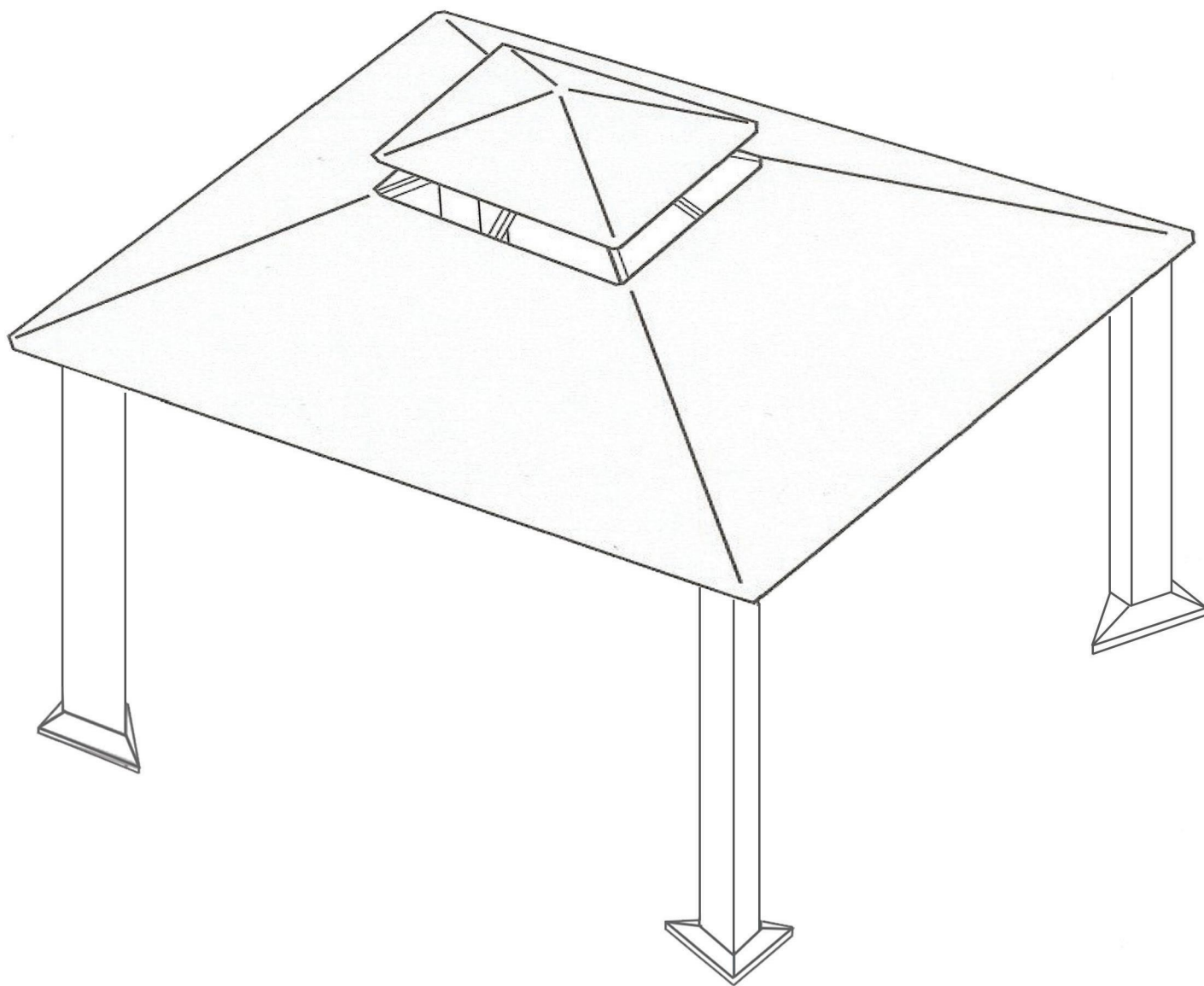


# EliteShade



## Gazebo TITAN 10FTx13FT

### Assembly Instructions

# Introduction



Thank you for your purchase!

Our gazebo is designed for easy assembly. We suggest to finish the assembly by a team of three people. It will take about two hours to finish.

These instructions include helpful hints and important information, please read these instructions thoroughly before your assembly. You will get professional advice for safely assemble and properly maintain the gazebo. When properly assembled and maintained, the gazebo will companion you many years!

## Before Starting Assembly:

1. Ensure all the necessary parts are included.

Compare the parts in the carton to the list of Parts. If any parts are missing or damaged, or you have any questions, please contact Customer service by e-mail: [service@eliteshade.com](mailto:service@eliteshade.com).

2. Lay the parts out in separate staging areas:

The List of Parts has the corresponding step number referenced to each part. We recommend that while you go through the list, make staging areas for each step and place the parts necessary for each step in these areas. This will save you time and effort during assembly.

3. Select a Location:

When selecting a location for your gazebo, a flat level area is essential and if possible with proper water drainage and easy access to power and water, if necessary.

Choose a sunny, level position away from overhanging trees and power lines and protected from the wind as much as possible. Locate underground pipes or cables before preparing the site or anchoring the gazebo.

Note: You may assemble the gazebo on a hard level surface and move it to its final location when finished. Make sure that there are no obstacles between the assembly area and the final position.

4. Prepare a Foundation:

After choosing a location, proper preparation of the site is recommended. The site must be level.

If the site is not level, create a base slightly larger than the outside dimensions of the gazebo using a perimeter of two by fours filled with either soil, sod or gravel.

Make sure the base is square by measuring the diagonals from both directions and making sure they are equal. The gazebo is secured with pegs into holes cast with concrete.

If you decide to have a concrete base, it is best to contact a reliable contractor to make sure it is flat and level. Make sure you have checked with your local authorities regarding any required building permits.

5. Make sure you have the proper tools:

- |                        |                                 |
|------------------------|---------------------------------|
| • Tape Measure         | • 2 Small Step Ladders          |
| • Work Gloves          | • Wooden Mallet                 |
| • Safety goggles       | • Scissors                      |
| • Phillips Screwdriver | • Liquid soap or WD40 Lubricant |
| • Spirit Level         | • Hex Key (included)            |

NOTE: A cordless drill with Phillips head bit is highly recommended but not essential.

## Safety Advice

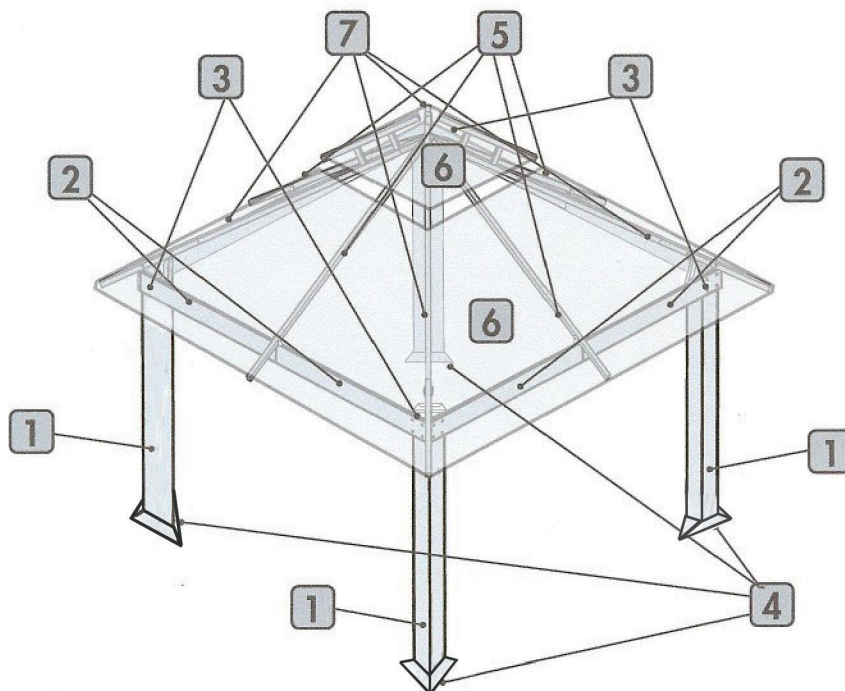
- Please fix the gazebo on a flat level surface.
- Don't attempt to assemble the gazebo in windy or wet conditions. The gazebo can't be positioned in an area exposed to excessive wind.
- To make sure the profiles be away from the overhead power lines. If use power tools or a ladder, always follow the safely instructions from the manufacture.
- Keep the plastic bags away from children to avoid danger of suffocation. Dispose of all plastic bags safely.
- Always wear safely goggles, gloves and shoes when working.
- Hot things must not be stored in the gazebo, such as recently used grills etc.
- Make sure the gazebo complies with local building codes.

## Table of Contents

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## General Order of Assembly

- Step 1: Assembling the Corner profiles  
 Step 2: Assembling the Roof Profiles  
 Step 3: Attaching the Roof Profiles to the Corner Profiles  
 Step 4: Securing the gazebo to the ground  
 Step 5: Attaching the Corner Roof Gables  
 Step 6: Attaching the Center Roof Gables  
 Step 7: Placing the Canopy

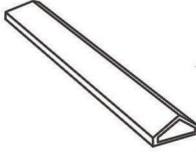
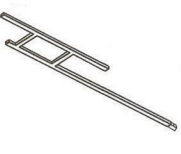
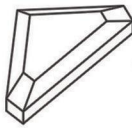
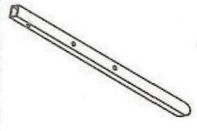

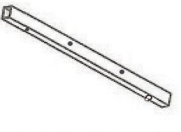




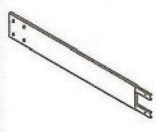





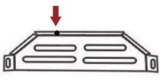

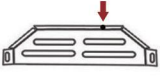










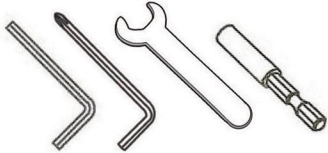







# List of Parts



The gazebo is shipped in one carton. This carton is heavy. Be careful when lifting it. Wear proper safety gear including work shoes, gloves and goggles. The parts are identified by removable stickers. Place all the parts for each step in staging areas, checking that you have all the parts before beginning assembly. If any parts are missing or damaged, contact customer service by e-mail: [service@eliteshade.com](mailto:service@eliteshade.com).

No.	Profile	Qty	Step	Price	No.	Profile	Qty	Step	Price
1		4	1		5		4	5	
2		4	1		6		2	5	
3		4	1		6A		2	5	
4A		2	2		8		2	6	
4B		2	2		8A		2	6	
4C		2	5		9		2	5,7	
4D		2	5		10A		1	5	

No.	Part	Qty	Step	Price
11A	 	2	1	
11B	 	2	1	
12	 	12	1.2	
13	 M6x30	44		
14	 M6x16	24		
15	 M6	16		
16	 M4x15	8		
17	 M8x20	8		

No.	Part	Qty	Step	Price
18		1		
19		12	4	
20		12	4	
21		4	2	
22A	  Fabric canopy	1	7	
23A	  Fabric canopy	1	7	

## STEP 1 Assembling the Corner Profiles



Place all the parts on a level surface.  
Make sure the pieces are in the correct positions before assembling.  
Carefully follow the order of assembly to ensure an easy installation.  
Wear proper safety gear including work shoes, gloves and goggles.

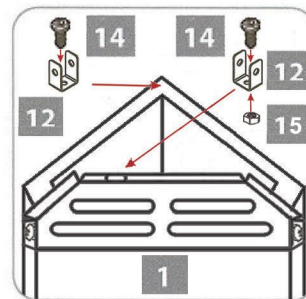
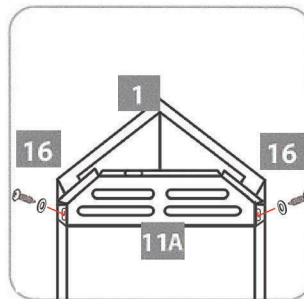
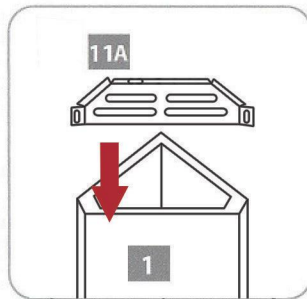


### Components

x 4	x 2	x 2	x 8	x 4	x 4	x 8	x 8	x 4
						x 8	x 8	

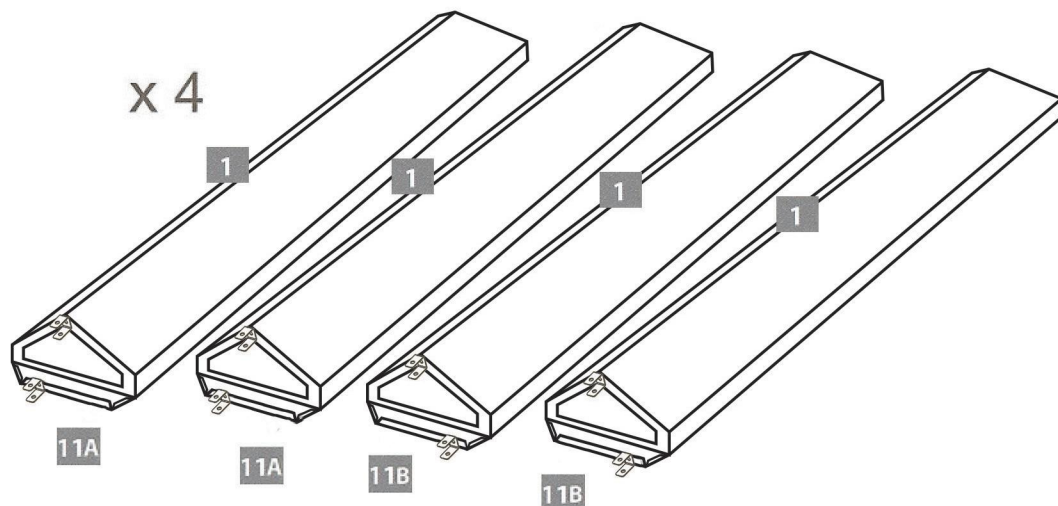
### 1.A

Place corner profiles (1) parallel to each other on the ground. Insert one roof support (11A) into each corner profile top end as shown and fasten with screw (15).



### 1.B

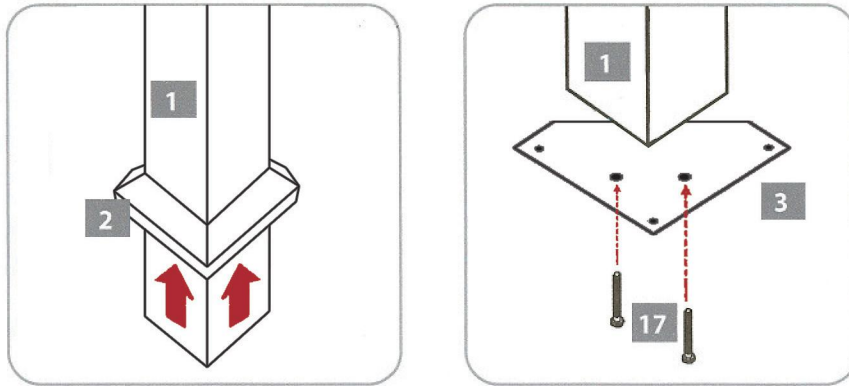
Attach two roof connectors (12) to each corner profile using bolts (14). One roof connector (12) connects to the top of roof support (11A, 11B) and one to opposite corner of corner profile (1). Prepare all four profiles.



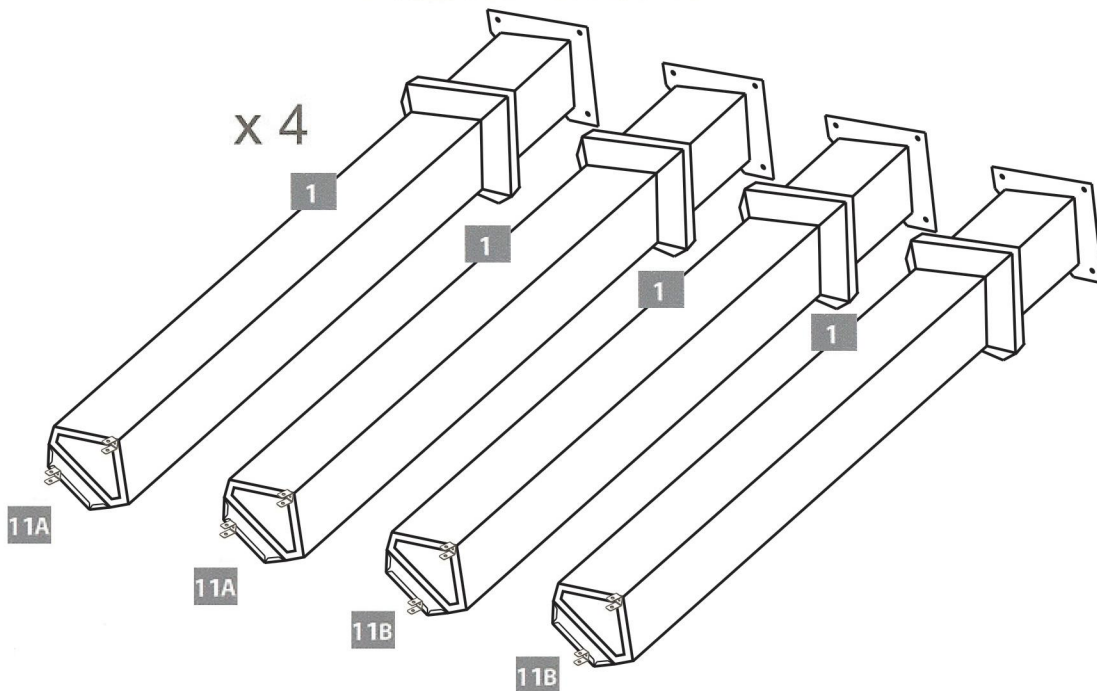
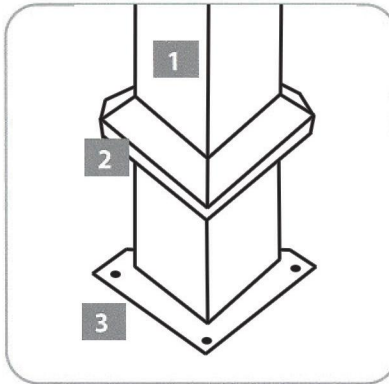


**1.C**

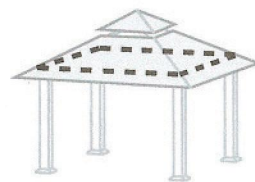
Slide support frames (2) over lower end of corner profiles (1).  
Attach support plates (3) to corner profiles as shown, using two bolts (17) for each plate.



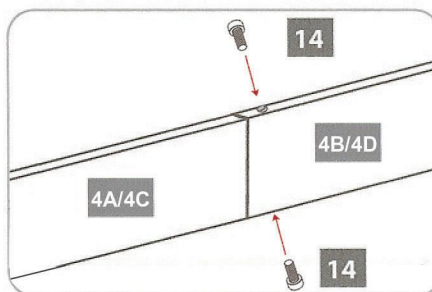
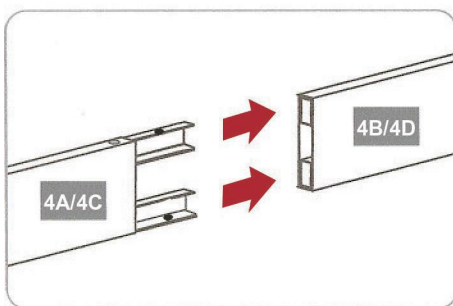
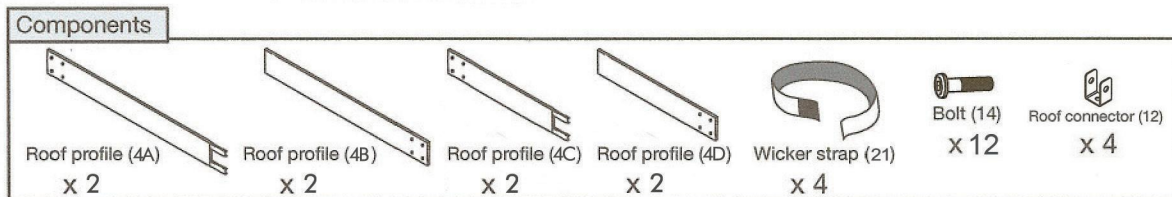
Leave support frames (2) about 10" over lower end of corner profiles (1) until step 4.



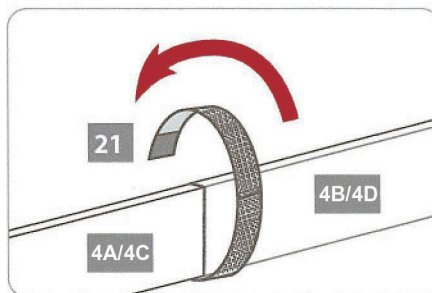
## STEP 2 Assembling the Roof Profiles



- 2. A** Connect each roof profile (4A&4C) to one roof profile (4B&4D) to one roof profile parts on profile (4A&4C) into open side of profilr (4B&4D) by sliding protruding .Fasten with bolts (14).

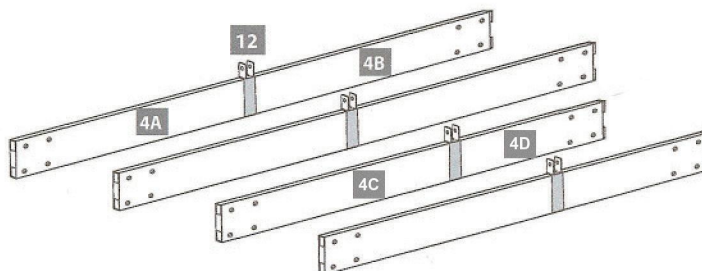
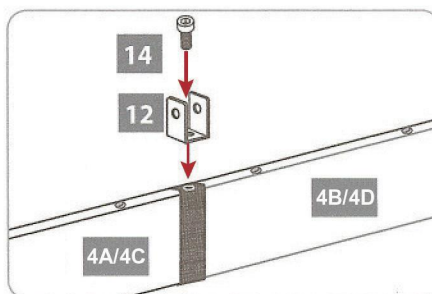


- 2. B** Wrap wicker strap (21) around connection edges of roof profiles (4A,4B)&(4C,4D) as show and fasten.



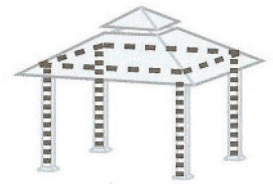
- 2. C** Attach roof connectors (12) to each roof profiles (4A,4B)&(4C,4D) as shown, using bolts (14) and piercing wicker strap (21).

Create four sets.





## STEP 3 Attaching Roof Profiles to Corner Profiles

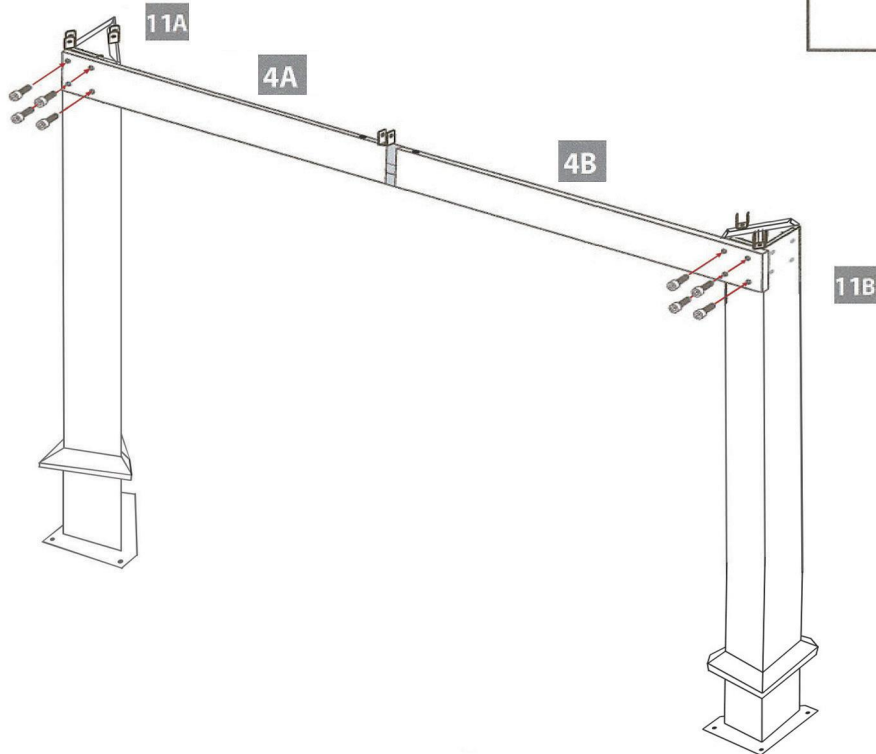


- 3. A** Attach one long roof profile set (4A+4B&4C+4D) to two corner profiles (1) as shown. Fasten with four bolts (13) on each side.

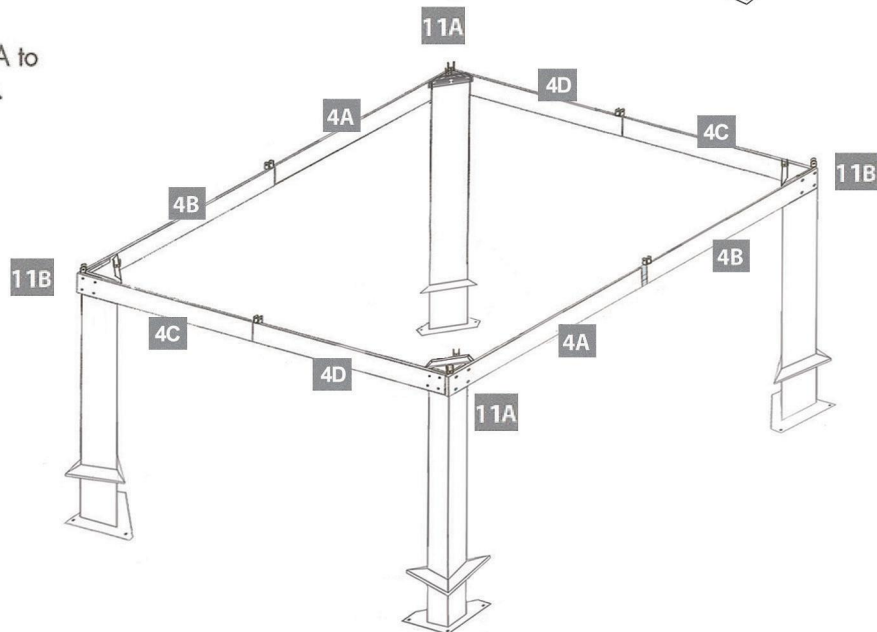
**NOTE:** The end of profile (4A+4B&4C+4D) protrudes from corner profile (1) the distance of it's own width.

### Components

  
Bolt (13)  
x 32

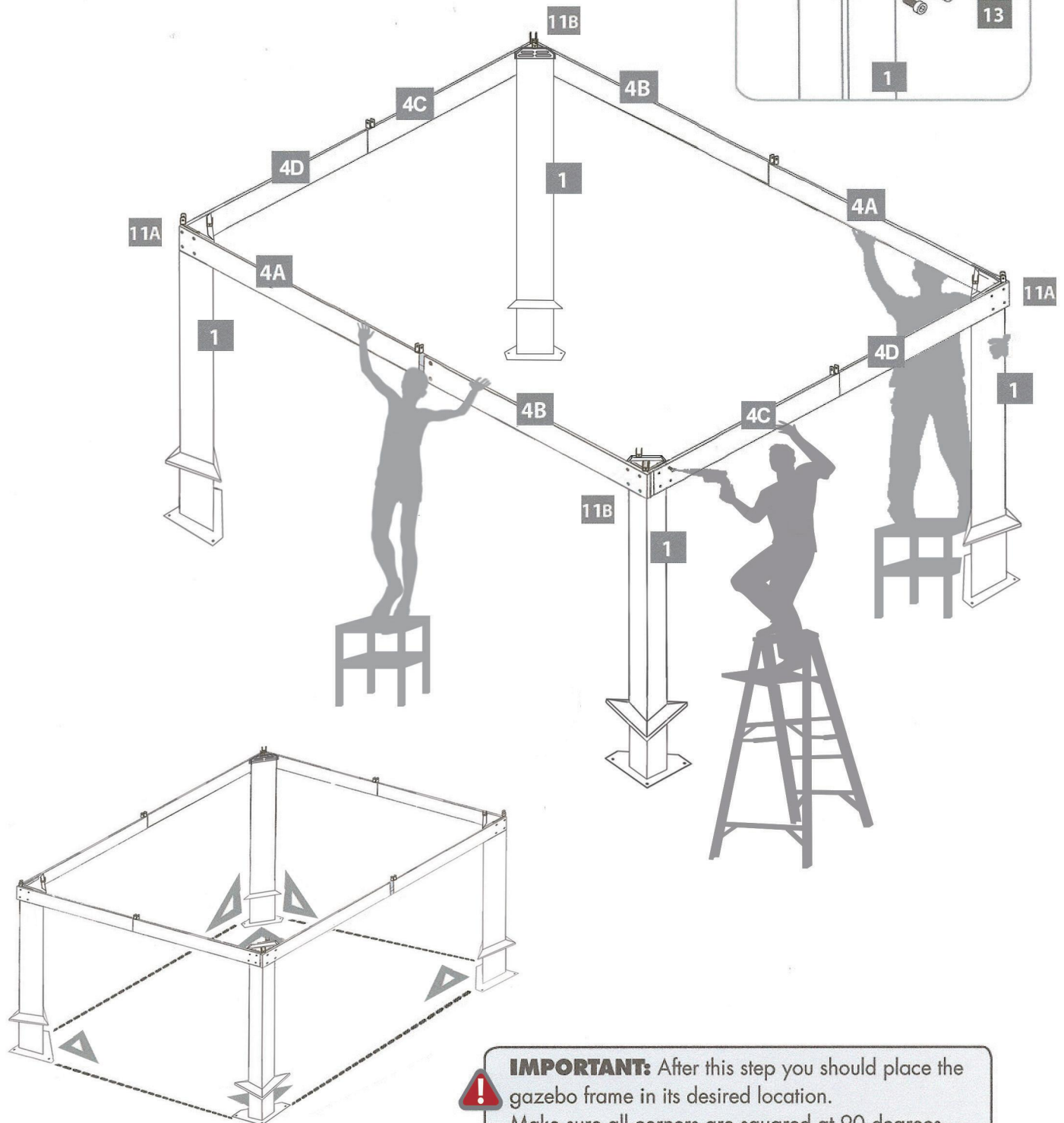
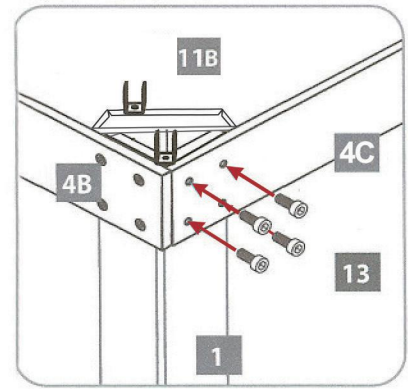


Repeat step 3.A to create two sets.



### 3. B

Using at least 3 people, attach the two other roof profile sets (4A+4B&4C+4D) to corner profiles (1), connecting all four corner profiles (1). Fasten with four bolts (13) on each side.



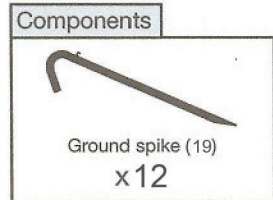
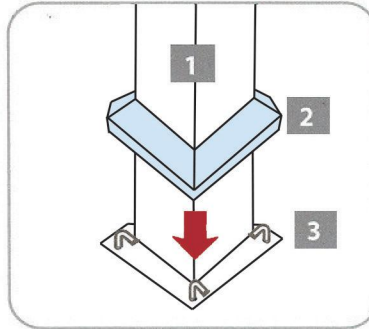
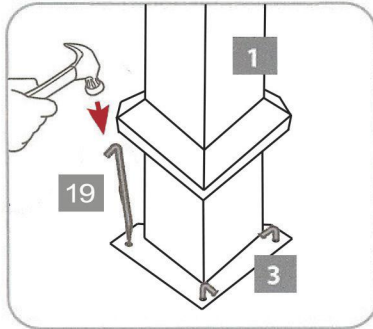
**IMPORTANT:** After this step you should place the gazebo frame in its desired location. Make sure all corners are squared at 90 degrees.

## STEP 4 Securing the Gazebo to the Ground



### 4. A

Fasten the gazebo frame to the ground, using four spikes (19) for each support plate.  
Lower support frames (3) to cover support plates (2).

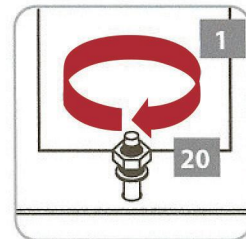
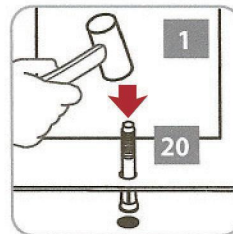
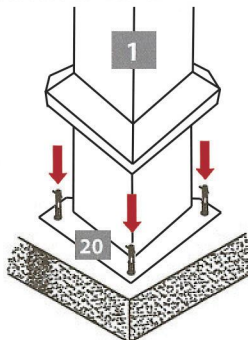
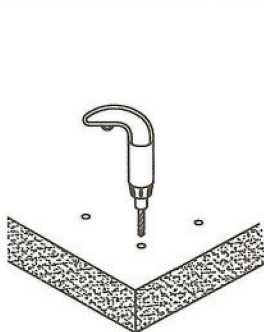
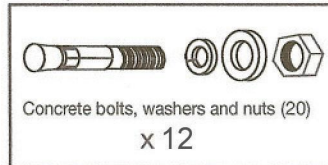


## Optional Securing the Gazebo to a Concrete Floor or Wood Deck

### Concrete Floor:

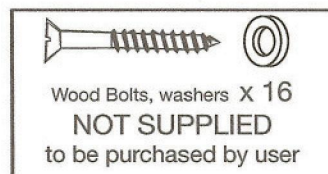
1. Using an electric concrete drill, drill holes into the concrete floor, corresponding to the holes in support plates (3).
2. Insert concrete bolts (20) into the holes and hammer into place, using a mallet.
3. Fasten concrete bolts with washers and nuts.

### Components

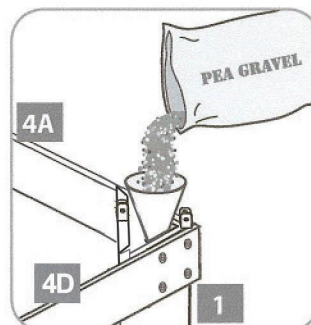


### Wood Deck:

1. Using an electric wood drill, drill holes into the wood floor, corresponding to the holes in support plates (2).
2. Insert wood screws with washers (not supplied) into the holes and fasten, using an electric screw driver.



**NOTE:** After securing the gazebo to the ground, we highly recommend filling the corner profiles (1) with 3 sacks of Pea Gravel each for extra stability.





## STEP 5 Attaching the Corner Roof Gables



### IMPORTANT:

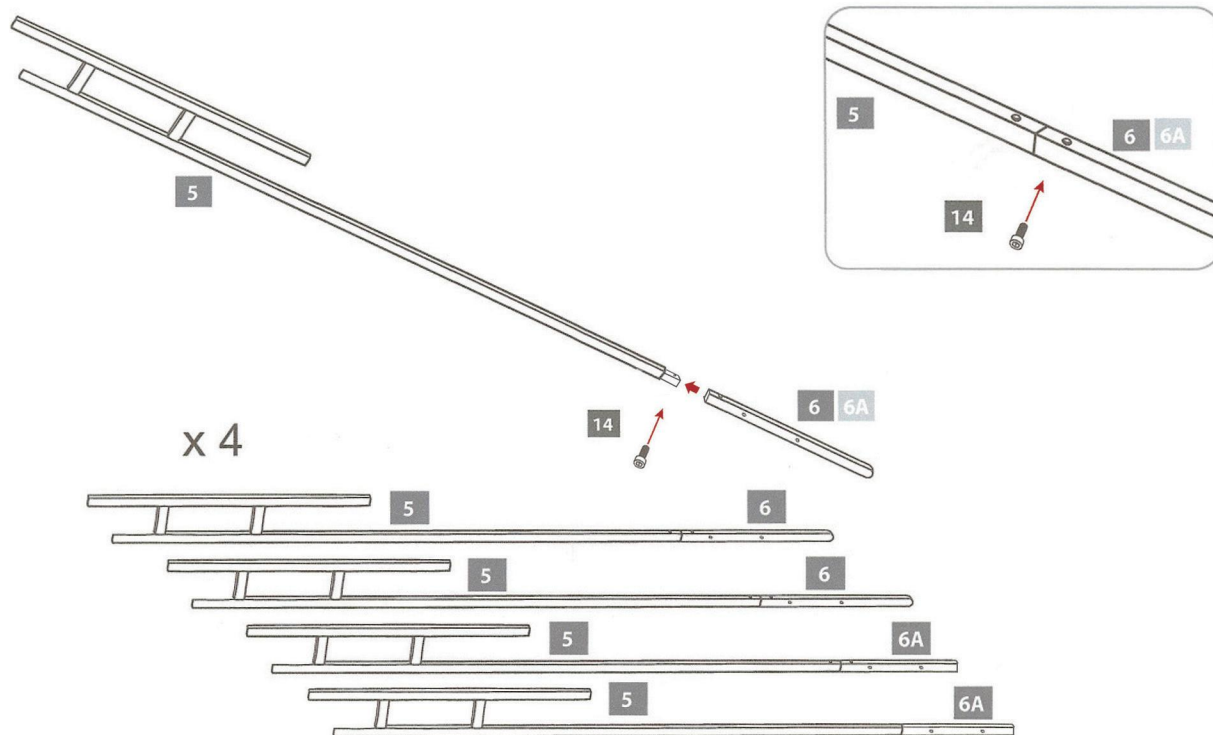
The roof gable profiles (5) have small protrusions (spring buttons) underneath. The end with the protrusions is connected to the top gable connector (10). The roof gable extension (6A) has a small protrusion underneath which will snap into one of the holes in roof gable extension (9) while stretching the canopy.

### Components

Top gable connector (10A)	Roof gable profile (5)	Roof gable extension (6)	Roof gable extension (6A)	Roof gable extension (9)	Bolt (14)	Bolt (13)	Nut (15)
x 1	x 4	x 2	x 2	x 2	x 4	x 8	x 8

### 5.A

Insert two roof gable extensions (6) and (6A) into long end of roof gable profiles (5). Align drill holes and fasten with bolts (14). Prepare four sets.



### ATTENTION:

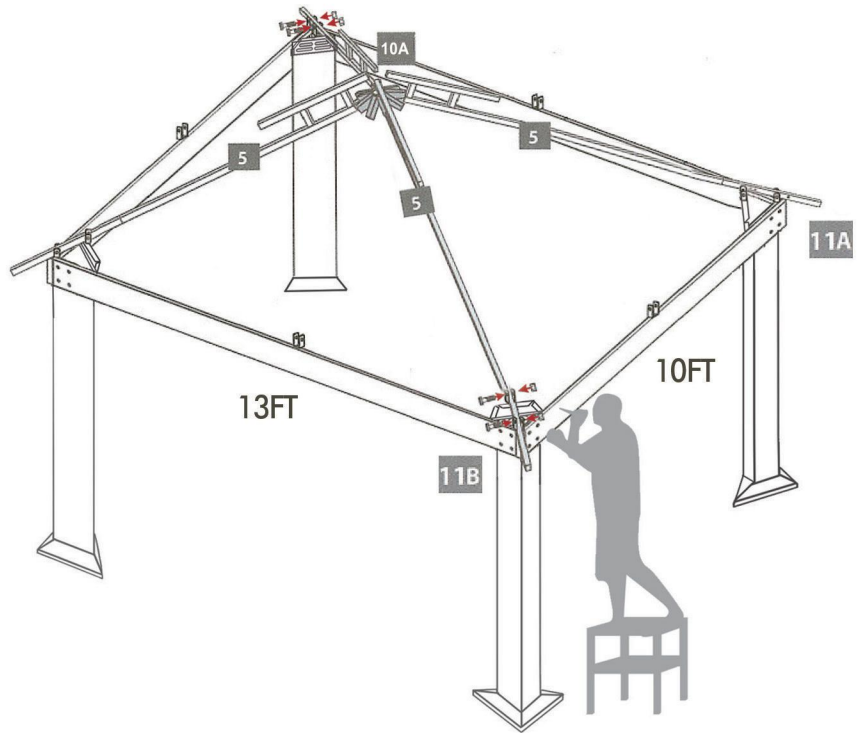
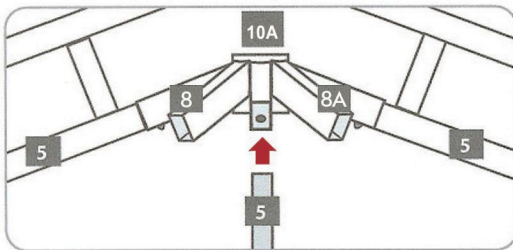
The difference between roof gable extensions (6) and (6A), roof gable extensions (6) have plastic cap at one end, roof gable extensions (6A) have small protrusion (spring buttons) underneath.

### 5. B

Using at least two people, slide the other two roof gable profiles (5,6 - 5,6A) into tunnels of top gable connector (10A) until the small protrusion on their undersides snap into the holes on the underside of top gable connector (10A).



**ATTENTION:** The tunnels of top gable connector (10A) are marked, in order to avoid mistakes when inserting the roof gable profiles.

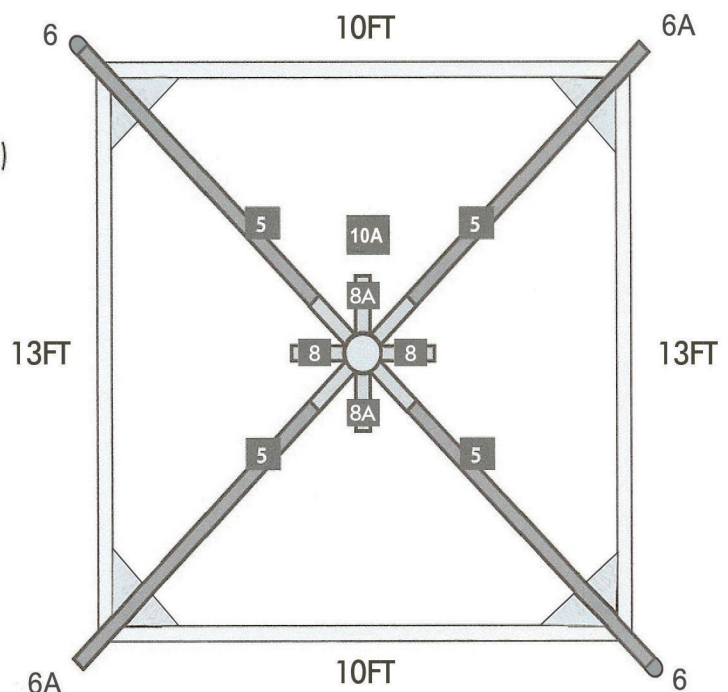
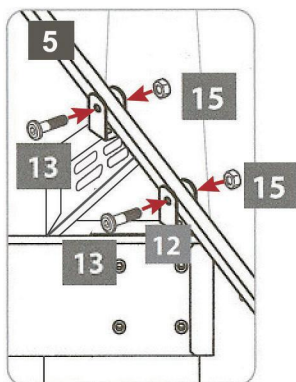


### IMPORTANT:

Two roof gable profiles (5,6) and (5,6A) need to be connected on opposite corner profiles (1) as shown. Roof gable extensions (6A) have small protrusions (spring buttons) underneath.

### 5. C

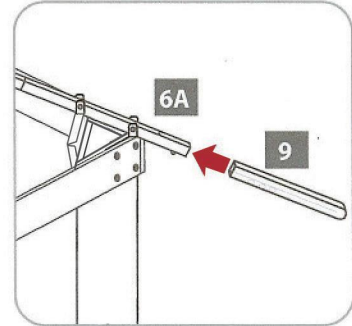
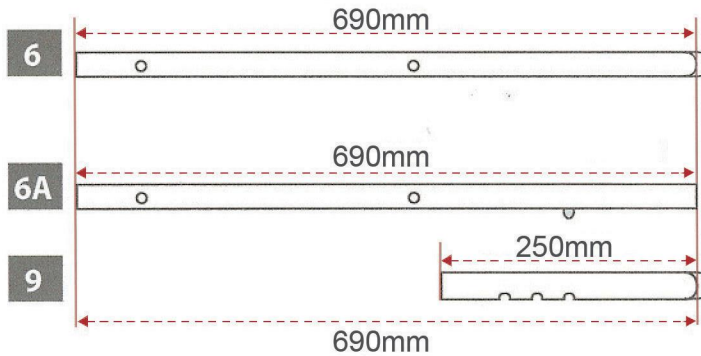
Connect the two roof gable profiles (5,6) and (5,6A) to roof connectors (12) on opposite corner profiles (1). Fasten with bolts (13,15) as shown.





### VERY IMPORTANT

Slide roof gable extension (9) over roof gable (6A) until its underside snap goes through the third hole and goes further down to the bottom of roof gable extension (9). You will need to extend profile (9) outwards to stretch the roof canopy into its final position.



## STEP 6 Attaching the Center Roof Gables

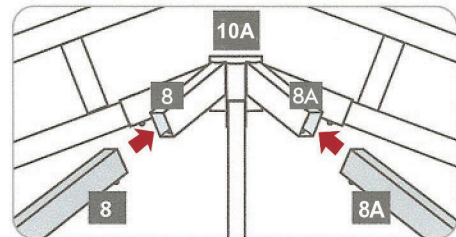
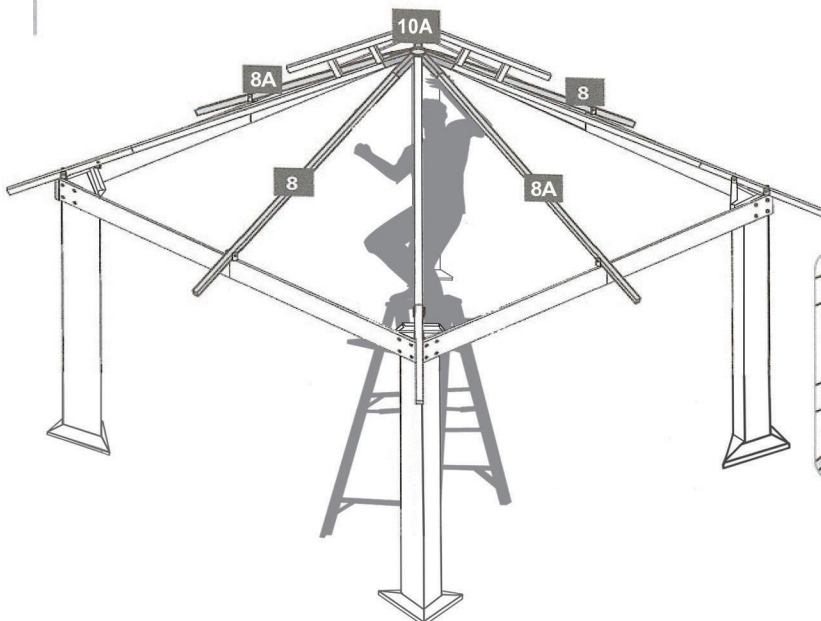
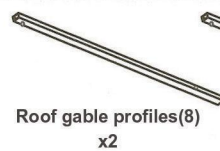
**IMPORTANT:** The roof gable profiles (8&8A) have small protrusions (spring buttons) underneath. The end with the protrusions is connected to the top gable connector (10A).



### 6.A

Insert ends with push buttons of roof gable profiles (8&8A) into marked tunnels of top roof connector (10A) until they snap into place.

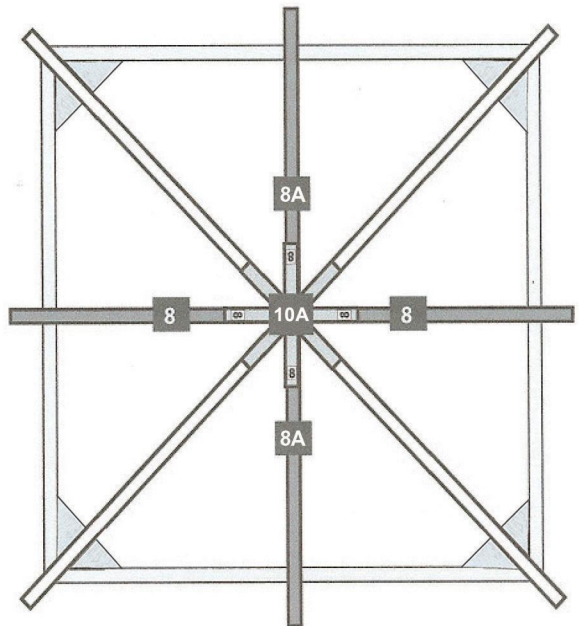
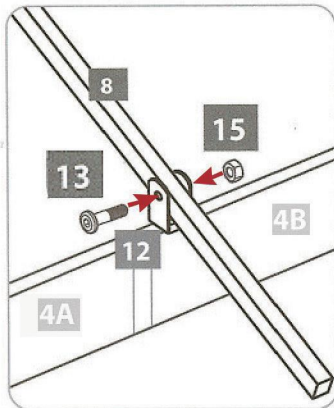
#### Components





**6. B**

Place the other ends of roof gable connectors (8&8A) into roof connectors (9) on roof profiles (4B), align drill holes and fasten with bolts (13,15).



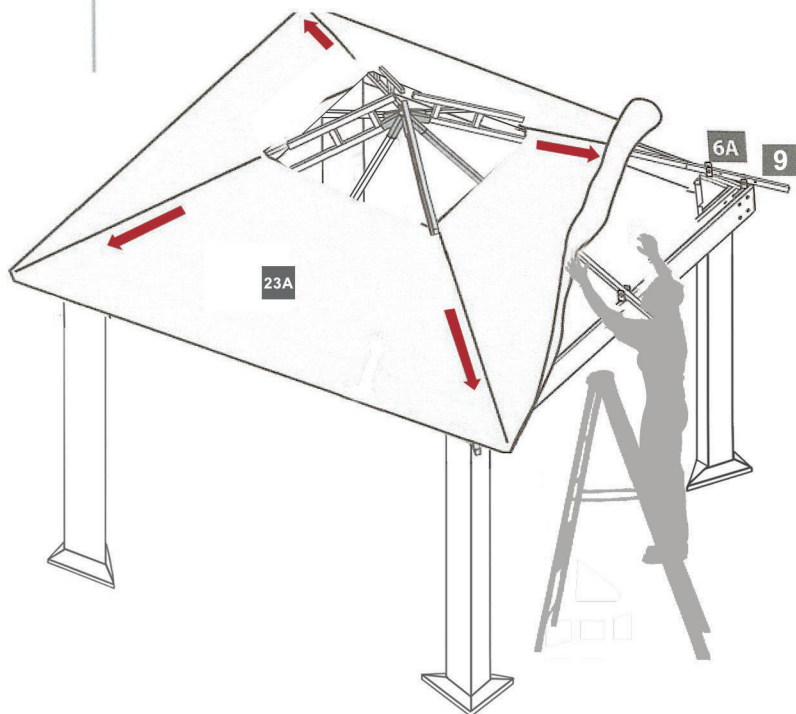
## STEP 7 Placing the Canopy



**WARNING!!:** When inserting the roof profiles into the fabric pockets of the canopy, you **MUST** use both hands holding the large piece of roof fabric in order to stretch it. Don't try to stretch it and pull it just by pulling the pockets! It will tear the pockets as Sunbrella fabric is not elastic by nature.

**7. A**

Using at least two people, place the large canopy (23A) carefully over the roof gable profiles (5,6) as shown. Stretch the canopy and slide profiles into fabric pockets in large canopy rim (23A). Use **TWO** hands to pull the fabric backward until the roof profiles slide firmly to the pockets.

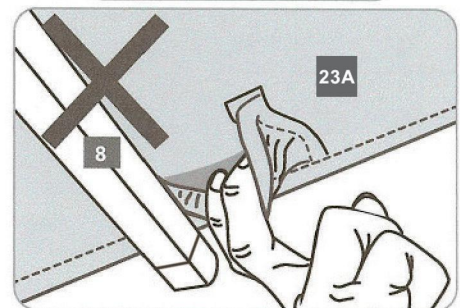


### Components

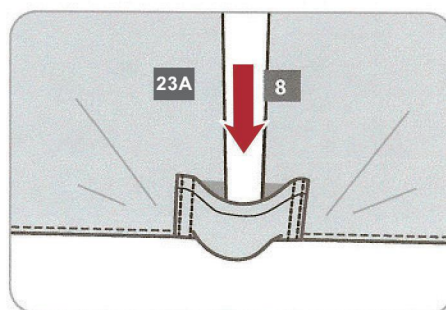
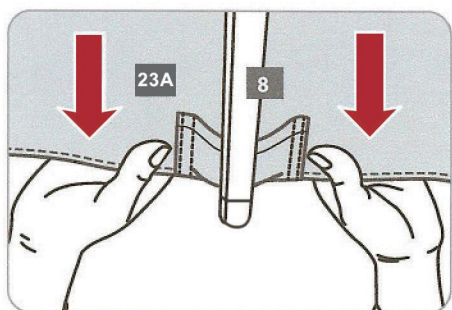
Fabric Canopy (22A)  
x 1

Fabric Canopy (23A)  
x 1

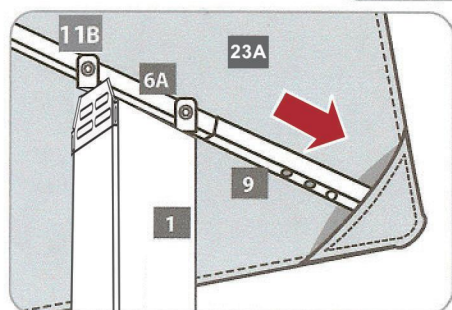
### VIEW FROM BELOW



Do **NOT** try to stretch and pull the roof fabric by pulling the pocket only. This will tear the pocket, as Sunbrella fabric is not elastic by nature.



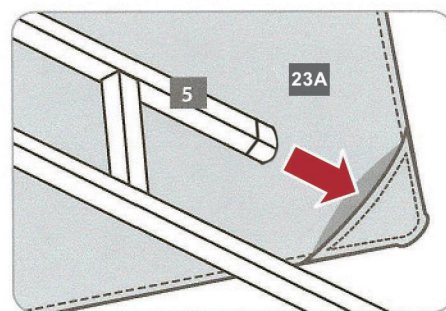
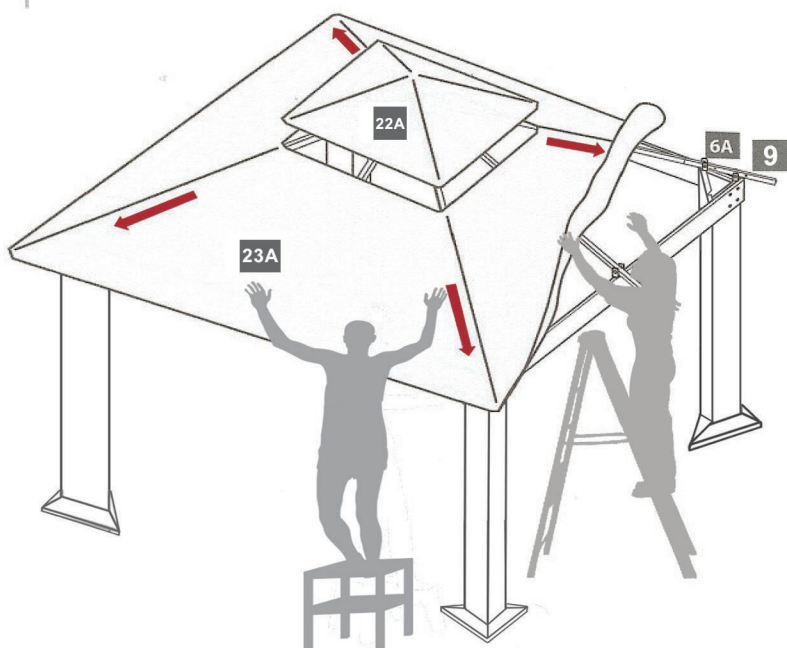
VIEWS FROM BELOW



To finish stretching the canopy, press the push button in extension profile (6A) and extend extension profile (9) as far as possible to the outside until the push button snaps into place.

## 7.B

Place the upper fabric canopy (22A) carefully over the higher part of roof gable profiles (5), Stretch and slide profiles into fabric pockets in canopy (22A). Use **TWO** hands to pull the fabric backward until the roof profil slides firmly into the pocket.



VIEW FROM BELOW