4*20 G(x4)	 M3.5*25 H(x32+1)	 M4*22 I(x16)	 J(x8)
 K(x4)	 M3.5*15 L(x4)	 M5*40 M(x4)	 N(x6)	 O(x1)
 P(x1)	 Q(x2)	 R(x2)	 S (X2)	 M3.5*40 T (x2)

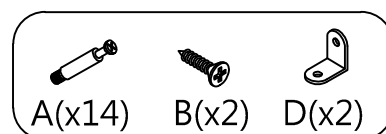
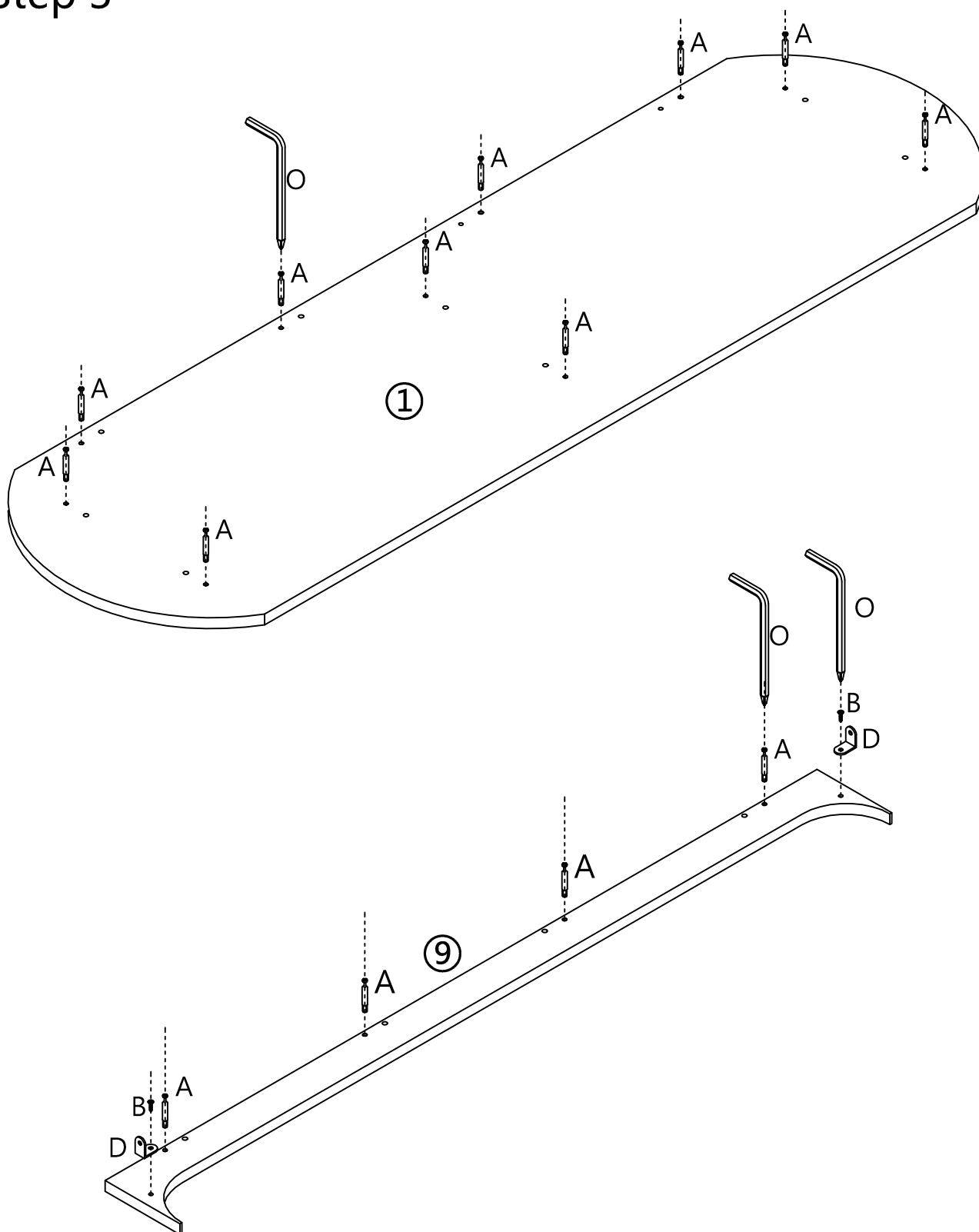
Step 1



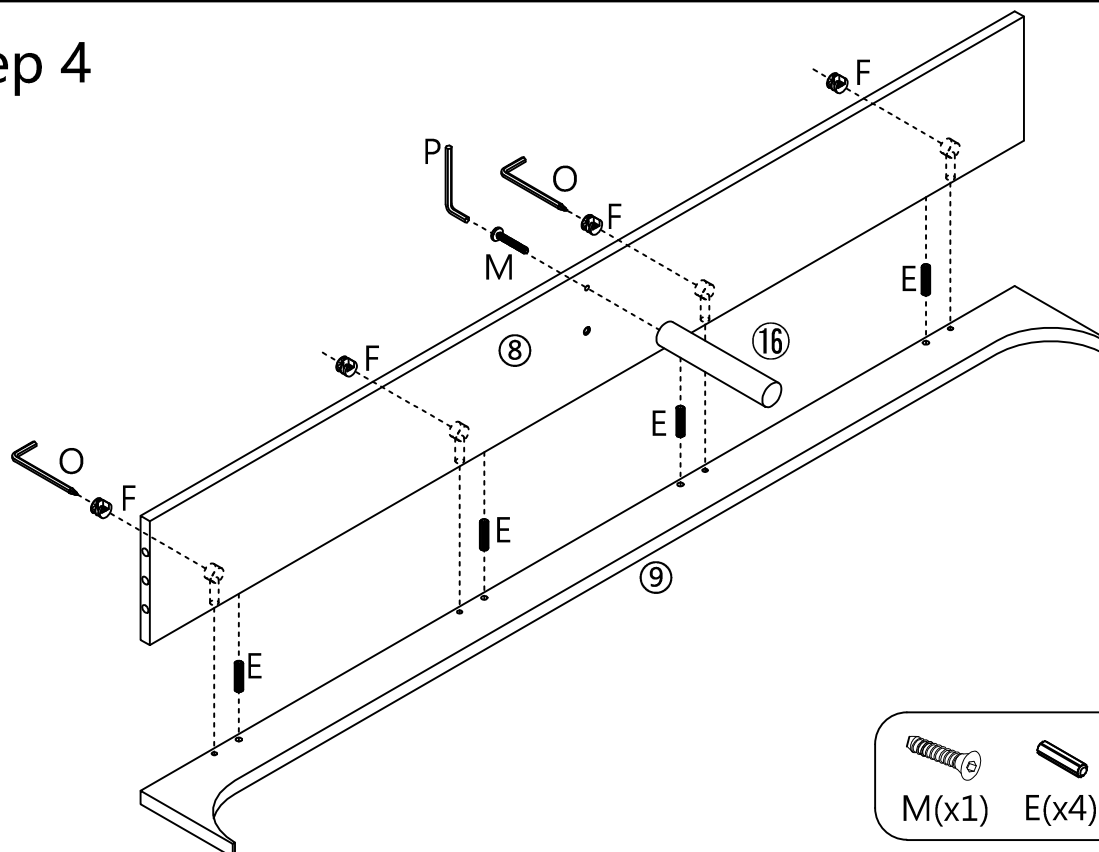
Step 2



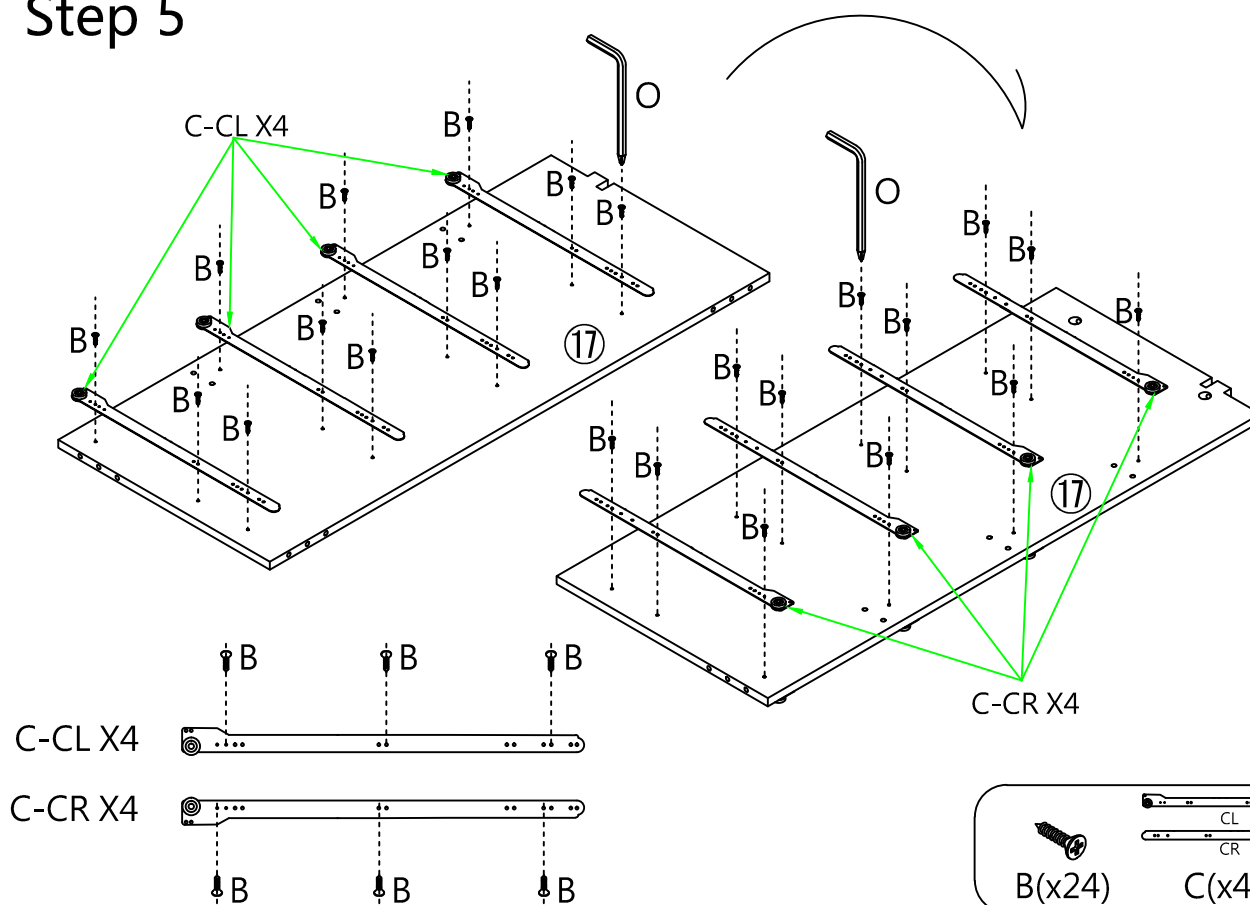
Step 3



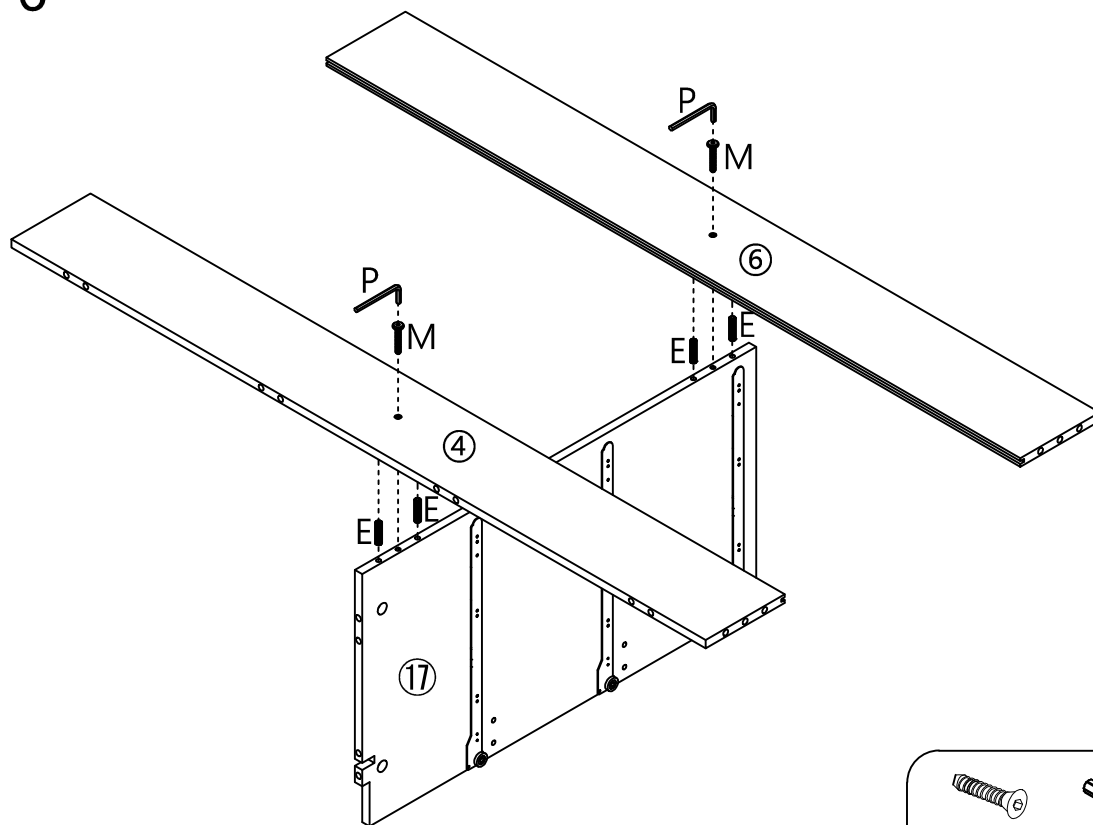
Step 4



Step 5

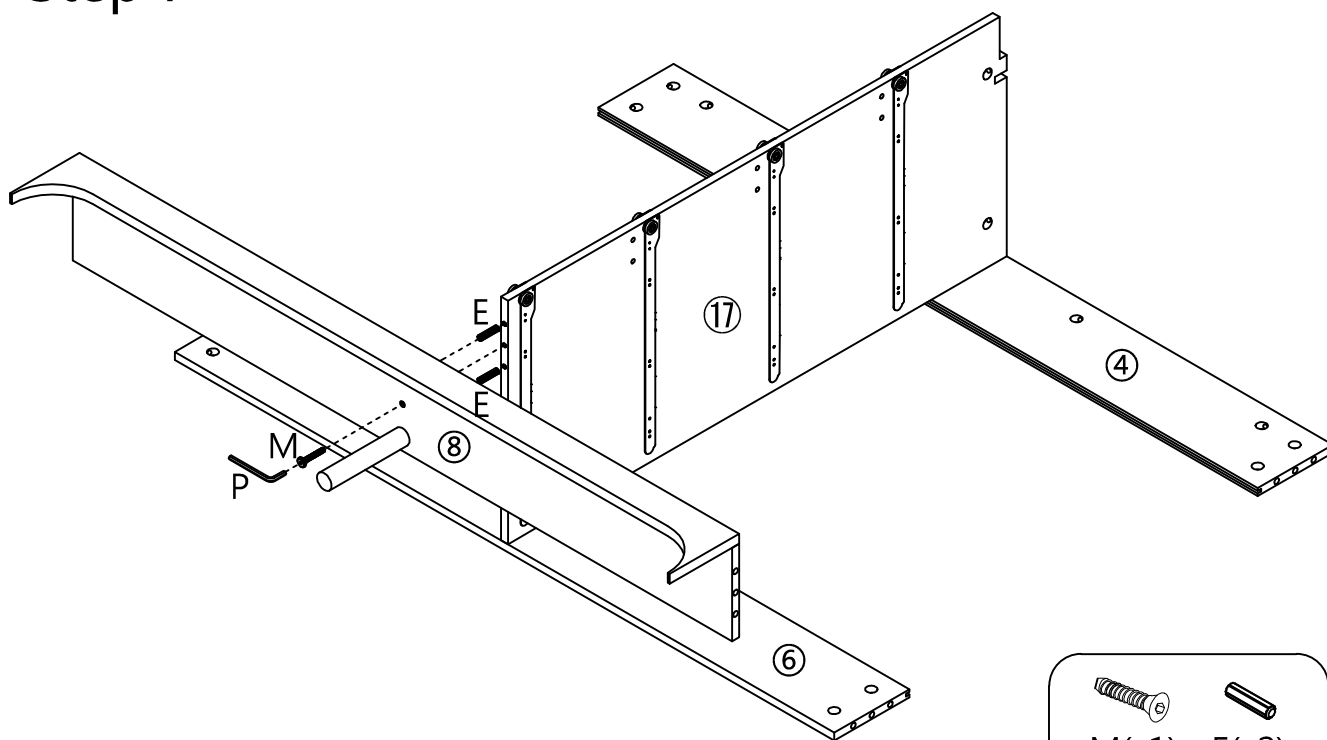


Step 6



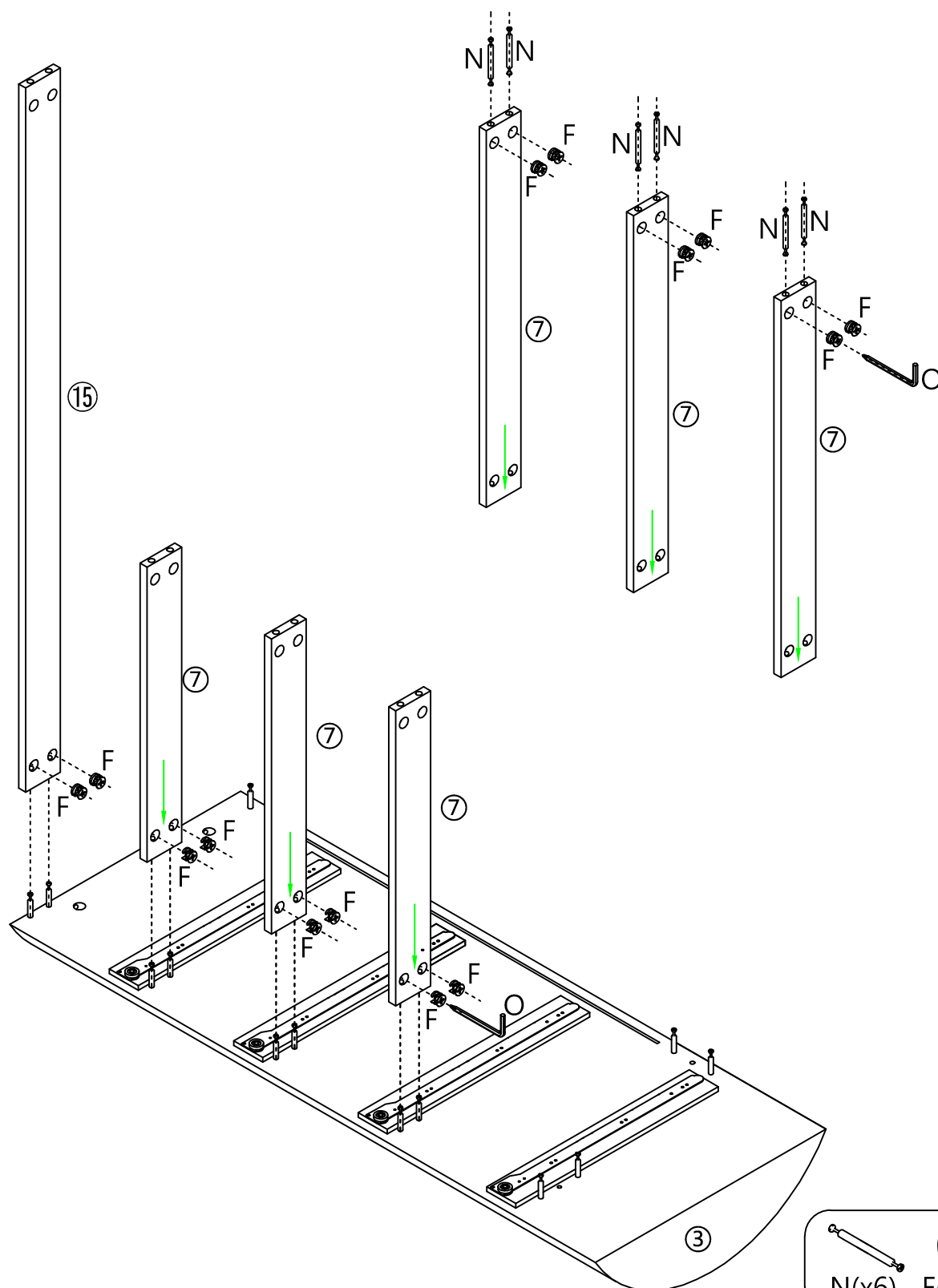
M(x2) E(x4)

Step 7

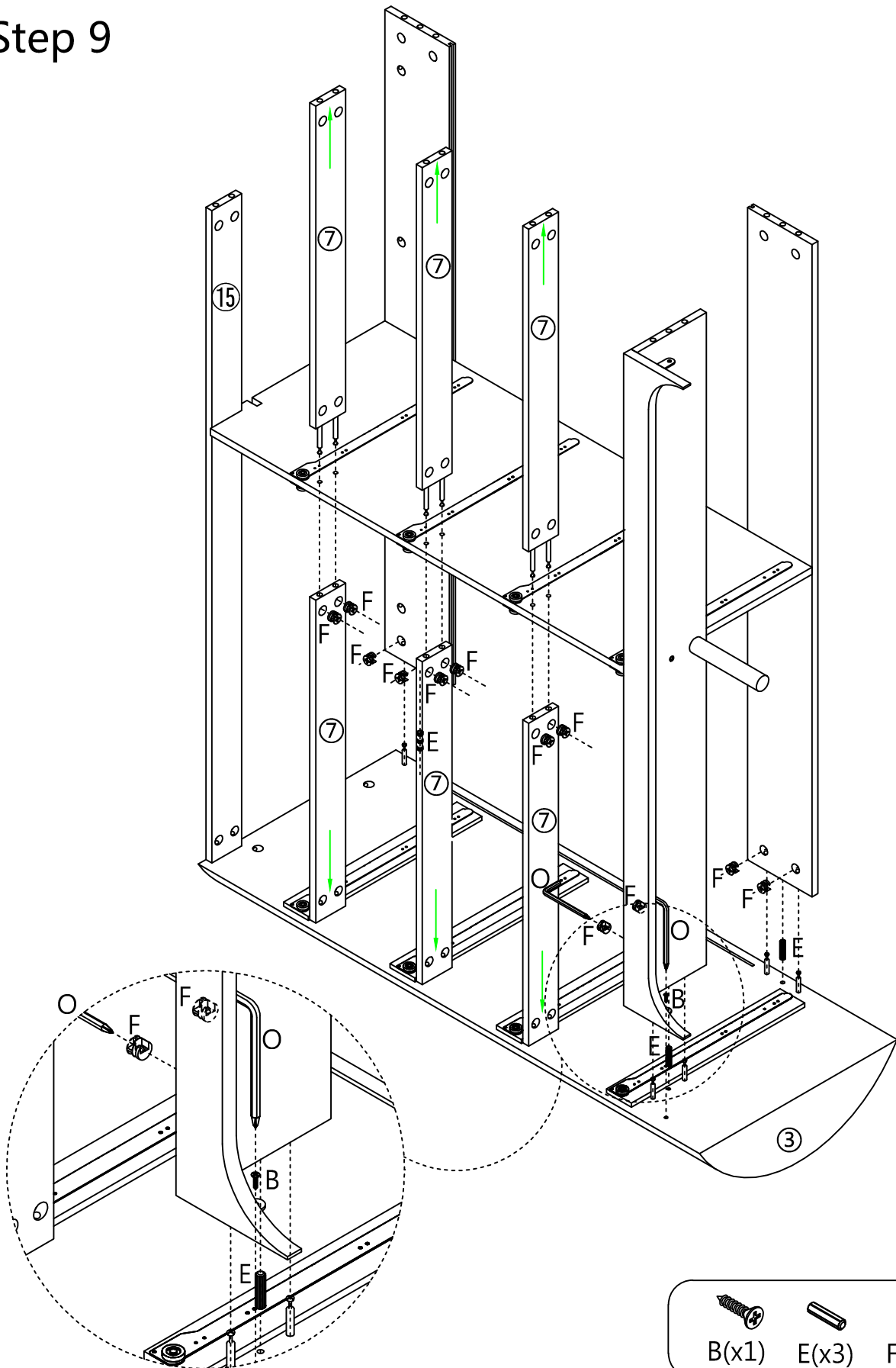


M(x1) E(x2)

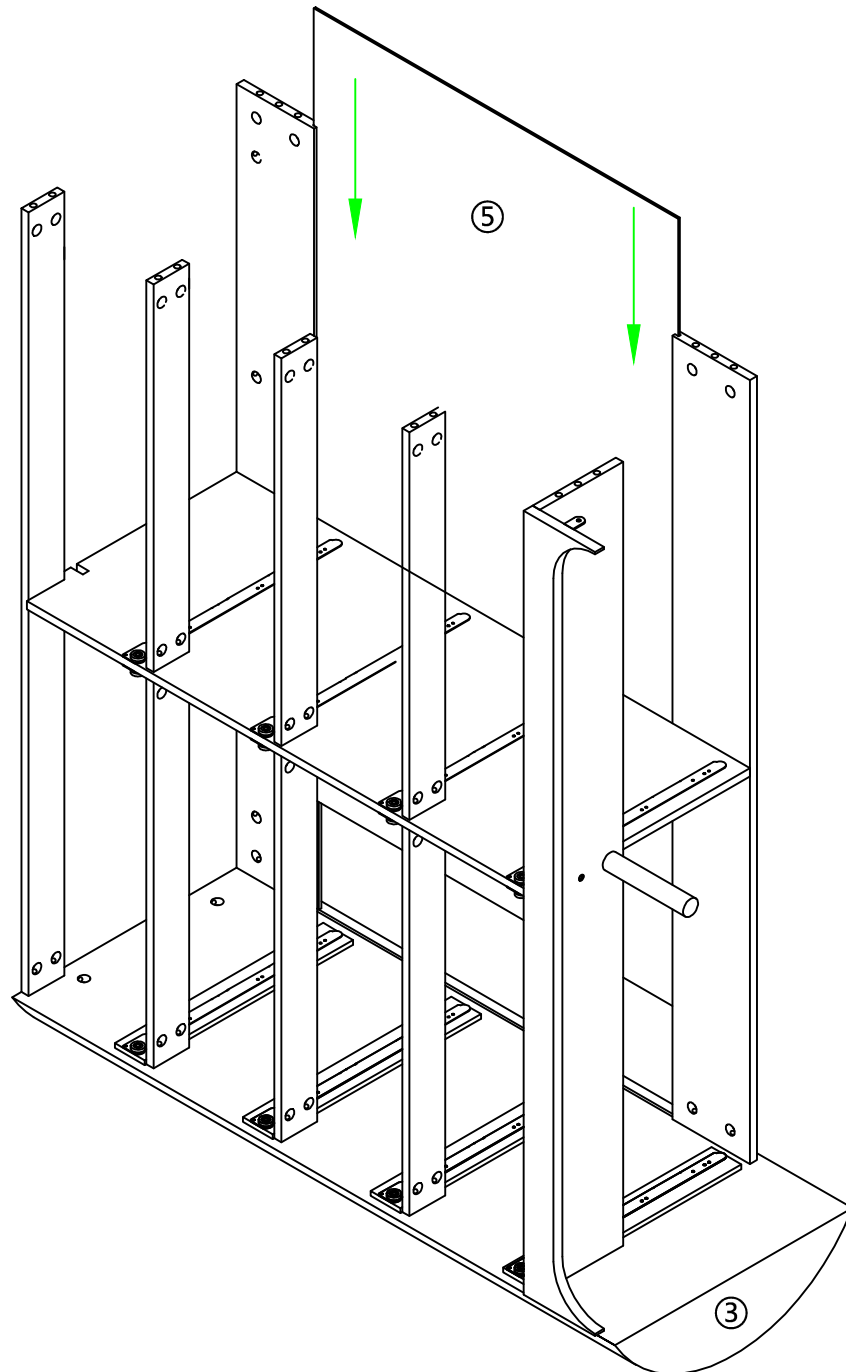
Step 8



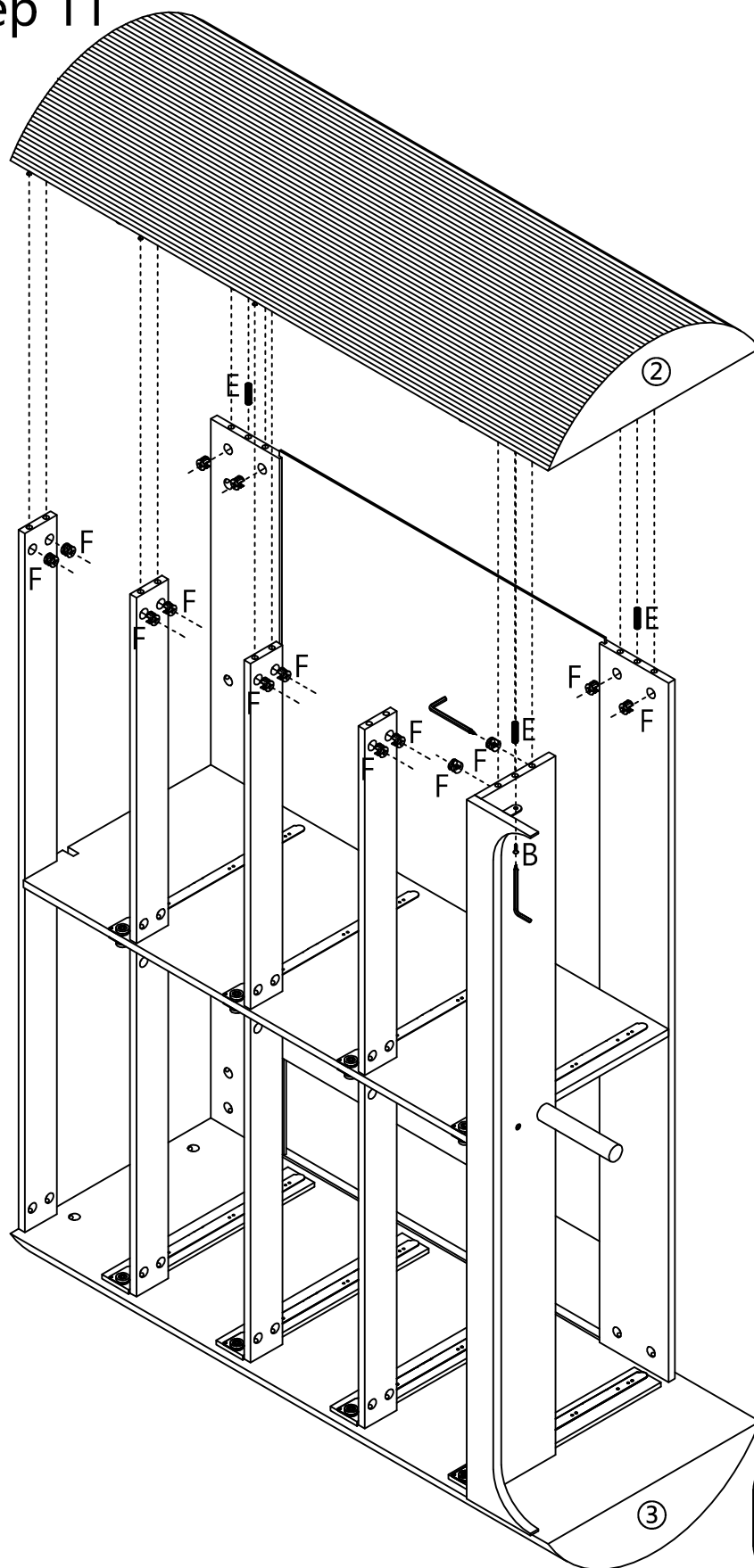
Step 9



Step 10



Step 11



B(x1)

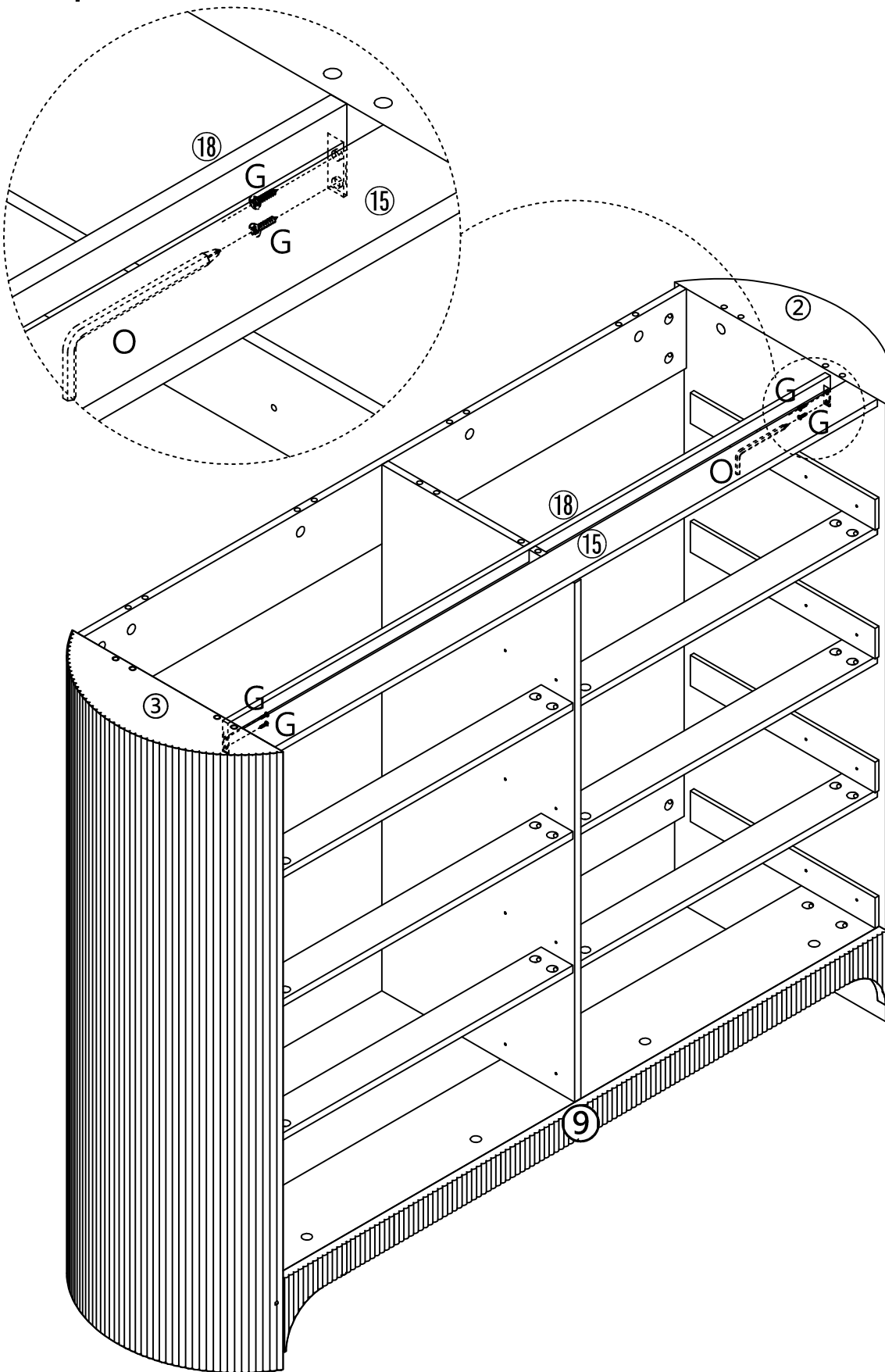


E(x3)



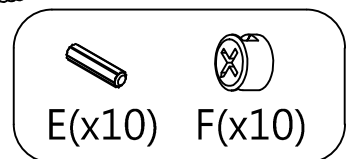
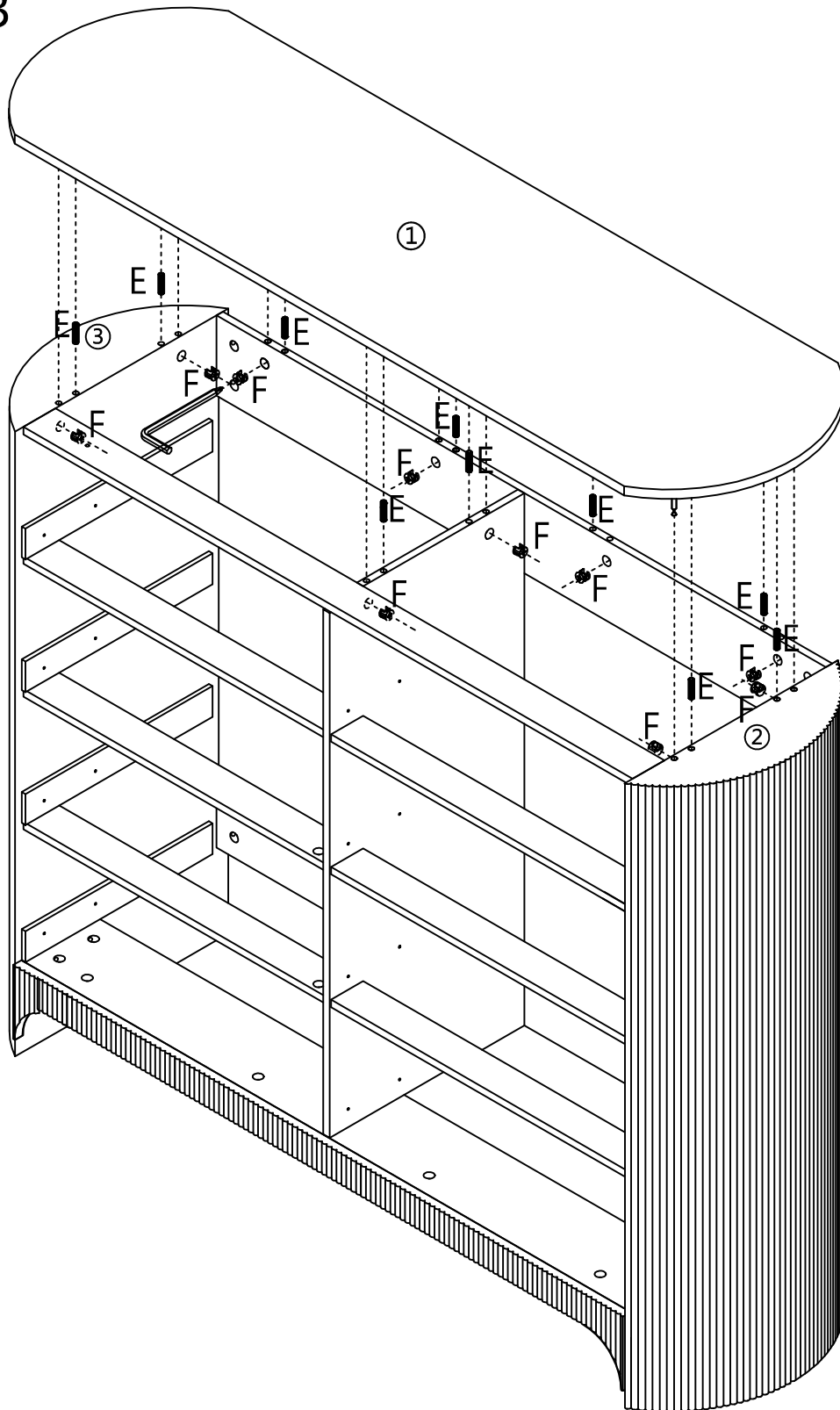
F(x14)

Step 12

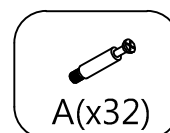
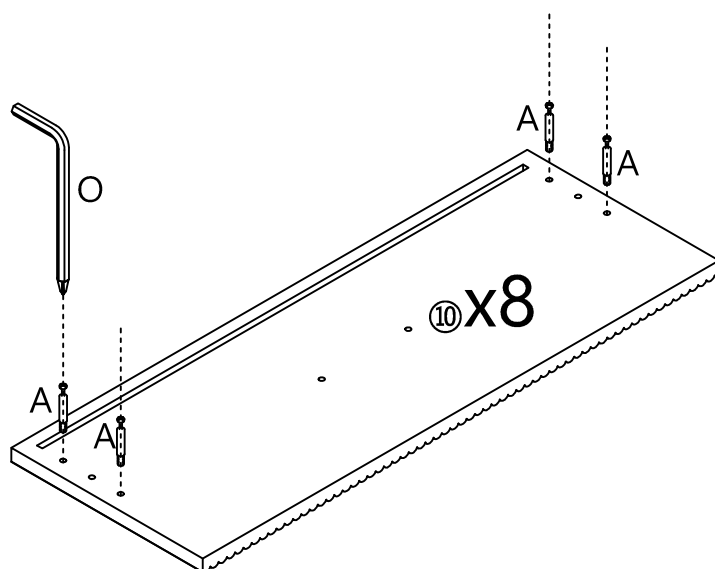


G(x4)

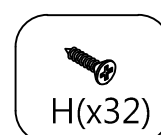
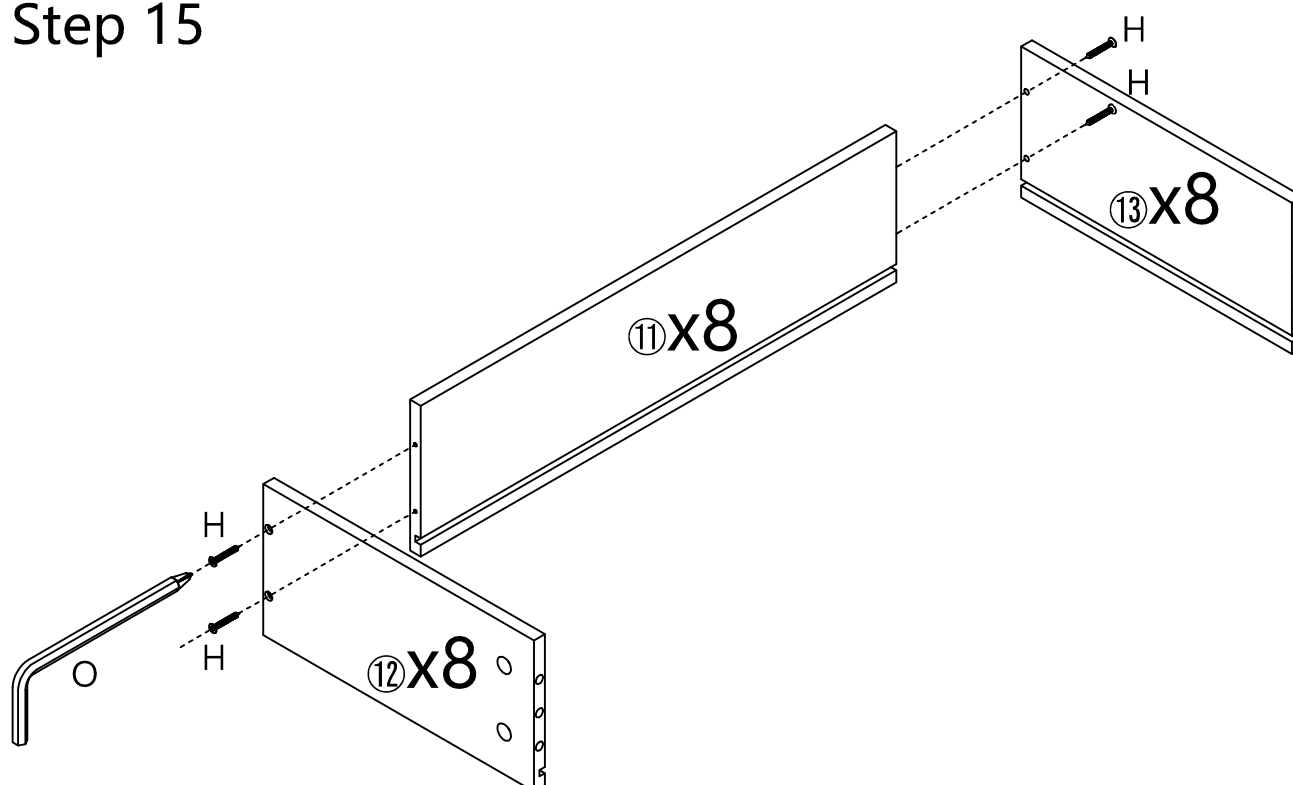
Step 13



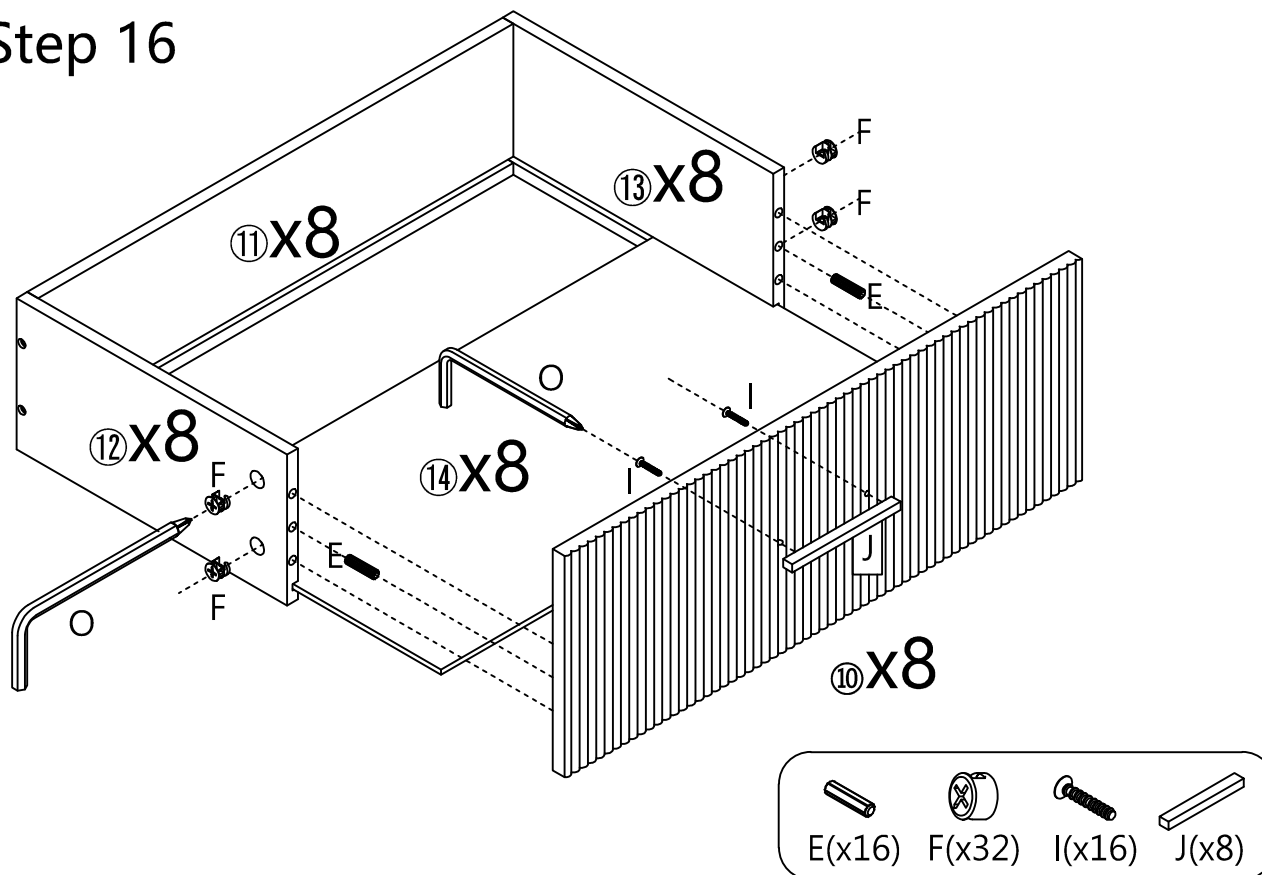
Step 14



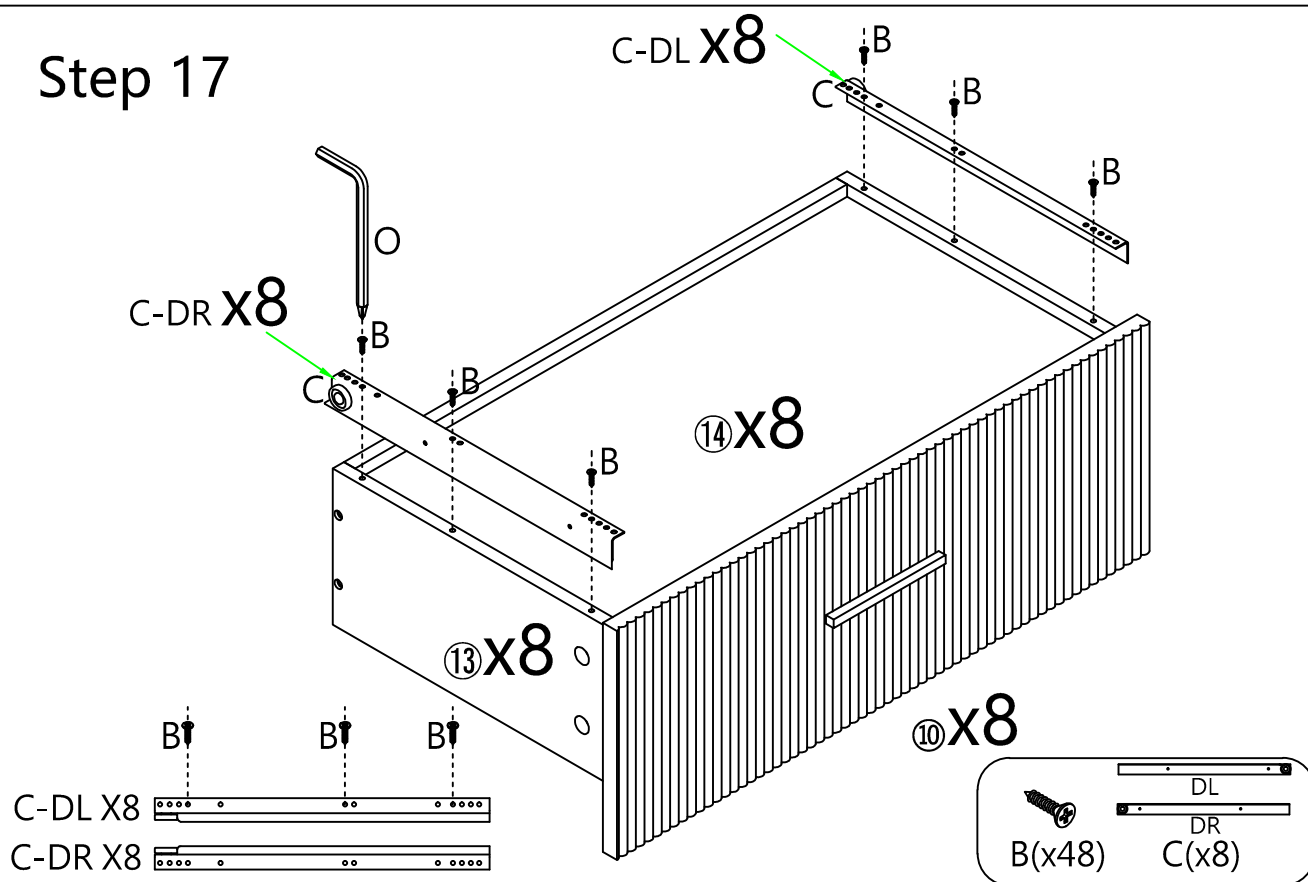
Step 15



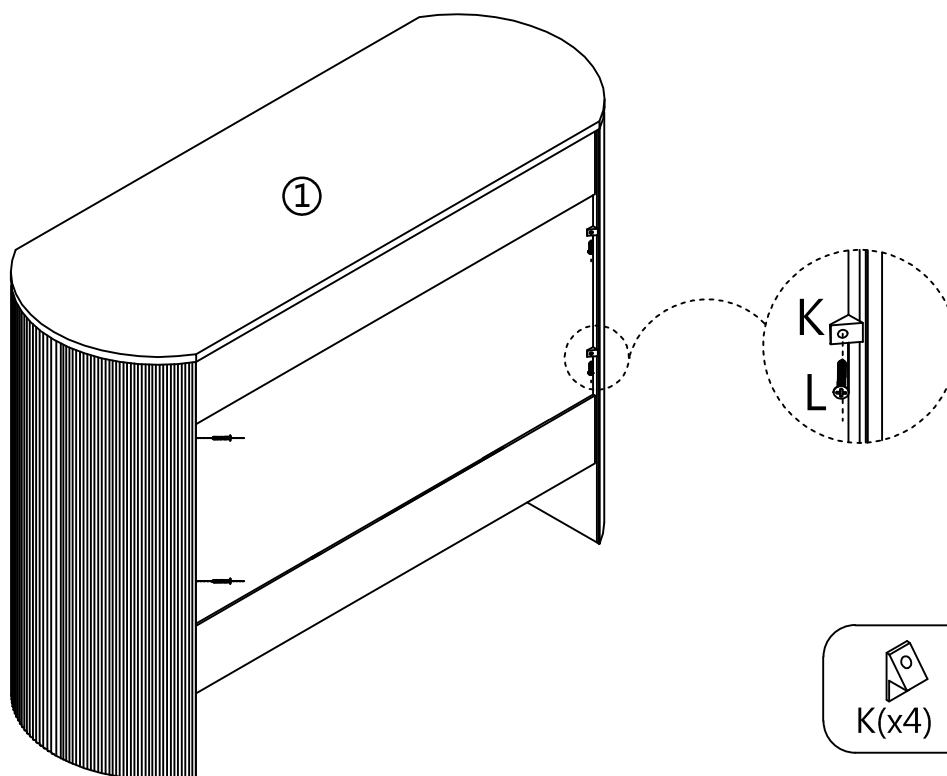
Step 16



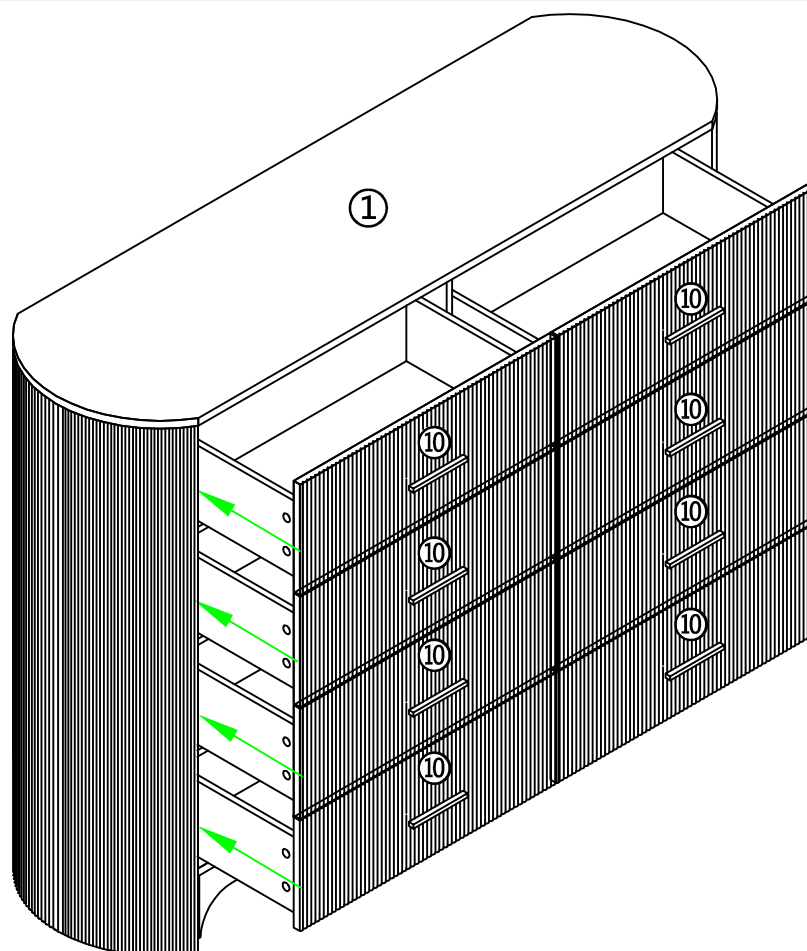
Step 17



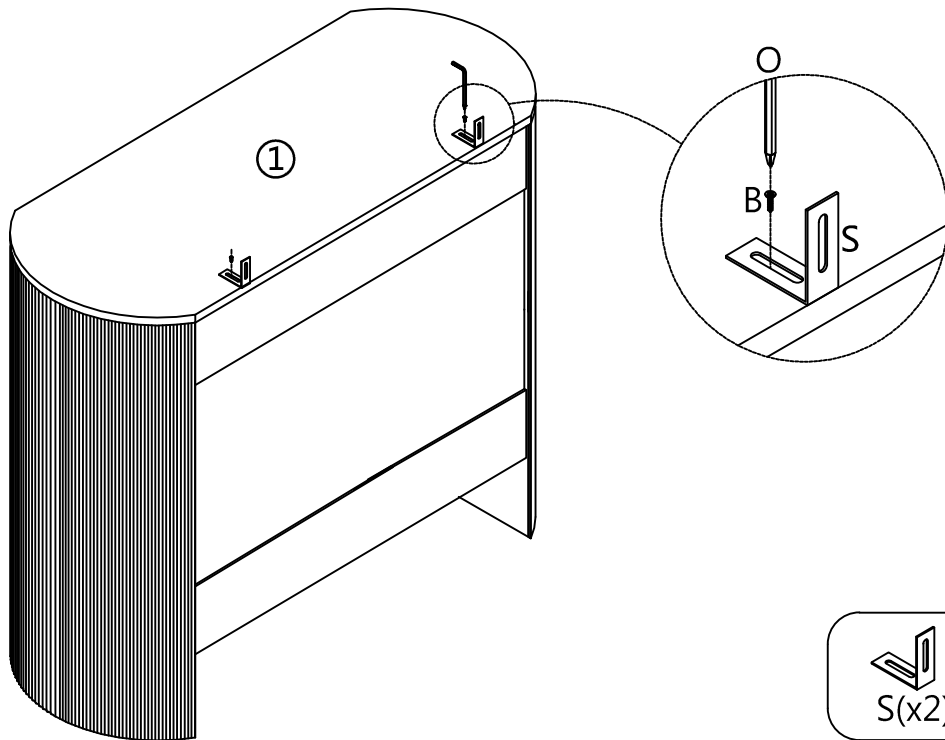
Step 18



Step 19



Step 20



Step 21

